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Training Synergy Embry-Riddle Aeronautical University

Aviation Management Program – Class of 2019



TRAINING SYNERGY

by

Andre Vieira Caputo Everton Amieiro Lucio de Araujo Alves Renan Dapena Roveran

A Capstone Project Submitted to Embry-Riddle Aeronautical University in Partial Fulfillment of the Requirements for the Aviation Management Certificate Program

Embry-Riddle Aeronautical University Sao Paulo, Brazil November 2019

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This Capstone Project was prepared and approved under the direction of the Group's Capstone Project Chair, Dr. Leila Halawi
It was submitted to Embry-Riddle Aeronautical
University in partial fulfillment of the requirements
for the Aviation Management
Certificate Program

Capstone Project Committee:
Dr. Leila Halawi
Capstone Project Chair

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Abstract

Group: All In One Training

Title: Training Synergy

Institution: Embry-Riddle Aeronautical University

Year: 2019

Brazil is facing a growth in the airline industry where all the major airlines are currently hiring pilots, flight attendants, and mechanics. One of the challenges of those airlines is to provide training for all these professionals. Many times they do not have instructors or classrooms available. It is crucial for the airlines to promote faster and better training, to reduce cost, save time and resources to prepare a better professional.

With this capstone, we want to show the possibility of increasing the cost performance of airline training by providing alternatives to airlines. The idea is to promote synergy between the airlines to optimize and share training between companies.

If airlines combine their training, they can have more classrooms, seats, and flexibility together with lower costs and saving time.

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Chapter I

Introduction

Many companies in the world require training as part of their culture and operation requirements. For airlines, it is extended to a second step due to mandatory training required per the related country aeronautical authority necessary to keep a high safety environment that is mandatory for this industry.

Due to the resources involved like trainers, students, room, infrastructure, time, preparations, etc., training have a significant impact on operations and budgets for airlines.

All airlines in Brazil must have a training program, but most parts of these programs are identical for all companies due to ANAC (Brazilian Aviation Authority) standard requirements.

The basic training is given for all employees in functions like mechanics, pilots, flight attendants, airport ramp personnel, check-in staff, etc and are similar between airlines.

The purpose of this study is to show an alternative for better use of time, money, and resources when offering basic training. It will improve the cost performance of airline's training by increasing the availability of dates and seats through the creation of synergy between companies.

This synergy will reduce the cost of operations, which gives airlines the flexibility to work under unpredictable schedules changes. Also, it will lead to greater interaction between professionals from different companies that will result in enriching the knowledge and exchange of experience during the training.

Project Definition

In every airline, it is mandatory that most employees periodically comply with a training schedule to be able to develop their skills, learn the companies procedures, and continue to perform their routine activities. Thus, the amount of free seats, as well as the available dates, may end up becoming a bottleneck in the flow of complying with the aeronautical authority training requirements and hiring process as well. It can lead to companies losses until high fines from authorities.

Mainly for the functions like pilots, flight attendants, and mechanics, there is a multitude of different qualifications, which makes the scheduling of training within the airlines extremely challenging.

Due to the high cost of the trainers, given the reduced number of these professionals in the market, availability of classes, resources like projectors, chairs, tables, computers, simulators, students, transportation, etc., it is necessary to provide a high load factor in the classroom.

Some training areas, such as maintenance and pilots, have been making great efforts to increase their classroom occupations. Sometimes they end up having to cede the pressures of the operation and perform training with very low occupations increasing the costs for the company. It is important to optimize the number of students in the classrooms to maintain a high productivity

Project Goals and Scope

Based on the presented context, this capstone aims to bring a study that analyzes the load factor of the Brazilian's airlines training classrooms and create a process to

provide seats that can be used by increasing the availability of vacancies and dates for training.

Our solution will generate greater flexibility, thus resulting in a reduction in the hiring bottleneck and an increase in the load factor in the classroom. With this, airlines will have more flexibility to train their employees, besides being able to reduce the amount of headcount needed for the training staff.

The operational groups within an airline are composed of several areas. Pilots, mechanics, and flight attendants are groups of employees highly specialized and trained that have a lot of training that can be shared between the companies. These groups will be used through this capstone, but the process presented herein can be expanded for other areas.

