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Circular Concrete-Filled Tubular Columns: State of the Art Oriented to the Vulnerability Assessment

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Abstract: The vulnerability of framed structures has been analyzed until recently from two different perspectives: Structural and socio-economical. For the sake of assessing the former, indexes and objective measurements have been proposed in the literature. These indexes include relatively accurate assessments of the strength, ductility, energy absorption, fire, blast response and resilience of the elements in order to define a higher-level structural magnitude. Similar approaches are performed with the latter when it comes to assessing damage, economical aspects, social and other important factors.

On the other hand, concrete-filled tubes (CFT) have proven structurally efficient due to their relatively high strength-to-weight ratio. Considerably complete state-of-the-art reviews are available for these members when it comes to analyzing their strength and overall or local buckling in static and/or dynamic responses. Reviews concerning important issues related to the structural vulnerability of those members are, however, scarce.

In this paper, a state-of-the art dealing with the behavior of concrete-filled tubes is presented. The novelty of such approach is to present research concerning CFT but, in this case, from a structural vulnerability perspective (not socio-economical), that is to say, summarizing references concerning seismic response, fire resistance, impact response and other main characteristics that are further used when defining the aforementioned indexes. Relevant numerical, experimental and theoretical studies presented in recent years are pinpointed as well as potential research trends.

Keywords: CFT, composite structures, earthquake resistance, fire resistance, impact resistance, vulnerability assessment.

1. INTRODUCTION

The vulnerability of a system to any thread is a matter of a major concern in humankind. Disasters, accidents, climate change or financial crisis are only four of the numerous threads that natural or artificial systems may undergo during a lifetime. In the particular field of structural engineering, the vulnerability of framed structures is defined as the likelihood of encountering a severe global damage of the structure (building, bridge, dam, platform, etc.) when one or several of its members are threatened by a particular accidental situation. A structure is vulnerable if a relatively small damage (in a single part or the whole structure) leads to disproportionately large consequences. The vulnerability of a framed structure may be measured in terms of its physical response towards those threats and in terms of its associated socioeconomic damage. For both cases, authors have proposed objective quantities for measuring the vulnerability of the structure as a function of several parameters related to the structural members, ground, architectural design, maintenance of the structure and natural environment. Currently available vulnerability indexes encompass several of the aforementioned characteristics in a single value. When it comes to the parameters associated with the structural members, the

vulnerability indexes are generally obtained by weighing several of their structural characteristics such as ductility, strength, fire resistance, energy absorption, impact and blast resistance or others.

On the other hand, concrete-filled tubes (CFT) are widely used as columns in civil engineering. CFT consist of a steel tube with a concrete core casted inside. Several applications of CFT (ranging from medium-to-tall buildings to bridge construction) are available. Both circular and square CFT are available in construction, being the former more resistant, ductile and well understood but being the latter more popular for framed structures due to ease of connections. CFT have become popular in structural applications due to their earthquake-resistant properties and the relatively high strength-to-weight ratio. The static behavior of CFT has been analyzed and thousands of tests on CFT subjected to axial and flexural loads have been gathered by researchers in the U.K [1] and are nowadays available and continuously updated by researchers from the University of Bradford under the supervision of Prof. D. Lam [2]. The vast majority of studies have pointed out key beneficial aspects of CFT when subjected to different types of loading. Their cross-sectional resistance is systematically compared to the resistance of a pure steel or pure concrete element. Consensus concerning this matter has been achieved among researchers: the resistance of CFT is quite higher than the addition of the resistances of each material when considered separately. Relatively complete state-of-the-art reports concerning the cross-sectional resistance of

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t=plate thickness
D=outer diameter
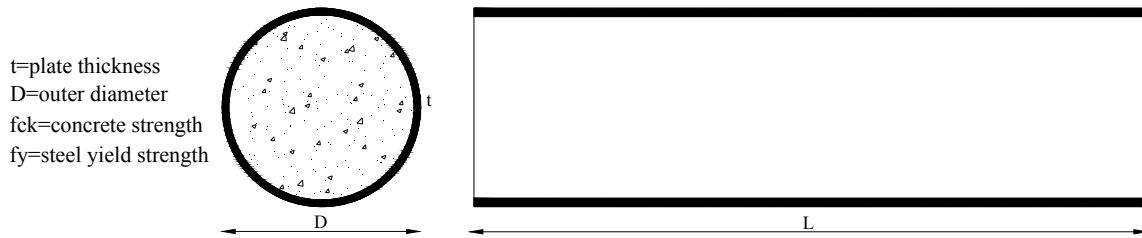fck=concrete strength
fy=steel yield strength

Fig. (1). Views of concrete-filled tubes. geometry and material properties.

