

MARGINAL CLOSURE OF NON- γ_2 AMALGAM

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ABSTRACT

In order to investigate the effect of burnishing on the marginal closure of non- γ_2 amalgam restorations, a single-composition high-copper alloy (Indiloy), a conventional lathe-cut alloy (Lunargent Alloy), and a conventional spherical alloy (Shofu Spherical) were each mixed with mercury and filled in transparent plastic cavities. Half of the specimens were burnished along the cavity margins immediately after packing and again after carving. The remainder was unburnished. A dye was sprayed on their occlusal surfaces after 24 hr and leakage indicated by the dye penetration was observed through the plastic walls, and following facts were found:

1. Burnishing markedly decreased the leakage of all type alloy amalgams.
2. When burnished, the marginal leakage with the high-copper alloy was remarkably less than that with the conventional spherical alloy but slightly more than that with the lathe-cut alloy.
3. The difference in the marginal leakage and in the effect of burnishing among the three amalgams was apparently related to their setting dimensional change curves.

INTRODUCTION

New type high-copper amalgam alloys for producing non- γ_2 amalgam were recently developed. It has been reported that this type amalgam has markedly improved physical and chemical properties^{1,2)}, and showed less marginal fracture and surface discoloration in the clinical tests^{1,3)}. In the present study, the marginal closure of a high-copper amalgam and the effect of burnishing were examined by the dye-penetration technique⁴⁾, in comparison with a lathe-cut and spherical amalgams.

MATERIALS AND METHODS

The alloys studied were Indiloy (B.N. 11), which is a single composition spherical

high-copper amalgam alloy, Lunargent Alloy (B.N. K016) which is a conventional lathe-cut alloy, and Shofu spherical (B.N. 331) which is a conventional spherical alloy. They were respectively mixed with mercury at a ratio of 1:0.84, 1:1.2, and 1:0.84, respectively, for 15, 8, and 10 sec with a mechanical amalgamator*³ according to the manufacturer's direction. The mix was divided into 5 increments and filled in a clear acrylic resin cylindrical cavity of 5 mm diameter, 4 mm depth, and 130° cavo-surface angle (Fig. 1), pressing 5 times for each increment with a flat end condensor point of 3 mm diameter and removing plashy excess. The condensor point was used by mounting on an electromagnetically driven horizontal vibrator*⁴ for the

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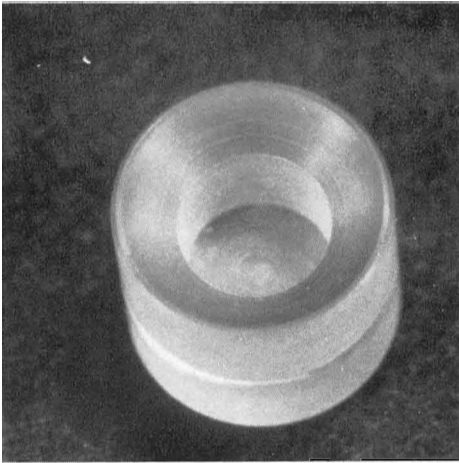


Fig. 1. Acrylic resin cylindrical cavity of 5.0 mm diameter, 4.0 mm depth, and 130° cavo-surface angle.



Fig. 2. Amalpak (top) and Universal plugger (bottom) used for condensing amalgam.

spherical alloys, Indiloy and Shofu Spherical, and on an engine-driven vertical vibrator*⁵ for the lath-cut alloy, Lunargent Alloy (Fig. 2). They were loaded with 2 kg weight by a hanging type pressure regulator designed previously⁵). The cavity was slightly over-filled. At 7 min. after the start of the mixing, the packed amalgam was burnished along the cavity margins by a bud-shaped amalgam burnisher of 4 mm in diameter and 100° tip angle (Fig. 3, bot-

*⁵ Amalpak, Morita Co., Tokyo, Japan.

*⁶ Dye Mark, Shimadzu Seisakusho Ltd., Kyoto, Japan.

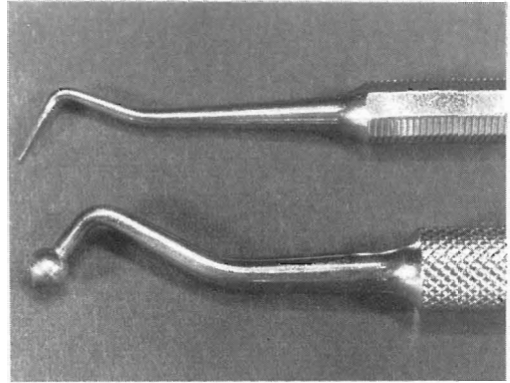


Fig. 3. A cleoid amalgam carver (top) and a bud-shaped amalgam burnisher (bottom).

