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Abstract

 This study reports a range of etching and annealing experiments to establish the optimum conditions for the etching of fission tracks in monazite. The previously reported concentrated (12M) HCl etchant at 90°C, was found to cause grain loss from epoxy mounts and high degrees of grain corrosion, as did much longer etching times at lower 58 temperatures. Using implanted ²⁵²Cf semi-tracks, a series of experiments were performed on internal prismatic faces of monazite-(Ce) crystals from the Paleozoic Harcourt Granodiorite (Victoria, Australia) using an alternative 6M HCl etchant, also at 90°C. Step- etch results show optimal etching at 60-90 minutes. Further, an isothermal annealing experiment, illustrated that the degree of annealing that can be expected during etching at 63 90°C under laboratory timescales is negligible. The etching rate between grains is not uniform, with a correlation demonstrated between over-etched grains and high U and Th

1. Introduction

68 Monazite ((Ce, La, Nd, Sm)PO₄), a rare earth (RE) bearing phosphate, is commonly found as an accessory mineral in igneous, metamorphic and vein rocks. Resistance to weathering and abrasion also makes this mineral a common detrital phase in the heavy mineral fraction of clastic sedimentary rocks (e.g. Nesse, 2012).

73 The common occurrence of monazite, containing significant uranium (U) and thorium (Th), makes it a useful mineral for isotopic and chemical dating. While the U-Th-Pb and (U-Th)/He dating systems (e.g. Cottle *et al.,* 2009 and Peterman *et al.,* 2014) have both been developed, only limited investigations have been undertaken as to its potential for fission track dating. A critical first-step towards developing monazite fission track thermochronology is establishing the optimum fission-track etching conditions (e.g. Gleadow *et al.,* 2002). Shukoljukov and Komarov (1970) reported the first known etching 80 method for monazite using concentrated (37%, 12M) HCl at 90°C for 45 minutes. Since that work however, little progress has been made in further investigating monazite etching properties. Fayon (2011) reported differences in fission-track etching efficiencies that could possibly be attributed to U content (i.e. lower U content required longer etching times). Weise *et al.,* (2009) reported a monazite annealing study based on the implantation of Kr 85 heavy ion tracks, using concentrated HCl at 50° C for 18 hours. This lower temperature was used due to the prediction that fission tracks in monazite are likely to anneal at lower temperatures than in apatite (Gleadow *et al.,* 2004, 2005; Shipley & Fayon, 2006). 71 clastic sedimentary rocks (e

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 Although the original concentrated HCl protocol etches clear fission tracks, a significant problem is the highly corrosive nature of the etchant. After 45 minutes, grains may be corroded such that fission tracks are difficult to observe and grain loss from the epoxy mount becomes common (Figure 1). This study aims to explore alternative etchants under varying concentrations and temperatures, particularly to assess whether tracks can be etched effectively at lower temperatures or concentrations to minimise grain loss.

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- -------------------------------------- Figure 1 hereabouts -------------------------------------
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99 Euhedral monazite-(Ce) crystals (~100-250 µm in length) from the late Devonian Harcourt Granodiorite (Victoria, Australia) were used in this study. This is a high-K, calc-alkaline granite dated by zircon U-Pb at ~370 Ma (Clemens, 2018). Grains were mounted in epoxy and polished using standard procedures (e.g. Kohn et al, 2018). Different acid and alkali 103 etchants were tested including: HF (40%), HF (40%) : HNO₃ (34.81%) : HCl (37%) : H₂O 104 (1:2:3:6 by volume), 98% H₂SO₄, H₂SO₄ (98%) : HCl (37%) : H₂O (1:1:1 by volume), HNO₃ (34.81%) and NaOH (0.52% and 4%) (see Fleischer et al, 1975; Wagner & Van den Haute, 1992 for different etchant lists). Most of these experiments were conducted at room temperature but none successfully etched tracks, even for up to 10 hours. After further experiments with HCl at various concentrations and temperatures, it was concluded that a 109 6M HCl (HCl (37%) : H₂O (1:1 by volume)) solution at 90°C reduced both grain corrosion and grain loss from the epoxy mount, while typically etching fission tracks within 1-2 hours.