CFT to static and dynamic loads are available [3, 4]. These reports discuss topics ranging from the nonlinear behavior, composite action, bond effects, hysteresis response and overall/local buckling of columns with different length-to-diameter and diameter-to-wall thickness ratios. The NSEL report [4] includes an exhaustive review of analytical and experimental studies concerning the cross-sectional and overall buckling resistance of CFT as well as the seismic response focused on connections. In addition, reviews concerning the numerical modeling of CFT have also been published [5]. This review presents a particular emphasis in the potential use of relatively simplified beam models (fiber-based or lumped-plasticity based) or alternatively, fully non-linear 3D models which encompass confinement, bond effect, local/global buckling and other expected failure phenomena.

In recent years, an increasing amount of papers and research works concerning CFT has been published. These research works include vast numerical studies with emphasis in relatively new aspects over CFT such as fire resistance, blast or impact loading, ductility or other aspects related to new materials or geometries. As stated previously, those aspects are fundamental when it comes to defining objective measurements concerning the vulnerability of framed structures.

In this review, a state-of-the-art report concerning the structural characteristics of CFT associated with vulnerability is presented. The novelty of this research work is to provide newly available data and references related to the structural response of CFT but also, to organize these references from a vulnerability point of view, emphasizing in three separate aspects: seismic response, fire resistance and impact loading.

The paper is organized in sections in which reviews concerning the aforementioned topics are presented separately. In addition, sections concerning the most studied topics such as cross-sectional resistance, overall/local buckling, are added for the sake of completeness and for the sake of updating some references. The studies presented herein are limited to circular steel tubes with concrete casted inside. Other geometries such as square, rectangular or elliptical sections are not covered. Fig. (**1**) depicts the geometrical characteristics of CFT as well as the nomenclature and geometrical proportions used throughout the paper.

2. CROSS-SECTIONAL RESISTANCE OVERALL AND LOCAL STABILITY

In pure compression, the mechanical basis that underpins the cross-sectional resistance of CFT is the passive confine-ment provided by the steel tube to the concrete core. The mechanical behavior of short stub CFT was first described in [6, 7]. Ever since that, the basic principles have inspired researchers in defining more refined quantitative predictions of the cross-sectional resistance of CFT. Fig. (**2**) shows schematically this basic mechanical principle. Considering that both materials present a different Poisson coefficient, the lateral expansion of both bodies differ when subjected to stresses along the longitudinal direction.

In the initial stage of a hypothetical monotonically increasing load applied concentrically on a CFT cross-section, the steel tube expands faster in the radial direction than the concrete core, *i.e.*, the steel tube does not provide any restraint to the concrete body. Compressive hoop stresses are formed in the steel tube and lateral tensile stresses in the concrete core (Fig. **2** $v_c < v_s$). The lateral tension on the concrete generates micro cracking which affects the Poisson coefficient and the overall stiffness of the body. At some point, the lateral expansion of the concrete core catches up the steel tube and the steel tube starts providing a lateral restraint (Fig. **2** $v_c > v_s$). The hoop stresses in the steel become tensile and from this point onwards, the steel is subjected to biaxial stresses (compressive and tensile) whereas the concrete core is subjected to tri-axial compressive stresses.

As previously stated, CFT provide a greater cross-sectional resistance than if the contributions of steel and concrete are calculated separately. This increase in capacity is due to the considerable confinement effect given by the steel tube to the concrete core. The passive confinement the steel tube provides to the concrete core is a key aspect which allows determining the cross-sectional capacity of the CFT. This effect has been studied considerably. Broadly speaking, it can be stated that the cross-sectional resistance N_{pl} of a CFT is given as the sum of the partial resistances of the concrete core and the steel tube (eq. (1)). In Eq. (1), α and β are coefficients which modify the partial resistances $A_c \cdot f_{ck}$ (concrete) and $A_s \cdot f_y$ (steel) for simulating the confinement effect accordingly.

$$N_{pl} = \alpha \cdot A_c \cdot f_{ck} + \beta \cdot A_s \cdot f_y \qquad (1)$$

