

New analytical evidence of discontinuous oxidation in dried microencapsulated lipids

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1 **Abstract**

2 Formation of hydroperoxy-, keto- and hydroxy- dienes was studied at 40 °C in fatty acid
3 methyl esters (FAME) microencapsulated in a dairy-like matrix formed by lactose and
4 sodium caseinate. The FAME were obtained from conventional sunflower oil and the
5 microcapsules were prepared by freeze-drying of an oil-in-water emulsion. For
6 comparative purposes a neat sample of FAME was also tested. Results showed that for a
7 given content of hydroperoxydienes much more elevated amounts of secondary
8 products were detected in the microencapsulated sample compared to the neat sample of
9 FAME. The contents of keto- and hydroxy- dienes found in the microencapsulated
10 FAME ranged as a whole between 6 and 31 wt% of the analyzed compounds, while the
11 neat sample showed values lower than 1.5%. Along with the fact that relatively higher
12 contents of polymers were also found in the encapsulated sample, these results can be
13 attributed to lipid droplets with very different oxidation states. On the one hand, the
14 extract would be formed from droplets in early stages of oxidation containing
15 hydroperoxides and very low contents of secondary products and, on the other, from
16 droplets in advanced stages with decreased hydroperoxides and substantial contents of
17 secondary products. Unlike the neat sample, hydroxydienes formed at significantly
18 higher amounts than ketodienes in the microencapsulated FAME, suggesting a possible
19 chemical role of the encapsulation matrix.

20 **Key-words:** Hydroperoxides, ketodienes, hydroxydienes, autoxidation,
21 microencapsulation

22

23 **1 Introduction**

24 Dehydration of oil-in-water emulsions containing proteins and/or carbohydrates is a
25 common process in the manufacture of food powders. Today there are a number of
26 formulated food emulsions that are dehydrated such as infant formulae and emulsions
27 containing polyunsaturated lipids or oils as a carrier of flavours, vitamins and other
28 components [1-3]. The oil in these products is encapsulated as a disperse phase in the
29 inner of solid particles that act as a physical barrier protecting it against oxidation.

30 Evaluation and control of lipid oxidation in microencapsulated lipids is of great
31 significance because it results in the development of objectionable flavors and
32 formation of compounds that may be detrimental to health [4]. The oxidation in these
33 products is quite complex because droplets may oxidize at different rates and have very
34 different oxidation states when the lipid extract is analyzed. Oxidized droplets may
35 occur in the presence of others well protected by the encapsulation matrix. Even when
36 the global content of oxidation products is low due to the oxidation of a minor fraction,
37 complex mixtures of primary, secondary and even advanced oxidation compounds may
38 be detected in quite different proportions to that of a sample of oil in continuous phase
39 with the same total content of oxidation products [5]. It is therefore evident that
40 evaluation of oxidation in such cases would not be possible with the methods of
41 analysis normally applied in labs of quality control, based upon analytical indices such
42 as the peroxide value.

43 In previous studies carried out in our lab, quantitative analysis of the main oxidation
44 products of linoleic acid, i.e. hydroperoxy-, keto- and hydroxy- dienes, has been
45 developed to analyze directly oxidized samples of fatty acid methyl esters (FAME)
46 derived from vegetable oils. The separation and detection of analytes was based upon
47 the NP-HPLC-UV analysis proposed by Hopia, Huang, & Frankel [6] to evaluate

48 oxidized samples of methyl linoleate. The conjugated diene structure of methyl linoleate
49 hydroperoxides and hydroxides can be readily detected by absorption of UV light at
50 232-234 nm, depending on the polarity of the solvent, while that of methyl linoleate
51 ketones are detected at 268-270 nm [7-8]. The method was then adapted to the analysis
52 of real samples of vegetable oils by applying an adequate derivatization step to
53 transform the oxidized triacylglycerol (TAG) molecules into FAME [9].

