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Compact polyelectrolyte hydrogels of gelatin and chondroitin sulfate Online as ion's mobile media in sustainable all-solid state electrochemical devices

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The creation of flexible and high strength hydrogel materials from natural polymers as low cost and safe solid electrolytes is an area of intense research nowadays. We present a novel approach for the preparation of gelatin and chondroitin sulfate hydrogels complexes by using a simple centrifugation process. The innovative dual-bio-gel-network is able to swell and shrink upon environmental changes on the pH and NaCl concentration. The solid bio-gels sandwiched between two macroporous carbon electrodes materials are assembled in symmetric cells and their electrochemical properties are evaluated by cyclic voltammetry, galvanostatic, and impedance spectroscopy. The cells exhibit areal capacitance values by up to 2.74 mF/cm² (3.1 F/g) and a low resistance value of 12 Ohm.cm² for graphene electrode materials. These properties are the consequence of the successful infiltration of the solid gel inside the porous structure of the carbon electrode that boosts the charge transfer at the biopolymer/carbon electrode interphase. The results obtained may provide additional

Keywords: hydrogels, electrolyte, biopolymer, graphene, bioelectronics, sustainability

inspiration in the emerging field of bioelectronics, where biocompatible and powered

systems are of the utmost importance.

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The development of new materials as compact electrolytes in all-solid-state electrochemical cells is currently an area of intense research^{1,2}. Solid electrolytes might solve specific problems such as leakage and solvent evaporation that exist in devices using liquid electrolytes, increase the device compactness and minimize the explosion risks related to solvent flammability. Among the various types of solid-state electrolytes, gel polymer electrolytes (GPEs) present the advantages of both solid and liquid electrolytes and their relatively high ionic conductivity (10⁻⁴ to 10⁻³ S cm⁻¹ under ambient conditions)³. In particular, great efforts are devoted to the preparation of sustainable biohydrogels, composed of hydrophilic networks of biopolymers that are renewable, biocompatible, biodegradable, and of low cost. The hybridization of biohydrogels with conducting polymers such as poly(3,4-ethylenedioxythiophene) (PEDOT) or polyaniline (PANI) has resulted in innovative materials for high-safety solidstate rechargeable metal batteries⁴ and supercapacitors (SCs)⁵ as well as for emerging applications in bioelectronics like biocompatible and biodegradable printable and lightweight batteries, high-sensitivity photosensors, soft actuators and flexible wearable devices. 6,78 Here, we report on the preparation and characterization of an innovative hydrogel formed by polyelectrolyte complexation (PEC) of oppositely charged biopolymers, gelatin (gel) and chondroitin sulfate (ChS) and its demonstration as safe and sustainable electrolyte material in an all-solid-state electrochemical double-layer capacitor (EDLC). Both biopolymers are able to assembly through electrostatic interactions between the polycation (gelatin) and the polyanion (ChS), leading to the formation of polyelectrolyte

complexes (PECs).9 Chemical crosslinking is often employed in order to increase the

mechanical properties of conducting biohydrogels.¹⁰ However, in our approach, a

centrifugation step was applied to the gel-ChS PECs in order to obtain gel-like materials

based on compact PECs, thus avoiding the employment of chemical crosslinkers. In this varice online process, salt water acts as a plasticizer and allows the compact polyelectrolyte complex to reorganize and fuse into a material with the solid-like mechanical properties that are characteristic of a hydrogel and with the ability to swell in aqueous solutions. 11

Due to the presence of sulfate groups, ChS-based materials has been recently tested for single ion conducting hydrogels in proton batteries¹². Besides, the ChS-gelatin hydrogels exhibit a single anion and cation covalently bonded to the polymer backbone, and then both counterions can be in movement. This dual conductivity is an important aspect of the applicability of the novel compounds as electrolyte material in EDLC. In EDLC, both ions are mobile so the charges of an opposite sign created at the surface of each porous carbon electrode during the charge and discharge of the symmetric cell are counterbalanced.¹³ For that, the electrolyte's ions rapidly migrate to the surface of the electrodes stabilizing the ionic double layer by electrostatic interaction and then reversibly storing electrical energy in the form of chemical energy.¹⁴

Here, we have determined the effect of the bio-solid-gels on the electrochemical properties of symmetric electrochemical cells comprising porous carbons (double layer mechanism) as electrode material. The porous carbons that we have used were porous graphene and fibrous carbon mats (carbon gas diffusion layer). Both materials ensured a fast conductivity and diffusion of the ions through the gel electrolyte and also at the electrolyte/electrode interphase, while keeping the dual-polymer-gel-network structure practically intact. The strategy reported herein allows for the assembly of the three main components in the device: the negative and positive carbon electrodes and a polymer biohydrogel prepared through a mild potentially scalable process. This approach does not require the *in situ* formation nor an additional crosslinking step of the components to conform the electrochemical all-solid state cell, which opens new avenues for the

development of sustainable materials with potential for applications in biotechnologic devices.