The passive confinement has been mostly studied in concentrically compressed CFT. Researchers have recently provided different alternatives for obtaining α and β as a function of the cross-sectional geometry [8-11], *i.e.*, the diameter D, the thickness of the tube t, and the nominal strengths of the materials f_{ck} and f_y. The definition of α and β has been traditionally based upon a strong phenomenological insight with additional empirical calibrations of some necessary coefficients. It has been recognized that these coefficients are
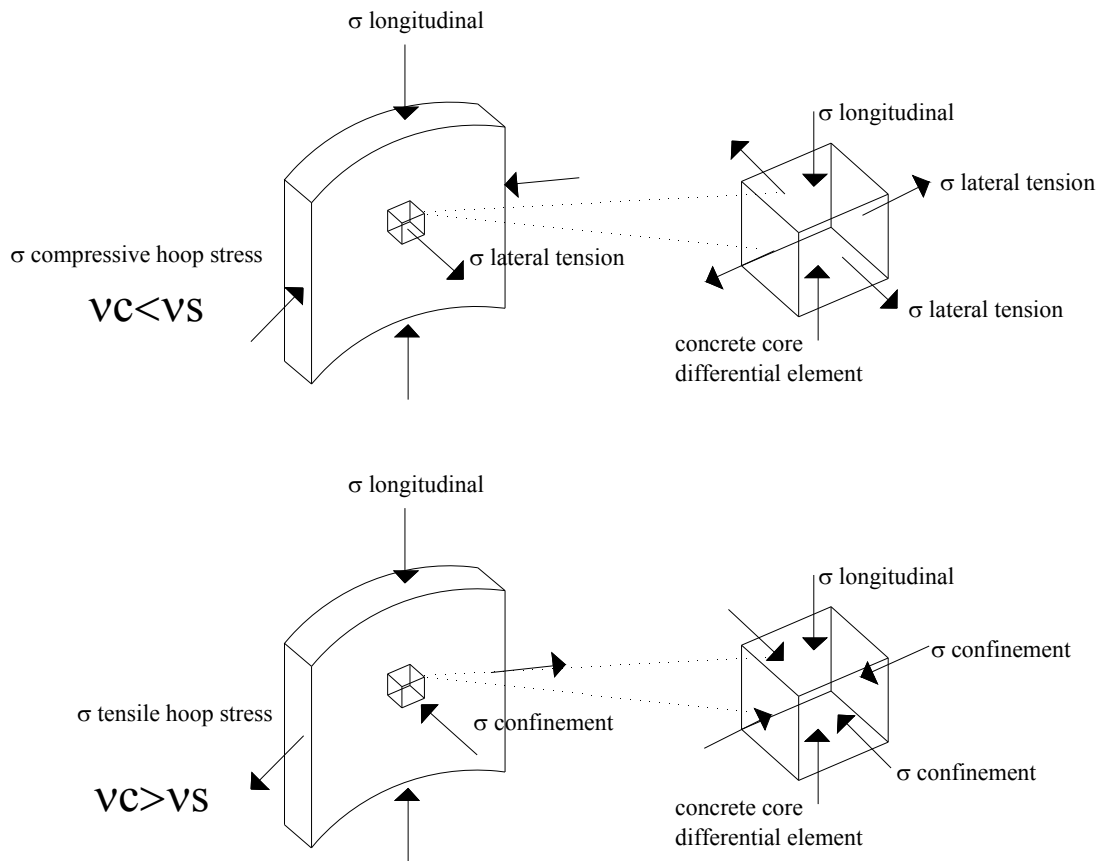
Fig. (2). Mechanical principle for the cross-sectional resistance (compression) [11].

strongly dependent on δ (eq. 2), which represents the ratio between the partial contribution of the tube to the resistance to the arithmetic sum of the partial resistances of the tube and the core. This parameter is limited in EN1994 [12] for CFT as shown in eq. 2.

$$\delta = \frac{A_s \cdot f_y}{A_s \cdot f_y + A_c \cdot f_c'} \qquad 0,2 \le \delta \le 0,9 \qquad (2)$$

More recently, in a previous work performed in [13], it is statistically demonstrated that in short columns (no overall buckling observed) the proportion L/D may also play a role in the definition of N_{pl}.

These proposals have been statistically and systematically evaluated in recent studies [14, 15] by comparing their own experimental results with the corresponding theoretical capacities and those included in structural codes. These authors concluded that the ultimate load capacities predicted by [8-11] lead to satisfactory results. Furthermore, comparisons between these proposals and 344 experimental tests found in [1, 2] were performed in [13]. It was concluded that the predictions given in [10, 11] provide better agreement with tests among those studied. It is important to pinpoint that in the experimental database used for drawing these conclusions, the L/D and D/t ratios of the tests were chosen in such a way that no local/overall buckling was expected to occur as the primary failure mode. In a relatively recent work [16], the load-bearing capacity of CFT is studied experimentally, analytically and also from the structural codes perspective. Comparisons between relevant codes and experimental/numerical results are thoroughly performed. Numerical and experimental studies related to this topic are continuously refined with more models, predictions and details of the formulations [16-18]. A comprehensive summary of several design codes and the cross-sectional resistance of CFT is provided in [19].

A considerable amount of other analytical predictions are also available in [3, 4]. Since this paper is focused mainly on new research concerning CFT and on the phenomena associated with its vulnerability, these expressions are not detailed herein.