54 Compared to the analytical indices commonly applied to evaluate lipid oxidation, the
55 main advantage of this method is that allows quantitation of compounds and the
56 simultaneous determination of primary oxidation compounds, hydroperoxides, and their
57 principal secondary products, keto- and hydroxy- compounds, in low amounts. In this
58 regard, the quantification of lipid oxidation products in foods constitutes a starting point
59 to determine if the contents in the diet are sufficient to have a role in a variety of chronic
60 diseases, such as cardiovascular diseases and cancer. Oxidized lipids are known to be
61 involved in such diseases, but the real contribution of lipids coming from the diet is
62 unknown because the contents of oxidation products in foods have not been established
63 due to their analytical complexity [10].

64 The method has only been applied to the analysis of pure FAME, FAME obtained from
65 oils, and vegetable oils that were all oxidized in continuous phase [6-9, 11-12].

66 In this work we study the quantitative formation of hydroperoxy-, keto- and hydroxy-
67 dienes in FAME microencapsulated in a dairy-like matrix formed by lactose and sodium
68 caseinate [5]. The FAME were obtained from conventional sunflower oil and the
69 microcapsules were prepared by freeze-drying of an oil-in-water emulsion containing 10
70 wt% FAME, 10 wt% sodium caseinate, 10 wt% lactose and 70 wt% water. The water
71 activity and the glass transition temperature were measured along the oxidation study to
72 examine possible changes of the particle structure. Although the microencapsulated

73 sample under study can be considered a model system of microencapsulated oils or even
74 of powdered infant formulae, it should be noted that ethyl esters of polyunsaturated
75 fatty acids are microencapsulated and marketed as dietetic supplements or ingredients to
76 supplement foods with functional lipids. The analyses were performed in the free and
77 encapsulated lipid fractions of the microencapsulated FAME. For comparative purposes
78 formation of the compounds was also studied in neat FAME. In addition to the HPLC
79 method, the analysis of polymers by high-performance size-exclusion chromatography
80 with refractive-index detection (HPSEC-RI) was also performed to evaluate advanced
81 oxidation products.

82

83 **2 Materials and Methods**

84 Chemicals

85 Sodium caseinate and D-lactose monohydrate were purchased from Sigma-Aldrich
86 Química S.A. (Madrid, Spain). Diethyl ether stabilized with 1% v/v ethanol (Super
87 purity solvent, HPLC grade) was purchased from Romil, LTD (Cambridge, UK) and n-
88 heptane (99% purity, HPLC grade) from Carlo Erba Reactifs-SDS (Val de Reuil,
89 France). Both HPLC solvents were used as received.

90 Samples

91 FAME were obtained from refined high linoleic sunflower oil by transmethylation with
92 KOH in methanol according to a previous report [11]. The oil was supplied by Koipe
93 S.A. (Andújar, Jaén, Spain). The fatty acid composition was determined to be 6.7%
94 C16:0, 0.2% C16:1, 3.6% C18:0, 33.0% C18:1, 55.2% C18:2 and 1.3% others.

95 The FAME were encapsulated in a matrix of sodium caseinate and D-lactose according
96 to a previous report [13]. An o/w emulsion was prepared from the FAME and a solution
97 containing the encapsulating components. The weight composition of the emulsion was
98 10% FAME, 10% sodium caseinate, 10% D-lactose and 70% water. A coarse emulsion
99 was prepared in an Ultraturrax DI-25 (IKA, Germany) by applying 454 g for 2 min, 641
100 g for 2 min and 1294 g for 1 min. The emulsion was refined in an EmulsiFlex-C5
101 (Avestin Inc., Canada) high pressure homogenizer by applying 70 MPa and two passes.
102 The emulsion was frozen -32 °C for 24 h and freeze-dried in a lab-scale Heto FD3
103 freeze-dryer (Allerød, Denmark) for 48 h. Finally, in batches of 20 g the dried emulsion
104 was ground in a domestic electronic coffee grinder of 400 mL volume for 10 s at
105 interval of 5 s and a homogenous powder product was obtained.

