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Bio-acidification and enhanced crusting as an alternative to sulphuric acid addition to slurry to mitigate ammonia and greenhouse gases emissions during short term storage



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ABSTRACT

Several solutions are today proposed to farmers to minimize ammonia (NH₃) emissions during storage. In the present study, special attention was given to slurry acidification and slurry crust enhancement and our objective was to assess the effect of slurry bio-acidification using sugar and cheese whey as an alternative to sulphuric acid, and the potential of rice bran as crust enhancer on NH3 and greenhouse gases emissions during storage. Both the cheese whey and the rice bran are materials, available in large amounts, with low commercial value in some EU regions as Portugal and its use, at farm scale, will be a win-win situation. Sugar is also a good alternative to acid attending its relatively low value. A laboratory experiment was performed for 2 months with five treatments: non-treated cattle slurry (CTRL), slurry treated with sulphuric acid (ACID), slurry treated with sugar (SUGAR), slurry treated with cheese whey (WHEY) and rice bran applied on the slurry surface (RICE). The SUGAR treatment led to a reduction of NH₃ emissions by 45% relative to CTRL while WHEY and RICE resulted in a reduction of 68% and 25%, respectively. Nevertheless, this effect of SUGAR and WHEY was shorter than in ACID, since NH₃ emissions started to be observed in those 2 treatments after 31 and 35 days of storage, respectively. Nitrous oxide emissions remained close to zero in ACID and SUGAR. RICE led to the highest emissions of carbon dioxide (CO₂) releasing almost 5% of carbon present in the initial mixture (slurry + rice bran) and presented the highest methane emissions. The ACID and SUGAR led to a significant decrease of the total greenhouse gas (GHG) emissions. Our results indicate that bio-acidification using a source of sugar could be a good alternative to H₂SO₄ to reduce simultaneously NH₃ and GHG emissions during storage.

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1. Introduction

The worldwide population should increase by 33% until 2050 (UN, 2013), while the demand for agricultural products should increase by 70% (Eise and Foster, 2009). Namely, a "livestock revolution" should occur in developing countries (Wright et al., 2012) due to the growing demand for milk and meat products (Alexandratos and Bruinsma, 2012). To attend the consumers' demand, the livestock production needed to be more productive and the extensive production tends to be replaced by an intensive production concentrated in small areas (Malomo et al., 2018). The environmental impacts associated with this intensification of the

livestock production are diverse (Leip et al., 2015), but its impact on global warming is one of the main concerns since the livestock sector contributes to 14.5% of the global greenhouse gases (GHG) emissions (Gerber et al., 2013).

The high production of manure, namely slurry (liquid manure) induced by the intensification of livestock production has a strong impact on the environment: manure management represents 9.5% of global emissions from livestock sector (Gerber et al., 2013) and even though ammonia (NH₃) is not a GHG, 80% of the total ammonia emissions in agriculture comes from livestock (Petersen et al., 2012). The emissions of NH₃ (Anderson et al., 2003), nitrous oxide (N₂O) and methane (CH₄) from slurry are influenced by a wide range of factors as the nitrogen (N) content of the animal feed, the animal species and storage conditions (Amon et al., 2006). NH₃ emission occurs naturally during slurry storage and the emission rate is ruled by the ratio ammonium:ammonia (NH₄:NH₃) existing

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at the slurry surface (Ni, 1999).

Hou et al. (2017) recently reviewed the impact of 12 mitigations solutions on NH3 and GHG emissions from animal manure. Solutions to minimize NH₃ emissions act at three levels: 1) reduction of the amount of NH₄ and NH₃ in the slurry by diet manipulation (Adegbeye et al., 2019); 2) decrease of the diffusion of NH₃ at the slurry-air interface through the presence of natural crusts or floating covers (Van der Zaag et al., 2008) or by addition of biochar (Schmidt, 2014); 3) lowering of the slurry pH to increase the (NH₄:NH₃) ratio (Fangueiro et al., 2015a). Alternatively, animal manure can be used to produce biogas (Krause and Rotter, 2018) or Biochar (Maroušek et al., 2019) with a direct impact on NH₃ emissions during storage. The implementation of these solutions represents an extra cost to farmers and their efficiency depends on several parameters namely slurry composition (Petersen, 2018). Furthermore, some of these solutions, useful to minimize NH₃ emissions, might also increase or decrease N2O and CH4 emissions (Hou et al., 2017).

Slurry acidification using sulphuric acid (Sokolov et al., 2020), is used at farm scale in several countries from North and East Europe and is also starting to be applied at industrial scale in Spain (Rodhe et al., 2018). Nevertheless, all the safety issues related to H₂SO₄ handling were identified as the main limitations in the implementation of such solutions (Regueiro et al., 2016a). Alternatives to the use of sulphuric acid are therefore required. Recently, bioacidification of slurry using sucrose has been successfully tested (Piveteau et al., 2017). However, as referred by Piveteau et al. (2017), the addition of labile carbon to slurry might enhance methane emissions during storage. Another option to be considered for bioacidification of dairy slurry could be the use of sub-products from the dairy industry. Cheese whey is today considered a waste by cheese factory that needs to have some storage tanks and then dry it or pay for its removal (Malaspina et al., 1995). Large amounts of whey are produced worldwide. In Portugal, annually, around 70000t of cheese are produced, corresponding to 633 million litters of whey (1 kg Cheese/9LWhey) (Faostat, 2015a, 2015b) containing 50% of the milk nutrients: soluble protein, lactose, vitamins and minerals. It has been considered a relevant pollutant, but few strategies have been developed to add-value to whey. A combined storage of cattle slurry and cheese whey followed by application to soil as organic fertilizers could be beneficial if the cheese whey could reduce slurry pH and consequently ammonia emissions. As occur with sugar, the addition of cheese whey might impact the emission of GHG emissions during storage and such impact need to be estimated before implementation at farm scale.

