

Journal Pre-proof

Degradation and mineralization of erythromycin by heterogeneous photocatalysis using SnO₂-doped TiO₂ structured catalysts: activity and stability

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PII: S0045-6535(20)33056-3

DOI: <https://doi.org/10.1016/j.chemosphere.2020.128858>

Reference: CHEM 128858

To appear in: *ECSN*

Received Date: 11 June 2020

Revised Date: 5 October 2020

Accepted Date: 31 October 2020

Please cite this article as: Albornoz, L.L., da Silva, S.W., Bortolozzi, J.P., Banús, E.D., Brussino, P., Ulla, M.A., Bernardes, A.M., Degradation and mineralization of erythromycin by heterogeneous photocatalysis using SnO₂-doped TiO₂ structured catalysts: activity and stability, *Chemosphere*, <https://doi.org/10.1016/j.chemosphere.2020.128858>.

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CREDIT AUTHOR STATEMENT

Albornoz L. L.: Conceptualization, Methodology, Validation, Investigation, Data Curation, Writing – Original Draft and Writing – Review & Editing

da Silva S. W.: Conceptualization, Methodology, Investigation, Validation, Formal analysis, Data Curation, Writing – Original Draft and Writing – Review & Editing

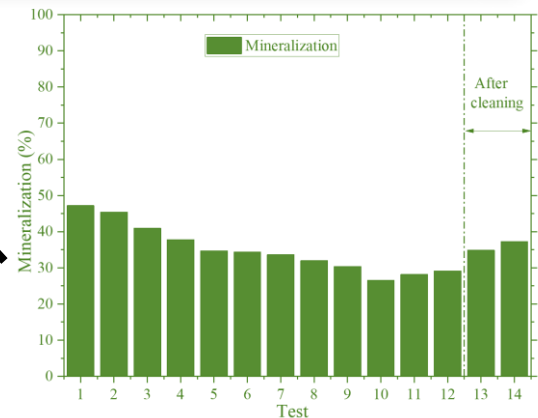
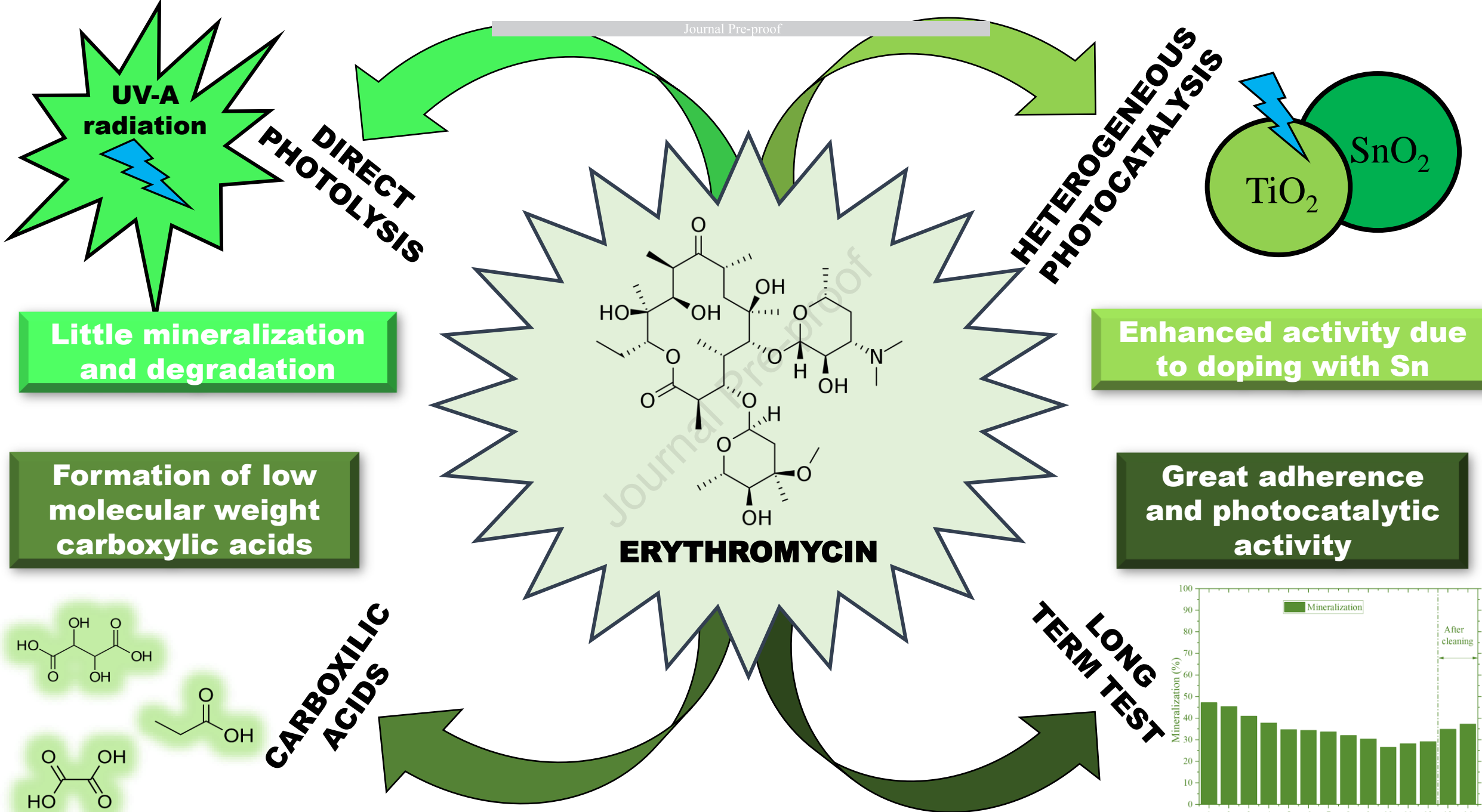
Bortolozzi J. P.: Investigation, Validation and Writing – Original Draft

Banús E. D.: Supervision, Investigation, Methodology and Writing – Review & Editing

Brussino, P.: Investigation, Validation and Writing – Review & Editing

Ulla M. A.: Resources, Funding acquisition and Writing – Review & Editing and Supervision.

Bernardes A. M.: Resources, Project administration, Funding acquisition, Supervision, Writing – Original Draft and Writing – Review & Editing



1 **Degradation and mineralization of erythromycin by heterogeneous photocatalysis using**
 2 **SnO₂-doped TiO₂ structured catalysts: activity and stability**

3
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16
 17
 18 **ABSTRACT**

19 Heterogeneous photocatalysis was used for the degradation and mineralization of erythromycin
 20 (ERY), with a consequent production of carboxylic acids. For that, a series of TiO₂ and Ti_{1-x}Sn_xO₂
 21 structured catalysts, namely M1 to M5, was prepared using the washcoating method, with the
 22 catalytic coatings being deposited onto stainless steel meshes. Besides, the catalytic activity of the
 23 prepared systems was compared to that of the commercial mesh (CM). The results showed that the
 24 prepared TiO₂ structured catalyst (M1) presented better ERY oxidation than the CM one, what was
 25 associated to the higher catalyst load and to the anatase/rutile ratio. Considering the Sn-doped
 26 structured catalysts, for M2, M4 and M5 catalysts, lower ERY mineralization and high formation of

27 carboxylic acids were found, when compared to the M3 catalyst. The improved M3 activity was
28 attributed to the formation of a staggered gap (type II heterojunction), providing better charge
29 separation. In this situation, a high generation of hydroxyl radicals is obtained, resulting on a higher
30 ERY mineralization. By the obtained results it is possible to determine that the addition order and
31 the type of Sn compound added in the washcoating process, affects the catalytic activity due to the
32 formation of a solid solution and to the type of produced heterostructures. The M3 catalyst also
33 showed high stability in long-term tests up to 44 h of reaction. The results provide insights into the
34 development of an inexpensive structured catalyst production method and its influence in the
35 stability of the photocatalyst, as well as in its applicability on water/wastewater treatment.

36

37 **KEYWORDS:** $Ti_{1-x}Sn_xO_2$; Washcoating; Photocatalysis; Erythromycin; Short carboxylic acids.

38

39

40 1 INTRODUCTION

41 Contaminants of emerging concern (CEC), whose effects on the ecosystem and on human
42 health are unknown or not well understood, have been found in different environments because they
43 are not removed by conventional techniques (Barrios-Estrada et al., 2018; Gogoi et al., 2018;
44 Rodriguez-Narvaez et al., 2017). One example of the CEC is erythromycin (ERY), which is used by
45 people who are allergic to penicillin and it can remain in nature for up to one year, maintaining its
46 antibiotic activity (Patel et al., 2019). After its administration, the degradation within the human
47 body occurs via the biliary and renal tract, the first being the major route of excretion. However,
48 more than 60 % of ERY, as well as other macrolides, is excreted unchanged (Babić et al., 2017).

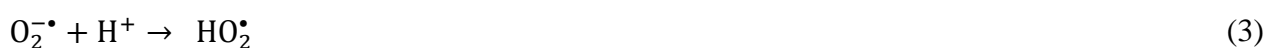
49 The United States Environmental Protection Agency in 2009 included ERY on its
50 Contaminant Candidate List 3 (CCL 3), while the European Union through its Decision
51 2015/495/EU, included ERY as a high-risk priority substance (European Commission, 2017).
52 According to Li et al. (2014), in a ranking developed in China, ERY was identified as a

53 pharmaceutical with a high priority for environmental control due to its recurrent detection in
 54 sewage effluents or in water supplies
 55 (Lin and Tsai, 2009). ERY was detected in water sources (Westerhoff et al., 2005), affluents of
 56 wastewater treatment plants (WWTP) (Hapeshi et al., 2015), effluents of WWTP
 57 (Rühmland et al., 2015); natural waters (Pico et al., 2019) and underground waters (Lin et al.,
 58 2015). Like other CEC, ERY is not well removed by conventional treatment processes; therefore, it
 59 must be removed through more complex technologies like advanced oxidative processes (AOP)
 60 (Stackelberg et al, 2007; Yang et al., 2017). Heterogeneous photocatalysis (HP) was developed with
 61 this objective. The degradation by HP occurs due to the formation of species with high oxidation
 62 potential (HO^\bullet , $\text{O}_2^{\bullet-}$) that perform the oxidation to simpler compounds, leading to mineralization
 63 (Andreozzi et al., 1999; Kanakaraju et al., 2018).