In pure bending, simplified rigid plastic approaches for the cross-sectional resistance have been defined (see Fig. **3**). The steel tube is able to resist both compression and tension whereas the concrete core provides a compression component (no tension) with an "unconfined" resistance. Investigations dealing with the effect of the geometric proportions, material properties and with proper survey of structural codes are available for such cases [20-23].

Substantial structural demands are generally imposed on column members in mid- to high-rise buildings. High axial-bending interaction is expected in CFT that belongs to such structures. For the sake of accounting for such interaction, cross-sectional interaction diagrams allows plotting the interaction diagram. In Fig. (**4**), point A (pure compression), the resistance provided by codes usually includes a certain level of confinement). This confinement is accounted for
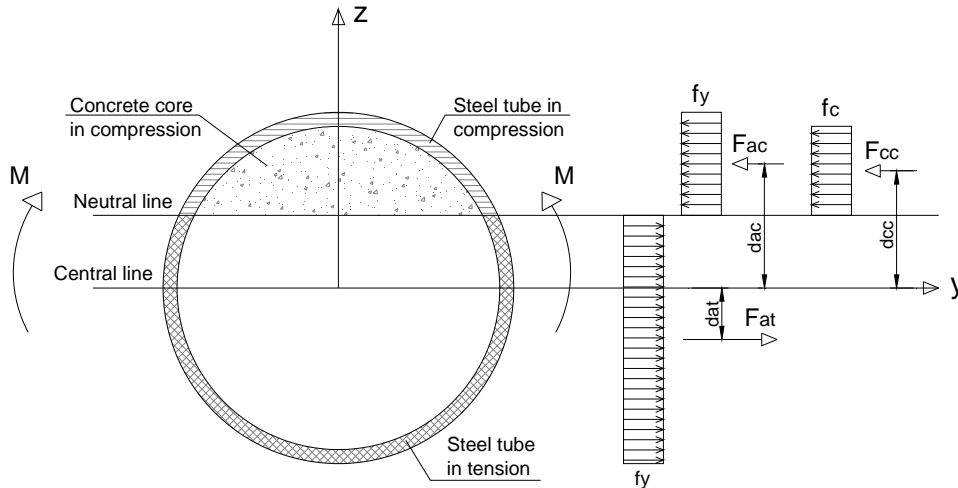
Fig. (3). Mechanical principle for the cross-sectional resistance (bending) [13].
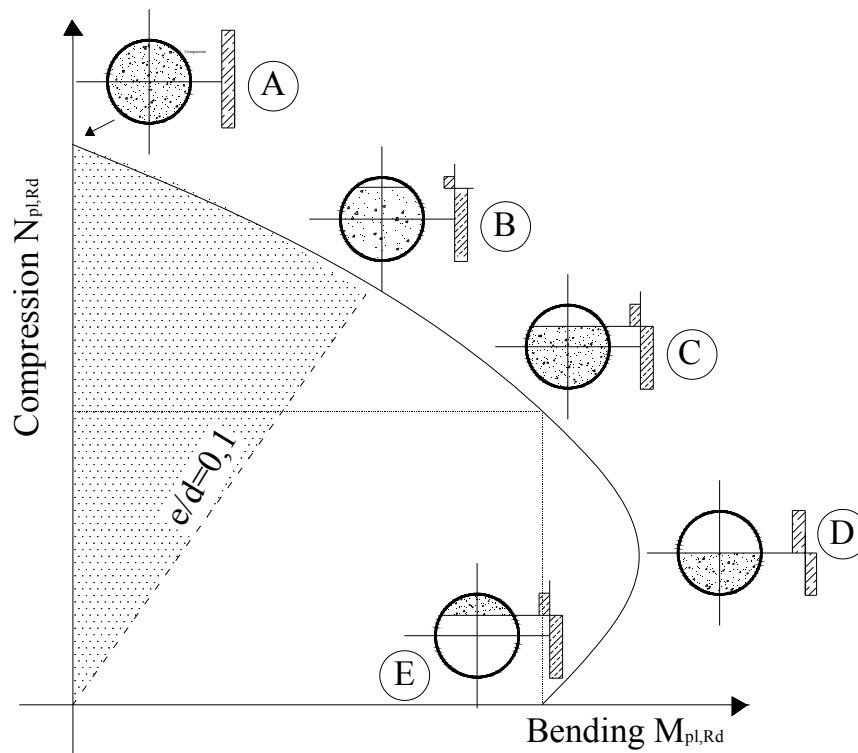

Fig. (4). Cross-sectional interaction diagram for a CFT [13].

when the load eccentricity is rather low. When the load eccentricities are high, the confinement is not taken into account and the cross-sectional resistance is obtained by simply using nominal strengths and geometry oh the CFT *via* equilibrium equation in a rigid plastic response. Experimental and numerical works dealing with such interactions are also available [24, 25].