Crusting enhancement at the slurry surface is a solution easy to implement at farm scale but that can represent a significant cost if it does not increase the slurry fertilizer value. Hence, the use of available and free agricultural by-products rich in nutrients is the easiest way to promote such a solution. Besides, it also allows to improve the reuse of natural resource in line with EU recommendation and might increase the slurry fertilizing value. The rice bran can be used as a supplement for animal feed and food applications, but its storage implies some specific conditions to avoid fermentation and lipidic degradation (Pereira et al., 2019). Hence in many cases, rice producers do not valorise rice bran, since it is necessary to carry out a stabilization step. Since this material is rich in nitrogen and its structure adapted for crust formation, we hypothesized that it could be used to enhance slurry crust formation during storage.

The aim of the present work was to estimate the potential use of new additives to reduce ammonia emissions from slurry stores and assess its impact on carbon dioxide (CO₂), CH₄ and N₂O emissions and global warming potential (GWP).

2. Materials and methods

2.1. Slurry and additives

The slurry used was sampled at a commercial dairy farm with an intensive production. Animals were fed with maize and grass silage and received a complement of about 8 kg of concentrated feed. The slurry was automatically scrapped to a central slurry pit every 4 h. The slurry was sampled directly from the central pit and stored in plastic barrels loosely closed during 3 weeks before the beginning of the storage experiment at ambient temperature.

The cheese whey was sampled in a cheese factory (Queijos Santiago, SA) and was stored at 4 $^{\circ}\text{C}$ in plastic barrels until used, to prevent its fermentation.

The rice bran was supplied by a rice producer association (Aparroz) and was sampled in the main storage building and kept at ambient temperature until used.

The source of sucrose used here was commercial table sugar purchased in a local supermarket.

The cheese whey had a pH of 4.8, total carbon content of $41.77~g~kg^{-1}$, total nitrogen content of $0.80~g~kg^{-1}$, potassium content of $2.04~mg~kg^{-1}$ and sodium content of $3.33~mg~kg^{-1}$. The rice bran has a pH of 6.32, total carbon content of $396.70~g~kg^{-1}$ and $21.52~g~kg^{-1}$ of total nitrogen. The slurries composition can be found in Table 1.

2.2. Analytical methods

Dry matter content (DM) was determined by drying 10 g of fresh material in a heater at 105 °C to constant weight. Ash content was determined by incineration of 2 g of dry material at 550 °C for 3 h. Total carbon was determined using a Total Carbon Analyser (TOC) (AnalityJena, EA4000). pH was determined directly in the slurry or slurry mixture (with additive) using a pH electrode connected to a potentiometer method (Orion 3 star). The Kjeldahl method was used to assess the total N and NH $_{\rm d}^{\rm +}$ content of the samples: 9 g were digested with 15 ml of H $_{\rm 2}$ SO $_{\rm 4}$ for 3 h in the case of the total N, while the ammonium N content was determined directly.

Mn, Zn, Cu, Fe, Ca, Mg, Na, K and P contents were quantified after hydrochloric acid (HCl) treatment of the ash through graphite furnace atomic absorption spectrophotometry (Unicam M Series), except for phosphorous, which was determined using the ammonium vanadomolybdate method by molecular absorption spectrophotometry (Hitachi).

2.3. Preliminary studies

A first trial was performed to assess the potential use of sugar and cheese whey as a treatment for slurry acidification and to identify the amount of each additive needed to reach a pH value lower than 5.5. For each of these materials, several amounts were mixed with 500 g of dairy slurry in a 1L jar; the amounts tested were 10g, 20g, 30g and 40g of sugar and 100 ml, 150 ml, 200 ml and 250 ml of cheese whey. The mixture was stirred manually, and the pH was measured over 14 days of storage, directly in the mixture using a pH electrode connected to a potentiometer (Aqua Lytic).

2.4. Storage experiment

The experiment took place indoors between July and September 2018 (62 days) with air temperatures varying between 22 and 33 °C, similar to slurry storage conditions during summer in Portugal. The time duration of our study was based on published studies dealing with GHG emissions during storage of manure and other agricultural residues where time lengths from 50 to 80 days

Table 1Main characteristics of untreated and treated slurries at the start and the end of the experiment. Values presented are arithmetic means of three replicates. For each parameter (line), values followed by different letters (lowercase) are statistically different at p < 0.05 (Tukey test). Within the same treatment and in each parameter, values obtained at the start and end of the 62 days of storage are statistically different at p < 0.05 (Tukey test) when preceded by different letters (capital).

