International Collaboration Formation in Entrepreneurial Food Industry: Evidence of an Emerging Economy

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Abstract

Purpose. International collaboration is a crucial requirement of entrepreneurship, particularly in developing emerging economies. This collaboration seems so necessary in the food industry as a major contributor to environmental, social, and economic problems. This paper aims to identify, analyse the influential network relationship, and prioritise the Key Success Factors (KSFs) of international collaboration formation in the entrepreneurial food industry with a case study on Iran's emerging economy.

Method. To identify a list of KSFs, a qualitative method, literature review, is initially used. A quantitative method, fuzzy-Delphi, then is employed to finalise the main KSFs based on the entrepreneurial food industry experts' opinion. To analyse the causal relationship, and prioritise the KSFs, a fuzzy Decision Making Trial and Evaluation Laboratory (DEMATEL)-Analytic Network Process (ANP) methodology, i.e. FDANP, is applied. At the first stage, the cause-effect diagram of KSFs is extracted using fuzzy DEMATEL and then, the KSFs weights and priorities are evaluated using a fuzzy ANP.

Findings. The results illustrate that the characteristics of effective development workers are the leading dimension of a successful international collaboration that directly affects other dimensions. On the other hand, increased marketing and trading is the most important KSF that is directly related to international entrepreneurial collaboration team capabilities and professionalism. The leading and casual role of team members also plays a vital role in strategic and communication issues affecting the collaboration success, e.g. market research and new product development. Availability of financial resources and the ability of partners in continuous financing is also a crucial and required factor for a successful collaboration.

Originality. Using an extensive review of the literature to extract the KSFs of international entrepreneurial collaboration and finalising them using a fuzzy-Delphi method and examining the cause-effect relations between them, as well as prioritising the KSFs are the main contributions of this paper.

Keywords. International Collaboration Formation, Fuzzy DEMATEL, Fuzzy ANP, Entrepreneurial Food Industry, Emerging Economy

1. Introduction

The food industry is a well-established, mature and complex multitier system (Flammini *et al.*, 2017). Through its producers, processors, distributors, consumers, and regulators, it is responsible for improving public nutrition and health (Sibbel, 2012). The food industry is also a competitive system with 96 percent of small and medium enterprises (SMEs) (Lim and Antony, 2019), which are the critical components in economic growth, employment and national development, especially in developing countries (Ahadi and Kasraie, 2020). In this respect, the Food industry contributes to the growth of the local and global economy, e.g. in terms of both turnover (i.e. \notin 1,244 billion) and employment (i.e. 4.2 million people); it is the greatest manufacturing industry in Europe (Flammini *et al.*, 2017). Besides, the food system is considered a major contributor to environmental, social and economic problems (Lynde, 2020; Mazzucchelli *et al.*, 2021). In this light, it is required to design a new food system that is focused on planetary health and the health and well-being of humans and animals (Lynde, 2020). To do so, the need for innovation and entrepreneurship in the food industry is undeniable and hence the investment in this specific field is growing globally (Lynde, 2020; Jafari-Sadeghi *et al.*, 2021a).

Entrepreneurship is defined as a creative and innovative capability to commercialise a new product, service, process, venture, or business idea (Knudson et al., 2004). Entrepreneurship as an element of countries economic development, particularly in developing countries, grows rapidly in the food industry (Lynde, 2020; Erista et al., 2020; Lim and Antony, 2019; Jafari-Sadeghi et al., 2021b). It is also introduced as a signal that leads to a great change in the food system (Lynde, 2020). Several recent surveys focused on entrepreneurship in the agri-food industry and identified the factors triggering entrepreneurs to start the new business. In this regard, both innovation and risk-taking are the main dimensions of entrepreneurial orientation (Erista et al., 2020; Hutahayan, 2019). Also, perceived feasibility, readiness and conviction are influential factors on intention as a strong predictor to start entrepreneurial start-ups (Yaseen et al., 2018). (Blažková and Dvouletý, 2019) Found that productivity is a significant factor of entrepreneurial success. Besides, the new challenges of entrepreneurship in the food industry are (1) Need of thinking more broadly about opportunities and implications of the entire food value chain (Lynde, 2020; Petruzzelli and Svejenova, 2016), (2) Need for a collaborative and comprehensive approach to fill the existent gap knowledge between stakeholders (Lynde, 2020; Sibbel, 2012), (3) Develop online community engagement during pandemic circumstances, e.g. COVID-19, in the food industry based on technology and particularly the internet called cyber entrepreneurship (Tajvidi and Tajvidi, 2020; Jafari-Sadeghi et al., 2021c).

Moreover, entrepreneurship plays a critical role in developing emerging economies (Bruton *et al.*, 2008). A review of recent studies carried out in this field indicates that internationalisation of entrepreneurship of emerging economies is a new challenge, e.g. (Jafari Sadeghi and Biancone, 2019) emphasised the significance of international entrepreneurship of emerging economies, and (Zahra and Garvis, 2000) in their research examining how entrepreneurs in emerging economies use their knowledge to increase their profitability in the international marketplace. Though entrepreneurship is a key factor for converting emerging economics to major economic forces in the world, more research on this domain seems necessary (Bruton *et al.*, 2008). Besides, the extensive growth of emerging economies has made a change in terms of increasing food products demand (Jack *et al.*, 2014). (Lim and Antony, 2019) argued that the food industry will grow rapidly in developing countries. There are some papers that they

have researched on the food industry in emerging economies with the issue of identifying the influential social sustainability factors in the food industry supply chain (Khan *et al.*, 2020), development of food system on poor urban consumers (Figuié & Moustier, 2009), how innovation and skills impact on agri-food sector (Jack *et al.*, 2014), marketing strategy development based on consumer preferences and behavior (Ali *et al.*, 2010). Also, competition growth due to globalisation is a challenge for firms of the food industry in emerging economies to maintain their competitive advantages via entrepreneurship and innovation. In other words, success in internationalisation requires creatively leveraging the resources and skills in international markets (Zahra and Garvis, 2000; Jafari-Sadeghi *et al.*, 2021d).

Due to the complexity of the food industry and whispered concerns about accelerating changes in technology, environment and consumer's preference, and also the pressure of the food safety regulations approved by the government and non-governmental organisations, the success of stakeholders (i.e. SMEs and new entrants) to reduce the risks of entrepreneurial activities in international markets depends on their capability to innovate via collaboration with each other (Flammini et al., 2017). (Aggarwal & Srivastava, 2016) argued that collaboration in the agri-food supply chain leads to low wastage and better efficiency. (Dung et al., 2020) In their research pointed out the entrepreneurial orientation and collaborative performance have a positive relationship in the agri-food industry in emerging markets. Despite several recent papers emphasised the importance of international collaboration in the food industry, e.g. (Bombaywala and Riandita, 2015) believed that interaction, collaboration, and information sharing play an important role in innovation in the food industry, and (Li et al., 2012) concluded that international collaboration is an effective factor of food safety assessment and management, there is a lack of research on international collaboration in the entrepreneurial food industry. As evident, (Lynde, 2020) recommended that a new food system is required in which entrepreneurs require constructed broadly collaboration between shareholders.

KSFs are the minimum capabilities required for the industry or a company to enter the competition (Ketelhöhn, 1998). The concept of KSF is a key strategic one and has been widely used in business research (Aschemann-Witzel, et al., 2017), particularly in the food industry, e.g. its application is found in new product development (Suwannaporn & Speece, 2010), evaluation of quality management practices (Habibah Abdul Talib et al., 2014), food safety improvement (Taylor and Taylor, 2015), food waste reduction (Aschemann-Witzel, et al., 2017), business performance examination (Hutahayan, 2019), sustainability of food supply chain (Sharma et al., 2018; Jafari-Sadeghi et al., 2020) and entrepreneurial decision-making and success (Blažková and Dvouletý, 2019). Despite limited research on identification and investigation of KSFs that drive international collaboration, a review of recent papers reveals that availability of both appropriate partners and funding from private (or government) sources, leadership, interdependence, communication, information and resource sharing, professional commitment, teamwork and flexibility, trust between partners, personal characteristics of those involved, overcoming cultural differences and enough technical expertise (Hines et al., 2010; Badraoui et al., 2020; Bombaywala and Riandita, 2015) are KSFs of international collaboration and it remains an important issue. As mentioned later, the formation of international collaboration in the entrepreneurial food industry is a novel issue and understanding its KSFs and their relationships is critical for entrepreneurs of emerging economies to enter the competitive international markets.