2.1 Electron Backscatter Diffraction

 Electron Backscatter Diffraction (EBSD), a microstructural characterization technique used to analyze the structure and crystal orientation of minerals (e.g. Prior *et al.,* 1999), was 115 carried out to determine the dominant orientation at which monazite crystals settle when being prepared for fission-track etching using standard mounting techniques (see Kohn *et al.,* 2019). Analyses were carried out at the Microscopy and Microanalysis Facility, Curtin University, as described by Erikson et al. (2015), on two different mounts of Harcourt monazite grains. The hypothesis tested was that euhedral grains would fall on their {100} prismatic faces, which would ensure consistency in experiments and routine fission-track dating. Analysis of grains of similar orientation is important as different crystallographic orientations in monazite could have varying etching characteristics. Individual crystal orientation measurements are shown in Figure 2 and show strongly preferred orientations with the {100} plane lying parallel to the mounting substrate in 26 of 33 monazite crystals (across both mounts). These measurements strongly suggest that monazite grains retaining their crystal morphology will predominantly be oriented on their {100} prismatic faces during mounting. Solution and NaOH

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2.2 Monazite Step-Etching

132 Using the 6M HCl etchant at 90 \degree C, a step-etch experiment was carried out to determine the optimal time needed to reveal fission tracks. Twenty monazite crystals were hand-picked 134 under a stereo microscope and annealed at 400°C for 18 hours in a block heater furnace to remove all fossil fission tracks. Crystals were then mounted in cold-setting *Epofix* epoxy on their {100} faces, slightly ground and polished, then irradiated with collimated fission 137 fragments from a ²⁵²Cf source for 7 hours to implant a density of \approx x 10⁶ tracks/cm³. 138 Implanted 252 Cf semi-tracks (Figure 3) were used throughout this study as the track density 139 could be easily controlled. 252 Cf fission fragments have a similar mass distribution to those 140 of ²³⁸U and therefore serve as a useful proxy for the etching of fossil tracks (Wagner and Van den haute, 1992). The implanted tracks were oriented at approximately 30° to the surface and the mount was step-etched in 15-minute increments. Imagery of each monazite grain was captured in transmitted and reflected light using a 100x dry objective on a *Zeiss* Axio Imager M1m motorised microscope fitted with a *PI* piezo-motor scanning stage and a 4 Megapixel IDS µEye USB 3 CMOS digital camera, interfaced to a control PC using *TrackWorks* software (Gleadow *et al.,* 2009). Each etching step was followed by image capture on the same grains and this was repeated until the tracks were over-etched, after a total of 90 minutes. The track densities were then determined from the captured image stacks using *FastTracks* software (Gleadow *et al.,* 2009) as shown in Figure 4 suggesting an optimum 150 etching time of ~75 min for this sample. 1813 remove all fossil fission tracks. Crystals were then mounted in cold-setting *Epofix* epoxy on
186 their (100) faces slightly ground and polished, then irradiated with collimated fission
176 fragments from a ⁷⁶³ of

- **--------------------------------------**Figure 3 hereabouts**--------------------------------------**
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2.3 Isothermal Annealing Analysis

 Because monazite is thought to have a relatively low annealing temperature compared to apatite, it is important to determine whether any fission-track annealing occurs during etching at 90°C (Ure, 2010; Weise *et al.,* 2009). Therefore, an isothermal annealing 160 experiment was carried out to evaluate the degree of annealing at 90°C under laboratory face on double-sided tape in a control and each of five sample mounts. The samples were then mounted in cold-setting *Epofix* epoxy, slightly ground and polished, and exposed to the 252 Cf source as described in Section 2.2. After implantation, grains were removed from the epoxy mount using a commercial paint-stripper. The loose grains were then annealed in aluminium tubes in a *Ratek Digital* Dry Block Heater at 90°C for times of 1, 3, 7, 15 and 31 hours. Each aliquot was removed and quenched, then remounted by placing the grains polished-face down on double-sided tape before re-embedding in epoxy. The original 169 polished surfaces were then etched in 6M HCl at 90°C for 1 hour. Although each sample experienced an additional hour of exposure to this temperature during etching, it is argued 171 below that the effective etching time is very much less. Image capture was performed as for Section 2.2, and semi-track lengths determined on 500 tracks in each mount are presented in Table 1 and Figure 5. also aluminium tubes in a *Rotek Digitol Dry* Block Heater at 90°C for times of 1, 3, 7, 15 and 31

horst. Each alliquot was removed and quenched, then removed by placing the grains

