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Abstract

Here, we report the fabrication of a graphene-wrapped nanostructured reactive hydride composite, i.e., 2LiBH4-MgH2, made by adopting graphene-supported MgH2 nanoparticles (NPs) as the nanoreactor and heterogeneous nucleation sites. The porous structure, uniform distribution of MgH2 NPs, and the steric confinement by flexible graphene induced a homogeneous distribution of 2LiBH4-MgH2 nanocomposite on graphene with extremely high loading capacity (80 wt%) and energy density. The well-defined structural features, including even distribution, uniform particle size, excellent thermal stability, and robust architecture endow this composite with significant improvements in its hydrogen storage performance. For instance, at a temperature as low as 350 °C, a reversible storage capacity of up to 8.9 wt% H2, without degradation after 25 complete cycles, was achieved for the 2LiBH4-MgH2 anchored on graphene. The design of this three-dimensional architecture can offer a new concept for obtaining high performance materials in the energy storage field.

Keywords

hydrogen, advanced, reaction, storage, reversible, graphene, wrapped

Disciplines

Engineering | Physical Sciences and Mathematics

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Graphene-wrapped Reversible Reaction for Advanced Hydrogen

Storage

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Abstract

Here, we report the fabrication of a graphene-wrapped nanostructured reactive hydride composite, *i.e.*, 2LiBH₄-MgH₂, made by adopting graphene-supported MgH₂ nanoparticles (NPs) as the nanoreactor and heterogeneous nucleation sites. The porous structure, uniform distribution of MgH₂ NPs, and the steric confinement by flexible graphene induced a homogeneous distribution of 2LiBH₄-MgH₂ nanocomposite on graphene with extremely high loading capacity (80 wt%) and energy density. The well-defined structural features, including even distribution, uniform particle size, excellent thermal stability, and robust architecture endow this composite with significant improvements in its hydrogen storage performance. For instance, at a temperature as low as 350 °C, a reversible storage capacity of up to 8.9 wt.% H₂, without degradation after 25 complete cycles, was achieved for the 2LiBH₄-MgH₂ anchored on graphene. The design of this three-dimensional architecture can offer a new concept for obtaining high performance materials in the energy storage field.

Keywords: hydrogen storage, graphene, nanoparticles, borohydrides, magnesium hydrides.

1. Introduction

Lithium borohydride (LiBH₄) has been widely investigated as one of the most promising solid-state materials for hydrogen storage due to its high gravimetric (18.5 wt.%) and volumetric hydrogen density (121 kg m⁻³).^[1, 2] Its practical applications, however, are significantly restricted by the high thermodynamic stability and sluggish reaction kinetics of LiBH₄, which are attributed to the strong ionic/covalent bonding between the constituent elements, which leads to a complete dehydrogenation only at temperatures exceeding 400 °C (Eq. (1)) and only partial rehydrogenation even under more extreme conditions of 600 °C and 35 MPa hydrogen.^[3, 4]

$$LiBH_4 \leftrightarrow LiH + B + 3/2H_2 \tag{1}$$

Developing reactive hydride composites (RHCs) by incorporating metal hydrides has been proven to be an effective strategy for lowering the reaction enthalpy, enhancing the kinetics, and improving the reversible capacity of LiBH₄, while preserving the high overall hydrogen density.^[5-10] A prototypical RHC is the combination of LiBH₄ and MgH₂ in a 2:1 molar ratio with a high theoretical hydrogen capacity of 11.4 wt.% based on Eq. (2), as well as a more advantageous dehydrogenation enthalpy (42 kJ mol⁻¹ H₂) due to the formation of MgB₂.^[5-7]

$$2\text{LiBH}_4 + \text{MgH}_2 \leftrightarrow 2\text{LiH} + \text{MgB}_2 + 4\text{H}_2 \tag{2}$$