Although extensive research has been carried out on entrepreneurship in the food industry and emerging economies, the existing body of literature does not adequately cover the identification and investigation of KSFs and their relationships in international collaboration formation in the entrepreneurial food industry in emerging economies. To contribute to bridging this gap, this paper examined IRAN, as an emerging economy, which has the potential of being an entrepreneurial powerhouse (Rezaei *et al.*, 2017; Rezaei *et al.*, 2021). To do so, a list of mentioned KSFs is explored via qualitative analysis i.e. literature review and fuzzy-Delphi method. Through the implementation of a fuzzy quantitative approach, DEMATEL and ANP, the ranking and identifying the network relationships of explored KSFs are carried out.

The Remainder of this paper is organised as below. A literature review is presented in section 2. At the end of section 2, a list of KSF is extracted from the literature. The research methodology is then described in section 3. To finalise the identified KSFs, a Delphi method is deployed in section 4 and the cause-effect relation among KSFs and their priorities are evaluated using the FDANP. Discussion and implications are provided in section 5. Finally, section 6 is devoted to the conclusion and future recommendation.

2. Literature review

As stated later, whispered concerns of food sciences and quality assurance on food safety and hygiene (Ogden and Grigg, 2003; Fotopoulos, *et al.*, 2010; Boudlaie *et al.*, 2020) and also the food industry's impact on environmental, social and economic problems (Lynde, 2020), leads to a wide number of studies in the food industry in last two decades (Scopus, 2021). However, it requires further research, particularly in the perspective of international entrepreneurship in emerging economies. To this end, this section reviews a range of different works of literature in the food industry to (i) represent the current state of knowledge and the relevant research gaps in the aforementioned field, and (ii) identify the KSFs in international collaboration formation in the entrepreneurial food industry. Table 1 summarizes the results of reviewing the most relevant researches from 1999 to 2019.

<u>Insert Table 1</u>

The conducted literature review indicates that recent scholars have mainly used KSF theory in the food industry to address the problems related to rapidly changing consumers tastes and continuously advancing technology (Suwannaporn & Speece, 2010), the lack of quality management practices (Habibah Abdul Talib et al., 2014), the importance of both safety and security in the food sector (Taylor & Taylor, 2015) and also management of security and safety of food commodities in food logistics (Shankar et al., 2018), consideration of new ventures and entrepreneurship as economic indicators of a nation's economic health and prosperity (Kirkley, 2016), growing awareness for the need for sustainability (Long et al., 2017) and the importance of sustainable and cleaner production and consumption (Aschemann-Witzel, et al., 2017), the importance of studying SMEs performance (Hutahayan, 2019), a short of unequivocal research on firm-specific factors in the food processing industry (Blažková and Dvouletý, 2019). In this regard, the extraction of KSFs associated with entrepreneurship activities in the food industry is conducted in (Kirkley, 2016) and (Blažková and Dvouletý, 2019). However, none of the studies have employed the KSF theory for international collaboration formation in the entrepreneurial food industry. Besides, the most of declared researchers have recently used literature review and in-depth interviews to extract KSFs. Also, most of the work has applied qualitative

methodologies to investigate the KSF's relationships. Sharma, *et al.*, (2018) have applied fuzzy AHP and others have mostly used statistical methods, e.g. ANOVA (Suwannaporn & Speece, 2010) and regression analysis (Mazzucchelli, *et al.*, 2021). Despite the uncertain environment, fuzzy data have been slightly used (see Table 1). To contribute to filling this gap, this paper employs a literature review and Delphi approach to extract KSFs in international collaboration formation in the entrepreneurial food industry in the emerging economy of Iran. Then, it employs a fuzzy quantitative approach, DEMATEL and ANP, as a hybrid MCDM method, to identify the influential network relationships of KSFs and prioritise them. Moreover, these findings provide authors with empirical support to the existing literature on the KSFs in international collaboration formation in the entrepreneurial food industry. Thus, a list of fifty-five KSFs along with a brief description of each one is proposed in Table 2.

Insert Table 2

3. Methodology

In the current study, a three-stage research method is used to identify, analyse the causal relationship, and prioritise the KSFs on international collaboration formation in the entrepreneurial food industry. First, the KSFs are identified using literature review and using a survey among food industry entrepreneurs, they are finalised. Indeed, a fuzzy-Delphi method is used to finalise the KSFs based on experts group opinions (Kumar et al., 2019). Then, a Fuzzy DEMATEL-ANP (FDANP) methodology is employed. The fuzzy DEMATEL technique is applied to construct an influential network relationship of KSFs, where the fuzzy ANP is applied to prioritise them (Khalilzadeh et al., 2021; Mavi and Standing, 2018). In more detail, to analyse the causal relationship between KSFs, MCDM choices are limited to DEMATEL, ISM (Interpretive Structural Modelling), MICMAC (Matriced' Impacts Croise's Multiplication Applique e a UN Classement), etc. (Pilar and Bongo, 2019; Liang et al., 2016; Nagpal et al., 2017). DEMATEL is a preferred technique since it would be provided authors with a structural map of the system based on the interrelations among the cause and effect KSFs (Mavi and Standing, 2018; Mahmoudi et al., 2019). As further advantages, DEMATEL provides a feasible solution by introducing and mapping a hierarchical relationship network, which can tackle a decision-making dilemma when a cause has multiple effects or vice versa (Ullah et al., 2021). Besides, it offers both visual and numerical advantages for visualising the intensity of the relations and their importance using graphs theories and matrix computations (Ullah et al., 2021). Similarly, despite wide calculations and additional pairwise comparison matrices compared with Analytical Hierarchy Process (AHP), the ANP has been known as a well-suited complementary technique for DEMATEL to determine KSFs weight and priority based on experts' opinions (Salehi et al., 2020; Mavi and Standing, 2018). As to the advantages, the ANP is more accurate and feasible under interdependent situations (Liao and Chang, 2009). ANP is able to link dynamic factors dealing with the complicated interdependencies and complex relationships among them (Dagdeviren and Yuksel, 2010; Chen, 2016). Additionally, fuzzy numbers are used in place of crisp ones to handle the vagueness and uncertainty of human judgments (Karuppiah et al., 2020). Given that the experts group is more familiar with the fuzzy concept as compared with other uncertain approaches, e.g. hesitant fuzzy, intuitionistic fuzzy, interval fuzzy, etc. Moreover, some requirements for applying new aforementioned uncertain approaches have not been achievable in this study, e.g. nonmembership estimation based on experts' opinions (Garousi Mokhtarzadeh et al., 2020). These are the reasons behind using

FDANP methodology to reach the aims of this paper, mapping influential network relationship of KSFs, weighing and prioritising KSFs.

Data collection in this paper was taken from previous literature and opinion from both practitioners and managers of the entrepreneurial food industry. To this end, structured questionnaires and online in-depth interviews are used. Each aforementioned expert was assigned approximately an hour to fill the online structured questionnaire. To this end, a structured questionnaire involving two parts, the first and second parts related to the fuzzy DEMATEL and fuzzy ANP, respectively, distributes among considered experts through a group online session. Each aforementioned expert was assigned approximately three hours to fill the structured questionnaire. The current section explained the employed methodology. First, a brief definition of a triangular fuzzy number is given.

Definition 1. A fuzzy number $\tilde{B} = (l, m, u)$ is a Triangular fuzzy number (TFN) when its membership function is as follows.

$$\mu_{\tilde{b}}(x) = \begin{cases} 0 & x < l \\ \frac{x-l}{m-l} & l \le x \le m \\ \frac{u-x}{u-m} & m \le x \le u \\ 0 & x > u \end{cases}$$
(1)

Where *l*, *m*, and *u* are real numbers and $l \le m \le u$.