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2.4 Electron Microprobe Analysis

 Both the step-etch and isothermal annealing experiments showed that the etching rate between individual monazite grains was not constant, with clear variation in the degree of 180 etching being evident within and between grains. Electron microprobe (EMP) analyses were carried out to characterise the Harcourt monazites and evaluate possible links between elemental composition and etching rate.

 Properly etched fission tracks were judged to be ~1-2 µm in width, under-etched tracks noticeably fainter and thinner, and those over-etched noticeably wider. EMP results for all sample mounts are presented in Table 2, whereas analyses for monazite grains identified as under-etched, well-etched and over-etched, are presented in Tables 3-5, respectively.

3. Discussion

190 Using the 6M HCl etchant at 90° C, step-etching (Figure 4) shows that fission tracks on monazite {100} surfaces are progressively revealed in a similar way to that observed in other 193 increases rapidly, until a quasi-plateau is reached at ~60 minutes. We therefore conclude that 60 minutes is a reasonable minimum time required to etch fission tracks in the Harcourt monazite studied. Because of differences in etching-rate on {100} faces between individual grains, however, it cannot be concluded that this etching time will be suitable for 197 every crystal. Rather, the etching required could vary between ~60-90 minutes for these monazites. In cases of extreme variability, a multi-etch procedure may be needed, where two or more monazite mounts are prepared and each etched for a different time between 60-90 minutes. This etching procedure would be important for obtaining a representative distribution of ages where different intrasample grain populations occur, as is common practice for zircon fission track dating (e.g. Naeser *et al.,* 1987).

 Etching differences between grains can be attributed to a number of factors including anisotropic etching in different crystallographic orientations, elemental composition (see section 2.4) or accumulated radiation damage. It is well-known in minerals such as zircon and titanite (e.g. Gleadow, 1978; Gleadow *et al.,* 1976) that accumulated alpha-recoil damage causes fission tracks to etch more rapidly and more isotropically. Although 209 monazite must receive a large dose of radiation damage from U and Th alpha-decay, it has never been reported in a metamict state, suggesting that it shares the same damage self- repair mechanism observed in apatite (e.g. Weise *et al.,* 2009). It is also known in other minerals (e.g. titanite) that accumulated alpha-recoil damage anneals at lower temperatures than required for fission-track annealing (Gleadow, 1978). Assuming a similar annealing relationship in monazite, with its postulated low thermal stability for fission tracks (perhaps ~50°C, Weise *et al.,* 2009), suggests that alpha-recoil damage would not be stable at ambient surface temperatures over geological time. As grains in this study have been pre-217 annealed to remove fossil tracks, at least some of this accumulated radiation damage is also assumed to have been removed. However, the exceptionally high abundance of U and Th $(\sim 0.40 - 7 \text{ wt. } \%)$ in monazite suggests that some radiation damage will still be present. every crystal. Rather, the etching required could vary between ~60-90 minutes for these
monaraties. In cases of extreme variability, a multi-etch procedure may be needed, where
199 two or more monarate mounts are prepared

 Figure 5 shows that significant laboratory annealing of fission-tracks in monazite occurs at 222 90°C with mean semi-track lengths reducing rapidly before reaching a plateau at about 80% 223 of that of the control after 15 hours. Although at first sight this experiment suggests that likely to be much less. The earliest track etching experiments (Price & Walker, 1962) demonstrated that etchants penetrate almost instantaneously along the highly-reactive core of the latent track. Their TEM observations showed that in various micas, a 20% HF etchant produced well-defined hollow channels in <1 second. Subsequent enlargement of 229 these initially \sim 10 nm diameter tracks to optically visible dimensions (\sim 1 µm) occurs by dissolving the undamaged side walls of the tracks over their full etchable range, resulting in the almost parallel-sided forms typical of etched tracks in minerals, including monazite. 232 These observations imply that the time for removing the damaged cores of the latent tracks is about three orders of magnitude less than that required to enlarge them sufficiently for optical microscopy. Assuming a similar relationship for monazite implies that the actual exposure of the annealable latent tracks to 90°C temperatures during etching is probably 236 negligible, and certainly very much less than the \sim 4% shortening that would result if the tracks had been annealed over the entire duration of etching. These imitially "10 nm diameter tracks to optically visible dimensions ("1 µm) occurs by