EXPERIMENTAL SECTION

Materials.

Chondroitin sulfate A, sodium salt (ChS, 90% pure, Alfa Aesar), and gelatin derived from porcine skin (gel, Type A, Sigma-Aldrich) were used as received. For the preparation of graphene oxide, powdered graphite (Aldrich, grain size < 45 µm, purity ≥99.99%) was employed. For the preparation of the swelling media, sodium chloride (NaCl), acetic acid and phosphate buffer saline (PBS) (pH=7.4) in the form of powder and later dissolved in 1L of MilliQ water were all purchased from Aldrich and used as received.

Zeta (ζ) potential and precipitation studies.

In order to optimize the experimental conditions for the formation of a polyelectrolyte complex between gelatin and chondroitin sulfate, a thorough study of the ζ potential of aqueous solutions of gelatin and chondroitin sulfate as a function of pH, NaCl and polymer concentration was carried out.

For the preparation of the polymer aqueous solutions, ChS and gelatin powders were dissolved separately in ultrapure water (Milli-Q) at different polymer concentration: 1, 5, 10 and 15 mg/ml. Gelatin was prepared by the addition of powder to Milli-Q solution immersed in a thermal bath of silicone at 50°C. ChS was prepared directly by the addition of the powder to MilliQ water at room temperature. The pH of the final solutions was adjusted through addition of 1M aqueous solutions of acetic acid and NaCl concentrations were fixed at 0, 0.15 and 0.5 M. As a result, a total number of 144

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samples were obtained, each of them with a unique combination of the 4 determina of the 4 determination of the 4 deter factors: type of polymer, concentration of polymer, concentration of NaCl and pH.

The ζ potential was measured for each of the solutions at 25°C using a Nano-ZS (Malvern Panalytical-UK). Precipitation experiments were performed by mixing volume aliquots from each of the solutions at selected experimental conditions.

Preparation of ChS-gelatin hydrogels.

The preparation of ChS-gelatin hydrogels takes place in two steps. First, aliquots (10 mL) of aqueous solutions of gelatin and ChS were mixed by means of a Gilson Miniplus 3 Peristaltic Pump, employing PVC 0.5 mm tubes and a flow rate of 0.8 mL/min. The precipitate formed was stored at 4°C during 24h. Then, the precipitate was centrifuged at 10000 rpm during 30 min in a Sigma 2-16p Centrifuge. The hydrogels obtained were immersed in milliQ water for 24h and the swelling ratio, SR (%), was determined as:

$$SR\% = 100 \times (\frac{Ws - Wo}{Ws}) \tag{1}$$

where W_s is the mass of the material after 24h and W_o is the initial mass before the swelling experiment.

Swelling experiments.

The gravimetric method was employed to measure the swelling ratios of the hydrogels immersed in aqueous media at different pH at a fixed 0.15 M NaCl concentration and at different NaCl concentrations at a fixed pH of 4. PBS was also employed as the swelling media. The SR % was determined after 24h of immersion in the media according to equation 1.

Mechanical properties.

Mechanical properties were measured by dynamic compression test using the universal Article Online materials testing machine *Instron 3366*. Measurements were performed at room temperature on gels hydrated for 24h in aqueous solutions at different NaCl concentrations and in PBS. Cylindrical samples of 8 mm of diameter and an average height of 3.5 mm were employed. The cell load was 100 N and samples were compressed at 2 mm/min. The elastic compressive modulus was determined from the slope of the stress-strain curve at 10% of strain.

Oscillatory frequency sweeps between 10 and 0.1 Hz at T=20 °C were carried out on a AR1000 rheometer (TA instruments, USA) using parallel steel plates of 20mm. A solvent trap was employed to prevent solvent evaporation during the course of the experiments. The experiments were performed at a constant torque of 10 mN inside the linear viscoelastic region (LVR) of the gels, determined with the aid of stress sweeps carried out at 1 Hz and 20 °C. Results were analyzed using the Rheology Advantage Data Analysis software (TA instruments, USA).

Porous carbon electrode materials.

Two different types of porous carbon electrode materials were used for the assessment of the ChS-gel hydrogels as electrolyte material in an EDLC cell: i) carbon gas diffusion layer (CGDL) and ii) macroporous graphene. Both materials were infiltrated with the hydrogels, and tested as positive and negative electrode in a symmetric supercapacitor cell. The CGDL is a non-woven fabric supplied by SIGRACET® (type 39AA). Electrodes were easily obtained from these carbon sheets by cutting several circular pieces with a diameter of 12 mm and an average weight of 15 mg. For the preparation of porous graphene electrodes, graphite oxide, synthesized by the Hummer's method was employed¹⁵. A brief explanation of the method of preparation is provided as Supplementary Information. The obtained powdered graphite oxide

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presents the typical Raman features of oxidized graphitic species (Figure S1) and it special problems of problems of problems of problems of problems of graphite oxide (30 mg/mL) was bath sonicated to get a homogeneous dispersion. TEM analysis of an appropriate dilution of this dispersion suggests the presence of thin GO flakes (principally monolayers and bilayers) with lateral dimension in the order of the microns (Figure S1 in supplementary information). In order to build the electrodes, 60 μL of the graphene oxide dispersion were deposited on top of 12 mm circular pieces of stainless-steel mesh employing a micropipette and immediately frozen with liquid nitrogen and lyophilized. After lyophilization, the electrodes were taken to the oven where they receive heat treatment at 500 °C for 2 hours in order to reduce the graphene oxide into conducting reduced graphene oxide. The final mass of the reduced graphene oxide electrodes obtained after the whole process was ~1 mg.