Definition 2. The algebraic operations of two TFN $\widetilde{B_1} = (l_1, m_1, u_1)$ and $\widetilde{B_2} = (l_2, m_2, u_2)$ can be defined as follows.

$$\begin{cases} \widetilde{B_1} \oplus \widetilde{B_2} = (l_1 + l_2, m_1 + m_2, u_1 + u_2) \\ \widetilde{B_1} \odot \widetilde{B_2} = (l_1 - u_2, m_1 - m_2, u_1 - l_2) \\ \widetilde{B_1} \otimes \widetilde{B_2} = (l_1 \times l_2, m_1 \times m_2, u_1 \times u_2) \\ \widetilde{B_1} \oslash \widetilde{B_2} = (l_1/u_2, m_1/m_2, u_1/l_2) \\ \widetilde{B_1} \oslash \widetilde{B_2} = (l_1/u_2, m_1/m_2, u_1/l_2) \\ \lambda \odot \widetilde{B} = \begin{cases} (\lambda l, \lambda m, \lambda u), \ \lambda \ge 0 \\ (\lambda u, \lambda m, \lambda l), \ \lambda < 0 \end{cases}$$

$$(2)$$

3.1. FDANP method

The procedure of the FDANP method is described in this section. Consider *m* criteria and *n* dimension of criteria. Each dimension *k* where k = 1, 2, ..., n consists of m_k number of criteria as: $D_k = \{c_{k1}, c_{k2}, ..., c_{k,m_k}\}$. The total number of criteria is $m_1 + m_2 + ... + m_n = m$. The inputs of the FDANP method are pairwise comparisons of *K* experts regarding the different degrees of "influence" between criteria/dimensions. The influential weights of criteria and dimensions are the main outputs of this method. The FDANP includes two stages. Stage 1 applies a fuzzy DEMATEL technique to obtain the total relation matrix and cause/effect diagram. The procedure is summarised in Steps (1-6) (Mahmoudi *et al.*, 2019; Mahdiraji *et al.*, 2021); and, Stage 2 determines the influential weights of criteria/dimensions based on the foundation concept of ANP (Saaty, 1996). The procedure is summarised in Steps (7-10) (Dincer *et al.*, 2019). **Stage 1.** Calculating the total relation matrix and constructing the cause/effect diagram for both criteria and dimensions.

Step1. Designing of appropriate fuzzy linguistic scale. A linguistic scale as shown in Table 3_b is established for pairwise comparisons to define the different degrees of "influence" between criteria/dimensions.

Insert Table 3

Step 2. Extracting the fuzzy initial direct relation matrix. The relationship between characteristics F_i , F_2 , ..., F_n is measured using linguistic terms, and, the corresponding TFN $\tilde{F}_{ij} = (l_{ij}, m_{ij}, u_{ij})$ is the direct relation between F_i and F_j . In the case of group decision making including *K* experts, the aggregated viewpoint of experts can be calculated as follows:

$$\tilde{d}_{ij} = \frac{\sum_{k=1}^{K} \tilde{F}_{ij}^{k}}{K} = \left(\frac{\sum_{k=1}^{K} l_{ij}^{k}}{K}, \frac{\sum_{k=1}^{K} m_{ij}^{k}}{K}, \frac{\sum_{k=1}^{K} u_{ij}^{k}}{K}\right)$$
(3)

Where $\tilde{F}_{ij}^k = (l_{ij}^k, m_{ij}^k, u_{ij}^k)$ is the fuzzy evaluation of the k^{th} expert. The fuzzy initial direct relation matrix *D* for *n* characteristics $F_1, F_2, ..., F_n$ is an $n \times n$ matrix as follows:

$$\widetilde{D} = \left[\widetilde{d}_{ij}\right]_{n \times n} \quad i, j = 1, \dots, n \tag{4}$$

Note that elements \tilde{d}_{ij} , it will be regarded as a TFN (0, 0, 0), when i = j.

Step 3. Normalising the fuzzy initial direct relation matrix. The normalised direct-relation fuzzy matrix is denoted as follows.

$$\widetilde{N} = \left[\widetilde{n}_{ij}\right]_{n \times n} \quad i, j = 1, \dots, n \tag{5}$$

$$\tilde{n}_{ij} = \tilde{d}_{ij} / \max_{1 \le i \le n} \sum_{j=1}^{n} u_{ij}$$
(6)

Step 4. Calculating the fuzzy total relation matrix. The fuzzy total relation matrix \tilde{T} can be computed as follows.

$$\tilde{T} = \left[\tilde{t}_{ij}\right]_{n \times n} = \lim_{p \to \infty} \left(\tilde{N} + \tilde{N}^2 + \dots + \tilde{N}^p\right)$$
(7)

Step 5. Defuzzifying the fuzzy total relation matrix. The defuzzified values of the total influence matrix \tilde{T} can be obtained using converted fuzzy data into crisp scores (CFCS) method which is introduced by (Opricovic and Tzeng, 2003; Dorcheh *et al.*, 2021). CFCS method is performed in the following four steps.

(i) Normalisation. For triangular fuzzy numbers $\tilde{t}_{ij} = (l_{ij}^t, m_{ij}^t, u_{ij}^t)$ belonging to \tilde{T} , the normalised matrix $\tilde{X} = [\tilde{x}_{ij}]_{n \times n}$ can be obtained as follows.

$$\tilde{x}_{ij} = \frac{\tilde{t}_{ij} - \min_{i} l_{ij}^{t}}{\max_{i} u_{ij}^{t} - \min_{i} l_{ij}^{t}}$$
(8)

(*ii*) Computing left and right normalised values. Assuming $\tilde{x}_{ij} = (l_{ij}^x, m_{ij}^x, u_{ij}^x)$ belonging to the normalised matrix $\tilde{X} = [\tilde{x}_{ij}]_{n \times n}$, the left and right normalised bound matrix $LR = [(l_{ij}^b, r_{ij}^b)]_{n \times n}$ is calculated as follows:

$$l_{ij}^{b} = \frac{m_{ij}^{x}}{1 + m_{ij}^{x} - l_{ij}^{x}}$$
(9)

$$r_{ij}^{b} = \frac{u_{ij}^{x}}{1 + u_{ij}^{x} - m_{ij}^{x}} \tag{10}$$

(*iii*) Computing the normalised crisp values. Assuming $LR = [(l_{ij}^b, r_{ij}^b)]_{n \times n}$ as the left and right normalised values, the normalised crisp matrix $C = [c_{ij}]_{n \times n}$ is calculated as follows:

$$c_{ij} = \frac{l_{ij}^b (1 - l_{ij}^b) + r_{ij}^b \times r_{ij}^b}{1 - l_{ij}^b + r_{ij}^b}$$
(11)

(iv) Computing the final crisp values. The final crisp matrix $Z = [z_{ij}]_{n \times n}$ can be calculated as follows:

$$z_{ij} = \min_{i} l_{ij}^t + c_{ij} \times \left(\max_{i} u_{ij}^t - \min_{i} l_{ij}^t\right)$$
(12)

Step 6. Constructing cause-effect diagram. Regarding the final crisp matrix $Z = [Z_{ij}]_{n \times n}$, the cause-effect diagram can be created by using the following equations.

$$R_i = \sum_{j=1}^n z_{ij} \tag{13}$$

$$C_j = \sum_{i=1}^n z_{ij} \tag{14}$$

Where R_i and C_j represent the summation of rows and columns of the final crisp matrix Z, respectively. A cause-effect diagram can be created using $(R_i + C_j)$ as the horizontal and $(R_i - C_j)$ as the vertical axis. $R_i + C_j$ measures the degree of importance of influential factors. $R_i - C_j$ explains the causal-effect relationship between the factors, that is a positive (negative) value for one factor means that it falls into the cause (effect) group. To highlight the interdependence of factors, significant relationships between them can be mapped on the cause-effect diagram using arrows. Note that Steps 1 to 6 are performed for both criteria and dimensions. In the following, assume $Z^c = [z_{ij}^c]_{m \times m}$; i, j = 1, ..., m and $Z^d = [z_{kl}^d]_{n \times n}$; k, l = 1, ..., n to be the crisp total relation matrix for criteria and dimensions, respectively.

Stage 2. Obtaining influential weights of each criterion and dimension.