On the other hand, overall and local instability of CFT have been studied in last decades. Broadly speaking, the former case depends upon the length-to-diameter L/D ratio whereas the latter, upon diameter-to-thickness ratio D/t of

the steel tube (the material properties and the load eccentricity also play a considerable role).

The overall buckling of CFT has been studied since the sixties. Based on experimental results, the effect of the slenderness, eccentricity of the load and the type of steel were systematically studied [26, 27]. The authors pinpointed that for slender columns with high eccentricity ratio, the effect of confinement was negligible whereas for columns with medium slenderness with concentric load, the confinement was higher.

The elastic buckling of composite members has been theoretically approached by defining an equivalent stiffness

$(E \cdot I)_{eq}$ which accounts for the presence of two different materials. The transformation is performed under the assumption that materials remain elastic until instability occurs. Hundreds of publications concerning this topic are available. One of the greatest databases concerning slender CFT is maintained by Prof. Hajjar and co-workers from Northeastern University under the name of "Composite Members Wiki" [4, 28]. This wiki is accessible to contributors worldwide for additions and changes. Together with the available tests collected in [1, 2], the publicly available databases concerning CFT are remarkable.

On the other hand, local buckling in CFT has been studied to a lesser extent. It is understood that CFT columns subjected to bending and/or compressive loads might be prone to local buckling when the D/t ratio of the steel tube is high. The critical buckling loads of the plates belonging to CFT may condition the cross-sectional capacity of the members. The critical buckling mode associated with local instability of a steel plate of a CFT might be labeled as "outwards buckling" since the steel plate is not able to develop inwards waves. Few information concerning mathematical developments or eigenvalue analyses of such phenomenon are available in the literature [29, 30]. The cross-sectional resistance of CFT has been traditionally decoupled from the local buckling phenomenon by limiting the D/t ratio of the tube to certain values. Numerical studies performed in [31], pinpoint that the post-buckling strength of CFT is greater than what has traditionally provided in guidelines. Design formulae based upon the direct strength method (DSM) and accounting for this post-buckling reserve were provided in [32]. These formulae do not require the computation of the effective area of the plate and are derived empirically from a series of experimental tests. Major contributions concerning the field of local buckling have been performed in Australia by Prof. Uy and co-workers. This research group also includes works related to square and rectangular CFT as well as to a wide variety of structural materials [33]. Fig. (**5**) displays numerical simulations of typical failure due to local buckling in purely compressed or subjected to bending members.
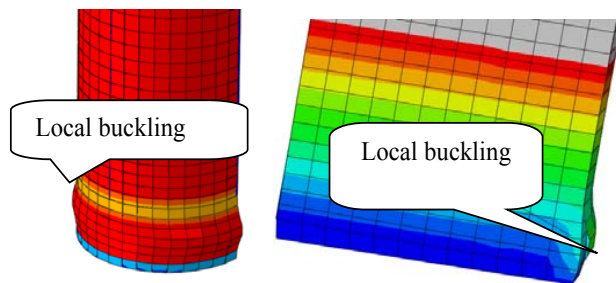

Fig. (5). Local buckling observed in CFT. Pure compression and pure bending [31].

Recent studies concerning strength of stocky and/or slender CFT are focused in the usage of new materials such as non-compact slender CFT stainless steel CFT [34] or elliptical hollow sections [35]

3. SEISMIC RESPONSE

The seismic response of CFT has been widely studied for square/rectangular cross-sections [36-38]. Frames are easier to assemble with square/rectangular sections than with circular CFT but conversely these members provide increased local buckling, reduced confinement and lesser ductility. Circular CFT sections need complex arrangements over the beam-to-column connections (Fig. **6**).

The main aspects that have been investigated in the seismic response of CFT circular are related to:

•   Seismic behavior of beam-to-column connections.

•   Local buckling, tensile fracture and cracking under cyclic loading.