64 During the HP process, the irradiation of the catalyst surface leads to the adsorption of
 65 energy, transferring one electron (e_{vb}^-) of the valence band (VB) to the conduction band (CB) (e_{cb}^-),
 66 generating a hole (h_{vb}^+) in the VB (Eq. (1)) (Vignesh et al., 2014; Voigt and Jaeger , 2017).



67 After the formation of the pair $e_{\text{cb}}^-/h_{\text{vb}}^+$, two processes may occur: (i) an internal
 68 recombination, releasing thermal energy and/or luminance, bringing the catalyst back to its original
 69 condition; (ii) with the system excited, reactions 2 to 5 will occur in CB (Vignesh et al., 2014;
 70 Voigt and Jaeger , 2017), generating species with high oxidation potential.



71 Besides, in the VB direct oxidation can occur by transferring e^- from the molecules that are
 72 adsorbed on the catalyst surface to the h_{vb}^+ . Due to the low concentrations of organic matter in
 73 solution, the main oxidation reactions that occur on the catalyst surface are from adsorbed water or

74 hydroxide anion molecules (Eq. 6 and 7). Nevertheless, the oxidation reaction of organic matter
 75 (M_{ads}), also occurs on the catalyst surface (Eq. 8), providing another route for HO^\bullet generation
 76 (Vignesh et al., 2014; Voigt and Jaeger, 2017).



77 TiO_2 Degussa P 25 is a semiconductor widely used in HP processes because of its high
 78 stability, non-toxicity and high photocatalytic efficiency compared to other semiconductors
 79 (Babić et al., 2017), due to its composition of 80 % anatase and 20 % rutile (Rui et al., 2014).
 80 However, TiO_2 presents a high $e_{\text{cb}}^-/h_{\text{vb}}^+$ recombination rate, decreasing the oxidation efficiency and
 81 causing energy loss (Pesci et al., 2013; Shen et al., 2018).

82 Several materials are used as TiO_2 dopants aiming for the reduction of the bandgap and the
 83 increase of the lifetime of the charges, leading to higher oxidation efficiencies. However,
 84 conventional dopants such as ruthenium (Ru), tungsten (W), niobium (Nb) and cerium (Ce) are
 85 classified as critical materials by the European Union (Choi et al., 1994; European Commission,
 86 2017; Solís-Casados et al., 2017; Zhou et al., 2016).

87 Therefore, it is interesting to develop materials with dopants that are not considered critical
 88 elements (European Commission, 2017). Tin (Sn) can be used for doping TiO_2 to decrease the
 89 recombination of the $e_{\text{cb}}^-/h_{\text{vb}}^+$ pair, allowing the degradation of complex contaminants
 90 (Kusior et al., 2019; Pesci et al., 2013). Doping occurs by replacing a Ti atom with a Sn atom or by
 91 inserting a Sn atom into an empty interstitial space in the TiO_2 unit cell. Both processes are favored
 92 due to the similarity of the atomic radius sizes, electronic valence (+4) and crystalline structures,
 93 allowing the formation of a $\text{Ti}_{1-x}\text{Sn}_x\text{O}_2$ solid solution (Kusior et al., 2019) with the generation of a
 94 type II heterojunction, where an effective charge separation on the VB and CB can be generated
 95 (Del Angel et al., 2018; Kusior et al., 2019).

96 Different studies performed the doping of SnO₂ in the TiO₂ unit cell using different coating
97 preparation methodologies (hydrothermal, microwave-assisted and sol gel synthesis) and AOP
98 processes (heterogeneous photocatalysis and photoelectrochemical) in the degradation of different
99 CEC (methylene blue, diclofenac, methyl orange, zopiclone and acid orange 7). These studies
100 showed that there is an effective increase in the photocatalytic activity of TiO₂ when doped with
101 SnO₂
102 (Kusior et al., 2019, Mugunthan et al., 2019; Sangchay, 2016; Vinodgopal and Kamat 1995;
103 Yu et al., 2013).

104 However, Sn-doped TiO₂ structured catalysts prepared by washcoating of stainless steel
105 meshes, and their subsequent use in the mineralization and degradation of ERY through HP, have
106 not been reported in the literature to our knowledge. Therefore, this work presents different
107 procedures of doping TiO₂ with SnO₂ through the washcoating method applied to AISI 304 meshes,
108 which ended up not only in different Sn/Ti distributions on the photocatalytic coating but also in
109 different Ti-Sn interactions. The main goal is focused in the evaluation of the photocatalytic activity
110 of these structured catalysts in the degradation of ERY with UV-A radiation. The quality and
111 efficiency of the coatings were assessed through long-term tests and by the analysis of the formation
112 of carboxylic acids. Furthermore, a reaction mechanism was proposed.

113

114 **2 EXPERIMENTAL**

115 **2.1 Materials, synthesis and characterization**

116 A series of titanium and titanium/tin oxides structured catalysts with a PVA/TiO₂ mass ratio
117 of 0.37 were synthesized through the washcoating method applied to structured substrates (AISI
118 304 meshes) (Trindade et al. 2018). All solvents and reagents used were of analytical grade.
119 AEROXIDE[®] TiO₂ P 25 (Evonik), ZrO₂ (Zr10/15) and SnO₂ (SN15) from Nyacol[®], tin (II) oxalate
120 and polyvinyl alcohol from Sigma-Aldrich were used to prepare catalysts by the washcoating
121 method. AISI 304 stainless steel meshes (opening 0.546 mm and 0.30 mm wire diameter) were used

122 as substrates for the catalyst coatings. In addition, a commercial mesh photocatalyst designated as
123 CM with a $\text{Ti}_{0.7}\text{Ru}_{0.3}\text{O}_2\text{-Ti}$ composition (with a geometrical surface area of 475.2 cm^2) was used as
124 a comparison to the prepared photocatalysts.

125 The substrates were cut into a rectangular shape with 6 cm in width \times 16 cm in length with a
126 geometrical surface area of 212.89 cm^2 . Due to the setup that was adopted for the photocatalytic
127 tests, the substrates were shaped into a hemi cylindrical form with $\varnothing = 10\text{ cm}$. The AISI 304 mesh
128 pieces (structured substrates) were cleaned and pretreated through a calcination to generate an
129 oxidic layer which allows the posterior coatings anchoring, according to Bortolozzi et al. (2010).

130 Subsequently, the washcoating method was used to immobilize the photocatalytic coatings
131 onto the metallic mesh pieces, following four basic steps described elsewhere (Trindade et al.,
132 2018): (i) dip, (ii) blowing, (iii) drying and (iv) calcination. The basic washcoating suspension
133 composition was: 121.2 g H_2O , 3.6 g PVA, 40.8 g ZrO_2 and 9.6 g TiO_2 . Five different structured
134 catalysts were obtained: M1, M2, M3, M4 and M5. M1 was prepared with the basic suspension
135 composition (free of Sn). For the other structured catalysts, the preparation consisted in the
136 incorporation of Sn to the catalytic coating via different methods and Sn sources: 1) M2: after
137 obtaining the TiO_2 coating (M1), Sn was impregnated on M1 via its immersion in an aqueous
138 solution of Sn oxalate (0.5 g L^{-1}); 2) M3: Sn oxalate was added to the basic washcoating suspension
139 along with the others components; 3) M4: powder microparticles of SnO_2 were incorporated to the
140 basic washcoating suspension; 4) M5: the same methodology as M3 and M4 was applied, but using
141 a suspension of SnO_2 nanoparticles (Nyacol SN15). A detailed experimental procedure is shown in
142 the supplementary material (Fig. S1).

143 Surface images were obtained after each calcination step for all structured catalysts during
144 the coating process, as previously described and shown in Fig. S1. Optical microscopy was
145 performed with a Leica S8 APO microscope equipped with a Leica LC3 digital camera and LAS EZ
146 software. The surface images were analyzed to determine the quality of the coatings and taken into
147 account to define the number of immersions and calcination cycles for each catalyst.

148 The surface features of the prepared systems were characterized by scanning electron
149 microscopy (SEM) equipped with an energy dispersive X-ray (EDS) detector (Phenom ProX
150 Desktop SEM equipment, ThermoFisher). The elemental mappings were performed on a Phenom
151 ProX Desktop SEM software and operating at 15 kV. Several sectors were analyzed, and all the
152 components were taken into account to estimate the Sn/Ti ratios and to obtain a better picture of the
153 elements distribution.

154 The crystalline phases were identified using X-ray diffraction (XRD), the equipment being a
155 Shimadzu XD-D1 with Cu K α radiation. Every XRD experiment was ran at a scan rate of 2° min⁻¹,
156 from 2 θ = 20° to 80°.

157 X-ray Photoelectron Spectroscopy (XPS) was used to analyze the surface Sn species. A
158 SPECS spectrometer equipment with a hemispherical PHOIBOS 150 analyzer operated in the FAT
159 mode (30 eV, 200W, Mg K α X-ray source power) was used. The samples were evacuated in
160 vacuum at 10⁻³ mbar at 200 °C for 10 min. Then, they were evacuated for 120 min in ultra-high
161 vacuum. The peak fitting was performed with the CASAXPS software using C 1s at 284.6 eV as
162 reference.

163

164 **2.2 Photocatalytic evaluation**

165 The performance of the structured catalysts was evaluated in the heterogeneous
166 photocatalysis (HP) for the oxidation of ERY. The ERY solution had a concentration of 50 mg L⁻¹
167 and was prepared by dissolving ERY estolate in deionized water. The tests were carried out adding
168 1 L of ERY solution - pH 5.4 - in the non-irradiated reservoir that fed the 0.3 L home-made photo-
169 reactor with a flowrate of 1.2 L min⁻¹ (Fig. 1). A 9 W UV-A lamp (Dulux S BL UVA 9 W/78) was
170 placed in the center of the reactor, which was surrounded by two structured catalysts in a concentric
171 arrangement. The distances from the lamp to the catalyst as well as from the catalysts to the reactor
172 walls were set at 2 cm.