Step 7. Obtain the unweighted super-matrix of dimensions. Based on the crisp total relation matrix $Z^d = [z_{kl}^d]_{n \times n}$ obtained from Step 5, the normalised matrix $N^d = [n_{kl}^d]_{n \times n}$ can be obtained as follows.

$$N^{d} = \begin{bmatrix} z_{11}^{d}/d_{1} & \cdots & z_{1l}^{d}/d_{1} & \cdots & z_{1n}^{d}/d_{1} \\ \vdots & \ddots & \vdots & \ddots & \vdots \\ z_{k1}^{d}/d_{i} & \cdots & z_{kl}^{d}/d_{i} & \cdots & z_{kn}^{d}/d_{i} \\ \vdots & \ddots & \vdots & \ddots & \vdots \\ z_{n1}^{d}/d_{n} & \cdots & z_{nl}^{d}/d_{n} & \cdots & z_{nn}^{d}/d_{n} \end{bmatrix}$$
(15)
where

$$d_k = \sum_{l=1}^n z_{kl}^d \tag{16}$$

After normalisation, the unweighted super-matrix of dimensions, W^d is derived by transposing N^d as follows.

$$W^d = \left[w_{kl}^d\right]_{n \times n} = \left(N^d\right)' \tag{17}$$

Step 8. Obtain the unweighted super-matrix of criteria. The crisp total relation matrix $Z^c = [z_{ij}^c]_{m \times m}$ obtained from Step 5, includes $n \times n$ sub-matrices for n dimensions as follows. $Z^c = (\tau^{kl}) \quad k, l = 1, ..., n$ (18)

Where the sub-matrix τ^{kl} corresponds to the dimensions k and l and has m_k rows and m_l columns and can be normalised in a similar way as in Step 7. Where the sub-matrix τ^{kl} has m_k rows and m_l columns, and includes the criteria of dimensions k as its rows and the criteria of dimensions l as its columns. The sub-matrix τ^{kl} can be normalised in a similar way as in Step 7. After normalisation of all sub-matrices, the normalised $N^c = [n_{ij}^c]_{m \times m}$ is obtained, and the unweighted super-matrix of criteria, W^c is derived by transposing N^c as follows.

$$W^c = \left[w_{ij}^c\right]_{m \times m} = (N^c)' \tag{19}$$

Step 9. Calculate the weighted super-matrix. The weighted super-matrix is an $m \times m$ matrix $W = [w_{ij}]_{m \times m}$, in which the element w_{ij} , assuming that criterion *i* belongs to dimension *k* and criterion *j* belongs to dimension *l*, can be calculated as follows.

$$w_{ij} = w_{ij}^c \times w_{kl}^d \qquad \forall c_{ki} \in D_k , c_{lj} \in D_l$$
(20)

Step 10. Limit the weighted super-matrix. The super-matrix W is multiplied by itself multiple times to obtain the limit weighted super-matrix to a fixed convergence value. The influential weights of each criterion can be obtained by $\lim W^g$.

4. Results

To finalise the KSFs extracted from previous studies evaluation, a qualitative forecasting method, fuzzy-Delphi, is employed. To capture vagueness in data, this method was introduced by Ishikawa in 1993 to collect views and information related to a specific area (Hsu *et al.*, 2010). Following step-wise process was carried out to reach finalised KSFs showing in Table 5, (i)

based on fifty-five identified KSFs from literature review and a linguistic scale as Table 3_a , a structured questionnaire was compiled and circulated among 9 experts of the entrepreneurial food industry. The panel of experts is formed among the practitioners and managers of the food industry with the following conditions: (1) at least 10 years of experience in the food industry; (2) acting as chief executive officer (CEO) or chief supply chain officer (CSCO) of food companies for at least 5 years; (3) preferably having postgraduate (PG) education. The experts' profile is illustrated in Table 4.

Insert Table 4

(ii) Assume the fuzzy number $\tilde{Z}_{ij} = (a_{ij}, b_{ij}, c_{ij})$ to be the j^{th} KSF assessment of the i^{th} expert of 9 experts (Bouzon *et al.*, 2016), then fuzzy weights of KSFs $\tilde{a}_{ij} = (a_j, b_j, c_j)$ were computed as follows (Kumar *et al.*, 2019).

$$a_i = \min\left(a_{ij}\right) \tag{21}$$

$$b_j = \left(\prod_{i=1}^n (b_{ij})\right)^{1/n} \tag{22}$$

$$c_j = \max\left(c_{ij}\right) \tag{23}$$

where i = 1, 2, 3, ..., 9, j = 1, 2, 3, ..., 60.

(iii) Expert's fuzzy inputs were defuzzified to obtain the crisp value of KSFs S_j through computing an average of three numbers a_j , b_j and c_j . For the final selection of the KSFs, a threshold value $\alpha = 0.7$ based on consultation with experts and previous studies, is set if (i) If $S_j \ge 0.7$ accept the KSF; (ii) If $S_j < 0.7$ reject it.

Insert Table 5

Each aforementioned expert was assigned approximately an hour to fill the online structured questionnaire. The experts were additionally asked to add any KSF which they think was required toward the formation of international collaboration in the entrepreneurial food industry. However, they did not recommend any other changes and were satisfied with the fuzzy-Delphi method in finalising the KSFs. Therefore, eighteen KSFs, i.e. APF, I, PCO, TBP, OCD, ETE, K, CIF, L, Q/CPTM, ET, TR, EO, SCI, PCT, UMR, NPD, IMT are eventually finalised in this stage. The finalised KSFs were categorised into three dimensions of KSF through previous studies including (D1) characteristics of effective development workers embraced PCO, TBP, Q/CPTM, ET, ETE, EO, L, and TR (Hines *et al.*, 2010; Bombaywala and Riandita, 2015; Badraoui *et al.*, 2020; Pearce *et al.*, 2020), (D2) communication, information, and resource sharing covered SCI, K, PCT, CIF, and APF (Suwannaporn and Speece, 2010; Habibah Abdul Talib *et al.*, 2014; Taylor and Taylor 2015; Aschemann-Witzel *et al.*, 2017; Long *et al.*, 2018;

Shankar *et al.*, 2018), and (D₃) Marketing-related issues comprised UMR, NPD, and IMT (Suwannaporn and Speece, 2010; Kirkley, 2016; Shankar *et al.*, 2018).

The implemented FDANP is described in the following. The assessment result of the group of three experts for the dimensions was gathered. To this end, a structured questionnaire involving two parts, the first and second parts related to the fuzzy DEMATEL and fuzzy ANP, respectively, was distributed among considered experts through a group online session. Each aforementioned expert was assigned approximately three hours to fill the structured questionnaire. Then, using linguistic variable and their corresponding TFNs in Table 3_b , the fuzzy initial direct relation matrix is extracted. In the next steps, the normalised initial directrelation matrix and the total-relation matrix are calculated as shown in Tables 6_a and 6_b , respectively. In step 5, the CFCS method is conducted to get the defuzzified total relation matrix (see Table $6_{\rm c}$). The decision-maker group set up a threshold (0.45) to filter out negligible relationships. The important relationships are shown in bold. Using the dataset (R + C) and (R -C) given in Table 6_c , the causal diagram of the dimensions can be plotted as in Fig. 1. As shown in Fig. 1, D_2 is the most important dimension having the highest (R + C) value. The rest of the dimensions are ranked as D_3 and D_1 . Moreover, the dimensions were divided into clusters, namely cause cluster and effect cluster, based on (R - C) values. The cause cluster includes D_1 with positive (R - C) values, while the effect cluster is composed of D₂ and D₃ with negative (R -C) values.

Insert Table 6

Insert Figure 1

Similar procedures (steps 1-6) are also applied for other KSFs. It turns out that IMT is the most important KSF having the highest (R + C) value. The rest of the KSFs are ranked as L, PCO, SCI, TR, Q/CPTM, TBP, APF, PCT, K, ET, ETE, EO, CIF, UMR and NPD. Moreover, the cause KSFs include ETE, ET, EO, Q/CPTM, TR, L, PCO and TBP with positive (R - C) values, while the effect KSFs are composed of K, SCI, PCT, APF, IMT, UMR, CIF and NPD with negative (R - C) values. Based on the important relationships in bold given in Table 7, the impact relation map can be illustrated as in Fig. 2, which indicates the cause and effect relationship among the main KSFs.

<u>Insert Table 7</u>

Insert Figure 2

Following steps 7 and 8 (ANP), the unweighted super-matrix of dimensions and the unweighted super-matrix of KSF are constructed. In step 9, the weighted matrix is calculated as shown in Table 8 by multiplying the matrices for the KSF and the dimensions. Finally, the weighted super-matrix is limited to get a long-term stable super-matrix.

Insert Table 8

Regarding the global influential weights of KSFs (see the last column of Table 8), IMT was the most important KSF with the highest weight (0.167). The rest of the KSFs were

prioritised as NPD, UMR, SCI, APF, CIF, PCT, K, PCO, TBP, L, TR, Q/CPTM, ET, ETE, and EO.