Nevertheless the 2LiBH₄-MgH₂ composite still suffers from sluggish kinetics (as a temperature of over 400 °C is required for an appreciable dehydrogenation rate) and poor reversibility owing to grain growth, phase separation, and particle

agglomeration during hydrogen sorption cycles at elevated temperature.^[6, 11, 12] Downsizing materials to the nanometer scale has been extensively demonstrated to relieve the inherent limitations to the diffusion of elements in the solid state and facilitate destabilization induced by excess surface energy.^[13-15] Due to the high reactivity of both LiBH₄ and MgH₂, the synthetic strategy of direct synthesis of the 2LiBH₄-MgH₂ composite is limited to mechanical milling with uncontrollable size distribution, and, meanwhile, the performance of the mechanically milled composite is degraded during high-temperature cycling, mainly due to the uncontrolled particle growth and/or the aggregation during cycles of hydrogenation and dehydrogenation.^[16] An alternative to synthesize and stabilize nanostructured hydrogen storage materials is nanoconfinement via encapsulation in porous scaffolds, leading to the formation of nanosized composite particles under steric confinement, which could effectively preserve the nanostructured morphology during thermal treatment and ensure the cycling stability.^[17-19] Nonetheless, the inadequate efficiency, the tedious infiltration process, and a significant degradation of hydrogen capacity due to the massive "dead weight" introduced by inactive scaffolds, which is more obvious for the confinement of a binary composite, are major drawbacks for this strategy.^[19-21] In terms of 2LiBH₄-MgH₂ composite, the loading capacity reported in the literature is less than 50 wt% (Table S1 in the Supporting Information). Moreover, in order to achieve the effective nanoconfinement of 2LiBH₄-MgH₂ composite, MgH₂ and LiBH₄ are required to be infiltrated in sequence, due to the lack of suitable

solvents reported to dissolve both of them or their precursors in the previous literature.^[22, 23] Hence, the blocking of pores resulting from the preliminary infiltration of MgH₂ leads to the inhomogeneous distribution of LiBH₄ and prevents direct physical contact between LiBH₄ and MgH₂, which usually results in their individual decomposition and therefore, inferior dehydrogenation and hydrogenation kinetics and reversibility.^[23] As a result, the practical hydrogen storage densities of the whole system for nanoconfined 2LiBH₄-MgH₂ composite reported in the literature is further reduced to lower than 4.5 wt.% upon heating to 450 °C (Table S1). Therefore, the integration of both nanostructure engineering and high capacity to develop an efficient approach to the synthesis of high-performance reactive hydride composites is highly desirable, but remains a great challenge to date.

In this paper, we have adopted a bottom-up self-assembly strategy to controllably synthesize three-dimensional (3D) MgH₂@Graphene (MH@G) porous structure via solvothermal treatment with the assistance of H₂ (Figure 1). By taking advantage of MH@G as the "smart nanoreactor", in which flexible and 3D-structured graphene serves as the flexible structure support and MgH₂ nanoparticles homogeneously distributed on graphene serve as favorable heterogeneous nucleation sites to uniformly adsorb the solution containing LiBH₄ and hence, construct LiBH₄ around MgH₂ nanoparticles, monodisperse 2LiBH₄-MgH₂ nanocomposite (LBMH@G) with a particle size of ~ 10.5 nm was controllably fabricated on graphene. On the one hand, the nanostructuring of

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2LiBH₄-MgH₂ composite could significantly decrease the phase boundaries between LiBH₄ and MgH₂, and improve the solid-state diffusion pathways for mass transport during hydrogen storage, alleviating the low mobility of atoms and ions. On the other hand, the resultant 3D architecture can not only provide accessible channels for fast transportation of hydrogen, but is also conductive to preserving the high thermal conductivity of the overall composite for rapid heat transfer during the hydrogen storage cycling, which is induced by the homogeneous distribution of flexible graphene. Moreover, the flexible graphene can prevent the growth and agglomeration of particles, and also can accommodate the stress caused by the large volume changes during consecutive cycles of hydrogen uptake and release, resulting in prolonged cycling lifetime. Altogether, the as-prepared graphene-supported 2LiBH₄-MgH₂ nanocomposite with a sandwich-type structure exhibits greatly improved hydrogen storage performance compared to other forms of 2LiBH₄-MgH₂, with high energy density, remarkable rate performance, and excellent cycling stability.