173 To get better insights about the ERY removal mechanism, adsorption (ADS) and direct
174 photolysis (DP) tests were also conducted. For ADS tests the UV-A lamp was turned off, while the
175 structured catalysts were removed for the DP assays. In all cases (HP, ADS and DP), duplicate 240-
176 minute tests were performed and, if necessary, additional tests were carried out.

177 The stability of the structured catalyst that presented the best results in ERY mineralization
178 was also evaluated. For that, the structured catalyst was subjected to HP experiments fourteen times
179 in the same conditions and reactor, only replacing the ERY solution after each test. After the 14
180 experiments, the structured catalyst was evaluated to determine the catalyst stability.

181 **Figure 1.**

182

183 **2.3 Analytical**

184 Tests of 240 minutes were performed, and aliquots were collected at 0, 5, 15, 30, 60, 120,
185 180 and 240 minutes for measurements of pH, total organic carbon (TOC) and high-performance
186 liquid chromatography (HPLC) analysis at room temperature. pH measurements were performed
187 with a digital instrument (KASVI K39-0014PA) calibrated with standards of 4, 7 and 10. TOC
188 analysis was made on a TOC-L CPH Shimadzu apparatus with the Non-Purgeable Organic Carbon
189 (NPOC) method, according to the instructions of the TOC Shimadzu manual.

190 The ERY decay and the generation of carboxylic acids were detected in a HPLC Shimadzu
191 LC20A apparatus with a diode array detector (DAD) SPD-20AV and an autosampler SIL-20A. For
192 ERY detection, the HPLC was fitted with a Shim-pack XR-ODS C18 (3.0 mm ID × 50 mm,
193 Shimadzu) column. As mobile phase-A a 0.025 M phosphate buffer (pH 2.5) was used and as
194 mobile phase-B acetonitrile was used. The analyses were performed in isocratic mode, with 40 % of
195 the mobile phase-A and 60 % of the mobile phase-B at a flow rate of 1.0 mL min⁻¹. 20 µL of the
196 sample were injected and the DAD was set in $\lambda = 210$ nm. In these conditions, the ERY retention
197 time was 4.8 min.

198 The generated carboxylic acids were detected by ion-exclusion HPLC using a Rezex Roa-
199 Organic acid H⁺ (8 %, 100 × 4.6 mm) column and the DAD was set at $\lambda = 210$ nm. These
200 measurements were performed by injecting 20 μ L of the samples into the HPLC and using a
201 0.05 M H₂SO₄ solution as mobile phase, at a flow rate of 0.1 mL min⁻¹. At these conditions, ion
202 exclusion chromatography exhibited peaks related to oxalic, tartaric, formic, acetic, propionic and
203 isovaleric acids, at retention times of 6.16, 7.78, 11.65, 12.65, 14.75 and 20.82 min, respectively.

204

205 **3 RESULTS AND DISCUSSION**

206 **3.1 Adsorption and photocatalytic tests**

207 The ADS test is an important step in catalytic processes, considering that oxidation and
208 reduction reactions will happen just for molecules that are in direct contact with the catalyst surface,
209 where the radicals are produced (Gaya and Abdullah, 2008; Humayun et al., 2018). Therefore, the
210 ADS tests in Fig. 2a indicate that the different adsorption behavior of the catalysts probably will
211 induce different ERY removal rates by photocatalysis. It was observed that the commercial mesh
212 catalyst (CM) presented the worst ADS results, when compared to all catalysts prepared by the
213 washcoating method. This infers that the method used in the catalysts preparation may have an
214 effect on the surface area, pore geometrical structure and catalyst loading (Thomas and Thomas,
215 2015), influencing the ADS process.

216 Besides, the M3 catalyst exhibited better ADS properties than the other catalysts prepared
217 by washcoating, indicating that the order of the addition or the tin source used in the washcoating
218 procedure have an influence on the ADS results. For the M3 catalyst, the addition of tin oxalate into
219 the washcoating suspension probably led to the formation of a high-quality solid solution which
220 results in a better ADS process. Furthermore, after 60 min of ADS tests the ERY concentration
221 presented little variation, which may indicate a saturation of the catalyst surface
222 (Konstantinou and Albani, 2004; Tong et al., 2012).

223 A study conducted by Karaolia et al. (2018) showed that the ERY adsorption onto TiO₂
224 Degussa P25 is low and only 7 % of ERY degradation occurs on the surface of the immobilized
225 catalyst. The authors attributed the low ERY adsorption to the low electrostatic attraction of the
226 TiO₂ Degussa P25 surface with ERY, because ERY does not have $\pi - \pi$ bonds in its structure, a
227 characteristic that would favor polarization and electrostatic attraction between the surface of TiO₂
228 Degussa P25 and ERY. The low specific surface area and porosity of TiO₂ are characteristics that
229 may also explain the low ADS of ERY (Ayoub et al., 2019).

230 On the other hand, Sn-doped TiO₂ shows better adsorption due to the fact that the addition
231 of Sn in the crystalline network of titania causes an increase in the photocatalyst surface area and a
232 height reduction of the grain boundary electron barrier, allowing a greater electron transfer from
233 ERY into the photocatalyst (Krishnan et al., 2017). Therefore, the conductivity of this composite is
234 highly enhanced, what should create a suitable surface chemistry, which could enable the
235 photocatalyst surface to the ERY adsorption (Krishnan et al., 2017).

236 **Figure 2.**

237

238 The surface electrical charge of TiO₂ and SnO₂-doped TiO₂ catalysts present positive values
239 in the same pH of the ADS and HP tests, as seen by the Zeta potential as a function of pH
240 (Kusior et al., 2019) Similarly, at this pH, ERY presents a pKa = 8.89 (Schafhauser et al., 2018).
241 This behavior negatively influences the approach and adsorption of ERY on the surface of these
242 catalysts due to electrostatic repulsion. In this work it was decided not to perform the correction or
243 to control the pH before and during testing in order to obtain results for natural pH values of ERY
244 in water.

245 The specific load results (Table 1) show that the M3 catalyst has the highest value among all
246 structured catalysts. The highest ADS value obtained by the M3 catalyst may also be related to its
247 higher specific load value, because a higher ADS of organic compounds is related to the mass of
248 catalyst (Kusior et al., 2019).

249 However, other characteristics of the surface, such as greater surface area and a reduction of
250 the grain boundary electron barrier (Krishnan et al., 2017), may be related to ERY ADS, because it
251 was observed that the M1 catalyst had a higher specific load value and lower ADS results than the
252 M2 and M3 catalysts.

253 As already shown in the literature, depending on the emission spectrum of the artificial
254 irradiation source (UV-A, UV-B or UV-C) and the energy of its photons, ERY can undergo DP,
255 mainly with sources of UV-C radiation (Franzen Ramos et al., 2020; Hassib et al., 2011). Aiming to
256 evaluate the possibility of ERY photolysis, tests were carried out in the reactor (Fig. 1) without
257 catalysts, using the 9 W UV-A lamp which emits 12 W m^{-2} at 365 nm (see supplementary material,
258 Fig. S2).

259 Fig. 2b shows that DP plays a discrete role in the ERY oxidation, contributing to 29 % and
260 13 % in degradation and mineralization, respectively. This finding can be associated to the low
261 absorbance of UV-A radiation by ERY, as ERY is considered a weakly absorbing macrolide
262 antibiotic (Hassib et al., 2011). Studies conducted by Franzen Ramos et al. (2020) and
263 Rattanapoltaveechai et al. (2007) showed that ERY presents a small peak of absorbance at 285 nm
264 (UV-C), far from the radiation emitted by the UV-A lamp used in this work. In fact, it is known that
265 only 3-5 % of the solar radiation reaching the earth surface is composed by UV-A
266 (Del Angel et al., 2018; Wei et al., 2018). Therefore, ERY degradation in natural environments is
267 difficult, being, for this reason, considered as a contaminant of high photodegradation difficulty
268 (Batchu et al., 2014; Fernández et al., 2019; Karaolia et al., 2018; Li et al., 2014;
269 Palmisano et al., 2015; Franzen Ramos et al., 2020; Voigt and Jaeger, 2017).

270 Fig. 2b and 2c showed that the commercial mesh (CM) catalyst presented similar
271 degradation and mineralization results to those found during the DP test. This result was not
272 expected, since the CM should be excited by UV-A irradiation, generating the e_{cb}^-/h_{vb}^+ pairs, and,
273 as a consequence, radicals should be formed and act on the ERY oxidation. This infers that the

274 generation of the pair e_{cb}^-/h_{vb}^+ does not occur effectively, or that there are large electronic
275 recombination, leading to a lower ERY oxidation.

276 On the other hand, all prepared catalysts, with or without tin, showed better ERY oxidation
277 results than CM. Possible causes for the lower photocatalytic activity of this commercial catalyst
278 may be due to the composition of 70 % TiO_2 in the form of rutile, which has less photocatalytic
279 activity compared to the anatase form (Pelegri et al., 2001). Another fact that can explain the
280 lower oxidation result is that $\text{TiO}_2/\text{RuO}_2$ catalysts are considered active catalysts, which means that
281 they have a strong interaction between the HO^\bullet generated radical during photocatalysis and the
282 catalyst surface, which makes this radical less available for the oxidation of organic matter
283 (dos Santos et al., 2011).

284 The M1 catalyst (tin-free coverage) exhibited better results than the commercial mesh CM.
285 The possible explanation can be related to the higher TiO_2 load in M1 than in CM. Besides, the
286 TiO_2 source used in M1 is Degussa P25, a known catalyst that has a specific surface area of 50 m^2
287 g^{-1} , a proportion of the crystalline phase of 80 % anatase and 20 % rutile and a particle diameter of
288 21 nm. These properties turn Degussa P25 one of the most used catalysts. Other works conducted
289 by Trindade et al. (2018) and da Silva et al. (2016) have also shown that the catalysts prepared by
290 the washcoating method showed similar or better results when compared to the CM.

