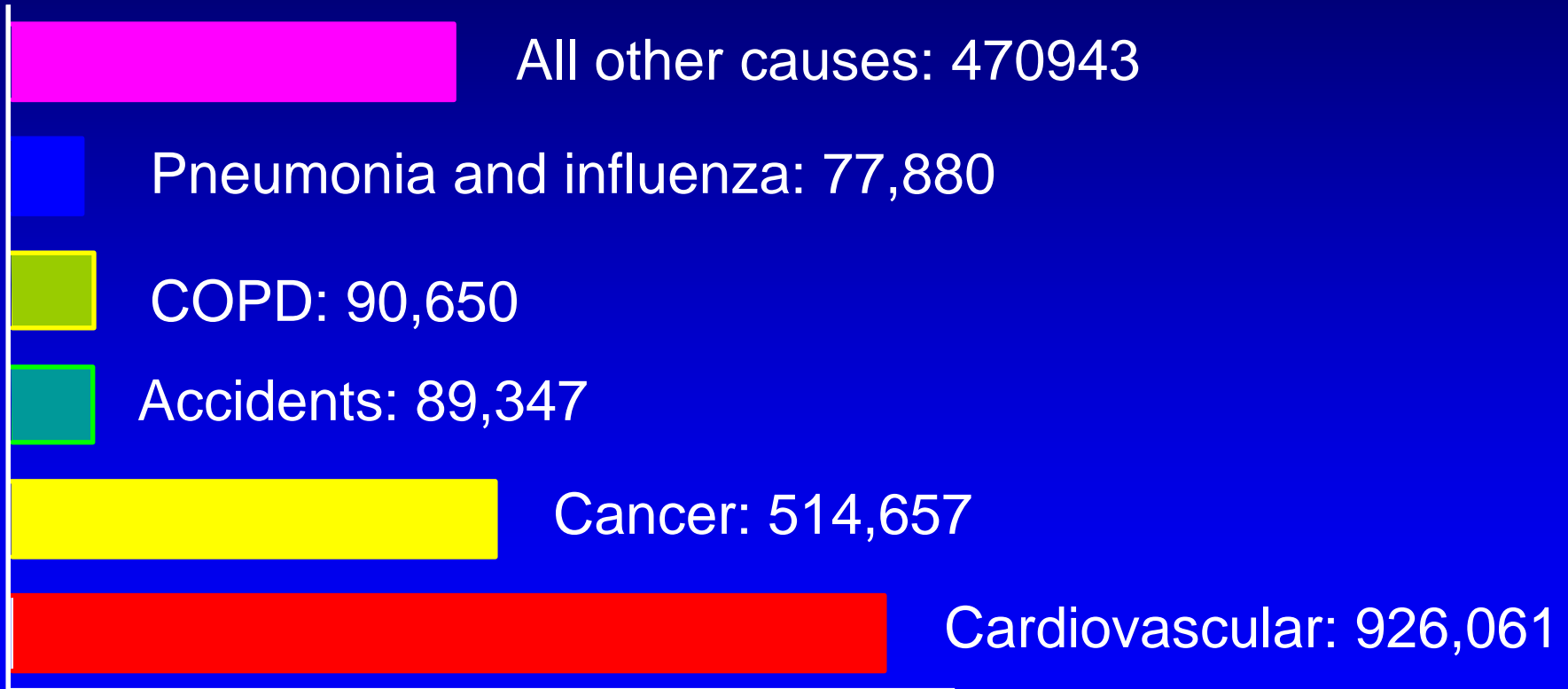


Is Interchangeability Possible? Understanding and Evaluating the Evidence-Based Implications for Quality & Safety

**Geno J. Merli, MD, FACP, FHM
Professor of Medicine
Chief Medical Officer
Director Jefferson Center for Vascular Diseases
Jefferson Medical College
Thomas Jefferson University Hospital**

Leading Causes of Death U.S.



Most Cardiovascular Deaths Related to Clotting and Bleeding

Anticoagulant Drugs



TFPI

Fibrinolytic modulators

TAFI
PAI-1 inhibitor
Factor XIIIa inhibitor

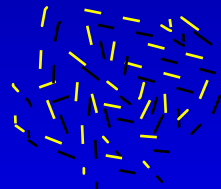
HIRULOG



HEPARIN



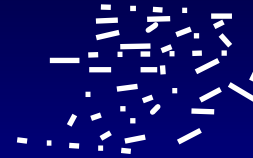
HIRUDIN



LMWH

Peptidomimetics

Oligopeptides



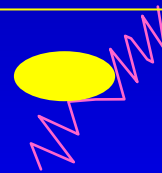
Heparin-derived oligosaccharides

Cyclic peptides

Recombinant drugs

Organomimetics

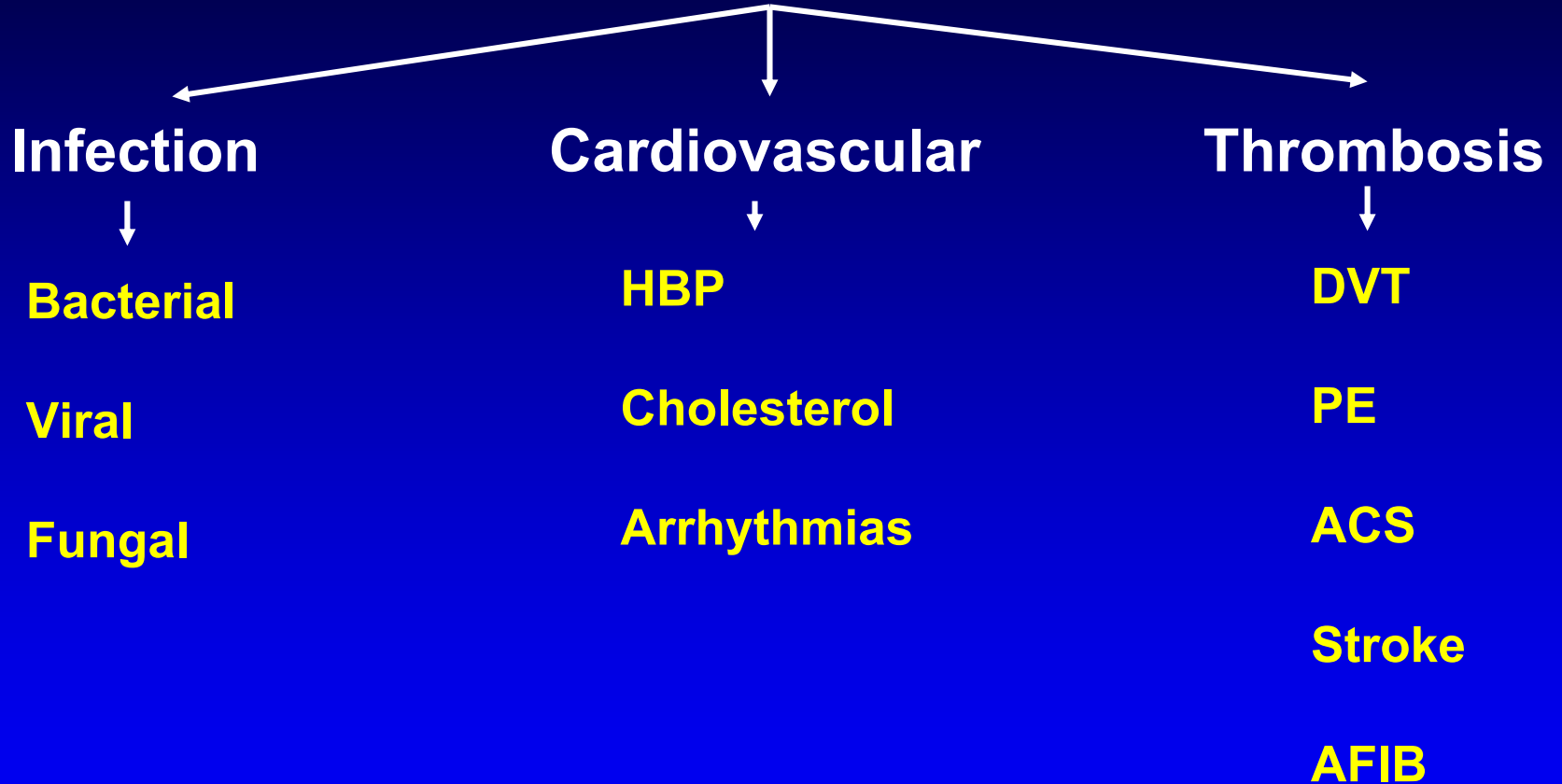
Peptidomimetics



r-Thrombomodulin

TFPI = tissue factor pathway inhibitor; TAFI = thrombin-activatable fibrinolysis inhibitor-1; PAI-1 = plasminogen activator inhibitor-1

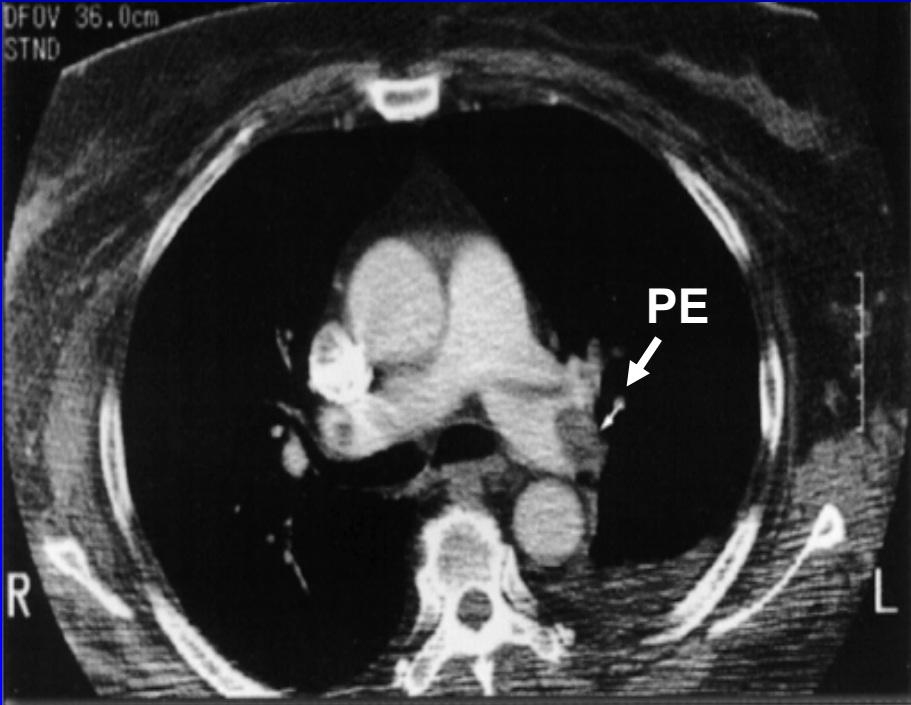
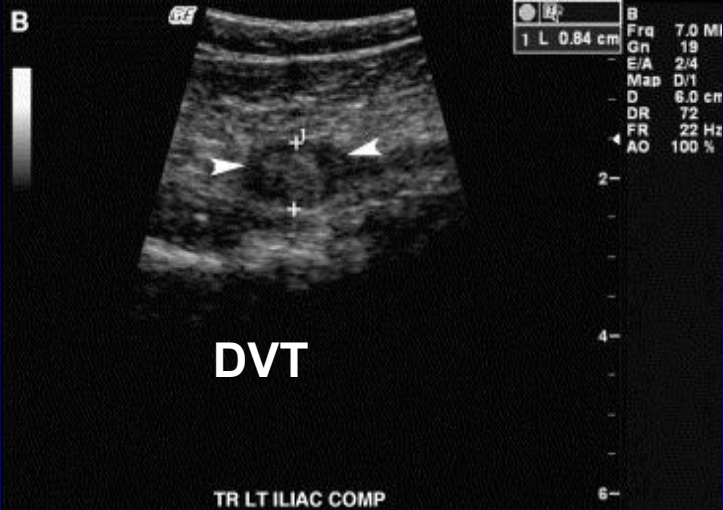
Disease Treated