2. Results and discussion:

The growth of homogeneous MgH₂ NPs anchored *in situ* on graphene was obtained by a hydrogenation induced solvothermal reaction of dibutyl magnesium at 200 °C for 24 h.^[24] Field-emission scanning electron microscope (FE-SEM) (Figure 2) and transmission electron microscope (TEM) (Figure 3) images clearly show that homogeneous MgH₂ NPs with an average particle size of ~ 5 nm are immobilized on large single graphene sheets with loading of 20% for the sample denoted as

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MH20@G. This homogeneous anchoring is attributed to the favorable absorption of dibutyl magnesium and MgH₂ on graphene (Figures 2a and 3a). Cross-sectional SEM images show the nanostructures, consisting of alternating layers of MgH₂ NPs and graphene stacks in the composite, contains large out-of-plane macropores, afforded by the assembly of graphene sheets, and small mesopores from adding "spacers", *i.e.*, MgH₂ NPs, between the graphene sheets (Figure 2b). It is worth noting that the weight fraction of MgH₂ NPs in the as-prepared 3D architectures could be easily controlled by adjusting the concentration of the reactants. With increasing loading from 20% to 60% (MH60@G), no aggregation was observed due to the high surface area of graphene as the structural support (Figures 2d and 3d). The observation of out-of-plane pores in MH@G agrees well with the N₂ adsorption-desorption analysis (Figure S1a), which exhibits the prominent characteristic of type-IV isotherms with a distinct H2 hysteresis loop in the P/P_o range of 0.4-1.0, suggesting the presence of relatively large macropores and mesopores in the framework. The mesopore size calculated by the Barrett-Joyner-Halenda (BJH) method is around 3.710 nm (Figure S1b), and the hybrid features a Brunauer-Emmett-Teller (BET) surface area of up to 794.7 m² g⁻¹ and pore volume of 1.368 cm³ g⁻¹. Combining these results with the SEM observations, it is clear that the porous structure of macropores and mesopores could provide easy pathways for the transportation of LiBH₄ solution to facilitate adsorption and nucleation on MgH₂ NPs. They also facilitate the transportation of hydrogen during reversible storage, while tolerating the volume changes during

hydrogen absorption and desorption. High-magnification images reveal that the MgH₂ NPs are isolated from one another within the layer and separated from each other by the graphene stacks, which leaves enough space for the following nucleation of LiBH₄ and could effectively circumvent agglomeration. The formation of MgH₂ was confirmed based on the X-ray diffraction (XRD) pattern (Figure S2), while high-resolution TEM (HRTEM) images reveal a measured *d*-spacing of 2.25 Å, corresponding to the (002) planes of hexagonal MgH₂ (inset of Figure 3a), which agrees well with the XRD results.

After infiltration and nucleation of LiBH₄, the morphology of MgH₂@G is essentially preserved, and the structure of MgH₂ remains spherical. Taking advantage of MgH₂ NPs with a relatively high surface energy as heterogeneous sites, which exhibits favorable adsorption of tetrahydrofuran (THF) containing LiBH₄^[25], and the hydrophobic nature of graphene, which is incompatible with THF ^[26, 27], the homogeneous adsorption of the solution around MgH₂ NPs and hence, nucleation of LiBH₄ on MgH₂ NPs are favored upon the continous evaporation of THF. A lighter color corresponding to LiBH₄ could be clearly observed to uniformly surround the surface of each MgH₂ NP after annealing, as verified by TEM and scanning TEM (STEM) images of LBMH@G (Figure 3b, c, e, f). The presence of LiBH₄ alonside MgH₂ could be directly validated based on HRTEM image, which verifies the close proximity of a measured d-spacing of 2.25 Å, corresponding to the (002) planes of tetragonal MgH₂ phase, and 2.53 Å, indexed to the (131) planes of tetragonal LiBH₄ phase (inset of Figure 3c). The unique architecture of MH@G as the nanoreactor, *i.e.*, the porous structure, which could promote the transfer and uniform distribution of LiBH₄ on each MgH₂ NP (Figure 2b, f), the flexible graphene, which could effectively prevent the growth of LiBH₄ during the nucleation process, and the homogenous distribution of MgH₂ NPs on graphene, leads to the uniform distribution of the resulting LiBH₄-MgH₂ nanocomposite (Figure 2e and Figure 3e, f), even with a loading of 80%. Therefore an average particle size of ~10.5 nm with good size distribution was observed for the as-prepared LiBH₄-MgH₂ nanocomposite in LBMH80@G. Energy dispersive X-ray spectroscopy (EDS) results for the thermally annealed LBMH80@G hybrid shown in Figure S3 demonstrate the presence of B (corresponding to LiBH₄), Mg (corresponding to MgH₂), and C (corresponding to graphene) in the composite. The corresponding elemental mapping analysis obviously shows the well-defined spatial distribution of all the elements, validating the good distribution of 2LiBH₄-MgH₂ nanocomposite in the composites (Figure 3g). The presence of LiBH₄ and MgH₂ in LBMH80@G could be directly supported by the X-ray diffraction (XRD) results (Figure S4), in which all the prominent peaks match well with the phase of LiBH₄ and MgH₂, which is consistent with the HRTEM results.

