

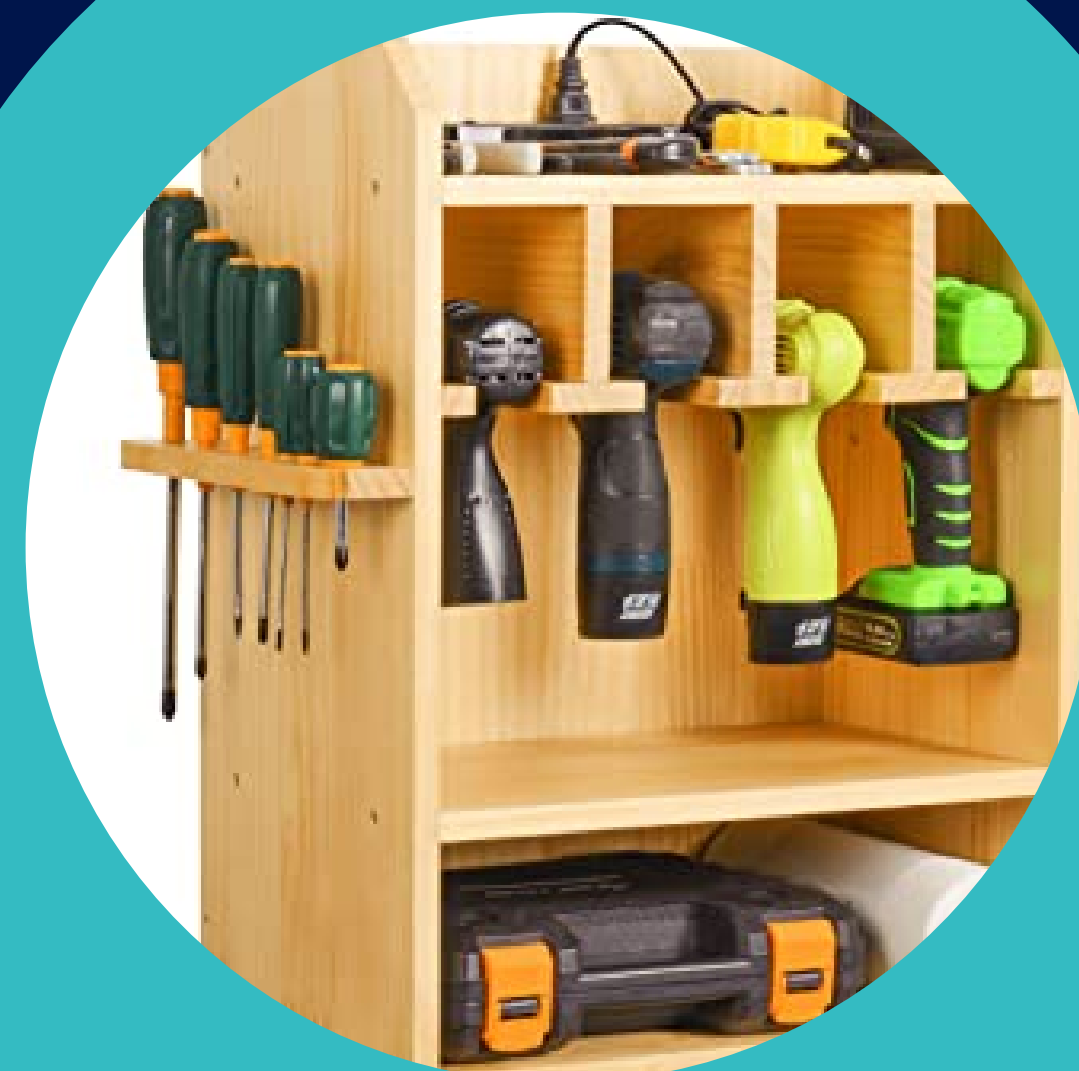


DESIGN OF AN IMPROVEMENT PLAN APPLYING THE 5S IN THE UPHOLSTERY PROCESS IN EDIN FURNITURE COMPANY