106 Oxidation conditions

107 A neat sample of FAME was oxidized in a beaker at 40 °C in the dark by using an oven
108 with continuous air circulation. The surface-to-volume ratio of the FAME sample was
109 as high as 5 cm⁻¹ so that oxidation was developed under non-limited oxygen conditions.
110 Three aliquots of 100 mg each were sampled periodically in a period of 7 days.

111 Independent 10-g samples of dried microencapsulated FAME were oxidized at 40 °C in
112 closed amber bottles of 250 mL. An assay tube with 10 mL of a saturated solution of
113 potassium acetate was placed into each bottle to create an atmosphere of 23% relative
114 humidity [14]. Periodic samplings were performed in a period of 12 days. Three bottles
115 were drawn from the oven in each sampling and the samples were kept at -25°C until
116 analysis.

117 Analyses of intact dried microencapsulated samples

118 Water activity

119 The water activity of the microencapsulated samples was measured using a PawKit
120 hygrometer (Decagon Devices Inc., Pullman, WA, USA).

121 Glass transition temperature

122 The glass transition temperature (T_g) of the microencapsulated FAME was determined
123 using a DSC Q 2000 calorimeter (TA Instruments, New Castle, DE, USA) according to
124 a previous report [13].

125 Lipid extraction from the microencapsulated samples

126 The free lipid fraction was extracted according to Sankarikutty, Sreekumar, Narayanan,
127 & Mathew [15]. A volume of 100 mL of n-hexane was added to 10-g sample and
128 stirring was applied at room temperature for 15 min. The solvent was filtered through a
129 filter paper and evaporated in a rotary evaporator at 40 °C. The extract was dried to
130 constant weight using a stream of nitrogen. The treated powder was left in a fume
131 cupboard until the complete loss of trace hexane.

132 The encapsulated lipid fraction was extracted with dichloromethane and methanol (2:1,
133 v/v) in the absence of water according to a previous report [16]. In brief, a 75 mL
134 volume of dichloromethane followed by a 35 mL volume of methanol was added to the
135 sample. The mixture was vigorously stirred in a magnetic stirrer at room temperature for
136 30 min. The solvent was filtered through a filter paper and evaporated at 40 °C in a
137 rotary evaporator. The extract was finally dried to constant weight using a stream of
138 nitrogen.

139 Analysis of FAME

140 Analysis by HPLC

141 The main oxidation products of methyl linoleate, i.e. hydroperoxy-, keto- and hydroxy-
142 dienes, were determined quantitatively by an HPLC-UV method developed by our lab
143 [7]. A Waters 600 HPLC chromatograph (Waters Corp., Milford, MA, USA) equipped
144 with a 600 Waters pump, a Rheodyne injector valve (20- μ L sample loop), a silica
145 HPLC column (LiChrospher[®] Si 60, 250 mm x 4 mm i.d., 5 μ m particle size) (Merck,
146 Darmstadt, Germany), an HP 1050 Series variable wavelength UV detector (8 mm path
147 length) (Agilent Technologies Inc., Palo Alto, CA) and a 600 Waters controller was
148 used. The separation of analytes was performed in isocratic elution using n-

149 heptane:diethyl ether (82:18, v/v) with a flow rate of 1 mL/min. Ethanol present in the
150 diethyl ether as a stabilizer was not removed. Hydroperoxy- and hydroxy- dienes were
151 recorded by the UV detector at 234 nm, while ketodienes were at 268 nm. The FAME
152 samples both neat and extracted were dissolved in n-hexane in a range of 1-50 mg/mL
153 prior to analysis. Quantitative data were obtained by applying response factors reported
154 elsewhere [7].

155 Analysis of polymers

156 Analysis of polymers was performed according to IUPAC standard method 2.508 [17]. An
157 HPSEC chromatograph equipped with a Rheodyne 7725i injector with a 10- μ L sample
158 loop, a Knauer 120 HPLC pump (Knauer, Berlin, Germany) and a Merck L-7490
159 refractive index detector (Merck, Darmstadt, Germany) was used. The separation was
160 performed on two 100 and 500 Å Ultrastyrigel columns (25 cm x 0.77 cm i.d.) packed
161 with porous, highly cross-linked styrene-divinylbenzene copolymers (5 μ m) (Agilent
162 Technologies, Palo Alto, CA) connected in series by using tetrahydrofuran as the
163 mobile phase at a flow rate of 1 mL/min.