5. Discussion and implications

International collaboration is a crucial requirement of entrepreneurship. This collaboration seems so necessary in the food industry, which was considered a major contributor to environmental, social, and economic problems (Mazzucchelli *et al.*, 2021). The requirement of a new food system in which entrepreneurs need to construct broadly collaboration has recently been argued (Lynde, 2020). Based on geographical conditions, different countries around the world have various capacities and potentialities in producing and trading food-related products. Therefore, forming international alliances and collaborations between entrepreneurs plays a vital role in the development of the food industry, particularly in an emerging economy (Sibbel, 2012; Erista *et al.*, 2020; Lim and Antony, 2019; Jafari-Sadeghi *et al.*, 2021b). Hence, investment in this specific field has been globally growing (Jafari-Sadeghi *et al.*, 2021a).

A variety of studies have discussed the factors affecting international entrepreneurship (Zahra and Garvis, 2000; Jafari-Sadeghi et al., 2021d). However, precise study of the KSFs, a set of minimum capabilities to enter a competition, was essentially required for the food industry to form the international collaboration between entrepreneurs. This study was the first attempt to identify, map the causal relationship network, and prioritise the KSFs of international collaboration formation in the entrepreneurial food industry with a case study on Iran's emerging economy. In contrast to the relevant recent researches (see Table 1), this paper has simultaneously used qualitative and quantitative approaches, i.e. literature review and fuzzy-Delphi, to extract and finalise the KSFs. As our reviewed literature reveals, previous researches have not applied a quantitative methodology grounded on multi-layer MCDM methods to attain the KSFs conceptual model even in other food industry issues. MCDM provides decision-makers with well-suited quantitative techniques to assess different problems in the presence of multiple, usually conflicting criteria (Garousi Mokhtarzadeh et al., 2020), same as this study. DEMATEL-ANP is a multi-layer MCDM technique used in the current study. It has become a favorite methodology to investigate the KSFs of different issues (Mavi and Standing, 2018). Due to the high level of interdependencies between KSFs, our paper used DEMATEL-ANP to extract the conceptual model and weights of KSFs. In addition, to make the proposed model closer to the real world, the fuzzy version of DEMATEL-ANP was employed (Karuppiah et al., 2020). Thus, this research enhanced the reliability of the decision-making process by using fuzzy numbers to handle the vagueness and uncertainty of human judgments. According to cause and effect clusters, the extracted conceptual model illustrated that D1 is the cause factor among two other dimensions. In essence, D_2 and D_3 were casually affected by the personal and behavioral characteristics of entrepreneurs. In addition, according to the constructed model, D₂ affected D₁. Indeed, before any marketing-related activity is performed, it is required that two other mentioned dimensions were enhanced and empowered.

The constructed model provides a guiding framework of how to improve the KSFs of international collaboration in forming a more powerful alliance among international entrepreneurs of the food industry in the world. First of all, D_2 is determined as the most

important dimension. It is a reminder of the importance of the corresponding KSFs in the considered dimension. On the criteria level, the findings provide a valuable concern regarding the most important KSFs. IMT is known as the most important KSF. This KSF is impacted by a set of KSF; mainly belong to D1. Identification and forming an expert and trained entrepreneurship team with ETE is a key factor for a successful international collaboration. Therefore, at the outset of international collaboration for entrepreneurship, it is necessary to charter a project with qualified and capable team members that can carry out the collaboration. Having an EO is also a prerequisite of this team that can be measure as illustrated by (Govin and Wales, 2012; Langkamp Bolton and Lane, 2012). Beyond the above-mentioned technical and attitudinal characteristics, a PCO among team members is also necessary. All of the mentioned characteristics can be empowered and persuaded by leadership-style management to be applied by top management. The Q/CPTM also plays a leading role in other KSF. These features directly affect the SCI. The SCI KSF deals with issues related to sharing knowledge and information across supply chains. The necessity of sharing knowledge and information and enhancing the involvement and participation of supply chain different actors, e.g. suppliers, distributors, and retailers, is crucial for a successful international collaboration that is directly linked to features and capabilities of project team members. Without any doubt, marketing research is one of the required initial steps in an entrepreneurial international collaboration. Performing extensive and explanatory marketing research to extract the needs and tastes of customers in international markets can be achieved by having a professional and well-trained entrepreneurship team that can result in developing new products proportionate to international markets. The sequence of forming a professional team to perform or guide international market research and then developing a new product can be considered as an important foundation for a successful collaboration.

Organisations that seek to participate in an international entrepreneurial collaboration must initially be sure of their professional commitment and ability to lead this collaboration at an international level. Therefore, this research attempted to develop a conceptual model of the main KSFs of international collaboration formation in the entrepreneurial food industry for both senior managers and international entrepreneurs to successfully make decisions as well as performing in international collaboration formation. This model can additionally facilitate the task of managers in an initial and advanced type of decisions to form international collaboration. As a result, availability and ability of continuous financing on different functions, e.g. UMR, NPD, etc. are also needed to be assured at the beginning of the collaboration. Otherwise, there is a great possibility of failure. Therefore, it can be proposed that before entering any international collaboration in the entrepreneurial food industry, participants initially approve their minimum capability of providing required financial sources. Then, appraising and selecting appropriate partners based on their team member capabilities, entrepreneurial orientation, and financial abilities are necessitated. Forming the international collaboration team, performing comprehensive market research to guide NPD is another KSF of this collaboration.

6. Conclusion and future recommendation

While a variety of studies discussed the factors affecting international entrepreneurship, this study filled the gap of proposing a conceptual framework and prioritising the KSFs of international collaboration formation in the entrepreneurial food industry with a case study on

Iran's emerging economy. After the identification of KSFs through previous studies, the main KSFs were finalised with aid of a fuzzy-Delphi method based on experts group opinion. The main selected KSFs then are modelled using an FDANP methodology. Following experts' opinion, the fuzzy DEMATEL technique was applied to construct an influential network relationship of KSFs, where the fuzzy ANP was used to prioritise them. The high-scored KSFs were determined to facilitate international collaboration formation in the entrepreneurial food industry.

The novelty of this study could be developed in future researches by employing other KSF extraction approaches, e.g. multiple case studies, in-depth interview, etc. in place of literature review. New uncertain approaches, e.g. hesitant fuzzy, intuitionistic fuzzy, interval fuzzy, and interval-valued intuitionistic fuzzy, etc. instead of fuzzy numbers are applicable also. Moreover, other causal relationship analysis, weighing, and prioritising methods, e.g. ISM, MICMAC, AHP, etc. could be applied and compared with this paper. Furthermore, this framework was designed for Irans' emerging economy and is redesignable for other emerging economies or developed economies to benchmark the outputs. Identification of KSFs in entrepreneurial collaboration among developed countries or between developed countries on one side and emerging economies on another side can be proposed. Also, evaluating the success of international collaborations and extracting the contribution of the identified KSFs can be considered. Furthermore, researchers can develop models to approximate the possibility or chance of success in international collaboration based on the KSFs. Ultimately, this paper has used the opinion of 9 relevant experts, future researches can expand the experts participated. Besides, this framework is recommended to be performed in other industries in future researches.

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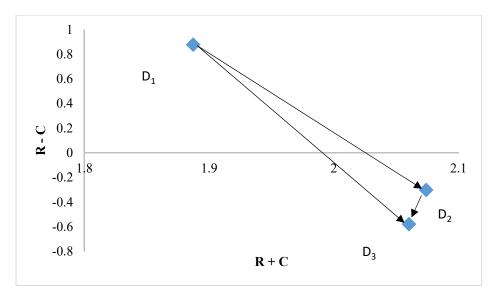