Assembly of the electrochemical cell.

ChS-gelatin hydrogels were cut into cylinders of 8 mm of diameter and an average height of 3.5 mm. To achieve optimum contact with the surface of the porous carbon electrode, the hydrogel was infiltrated within the electrodes using a vacuum pump. The morphological characterization of the electrodes and gel assembly was carried out through Scanning Electron Microscopy (SEM) in a Philips XL30 equipment. For the visualization of the morphology of the electrochemical cell, lyophilized samples were frozen in liquid nitrogen and snapped immediately to obtain cross-sectioned materials and sputtered with gold using a Thermo VG scientific Polaron SC7640 Sputter Coater.

Electrochemical measurements.

The performance of the electrochemical cells was measured in a two-electrode system at two-electrode s

The porous electrodes were directly used as the positive and negative electrodes for the electrochemical tests. For that, carbon porous, CGDL and graphene were assembled in a symmetric Swagelok-type cell, of 12.7 mm in diameter and placed in direct contact with titanium plungers. Electrochemical cyclic voltammetry (CV) measurements at different scan rates (from 100 to 500 mV.s⁻¹ as well as measurements in galvanostatic mode at different current densities ranging from 0.1 to 1 A.g-1 were performed under ambient conditions with a multichannel potentiostat/galvanostat (Biologic VMP3, France). The specific capacitance was evaluated per active mass of a single electrode. The areal capacitance was calculated considering the surface of the plunger. Data were analysed using a software EC LAB commercialized by Bio-Logic Science Instruments. Electrochemical impedance spectroscopy (EIS) measurements were carried out by applying a low sinusoidal amplitude alternating voltage of 10 mV to the cell at frequencies from 1 MHz to 10 mHz using the above mentioned multichannel potentiostat/galvanostat. Measurements were performed at open circuit voltage (OCV). The specific capacitance (C_{grav}) was calculated from the CVs at each scan rate using the following equation: $C_{grav} = 2I/(dV/dt \, m)$, Where I is the current, m the mass of the active material and dV/dt is the scan rate.

RESULTS AND DISCUSSION

Preparation of ChS-gel hydrogels

The study of interactions between gelatin, a protein with amphoteric characteristics, and polysaccharides of either anionic or cationic character (e.g. gum arabic, pectins, carboxymethylcellulose, chitosan, etc.) is currently the focus of intensive research work.¹⁷ Gelatin and chondroitin sulfate are expected to establish electrostatic interactions between the positive charges of amino-acids in the chemical backbone of

18

gelatin (lysine, hydroxylysine, histidine and arginine) and the negative charges preserve article Online in the disaccharide unit of ChS, the carboxylic and the sulfonic group (Figure 1). Such interactions result in the formation of polyelectrolyte complexes and depend on parameters such as pH, ionic strength, molar ratio, total concentration and temperature.

Figure 1. Chemical structure of gelatin and chondroitin sulfate. Gelatin structure is based on repeating tri-peptide sequences of glycine-aa₁-aa₂, where amino acids aa₁ and aa₂ are mainly proline and hydroxyproline¹⁹. In ChS, the disaccharide unit presents carboxylic and sulfonic groups prone to protonation¹²

In the present study, a thorough analysis of the zeta (ζ) potential of precursor aqueous solutions of gelatin and ChS was carried out as a function of pH and polymer and NaCl concentration in order to select optimal experimental variables to conduct gelatin/ChS complexation. A range of pH values from pH=3.0 to pH=5.5 was set based on the isoelectric point reported for gelatin A (pH 6-7), implying that at the pH range under study it has positive character.¹⁷ On the other hand, ChS present carboxylic (pKa 3.5–4.6) and sulfonic groups (pKa 2.6) that are deprotonated and attain negative charge at pH > pKa^{20, 21}. Therefore, the pH range under study is close to the pKa of the weakly acidic carboxylic groups, which implies that these groups are slightly negatively charged whereas the strongly acidic sulfonic groups are fully

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The variation of the ζ potential with the experimental parameters is represented in Figure 2. Gelatin precursor solutions showed positive ζ potential values under all conditions tested, correlating with positively charged amide groups in the polypeptidic chain. ζ potential values approximated to 0 as the pH increased, which determines the gelatin isoelectric point (Figure S2 in supplementary information). On the other hand, ChS showed negative ζ potential values, corresponding to charged carboxylic and sulfate groups.