164 Statistical analysis

165 Analytical determinations were carried out in triplicate and results were presented as
166 mean values. Comparisons were made by the Student's *t* test in Microsoft Excel 2010
167 (Microsoft Corporation, Redmond, WA, USA). Significance was defined at $p < 0.05$.

168

169 3 Results and discussion

170 The amounts of the free and encapsulated lipid fractions extracted, the water activity
171 and the glass transition temperature (T_g) of the microencapsulated samples showed no
172 substantial changes along the oxidation study. The amounts of lipids were 6-9 g/100 g
173 sample for the free lipid fraction and 15-19 g/100 g of sample devoid of free oil for the
174 encapsulated fraction. The water activity showed values of 0.20-0.27 and the T_g of 45-
175 47 °C. It can be said that the structure of the powder particles remained without
176 significant changes that resulted in changes in the amounts of the free and encapsulated
177 lipid fractions during the study. The fact that the oxidation temperature was lower than
178 the T_g in just 5-7 °C seemed to be sufficient so as not to occur such structural
179 modifications [18]. Structural changes of the microencapsulation matrix can give rise to
180 changes in the lipid distribution. Thus, an increase in the content of the free lipid
181 fraction due to lactose crystallization is a well-known phenomenon in milk powder and
182 dairy-like microencapsulated lipids [19, 20]. Absorption of water, storage temperature
183 and storage time decrease the viscosity of the amorphous matrix allowing
184 reorganization of its molecules [18, 19].

185 HPLC analysis showed that the chromatograms of the lipid extracts of the
186 microencapsulated FAME were not different from those of the neat sample in terms of
187 occurrence of new peaks or changes in the distribution of isomers in each group of
188 compounds (**Fig. 1**).

189 As expected, oxidation was quicker in the continuous system. The hydroperoxides
190 showed a period of slow formation followed by another of acceleration in both systems.
191 Keto- and hydroxy- dienes displayed a similar pattern to that of hydroperoxides (**Fig. 2**).
192 The substantial increase of hydroperoxides occurred at 4 days in the neat sample and at

193 8 days in both the free and encapsulated fractions of the microencapsulated sample. The
194 formation of hydroperoxides in the accelerated period was however slower in the
195 encapsulated fraction compared to both the free fraction and the neat sample, indicating
196 clearly lower availability of oxygen. These results are in agreement with previous
197 studies on oils microencapsulated in the same matrix as the one used in the present
198 study [5, 14]. It was observed that in these products when an oil sample is stripped of its
199 naturally occurring antioxidants and so unprotected the diffusion of oxygen through the
200 matrix becomes the determining factor of the oxidation rate in the encapsulated fraction.

201 Formation of the main secondary oxidation products of methyl linoleate in the
202 microencapsulated sample was quite different compared to the neat FAME. Both lipid
203 fractions of the powder sample showed significantly much more elevated amounts of
204 secondary products for a given content of hydroperoxydienes (**Fig. 3**). Whereas in the
205 neat sample the relative contents of keto- and hydroxy- dienes as a whole were not
206 higher than 1.5 wt% of the total compounds analyzed by HPLC, i.e. hydroperoxy-, keto-
207 and hydroxy- dienes, the lipid fractions of the microencapsulated FAME showed values
208 between 6 and 31 wt%. In addition, unlike the neat sample and other samples of neat
209 FAME studied at different conditions elsewhere [7, 8], hydroxydienes formed at
210 significantly higher amounts than ketodienes in the microencapsulated FAME.