Venogram



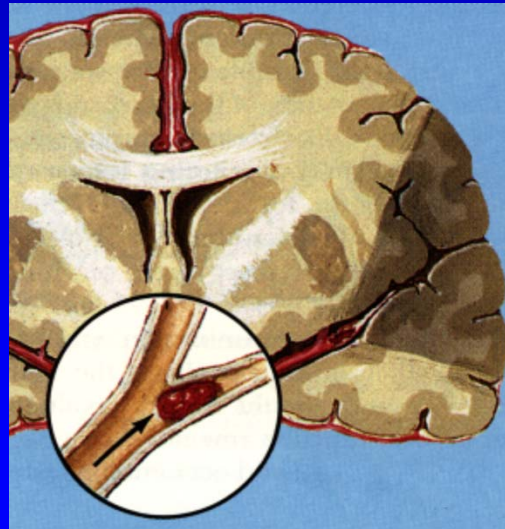
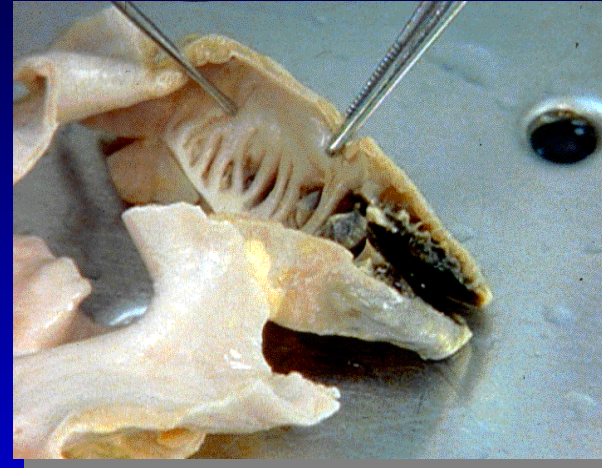
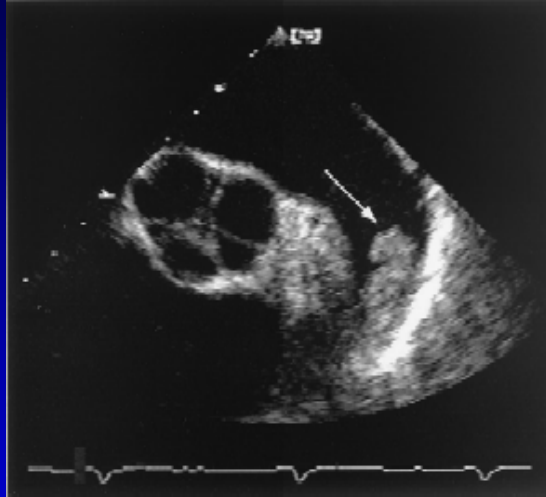
Compression Ultrasound



Spiral CT

Left Atrial Thrombus

Atrial Fibrillation



Caplan. *Stroke*. Ciba-Geigy Clinical Symposia. 1988;40(4):6.

J Am Coll Cardiol. 2001;37:691.



Total Hip Replacement



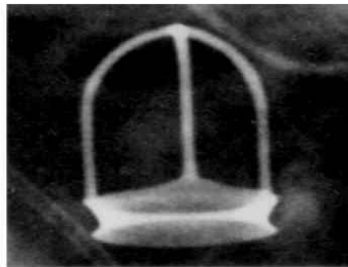
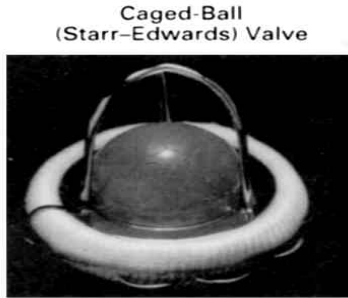
Total Hip Replacement



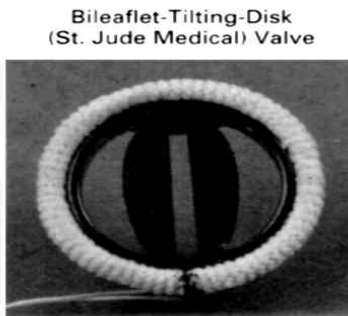
Fractured Hip

Thrombogenicity of Prosthetic Cardiac Valves

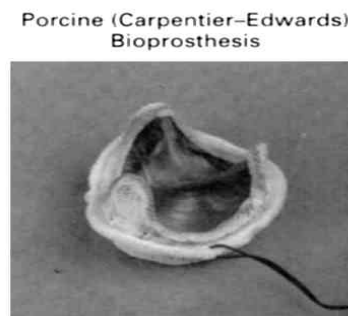
**Caged Ball
Starr-Edwards**
+++++



**Bileaflet
Tilting Disc**
++



Single Tilting Disc
+++



**Porcine
Heterograft
Carpentier-Edwards**
+

Safety Considerations

Anticoagulant Drugs

- **Bleeding**
- **Allergic Reactions**
- **Thrombocytopenia**
- **Skin Necrosis**
- **Liver Toxicity**
- **Vascular Reactions**
- **Rebound Thrombosis**
- **Anticoagulant Resistance**
- **Drug Interactions**
- **Population Variations (gender, age, ethnicity)**

Generic Drug

- A generic drug is identical, or bioequivalent to a brand name drug in
 - Dosage form
 - Safety
 - Strength
 - Route of administration
 - Quality
 - Performance characteristics
 - Intended use

Traditional Generics

- **Similar efficacy is assumed**
- **Safety is not monitored after introduction**
- **Interchangeable**
- **Economic advantages**
- **Clinicians thought to have a preference not necessarily based on medical literature**
- **Mandatory changes made by Pharmacy Benefit Managers (*ie, Blue Cross, Humana, Aetna, etc*)**

Oral Anticoagulants

- Warfarin (Coumadin®) and its derivatives [phenprocoumon (Sintrom®); acenocoumarol (Marcumar®)] have been used for over 50 years.
- Generics warfarins available since 1997
- 6 generic warfarins FDA rated bioequivalent to warfarin:
 - Barr Laboratories
 - Apothecon
 - Genpharm
 - Sandoz
 - USL Pharm
 - Taro Pharmaceuticals

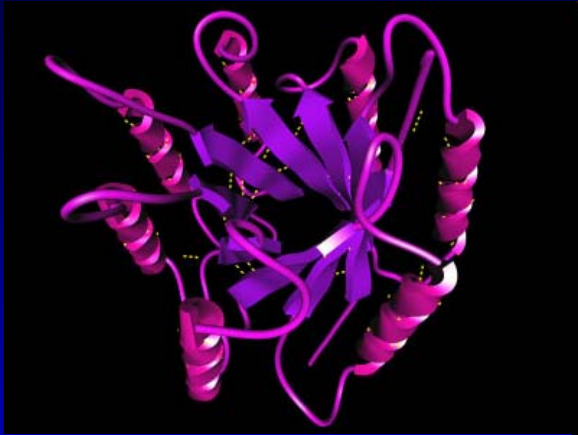
Oral Anticoagulants

- **A narrow therapeutic index (range between effective and toxic doses)**
- **Non-linear pharmacokinetics**
- **Small changes in dose can result in considerable changes in the anticoagulant response**

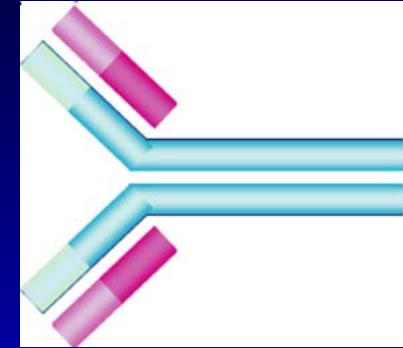
Key Points Generic Warfarin

- Warfarin has a narrow therapeutic index and a varying pharmacodynamic response.
- Close monitoring is needed when patients are switched from brand name to generic product, or *vice versa*, or from one generic to another generic to avoid under-dosing or over-dosing.
- The generic interchange of warfarin should be avoided in elderly patients, and patients with liver disease and gastric resection.
- All anticoagulants are critical drugs. In the case of warfarin, small changes can result in large pharmacodynamic variations.

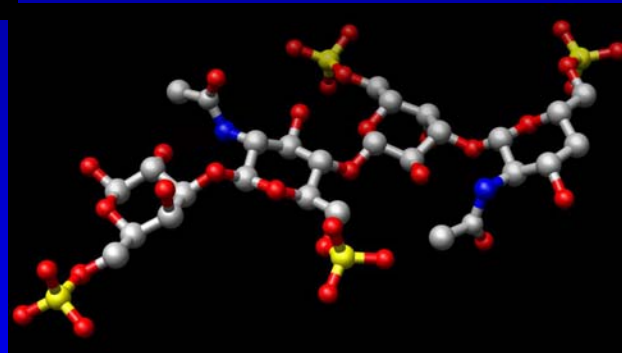
Biosimilar or Follow-On Biologics



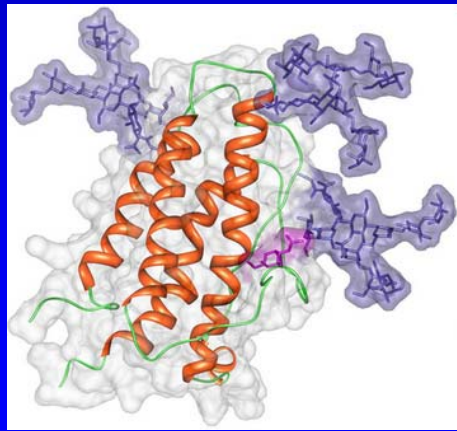
Proteins



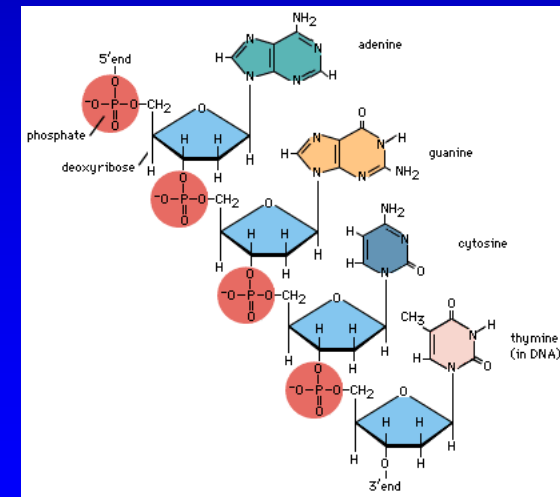
Antibodies



Polysaccharides



Glycosylated Proteins



Polynucleotides

Unfractionated Heparin (UFH)