291 The prepared catalysts M2 and M3 presented better results than M1 for ERY degradation
292 and mineralization, what is associated to the presence of Sn in their composition. Doping TiO_2 with
293 other materials, such as metals, semiconductors or inorganic acids, aims to increase the lifetime of
294 the e_{cb}^-/h_{vb}^+ pair formed during the irradiation of the catalyst surface with UV or visible light, if the
295 component used in doping absorbs this radiation, thus allowing higher degradation of the
296 contaminants (Del Angel et al., 2018; Humayun et al., 2018; Kusior et al., 2019).

297 In this case, the titanium oxide doped with tin can result on the formation of a $\text{Ti}_{1-x}\text{Sn}_x\text{O}_2$
298 solid solution, leading to a lower internal recombination of the e_{cb}^-/h_{vb}^+ pairs and increasing the

299 photocatalytic activity (Kusior et al., 2019; Moniz et al., 2015). However, this improvement in
300 catalytic activity did not occur for catalysts M4 and M5 that also have tin in their composition.

301 Fig. 2b also shows an exponential decay, typical of pseudo-first order reactions, mainly for
302 the degradation of antibiotics (Franzen Ramos et al., 2020). Based on this assumption, the constants
303 were estimated for the first 60 min of reaction, using a well-known pseudo-first order equation to
304 estimate the kinetic constants presented in the inset on Fig. 2b. The results show that the M3
305 catalyst had the highest kinetic constant value, which indicates that the process occurred more
306 quickly in this structured catalyst compared to other ones, a behavior that may be linked to the type
307 II heterostructure formed (Kusior et al., 2019). The kinetic constant of the CM showed a lower
308 result than the DP process, which indicates that the photocatalytic processes did not occur
309 effectively, probably due the high presence of the rutile form.

310 Tin-doped titanium oxide can lead to the formation of three different types of
311 heterostructures, defined as the interfacial union of two or more components (Fig. 3) (Del Angel et
312 al., 2018), and only one of them leads to an improvement in the photocatalytic activity.

313 A type I heterostructure, or straddling gap, is formed by the junction of two components
314 where the conduction band of a component A presents greater energy, while presenting a valence
315 band with lower energy, when compared to the other component B (Del Angel et al., 2018; Moniz
316 et al., 2015). In this way the transfer of e_{cb}^-/h_{vb}^+ occurs from one component to the other, causing the
317 accumulation of these loads in only one of them (Moniz et al., 2015). This accumulation in only one
318 component, besides not decreasing the internal recombination rate, provides the accumulation of
319 charges in the component that has a lower redox potential, what significantly decreases the
320 formation of HO^\bullet during heterogeneous photocatalysis (Low et al., 2017).

321 At the type II heterostructure, or staggered gap, photoinduced charge separation effectively
322 occurs, since the lowest energy state for h_{vb}^+ may be on one side of the junction, whereas the lowest
323 energy for e_{cb}^- will be on the opposite side (Del Angel et al., 2018; Kusior et al., 2019). This
324 separation of charges provides increased lifetime of the loads generated, that, through chain

325 reactions, perform the degradation of organic compounds (Del Angel et al., 2018; Kusior et al.,
326 2019).

327 The type III heterostructure, or broken gap, occurs at the junction of two components with a
328 big difference between the components bands, which does not provide transfer of loads generated
329 between components to another (Kusior et al., 2019). This heterojunction is achieved when solid Z-
330 schemes are built (Del Angel et al., 2018).

331 The M3 behavior may be linked to the formation of heterojunction staggered gap (type II)
332 that increases the lifetime of the charges generated during the photocatalytic process (Fig. 3), by
333 allowing the transfer of e_{cb}^- from TiO_2 to SnO_2 and h_{vb}^+ from SnO_2 to TiO_2 , diminishing internal
334 recombination (Kusior et al., 2019).

335 Figure 3.

336
337 The pH values did not vary significantly during the HP tests, with an average initial value of
338 5.4 ± 0.1 and a final one of 4.7 ± 0.2 . This decrease in the pH values during the HP tests can be
339 associated to the formation of organic acids. Slightly acidic pH values (around 5) lead to better
340 mineralization of ERY, since most of the by-products generated during HP have a negative charge
341 in acidic pH solutions, what favors the adsorption on the positive surface of TiO_2 and $\text{TiO}_2/\text{SnO}_2$
342 catalysts (Fernandez et al., 2019; Li et al., 2014).

344 3.2 Carboxylic acids generation

345 Fig. 2b and 2c show a difference in removal values between degradation and mineralization,
346 suggesting that ERY oxidation occurs in more than one step. During the ERY photocatalysis, first
347 the cleavage of the C – C bonds of the ERY molecule occurs, mainly by the action of the $\text{HO}_{\text{ads}}^{\bullet}$,
348 where, through the internal cyclization, the generation of by-products occurs, such as heterocyclic
349 compounds, aromatic esters and aliphatic tertiary amines (Llorca et al., 2015; Pérez et al., 2017).
350 These by-products then undergo catalytic degradation processes, also mainly due to the action of

351 HO[•], leading to the production of low-molecular-weight organic acids (Llorca et al., 2015;
352 Pérez et al., 2017).

353 During the photocatalytic tests, the presence of formic (1 carbon), acetic (2 carbons) and
354 isovaleric (5 carbons) acids was not detected with any of the tested catalysts, as exhibited in Fig. 4.
355 However, an intense production of oxalic (2 carbons, Fig. 4a), propionic (3 carbons, Fig. 4b) and
356 tartaric (4 carbons, Fig. 4c) acids in the experiments carried out with all tested catalysts was
357 observed. The proportion value (in %) of each carboxylic acid was calculated by dividing the C/C₀
358 value divided by the sum of the C/C₀ values of all the carboxylic acids detected.

359 The generation of lower chain organic acids, such as formic (1 carbon), oxalic and acetic (2
360 carbons) and propionic (3 carbons) acids, indicates that one more step is necessary to lead to
361 mineralization (Serpone et al., 2005). On the other hand, the generation of tartaric (4 carbons) and
362 isovaleric (5 carbons), or higher chain acids, indicates that one more degradation step must be taken
363 to achieve the total mineralization, because acids with 4 or more carbons must be broken into
364 smaller acids (1-3 carbons) (Gandhi et al., 2012; Pérez et al., 2017; Serpone et al., 2005).

365 M5 and CM lead to the formation of organic acids and their degradation in smaller amounts,
366 when compared to the other catalysts (not shown). This result is expected, since M5 and CM
367 present lower ERY adsorption, degradation and mineralization (Fig. 2a, 2b and 2c, respectively).

368 **Figure 4.**

369

370 For all catalysts, except M3, a high generation of tartaric acid during the HP tests was found.
371 The production of carboxylic acid with 4 carbons may be linked to the lower generation of the HO[•]
372 by these catalysts, reducing the ERY oxidation until mineralization. The production profile of
373 tartaric acid during the HP evaluation with M3 was a typical for an intermediate product, having a
374 maximum between 5 – 15 min (Fig. 4d). The different behavior of the M3 catalyst, resulting in
375 lower production of carboxylic acids with more or equal 4 carbons, as well as in higher adsorption,
376 degradation and mineralization, may be associated to a successful formation of heterojunction type

377 II (Fig. 4). This structure would increase the lifetime of the e_{cb}^-/h_{vb}^+ pairs, favoring the ERY
378 oxidation by HO^\bullet and $\text{O}_2^{\bullet-}$ generated at the M3 surface.

379

380 3.3 Stability assessment

381 After ADS and photocatalytic tests with all the prepared structured catalysts (M1, M2, M3,
382 M4 and M5) and with the commercial mesh (CM), it was found that M3 exhibited the best results,
383 resulting in 67 % of ERY degradation and 46 % of mineralization. Therefore, long-term tests were
384 performed with this catalyst. For this purpose, the tests were carried out in the same conditions that
385 the previously ones and in the same reactor (Fig. 1).

386 After 240 min (first test - Fig. 5a), 67 % and 47 % of ERY degradation and mineralization
387 were obtained, respectively. After 2280 min (twelfth test), a decrease of 50 % in the degradation
388 and 29 % in the mineralization of ERY was observed. This decrease may be related to the poisoning
389 of the catalyst surface, caused by the adsorption of by-products generated in the ERY
390 photocatalysis.

391 In a study conducted by da Silva et al. (2016), using a TiO_2 -foam, a reduction in the
392 mineralization of nonylphenol ethoxylated was found after ten cycles (600 min), and it was caused
393 by the degradation by-products deposition on the catalyst surface. The photocatalytic activity was
394 restored after cleaning steps. Moreover, Mugunthan et al. (2019) studied the diclofenac degradation
395 over a TiO_2 - SnO_2 catalyst and found a degradation reduction from 89 % to 53 % after 4 cycles
396 (1200 min). The authors attributed the poisoning effect to the accumulation of by-products on the
397 catalyst surface, which led to a decrease in the number of exposed active sites.

398 In order to try to restore the M3 catalytic activity, a cleaning step with a HNO_3 solution
399 (10% v.v) and with deionized water was performed after the twelfth test. Subsequently,
400 photocatalytic tests were carried out and the results are presented in Fig. 5a. These show that a great
401 part of the activity of M3 was restored (57 % in degradation and 37 % in mineralization), indicating
402 a high catalytic stability.

403

Figure 5.

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To elucidate the behavior of the decrease in ERY degradation and mineralization found in the long-term tests (Fig. 5a), the organic acids analysis was also performed. Fig. 5b shows that from the sixth long-term test (1200 min) there is a decrease in the production of oxalic acid (2 carbons) and an increase in the generation of tartaric acid (4 carbons), in relation to the proportion of the analyzed acids. It is also noted, from the eleventh test (2400 min), the generation of formic (1 carbon), acetic (2 carbons) and isovaleric (5 carbons). The chromatograms of organic acids obtained through HPLC are shown in Fig. S3 (see supplementary material, Figure S3).

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The results presented in Fig. 5b corroborate those shown in Fig. 5a. A loss of the photocatalytic activity of the M3 catalyst was observed. This may be related to the catalyst detaching from the substrate or to the poisoning of its surface. These problems lead to a decrease in the generation of HO^\bullet , and, as a direct consequence, to a higher production of organic acids, mainly with 5 carbons; also to less mineralization. However, after a cleaning step with nitric acid solution (10% v.v), the activity of the M3 catalyst was restored and formic, acetic and isovaleric acids were no longer detected.