The hydrogen storage performance of the graphene-supported 2LiBH₄-MgH₂ nanocomposites was firstly examined by simultaneous thermogravimetric analysis coupled with mass spectroscopy (TGA-MS). As illustrated in Figure 4a and b, the bulk 2LiBH₄-MgH₂ composite starts to release hydrogen at ~354 °C, with two main desorption peaks at ~364 °C and 431 °C, corresponding to the decomposition of MgH₂ and LiBH₄, respectively, and a total mass loss of 7.5 wt.% was observed

when the sample was heated to 450 °C. By comparison, the onset temperature of all the graphene-supported $2LiBH_4$ -MgH₂ nanocomposites is downshifted to ~ 235 °C, followed by a shoulder before the peak temperature, which is mainly attributed to the decomposition of MgH₂ and LiBH₄, respectively. Specifically, a weight loss of ~ 4.4 wt.% could be achieved for LBMH40@G, which is close to the theoretical value (4.56 wt.%), indicating complete dehydrogenation within the temperature range from room temperature to only 365 °C. With increased loading of the 2LiBH₄-MgH₂ nanocomposites from 40% to 80%, the released H₂ capacity increases correspondingly, with only a slight increase in the peak temperature from 328 °C to 345 °C, which is attributed to the homogeneous distribution. Specifically, a H₂ capacity of 9.1 wt.% was obtained for LBMH80@G, and its dehydrogenation could be completed before 375 °C, much lower than even the onset temperature of the 2nd step decomposition from the bulk 2LiBH₄-MgH₂ composite. Furthermore, no measureable release of B₂H₆, which was detected upon the simultaneous decomposition of bulk 2LiBH₄-MgH₂ composite and is a harmful impurity for the applications of hydrogen storage materials, was observed during the dehydrogenation of LBMH80@G (Figure S5). The storage capacity is further confirmed by the volumetric results, which also authenticates the high-purity of released hydrogen (Figure S6). This indicates that well-organized nanostructures of 2LiBH₄-MgH₂ composite are distributed on the graphene, as verified by microscopic images, which endows the composite with significantly enhanced hydrogen storage performance.

It has been clarified that, at elevated temperature and low hydrogen pressure, individual decomposition of LiBH4 is both thermodynamically allowed and kinetically favored, which could hinder the reaction between LiBH₄ and MgH₂ to form MgB₂ and hence, impede the favorable reversiblity of the LiBH₄-MgH₂ system based on Eq. (2).^[5, 28-30] Experimental results have confirmed that a hydrogen back pressure of at least 0.3 MPa during dehydrogenation is required to suppress the individual decomposition of LiBH₄ and favor the reversible reaction between Mg and LiBH₄ to produce LiH and MgB₂.^[11] Therefore, in order to further confirm the effects of the well-organized architecture towards promoting the kinetics and cycling performance of 2LiBH₄-MgH₂ nanocomposite, isothermal volumetric desorption measurements at various temperatures (Figure 4c and d) were conducted with an initial hydrogen back pressure of 0.3 MPa. An incubation period of more than 10 h for the second dehydrogenation step is observed for the ball-milled 2LiBH₄-MgH₂ composite with the sizes of most of the particles larger than 500 nm (Figure S7), even at a temperature of 400 °C, due to the sluggish nucleation of MgB₂, which significantly degrades the desorption kinetics and is a major issue for the application of this material. On the contrary, no incubation period was observed for any of the graphene-supported 2LiBH₄-MgH₂ nanocomposites, and only less than 20 min is required to complete the dehydrogenation for LBMH40@G. Although the dehydrogenation rate slightly decreased with increasing loading capacity to 80%, LBMH80@G is still capable of approaching saturation of the hydrogen release process at 400 °C over the period