Figure 1. The causal diagram of the dimensions

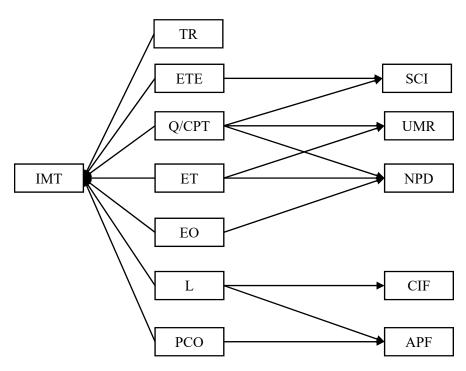


Figure 2. The impact relation map for main KSF

		ider	ntificatio	SFs on/extr roach	action				М	etho	lolog	y				Da	ta
Reference	Objectives					Qualitative				Quantitative							
		0/1	LR	ð	U	fsQCA	MQ	ð	0/I	C	C	WS	MICMAC	GSCA	MCDM	Fuzzy	Crisn
(Fearne & Hughes, 1999)	Identification of the KSFs in the fresh produce supply chain	×							×								
(Suwannaporn and Speece, 2010)	Evaluation of success factors in new product development		×	×								×					×
(Aschemann-Witzel et al., 2012)	Determination of extent of KSFs used in public information and social marketing campaigns for healthier eating				×		×										×
(Habibah Abdul Talib <i>et al.,</i> 2014)	Evaluation of CSFs of quality management practices		×					×	×			×					×
(Taylor & Taylor, 2015)	Summarise the government strategy for improving food safety		×														
(Kirkley, 2016)	Identification of KFs influenced entrepreneurial decision-making		×						×		×						
(Rey-Martí <i>et al.,</i> 2016)	Modeling culinary tourism success and several entrepreneurial attributes of human capital and contingency factors		×			×		×								×	×
(Aschemann-Witzel et al., 2017)	Analysis of KSFs to reduce consumer-related food waste	×	×						×	×							
(Long et al., 2017)	Identification of CSFs for the transition from traditional business models to a sustainable one		×	×				×	×								
(Shanka <i>et al.,</i> 2018)	Identification and classification of various CSFs of traceability for	×	×					×				×	×			×	×
(Sharma <i>et al.</i> , 2018)	food logistics system Ranking the success factors to improve safety and security in sustainable food supply chain	×	×												×	×	
(Hutahayan, 2019)	management Examine the factors that influenced the business performance		×					×	×					×			×
(Blažková and Dvouletý, 2019)	Investigation of the effect of firm- specific determinants on the entrepreneurial success opinion, IR: A literature review, c ² , Questionnaire and open coding, C:		×									×					×

Table 1. A literature review of recent researches employed KSF theory in the food industry

KSFs	Description	References					
Firm Size (FS)	Size of firm and number of employees. It determines the economies of scale and also the effects of differences in technology and investment opportunities	(Rey-Martí <i>et al.</i> , 2016; Blažková and Dvouletý, 2019)					
Firm Location (FL)	The right place and possibilities of the place are connected to start the initiative	(Aschemann-Witzel <i>et al.</i> , 2017; Rey-Martí <i>et al.</i> , 2016)					
Firm Age (FA)	The competence building requires time; thus, it is plausible to assume that firm age is associated with knowledge accumulated by firms, which may cause higher returns.	(Blažková and Dvouletý, 2019)					
A Clear Narrative and Vision (CNV)	It is a Motivation for successful partnerships and customer engagement efforts	(Long et al., 2017)					
Business Strategies (BS)	It means corporate planning including structure, process management, RBV strategies, generic strategies, functional level strategies, and new product strategy and planning	(Hutahayan, 2019; Habibal Abdul Talib <i>et al.</i> , 2014; Kirkley 2016; Suwannaporn and Speece 2010)					
Timing (TI)	It means being the first initiative to raise attention to the food-related issues or starting the initiative at the moment that these issues became a topicality in society	,					
Knowledge (K)	It refers to the significance of accumulating knowledge	(Aschemann-Witzel et al., 2017)					
Positive Focus (PF)	It provides adequate focus on how to ensure food is eaten and used humorously or to underline the value of foods	(Aschemann-Witzel et al., 2017)					
Multiple Aims (MA)	It refers to the initiative aimed at multiple goals at the same time	(Aschemann-Witzel et al., 2017)					
Attention Management (AM)	It means getting (media) attention at the right moments in time not 'overdoing' it	(Aschemann-Witzel et al., 2017)					
A Large Scale of Operations (LSO)	It means either becoming a big (in terms of size) initiative (or campaign) or being able to work on a long-term basis	(Aschemann-Witzel et al., 2017)					
Volume Growth (VG)	It refers to fund the necessary investments and provide a degree of confidence in the future	(Fearne and Hughes, 1999)					
Availability of both appropriate partners and funding (APF)	It refers to genuine partnerships and funding from private or government sources.	(Napier <i>et al.</i> , 2008)					
Continuous Investment and Funding (CIF)	It means not increasingly tight margins. Funding from private or government sectors	(Aschemann-Witzel <i>et al.,</i> 2017 Fearne & Hughes, 1999)					
Capital Structure and Profitability (CSP)	It indicates how validity is needed to realise sustainable outcomes and impacts	(Long <i>et al.</i> , 2017; Blažková and Dvouletý, 2019)					
Leadership (L)	It means top management commitment is a critical factor to perform programs	(Habibah Abdul Talib, <i>et al.</i> 2014)					
Good Staff or the Individuals (GS/I)	Capable of driving the process of innovation and develop good trading relationships with key customers. Also, It refers to demographics, i.e., age, gender of entrepreneurs, education, ethnicity, having knowledge and experience, entrepreneurial parents or family background as regards entrepreneurship, network, and contacts	(Fearne and Hughes, 1999 Kirkley, 2016; Rey-Martí <i>et al.</i> 2016)					
Personal characteristics (PCH)	It refers to personal attributes and means effective development workers	(Gien et al., 2007)					
Quality/Capability of Project Team Members	It means knowledge and skills of the team members are an important item of being successful	(Taylor & Taylor, 2015)					
(Q/CPTM) Enough technical expertise (ETE)	It means technical expertise amongst food manufacturers, the requirement for legal framework, and difficulty in predicting future needs.	(Bombaywala & Riandita, 2015)					
Teamwork and flexibility (TF)	It describes how team members need to be mature, flexible, pro-active, tenacious, and high creative to reach alternative solutions and to deal with the complexity and unpredicted challenges.	(Gien <i>et al.</i> , 2007; Whitmore & Wilson, 1997)					
Entrepreneurial Team (ET)	A talented team of specialists, suitably qualified and experienced personnel to facilitate the development and distribution of innovative products and services	(Kirkley, 2016)					
Professional commitment (PCO)	It means loyalty, the desire to stay in a profession, and a sense of responsibility toward the profession's special challenges i.e. effective relationships.	(Gien <i>et al.</i> , 2007; Whitmore & Wilson, 1997)					
Trust between partners (TBP)	It refers to confidence and professional respect within and between partners.	(Bombaywala and Riandita 2014 Badraoui <i>et al.</i> , 2020; Pearce <i>e</i> <i>al.</i> , 2020)					
Interdependence (I)	It refers to close relationships between partners	(Keast <i>et al.</i> , 2014)					