211 The larger contents of degradation products from hydroperoxides found in the
212 microencapsulated sample can be attributed to the discontinuous nature of oxidation in a
213 product where the lipids constitute a disperse phase [5]. The extracts would come from
214 lipid droplets with very different extents of oxidation. On the one hand, the lipid
215 fraction would be formed from droplets relatively protected by the matrix, in early
216 stages of oxidation and so with hydroperoxides and very low contents of secondary

217 products and, on the other, from droplets in advanced stages in which hydroperoxides
218 decompose more quickly than are formed generating substantial contents of secondary
219 oxidation products. This hypothesis was supported by the analysis of polymers.
220 Likewise, for a given concentration of hydroperoxides the contents of polymers were
221 also more elevated in the encapsulated lipid fraction than in the neat FAME sample
222 (**Fig. 4**), indicating formation of advanced oxidation compounds in certain droplets. The
223 free lipid fraction exhibited an intermediate situation between the continuous system
224 and the encapsulated fraction (**Fig. 3-4**) and therefore also showed lipid droplets
225 oxidizing at different rates. In previous studies, however, the free lipid fraction of dried
226 microencapsulated oils showed an oxidative pattern similar to that of oils in continuous
227 phase [5, 14]. Unlike the encapsulated fraction, most of the free oil comes from discrete
228 discontinuous deposits localized on the surface of the powder particles, constituting the
229 surface oil [20, 21]. However, part of the free oil is also formed from droplets localized
230 in the vicinity of the particle surface that are accessible to the extraction solvent. These
231 keep their structure and are completely surrounded by the encapsulation matrix. This
232 more internal subfraction may oxidize following a pattern characteristic of a
233 discontinuous phase.

234 Compared to the free fraction, polymerization in the encapsulated FAME occurred at
235 early stages of oxidation (**Fig. 4**). This early polymerization is in agreement with results
236 of previous studies [14]. Even though the total content of the oxidation products
237 increased much more quickly in the free fraction of dried microencapsulated oils along
238 storage, polymerization was detected at quite earlier stages in the encapsulated oil. It
239 was suggested that a subfraction of the encapsulated oil was very susceptible to lipid
240 oxidation and oxidized much more quickly than the free oil.

241 With regard to the higher contents of hydroxy- than keto- dienes found in the lipid
242 extracts, the results suggest that these differences could be related to an effect of the
243 encapsulation matrix, acting as a potent donor of hydrogen or as a reducing agent of
244 hydroperoxides. Due to its emulsifying properties and so its elevated concentration in
245 the interface oil-matrix, it seems reasonable to think that sodium caseinate could be
246 involved in such a hypothetical chemical effect of the encapsulation wall. In this regard,
247 caseins have been reported to show both antioxidant and free radical scavenging
248 activities in liquid systems [22]. Various types of bovine caseins inhibited oxidation of
249 linoleic acid in emulsion. The oxidation was induced with the radical initiator 2,2'-
250 azobis(2-amidinopropane) (AAPH) and inhibition was measured by oxygen
251 consumption. The authors suggested that caseins are preferred targets for free radical
252 intermediates over the lipid substrate. The same authors found that caseins were also
253 capable of quenching the nitrogen-centered radical 1,1-diphenyl-2-picryl-hydrazyl
254 (DPPH), showing free radical scavenging properties. Hidalgo et al. [23] have also
255 observed radical scavenging activity on DPPH in hydrolysates of bovine sodium
256 caseinate, showing antioxidant properties of its peptides. The amino acids tyrosine,
257 phenylalanine, tryptophan, proline, methionine, lysine and histidine have been reported
258 to be antioxidative [24]. Therefore, there are evidences on the capability of caseins to
259 donate hydrogen radicals. This hypothetical effect of the matrix did not seem to alter the
260 relative distributions of the isomers of hydroperoxydienes (**Fig. 1**), nor that of their
261 derived compounds, keto- and hydroxy- dienes (not shown). The chromatograms
262 showed a pattern characteristic of uninhibited oxidation. The isomerization of the forms
263 *cis,trans* or *trans,cis* to *trans,trans* was not inhibited by a potent hydrogen donor [25]
264 and the compounds with a *trans,trans* configuration were somewhat more abundant as a
265 result [7].