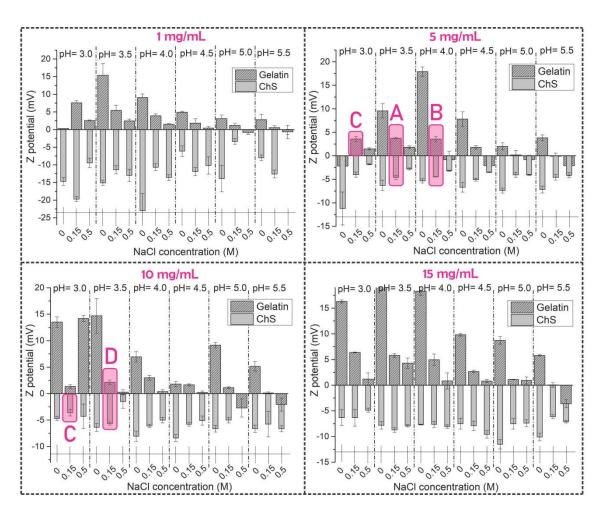


Figure 2. Graphical representation of the ζ potential of aqueous solutions of gelatin and chondroitin sulfate at different polymer concentrations: 1, 5, 10 and 15 mg/mL. For easy visualization, the experimental parameters selected for the formation of PECs have been marked in purple.

The concentration of NaCl in the media clearly changes the ζ potential of the aqueoist Ancice Online solutions of ChS and gelatin, being this effect more evident for the latter. For ChS an increasing ionic strength of salt solutions resulted in the screening of the electrostatic repulsion between negatively charged groups, thus resulting in a decrease in the ζ potential with the increase of NaCl concentration. For the highest polymer concentrations (15 mg/mL), the ζ potential remains unaffected with the NaCl concentration, which suggest that concentrations of NaCl higher than 0.5M would be needed to produce appreciable differences in the screening of negatively charged groups²². For gelatin at all the studied concentrations the trend is similar; that is, an increase in NaCl concentration results in the decrease of ζ potential which can be attributed to the fact that an increasing ionic strength of salt solutions results in screened attraction between ionized carboxyl and amine groups. ²³

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The experimental conditions selected for the formation of ChS-gelatin PECs are highlighted in purple in Figure 2 and summarized in Table 1. Aqueous solutions of gelatin and ChS with the closest zeta potential in absolute value and opposite sign were chosen for a selected NaCl concentration of 0.15M. Gelatin concentration of 1 mg/mL yielded a very low amount of precipitate whereas gelatin concentration of 15 mg/mL formed physical gels after being stored at 4 °C during 24h. Hence, gelatin concentrations of 5 and 10 mg/mL were selected as optimum concentrations and mixed with equal concentrations of chondroitin sulfate for the formation of ChS-gelatin PECs (samples A, B and D in table 1). Sample C was prepared through mixing of starting aqueous solutions of gelatin and ChS at 5 and 10 mg/mL respectively, and having ζ potentials within the experimental error and opposite sign.

Table 1. Experimental conditions selected for the preparation of ChS-gelatin PECs

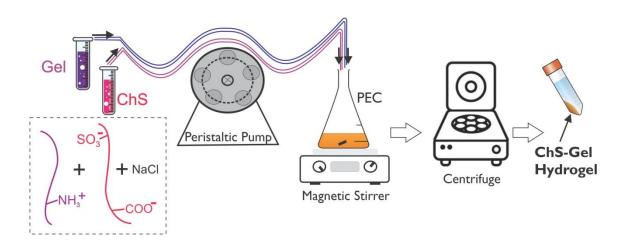
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Sample designation	[gel] (mg/mL)	рН	ζ potential (mV)	[ChS] (mg/mL)	рН	$ \begin{array}{c} \zeta \ potential \\ (mV) \end{array}^{\text{View Article Online}} $
Α	5	3.5	$+3.7\pm0.1$	5	3.5	-4.6±0.5
В	5	4.0	$+3.6\pm0.6$	5	4.0	-4.5±0.1
C	5	3.0	$+3.6\pm0.5$	10	3.0	-3.6±0.6
D	10	4.0	$+3.0\pm0.5$	10	4.0	-6.1±0.3

The assessment of the formation of a ChS-gelatin PEC was done through precipitation tests carried out by mixing of aqueous solutions of gelatin and ChS at the previously chosen pH and salt concentration values. The whole series of gelation experiments results is shown as supplementary information (**Figure S3 in supplementary information**). The formation of a precipitate could be ascertained as a result of the formation of a ChS-gelatin PEC for all the experimental conditions selected in Table 1.