Gordon Fairclough

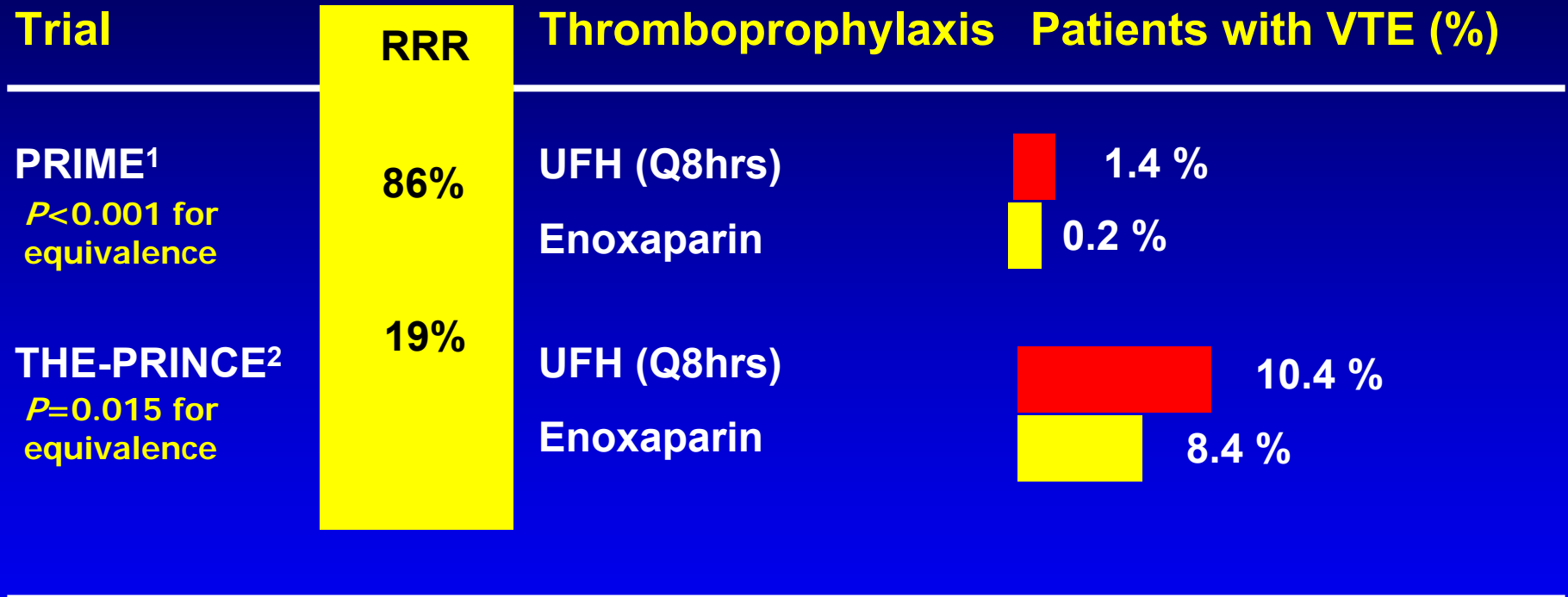
Contaminated Unfractionated Heparin



Low Molecular Weight Heparins

<i>Agent</i>	<i>Method of Preparation</i>
Dalteparin	Nitrous acid depolymerization
Enoxaparin	Benzylation followed by alkaline depolymerization
Tinzaparin	Enzymatic depolymerization with heparinase
Pentasaccharide	Synthetic analog

VTE Medically-ill

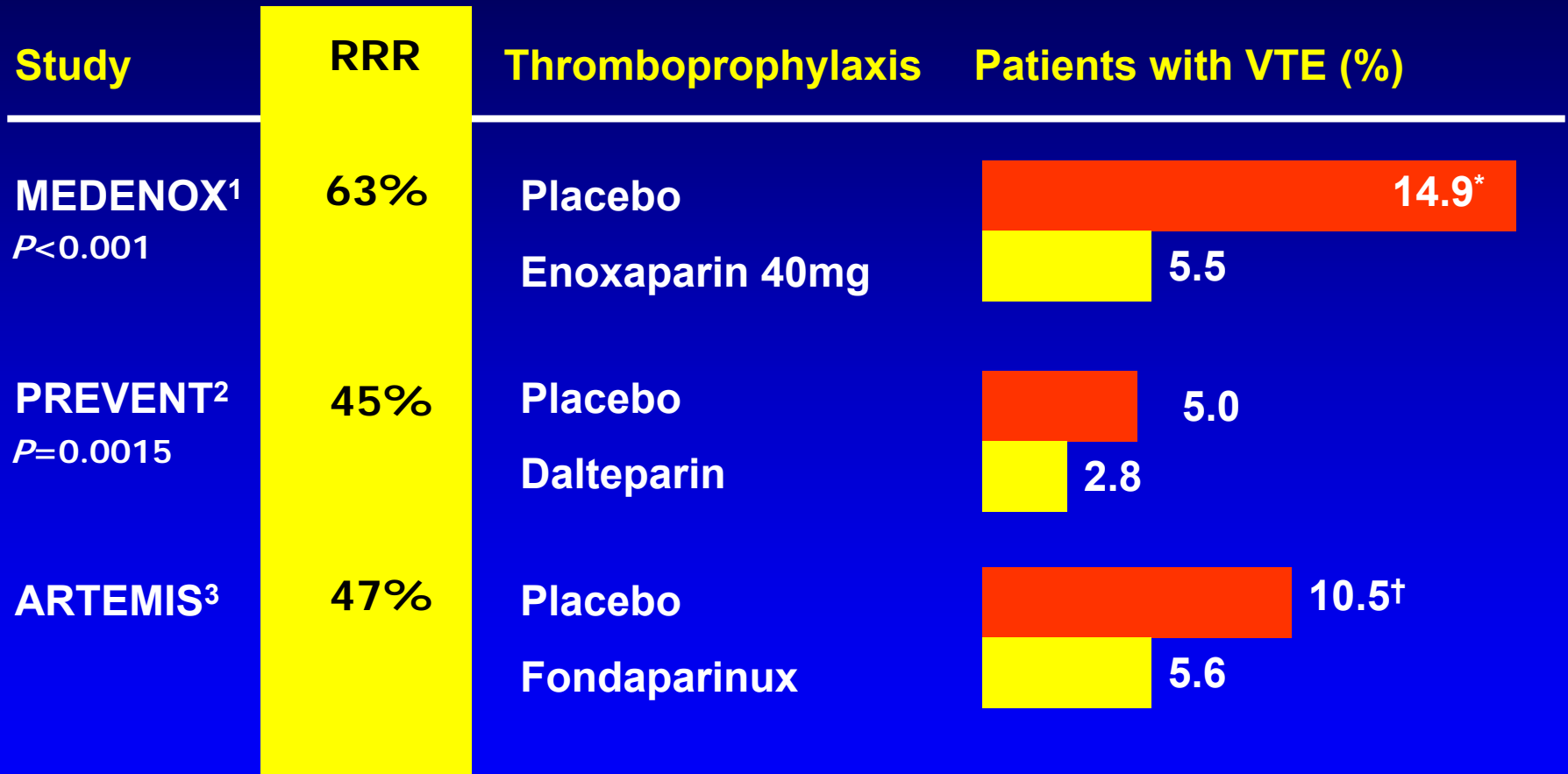


¹Lechler E, et al. Haemostasis 1996;26 Suppl 2:49-56.

²Kleber FX, et al. Am Heart J 2003;145:614-21.

Low-Molecular-Weight Heparin (LMWH)

Clear Benefits over Placebo



¹Samama MM, et al. N Engl J Med 1999;341:793-800

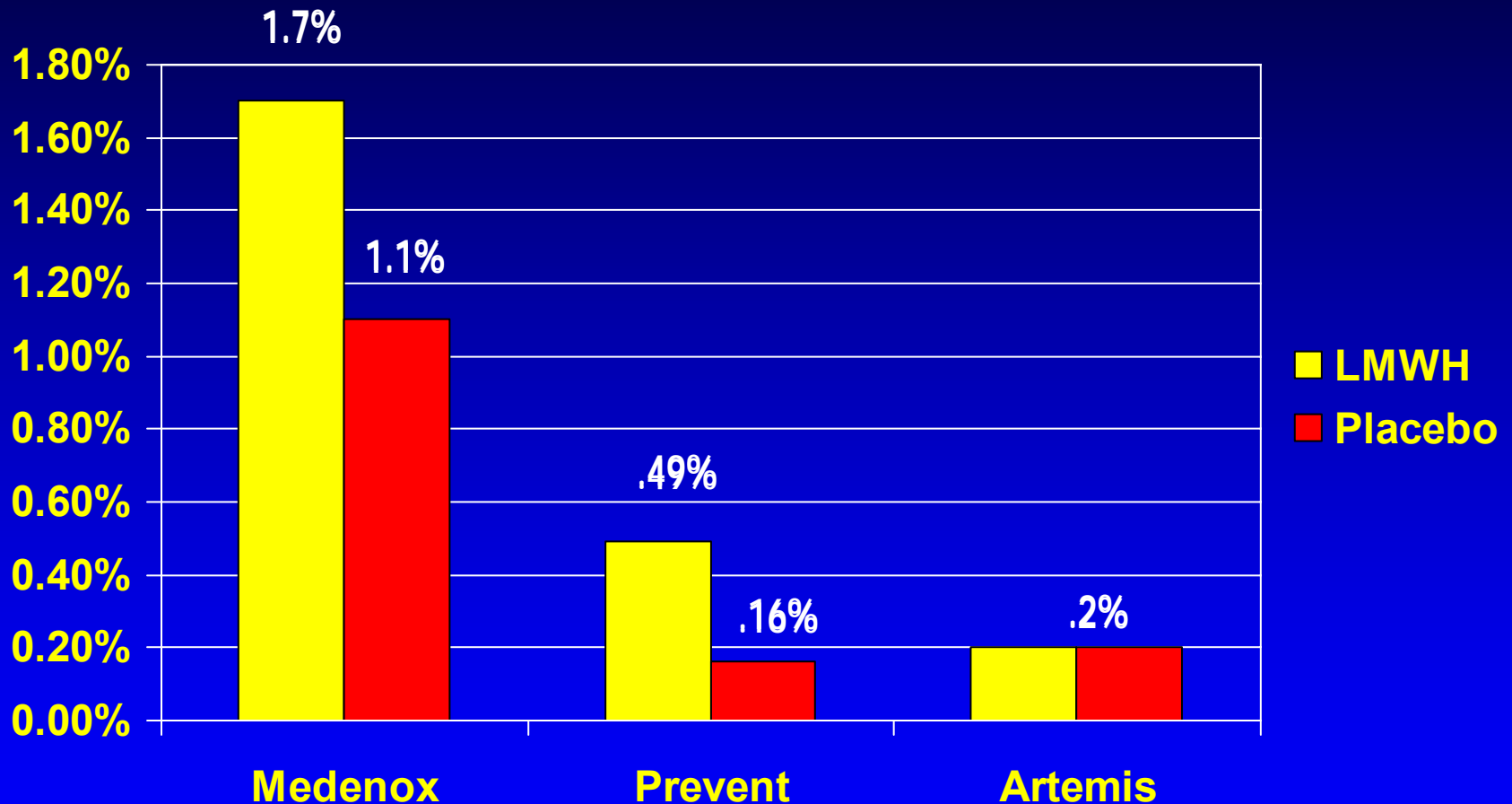
²Leizorovicz A, et al. Circulation 2004;110:874-879

³Cohen AT, et al. J Thromb Haemost 2003;1 Suppl 1:P2046

*VTE at day 14; †VTE at day 15

RRR = relative risk reduction

Major Bleeding



Samama MM, et al. N Engl J Med 1999;341:793-800.

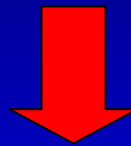
Leizorovicz A, et al. Circulation 2004;110:874-879

Cohen AT, et al. J Thromb Haemost 2003;1 Suppl 1:P2046.

Is VTE Prophylaxis Effective?