		Slurry	CTRL		ACID		SUGAR		WHEY		RICE	
			Start	End	Start	End	Start	End	Start	End	Start	End
pH DM CT N _T NH ₄	$g kg^{-1}$ $g kg^{-1}$ $g kg^{-1}$ $g kg^{-1}$	7.52 ^a 50.80 ^c 21.95 ^c 2.44 ^c 1.08 ^c	^A 50,80 ^A 21,95 ^A 2,44 ^A 1,08	6.58 ^{ab} ^B 58,56 ^c ^A 24,71 ^c ^B 1.72 ^d ^B 0.65 ^d	B50,80 B21,95 B2,44 B1,08	5.82 ^b ^A 89.65 ^b ^A 37.97 ^b ^A 3.57 ^a ^A 2.05 ^b	^A 87,31 ^B 22,60 ^A 2,35 ^A 1,04	6.31 ^b ^A 85.92 ^b ^A 39.20 ^b ^A 2.43 ^c ^B 0.84 ^{cd}	^A 62,22 ^A 28,55 ^A 1,89 ^A 0,74	6.74 ^{ab} ^B 57.43 ^c ^A 23.55 ^c ^B 1.56 ^d ^A 0.59 ^d	A137,14 A56,02 B4,17 B0,98	6.76 ^{ab} ^A 142,32 ^a ^A 58.37 ^a ^A 5.18 ^a ^A 2.41 ^a
EC P K Na Mg	mS cm ⁻¹ g kg ⁻¹ g kg ⁻¹ mg kg ⁻¹ mg kg ⁻¹	/ 0.45 ^b 1.19 ^c 0.42 ^d 0.74 ^b		11.11 ^b 0.64 ^b 2.28 ^b 1.07 ^{bc} 0.85 ^b		19.09 ^a 0.65 ^b 2.42 ^b 1.07 ^{bc} 1.07 ^b		12.21 ^b 0.76 ^b 2.05 ^b 0.82 ^c 0.82 ^b		15.95 ^{ac} 0.45 ^b 1.92 ^b 1.65 ^a 1.65 ^b		10.61 ^b 3.39 ^a 4.25 ^a 1.13 ^b 1.13 ^a

1) non-treated slurry (CTRL). 2) slurry acidified with H₂SO₄(ACID). 3) slurry acidified with sucrose (SUGAR). 4) slurry acidified with cheese whey (WHEY) and 5) slurry treated with rice bran (RICE).

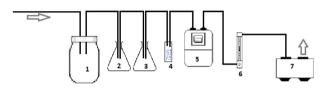


Fig. 1. Schematic representation of the model used to measure ammonia emissions, based on the method described by Hassouna et al. (2017) (1. The reactor; 2. Orthophosphoric acid; 3. Water; 4. Silica; 5. Gas Meter; 6. Flowmeter; 7. Pump).

were considered (Petersen et al., 2014; Regueiro et al., 2016b; Fangueiro et al., 2008).

The following treatments were considered: i) non-treated slurry (CTRL), ii) slurry treated with H_2SO_4 (ACID), iii) slurry treated with sucrose (SUGAR), iv) slurry treated with cheese whey (WHEY) and v) rice bran applied on the slurry surface (RICE). Each treatment was 3 times replicated.

For each treatment, 2 kg of non-treated slurry were weighed in a 5L jars equipped with a special lid to allow GHG measurements and to keep a constant airflow. An adequate amount of additive was mixed with the slurry in order to reach a final pH close or lower than 5.5: 12 ml of concentrated sulphuric acid (H_2SO_4) was added in ACID, 80 g of sugar in SUGAR and 1 L of cheese whey in WHEY. After adding the materials, the mixtures were stirred manually. In RICE treatment, 200 g of rice bran was added at the slurry surface, making a crust with 2 cm.

Each jar was closed at the beginning of the experiment creating a headspace of 3 L in the case of CTRL, ACID, SUGAR and RICE and 2 L in the case of WHEY between the surface of the slurry and the lid.

Each jar lid was equipped with an air inlet and an air outlet similar to the device used by Fangueiro et al. (2008). The air inlet was connected to a PVC tube that captured clean air outside the experiment room. The air outlet was connected to a vacuum air pump to establish a continuous airflow (2–3 l min⁻¹) through the jar that ensured approximately one air exchange per minute in each jar. For this, a flow controller (Dwyer RMA-21-SS) was installed between the jar and the air pump.

A device, based on the model proposed by Hassouna et al. (2017), was used to continuously trap the emitted ammonia (Fig. 1): a first Erlenmeyer flask containing 200 ml of orthophosphoric acid 0.1 N was used to trap the ammonia present in the air coming from the jar, a second Erlenmeyer flask containing water to remove any acid present in the air, which afterwards passed through a recipient containing silica, to absorb the humidity present in the air. To measure accurately the volume of air flowing

through the jar, a gas meter (Itron Gallus, G4) was connected to each jar.

After each measurement period, the orthophosphoric acid contained in each trap was analysed by automated segmented-flow spectrophotometric methods (Houba et al., 2000) to assess the NH $_{\rm c}^{\perp}$ concentration in the solution. Ammonia emissions were measured 4 h d $^{-1}$ in the first day, 17 h d $^{-1}$ in the second day and 22 h d $^{-1}$ onward.

 CH_4 , CO_2 and N_2O emissions were assessed using the closed system method described in Fangueiro et al. (2015b). Briefly, the airflow was stopped, and the air inlet and outlet were closed. Air sampling inside the jar was then performed through the sampling port immediately after closure (T_0) , after 20 min (T_1) and after 40 min (T_2) . The fluxes were calculated by fitting linear regressions through the data collected at T_0 , T_1 and T_2 and then corrected for temperature.