It will also provide a general overview related to strategic partnerships to clarify the current scenarios of the industry. We will review relevant literature and data obtained through the three main airlines in Brazil, and ABEAR.

Definitions of Terms

Airport Ramp A defined area on an airport intended to accommodate

aircraft for purposes of loading or unloading passengers or

cargo, refueling, parking, or maintenance.

Classroom Reserved place for training application.

Instructor Professional is responsible for disseminating the

information acquired through experience, professional

graduation, and specialized training.

Load Factor Number of participants present in class x number of

students enrolled in the course.

Ramp Operators Personel responsible for handling aircraft baggage as well

as loading and unloading luggage onto an airplane and

guiding aircraft to and from their gates.

List of Acronyms

ANAC Civil Aviation National Agency

FAA Federal Aviation Administration

IATA International Air Transport Association

IBGE Statistical and Geographic Brazilian Institute

ICAO International Civil Aviation Organization

FAA Federal Aviation Administration

IS Suplemental Instruction

Part 91	General Operating and Fligh Rules
Part 121	Operating Requirements: Domestic, Flag and Suplemental
	Operations
Part 125	Certification and Operations: Airplanes having a seating capacity
	of 20 or more passengers or a maximum payload capacity of 6,000
	pounds or more; and rules governing persons on board such
	aircraft
Part 135	Operating requirements: commuter and on demand operations and
	rules governing persons on board such aircraft

Chapter II

Review of the Relevant Literature

This chapter presents how the alignment of processes designed in the uniqueness of organizational structures, in the current Brazilian airline environment, is not efficient.

The objective of this capstone is to create a process of synergy and training resource sharing among other airlines, to enhance performance, and reduce cost.

Strategic Partnerships and the Generation of Results

The airline industry in Brazil is very important and has a great impact on the economic activity of the country. Data from IBGE 2017 shows that Brazil's size is 8.5 million square kilometers, with an estimated population of 208.4 million inhabitants and a population density of 22.43 inhabitants per square kilometer. The territorial dimensions are enormous, and without aviation, it would be impossible to reach some areas.

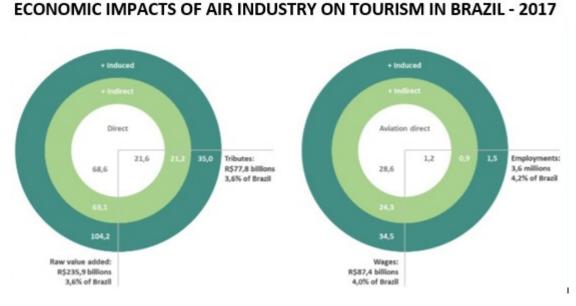
According to the National Civil Aviation Agency – ANAC (2011), the regular carriers companies transported approximately 88 million passengers, and by the end of 2016, the number reached 100 million, an increase of 13% over 2011.

The National Civil Aviation Agency (ANAC) regulates all Brazilian Airlines operating in Brazil. The regulation includes all operational rules, and mandatory training in some functions with the main goal to unify knowledge and ensure safe operation for all.

The total number of airline employees is approximately 53,000 at the end of 2016, with regular operations at 126 commercial airports in the country, as stated by ABEAR.

According to ABEAR (2017), Brazilian commercial aviation contributes 3.1% of Brazil's economic output, with R\$ 312 million added to the Brazilian economy, approximately R\$ 39 million produced directly by airlines, airports, and ground services.

Graph 1



Source ABEAR (2017)

The composition of the total operating expenses of an airline company is complex and is related to aircraft maintenance, leasing and insurance costs, fuel costs, airport charges, personnel costs, among others. Brazilian aviation saw its operating expenses grow approximately 32% from 2002 to 2015, reflecting one of the most important components, the fuel cost, which increased by 74% over the same period.