Meta-Analysis

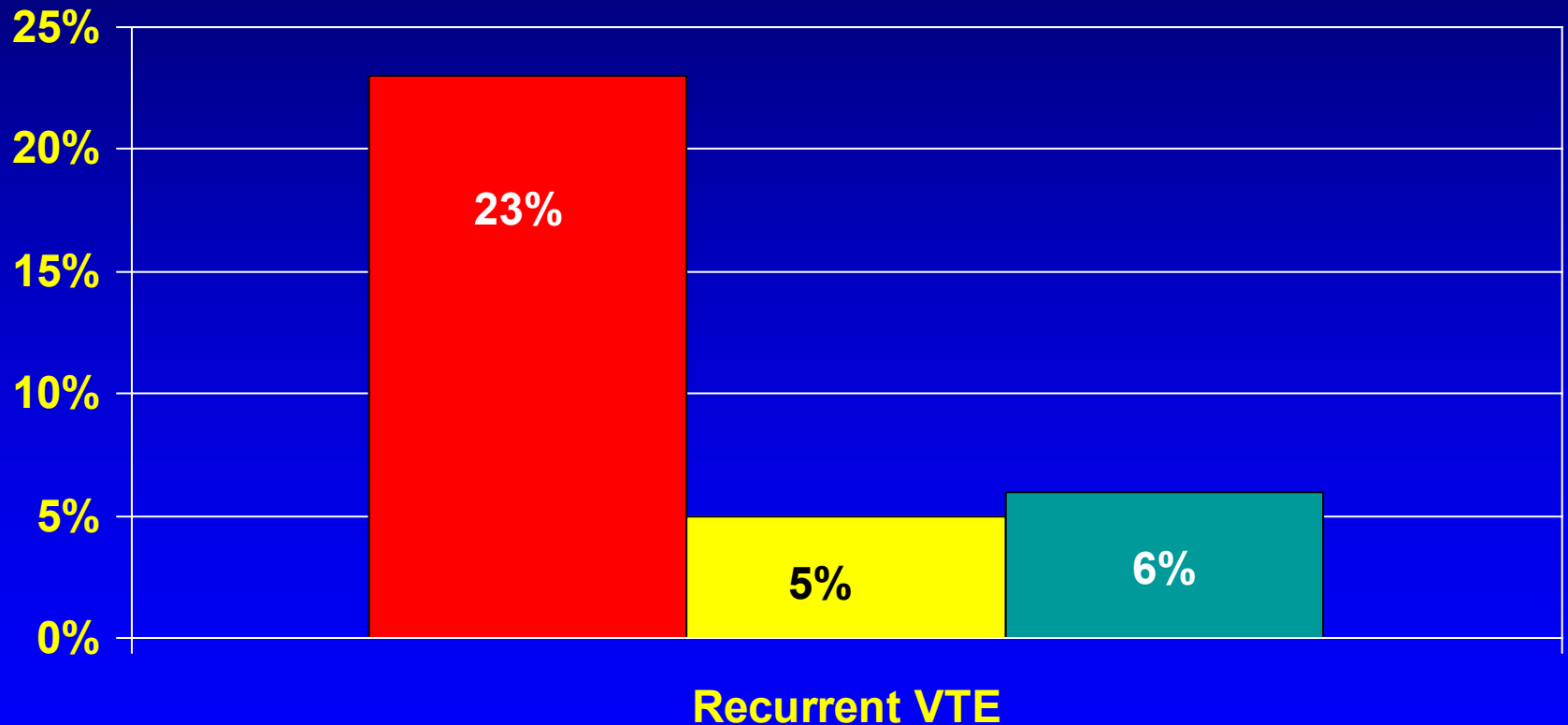
Anticoagulant VTE prophylaxis in 19,958 at-risk hospitalized medical patients in 9 studies



- 62% reduction in fatal PE [RR 0.38; CI 0.21-0.69]
- 57% reduction in fatal or nonfatal PE [RR 0.43; CI 0.26-0.71]
- 53% reduction in DVT [RR 0.47; CI 0.22-1.00]
- Nonsignificant increase in bleeding [RR 1.32; CI 0.73-2.37]

Recurrent VTE: 1st 24 Hours

■ Subtherapeutic ■ Therapeutic ■ Supratherapeutic



Outcomes UFH

Standard vs Weight-Based Dosing

Outcomes	Standard UFH	Weight-based UFH	P Value
1st aPTT > 1.5*	32%	86%	< 0.001
aPTT > 1.5 in 24 hrs	77%	97%	0.002
aPTT therapeutic in 24 hrs	75%	89%	0.08
Minor bleeding	2/52	2/63	1
Major bleeding	1/52	0	0.45
RVTE	8/32 (25%)	2/41 (5%)	0.02

*aPTT > 1.5 times control

Standard and Weight-Based UFH

- Bolus 5000 units then
- Infusion 1300 units per hour
- Target aPTT therapeutic range of the hospital
- Check aPTT in 6 hours and adjust upward or downward by 200 units
- aPTT should be checked every 6 hours for the first 24 hours then
- Daily or more frequently as indicated by the need to achieve the therapeutic range
- Check platelet count baseline then every 2 to 3 days from day 4 thru 14
- Initiate warfarin 5 mg on day 1
- Continue unfractionated heparin until the INR is between 2 and 3 for 2 consecutive days

- Bolus 80 IU/kg then
- Infusion 18 IU/kg/hr
- Target aPTT therapeutic range of the hospital
- Check aPTT in 6 hours and adjust via the schedule
- Check platelet count baseline then every 2 to 3 days from day 4 thru 14
- Initiate warfarin 5 mg on day 1
- Continue unfractionated heparin until the INR is between 2 and 3 for 2 consecutive days

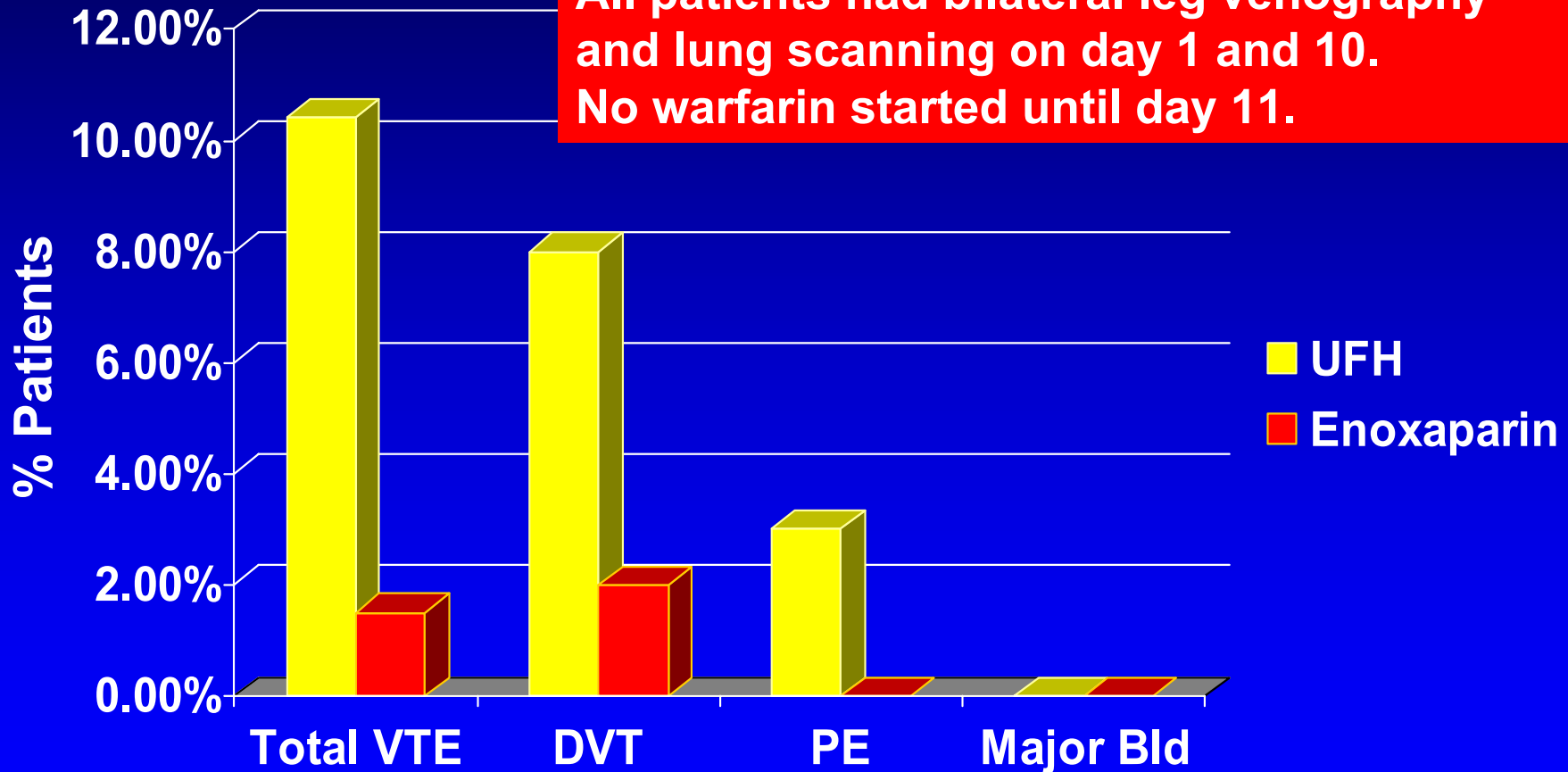
Unfractionated Heparin

Subcutaneous Dosing

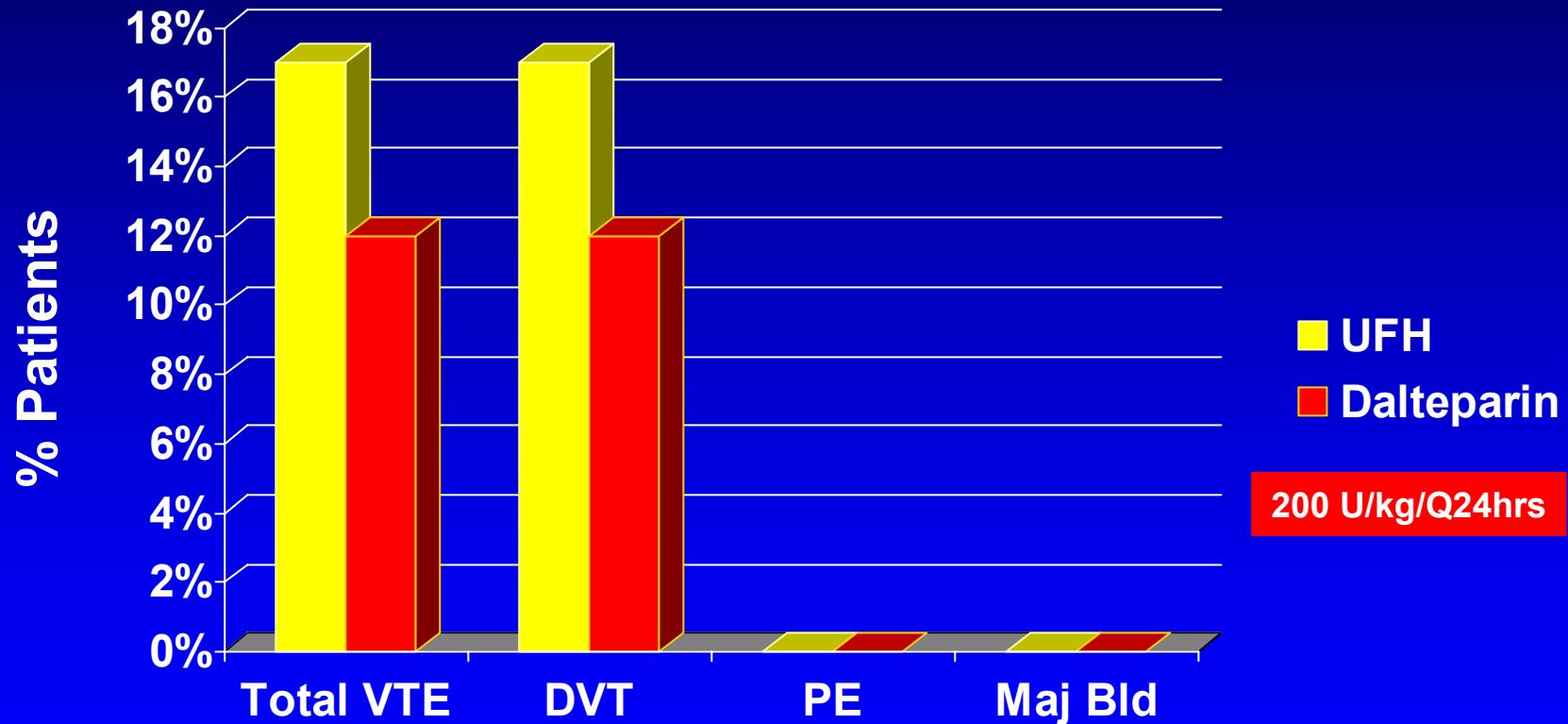
- FIDO Investigators [1C]
 - Initial Dose 333 U/kg, SC
 - Maintenance 250 U/kg, SC, Q12hrs
 - No monitoring
- Pini Method [1C]
 - 250 u / kg, Q12hrs
 - Adjust dose 6 hours after the AM dose and adjust upward or downward based on aPTT of 1.5 x baseline aPTT