266 The higher contents of hydroxy- compared to keto- dienes in the microencapsulated
267 FAME could also be explained by a direct reduction of hydroperoxides to hydroxides.
268 In fact, hydroxydienes were detected in both lipid fractions at early stages of oxidation
269 (**Fig. 3**). In this respect, methionine and cysteine residues in proteins, including casein,
270 have shown peroxide scavenging activities in aqueous systems and it has been
271 suggested that lipid hydroperoxides can be transformed into the corresponding
272 hydroxides through a two-electron reduction [26-29]. In contrast to the hypothetical role
273 of the protein acting as a potent hydrogen donor, formation of hydroxides by direct
274 reduction of hydroperoxides would explain the fact that the geometrical isomers of
275 hydroperoxydienes and those of their derived compounds were those characteristic of
276 uninhibited oxidation. In addition, such formation of hydroxides is not in contrast to the
277 assumption that the larger contents of degradation products from hydroperoxides found
278 in the microencapsulated sample can be attributed to the discontinuous nature of lipid
279 oxidation in these systems. Reduction of hydroperoxides to relatively more stable
280 compounds would not give rise to an increase in the global oxidation rate nor in the
281 formation of compounds of advanced oxidation, i.e. polymers.

282 **Conclusions**

283 The results of this study evidence the importance of applying complementary analytical
284 methods to those assessing the primary oxidation products only to evaluate lipid
285 oxidation in dried microencapsulated lipids or other foods in which the lipids constitute
286 a disperse phase. Substantial formation of secondary oxidation products and even
287 polymerization compounds can occur even when the level of global oxidation is low.
288 The oxidative degradation of certain droplets or minor lipid fractions could help explain
289 the development of rancidity in foods presenting quite low contents of hydroperoxides.

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294

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379 **Figure legends**

380 **Fig. 1.** HPLC chromatograms registered at 234 and 268 nm of oxidized neat FAME (**a**)
381 and the free (**b**) and encapsulated (**c**) fractions of oxidized microencapsulated FAME.

382 **Fig. 2.** Formation of hydroperoxy-, keto- and hydroxy- dienes in neat FAME (circles)
383 and the free (squares) and encapsulated (triangles) fractions of microencapsulated
384 FAME. Error bars express standard deviation.

385 **Fig. 3.** Relationships of keto- and hydroxy- with hydroperoxy- dienes in neat FAME
386 (circles) and the free (squares) and encapsulated (triangles) fractions of
387 microencapsulated FAME. Error bars express standard deviation.

388 **Fig. 4.** Relationship between polymers and hydroperoxydienes in neat FAME (circles)
389 and the free (squares) and encapsulated (triangles) fractions of microencapsulated
390 FAME. Error bars express standard deviation. Error bars express standard deviation.