The first of the aforementioned points has been widely studied for different structural types. A wide range of beam-CFT column connections have been studied over the past several decades. An example of a bolted connection for CFT in seismic areas is described in [39]. A convenient connection involves an attachment of the steel beam to the skin of the steel tube for simple connections. Researchers, however, have pointed out that welding the beam to the steel tube (directly) should not be used in typical moment-resisting frames. The tube walls may undergo severe distortions and thus, the formation of plastic hinges is questionable. One recent publication describing experimentally the behavior of several connections presents up-to-date references concerning this topic [40]. In addition, the database provided in [28] also includes a continuously updating collection of references and tests for different geometries and materials. Research related to seismic resistance of beam-to-columns connections in CFT has been primarily analytic-experimental [41, 42]. Numerical studies dealing with this topic are also abundant [43, 44]. In addition, circular CFT may also be used as diagonal braces due to their excellence performance in energy absorption. In this case, in principle, the loss of such members is at some point desirable. Recent experimental research shows the seismic behavior of such components [45] which are displayed schematically in Fig. (**7**).
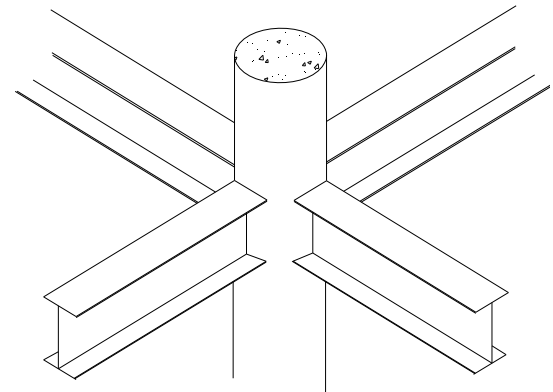

Fig. (6). CFT beam-to-column directly welded connection [44].

The second point has been widely studied in Japan by Prof. Goto and co-workers and considerably dealt with in world congresses related to earthquake engineering. [46-49]. The behavior of CFT, especially the damage propagation associated with accumulated plastic strain due to local buckling and tensile strains is largely described analytically and experimentally. These studies include subjecting framed structures assembled with CFT (*via* numerical models) to reported ground motions such as El-Centro, Taft, Kobe and
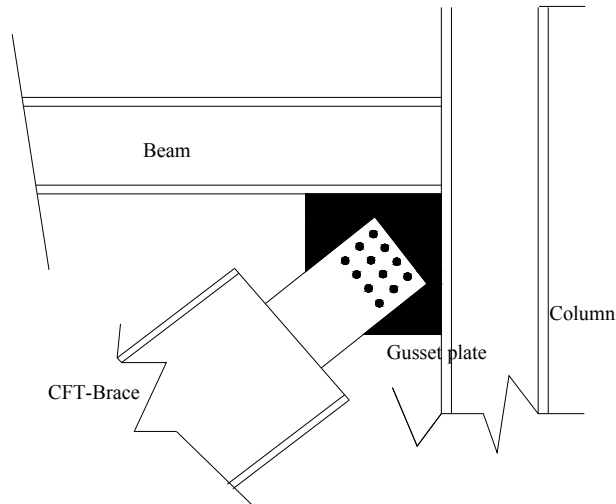
Fig. (7). CFT-brace. Main components in a beam-to-column connection.

others. One interesting proposal found in [47] is the formulation of the accumulated damage as a decoupled function of the accumulated plastic strain due to tensile stresses added to the plastic stresses due to local buckling when the loads are reversed. The formulation includes several explicit expressions. Fig. (**8**) displays details of the experimental tests (damage due to cracking and local buckling) of CFT under cyclic loading. More recently, numerical models dealing with the hysteretic behavior of CFT with large sections have been provided [49], in which the material modeling (concrete) is based upon damage plasticity with additional implementation of a crack opening formulation. Finally, though not directly related to seismic response, research works related to ductility demand on circular CFT subjected to lateral displacement and axial loading is available [50].

4. FIRE RESISTANCE

Fire is one of the potential threats that structures assembled with CFT columns may undergo. The fire resistance of the structural elements is a major verification that must be performed during the design process of a building. In the particular case of columns, the members are generally slender and subjected to a combination of axial and bending loads. Thus, these elements are prone to overall buckling. Depending on several factors related to the future use and characteristics of the building to be designed, the required fire resistance time (the main parameter) ranges from 30 to 180 minutes. This time accounts for all combustible contents within the building including furnishings, equipment, as well as combustible construction components. Tipically, most of the fire load in building results from contents are introduced once the construction is completed.

The resistance of CFT to fire has been tackled by researchers from a wide range of approaches *i.e.*, analytical, empirical, experimental and numerical. The basis underpinning the resistance of CFT subjected to fire is a coupled thermo-mechanic phenomenon between two separated bodies with different thermo-mechanic characteristics. Account must be taken for a nonlinear contact between the steel tube and the concrete core that may potentially undergo different phenomena such as cracking, yielding, overall/local buckling with a heavy component of heat transfer and conductivity. The evolution of the strength of the different components of a CFT column is decreasingly abrupt with time (Fig. **9**).

Research concerning the fire resistance of CFT gained popularity in the beginning of the eighties with experimental tests at CIDECT [51, 52], in Japan [53, 54] and in Canada [55, 56]. Ever since that, researchers in Canada and Japan have proposed theoretical formulae and design methods aimed at predicting the reduced capacity of CFT as a function of the fire loading (and thus, the time associated with the design fire) and naturally, the CFT itself [57-59].