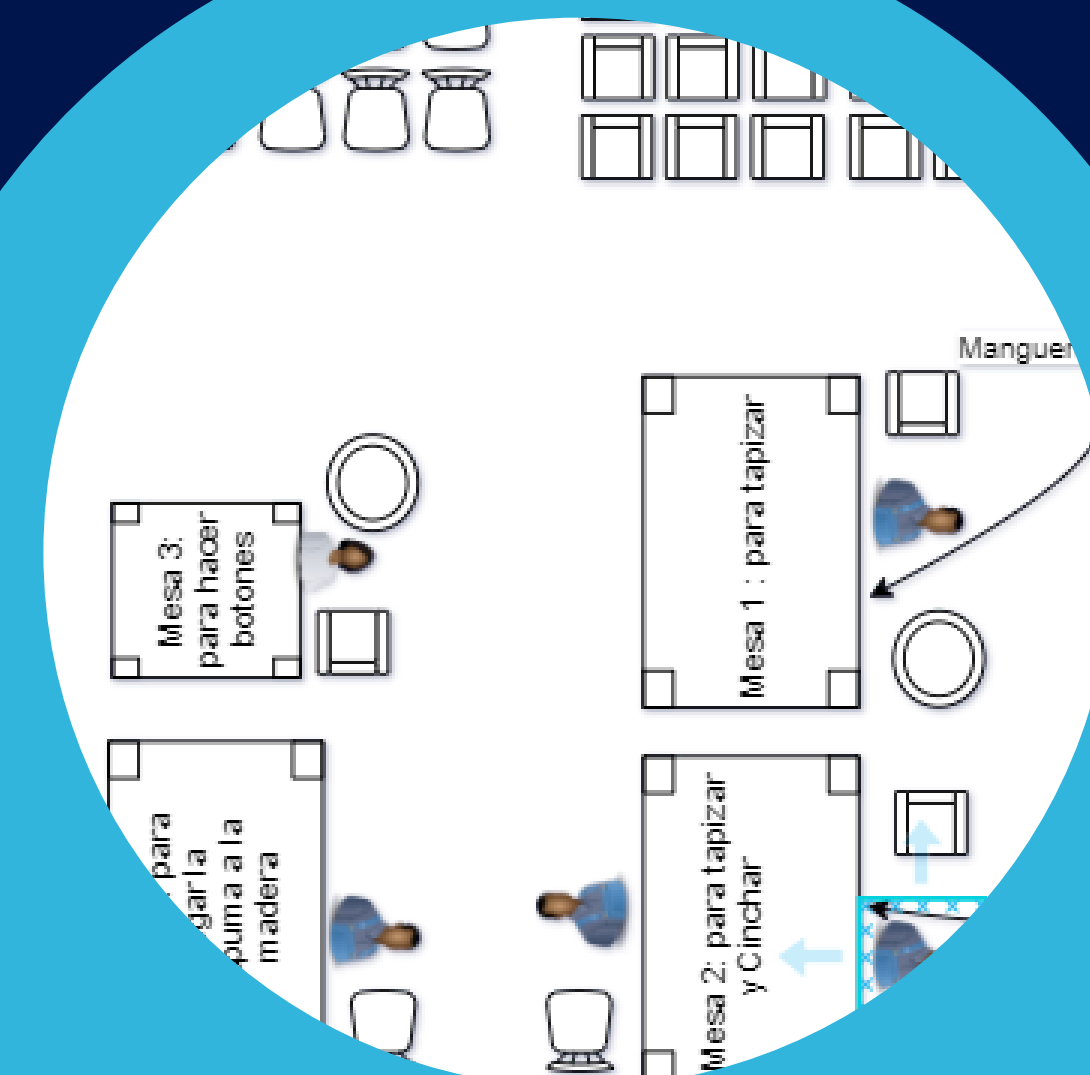
SORT

**1S
SEIRE**



**SET IN
ORDER**

**2S
SEITON**



SHINE

**3S
SEISO**



STANDARDIZE

**4S
SEIKETSU**



SUSTAIN

**5S
SHITSUKE**