The concentrations of the gas samples stored in vials were measured by gas chromatography (GC) using a GC-2014 (Shimadzu, Japan) equipped with an electron capture 63Ni detector for N_2O , a thermal conductivity detector for CO_2 and a flame ionization detector for CH_4 . Emissions of N_2O , CH_4 and CO_2 were measured every two days, except during the weekends where measurements were not performed.

At the end of the experiment, after the 62 days of storage, the material in each jar was stirred to obtain a homogeneous mixture and some samples were collected and stored at 4 $^{\circ}\text{C}$ prior to analysis.

2.5. Calculation and statistical analysis

Cumulative emissions were estimated by averaging the flux between two sampling measurement period and multiplying by the time interval between the measurements. These values of cumulative emissions were scaled by the total amount of material in the jar (including additives): 2000 g in CTRL, 2012 g in ACID, 2080 g in SUGAR, 3000 g in WHEY and 2200 g in RICE.

The Global Warming Potential (GWP), expressed as CO_2 equivalents, was estimated from the CH_4 and N_2O emissions using the most recent GWP conversion factors for 100-year time horizon equal to 28 for CH_4 and to 245 for N_2O (International Panel Climate Change, 2016).

All the results obtained were analysed by analysis of variance (one-way ANOVA) in order to evaluate the effects of each treatment using the software Statistix 7. To define the statistical significance of the mean and ascertain the effect of the treatments, a Tukey test

was performed, with a level of significance at p < 0.05.

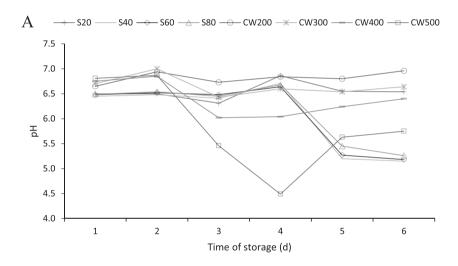
3. Results and discussion

3.1. Impact of additives on slurry characteristics

The reduction of the slurry pH to a value lower than 5.5 with the bio-acidification inhibit ammonia emissions (Fangueiro et al., 2015a). Preliminary studies using several amounts of cheese whey (200, 300, 400 and 500 g kg $^{-1}$ of slurry) and sugar (20, 40, 60, 80 g kg $^{-1}$ of slurry) were performed here to assess the minimum amount needed to reach a pH value lower than 5.5 in the slurry mixture (Fig. 2A). The best results were obtained with an addition of 500 g of cheese whey per kg of slurry that allows keeping a pH value lower than 5.5 during several days of storage, as seen in Fig. 2B. It is still to note that a pH value < 5.5 was reached only after 4 days of storage when using cheese whey. Regarding the use of sugar, as our preliminary results indicated an amount of 40 g per kg of slurry (Fig. 2A) was enough to reach a pH value of 5.5 in the slurry

mixture, in agreement with results obtained by Piveteau et al. (2017) with this same additive. As seen in Fig. 2B, this amount of sugar ensured a slurry pH below 5.0 during more than 20 days of storage. This preliminary study allowed the conclusion that both cheese whey and sugar are good additives to be used for bioacidification of slurry.

The main characteristic of the raw slurry (before treatment) and the treated slurries after 62 days of storage are shown in Table 1. Some modifications of the composition of the non-treated slurry were observed after 62 days of storage, namely in terms of dry matter content with an increase from 50.8 g kg $^{-1}$ to 69.5 g kg $^{-1}$. This increase of DM content was due to the water evaporation that also explains the increase observed in the concentrations of most nutrients, except NH $^{\perp}_4$. Indeed, the decrease of NH $^{\perp}_4$ concentration observed in the non-treated slurry (CTRL) is in agreement with the ammonia emissions described below in this treatment. Similarly, the decrease of pH from 7.52 to 6.58 in CTRL can also be attributed to NH $_3$ emissions that led to the acidification of slurry and/or to the continuous microorganism's activity.



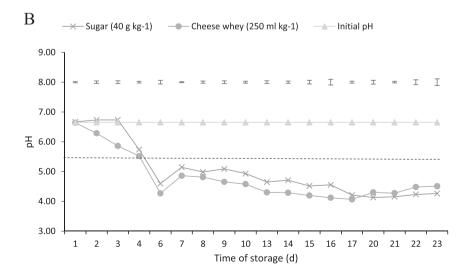


Fig. 2. (A) Short term variations of pH values of dairy slurry treated by bio-acidification with different amounts of sugar and cheese whey (20 g sugar/kg _{slurry} (S20), 40 g sugar/kg _{slurry} (S40), 60 g sugar/kg _{slurry} (S60) and 80 g sugar/kg _{slurry} (S80) and 200 ml cheese whey/kg _{slurry} (200CW), 300 ml cheese whey/kg _{slurry} (300CW), 400 ml cheese whey/kg _{slurry} (400CW) and 500 ml cheese whey/kg _{slurry} (500CW). (B) Long term variation (23 days) of the pH of dairy slurry treated with the optimal amount of sugar and cheese whey. The line represents the target pH value of 5.5. Error bars represent the standard error values used for comparison of the treatments SUGAR and RICE in the Tukey test at each sampling date.