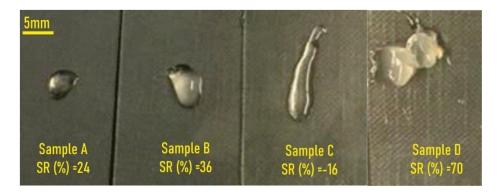
Hydrogels were prepared after centrifugation of ChS-gelatin PECs following the experimental method shown in Scheme 1. This is a procedure analogous to that reported for the compaction of PECs constituted of alginate and chitosan which allows for the preparation of highly hydrated hydrogels in the presence of salt. ^{24, 25}



Scheme 1. Representation of the experimental procedure followed to prepare ChS-gel hydrogels from gelatin and chondroitin sulfate PECs.

After centrifugation (compaction stage), and removing the supernatant, the precipitates from all the samples presented a hydrogel-like aspect as can be observed in Figure 3.

Except for the sample C, the SR (%) of all hydrogels increased after being immersed in Article Online water for 24h. The negative SR (%) value obtained for the sample C implied partial dissolution of the sample in water. This might be attributed to the fact that the concentration of the pristine ChS aqueous solution (10 mg/mL) is double with respect to that of the pristine gelatin solution (5 mg/mL). Therefore, the excess of negative charges of sulfate groups (ionized 100%) and carboxylic groups (degree of ionization~ 60% at pH=4 employed for the preparation of the gel)²⁶ might not be involved in the hydrogel formation.



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Figure 3. Visual appearance of the materials obtained after centrifugation of ChS-gelatin precipitates with indication of the swelling ratios obtained after immersion in water for 24h.

As it is well known, gelatin hydrogels can be formed by physical crosslinking in water above a certain concentration (around 20 mg/mL) and below 30 ~ 35°C. During the process, gelatin molecules aggregate and undergo a conformational change from a random coil to a triple helix.²⁷ In order to determine whether the event of gelation was possible just by physical gelation of gelatin or the addition of the ChS was a determinant factor for the formation of a ChS-gelatin hydrogel, a control experiment was conducted. It consisted of preparing samples A-D without ChS; this is, by mixing in the peristaltic pump an aqueous solution of gelatin and MilliQ water at fixed pH and NaCl concentration followed by cooling the precipitate at 5 °C overnight. No gel

structure was observed, highlighting the crucial role of ChS in the formation of ChSew Article Online gelatin hydrogels.

ATR-FTIR spectroscopy allows determining the presence of interactions in ChS-gel hydrogels by comparison with the ATR-FTIR spectra of individual components (**Figure S4 in supplementary information**). The analysis of these ATR-FTIR spectra is complicated due to the overlapping of many of the absorption bands corresponding to vibrational modes of chemical bonds in gelatin and ChS in the regions of interest. Nevertheless, the spectra corresponding to samples A, B and D, show a clear shift of the characteristic band of gelatin amide II to higher wavenumbers (from 1529 cm⁻¹ to 1547 cm⁻¹). This shift indicates the presence of interactions (hydrogen bonding and electrostatic interactions) involving the gelatin amide groups.²⁸ Similar results have been obtained for complexes of gelatin an t-Carrageenan.²⁹

Based on the highest SR (%) value achieved for sample D, gels obtained from aqueous solutions of ChS and gelatin of 10 mg/mL and pH=4 were selected for all the subsequent studies and samples were designated as ChS-gel hydrogel.

Swelling and mechanical properties as a function of pH and NaCl concentration

Firstly, the swelling properties of ChS-gel hydrogels in aqueous solutions were measured as a function of the pH at a fixed NaCl concentration (0.15M) and in PBS (pH=7.4 and NaCl=0.15M) and the results are shown in Figure 4A. At pH=3, the negative swelling ratio observed can be attributed to the ionic crosslinks between the positively charged groups of gelatin and the negatively charged sulfonic groups of chondroitin sulfate. At pH>3, the ChS-gel hydrogels slightly swelled as a result on the excess of negatively charged groups of ChS, as carboxylic groups become ionized. In fact, there appears to be a small increase of the SR (%) values for pH in the range of 4-5. This might be attributed to the isoelectric point of gelatin, where the electrostatic