2580 dissolving the undamaged side walls of the tracks over their full eichable range, resulting in

261 the almost parallel-isled f

 Ideally it would be desirable to find an etchant for monazite that could be used at a lower 240 temperature, but our experiments failed to identify any satisfactory alternative. Simply 241 lowering the temperature for a particular etchant and compensating with longer etching times, may not make any significant difference, as noted by Weise *et al.,* 2009, because the 243 rate laws governing fission-track etching and annealing are probably similar.

 Approximately half the major elements in Harcourt Granodiorite monazite-(Ce) were higher in Si, Y, Sm, Gd, Th and U content (particularly the last two elements) in the over-etched grains compared to under-etched and well-etched grains (see Tables 3 - 5). However, no significant chemical differences were observed between under-etched and well-etched grains. Taken at face value, we conclude, with Fayon (2011), that higher U and Th concentrations in monazite influence the etching-rate, probably due to residual radiation damage that was not removed by pre-annealing at 400°C.

4. Conclusions

 Etching experiments on polished {100} faces in a set of monazite-(Ce) grains showed optimal results for fission track revelation using a 6M HCl etchant at 90°C for 60-90 minutes. Fission

257 reduced grain corrosion and loss. Differences in etching-rate between individual grains, 258 suggests the likely influence of composition and radiation damage. In extreme cases it may 259 be necessary to prepare more than one mount, so that different etching times can be used 260 to account for the range of possible fission-track age components.

261

262 Isothermal annealing experiments at 90°C showed clear evidence of fission-track annealing 263 over times of 1 - 31 hours, confirming that monazite has a greater sensitivity to thermal 264 annealing than apatite. Track length reductions of ~4% for one hour were observed, up to a 265 maximum of \sim 20% for 15 hours or more. However, it is concluded that etching at this 266 temperature is highly unlikely to have any measurable effect on track lengths due to the 267 very short time (probably seconds) taken for the etchant to penetrate along the full 268 etchable track range.

269

270 There is evidence for some compositional control (principally by U and Th) on track-etching 271 rate between different monazite grains, further suggesting some control by accumulated 272 radiation damage. Needle-shaped track shapes in different directions suggest that etching is 273 dominantly isotropic, although further investigation, including experiments to address the 274 extent of possible anisotropic etching behaviour, are required to fully understand monazite 275 fission-track etching properties.

276

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262 Isothermal annealing experiments at 90°C showed clear evidence of fission-track annealing
362 Over times of a 31 hours, confirming that monazite has a greater sensitivity to therm
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- 353 *Figure Captions*
- 354

355 **Figure 1.** a) Unetched monazite grain from the Harcourt Granodiorite. b) Corrosion of the same grain following 356 a 60 min etch in 12 M HCl at 50°C. Arrows highlight areas where the grain has been completely lost along with 357 the appearance of polishing scratches, together with a change in overall appearance with increased internal 358 reflections. Both images in reflected light.

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 Figure 2. a) Typical monazite crystal morphology illustrating common crystallographic planes and axes (after mindat.org) and showing that such grains are most likely to settle on their {100} faces. b) Equal area stereographic projections from EBSD analyses of 33 grains of Harcourt monazite that were not specifically oriented during the mounting process. Each point represents the average estimate for the pole to the {100} face for a particular grain. The strong clustering shows that 26 of the 33 grains have naturally settled onto their {100} faces during mounting in epoxy resin.