of only 40 min, so that it exhibits a hydrogen capacity of 9.1 wt.% in overall composite mass, much higher than even the practical capacity of its bulk counterpart. Moreover, a complete dehydrogenation (9.0 wt.%) could also be achieved by decreasing the operating temperature down to 325 °C with a holding time of 180 min, as verified by the disappearance of LiBH₄ and MgH₂, and the formation of MgB₂ and LiH in the powder XRD results (Figure S8), while only a capacity of 2.9 wt.%, corresponding to the decomposition of MgH₂, was observed in the bulk 2LiBH₄-MgH₂ composite, even when heated at 400 °C within the same period. This confirms a significant improvement in the dehydriding kinetics in the nanocomposites in comparison with their bulk counterpart due to the decrease in the particle size down to nanometer range and the close proximity between the MgH₂ and the LiBH₄, which facilitates the solid-state reaction between Mg and LiBH₄ towards the formation of MgB₂, owing to the much shortened length scales of the phase separation and mass transport.

The thermodynamics of graphene-supported $2\text{LiBH}_4\text{-MgH}_2$ nanocomposite is further determined from a series of pressure-composition-temperature (PCT) curves derived from the van't Hoff plot based on the H₂ absorption and desorption isotherms (Figure S9). The enthalpy (Δ H) of hydrogenation of graphene-supported $2\text{LiBH}_4\text{-MgH}_2$ nanocomposite is calculated to be ~ 39.2 kJ mol⁻¹ H₂ according to the slope of van't Hoff plot, which is comparable to the value reported for the bulk counterpart (40.2 kJ mol⁻¹ H₂), attributed to the hydrogenation of MgB₂ and LiH to form $2\text{LiBH}_4\text{-MgH}_2$ nanocomposite.^[5] By comparison, since the dehydrogenation process of bulk 2LiBH₄-MgH₂ composite in general involves the individual decomposition of LiBH₄ and Mg due to the sluggish interaction between Mg and LiBH₄ and/or the interaction of Mg with B to form MgB₂ (Figures S10-12), the enthalpy changes of bulk 2LiBH₄-MgH₂ composite for dehydrogenation (69.2-71 kJ mol⁻¹ H₂) is much larger than for the hydrogenation in the previous literature.^[31, 32] Interestingly, the enthalpy changes of dehydrogenation of 2LiBH₄-MgH₂ nanocomposite are calculated to be ~46.8 kJ mol⁻¹ H₂, which is significantly lower than the relative value of the bulk counterpart attributed to the favorable formation of MgB₂ and LiH from Mg and LiBH₄ towards hydrogen release as verified by XRD, FTIR and solid-state ¹¹B NMR results (Figures S10-12). It is concluded that the significantly enhanced dehydrogenation kinetics and close proximity between MgH₂ and LiBH₄ induced by the significant decrease of particle size (Figure 4) leads to the complete and favorable interaction between Mg and LiBH₄ to form MgB₂ in the equilibration time and a tremendously decreased hysteresis between absorption and desorption equilibrium pressures in comparison with bulk counterpart.

The long-term kinetic measurements, an important challenging and key aspect in practical hydrogen storage applications, were carried out by isothermal hydrogenation and dehydrogenation at 350 °C, using the volumetric method to evaluate the cycling performance of graphene-supported 2LiBH₄-MgH₂ nanocomposite compared with its bulk counterpart (Figure 5a). It was revealed that the capacity of the bulk 2LiBH₄-MgH₂ composite was only ~2.8 wt.% with a dwell time of 200 min for the first cycle, and ~2.88 wt.% of hydrogen was desorbed,