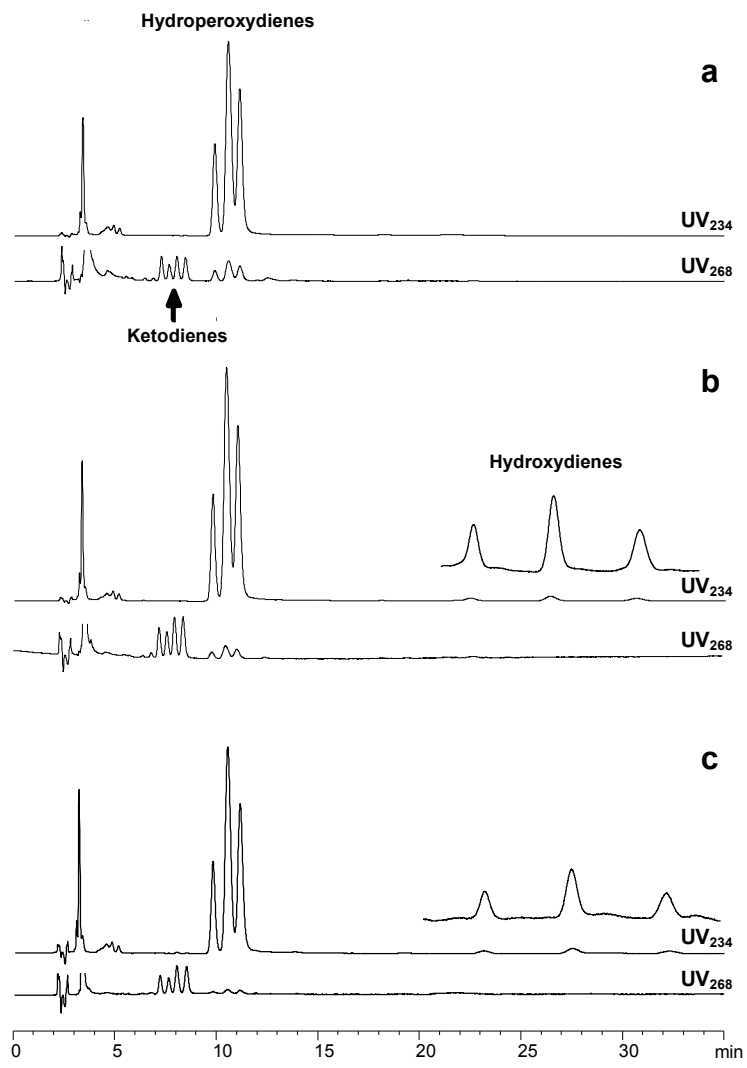


Figure 1

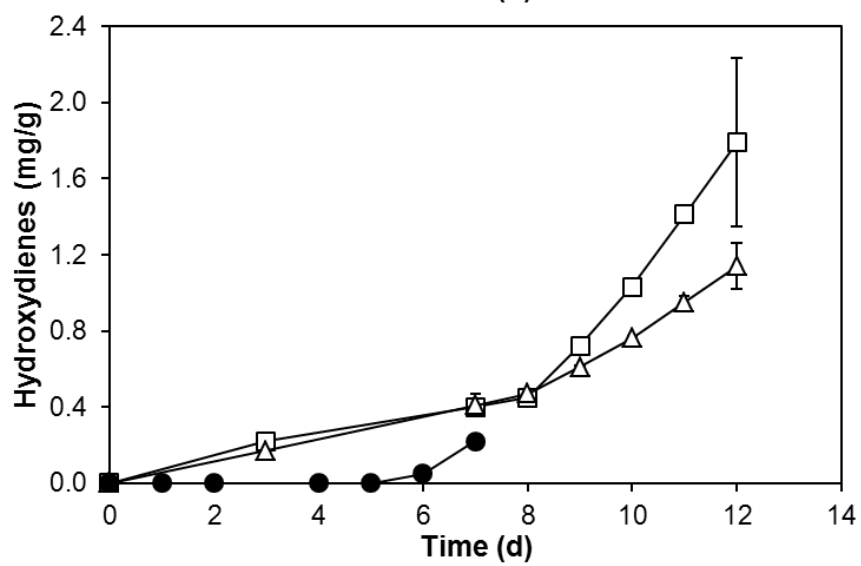
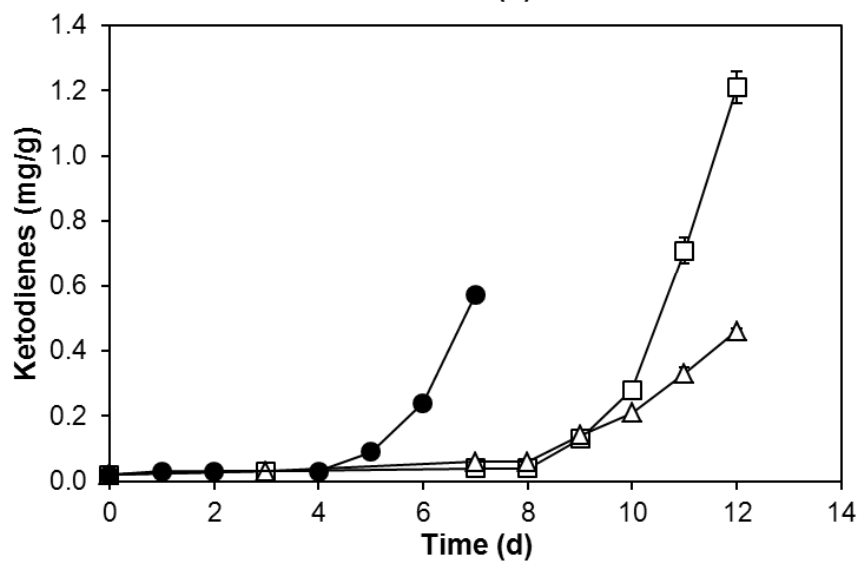
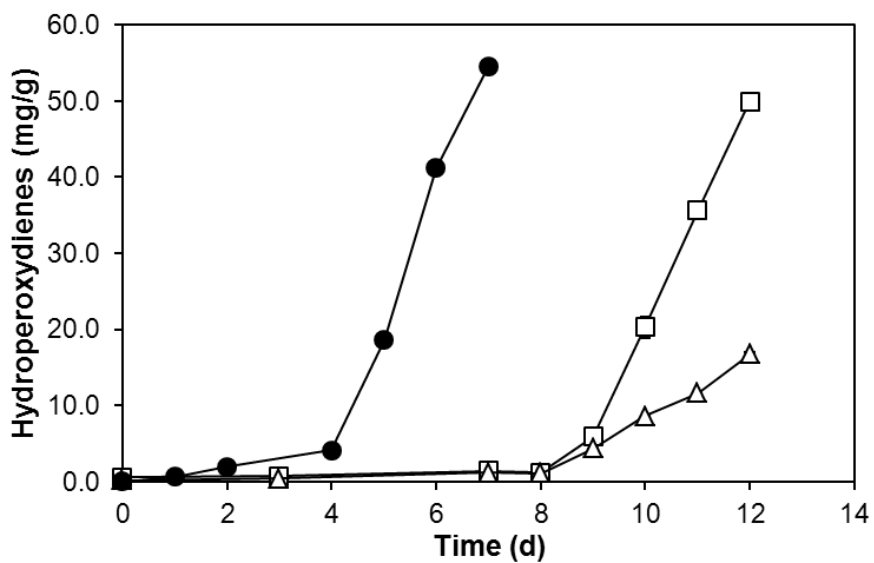