Nowadays, the structural North American standards are based on the approaches performed by Kodur and his co-workers [60-62]. This approach consists of a single design equation which includes the main parameters affecting the phenomenon.

In China, Han and his co-workers [63-67] have contributed enormously to the development of rules, theoretical formulae and design expressions concerning unprotected CFT subjected to fire loading under axial-bending loads. The Chinese design rules establish an equation to calculate the thickness of the required external fire protection for achieving a certain level of fire loading (*i.e.*, duration of the fire).

In Europe, the fire resistance of CFT columns has been studied by several research groups theoretically, experimentally and numerically. Three methods are available in European Standards [68]: i) design based upon tabulated data ii) simplified calculations, iii) advances and sophisticated methods.
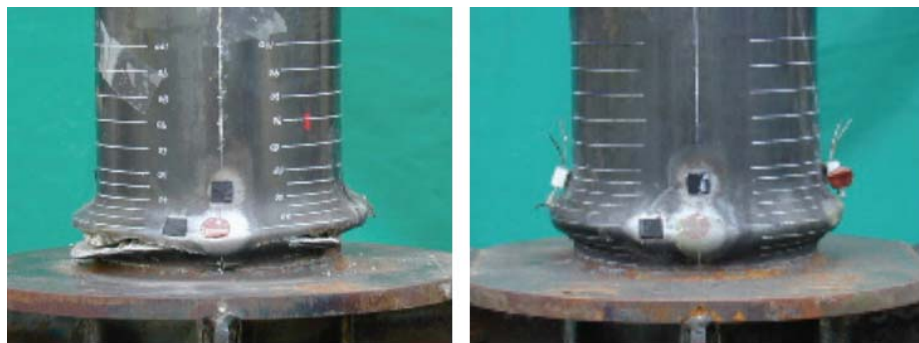
Fig. (8). Cracking (left) and local buckling (right) in CFT due to cyclic loading [48].

i) The first approach is limited to a small number of cases and provides minimum cross-sectional dimensions that a CFT must have for the sake of achieving a standardized level of performance. Authors such as Rush [69] in his reviews of the methods for the calculating the fire resistance of CFT pinpoints the potential level of unsafety the usage of such tables may lead to.

ii) Clearly depicted in [70] by Espinós *et al.*, the second approach has been widely studied by researchers such as Wang and his co-workers [71-73] as well as many researchers in Europe. [74-76]. The method consists of applying reduction coefficient to the mechanical properties of the concrete and steel assembling the CFT as a function of the fire loading and thus, using similar verifications as for the case of the resistance of the members (cross-sectional and buckling verifications).

iii) Advanced calculations are based upon the usage of finite-elements models that include a proper coupling between the thermal and mechanical phenomenon of CFT subjected to fire. The level of accuracy of the predictions of such models is uncontested. This type of modeling has traditionally been limited to researchers [77, 78]. However, due to the increasing computing capacity and versatility of the available user-friendly Software.

Research dealing with CFT, new materials and new structural types is continuously updated [79-82]. Newly available user-friendly numerical models able to couple such intricate phenomena are powerful tools for refining the hitherto performed studies.
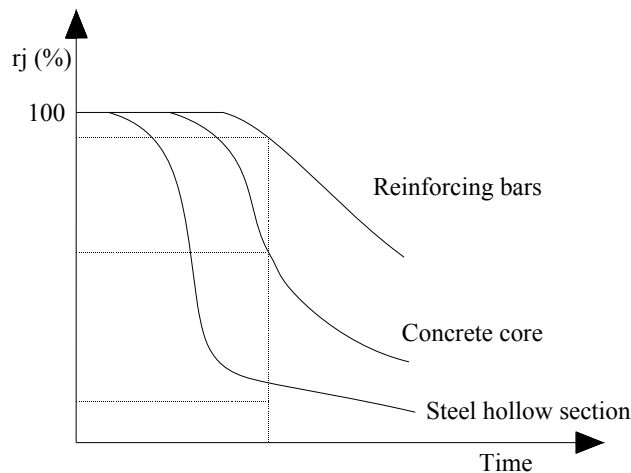
Fig. (9). Evolution of the strength of the different components of a CFT when subjected to fire [70].