Table 1

(*) Controlled Airline Companies (Millions of R\$)			
	2017	2016	2015
(-) Personnel	-5.308,2	-4687,5	-5103,3
(-) Crew and staff costs	-568,4	-392,4	-279,6
(-) TRAINING	-56,4	-35,8	-39,8
(-) Fuel and lubricants	-9.370,4	-8173,9	-10052,1
(-) Passengers assistance	-251,2	-178,7	-342,3
(-) Extrajudicial damages	-57,7	-56,5	-78,9
(-) Court convictions from air services	-300,3	-215,1	-183,1
(-) Cathering	-386,7	-412,1	-479,9
(-) Handling	-829,2	-488,6	-506,7
(-) Aircraft cleaning	-15,1	-18,8	-18,6
(-) Insurances	-95,7	-121,9	-119,8
(-) Leasing	-4.205,1	-4652,5	-4604,4
(-) Aircraft & Engines Maintenance/ Overhaul	-2.253,5	-2652,5	-2429,3
(-) Depreciation/ Amortization/ Exhaustion	-1.087,6	-1091,1	-1053,2
(-) Airport charges	-1.160,4	-1112,8	-1164,7
(-) Specific prices	-47,6	-37,9	-26,5
(-) Communicatio and aid to air navigation charges	-1.311,0	-1293,5	-1157,6
(-) Taxes and fees	-338,7	-379,9	-139,1
(-) Other air public services charges	-1.042,6	-1103,4	-1146,8

In the first semester of 2019, the airline market in Brazil changed with the exit of Avianca Brazil due to bankruptcy. Now there are three major airlines: LATAM founded in 1976, GOL founded in 2001, and AZUL founded in 2008. According to ABEAR 2017, those airlines combined have more than 53.000 employees.

Table 2 – Number of Employees (December 31, 2017)

	AVIANCA	AZUL	GOL	LATAM Airlines	Total/Function
Pilots	652	1,706	1,545	1,987	5,890
Flight Attendant	1,242	2,419	2,862	4,724	11,247
Mechanics	407	1,663	2,105	2,307	6,482
Airport Staff	1,511	2,919	5,027	3,587	13,044
Other Staff	1,645	2,638	3,869	9,466	17,618
Total/Airline	5,457	11,345	15,408	22,071	54,281

Source: ABEAR (2017)

Alliances and Partnerships

The competitive business environment has required companies to be flexible, innovative, and cost-effective. However, few have the capabilities and resources to adopt this behavior constantly. This is why the number of those that adopt partnerships and alliances is increasing, achieving competitive advantages (Kanter, 2001).

The new competitive processes, as explained by Doz and Hamel (2001), are related to the partnership between companies. The reason for that is that the competition no longer happens only between products or services, but between different business concepts, as well.

According to Lewis (1992), the strategic partnership enables companies to gradually achieve the capacity to develop products, reduce costs, acquire new technologies, and get more resources to invest in its core competencies.

The objectives for the formation of an alliance can be classified into two categories. Those oriented to the search for greater efficiency, by the use of common resources, or those with a market orientation, in which case another classification would also be pertinent: defensive or offensive objectives. (Kleymann; Seristo, 2001). This

efficiency enhance-oriented concept, as stated by Kleymann; Seristö (2001), also enables the allied companies to develop a more offensive position in the market.

In the United States, many airlines split their training between other companies, and sometimes outsource for third parties. Those trainings are not exclusively to their airlines, which is the case of Pan Am Academy.

Pan Am international flight academy is a leading provider of training support for airlines and aviation professionals. It is a surviving division of original Pan American World Airways, which was founded in 1980 in Miami, Florida, being one of the most experient training facilities in the world.

Its focus is to provide professional training for pilots, flight attendants, and mechanics.

Pan Am has FAA-approved programs that meet the requirements of Part 91,121,125 and 135, which enable the company to provide training for airlines such as initial and recurrent.

Many airlines flying from and to Miami use Pan Am structure for training, sometimes combining classes between then, and creating a partnership. By doing this, they are optimizing their resources by reducing costs and saving time.

Business partnership connects companies with strong exploration intent that seek, above all, to ensure new gains with the application of resources and specific capabilities available to each partner.

Strategic Role of Training and Personnel Qualification

Currently, the airlines have their schedule of training following internal procedures. In this specific analysis, we will deal with the common training that is mandatory by the regulatory agency (ANAC).

These mandatory training address some of the many functions that airlines have in common, such as airport agents, administrative assistants, ramp operators, cargo operators, operational supervisors, airport coordinators, pilots, mechanics, and flight attendants.