even after consecutive thermal activation during three cycles of hydrogen storage. By contrast, the graphene-supported 2LiBH₄-MgH₂ nanocomposite (LBMH80@G) delivers a capacity of ~9.1 wt.% in the 1^{st} cycle, which far exceeds the values reported in the previous literature (Table S1), as well the US Department of Energy (DOE) 2020 targets for onboard hydrogen storage systems (*i.e.*, 5.5 wt.%). No degradation is observed, and there is capacity retention of ~98%, even through 25 full cycles (Figure 5b). Furthermore, the kinetics of dehydrogenation from graphene-supported 2LiBH₄-MgH₂ nanocomposite is well-preserved from the first to the last cycle, and a complete hydrogen release process could be realized within less than 100 min, in which the nanocomposite exhibits a capacity of 8.92 wt.% hydrogen during the 25th cycle. No impurity was detected by mass spectra during the 15th and 25th cycle of dehydrogenation (Figure S5) and charicteristic peaks indexed to LiBH₄ and MgH₂ with absence of any byproducts could be found in the products after 10th and 15th cycle of hydrogenation (Figure S13), which endorses the well cycling stablity of graphene-supported 2LiBH₄-MgH₂ nanocomposite. The morphology changes in the graphene-supported 2LiBH₄-MgH₂ nanocomposite were investigated at the end of the 15th dehydrogenation (Figure 5c-e), which showed that the nanostructure at this stage is well maintained and very similar to that observed in the freshly prepared sample, without any appearance of physical damage and obvious aggregation. The uniform dispersion of dehydrogenated products could be clearly observed in STEM image (Figure 5d) although with a wider size distribution and a larger mean particle size (~ 16 nm) through 15 cycles of hydrogenation and dehydrogenation in comparison with the freshly-prepared morphology changes nanocomposite. The in the graphene-supported 2LiBH₄-MgH₂ nanocomposite were investigated at the end of the 15th dehydrogenation, which showed that the nanostructure at this stage is well maintained and very similar to that observed in the freshly prepared sample, without any appearance of physical damage. After 15 cycles of dehydrogenation for LBMH80@G, the formation of MgB₂ could be directly confirmed in a HRTEM image (inset of Figure 5e) by the presence of interplanar spacing of 0.21 nm, which can be assigned to the (101) planes of hexagonal MgB₂. The corresponding elemental mapping (Figure 5f) further validates the uniform distribution of LiBH₄ and MgH₂ in the dehydrogenated products after 15 cycles. It demonstrates that exceptional cycling capability could be attributed to the highly uniform 2LiBH₄-MgH₂ nanocomposite distributed on graphene and the stable architecture of the hydrogen storage materials.

In the light of these observations, the superior hydrogen storage performance and cycling stability of graphene-supported 2LiBH₄-MgH₂ nanocomposite can be mainly ascribed to several unique features. First, the high surface area of graphene and the unique self-assembly strategy make it possible to realize the high loading of uniform MgH₂ NPs and hence LiBH₄ NPs, which ensures the high capacity of the system (Figure 1). Secondly, the significant reduction of particle size down to the nanometer scale can not only develop close contact between LiBH₄ and MgH₂, but also significantly decreases the diffusion distances for the solid-state reaction between LiBH₄ and MgH₂, and enhances surface interactions (Figures 2 and 3), leading to tremendously improved hydrogen storage kinetics (Figure 4) and favorable formation of MgB₂ from the interaction between Mg and LiBH₄ during dehydrogenation. Moreover, the obtained 2LiBH₄-MgH₂ nanocomposite is homogeneously anchored into the porous skeleton of graphene with close and robust physical contact, which could ensure fast heat transfer induced by the high thermal conductivity of graphene and, simultaneously, effectively avoid the aggregation of the as-synthesized nanoparticles from the opposite side of graphene sheets during the hydrogen storage process (Figure 5). In addition, the particle size of $2LiBH_4$ -MgH₂ nanocomposite down to only ~ 10.5 nm and the relatively clear interparticle space between the as-synthesized nanocomposite coupled with the steric confinement and structural support effects of porous graphene could effectively alleviate particle growth and sintering effects, resulting in a well-preserved morphological nanostructure and excellent cycling stability (Figure $2LiBH_4$ -MgH₂ 5). Therefore, the well-designed graphene-supported nanocomposite exhibits exceptionally high hydrogen storage capacity, significantly improved dehydrogenation kinetics, and excellent cycling stability.