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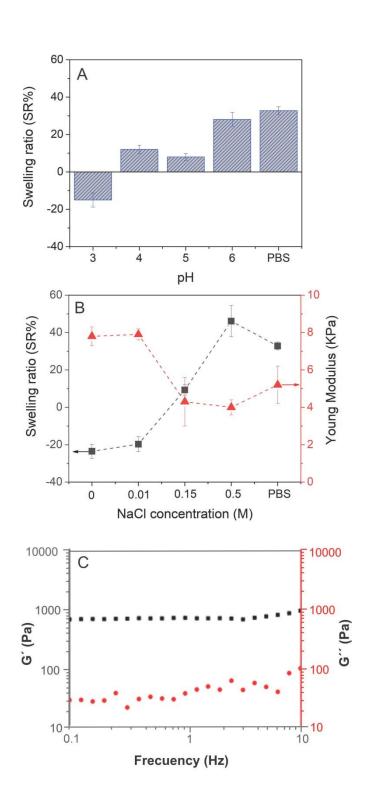
attraction between opposite charges makes the hydrogel collapse and thus, the swelling Article Online observed is only due to the small excess of negative charges in ChS (see Figure S2 in supplementary information). At pH>6, both gelatin and ChS are negatively charged leading to an increase in the SR (%). Figure 4B represents the changes in the swelling ratio (SR (%)) and the Young's modulus (E), calculated from compressive stress-strain curves with the NaCl concentration for ChS-gel Hydrogels immersed in water at a fixed pH (pH=4) and in PBS (pH=7.4 and NaCl=0.15M). As can be observed, the SR (%) increased with the concentration of NaCl for values >0.01 M, which could be explained by the anti-polyelectrolyte effect.³⁰ Salt ions break electrostatic crosslinks and become arranged around the polyelectrolyte charged groups. Weakening the structure brings more water into the bulk and the swelling increases, whereas at low salt concentrations the external osmotic pressure dehydrates residual pores and thus the swelling decreases.³¹ ChS-gel hydrogels were also immersed in PBS, which contains 0.15 M NaCl concentration, however, the fact that pH=7.4 in PBS explains the higher SR (%) found for gels swollen in PBS with respect to gels swollen in aqueous solutions at pH=4 and 0.15 M NaCl. To explain the negative swelling ratio encountered at 0.01M NaCl concentration and in absence of salt in the doping solution, it is necessary to consider that salt ions used in the gel preparation may not remain associated with the charged polyelectrolyte groups³² and, hence, they would diffuse outside of the hydrogel to compensate the internal osmotic pressure thus promoting the formation of ionic bonds between the gelatin and the ChS.

The effect of salt doping on the structure of the ChS-gel hydrogels, was ultimately reflected on their compression moduli. Hydrogels swelled in swelling media at 0 and 0.01 M NaCl concentrations, which showed negatives values for SR (%), presented the highest compression moduli (7-8 kPa). At NaCl concentrations higher than 0.01 M, the

uptake of water leads to a decrease of the compression moduli. The Young's modulities Article Online for native soft tissues and organs are within the range from from 0.1 kPa to 1 MPa.³³ Specifically, the moduli obtained for ChS-gel hydrogels can be compared to those obtained for skin measured at 5-10% strain in tension (5kPa) and reported to be similar to that measured in compression.³⁴

Figure 4C shows representative results corresponding to the elastic moduli (G') and the loss moduli (G'') as a function of frequency for ChS-gelatin hydrogels swollen in PBS. As can be observed, G' is higher than G'' over the entire frequency range and both moduli are essentially frequency independent, a typical behaviour of hydrogels³⁵. The value of G' obtained for ChS-gelatin hydrogel (G'=639±90 Pa) is similar to G' values reported for 5% w/v gelatin gels (G'=800±100 Pa) and much higher than those reported for 1% w/v gelatin gels (140±25)³⁶. The fact that the ChS-gelatin hydrogels are prepared from aqueous solutions of gelatin and ChS at 10 mg/mL (1% w/v) indicates that the process of compaction of ChS-gel PECs into hydrogels results in a significant increase of the elastic properties of hydrogels with respect to pure gelatin gels.

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Figure 4. (A) Swelling ratio of ChS-gel hydrogels as a function of pH (NaCl=0.15 M). (B) Swelling ratio and Young's modulus of ChS-gel hydrogels as a function of NaCl concentration (pH=4) and (C) Oscillatory frequency sweeps corresponding to a ChS-gelatin hydrogels swollen in PBS.

Evaluation of ChS-gelatin hydrogels as electrolyte material in all-solid state and all-solid state online electrochemical symmetric cells.

Solid-state electrochemical devices containing a hydrogel electrolyte usually suffers for a large interface contact resistance between the electrode and hydrogel electrolyte due to poor contact between them because of the solid-like nature of the hydrogels.⁵ The loss of adherence renders high resistance interphase of the active components in the system and the deterioration of the mechanical properties. Therefore, one of the most crucial parameters in this context is the design and creation of an effective electrode/electrolyte interface. In order to address this issue, polymer gelation is usually carrying out through different approaches. One strategy involves the in-situ polymerization of aniline monomers inside an insulating polymer gel matrix such as polyvinyl alcohol (PVA) acting as a host-network for the electrode material. In this approach, to create all-in-one supercapacitor the two polyaniline (PANI)-PVA electrodes are sandwiched between an electrolyte layer of PVA gel.³⁷ Another approach is based on the physical gelation of k-carrageenan hydrogels doped with PANI to induce electrochemical activity assembled within poly(3,4-ethylenedioxythiophene) (PEDOT) thin films acting as electrodes³⁸.