Considering the amount of sugar needed to reach pH < 5.5, bioacidification using a sucrose source will probably not be applied at farm scale using sugar as additive. Nevertheless, several subproducts rich in sucrose, namely from the yeast industry, might be used for such purpose. Similarly, the amount of cheese whey that has to be added to reach a pH < 5.5 is considerable and will imply some significant adaptation at farm scale (increase storage capacity). Nevertheless, cheese whey (as well as rice bran) are two agricultural sub-products that are currently not valorized and need to be reused since both contain an appreciable amount of N and C.

A pH below 5.5 was reached in slurry treated with ACID, SUGAR and WHEY a few days after the addition of the additives. ACID was the only treatment that kept a pH lower than 6 (5.82) till the end of the experiment, while in all the other treatments the final pH was close to the value observed in CTRL. In terms of NH⁺₄, the positive effect of acidification with sulphuric acid reported by Fangueiro et al. (2015c) can also be noticed here since an increase of the NH₄ concentration was observed during storage as a result of DM increase and no (or residual) ammonia emission. The addition of rice bran led to an enrichment of slurry in P and Mg which can be seen as a positive effect if the slurry mixture is applied to soil and is used as a source of P or Mg. On the other side, the addition of cheese whey led to an increase of Na content (1.65 mg kg^{-1}) relative to CTRL (1.07 mg kg⁻¹). Such amount of Na might be problematic if repeated applications of slurry treated with cheese whey are performed to the same parcel even if values remained lower than in the initial cheese whey. It is to refer that WHEY is rich in other nutrients which can enrich the slurry and enhance its agronomic value. Attending that cheese whey can not be applied directly to the soil, the mixture of slurry with cheese whey might be a solution to convert waste into a valuable agricultural amendment. Indeed, recent studies showed that cheese whey not only decreased NH₃ emissions from animal slurry after soil application but also improve the agronomic value of the slurry (unpublished data).

3.2. Ammonia emissions

Daily rates of ammonia emission observed during storage of treated and non-treated slurry are shown in Fig. 3 (A). Ammonia emissions in CTRL peaked on day 8 and then decreased until day 17 and, at day 22, started again to increase. Over the first 20 days of storage, the slurry treatments applied reduced significantly NH₃ emissions even if the effect of SUGAR was not immediate. Indeed, in sugar treatment, the NH₃ emissions decreased gradually over the first 2 days of storage to reach values close to zero. Although the preliminary study indicated that the WHEY treatment also needed 4 days to reach the ideal pH of 5.5, no ammonia emissions were detected during this time period.

After day 20, NH₃ emissions in ACID, SUGAR and WHEY remained lower than in CTRL, even if NH₃ emissions started to increase in SUGAR and WHEY treatment. Ammonia emissions in RICE started to increase on day 17 to reach emissions similar to CTRL on day 30 till the end of the experiment. It is still to refer that NH₃ emissions in WHEY became higher than CTRL after day 32. From day 43 till the end of the experiment, daily emissions rates were similar in all treatments except in ACID where a stable and significantly lower rate was observed. The acidification with sulphuric acid only shows a slight increase in NH₃ emissions on day 54. The increase of NH₃ emissions in SUGAR and WHEY might be due to the increase of pH as a consequence of microorganism activity. It is still to refer that the water losses observed in each treatment during the experiment might have influenced the ammonia emissions; more experiments at a large scale are needed to validate our results.

The highest cumulative NH₃ emissions were observed in CTRL and RICE even if values were significantly different. The SUGAR and

WHEY treatments resulted both on the reduction of NH_3 emissions relative to CTRL even if WHEY treatment was more efficient. Nevertheless, none of the treatments tested reduces the emissions to values comparable to ACID treatment (Table 2).

The addition of sugar to slurry led to acidogenesis that enables the natural acidification under anaerobic conditions. The acidogenesis process transforms organic matter into volatile fatty acids, lactic acid and alcohols by hydrolysis and fermentation (through fermenting bacteria) (Piveteau et al., 2017).

The cumulative emissions of NH_3 were expressed as a % of total N existing in the slurry only and in the mixture (slurry + additive) and as a % of NH_4^+ existing in the slurry (Table 2). Total ammonia emissions in CTRL represent 38% of slurry total N and 87% of slurry NH_4^+ . The use of crusting with rice bran led to total NH_3 emissions equivalent to 28% and ~65% of slurry total N and slurry NH_4^+ , respectively.

Less than 1% of slurry total N was lost as NH_3 in ACID while, in SUGAR and WHEY, ammonia losses represented 20 to 12% of slurry total N and 47 to 27% of slurry NH_4^+ .

The values observed in this experiment concerning the ACID, are higher than those observed in similar studies (Kai et al., 2008), where the decrease was close to 75% with pig slurry comparative to the non-treated slurry (Dai and Blanes-Vidal, 2013). However in studies done by Wang et al. (2014), the maximum efficiency reduction was 92% and Petersen et al. (2012) refer a decrease of 96–99%, which are similar to the results present in this study (99% efficiency compared to the CTRL emissions).

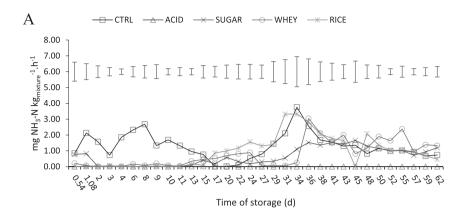
It is to note that in the RICE treatment, the total amount of N in the mixture was significantly higher than in the remaining treatments. Indeed, the rice bran, rich in N, increase the total N content of the slurry and might have stimulated the NH₃ emissions. The opposite effect was reported by Misselbrook et al. (2016), who observed a decrease of 12% of the slurry total N immediately after the addition of clay. As a consequence, when the NH₃ losses were expressed based on the initial N content of the mixture, similar values were obtained in RICE, SUGAR and WHEY. Even if rice bran poorly prevents NH₃ losses from slurry storage, its addition to slurry might contribute to increase the fertilizing value of slurry.