3. Conclusions

In summary, we have demonstrated the rational fabrication of a nanostructured binary composite, *i.e.*, 2LiBH₄-MgH₂, with homogeneous particle size of ~10.5 nm, uniform distribution on graphene, and high loading capacity, by using flexible graphene as the structural support and homogeneous MgH₂ NPs directly self-assembled on graphene

as the heterogeneous nucleation sites. The sandwich-structure formed *in-situ* during the self-assembly of MgH₂ on graphene with large pore volumes and specific surface areas can facilitate the penetration of LiBH₄ and maximize the amount of loading of 2LiBH₄-MgH₂ nanocomposite, in addition to maintaining mechanical integrity towards stable cycling stability. Meanwhile, graphene can enhance the thermal transport during the charging and discharging of hydrogen. Due to the synergetic effects induced by this unique structure, graphene-supported 2LiBH₄-MgH₂ nanocomposite exhibits a significantly decreased dehydrogenation temperature, high reversible H₂ capacity (9.1 wt.% in the overall composite), and good cycling stability (a reversible capacity of 8.9 wt.% after 25 complete cycles at 350 °C). This work not only offers a new approach to developing high-performance binary hydrogen storage materials, but also opens the way towards fabrication of graphene-supported multiphase composites for a large spectrum of applications.

4. Experimental details

Preparation of graphene-supported MgH₂ nanoparticles: Graphene-supported MgH₂ NPs were fabricated through the hydrogenation of di-*n*-butylmagnesium (MgBu₂) in cyclohexane.^[24] In a typical synthesis of MH20@G, 0.0132 g graphene was first mixed with 1.6 mL MgBu₂ solution and 40 mL cyclohexane in a pressure reactor vessel to achieve a homogeneous dispersion. The solution was then heated up to 200 °C with vigorous stirring under a hydrogen pressure of 35 atm. After reaction for 24 h, the product was collected by centrifugation and further dried using dynamic vacuum on a Schlenk line, to form graphene-supported MgH₂ NPs.

By changing the ratio between MgBu₂ and graphene, loading ratios of 40 wt.% and 60 wt.% could be fabricated.

Preparation of graphene-supported 2LiBH₄-MgH₂ nanocomposite: The synthesis of 2LiBH₄-MgH₂ nanocomposite is achieved by adopting the thus-formed graphene-supported MgH₂ NPs as the nanoreactors, which were immersed in a solution of LiBH₄ in THF. After sonication and stirring for 30 min, the product was vacuum-dried at room temperature and then slowly heated up to 150 °C to remove the solvent. The molar ratio of LiBH₄ to MgH₂ was 2.05:1.

Preparation of bulk 2LiBH₄-MgH₂ composite: the ball-milling of LiBH₄ and MgH₂ with a molar ratio of 2:1 was carried out using a planetary QM-1SP2 for 4 h. The ball-to-powder ratio was 40:1, with a milling speed of 400 rpm. The milling procedure was conducted by alternating between 30 min of milling and 10 min of rest. All manipulation of materials was performed in an argon-filled glove box with H₂O and O₂ levels below 1 ppm to prevent contamination by air.

Materials characterization: Thermogravimetric analysis (TGA; Netzsch STA 449 F3) in conjunction with mass spectrometry (MS; Hidden HPR 20) was carried out under dynamic argon with a heating rate of 5 °C min⁻¹ and a purge rate of 80 ml min⁻¹. X-ray diffraction (XRD) patterns were collected on a D8 Advance, Bruker AXS with Cu K α radiation. Amorphous tape was used to cover samples during the XRD measurements to avoid any possible reactions between the sample and air. Nitrogen absorption/desorption isotherms were collected on a Quantachrome NOVA 4200e instrument at the temperature of liquid nitrogen. The

pore volumes and pore size distributions were obtained from the adsorption branches of isotherms, in accordance with the Barrett-Joyner-Halenda (BJH) model. Field-emission scanning electron microscope (FE-SEM) images were obtained using a JEOL 7500FA microscope. Transmission electron microscope (TEM) images were collected on a JEOL 2011 F. Solid-state ¹¹B magic angle spinning nuclear magnetic resonance (MAS NMR) were conducted on a Bruker AVANCE 500 MHz spectrometer at room temperature. The chemical shifts for the ¹¹B nuclei are referenced to LiBH₄ at -41 ppm.