For the materials under study in here, in order to promote an appropriate contact between the ChS-gel hydrogels electrolyte and the electrodes, gels were infiltrated within the porous structure of the macroporous graphene (Figure 5A-B) and CGDL (Figure S5 in supplementary information). Electrodes constructed by a three-dimensional (3D) porous graphene architecture have demonstrated excellent performances in charge-storage applications due to their large specific surface area, high electrical conductivity, and excellent mechanical properties.^{39, 40} The gel infiltration protocol is quite simple; generally, a disc of the hydrated biohydrogel was assembled between the two porous electrodes. As can be seen in Figure 5C the infiltration is

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achieved by the occupation of practically all the porous graphene structure by the getter Article Online SyndomA00514B An intermediate hydrated biohydrogel's layer of about 200 µm thick was evidenced by SEM (Figure 5D) in which the difference between the porous electrode structure and the non-porous structure corresponding to the hydrated biohydrogel can be observed. The results corresponding to the analysis of the pore size and the pore size distribution of the biohydrogel after lyophylization are shown as supplementary information (Figure S6 in supplementary information). Then, the layered system was placed inside a Swagelok type-cell with a symmetric configuration (Figure S7 in supplementary information), for full electrochemical characterization.

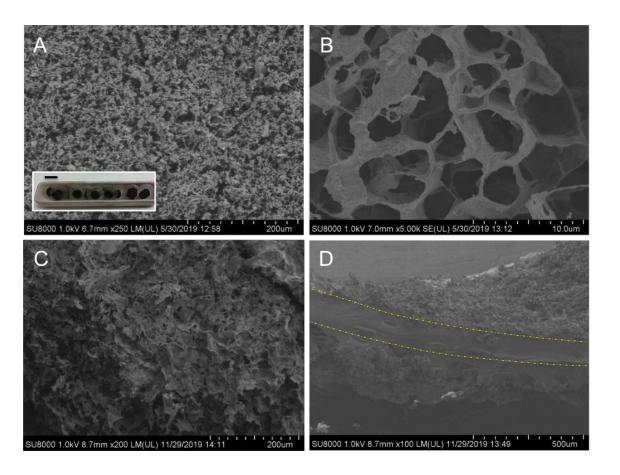


Figure 5. SEM characterization of the macroporous graphene electrode material. (A-B) SEM images corresponding to the graphene before the gel infiltration. (C) Surface of the graphene after infiltration with the biohydrogel electrolyte. (D) Cross-section of the Graphene/biohydrogel/Graphene electrochemical cell. The dash-dot lines in the figure are guide for the eye. Inset Figure 5A: Graphene electrodes supported on stainless steel mesh. Length of the scale bar: 11 mm.

Figure 6A shows the cyclic voltammetry response of the porous graphene infiltrated varietie Online with a series of the ChS-gel hydrogel and recorded in a supercapacitor symmetric cell at and room temperature. As it can be evidenced all 100 Graphene/biohydrogel/Graphene electrochemical cells shows CVs with rectangular shape, typical of capacitive electrochemical storage. The characteristic charge and discharge current densities had similar values that those observed in rechargeable solidstate supercapacitors for soft and smart contact lenses with continues operation.⁴¹ The CVs corresponding to CGDL/biohydrogel/CGDL cell also shows a capacitive behaviour but under a smaller potential window with respect to the graphene-biogel cells (Figure **S8** in supplementary information). Besides, the gravimetric capacitance values for the CGDL/biohydrogel/CGDL cell were two orders of magnitude lower than that for the graphene counterparts most probably due to the minor electrode surface area available for the electrolyte phase as a consequence of the less effective contact between the biohydrogel and the CGDL. These results confirm the positive initial assessment of the ChS-gel hydrogel as a potential solid electrolyte material for EDLCs. Figure 6B and 6C show the evolution of the specific capacitance as a function of the scan rate ranging between 100 mVs⁻¹ and 500 mVs⁻¹. All the Graphene/biohydrogel/Graphene cells presented a capacitance retention value close to 70 %, except the sample containing the lowest NaCl salt concentration that showed a value slightly lower than 60%, as it is indicated in Figure 6B. The presence of a higher amount of salt might increase both capacitance and rate capability values because of the potential higher ionic conductivity that could be achieved in the polymer gel electrolytes. A maximum value of areal capacitance of 2.74 mF/cm² (3.1 F/g) was achieved for the cell containing the biohydrogel swollen in 0.5 M NaCl and cycled at 100 mV/s. A slightly smaller value of 2.3 mF/cm² (2.6 F/g) was found for the solid-electrolyte biogels swollen with a PBS

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solution for the same scan rate. This value is of the same order of magnitude as that Article Online obtained for ultrathin epidermial capacitors based on gold nanowires/PANI composites, recently published.²⁹ Figure 6C shows a comparison between the capacitance retention detected in the two porous carbon electrode systems infiltrated with the solid biohydrogel swollen in PBS. As it is clearly observed, the capacity values varied similarly with the scan rate in both cells, but it is one order of magnitude higher for the graphene-biohydrogel cell than for the CGDL-biohydrogel one.