Activities performed near an aircraft represent high complexity and have a high risk of incidents or accidents. In an attempt to reduce and ultimately prevent these occurrences, mandatory training is required. The training is designed to address all of the activities that will be performed by each job function, as well as their frequency and evaluation.

Companies in Brazil, such as AZUL, GOL, and LATAM, and all the main airlines in the world, are committed to ensure that all employees with specific activities are trained and approved to perform their duties with technical capability and with minimal to no risk to the operations.

In a macro analysis, it is possible to identify that each airline, operating in the same 126 commercial airports in Brazil, has an individual structure to meet exactly the same training demand.

Therefore, we have at least three times the contingent number of instructors and classrooms for applying the same mandatory training regulated by ANAC.

Besides all the workforce and resources needed, it is also necessary to consider the logistics related to moving people all over Brazil.

In this environment of constant change, professional education has played a strategic role in organizations. According to Ilyas, Hin, and Adnan (2016), training, previously was seen as an administrative function and has evolved into a strategic initiative that aims at organizational profitability. Organizations are recognized as knowledge organizations, as much as a worker is a knowledge worker, as people are continuously learning and expanding their skills and capabilities, says Drucker (2008). Santos (2010) presents thirteen learning modalities, as presented in Table 3.

Table 3

Modalities of learning

Modanties of learning					
Type of Training	Definition				
In-Person Training	It is applied in moments of physical presence of the instructor and				
in reison riuming	the employee.				
	It can occur in any physical space that gathers the trainer and the				
	trained one.				
Distance Learning (e-	It is applied without physical contact between the instructor and				
learning)	the employee.				
<i>O</i> ,	It uses technology and means of communication to promote				
	interaction between the parties.				
On Job Training	It is applied in the work environment itself.				
	Generally, it has the objective of specific skills and brings the				
	employee closer to his or her work environment. Partnerships				
	formed by suppliers and buyers are also excluded.				
Job Rotation	It is an opportunity for learning through work in a position				
	different from your original one.				
	Generally, it aims to prepare you for a new position or to broaden				
	your understanding of a particular area.				
Internship	It is the possibility of professional experience carried out in a given				
	work environment.				
	Generally, it is carried out in a learning phase through companies				
	or partnerships with other institutions.				

Technical Visit	It is a visit to know other sectors in the organization itself or		
	learning in other companies.		
	The learning happens through the observation of a certain work.		
Informative Meetings	These are meetings, periodic or not, for alignment of leaders and		
	led on issues of the organization		
Dissemination Meetings	These are meetings for the unfolding and alignment of knowledge		
of Training	acquired by employees in training courses increased by printed		
	materials.		
Conferences	It is a moment of explanation of a certain subject following		
	questions and clarifications.		
	It can be done internally or by external professionals.		
Subscription to journals	It is the acquisition of journals for the acquisition of knowledge		
and magazines	that relates to current or future work.		
Workshop	It is a meeting for learning a certain subject using expository		
	and/or experiential techniques.		
Seminar	It is a meeting with experts from certain areas of knowledge to		
	promote learning through discussion and debate.		
Congress	It is a meeting promoted by associative entities directed to a certain		
	professional segment.		
	Generally, it brings members of congress of prominence in a		
	certain area of knowledge, share scientific discoveries, round		
	~ ·		

Source: Santos (2010).

In the aviation industry, the most used types of learning are in-person training and on job training, due to the technical skills and background needed for operational activities.

Summary

The strategic partnership, in which the capabilities of companies are combined with the objective of developing a product or service, can only make sense if those companies can get into an agreement that the partnership can promote potential benefits. This also provides the possibility to overcome possible conflicts coming from the divergence between their objectives.

The companies that join forces through these partnerships can share the benefits, as well as control the performance of the activities that have been indicated. These are the aspects that characterize most partnerships.

The training objectives are to boost efficiency, increase productivity, raise knowledge quality levels, promote safety at work, reduce waste, and rework.

In a learning partnership, companies share a strong intention of prospecting and low intention of exploitation. This type of partnership seeks primarily to reduce knowledge imbalances among partners, promote the joint creation of knowledge, facilitate the search for information on competition in the markets, provide new core competencies, and develop new technologies.

The implementation of a strategic partnership to leverage airline training, besides reducing costs, is also a way to standardize and spread knowledge. This partnership can further strengthen and professionalize the market in which these airlines are immersed.