The hydrogen storage performance of the as-prepared samples were studied on a Sieverts apparatus (GRC, Advanced Materials Corp., USA). The desorption properties were determined at various temperatures under a hydrogen pressure of 0.3 MPa. For cycling tests, the as-prepared composites were firstly hydrogenated at 350 °C under a initial H₂ pressure of 8 MPa, and then the dehydrogenation was conducted at the same temperature under a hydrogen pressure of 0.3 MPa. Pressure-composition-temperature (PCT) measurements were conducted at the desired temperatures, and the equilibrium time for each point was set to 600 s.

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Supporting Information Available: Supplementary data associated with this article can be found in the online version at xxx.

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Figure captions:

Figure 1. Schematic illustration of the fabrication of graphene-supported 2LiBH_4 -MgH₂ nanocomposite: (1) self-assembly of uniform MgH₂ NPs on graphene via solvothermal treatment; (2) infiltration of LiBH₄ solution; (3, 4) removal of solvent and heterogeneous nucleation of LiBH₄ on MgH₂ NPs.

Figure 2. SEM images of (a) MH20@G, (c) LBMH40@G, (d) MH60@G, and (e) LBMH80@G; and cross-sectional SEM images of (b) MH20@G and (f) LBMH80@G.

Figure 3. TEM images of (a) MH20@G, (b) LBMH40@G, (d) MH60@G and (e) LBMH80@G. STEM images of (c) LBMH40@G, with inset containing a HRTEM image, and (f) LBMH80@G. (g) Elemental mapping of LBMH80@G. The insets in (a) are a HRTEM image (top right) and a FFT spectrum of MgH₂ NPs (bottom left).

Figure 4. Thermogravimetric analysis curves (a) and mass spectra (b) of the as-prepared 2LiBH₄-MgH₂ nanocomposites anchored on graphene with various loadings compared with the ball-milled composite (bulk). (c) Isothermal dehydrogenation of graphene-supported 2LiBH₄-MgH₂ nanocomposites with various loadings in comparison with their ball-milled counterpart at 400 °C under 0.3 MPa hydrogen back pressure, where the H₂ contents are expressed per mass of 2LiBH₄-MgH₂ nanocomposite (with the H₂ content expressed per mass of whole composite shown in the inset); and (d) isothermal dehydrogenation of LBMH80@G at various temperatures under a back pressure of 0.3 MPa.

Figure 5. (a) Long-term cycling performance of the dehydrogenation (under a back pressure of 0.3 MPa) and hydrogenation for LBMH80@G and bulk 2LiBH₄-MgH₂ composite at 350 °C; (b) normalized H₂ capacity as a function of cycle number, where the hydrogen capacities are normalized to the theoretical value of 2LiBH₄-MgH₂ composite; SEM (c), STEM (d), and TEM (e) images, with the inset containing a HRTEM image LBMH80@G after 15 cycles of dehydrogenation; and (f) elemental mapping of LBMH80@G after 15 cycles of hydrogenation. The H₂ capacity is expressed here per mass of the whole composite.



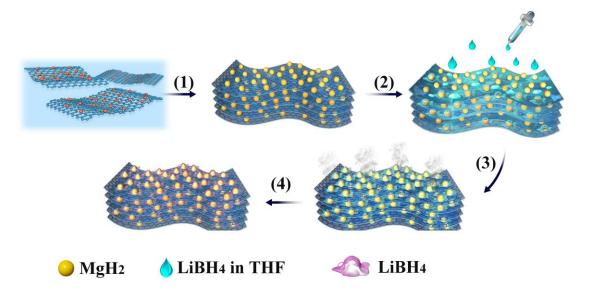


Figure 2

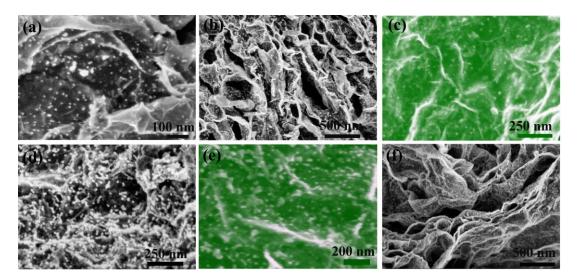


Figure 3