3.3. Emissions of greenhouse gases

3.3.1. Nitrous oxide emissions

Nitrous oxide is a sub-product of nitrification and/or denitrification. During slurry storage, N₂O emissions are generally low due to limited nitrification imposed by anaerobic conditions (Loyon et al., 2007). Nevertheless, some nitrification/denitrification has been reported during manure storage by Berg et al. (2006) who found that N₂O production occurs when a dry crust was present on the slurry. In the present study, N₂O emissions remained close to zero in all treatments during the first 12 days (Fig. 3B). After this period, CTRL had a significantly different behaviour relative to other treatments. Indeed, a significant emission of N₂O was observed in CTRL between day 12 and 26, with a peak of \sim 40 μ g N_2O-N $kg_{mixture}^{-1}h^{-1}$ reached on day 17. Since no treatment was applied, the NH₄ nitrification in CTRL might have led to the emission of N₂O. In all other treatments, no N₂O emissions were observed until day 38, where N₂O emissions started to increase in WHEY and RICE. Similarly, some N₂O emissions were also observed in CTRL from day 53-62. It is to refer that N₂O emissions in ACID and SUGAR remained close to zero during all the experiment.

In both RICE and CTRL treatment, a crust was observed on slurry surface and such crust includes some aerobic zones in between the anaerobic parts. Therefore, these two treatments presented some favourable conditions for N_2O and CH_4 production. Indeed, the trends of N_2O emissions observed in our study are in agreement



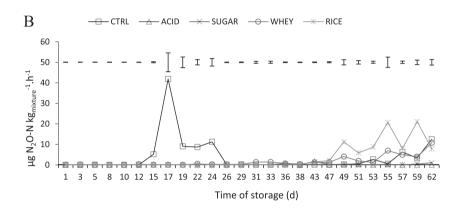


Fig. 3. Ammonia (A) and nitrous oxide (B) emissions rates observed along the storage period (62 days). Values presented are arithmetic means of three replicates. Error bars represent the standard error values used for comparison in the Tukey test at each sampling date.

Table 2 Values of cumulative nitrous oxide emission expressed as $\mu g\ kg_{mixture}^{-1}$ and cumulative ammonia emission expressed as $mg\ kg_{mixture}^{-1}$ as a percentage of the total nitrogen existing in the initial slurry (% $N_{T\ slurry}$), as a percentage of the NH $_4^+$ present in the initial slurry (% $N_{H\ dinitial}$) and as a percentage of the total nitrogen existing in the initial mixture (% $N_{T\ mixture}$). Values presented are arithmetic means of three replicates. For each parameter, the means followed by different letters are significantly different with comparison in the Tukey test in each line.

	Cumulated N	N ₂ O-N	Cumulated NH ₃ -N			
	μg kg ⁻¹ _{mixture}	% N _{T mixture}	mg kg ⁻¹ _{mixture}	$\%~NH_{4initial~slurry}^{+}$	% N _{T mixture}	
WHEY	5205.49 ^a 319.10 ^d 152.63 ^d 2286.11 ^c 4171.49 ^b	0.21 ^a 0.01 ^c 0.01 ^c 0.12 ^b 0.11 ^b	931.69 ^a 3.65 ^d 507.46 ^c 296.72 ^c 692.46 ^b	87.07 ^a 0.34 ^e 47.43 ^c 27.73 ^d 64.72 ^b	38,18 ^a 0,15 ^d 20,80 ^b 10,44 ^c 18.14 ^b	

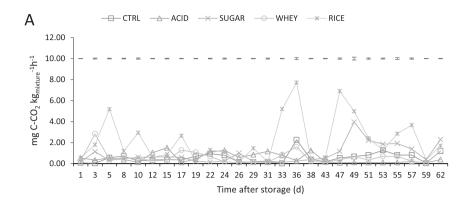
with the CH_4 emissions observed and reported below. In CTRL, the relationship between N_2O and CH_4 emissions was not clear, since the first peak of N_2O emissions was not associated with any CH_4 emissions. However, the increase of the N_2O emissions in RICE, after day 47, occurred simultaneously with an increase of CH_4 emissions. The higher N_2O emissions observed in WHEY from day 30 onward can be attributed to: 1) the beginning of nitrification and denitrification processes since at that time frame the pH value of the mixture (cheese whey + slurry) had already increased and consequently the inhibitory effect of acidification on nitrification disappear (in agreement with the lower NH_4^+ content of CTRL slurry at the end of the experiment; 2) the surface crust formed in this

treatment. The emission of NH_3 in CTRL started to decrease when N_2O emissions increased and the N_2O peak observed in this treatment was reached on day 17 when NH_3 emissions were null.

Considering the cumulative N_2O emissions, the highest losses were observed in CTRL and RICE treatment, while losses of N_2O-N in ACID and SUGAR represented 0.01% each (Table 2). The acidification, as referred by Fangueiro et al. (2013) and Regueiro et al. (2016a), causes a delay on nitrification, explaining the lower concentration of nitrate and consequently decreasing the nitrous oxide emissions. It can then be concluded that bio-acidification of slurry using cheese whey or sugar allowed a reduction of total N_2O emissions.