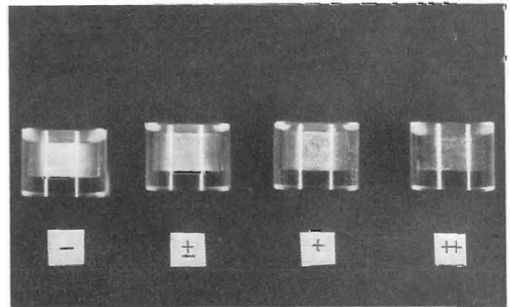


Fig. 4. Standard samples of the four grades of leakage indicated with the Dye Mark penetrant.

tom). The occlusal surface was carved with a cleoid carver (Fig. 3, top), removing the marginal excess. The second burnishing was applied at 10 min after the start of the mixing.

One-half of the specimens of each alloy was burnished twice and the other was not burnished. Twenty specimens were prepared for each group, and stored in air for 24 hr.

For testing marginal leakage, a red dye for detecting cracks, Dye Mark*⁶, was sprayed on their occlusal surfaces. After 24 hr, the dye on the occlusal surface was removed and the dye penetration between

the amalgam and the cavity wall was observed through the transparent resin. This test was performed in a room at $23 \pm 2^\circ\text{C}$. The penetration was recorded dividing into the following four degrees: non (-), trace (\pm), slight (+), and considerable (++) (Fig. 4). The group results were compared by the sum of the scores made by four ex-

aminers independently for minimizing subjective error.

For reference, the setting expansion of the amalgams was determined by loading cylindrical specimens of 4 mm diameter and 10 mm height on an electromicrometer at 5 min after the start of the mixing at the room temperature.

Table 1. Number of Cases Showing Various Grades of Leakage of Unburnished Amalgam Fillings

Materials	Lunargent Alloy	Shofu Spherical	Indiloy
Grades of leakage	-	0	0
	\pm	0	0
	+	10 (12.5)	9 (11.25)
	++	70 (87.5)	71 (88.75)

Percentage in parentheses

Table 2. Number of Cases Showing Various Grades of Leakage of Burnished Amalgam Fillings

Materials	Lunargent Alloy	Shofu Spherical	Indiloy
Grades of leakage	-	28 (35.0)	0
	\pm	45 (56.25)	7 (8.75)
	+	7 (8.75)	57 (71.25)
	++	0	16 (20.0)

Percentage in parentheses

RESULTS

1. Leakage

All of the unburnished specimens showed slight to considerable leakage (Table 1). Considerable leakage was found in nearly 90% of Lunargent Alloy and Shofu Spherical while in 26% of Indiloy.

The burnished specimens showed obviously less leakage than the unburnished (Table 2). When burnished, the leakage was least with Lunargent Alloy, next with Indiloy, and most with Shofu Spherical.

2. Setting dimensional change

All types of amalgam tested showed some

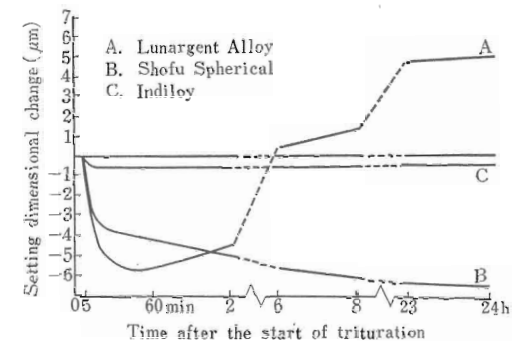


Fig. 5. The setting dimensional change curves of the amalgams used.

initial shrinkage (Fig. 5). Lunargent Alloy amalgam shrank most but turned to ex-

pand at 40 min, recovering the original dimension at 6 hr and expanding further. Shofu Spherical amalgam showed the next greatest initial shrinkage and did not turn to expand. Indiloy amalgam initially shrank very slightly and did not change thereafter.

DISCUSSION

Dye Mark penetrant used in this study is a red dye for detecting cracks and reported to penetrate crevices as small as $2\ \mu\text{m}$. A crevice allowing penetration of the dye was, therefore, considered to be more than $2\ \mu\text{m}$.

Burnishing margins decreased the leakage with all types of amalgam. Lunargent Alloy amalgam having the greatest initial shrinkage showed the greatest leakage when unburnished. Its leakage was, however, smallest when burnished, since it further expanded after being brought in contact with the cavity wall by burnishing.

Shofu Spherical amalgam having the next greatest initial shrinkage and further shrinking slightly thereafter showed the greatest leakage even when burnished.

Indiloy amalgam having very slight initial shrinkage and no subsequent shrinkage showed remarkably decreased leakage when burnished. Burnishing was effective in eliminating the leakage due to the initial shrinkage but not completely. Such a slight space between the cavity wall and the amalgam is considered to be filled, even if

left, with corrosion products of amalgam⁵⁻⁷⁾ and mineral precipitation from saliva⁸⁾, diminishing leakage soon in the mouth.

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