Chapter III

Methodology

This chapter presents the evaluation of the collected data and information to show the opportunity of synergy between the companies for cost reduction and increase of flexibility throughout a strategic partnership.

Data Source, Collection, and Analysis

As a source, training data from AZUL, GOL, and LATAM that are the three main airlines in Brazil was used.

It was requested information and database to the responsible department of each company to understand the current scenarios of the companies.

The data was promptly provided mainly because they could see this capstone providing opportunities to enhance their training cost performance.

Data collected were:

- Number of seats offered for each function (pilots, mechanics, flight attendants).
- Number of seats used for each function.
- Training Programs approved by ANAC (Training Catalog).

As shown in Graph 2, it is possible to see the average number of days spent on each function. Mechanics has the highest number of TD per year (9.3 days).

Average number of TD (Training Days) per year

Mechanics

Flight Attendant

Pilots

7,8 8 8,2 8,4 8,6 8,8 9 9,2 9,4

Graph 2 – Average number of TD (Training Days) per year

Source: Internal Company Resource/2017

To meet the needs of the days of training for beginners, revalidation, indoctrination, etc., the companies schedule the classes based on the necessity of the different areas. They offer a scale of flexible training in different schedules, seeking to reduce the number of adjustments of working hours per shift, the number of trips for training, and scheduling the training with the least possible overlap.

Through Graph 3, Graph 4, and Graph 5, it is possible to see the number of training seats scheduled for 2017 multiplied by their real occupation showing flexibility.



Graph 3 - Training Performance LATAM BR

Source: Internal Company Resource/2017

Graph 4 – Training Performance GOL



Source: Maintenance: Internal Company Resource/2017; Crew: Estimative based on other airlines and ABEAR data

Graph 5 – Training Performance AZUL



Source: Internal Company Resource/2017

It is possible to note that each company has training seats planned versus training seats used, but no one used 100% of its seat availability.

Based on compiled data with all companies' information, the Graph 6 shows that the macro scenario of the training class occupation has a high quantity of seats that are still available and not used (wasted).

Graph 6 – Training Performance of Airlines



To make training seats available, companies need to provide resources, such as infrastructure, instructor, simulators, and so on, all these resources generate costs.

From the data presented in Table 1, we can get to Graph 7 that shows the Brazilians' airline training cost in recent years.

Graph 7 – Airline Training Cost



Source: Internal Company Resource/2017

Training seats, as well as the seats of an aircraft, are perishable. In other words, we only have one opportunity to use them. If the opportunity is not taken, it will not be possible to recover the resources used to conduct the training.

Based on the data of the Graph 6, we can compare the planned training seats against the used training seats, as shown in Graph 8.

Load Factor

82%

70%

54%

Mechanics Flight Attendant Pilots

Graph 8 - Load Factor

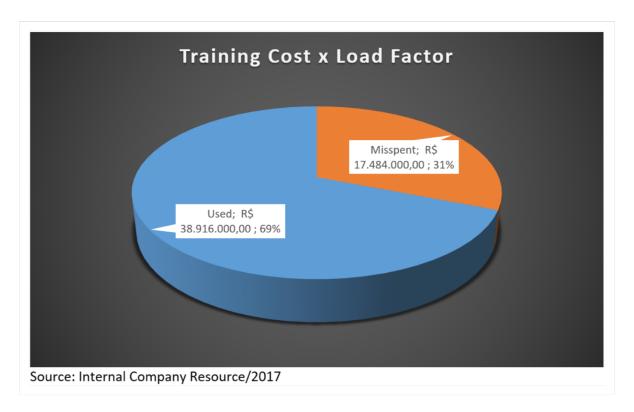
Source: Internal Company Resource 2017

Given the characteristics of each company and the changes inherent to the market, we can describe some factors that contribute to this low load factor: same schedule, operational contingencies, sickness and turn-over.

Therefore, it is possible to calculate the average between these functions to find a number that represents the Average Load Factor in Brazil, considering airlines presented in this capstone, which is 69%.

Considering this information, it is possible to generate the Graph 9 that shows the correlation between training cost and load factor.

Graph 9 – Training Costs x Load Factor



Considering the high level of misspent resources verified through the data shown in Graph 9, this capstone provides enough information to promote the evaluation of resource sharing between the three airlines.