Figure 6D shows the Nyquist graph of the electrochemical cells obtained from PEIS data. Contrary to what should be expected for a solid gel electrolyte material⁴², the impedance spectrum of the Graphene/biohydrogel/Graphene cell does not appear as a depressed semicircle. Instead, slightly inclined straight lines intercepting the real axis on the high-frequency side like in liquid electrolytes characterize the spectrum. This situation is maintained even after the galvanostatic cycling of the supercapacitor, except at high frequencies where the capacitive behavior deviated from its initial slope. This latter fact was most probably due to a minor reduction in the diffusion of the ions into the polymeric network since the effective ion size has not changed. The situation was slightly different for the CGDL/biohydrogel/CGDL supercapacitor cell where the impedance spectrum already shows a semicircle indicating a higher value of the electrochemical series resistance (ESR) component where the bulk conductivity of the hydrogel is overlapped. This might be due to the thicker layer of gel electrolyte already existing inside the pores/voids of the carbon electrode mat. Impedance analysis of the hydrogel's supercapacitors allowed the calculation of their ESR values. The electrolyte resistance was calculated by interception of the branch to the real axis. The biohydrogel's supercapacitor with macroporous graphene electrodes exhibited similar **ESR** cm², values, ~12 Ohm before after being cycled. The and

CGDL/biohydrogel/CGDL supercapacitor cell exhibited a higher ESR value of 55 Ohym Article Online cm² almost five times higher resistance than their graphene analogues. The results obtained clearly indicate that the combination of macroporous graphene electrodes with the innovative composite solid biohydrogels developed here are fully compatible with use in bioelectronics applications as a scalable and rechargeable source of energy⁴³.

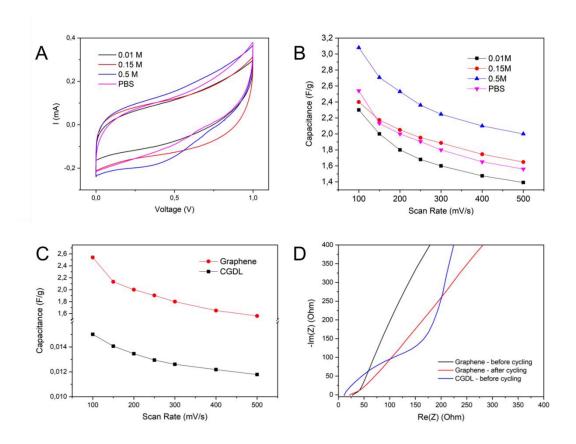


Figure 6. (A) CVs of Graphene/biohydrogel/Graphene supercapacitors measured at 100 mV.s⁻¹ in a symmetric configuration. (B) Rate capability measurements as a function of the scan rate for the series of Graphene-biohydrogel cells. (C) Comparison between Graphene and CGDL symmetric cells based on the polyelectrolyte gel containing PBS. (D) Nyquist plots for Graphene and CGDL biohydrogel-supercapacitors at open circuit voltage.

CONCLUSIONS

Using a simple and scalable centrifugation approach, hydrogels obtained from gelatinchondroitin sulfate polyelectrolyte complexes has been successfully developed through Open Access Article. Published on 17 September 2020. Downloaded on 9/18/2020 2:10:53 PM.

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the optimization of experimental variables such as pH and polymer and NaChwarticle Online concentration. According to results obtained from zeta potential experiments and precipitation studies, electrostatic interactions between gelatin and ChS in water were favoured for starting solutions of the polymers at equal pH and concentration. The formation of hydrogels was assessed from centrifugation of gel-Chs PECs obtained through mixing of aqueous solutions of gelatin and ChS at 10 mg/mL and a pH of 4. The biohydrogels obtained present compression moduli in the range between 4kPa and 8kPa as a función of pH and NaCl concentration. Such values have been reported for soft biological tissues such as skin. In addition, the increase of the elastic moduli of ChS-gel hydrogels with respect to pure gelatin gels confirms, on the one hand, the role of the electrostatic interactions between the biopolymers and, on the other hand, the effectiveness of the compaction process in the formation of the hydrogel. An application to safe and sustainable all-solid-state electrochemical systems have been detailed, as a demonstration of the ideal areal capacitance and rate capability properties that are consequence of a very high effective interaction between the biopolymer hydrogel electrolyte and the porous graphene electrode material at the interphase. The cells exhibit areal capacitance values by up to 2.74 mF/cm² (3.1 F/g) and a low resistance value of 12 Ohm.cm² for graphene electrode materials. The capacity values are one order of magnitude higher than those observed for cells using porous carbon gasdiffusion layer as electrode material. These facts confirm the importance of the very high effective interaction between the biopolymer hydrogel electrolyte and the porous graphene electrode material at the interphase. Because of the benign nature of the materials and systems developed here they might be used in the next generation of biodevices designed to function alongside the human body.

AUTHOR INFORMATION

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CONFLICT OF INTEREST

There are no conflicts to declare

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FOOTNOTES

Electronic supplementary information (ESI) available.

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Design of an electrochemical cell based on a sustainable biopolymer hydrogel and graphene electrodes for potential applications in bioelectronics

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