Table 2. List of KSF extracted from literature review

KSFs	Description	References
Overcoming cultural differences (OCD)	It refers to minimising misunderstandings and frustration by forming a team that effort to understand the history, political, economic, and cultural context of the partner country.	(Gien <i>et al.</i> , 2007; Whitmore and Wilson, 1997)
Training (TR)	It is emphasised on both pieces of training of the business owner or entrepreneur associated with competencies and skills in a specific sector, industry or product area, and human capital.	(Rey-Martí, et al., 2016)
Business Performance (BP)	It indicates Marketing and financial performance, sales growth, profit, assets, and market share	(Hutahayan, 2019)
Productivity (P)	It refers to labor productivity which is understood as a key factor of firm performance due to its positive impacts on cost.	(Blažková and Dvouletý, 2019)
Improvement of Measurement and Control	It means the pursuit of further gains in efficiency	(Fearne & Hughes, 1999)
of Costs (IM/CC) Human Resource Management (HRM)	Human resources are strategic capital; employee empowerment is such an essential practice to enter a competitive market	(Habibah Abdul Talib <i>et al.,</i> 2014)
Company Experience and Competencies (CEC)	It emphasises on company's competency and experience in new product development, educational background, networking competencies, long-standing experience with information and	(Aschemann-Witzel <i>et al.</i> , 2017; Suwannaporn and Speece, 2010)
Branding (B)	competence building It is mentioned as a good name of a firm or product. Brand image is an item that consumers tend to pose a lot of trust in it and the company should ensure that the items sold under their brands are	(Aschemann-Witzel <i>et al.</i> , 2017; Shankar <i>et al.</i> , 2018)
Technological Advancement (TA)	genuine and of desired quality Consideration of the rapidly changing technology environment and also information technology to keep food safe and makes the system easier and more effective and beneficial	(Kirkley, 2016; Sharma <i>et al.,</i> 2018)
Continual Innovation (CI)	It means novelty of the idea which is a driver of pushing firms to fulfill as many sustainability aspects as possible, innovative service level, and relationships with key customers	(Long <i>et al.</i> , 2017; Fearne and Hughes, 1999; Kirkley, 2016)
Entrepreneurial Orientation (EO)	It emphasises innovative, proactive, and risk-taking processes, practices, and decision-making that lead to new input	(Hutahayan, 2019)
Strategic and Communication issues (SCI)	It refers to such items related to communication including 1) Internal and external interface/communication and knowledge/information sharing throughout supply chain 2) external linkages and collaboration with other organisations or supply chain actors, particularly with suppliers 3) consultation and engagement with stakeholders 4) extensive industry involvement	(Long et al., 2017; Aschemann- Witzel et al., 2017; Suwannaporn and Speece, 2010; Habibah Abdul Talib, et al., 2014; Taylor and Taylor, 2015)
Proper Coordination and Transparency (PCT)	It is associated with proper coordination and information exchange system among all stakeholders which leads to visibility of the origin and history of products and more transparency. Transparency means openness and communication	(Shankar <i>et al.</i> , 2018)
Logistics Competitiveness (LC)	It refers to the necessity of competition at local and global levels to survive in such a competitive market	(Shankar <i>et al.</i> , 2018)
Use of Transportation Technology (UTT)	It indicates the significance of information management and integrating information flow at all stages of the supply chain	(Shankar et al., 2018; Habibah Abdul Talib et al., 2014)
Effective Transportation Management (ETM)	It emphasises reducing information asymmetries which leads to reduce in various costs related to procurement, inventory, logistics, distribution, and an increase in product quality and transparency among processes which further results in consumer satisfaction.	(Shankar <i>et al.</i> , 2018; Habibah Abdul Talib <i>et al.</i> , 2014)
Marketing-Related Issues (MRI)	It refers to such items related to market and competition including 1) use of marketing research (UMR) for customer information 2) pricing and market price stability (P/MPS) which leads to lesser bullwhip effect and improved coordination 3) advertising, promotion, and marketing activity (AP) 4) sensory evaluation in new product development (NPD) 5) better market accessibility and Prevailing market conditions (BMA) 6) increased marketing and trading (IMT)	(Suwannaporn and Speece, 2010; Kirkley, 2016; Shankar et al., 2018)
Media Coverage (MC)	 identification of need/problem and market demand Social media is easily available; companies can share challenges and important issues of the food industry, e.g., food waste topics, via social media 	(Aschemann-Witzel et al., 2012)
Business Opportunity (BO)	It has appeared when the competitive advantage is in harmony with a specific situation	(Aschemann-Witzel et al., 2012)
International Benchmarking (IB)	International trend awareness is a critical factor to internationalise entrepreneurship	(Aschemann-Witzel <i>et al.</i> , 2012; Taylor and Taylor, 2015)
Customer Focus (CF)	It is related to customer demand, consumer-targeted, consumer's satisfaction, and positive link with customer orientation	(Aschemann-Witzel <i>et al.</i> , 2017; Habibah Abdul Talib <i>et al.</i> , 2014;
Packaging (PAC)	It is used to enhance food security and safety and also minimises the risk of contamination	Shankar <i>et al.</i> , 2018) (Sharma <i>et al.</i> , 2018)
Environmental Dynamics and Socio-Demographics Factors (ED/SDF)	It is related to the significance of consideration of resources and constraints in the environment, i.e., external events that are beyond the wider environment such as the influence of regulation or consumer trends, demographical and environmental conditions which affect the security of food as the population is increasing day by day the demands for food is also increased, environmental uncertainty and competitive level	(Long et al., 2017; Hutahayan, 2019; Kirkley, 2016; Sharma et al., 2018)
Risk Analysis (RA)	It is associated with risk management strategies in the food supply chain including in-depth research to identify specific risks and challenges	(Taylor and Taylor, 2015; Shankar et al., 2018; Sharma et al., 2018)

Description	References
Sustainability has become the key focus of top management and researchers; as it leads to making an organisation more competitive in the market, integration of sustainability throughout a business is a KSF	(Shankar et al., 2018; Long et al., 2017)
Assure a product is safe; A wide number of food crises incidents lead people to compromise with the safety and quality of food, which in turn deepens economic crises at the national and international level	(Shankar <i>et al.</i> , 2018; Habibah Abdul Talib <i>et al.</i> , 2014)
It means prevention of food waste and redistribution is a key factor of successfulness	(Aschemann-Witzel et al., 2017)
The role of the government in increasing food safety, quality, and security leads to an important growth of government regulations that support or hinder the company's operations	(Hutahayan, 2019; Taylor and Taylor, 2015; Shankar <i>et al.</i> , 2018; Sharma <i>et al.</i> , 2018)
It is used for the protection from microbiological contamination in fruits and vegetables	(Sharma <i>et al.</i> , 2018)
it is used for detecting contaminants in food by using many techniques like FTIR, SERS, etc.	(Sharma et al., 2018)
	Sustainability has become the key focus of top management and researchers; as it leads to making an organisation more competitive in the market, integration of sustainability throughout a business is a KSF Assure a product is safe; A wide number of food crises incidents lead people to compromise with the safety and quality of food, which in turn deepens economic crises at the national and international level It means prevention of food waste and redistribution is a key factor of successfulness The role of the government in increasing food safety, quality, and security leads to an important growth of government regulations that support or hinder the company's operations It is used for the protection from microbiological contamination in fruits and vegetables

Ja.	Linguistic variables and the	ii corresponding Trivs (Kumai et al.,
	Linguistics variable	Corresponding TFNs
	Very low (VL)	(0, 0, 0.1)
	Low (L)	(0, 0.1, 0.3)
	Medium (M)	(0.3, 0.5, 0.7)
	High (H)	(0.7, 0.9, 1.0)
	Very High (VH)	(0.9, 1.0, 1.0)

Table 3_a**.** Linguistic variables and their corresponding TFNs (Kumar et al., 2019)

Table 4_b. Linguistic variables and their corresponding TFNs (Dalalah & Bataineh, 2009)

Corresponding TFNs
(0, 0, 0.25)
(0, 0.25, 0.5)
(0.25, 0.5, 0.75)
(0.5, 0.75, 1.0)
(0.75, 1.0, 1.0)

		Table 4. Experts pro	me	
Gender	Age	Experience in the food industry	Education	Current position
М	45	+12	PhD	CEO
М	48	+10	PG	CEO
F	51	+15	DBA	CSCO
F	49	+12	PG	CEO
М	53	+20	PG	CSCO
F	55	+25	PhD	CSCO
F	48	+19	PG	CSCO
М	50	+18	Phd	CSCO
М	56	+21	Phd	CSCO

Table 4. Experts' profile

S.No	KSFs	Defuzzified Value	A/R	S.No	KSFs	Defuzzified Value	A/R
1.	APF	0.73	А	31.	HRM	0.54	R
2.	Ι	0.71	А	32.	CEC	0.58	R
3.	PCO	0.71	А	33.	В	0.64	R
4.	TF	0.56	R	34.	TA	0.54	R
5.	TBP	0.73	А	35.	CI	0.52	R
6.	PCH	0.56	R	36.	EO	0.73	А
7.	OCD	0.72	А	37.	SCI	0.89	А
8.	ETE	0.71	А	38.	PCT	0.70	А
9.	FS	0.33	R	39.	LC	0.33	R
10.	FL	0.67	R	40.	UTT	0.69	R
11.	FA	0.33	R	41.	ETM	0.65	R
12.	CNV	0.50	R	42.	UMR	0.72	А
13.	BS	0.33	R	43.	P/MPS	0.65	R
14.	TI	0.33	R	44.	AP	0.65	R
15.	Κ	0.88	А	45.	NPD	0.72	А
16.	PF	0.53	R	46.	BMA	0.65	R
17.	MA	0.33	R	47.	IMT	0.72	А
18.	AM	0.53	R	48.	MC	0.49	R
19.	LSO	0.49	R	49.	BO	0.53	R
20.	VG	0.56	R	50.	IB	0.62	R
21.	CIF	0.72	А	51.	CF	0.52	R
22.	CSP	0.67	R	52.	PAC	0.33	R
23.	L	0.71	А	53.	ED/SDF	0.52	R
24.	GS/I	0.53	R	54.	RA	0.53	R
25.	Q/CPTM	0.70	А	55.	CS	0.33	R
26.	ET	0.70	А	56.	S/QF	0.33	R
27.	TR	0.71	А	57.	PT	0.33	R
28.	BP	0.50	R	58.	GP/S	0.66	R
29.	Р	0.69	R	59.	PUI	0.33	R
30.	IM/CC	0.52	R	60.	F	0.33	R