Chapter IV

Outcomes

As described in ANAC IS 145-010 (Maintenance Organization Training Program), airlines are able to share training with other companies to improve the performance against cost and quality, as shown below:

"5.3.5.3 To manage costs, companies with similar needs can share training costs. These companies may also want to work as training entities or work with an aeronautical school to develop courses. Such schools and other companies may formalize cooperation agreements."

The Table 4 brings some examples of courses that are similar between airlines and can be shared.

Table 4 – Similar Training Examples

Course	Public	LATAM	AZUL	GOL
Low Visibility Operation	Pilots/Mechanics	X	X	X
PBN - Performance Based Navegation	Pilots/Mechanics	X	X	X
ETOPS – Extended Twin Operations	Pilots/Mechanics	X	X	X
RVSM-Reduced Vertical Separation Minimun	Pilots/Mechanics	X	X	X
Meteorology	Pilots	X	X	X
Air Traffic Control Regulations	Pilots	X	X	X
AVSEC – Aviation Security	Pilots	X	X	X
Standard Practices	Mechanics	X	X	X
Standard Practices for Avionics	Mechanics	X	X	X
Standard Practices for Structure	Mechanics	X	X	X
Emergency Procedures	Pilots/Flight Attendant	X	X	X
Dangerous Good	Pilots/Flight Attendant/Mechanics	X	X	X
Damage Assesment	Mechanics	X	X	X
Fire & Smoke Training	Pilots/Flight Attendant	X	X	X
ITC – International Traffic Control	Pilots	X	X	X
Ground School A320	Pilots	X	X	
Level2 and Level3 Course for A320 Family	Mechanics	X	X	

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In a meeting with Mr. Antonio Augusto do Poço Pereira, ABEAR Chief Financial

Officer, held on 08/22/2019 at ABEAR headquarters in São Paulo, we received the

confirmation that ABEAR is willing to support this capstone.

It is described below the proposed processes to ensure synergy between the

companies to increase the use of training seats and flexibility for operation.

Definitions

Company: Airlines that are part of this training sharing program.

Decision Board: Committee consisting of one representative from each Company

and one representative from ABEAR.

Training and Seating Grid: Decision Board deliberates scheduling of training

and seating available for the Analysis Period.

Analysis Period: 2-month window starting on the first day of the month in

question and ending on the last day of the following month.

Program: Shared training program provided by this procedure.

Training Necessity Form: online form hosted on the ABEAR website where

Companies can inform their training needs. It has the option to add, remove, or change

needs for each training. In this form, only the additional needs to those already foreseen

in the planning of each Company must be filled.

Training Schedule Form: online form hosted on the ABEAR website where

Companies will be able to inform their training schedule and available seating for other

Companies.

29

Seat Value: monetary cost of the seat in a given training. There are three prices for Seat Value. The decision for these prices depends on the complexity, duration, and resources used for the training. Similar training for each company will have the same Seat Value.

General Considerations:

The following procedure only applies to available seat-based training offered by companies on the Training Schedule Form.

There is no obligation for a company to provide training and seating for the Program.

The Decision Board is responsible for deliberating using common sense in the event of disputes related to this Program between companies.

Training Schedule

<u>01 – Survey of macro needs for next year</u>

In the third quarter of the year, companies are expected to fill the Training Schedule Form with next year's macro needs.

The Decision Board decides the deadline for this submission.

<u>02 – Annual Training Schedule</u>

With Training Schedule Form completed by companies, next year's schedule will be defined, presenting:

1. Which company will conduct the training

- 2. What is the place of training
- 3. Number of seats available for each company

After the discussion rounds, the Training and Seating Grid is defined, which is uploaded to the ABEAR website.

<u>03 – Micro needs assessment and adjustments</u>

Companies can readjust their needs by adding or removing participants from each training, always targeting the next quarter.

To this end, the Training Necessity Form is filled by companies with the extra needs that may have arisen for the next quarter.

<u>04 – Review of training and seating availability schedule</u>

The Decision Board meets to deliberate on micro needs for the following quarter, will be reviewed:

- 1. Which company will conduct the training
- 2. What is the place of training
- 3. Number of seats available for each company

Each company chosen to conduct the training must review the proposal, and their Decision Board representative must accept, decline, or make another proposal.