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420

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Based on all the obtained information on adsorption, degradation, mineralization and formation of organic acids, a mechanism for charge transferring between TiO_2 and SnO_2 , and the corresponding generation of radicals and ERY degradation, was proposed in Fig. 6.

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When the UV-A lamp is turned-on, there is photon absorption by TiO_2 , and one electron from the conduction band of TiO_2 is transferred to the conduction band of SnO_2 (presented in red color). At the same time, h_{vb}^+ is transferred from the valence band of SnO_2 to the valence band of TiO_2 (blue color). This charge transfer in the heterojunction staggered gap (type II), as shown in Fig. 3, allows a decrease in the internal recombination (green color), favoring the generation of HO^\bullet and $\text{O}_2^{\bullet-}$.

428 The generation of HO^\bullet , $\text{O}_2^{\bullet-}$ and $h_{\nu b}^+$ at the surface of the M3 catalyst leads to ERY
429 oxidation. Its degradation generates mainly oxalic and propionic acids and mineralization products
430 (CO_2 , H_2O and inorganic ions).

431 **Figure 6.**

432

433 **3.4 Morphology and physicochemical characterization of the photocatalytic coatings**

434 The photocatalytic coatings morphologies are shown in Table 1. The coating of M1 (without
435 Sn) covered uniformly all the wire walls of the mesh, as was reported by Trindade et al. (2018). The
436 same morphology was observed on M2, M3 and M4, despite the Sn addition. However, the use of
437 SnO_2 nanoparticles (M5) had an undesirable effect on the coating morphology; some
438 agglomerations on the surface and wire intersections were generated and those could affect its
439 adherence. The coatings loadings, expressed as mg cm^{-2} of wire, were quite similar for the five
440 structured catalysts, being these values between 4.2 and 4.9 mg cm^{-2} .

441

Table 1

442 Moreover, the elemental chemical composition of each Sn-Ti based coating was estimated
443 via SEM/EDS in different regions. The bulk Sn/Ti ratios and the average weight percentages of Sn
444 with their standard deviations (SD) are presented in Table 1. The Sn/Ti ratio of M2 resulted to be
445 the highest value obtained for these coatings as a consequence of the method used for the Sn
446 incorporation, which was a Sn oxalate impregnation. This procedure generated a high Sn loading
447 and a heterogeneous distribution over the coating, as indicated by its standard deviation. Therefore,
448 some regions with SnO_2 particles accumulations were generated on this structured catalyst.

449 Contrarily, the incorporation of SnO_2 in the washcoating suspension as microparticles (M4)
450 and nanoparticles (M5) drove to lower bulk Sn/Ti ratios and weight percentages of Sn (Table 1).
451 However, their standard deviations were high, indicating that the Sn distribution in those coatings
452 was not uniform.

453 On the other hand, when the washcoating suspension contained tin oxalate together with the
454 other components, the obtained coating (M3) presented a homogeneous distribution of Sn along the
455 coating wires, with a low SD of the Sn wt. % ($\pm 0.03\%$) and a Sn/Ti ratio of 0.025.

456 The weight composition of the CM catalyst is 21.5 % Ti and 18.3 % Ru (Table 2 and Fig.
457 S4 at supplementary material), being the atomic percentage 70 % Ti and 30 % Ru. The obtained
458 values were close to those reported by the manufacturer company (71.4 % Ti and 28.6 % Ru).

459

460

Table 2

461

462 After three reaction tests, the CM catalyst retained a high percentage in weight of carbon
463 (39.0 %), which can explain its lower catalytic activity compared to the Ti/Sn based catalysts.

464 The fresh M3 catalyst presented a tin weight percentage of $0.20 \pm 0.03\%$ on the coating
465 (Table 2). The presence of Sn in concentrations higher than 1.0 %, may not be beneficial for the
466 photocatalytic activity (Lin et al., 1999). When this Sn concentration is exceeded, Sn is not inserted
467 into Ti interstitial spaces, leading to the formation of free SnO₂. In this situation, the photocatalytic
468 activity will be impairing because SnO₂ has a larger bandgap than TiO₂. Besides, the type II
469 heterojunction between SnO₂ and TiO₂ will not be formed (Lin et al., 1999).

470 In addition, the deposition of organic content (presence of 9.05 % carbon) on the surface of
471 the M3 catalyst after all tests (more than 400 h) was measured (Table 2), confirming the results
472 found in Fig. 5a and 5b. The cleaning step of the M3 catalyst was successful in removing the
473 organic content present on its surface, therefore restoring its catalytic activity. However, the
474 catalytic activity recovery was not of 100 %. This fact can be linked to the presence of a 5.4 % of
475 iron (Table 2), which is a component of the AISI 304 stainless steel used as a substrate, indicating a
476 partial detaching of the catalyst anchored to the substrate surface.

477 The crystalline phases of the coatings were identified by XRD (Fig. 7). For all structured
478 catalysts (M1-M5), the main phase of TiO_2 was anatase (JCPDS Card n° 01-084-1285). However,
479 the contribution of TiO_2 in rutile (JCPDS Card n° 21-1276) form was also observed. Therefore,
480 after the washcoating procedure the TiO_2 phase structures remained as those of P25, as reported by
481 Trindade et al. 2018. The greater presence of anatase explains the higher activity of these catalysts
482 in relation to the CM catalyst $\text{Ti}_{0.7}\text{Ru}_{0.3}\text{O}_2 - \text{Ti}$, in which TiO_2 is under the rutile form, and that it
483 has less catalytic activity, due to greater internal recombination of e_{cb}^-/h_{vb}^+ pair (Babic et al., 2017).
484 In addition to the presence of TiO_2 in the rutile structure in the CM catalyst (Fig. 7), which has less
485 catalytic activity compared to the anatase form, carbon hinders the ability to generate radicals that
486 are characteristic of AOP processes. This suggests that the prepared structured catalysts (M1 to M5)
487 present better hydrodynamics and catalytic characteristics which result in less carbon accumulation
488 on the catalyst surface.

489 The diffraction signals of tetragonal ZrO_2 (JCPDS Card n° 79-1769) were also observed in
490 Figure 7. Nanoparticles of ZrO_2 were added in the washcoating suspension as binder in order to
491 increase the anchorage among the catalytic particles and the structured substrate surface (Trindade
492 et al., 2018). Furthermore, two small diffraction signals at 43.67° and 44.76° , attributed to $\gamma\text{-Fe}$
493 (JCPDS Card n° 00-006-0696) and $\alpha\text{-Fe}$ (JCPDS Card n° 01-087-0722), were distinguished in the
494 M2-M5 samples. These phases belong to the wire meshes used as substrates. Besides, no
495 diffractions associated to Sn species were observed. This absence is due to the small bulk
496 concentration of Sn species with respect to TiO_2 (Sn/Ti ratio: 0.012).

497

Figure 7

498 To evaluate the formation of the $\text{Ti}_{1-x}\text{Sn}_x\text{O}_2$ solid solution the XRD results were used to
499 calculate the lattice constants (a, b and c), unit cell volume and interplanar distance (Miller index
500 101) of the TiO_2 anatase, the main form of TiO_2 in the M1-M5 photocatalysts. To calculate the
501 lattices values of the structured photocatalysts, the Bragg equation was used and compared with the
502 TiO_2 anatase (JCPDS Card n° 01-084-1285) and cassiterite SnO_2 (JCPDS Card n° 00-041-1445)

503 values (Yang et al., 2011). Table 3 shows the lattice values, unit cell volume and interplanar
504 distance for each structured photocatalyst, pure TiO₂ anatase and pure SnO₂ (Miller index 111).

505

Table 3

506 An increase in the values of the lattice constants, unit cell volume and interplanar distance
507 for the structured photocatalyst M3 in relation to the structured photocatalyst M1 (without Sn) and
508 to TiO₂ pure anatase was observed (Table 3). This increase in the lattice constants of TiO₂ anatase
509 suggests that some Ti⁴⁺ is replaced by Sn⁴⁺ in the crystalline network of the TiO₂ anatase phase
510 (Yang et al., 2019). This substitution induced the effective formation of a Ti_{1-x}Sn_xO₂ solid solution
511 in M3 (Yang et al., 2019, Chen et al., 2013). For the other structured photocatalysts (M2, M4 and
512 M5) there were no significant changes in the values of the constant lattices and interplanar distances
513 in relation to M1 (without Sn) and TiO₂, which indicates that in these photocatalyst structures the
514 formation of Ti_{1-x}Sn_xO₂ solid solution does not occur. Thus, the incorporation of Sn oxalate to the
515 washcoating suspension favors the insertion of Sn⁴⁺ in the TiO₂ structure.

516 The Sn-containing photocatalytic coatings obtained in this work presented crystallite sizes
517 higher than that of M1 (Table 3). Maver et al. reported a similar effect on Ti-Sn samples prepared
518 by the sol-gel method. The authors observed that at low Sn loadings the calcination process
519 promoted the formation of larger crystallites of the crystalline phases, while at higher Sn contents
520 this behavior was not verified (Maver et. al 2020).

521 Table 4 displays the obtained surface data for the Sn-doped structured photocatalysts. The
522 Ti 2p, Zr 3d, Sn 3d and O 1s regions were analyzed. In anatase bulk TiO₂ the Ti 2p_{3/2} and Ti 2p_{1/2}
523 peaks appear at 458.7 – 458.9 eV and 464.4 – 464.6 eV, respectively, indicating Ti⁴⁺ in TiO₂
524 (Mahy et al., 2019; Mintcheva et al., 2019). In the case of the Sn-doped photocatalysts the peaks
525 were shifted to lower binding energies – BEs – (458.4 – 458.5 eV), which could indicate a partial
526 reduction of Ti⁴⁺ to Ti³⁺ and is associated to the presence of oxygen vacancies at the surface of
527 these Sn-doped catalysts (Toloman et al., 2019; Zhao et al., 2020; Yang et al., 2019). Particularly,

528 the Ti $2p_{3/2}$ peak for M4, whose Sn source was powder SnO_2 , was very close to that of pure TiO_2 ,
529 inferring that this method did not induce changes in the Ti surface environment. On the other hand,
530 the Zr $3d_{5/2}$ signal in all Sn-doped structured catalysts was found to be 182.0 – 182.1 eV, practically
531 equal for all doped structured catalysts, with a spin-orbit splitting of 2.4 eV, characteristic of Zr^{4+} in
532 ZrO_2
533 (Bronsato et al., 2020; Liu et al., 2019). The fact that the BEs of these catalytic systems were almost
534 the same for Zr but slightly different for Ti suggests that Sn incorporation affected the Ti surface
535 environment but not the Zr environment.