366

367 Figure 3. a) Shows well-etched implanted ²⁵²Cf semi-tracks dipping at \approx 30° to the surface in a previously 368 annealed grain of monazite from the Harcourt Granodiorite. The tracks have been implanted under vacuum 369 and are collimated by a distance of \sim 2 cm from the small-area 252 Cf source. For comparison b) shows the 370 appearance of well-etched spontaneous fission-tracks from the Harcourt monazite etched in 6M HCl at 90°C 371 for 60 min. c) Diagram showing the experimental apparatus used for exposing polished mounts to the 252 Cf 372 source. The mount carrier is enclosed within a small (10 cm diameter) acrylic chamber evacuated using a 373 rotary pump (external radiation shielding not shown). The mount is attached to a rotatable sample holder to 374 control the dip of the collimated semi-tracks to the surface $(I_t = true$ semi-track length). 388 reflections. Both images in reflected light.

358 reflections. Both images in reflected light.

350 Figure 2. a) Typical monazite crystal morpholonindat.org) and showing that such grains as

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376 Figure 4. Step-etch results of 20 Harcourt Granodiorite monazite crystals, based on a total of 15,178 ²⁵²Cf semi-377 tracks counted after 15 minute increments up to a total 90 minutes of etching in 6M HCl at 90°C. Diagram 378 shows the observed increase in track density with increasing etching time. Tracks first become visible by \sim 15 379 minutes after which the track density increases rapidly to a quasi-plateau at ~60 minutes after which there is 380 little change other than a continued increase in size of the etch-pits.

381

 Figure 5. Semi-track lengths from the Harcourt monazite 90°C isothermal annealing experiment over annealing 383 times from 1 to 31 hours. Five hundred semi-track lengths were measured over multiple grains for each annealing step, and results show the mean semi-track length corrected for dip and refractive index. The true semi-track length represents approximately half the length of an equivalent confined fission track (Ure, 2010). 386 The average ²⁵²Cf semi-track length decreases from 4.96 μ m for the unannealed control sample, to 3.99 μ m after 31 hours annealing (left axis). The right axis shows the semi-track length reduction (%), normalized to the

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391 Table 1. Isothermal laboratory annealing data for ²⁵²Cf semi-tracks in Harcourt Granodiorite monazite. The annealing time, average true semi-track length (±1σ error), track

392 length reduction normalized to the mean length in the unannealed control sample (±1σ error), and number of tracks measured is shown for each sample mount. The

393 annealing temperature for all samples was 90°C.

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398 **Table 2.** Average composition of Harcourt Granodiorite monazite, irrespective of etching category (±2σ error) from a total of 81 EPMA analyses (with 12 standards included 399 in the run). Ce is the dominant REE, followed by La, Nd and Sm. ThO₂ and UO₂ show averages of 6.31 wt.% and 0.50 wt.%, respectively. Measurements made with a 400 Cameca SX50 electron microprobe using a 10 µm beam width, 50 KeV beam current, 25 KV accelerating voltage and take off angle of 40°.

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405 Table 3. Elemental compositions (±2σ) of under-etched monazite grains observed in ETCH-21, ETCH-23 and ETCH-24 sample mounts from Experiment 2. Run conditions are

- identical to those listed in Table 2. The average across all 26 grains shows that Ce is the dominant REE, followed by Nd > La > Sm. ThO₂ content averages 5.74 wt.% and UO₂ 406
- 407 content averages 0.49 wt.%.

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408 409

- 410 **Table 4.** Elemental compositions (±2σ) of well-etched monazite grains observed in ETCH-21, ETCH-23 and ETCH-24 sample mounts from Experiment 2. Run conditions are
- 411 identical to those listed in Table 2. As for the under-etched set of crystals, this set also indicates Ce as the dominant REE, followed by La, Nd and Sm (29 analyses). ThO₂ and
- 412 UO_2 average 5.60 wt.% and 0.46 wt.%, respectively.
- 413

414

415 **Table 5.** Elemental compositions (±2σ) of over-etched monazite grains observed in ETCH-21, ETCH-23 and ETCH-24 sample mounts from Experiment 2. Run conditions are

416 identical to those listed in Table 2. Based on these analyses from 27 grains, 6 elements in this category (including Si, Y, Sm, Gd, Th and U) show higher concentrations than

417 in the under-etched and well- etched categories. ThO₂ is noticeably higher by over 2 wt.%, averaging 7.81 wt.%. UO₂ with an average of 0.58 wt.%, is also noticeably

418 higher.

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