After the discussion rounds, the Training and Seating Grid is defined and uploaded to the ABEAR website.

There are no limits on removal, but the Seat Value will be charged anyway.

For additions, it is considered the company that completed the Training Necessity Form first.

When there are no vacancies available for a particular Review Period, each company should either take care of their training or jointly create new classes. The Training Necessity Form should be filled anyway. If any company decides to make training and seating available, they must add the offer to the Training and Seating Grid. Software that manages the Program site on the ABEAR site automatically identifies supply and demand and schedules training.

<u>05 – Financial Agreements:</u>

For each seat occupied by one Company in training for another Company, one unit of Seat Value is counted.

This control is done automatically by the software that manages the Program website on the ABEAR website.

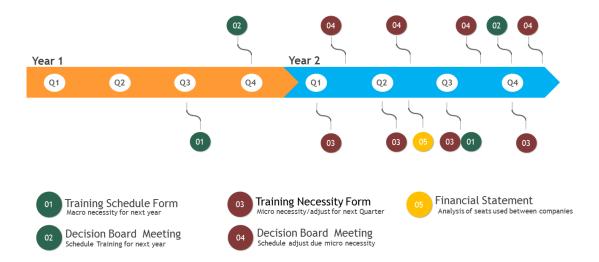
Once a year, the total accounting is made (sums and deductions), and the monetary value per Company for each other Company is defined.

Each Company must generate an invoice against the other Company, which will have a payment term of 90 days from the invoice date.

Training Program Timeframe

To summarize the entire process already detailed in this chapter of the capstone, the macro training program timeframe can be observed in Figure 1.

Figure 1 – Training Program Timeframe



Each company will fulfill the training schedule form or the training necessity form, in case of need to change the schedule, which will be submitted to the decision board to evaluate and then provide the financial statement.

Chapter V

Conclusions and Recommendations

The goal of this capstone was to bring a study that analyzes the load factor of the Brazilian's airlines training classrooms and create a Program to provide more seat availability, generating higher capacity to optimize resources.

A higher amount of training available will bring more agility in the personnel qualification process since it enables to speed up the training process. Consequently, it is possible to have more people capable of maintaining the operation, making it more flexible, so that technicians can accomplish more training, improving more and more their skills.

Conclusions

With the information provided in Chapter III, it was possible to see the amount of training resources available being wasted and the opportunity for the improvement of training cost-performance.

Based on the process of Chapter IV, this opportunity is captured and shared with other airlines, reducing the 31% misspent presented in Graph 9.

With the presented Program, airlines supporting this idea, and ABEAR already interested in it, the Training Synergy implementation and its success is highly feasible.

Also, this Program concept can be implemented between any airlines in the world or any other industry that has similarities between their training, adjusted to their realities and environment.

Recommendations

We would like to recommend for airlines to form a joint group and commit resources to the implementation of this Program, making the necessary adjustments to the process as necessary and according to the reality of each company. Also, the engagement of ABEAR is imperative for the project's triumph so everyone can get benefits from the cost reduction that could be achieved.

Topics for future development and implementation

The following topics are a brief list of points that should be analyzed and implemented to grant the Program success:

- Development of the software that manages the Program website. It will need
 IT resources from airlines and ABEAR. Security and reliability of the
 application are mandatory for the project's credibility.
- External audit of the software that manages the Program on the ABEAR
 website to grant the project's credibility, pulling away any compliance issues
 and concerns among companies that are direct competitors.
- A detailed study about the similarity of training which may be offered between airlines. Preliminary analysis shown that companies operating the same type of aircraft have a high degree of training similarity.
- Verification of impacts related to legal and tax aspects, as there will be non-financial (course balance) and financial exchanges between companies. This study should understand what taxes will be applied and how the contract between the parties should be built.

- Related to improve the load factor of training, it is important for the airlines
 to manage the schedules of the employees together with ABEAR and the
 board to increase the load factor.
- With the implementation of this methodology and following the premises presented, we will have a constant growth of the load factor of the classrooms, where we will certainly have a jump from 69% to more than 85% load factor, consequently reducing the misspent by 16% representing then a real economy of R\$ 9,020,000.00.

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