 Table 5. Fuzzy Delphi method analysis for finalising KSFs

(A) Accepted (R) Rejected

		D_1		-	D_2		D ₃							
D_1		(0, 0, 0)	(0.190, 0.	333, 0.4	76) (0	(0.238, 0.381, 0.524							
$2D_2$	(0.000	, 0.095, 0.	238)	(0,	0, 0)	(0	.143, 0.28	36, 0.429)						
D ₃	(0.000	, 0.047, 0.	.190) (0.095, 0.	238, 0.3	81)	(0, 0,	, 0)						
Table 6 _b . The total relation matrix for the dimensions														
		D_1		Ι	D ₂		D ₃							
D_1	(0.000,	0.073, 0.5	558) (().216, 0.4	488, 1.25	58) (0.	(0.269, 0.548, 1.355)							
D_2	(0.000,	0.125, 0.5	595) ((0.014, 0.	130, 0.67	76) (0.	145, 0.37	1, 1.030)						
D_3	(0.000,	0.081, 0.3	523) (0	0.097, 0.2	292, 0.87	78) (0.	014, 0.11	4, 0.651)						
T	Table 6	. Defuzz	ified tot	al relati	on matr	ix for th	ne dimen	sions						
		D_1	D_2	D ₃	R	R+C	R-C							
	D_1	0.154	0.582	0.647	1.383	1.887	0.879							
	D_2	0.196	0.222	0.468	0.886	2.073	-0.301							
	D ₃	0.154	0.383	0.204	0.741	2.06	-0.578							
	С	0.504	1.187	1.319										
resho	1d(045)	are shown	in hold											

Table 6_{a} . The normalised direct-relation matrix for the dimensions

The values above the threshold $(\overline{0.45})$ are shown in bold.

	PCO	TBP	Q/CPTM	ET	ETE	EO	Г	TR	SCI	К	PCT	CIF	APF	UMR	NPD	IMT	R	R + C	R - C
РСО	0.08	0.13	0.09	0.09	0.07	0.07	0.12	0.11	0.14	0.09	0.14	0.14	0.15	0.13	0.12	0.15	1.84	3.45	0.23
TBP	0.13	0.07	0.07	0.09	0.05	0.06	0.11	0.13	0.13	0.08	0.14	0.13	0.14	0.10	0.11	0.14	1.70	3.18	0.23
Q/CPTM	0.10	0.09	0.07	0.11	0.10	0.11	0.13	0.13	0.15	0.14	0.14	0.13	0.12	0.15	0.16	0.17	2.01	3.19	0.83
ET	0.14	0.11	0.10	0.05	0.08	0.11	0.14	0.13	0.14	0.11	0.12	0.13	0.12	0.16	0.17	0.17	2.00	2.98	1.02
ETE	0.14	0.12	0.13	0.11	0.05	0.12	0.13	0.14	0.15	0.13	0.14	0.13	0.13	0.14	0.14	0.17	2.07	2.93	1.21
EO	0.14	0.12	0.09	0.08	0.07	0.04	0.12	0.12	0.14	0.12	0.13	0.14	0.14	0.14	0.15	0.17	1.92	2.82	1.01
L	0.14	0.11	0.10	0.08	0.09	0.07	0.08	0.13	0.14	0.12	0.14	0.16	0.15	0.13	0.14	0.17	1.97	3.46	0.48
TR	0.11	0.10	0.13	0.09	0.11	0.08	0.09	0.07	0.14	0.13	0.14	0.14	0.13	0.13	0.14	0.16	1.88	3.25	0.50
SCI	0.11	0.11	0.06	0.04	0.05	0.03	0.09	0.06	0.08	0.09	0.11	0.14	0.13	0.11	0.11	0.14	1.46	3.41	-0.50
К	0.10	0.09	0.10	0.05	0.05	0.05	0.09	0.08	0.13	0.06	0.10	0.10	0.10	0.12	0.12	0.14	1.49	3.00	-0.02
PCT	0.10	0.11	0.05	0.03	0.03	0.03	0.07	0.05	0.11	0.08	0.06	0.11	0.11	0.10	0.10	0.12	1.25	3.03	-0.53
CIF	0.04	0.04	0.03	0.02	0.02	0.02	0.05	0.03	0.08	0.04	0.05	0.04	0.11	0.07	0.07	0.10	0.82	2.69	-1.05
APF	0.09	0.09	0.05	0.03	0.03	0.03	0.09	0.05	0.09	0.07	0.10	0.13	0.06	0.07	0.08	0.13	1.20	3.05	-0.66
UMR	0.04	0.04	0.03	0.02	0.02	0.02	0.04	0.03	0.09	0.07	0.07	0.07	0.07	0.04	0.10	0.12	0.88	2.61	-0.86
NPD	0.03	0.03	0.02	0.02	0.02	0.02	0.03	0.02	0.07	0.05	0.05	0.04	0.04	0.04	0.03	0.08	0.59	2.42	-1.23
IMT	0.11	0.11	0.08	0.04	0.04	0.04	0.11	0.09	0.14	0.11	0.13	0.14	0.14	0.10	0.11	0.09	1.58	3.83	-0.67
С	1.61	1.47	1.18	0.98	0.86	0.91	1.49	1.38	1.95	1.51	1.78	1.87	1.86	1.74	1.83	2.25			

Table 7. Defuzzified total relation matrix for the dimensions

The values above the threshold (0.148) are shown in bold

 Table 8. The weighted super-matrix

	PCO	ТВР	Q/CPTM	ET	ETE	EO	L	TR	SCI	К	PCT	CIF	APF	UMR	NPD	IMT	weight
PCO	0.01	0.02	0.01	0.02	0.02	0.02	0.02	0.02	0.04	0.04	0.05	0.03	0.04	0.03	0.03	0.04	0.034
TBP	0.02	0.01	0.01	0.01	0.01	0.02	0.01	0.01	0.04	0.03	0.05	0.04	0.04	0.03	0.03	0.04	0.034
Q/CPTM	0.01	0.01	0.01	0.01	0.02	0.01	0.01	0.02	0.02	0.04	0.02	0.02	0.02	0.03	0.03	0.03	0.023
ET	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.01	0.016
ETE	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.02	0.01	0.02	0.01	0.02	0.02	0.01	0.015
EO	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.02	0.01	0.02	0.01	0.02	0.02	0.01	0.015
L	0.02	0.02	0.02	0.02	0.01	0.02	0.01	0.01	0.04	0.03	0.03	0.04	0.04	0.03	0.03	0.04	0.032
TR	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.01	0.02	0.03	0.02	0.03	0.02	0.03	0.03	0.03	0.025
SCI	0.09	0.09	0.10	0.10	0.09	0.09	0.08	0.09	0.03	0.07	0.06	0.06	0.05	0.13	0.14	0.11	0.090
К	0.06	0.05	0.09	0.08	0.08	0.07	0.07	0.08	0.04	0.03	0.04	0.03	0.04	0.10	0.11	0.08	0.068
PCT	0.09	0.10	0.09	0.08	0.08	0.08	0.09	0.09	0.05	0.05	0.03	0.04	0.05	0.09	0.09	0.10	0.075
CIF	0.09	0.09	0.08	0.09	0.08	0.09	0.09	0.08	0.06	0.05	0.06	0.03	0.07	0.10	0.09	0.11	0.079
APF	0.09	0.10	0.07	0.08	0.08	0.09	0.09	0.08	0.06	0.05	0.06	0.08	0.04	0.10	0.09	0.11	0.081
UMR	0.15	0.14	0.15	0.15	0.15	0.14	0.14	0.14	0.16	0.17	0.16	0.15	0.13	0.04	0.08	0.09	0.118
NPD	0.14	0.14	0.15	0.16	0.14	0.15	0.15	0.15	0.16	0.17	0.17	0.15	0.15	0.11	0.05	0.10	0.127
IMT	0.18	0.19	0.17	0.16	0.18	0.17	0.18	0.18	0.21	0.19	0.20	0.23	0.25	0.13	0.15	0.08	0.167