536 Some changes in the surface were also observed by the analysis of the Sn 3d region. Bulk
537 SnO_2 presents its Sn $3d_{5/2}$ peak at 486.7 – 487.0 eV with a spin-orbit splitting of 8.4 eV
538 (Um et al. 2019). This peak was found at lower BEs than that of bulk SnO_2 , 486.2 – 486.3 eV, for
539 M2, M3 and M5. This shift to lower binding energies is due to the higher electronegativity of Sn
540 compared to Ti (Um et al. 2019; Duan et al., 2012). Furthermore, this value was very close to bulk
541 SnO_2 for M4, as it was the case with the Ti analysis. These results indicate that in M4 the
542 interaction between Sn and Ti is very weak. Also, all the catalysts presented a small shoulder at ~
543 484 – 485 eV, assigned to Sn^{2+} species (Toloman et al., 2019, Bjelajac et al., 2020).

544 Additionally, the O 1s region was investigated in order to study the surface oxygen species
545 associated with oxygen vacancies. It is reported in the literature that changes induced in TiO_2 , i. e.
546 Sn doping, can lead to the generation of defects in this compound associated to oxygen vacancies
547 (Zhao et al., 2020; Yang et al., 2019). Furthermore, several publications reported that oxygen
548 vacancies promote the reduction of the electron-hole pairs recombination and therefore enhance the
549 photocatalytic degradation performance for organic pollutants (Zhao et al., 2020, Li et al., 2016;
550 Tian et al. 2018). All Sn-doped O 1s spectra revealed two oxygen species: 529.7 – 529.9 eV,
551 associated to crystal lattice oxygen (O_L), and 531.6 – 531.9 eV attributed to adsorbed oxygen
552 species (O_V , oxygen vacancies) [4,12]. The O_V/O_L ratios were obtained for the Sn-doped structured
553 catalysts and it was found that this value was the highest for M3 (0.17), slightly lower for M2 (0.15)

554 and lower for M4 and M5 (0.11 and 0.12 respectively), in close agreement with their respective
555 photocatalytic performances (Fig. 2).

556

Table 4

557

Journal Pre-proof

558 4 CONCLUSIONS

559 The degradation of ERY by heterogeneous photocatalysis was investigated using a series of
560 TiO_2 and $\text{Ti}_{1-x}\text{Sn}_x\text{O}_2$ catalysts prepared by the washcoating method. Tests of adsorption, degradation
561 and mineralization of ERY were done and the production of carboxylic acids was evaluated. Long-
562 term tests and physicochemical characterization were carried out. A scheme demonstrating the
563 formation of the heterojunction, its electron transfer, generation of radicals and the route of
564 degradation and mineralization of ERY was also proposed.

565 It was found that the order and type of Sn sources incorporated in the synthesis procedure
566 affect the catalytic activity due to the formation of a solid solution with different type of
567 heterostructures. An improvement in the catalytic properties was associated to the incorporation of
568 tin into the titanium oxide matrix, which takes place in the M3 structured system. The
569 characterization of this structured system suggested the Ti-Sn-O solid solution formation, due to the
570 utilization of tin oxalate for the generation of the catalytic film. This fact is also coupled with its
571 morphological features such as the staggered gap (type II) formation and with the optimized
572 titanium to tin molar ratio. In this situation, there is a better separation of the electron/hole pairs,
573 favoring the generation of hydroxyl radicals and the ERY oxidation.

574 The long-term tests showed a loss of catalytic activity which was related to the presence of
575 organic compounds and to a partial loss of catalytic material. Nevertheless, after a cleaning step, the
576 activity of the catalyst was almost completely restored. In fact, the catalyst with better results in
577 terms of ERY degradation and mineralization (M3) showed high stability in long-term tests up to
578 3360 min. The obtained results show the possible use of Ti-Sn structured photocatalysts for water
579 and wastewater treatment.

580

581 ACKNOWLEDGMENTS

582 The authors would like to acknowledge the financial support of CNPq, FAPERGS, FINEP,
583 CAPES and CAPG-BA 73/14 490 from Brazil, of ANPCyT (PICT 896), CONICET (PIP 127),

584 CAPG-BA 73/14 and UNL (CAI+D 50020150100081LI) from Argentina and from the Ibero-
585 American Program on Science and Technology for Development (CYTED).

586

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Fig. 1. Scheme of the photocatalytic reaction system, where 1 is the non-irradiated reservoir, 2 is the photocatalytic reactor and 3 is the peristaltic pump (Masterflex[®] L/S[®] Easy-Load[®]).

Fig. 2. Evaluation of the prepared catalysts M1, M2, M3, M4, M5 and commercial one (CM) on ERY (a) adsorption, (b) degradation and (c) mineralization. Experimental conditions: ERY = 50 mg L⁻¹, pH = 5.4 at room temperature.

Fig. 3. Scheme of electron transfer principle from (A) SnO₂ into (B) TiO₂ (a) straddling gap (type I), (b) staggered gap (type II) and (c) broken gap (type III).

Fig. 4. Short carboxylic acids detected during photocatalytic evaluation for all catalysts. Where (a) is oxalic acid, (b) is propionic acid and (c) is tartaric acid. The profile of the short carboxylic acids generated and consumed during the photocatalytic test for the M3 catalyst are presented in (d). Experimental conditions: ERY = 50 mg L⁻¹, pH = 5,4 and room temperature.

Fig. 5. M3 long-term photocatalytic tests before (0 – 2880 min) and after cleaning step (2880 – 3360 min) for (a) degradation and mineralization and (b) short carboxylic acid proportion of propionic (in red), tartaric (in green), oxalic (in pink), isovaleric (in orange), acetic (in magenta) and propionic (in blue) acids during the M3 long-term tests. Last 2 tests were carried out after cleaning the photocatalyst with HNO₃. Experimental conditions: ERY = 50 mg L⁻¹, pH = 5.4 and room temperature.

Fig. 6. Possible heterojunction staggered gap (type II) scheme formed between TiO₂ and SnO₂ in the prepared catalysts M3, and its action in the ERY oxidation. Adapted from Moniz *et al.* (2015).

Fig. 7. X-Ray diffractograms for the structured catalysts, the commercial one, SnO₂ and TiO₂ Degussa P25. Symbols: ■ TiO₂ – Rutile, ▲ TiO₂ – Anatase, ● ZrO₂ – Tetragonal, ◆ SnO₂, ◀ γ-Fe, ▶ α-Fe.

Table 1. Morphology and loadings of the M1 to M5 structured photocatalysts and physicochemical characterization of the SnO₂-TiO₂ based photocatalytic coatings.

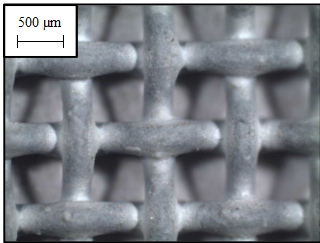
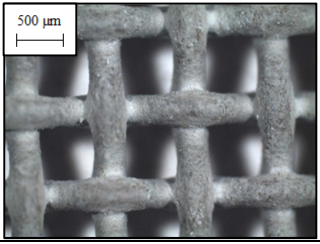
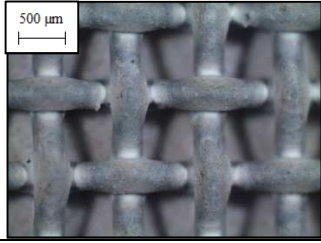
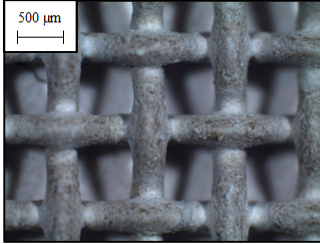
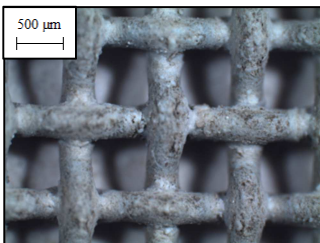
Structured catalyst	Method of Sn Addition	Specific loading (mg/cm ²)	Bulk Sn/Ti	Bulk Sn % (SD)
<p>M1</p> 	-	4.5	-	-
<p>M2</p> 	Impregnation of Sn-oxalate	4.2	0.180	2.90 (0.90)
<p>M3</p> 	Sn-oxalate added to washcoating suspension	4.9	0.025	0.20 (0.03)
<p>M4</p> 	SnO ₂ particles added to washcoating suspension	4.2	0.002	0.03 (0.02)
<p>M5</p> 	SnO ₂ nanoparticles added to washcoating suspension	4.3	0.013	0.22 (0.10)

Table 2. Elemental mapping, in weight %, obtained by SEM/EDS of the fresh M3 catalyst, used M3 catalyst after all tests (> 400 h) and commercial mesh (CM).

Element	Fresh	After 400 h	Commercial mesh (CM)
Oxygen	70.90 ± 2.10	53.29 ± 6.65	20.66 ± 16.41
Zirconium	9.20 ± 0.40	11.01 ± 0.06	n. d.
Titanium	19.60 ± 1.90	19.28 ± 3.80	21.53 ± 8.53
Tin	0.20 ± 0.03	n. d.	n. d.
Carbon	n. d.	9.05 ± 3.94	38.98 ± 3.62
Iron	n. d.	5.44 ± 2.22	n. d.
Ruthenium	n. d.	n. d.	18.28 ± 6.55

n.d. – not detected

Table 3. TiO₂ crystallite sizes of the different coatings and their lattice parameters.