3.3.2. Carbon dioxide emissions

The CO_2 emissions observed in each treatment did not follow a constant trend in all treatments during the experiment. Nevertheless, higher CO_2 emissions were observed in RICE relative to all other treatments during the whole experiments (Fig. 4A). During the first three days of the experiment, CO_2 emissions in SUGAR and WHEY treatments peaked at a value of 1.13 and 2.83 mg $kg_{mlxture}^{-1}h^{-1}$ respectively. It is due to the fact that this new method of bio-acidification is based on microbial processes with an intense activity within the period where the slurry pH decrease (Dai and Blanes-Vidal, 2013). The CTRL and ACID kept a stable and lower rate almost throughout all experiment. After the first 12 days of trial, a decrease of CO_2 emissions was observed in all treatments. However, during the second month of storage, the rice bran crust led to a significant increase of the CO_2 emissions, with a peak on



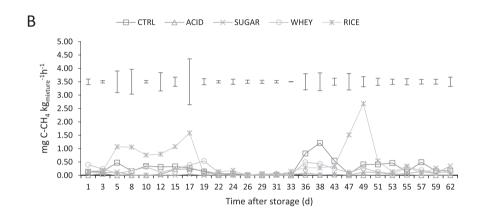


Fig. 4. Carbon dioxide (A) and methane (B) emissions rates observed along the storage period (62 days). Values presented are arithmetic means of three replicates. Error bars represent the standard error values used for comparison in the Tukey test at each sampling date.

Table 3 Cumulative amount of carbon dioxide and methane expressed per kg of mixture (g kg $_{\rm mixture}^{-}$) and as a percentage of the total carbon existing in the initial mixture (% C $_{\rm T}$ mixture). Values presented are arithmetic means of three replicates. For each parameter, the means followed by different letters are significantly different with comparison in the Tukey test in each line.

	Cumulated CC	D ₂ -C	Cumulated CH ₄ —C			
	g kg ⁻¹ _{mixture}	% C _{T mixture}	g kg ⁻¹ _{mixture}	% C _{T mixture}		
CTRL ACID SUGAR WHEY RICE	0.81 ^c 0.78 ^c 1.22 ^b 0.84 ^c 3.29 ^a	3.66 ^b 3.57 ^b 3.17 ^b 1.98 ^c 5.34 ^a	1.67 ^b 0.24 ^d 0.26 ^d 1.03 ^c 2.84 ^a	7.61 ^a 1.09 ^d 1.15 ^d 2.41 ^c 4.61 ^b		

days 36 (7.72 mg kg $^{-1}_{mixture}h^{-1}$), 47 (6.90 mg kg $^{-1}_{mixture}h^{-1}$) and 57 (3.67 mg kg $^{-1}h^{-1}$).

Despite the differences observed on the daily CO_2 emissions, no significant differences were observed in CTRL, ACID and WHEY regarding the total CO_2 —C emitted expressed per kg of the total material in the jar (Table 3). Attending the fact that the own additives may release some carbon, both total CO_2 and CH_4 emissions were expressed as % of the total amount of C existing in the initial mixture (including additives).

As can be seen in Table 1, the rice bran increased the carbon and organic N content of the mixture compared to the raw slurry, which results in a higher cumulative loss of CO_2 —C. Furthermore, the intense release of CO_2 from this treatment might be due to the occurrence of aerobic degradation of organic matter. This led to an increase in emissions, which had an impact in the cumulated value

emitted that was higher than in the non-treated slurry but corresponded to only 5% of the total initial C of the mixture. The amount of initial C lost as CO_2 in CTRL and ACID were similar (\sim 3.4%) and significantly lower than in all other treatments.

The only treatments that kept a lower emission of CO₂ than in CTRL along the experiment were ACID and WHEY (Table 3). Previous studies done in a short time frame showed no effect of acidification with sulphuric acid on CO₂ emissions (Dai e Blanes-Vidal, 2013), as observed here, but in other studies where slurry fractions where separated and acidified, the acidification had an average reduction of 51% on CO₂ emissions during the first 30 days of storage (Regueiro et al., 2016b).

3.3.3. Methane emission

Methane emissions remained residual in ACID during all the experiment and were always lower or similar to CTRL. The results obtained here are in agreement with those reported by other authors that observed a reduction of methane emission with slurry acidification during storage from 67 to 87% (Petersen et al., 2014). Slurry acidification with sulphuric acid is known to inhibit the methanogens bacteria (Guo et al., 2020) reason why we observed a lower and constant CH₄ emission rate relative to CTRL (Fig. 4B). Such effect of H₂SO₄ on methanogens bacteria was attributed to the accumulation of sulphite (Petersen et al., 2014). Nevertheless, the bio-acidification using sugar led also to residual CH₄ emissions as in ACID.

The emission of CH4 occurred under anaerobic conditions (Hansen et al., 2006) while the CO_2 occur mostly in aerobic conditions (Moset et al., 2012). Hence when CO_2 emissions are

Table 4Total GHG emissions observed in each treatment (slurry + treatment) and the relative contribution of each gas. The values presented are arithmetic means of three replicates. For each parameter, the means followed by different letters are significantly different with comparison in the Tukey test in each line.