Venographic Assessment Efficacy and Safety LMWH vs UFH

All patients had bilateral leg venography
and lung scanning on day 1 and 10.
No warfarin started until day 11.

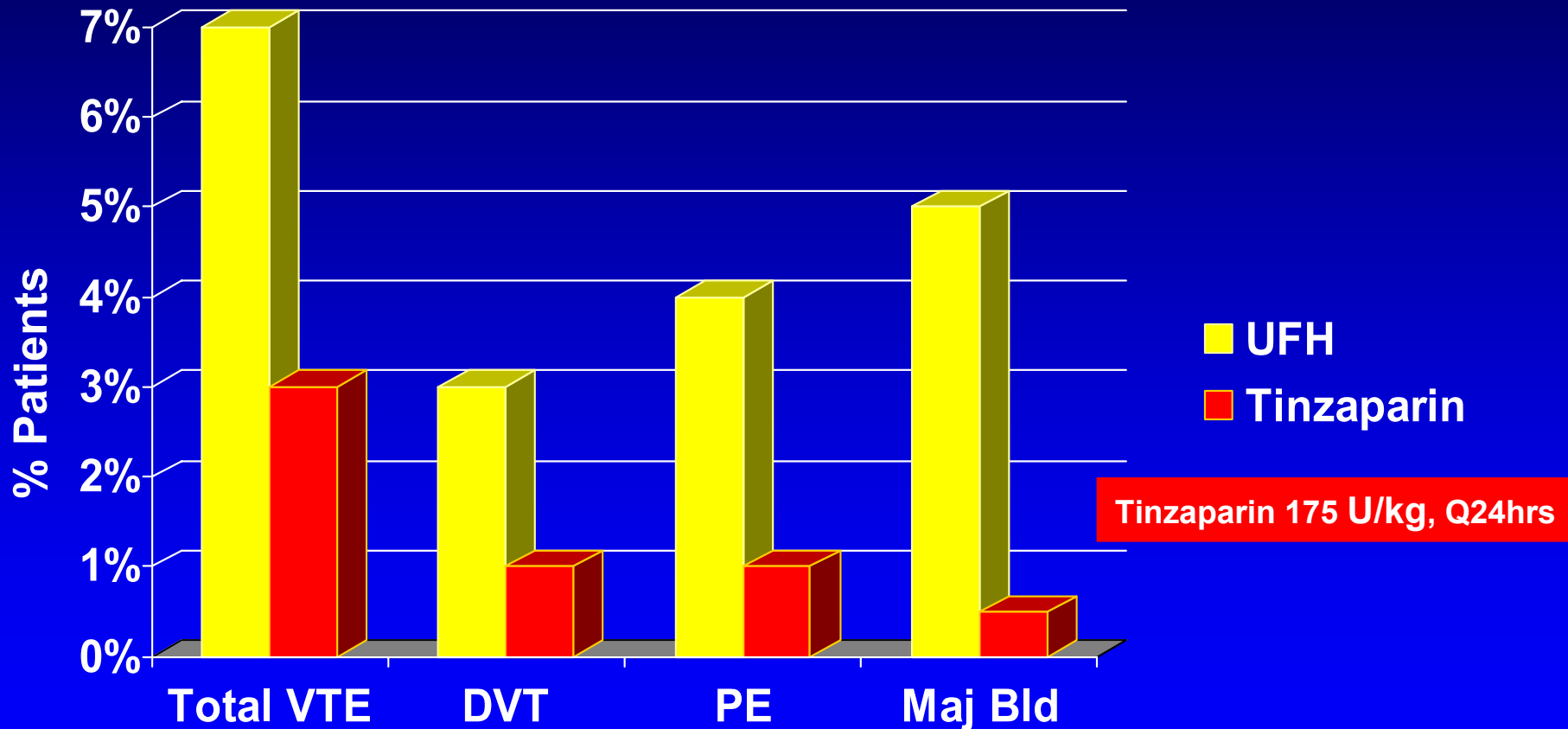


Venographic Assessment Efficacy and Safety LMWH vs UFH



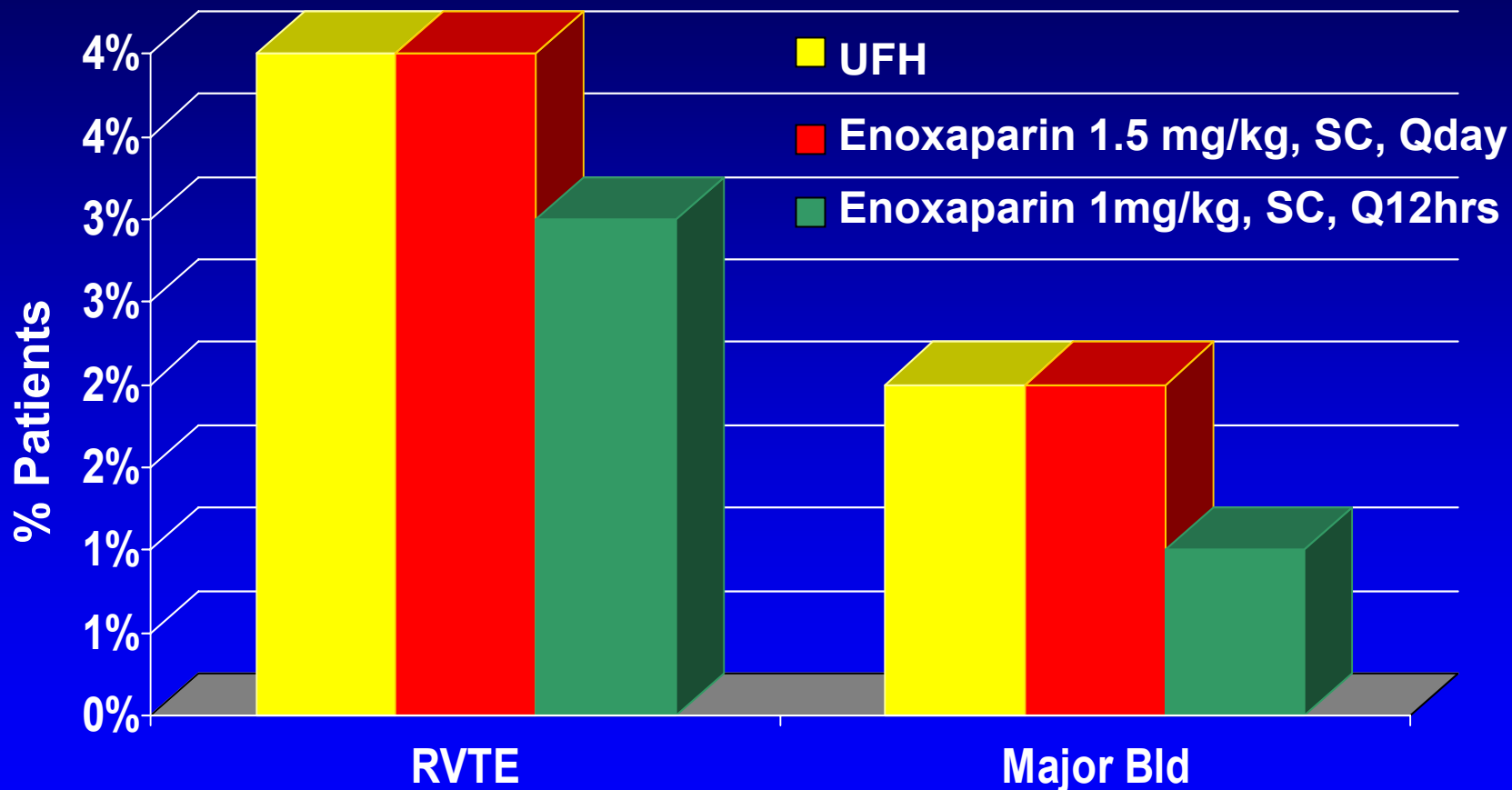
Clinical Outcomes

Efficacy and Safety LMWH vs UFH



Clinical Outcomes

Efficacy and Safety LMWH vs UFH



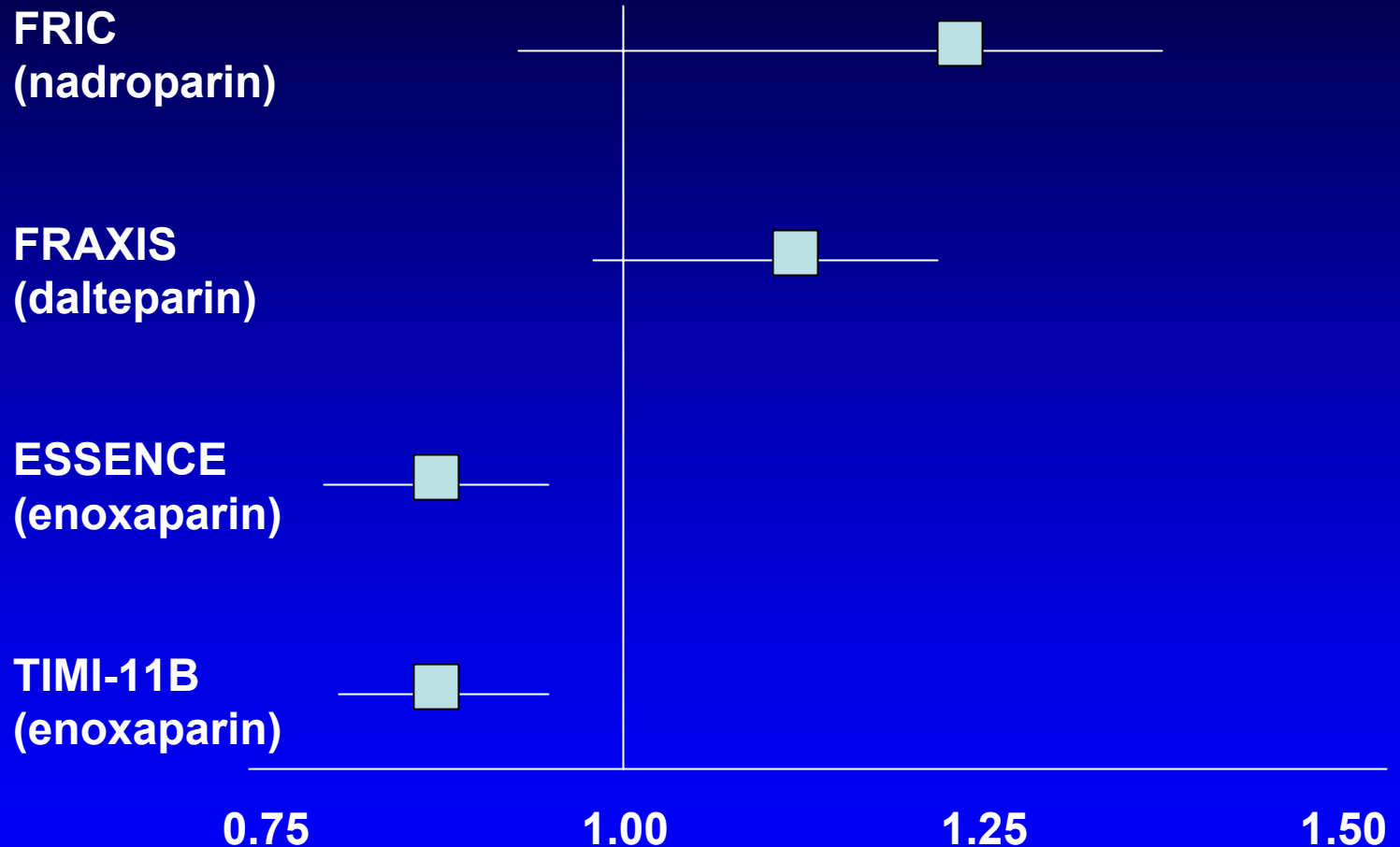
ACCP Guidelines

- Initial treatment with LMWH, subcutaneously once or twice daily as an outpatient [1C] or as an inpatient [1A] rather than UFH.
- Dalteparin
 - 200 IU/kg, Qday
- Enoxaparin
 - 1 mg/kg, Q12hrs or
 - 1.5 mg/kg, Qday
- Tinzaparin
 - 175 IU/kg, Qday
- Fondaparinux
 - < 50 kg – 5mg, Qday
 - 50-100 kg – 7.5 mg, Qday
 - > 100 kg – 10 mg, Qday

Acute Coronary Syndrome

- 5.3 million ER visits due to chest pain
- 1.4 million hospitalizations per year