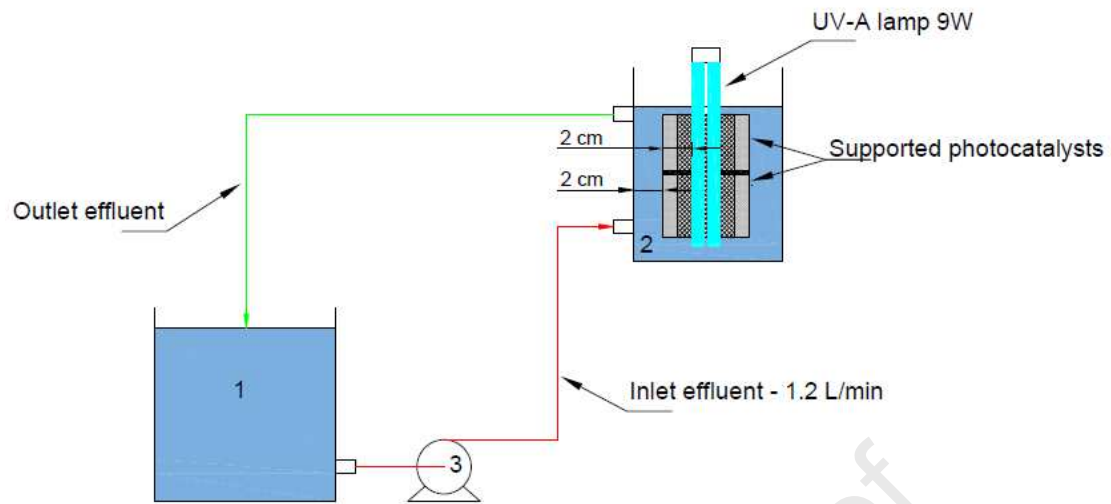
Sample	Lattice constants			Unit cell volume (Å ³)	Interplanar distance d (Å)	Crystallite size (nm)
	a (Å)	b (Å)	c (Å)			
M1	3.786	3.786	9.509	136.303	3.531	13.82
M2	3.785	3.785	9.501	136.088	3.537	20.98
M3	3.791	3.791	9.521	136.856	3.542	18.02
M4	3.779	3.779	9.480	135.385	3.650	19.84
M5	3.781	3.781	9.500	135.809	3.541	20.54
TiO ₂ Anatase ^a	3.785	3.785	9.512	136.262	3.516	-
SnO ₂ cassiterite ^b	4.738	4.738	3.187	71.55	3.347	-

^a Data from JCPDS Card n° 01-084-1285^b Data from JCPDS Card n° 00-041-1445

Table 4. Surface data of the Sn-doped structured photocatalysts.

Structured catalyst	Main peak BE of Sn	Main peak BE of Ti	Main peak BE of Zr
	$3d_{5/2}$	$2p_{3/2}$	$3d_{5/2}$
	(eV)	(eV)	(eV)
M2	486.3 (1.9) ^a	458.5 (1.5)	182.0 (1.8)
M3	486.2 (1.9)	458.4 (1.5)	182.1 (1.8)
M4	486.6 (1.7)	458.6 (1.5)	182.1 (2.2)
M5	486.3 (1.9)	458.4 (1.5)	182.1 (1.9)

^aFWHM in parenthesis.

**Fig. 1.**

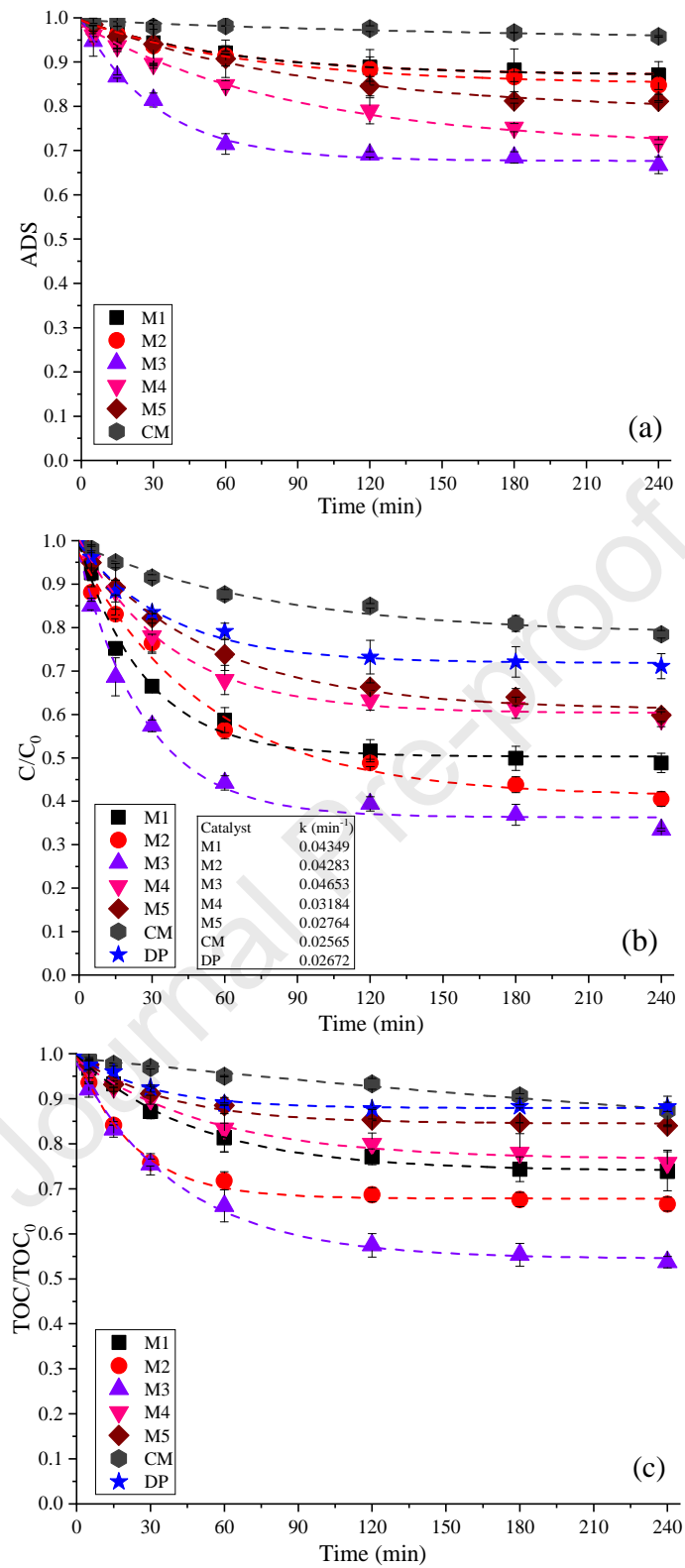


Fig. 2.

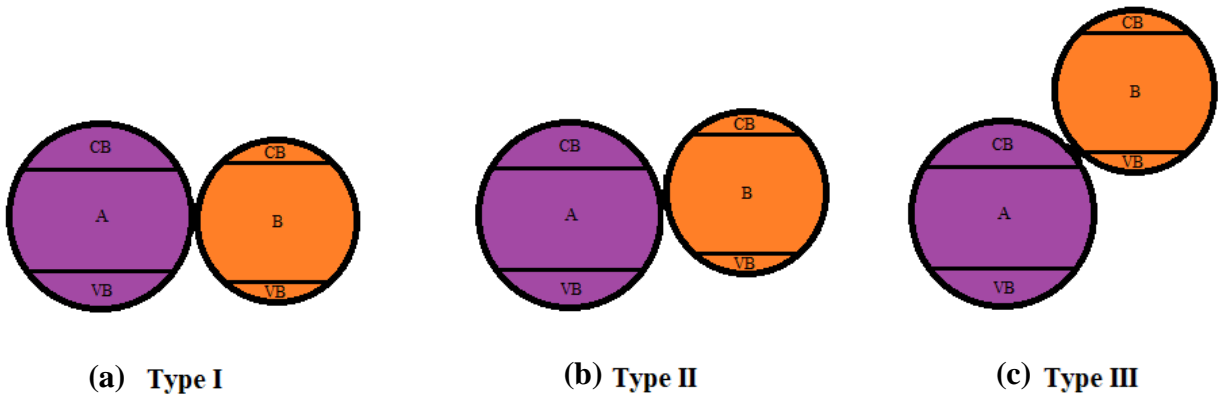


Fig. 3.

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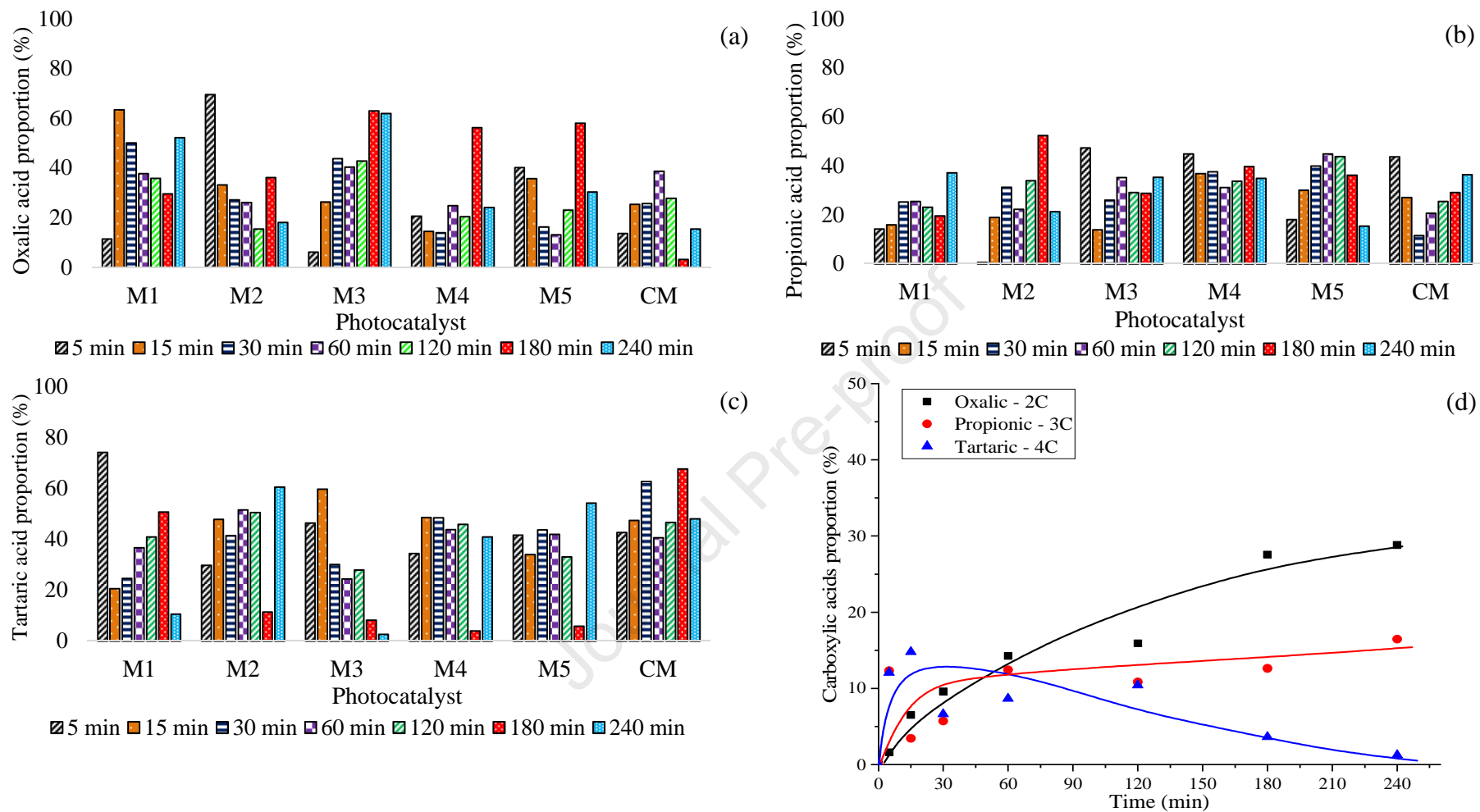