	Total GHG emissions (g CO ₂ Eq. kg ⁻¹ mixture)	%N ₂ O	%CH ₄
CTRL	133,52 ^b	6,49	93,51
ACID	41,55 ^c	1,28	98,72
SUGAR	19,78 ^d	1,37	98,63
WHEY	121,58 ^b	4,70	95,30
RICE	249,61 ^a	3,06	96,94

observed, significant methane emissions are not expected. However, the rice bran crust led to emissions of both CO_2 and CH_4 even if at an inconstant rate (Fig. 4B). It is to note that in RICE, C losses by CO_2 emissions (5.34% of $C_{Tmixture}$) are close to C losses by CH_4 emissions (4.61% of $C_{Tmixture}$) (Table 3). The same occurred in WHEY with ~2% of $C_{Tmixture}$ lost by CO_2 and 2.4% lost by CH_4 .

The main concern relative to sucrose addition to the slurry is a potential increase of C losses, namely as methane. However, no difference was observed between ACID and SUGAR, in terms of cumulated CH₄ emissions (~1% $C_{T\ mixture}$). The values observed relative to ACID were similar to the results obtained by the authors Sokolov et al. (2020).

3.3.4. Total GHG emissions

The total GHG emissions expressed as CO_2 equivalent was calculated from the cumulated emissions of CH_4 and N_2O .

Our results showed that slurry acidification with sulphuric acid decreased not only NH_3 emissions relative to CTRL but also the total GHG emissions in ~70% (Table 4). Sugar addition to slurry significantly decreased the total GHG emissions (in ~85%) relative to CTRL. However, slurry treatment with cheese whey led to total GHG emissions similar to those observed in CTRL. As expected, the rice bran crust had higher GHG emissions, 186% higher than in the CTRL (Table 4). In all treatments, the main contributor to total GHG emissions was methane while the contribution of N_2O was always lower than 7%.

The acidification with sulphuric acid and bio-acidification with sugar seem to be a good option to adopt in order to decrease the total GHG emitted. The higher value observed on the RICE was due to the richest content in carbon, which discarded this treatment to the reduction of GHG emissions.

3.4. The technical and economic viability of the solutions proposed

The two materials (cheese whey and rice bran) tested here as an alternative to sulphuric acid are available in large amounts in regions producing cheese and rice. Furthermore, both the cheese whey and the rice bran have no commercial value in Portugal, and it will be speculative to attribute any commercial price to these materials. It is therefore impossible to accurately compare the costs associated with these new solutions with the sulphuric acid that has an actual commercial cost of 0.4 Euros per litre (Liu et al., 2019). The use of cheese whey and rice bran can be seen as a win-win situation where the producers will save some money by avoiding the cost associated to treatment and transport of these materials to landfill while farmers will be able to minimize ammonia losses from storage and even enrich the slurry with some nutrients.

The use of sugar is a good alternative to acid considering the relatively low value of this material varying from 0.24 to 0.28 Euros per kg (Indexmundi, 2020). Nevertheless, ~40 kg of sugar (~10 Euros) are needed to acidify one tonne of slurry against 6 L of

concentrated acid (2.4 Euros). Hence, the main idea is to replace sugar by a sucrose source with no commercial value.

The amount of additive is, in some treatments, considerable and might lead to an increase of the effluent volumes to be applied. However, some of these additives are rich in nutrients and will improve the fertilizer value of the treated slurry.

4. Conclusion

The use of sulphuric acid as shown to be an optimal solution to be adopted for slurry management. The use of sugar for bioacidification may appear to be a good alternative to ACID even if less efficient to reduce NH3 emissions but more effective in the reduction of GHG emissions. WHEY reduces in 58% of the ammonia emissions but emitted the same amount of GHG as CTRL. It might then also be considered as an additive for bio-acidification when the main concern is ammonia emissions. The use of rice bran as an additive to reduce NH3 and GHG emissions is not a solution even if it increases the fertilizer value of slurry in terms of N, P and K. It can then be concluded that both the cheese whey as well as the sugar addition to slurry have a good potential as a slurry additive to reduce NH₃ emissions. Namely, the cheese whey that also contains some nitrogen allows to keep the N content in the mixture slurry:cheese whey at the value observed initially in the slurry. More experiments at a larger scale are needed to validate our findings.

Declaration of competing interest

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: This work was supported by the Nutri2Cycle project (grant agreement N° 773682) funded by the European Union's Horizon 2020 research and innovation programme and National Funds from FCT - Portuguese Foundation for Science and Technology, under the project PEST/UID/AGR/4131 and PTDC/ASP-SOL/28769/2017 "Animal slurry hygienization for use in industrial horticulture". This document reflects only the author's view and the Union is not liable for any use that may be made of the information contained therein.

CRediT authorship contribution statement

Joana Prado: Conceptualization, Data curation, Formal analysis, Investigation, Methodology, Writing - original draft, Writing - review & editing. João Chieppe: Data curation, Formal analysis, Methodology, Writing - original draft, Writing - review & editing. Anabela Raymundo: Conceptualization, Formal analysis, Investigation, Methodology, Resources, Validation, Writing - original draft, Writing - review & editing. David Fangueiro: Conceptualization, Formal analysis, Funding acquisition, Investigation, Methodology, Project administration, Resources, Supervision, Validation, Writing - original draft, Writing - review & editing.

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