- 15% of (UA/NSTEMI) patients die or have recurrent MI within 30 days
- 41% of UA/NSTEMI patients die, have a recurrent MI or experience severe ischemia requiring
- Hospitalization within 2 weeks of initial presentation
- 85% of patients presenting with UA/NSTEMI go to the catheterization laboratory

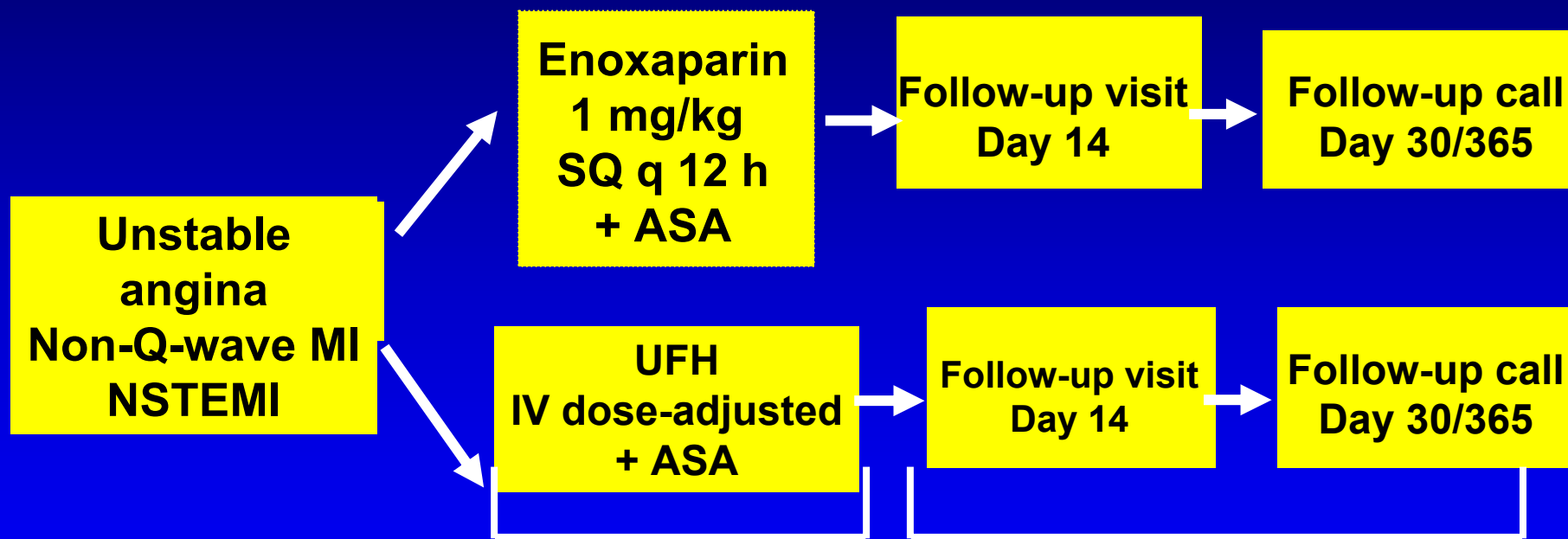
Acute Coronary Syndrome



End Point: Death, MI, Recurrent Ischemia / +/- Revascularization

Efficacy and Safety of Subcutaneous Enoxaparin in Non-Q-wave Coronary Events

(ESSENCE)



Treatment

min 48hrs, max 8 days

Follow-up

Double-blind, multicenter

N=3,171

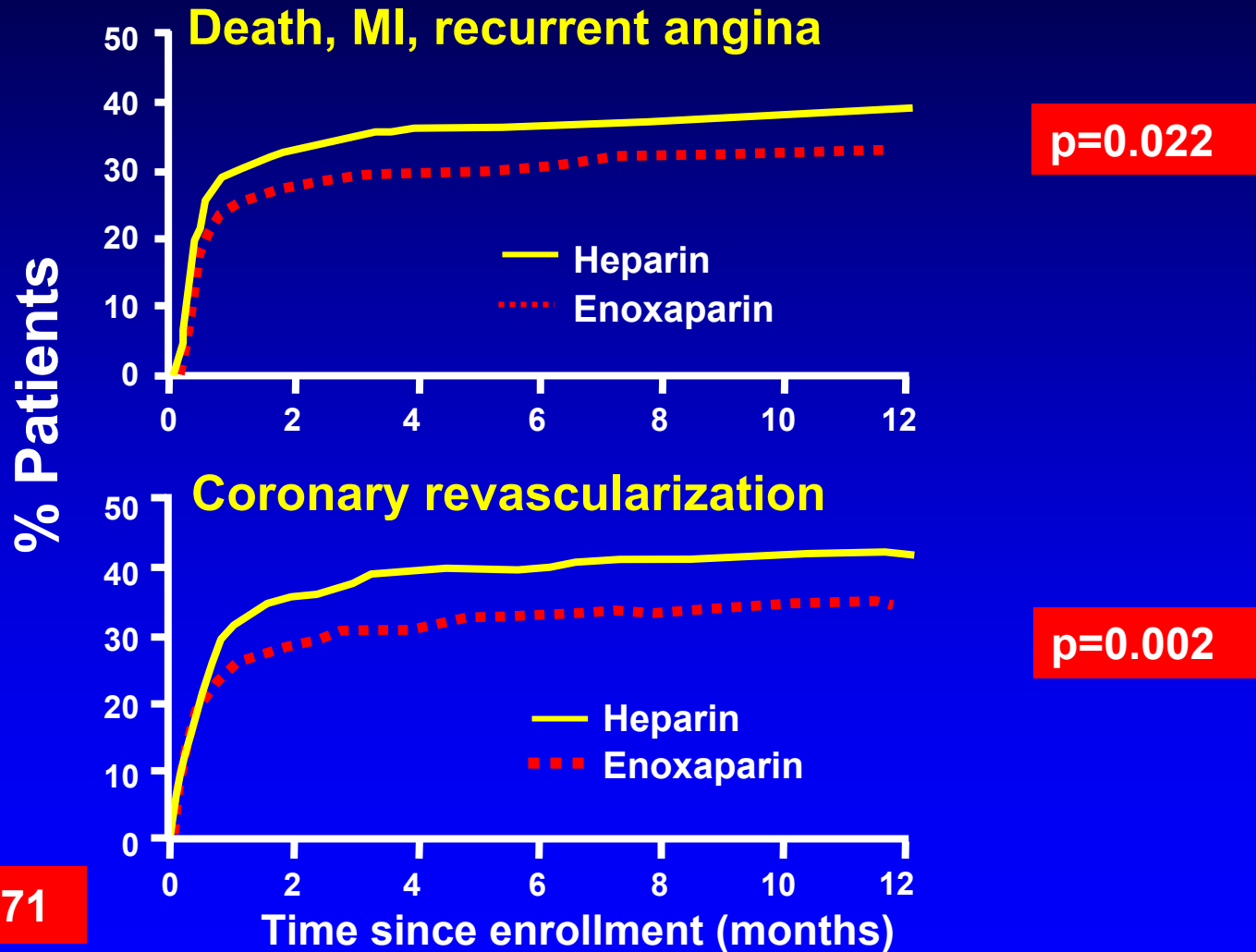
ESSENCE: Results up to 30 days

Endpoints	UFH (N=1,564)	Enoxaparin (N=1,607)	p
14 days			
Death, MI, recurrent angina	19.8%	16.6%	0.019
Death, MI	6.1%	4.9%	0.130
30 days			
Death, MI, recurrent angina	23.3%	19.8%	0.016
Death, MI	7.7%	6.2%	0.080
Revascularization	32.2%	27.1%	0.001