Fig. 4.

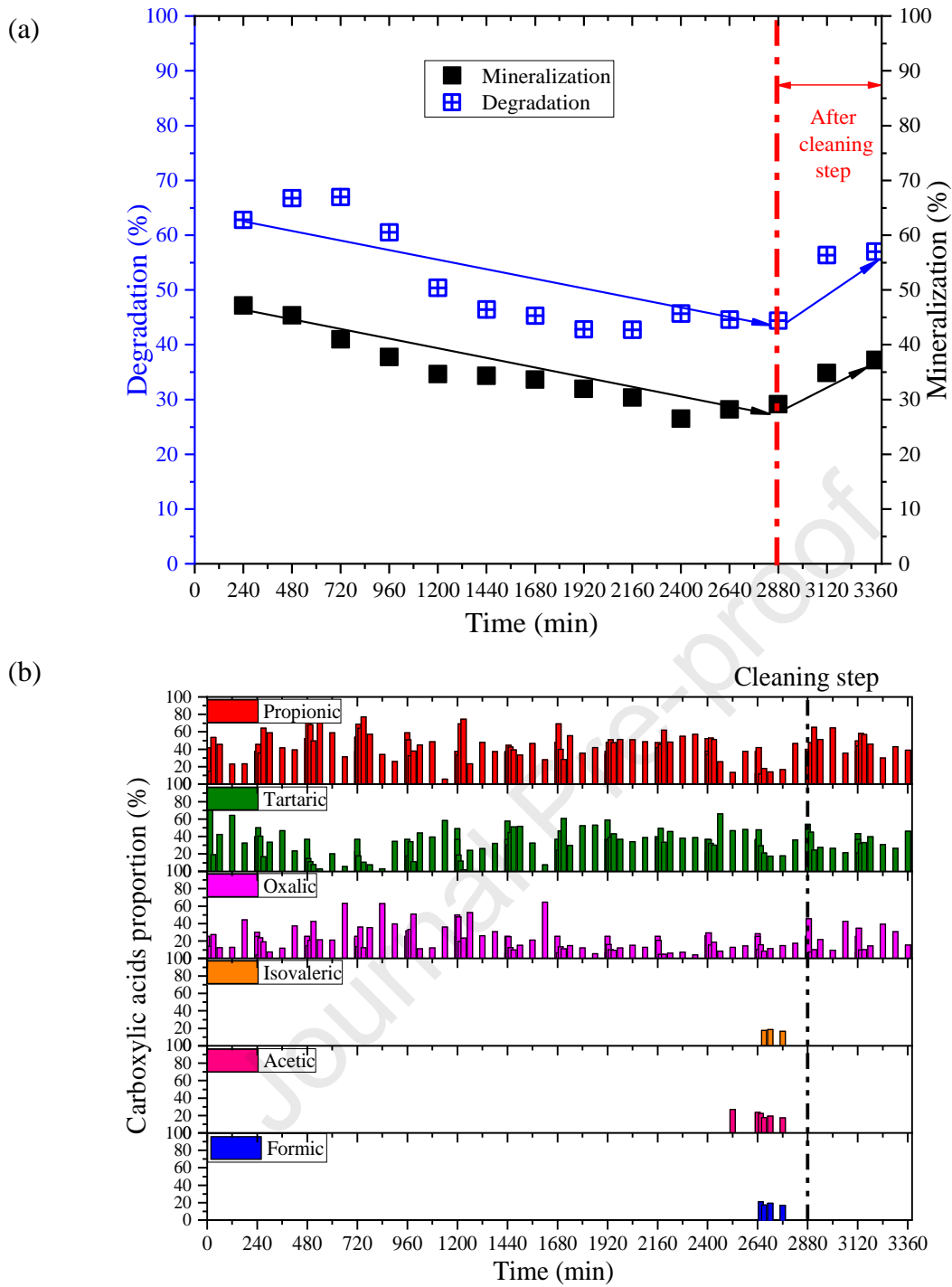


Fig. 5.

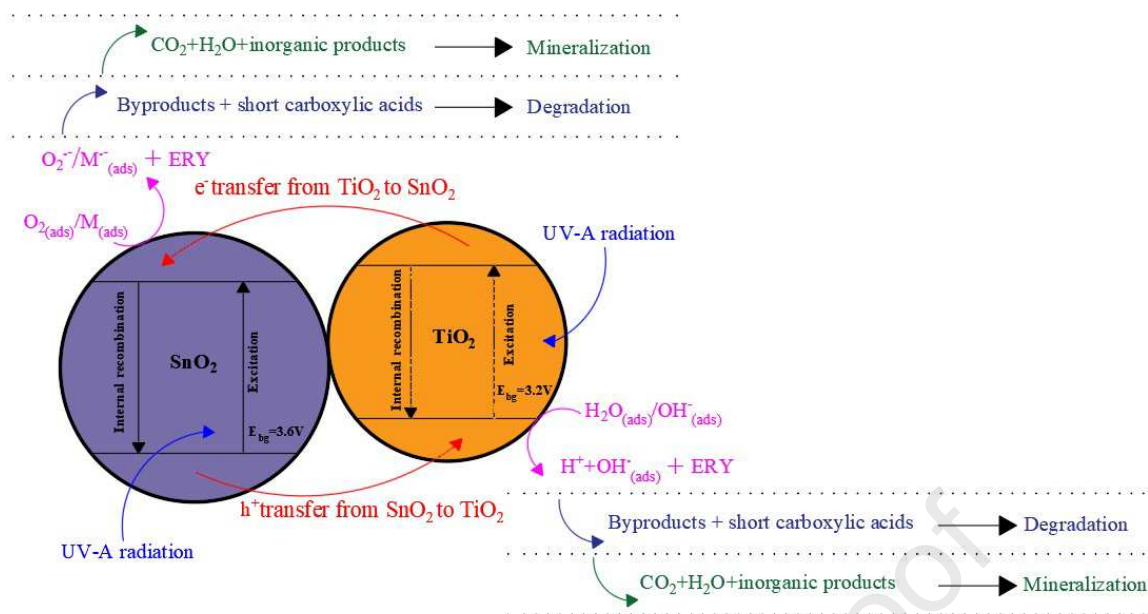
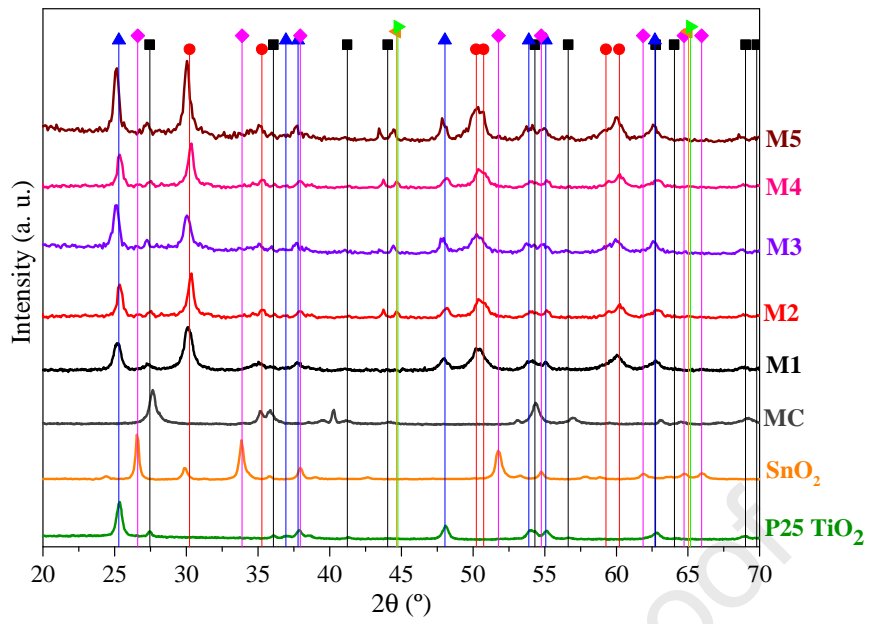


Fig. 6.

**Fig. 7.**

HIGHLIGHTS

- SnO₂-doped TiO₂ increases the mineralization and degradation of ERY in relation to TiO₂.
- Sn addition sources and methods affected the catalyst performance.
- Formation of low molecular weight carboxylic acids were detected.
- ERY oxidation pathway onto Ti_{1-x}Sn_xO₂ staggered gap are proposed.
- The prepared catalyst showed high catalytic activity after more than 400 h of use.

Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

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