5. IMPACT LOADING

The general problem of impact is considerably complex. Impact loading involves several aspects related to non-linearity such as large displacements, material non-linearity, instability, post-buckling strength, friction and material behavior under high strain rates. The physics of impact involves conservation of energy and momentum. In design, the requirement is to provide proof that the structure remains substantially intact, even though damaged. A certain tolerance of Local plastic deformation is permitted, provided the overall response is nearly elastic. The dynamic response of a rigid-perfectly-plastic clamped beam under transverse impact loading has been examined extensively [83]. In addition, it is well understood that steel is a strain-rate sensitive material, and for such materials it is well known that the plastic flow stress increases with strain rate. Circular and rectangular hollow sections (CHS and RHS respectively) have been analyzed profusely [84, 85] in particular with applications related to the oil and energy industries [86] (due to the usage of pipelines and offshore engineering). Research concerning the vulnerability assessment of concrete columns subjected to impact loading is also available [87]. Research dealing with CFT in construction is, however, less abundant in last decades. Impact loading may be due to traffic and in construction, is generally assumed as transversal to the members. For the sake of accounting for this type of loading, structural codes provide guidance for calculating equivalent static forces on a structure in an impact event.

The vast majority of studies concerning CFT under impact loading are experimental. Several experimental techniques are employed for measuring key characteristics concerning impact loading. One of the most popular tests is called Drop Hammer Rig, consisting of a controlled weight that impacts the specimen to be tested whose potential energy is precisely known in advance. Other techniques such as gas guns and the split Hopkinson bar are also used. The former corresponds to a light-gas gun in which the piston is powered by a chemical reaction. The working fluid is usually helium or hydrogen. As the pressure builds up to the desired level, the disk tears open, allowing the high-pressured gas to pass into the barrel. The maximum amount of energy available when the projectile begins moving is ensured. The latter technique is based upon stress propagation within a bar (wave-based). The specimen is placed between of two bars (the incident and the transmitted bars, respectively). At the end of the former, a stress wave is created (thus propagating through the bar toward the specimen). This wave is deemed as being the incident wave. Once reaching the specimen, the wave splits into two smaller ones. Among these generated waves, the transmitted wave, travels through the specimen and into the transmitted bar, causing plastic strain in the specimen. The other wave (namely, the reflected wave), is literally reflected away from the specimen and travels back down the incident bar.

As far as known by the author, studies dealing with impact loading in CFT aimed at buildings and construction started during last decade [88]. Shan *et al.* provided test results on CFT subjected to impact loading by using a gas gun. The main objective was to apply axial impact on CFST stub columns. Results showed that the axial strength of CFST specimens increases under impact load.

Active research concerning impact loading in CFT has been performed by Xiao *et al.* [89]. These researchers performed tests on CFST stub columns but in this case, with a split Hopkinson pressure bar. Simplified computation methods for the axial strength of the member were derived from the obtained test results. Sequentially, Xiao and Shen [90] performed research concerning the axial impact behavior of CFST columns with drop hammer tests. The main objective was to determine the influence of impact energy. One comprehensive methodology for deriving analytical formulae from experimentally obtained results was presented in [91,

92] with emphasis in noncircular CFT. Other recent works concerning square CFT subjected to impact loading include experiments and analytical solutions [93]. On the other hand, additional testing in circular CFT was performed in [94] as well as in [95], in which a summary of hitherto performed tests worldwide is presented comprehensively in tables.

Moreover, a new generation of numerical simulations concerning CFT is starting [96, 97]. As numerical methods become more robust and the computing capacity is no longer an issue, the high nonlinearity involved in the impact loading phenomena (buckling, crushing, high strain rate, dynamic effects etc) may be studied in a more detailed and accurate fashion.

6.   CONCLUSION AND FUTURE RESEARCH TRENDS

In this paper, an up-to-date review of the earlier work related to the structural behavior of concrete-filled circular steel tubes (CFT) is presented. The main focus of this review is to include recent research related to accidental loading namely, seismic events, fire or impact loading. These studies are of the utmost importance for researchers dealing with the structural vulnerability of structures assembled with CFT. In addition, the review includes up-to-date references concerning the static behavior of these members.

The review includes a vast amount of references in an attempt to condense the research works that has nowadays been used in structural codes as well as new methods. It is worth pointing out that several universities deploy continuously updating websites/wikis in which tests, references and major studies concerning CFT are collected. It is worth pointing out that among the three main topics depicted throughout the paper, impact loading has been studied to a lesser extent.

Research concerning coupled phenomena such as impact at high temperatures [98], impact loading in CFT with new materials [99, 100] or bonding after fire conditions of CFT [101, 102] open new trends that may contribute to the field and consequently, may provide greater insight concerning the depicted phenomena. Numerical methods dealing with impact, high strain rate and particularly high nonlinearity may be developed to a greater extent and thus, further insight on this topic may provide a more accurate assessment of the structural vulnerability of CFT. Advanced applications and further developments of CFT are a continuous source of research [103].

CONFLICT OF INTEREST

The authors confirm that this article content has no conflict of interest.

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