ESSENCE: Results

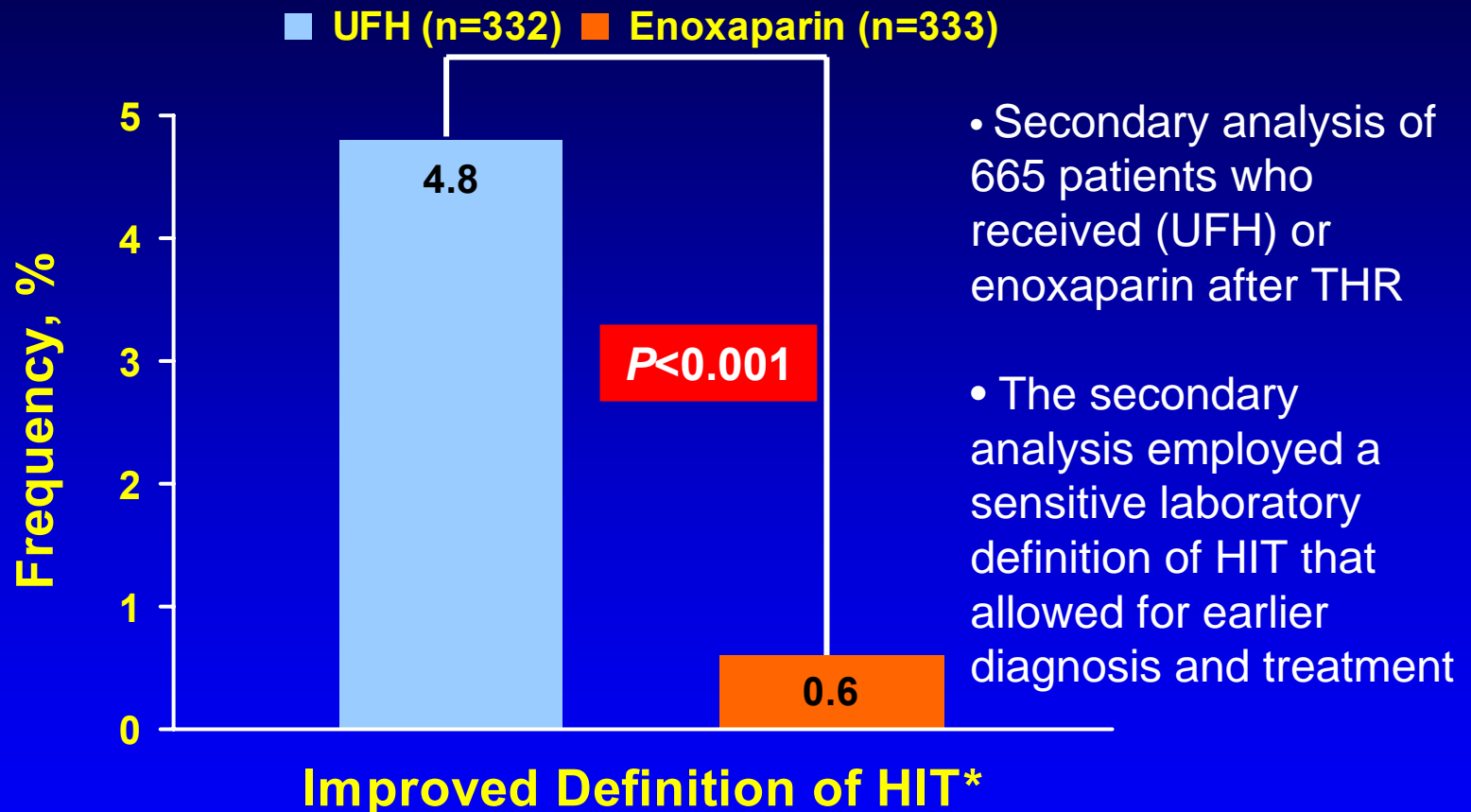
Endpoints	UFH (N=1,564)	Enoxaparin (N=1,607)	p
30 days			
Major bleeding	7.0%	6.5%	NS
Any bleeding	14.2%	18.4%	0.001

ESSENCE: One-year follow-up



Incidence of HIT

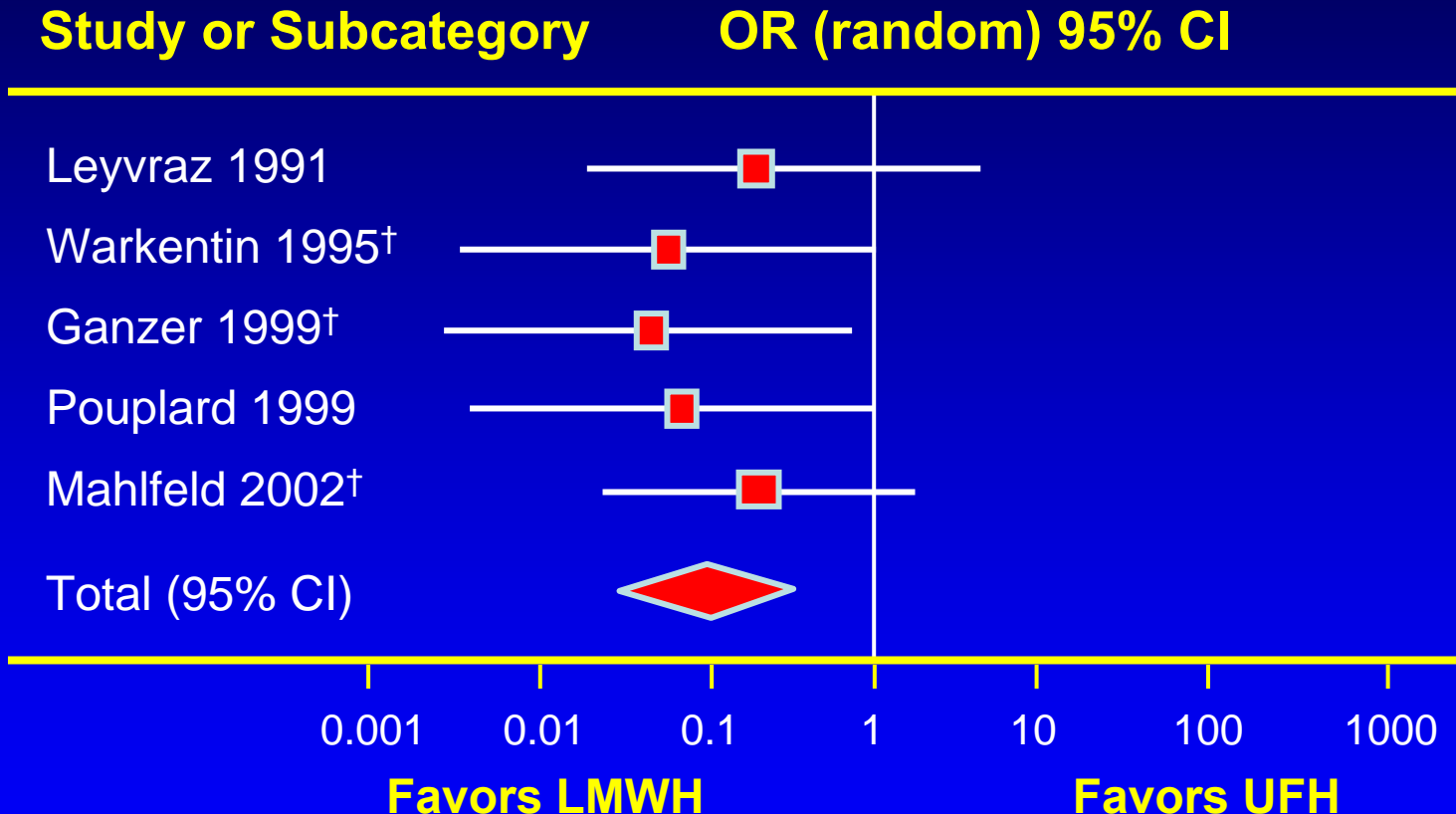
UFH vs Enoxaparin — THR Patients



* $\geq 50\%$ platelet count fall from the postoperative peak.

HIT: LMWH vs UFH

Meta-analysis of 5 Studies*^{1,2}



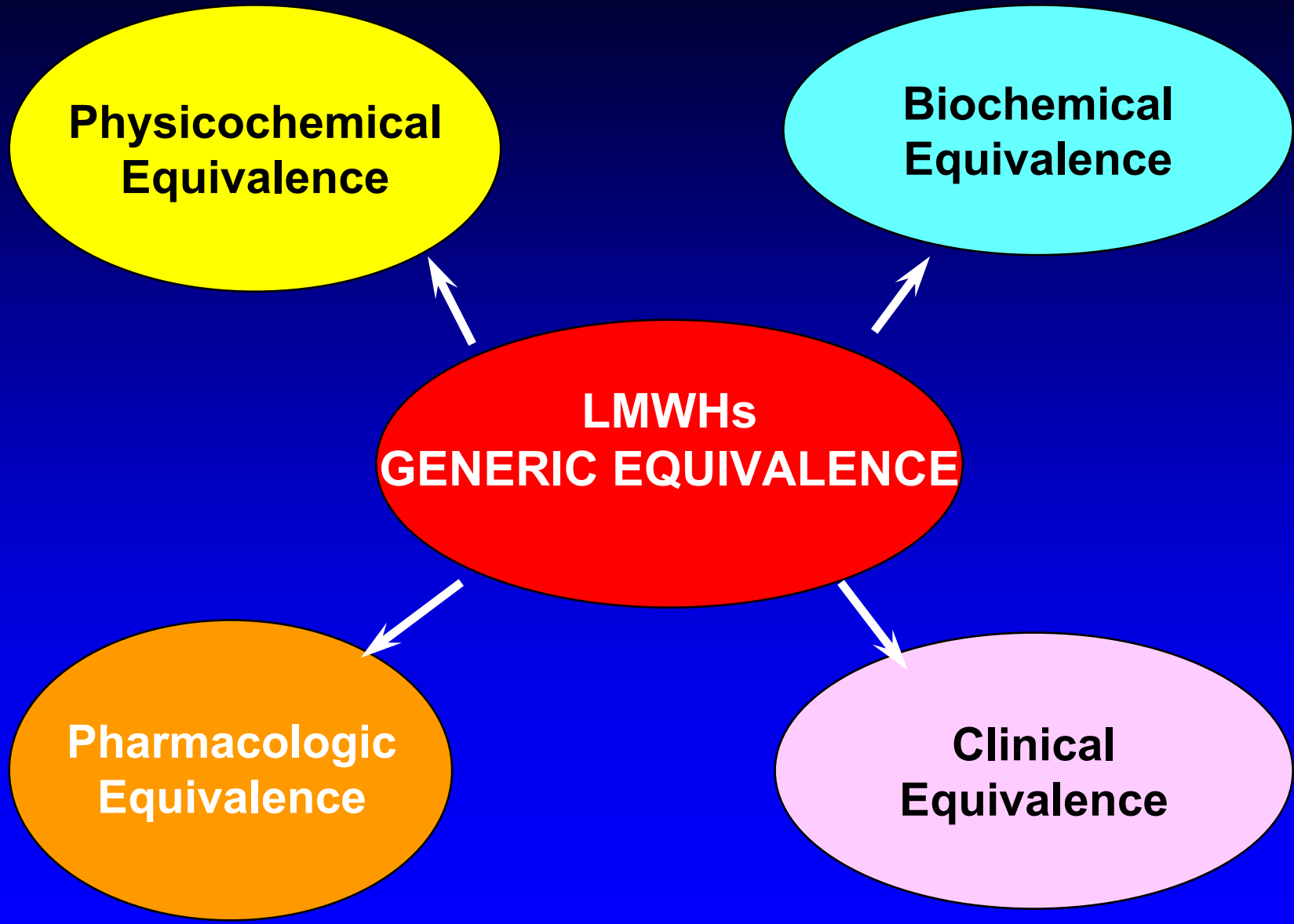
*Included surgical patients. [†]Three studies compared enoxaparin with UFH.

1. Warkentin TE. *Blood*. 2005;106:2600.

2. Martel N et al. *Blood*. 2005;106:2710-2715.







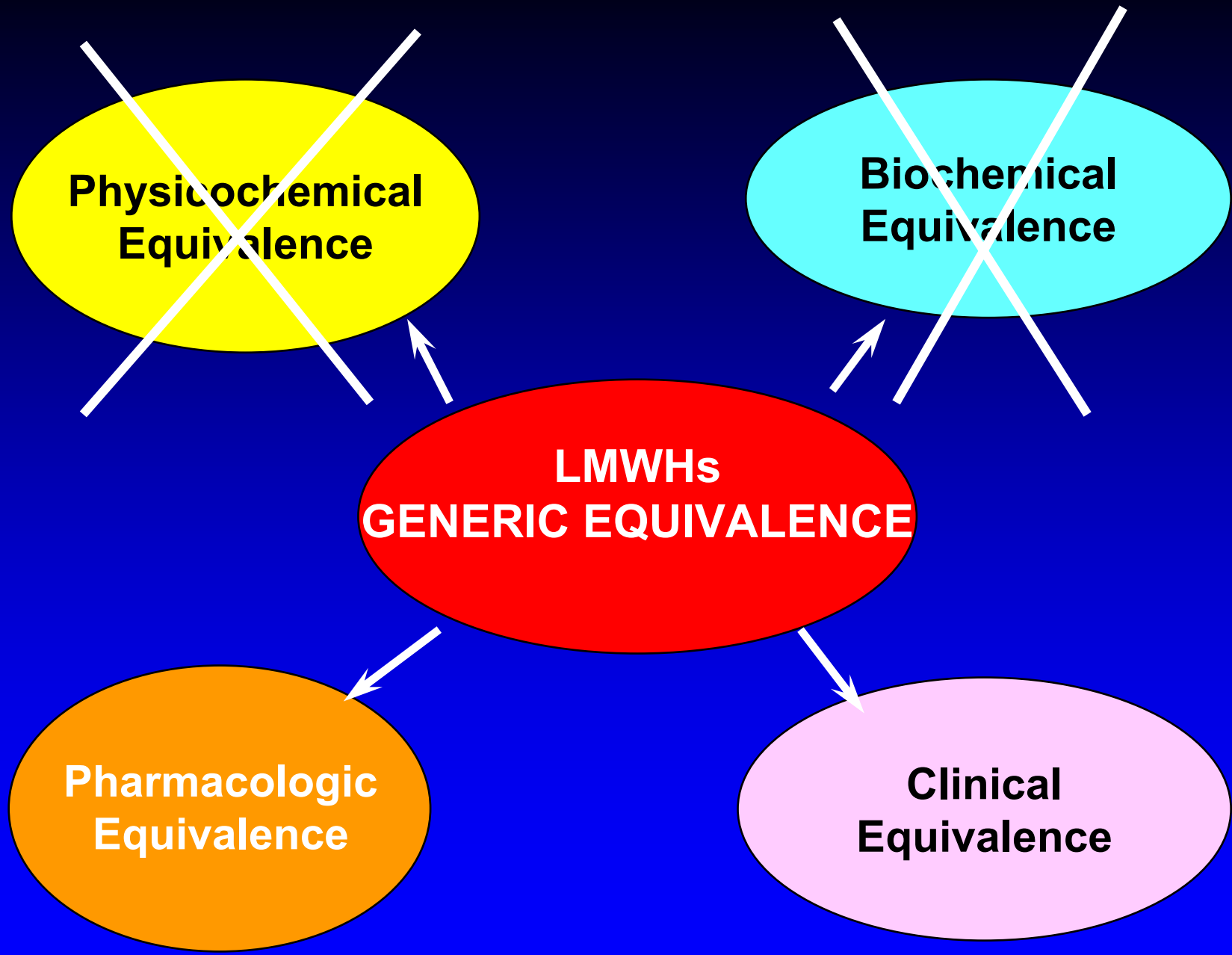
**Physicochemical
Equivalence**

**Biochemical
Equivalence**

**LMWHs
GENERIC EQUIVALENCE**

**Pharmacologic
Equivalence**

**Clinical
Equivalence**



**Physicochemical
Equivalence**

**Biochemical
Equivalence**

**LMWHs
GENERIC EQUIVALENCE**

**Pharmacologic
Equivalence**

**Clinical
Equivalence**

CURRENT PERSPECTIVE ON GENERIC LMWHS

- **The regulatory bodies, US FDA and EMEA, may allow the generic versions of LMWHS and apply the same guidelines as for other biologicals.**
- **Additional requirements to provide supplementary chemical and biological data to support the filing may be needed. Some stipulations from the Citizens Petition may be considered.**
- **Clinical trials may or may not be required for specific products for approved indications depending upon the filing material review.**

Issues with Biosimilars

- **Variable potency and response**
- **Immunogenicity (glycosylation, contamination, changes to 3D structure)**
 - **Immune system is able to detect small changes in protein structure between an introduced molecule versus the original**

Is Chemical Characterization of Branded LMWH Sufficient to Satisfy Assure Pharmacodynamics Equivalence?

- **No: LMWHs are hybrid products of biologic origin with chemical modifications. The starting material is more important to characterize for product consistency.**

BioSimilar Drugs

- Derived from living cells, therefore they can not be copied or duplicated
- Two biologics can result in significantly different immune responses
- Lack of scientific evidence to guarantee a safe interchange between biologics
- Difficulties exist in:
 - Molecular characterization
 - Depth of knowledge in regard to mechanism of action

Genazzani A. *Biodrugs*. 2007

Declerck P. *Drug Safety*. 2007

Immunogenicity of BioSimilarars

- Generally proteins isolated from human tissues or serum are less immunogenic than non-human proteins
- Immune system is able to detect small changes in protein structure between an introduced molecule versus the original
- Methods used to detect formation of antibodies:
 - Difficulties with measurement
 - Inability to compare different studies

Schellekens H. *Clin Ther.* 2002

Kessler M, et al. *Nephrol Dial Transplant.* 2006

Immunogenicity of Biosimilars

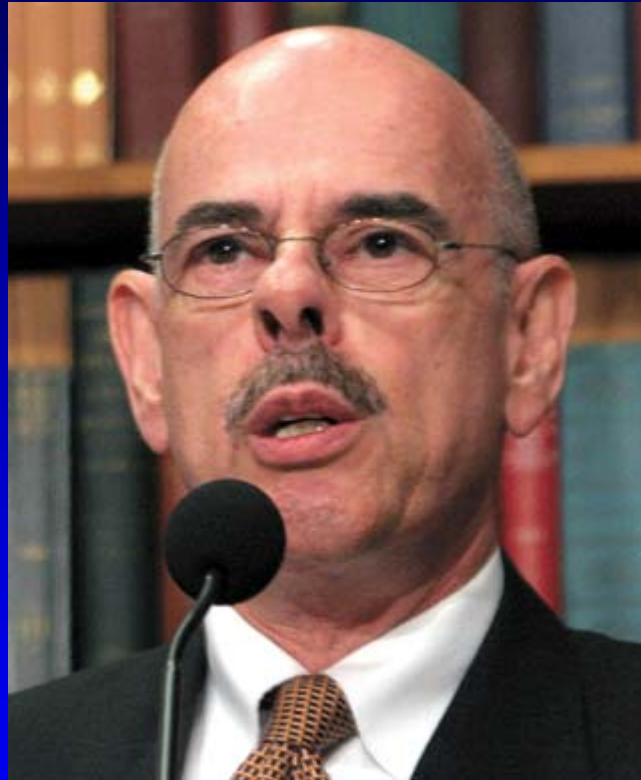
Clinical Consequences

- Severe allergic or anaphylactic reaction
- Immune response to therapeutic protein may reduce efficacy
- Immune response leading to autoimmunity to patients own endogenous proteins
- Main focus is the questionable efficacy of protein and non-protein products that are being manufactured
- Manufacturing process in some cases have been able to address these concerns

Schellekens H. *Clin Ther.* 2002

Kessler M, et al. *Nephrol Dial Transplant.* 2006

<i>Political Statement</i>	<i>Scientific Fact</i>
Biosimilar designed to be identical to parent product	Biosimilars may be similar but not identical
Parent product composition varies batch or lot	Batch-to-batch variability is a characteristic of all biologics Variability is unique to each product Limits of acceptable variability defined by clinical experience
Laboratory data predicts biosimilar efficacy and safety in clinical settings	Laboratory testing not sufficient Clinical data on efficacy, safety, and immunogenicity needed
MFG process changes frequently for parent product without supporting studies	FDA requires clinical data on MFG MFG changes are supported by data



Henry Waxman

Waxman Biosimilars Bill

- **Biosimilarity based on chemical, physical, biologic and other non-clinical laboratory studies.**
- **One or more clinical studies are required to demonstrate safety, purity and potency.**
- **Demonstration on similarity in one indication can be used to support claims of similarity in other indications.**
- **Requested indications must be approved for the reference product.**
- **Route, dosage and strength must be the same as that of the reference product.**

Waxman Biosimilars Bill

- Designation of interchangeability is possible, though not a requirement for biosimilarity.
- The official name of the biosimilar agent will be the same as that of the reference product.
- Innovator biologic products will receive marketing exclusivity for 5 years from the date of approval.
 - Period may be extended 6 months if supplement application for new indication is approved (excluding use in pediatric subpopulation).
 - Period may be reduced by 3 months if annual gross sales in US exceed \$1 billion.



Rep. Anna Eshoo
14th Congressional District of California

Eshoo Biosimilars Bill

- **Biosimilarity based on analytical studies to show product is highly similar to reference product notwithstanding minor differences in clinically inactive components.**
- **Clinical studies are required to demonstrate safety, purity and potency in each condition of use approved for the reference product.**
- **Requested indications must be approved for the reference product.**
- **Route, dosage and strength must be the same as that of the reference product.**

Eshoo Biosimilars Bill

- Designation of interchangeability is possible, though not a requirement for biosimilarity.
- The official name of the biosimilar shall be unique so that it is distinguished from the reference product and any subsequent biosimilars.
- Guidance for licensure must be provided by the FDA.
 - FDA has the ability to not approve a given product or product class if the current science or experience precludes it.

Eshoo Biosimilars Bill

- **Innovator biologic products will receive marketing exclusivity for 12 years from the date of approval.**
 - **Period may be extended to 14 years if supplement application for new indication is approved**
 - **Period may be increased by an additional 6 months if use in pediatric populations is approved.**

Comparison of the Biosimilars Legislation Proposed by Representatives Waxman and Eshoo

	Waxman Bill	Eshoo Bill
Biosimilarity based on:	Chemical, physical, biologic and other non-clinical laboratory studies	Analytical studies to show that product is highly similar to the reference notwithstanding minor differences in clinically inactive components
Animal studies	Not specifically mentioned	Yes; including assessment of toxicity
Clinical studies	Yes; one or more studies sufficient to demonstrate safety, purity and potency. Applicant may use demonstration of similarity or interchangeability in one indication to support claims in other indications provided the same mechanism of action is involved in all conditions	Yes; one or more studies (including immunogenicity and PK/PD) to demonstrate safety, purity and potency in each condition of use approved for the reference product.
Mechanism of action	Must be the same as that of the reference product	Same as Waxman bill
Requested indications	Must be approved for the reference product	Same as Waxman bill
PK/PD	Route, dosage, strength must be the same as the reference product	Same as Waxman bill
Production	Appropriate facility must be used	Same as Waxman bill
Waiver of requirements		FDA Secretary has the discretion to waive any analytical, animal or immunogenicity requirements determined to be unnecessary.
Interchangeability	Possible to get such a designation, though not required for biosimilarity	Same as Waxman bill
Product name	FDA Secretary shall designate the same official name for the biosimilar as for the reference drug	FDA Secretary shall ensure that each biologic product approved under the bill bears a unique name that distinguishes it fro the reference product and any subsequent biosimilars approved.

Comparison of the Biosimilars Legislation Proposed by Representatives Waxman and Eshoo

	Waxman Bill	Eshoo Bill
Guidance on requirements		<p>FDA Secretary must issue guidance on requirements for licensure following a period of public comment/input.</p> <p>No products can be approved until such a time that final guidance has been issued.</p> <p>FDA Secretary may indicate in guidance that certain products or product classes will not be licensed because current science or experience does not allow it.</p>
Marketing exclusivity for innovator products	<p>5 years from date of approval</p> <p>May be extended by 6 months if a supplement application is approved for a new indication other than use in a pediatric subpopulation</p> <p>May be reduced by 3 months if annual gross sales in the US exceed \$1 billion.</p>	<p>12 years from the date of approval</p> <p>If a supplement application for a new indication is approved during the initial 8 years following approval, the period of exclusivity is increased to 14 years.</p> <p>An additional 6 months is granted if use in pediatric or neonatal subpopulations is approved at any time during the period of exclusivity.</p>