Figure 2

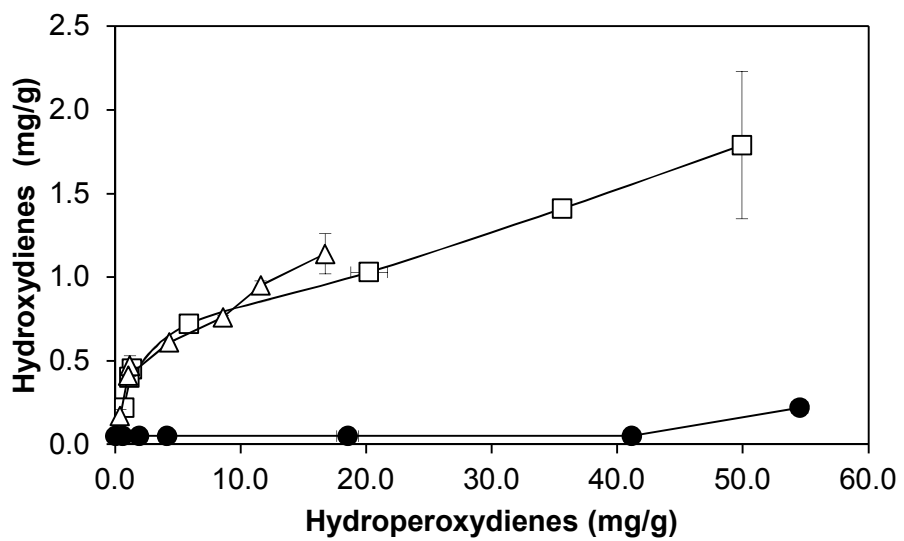
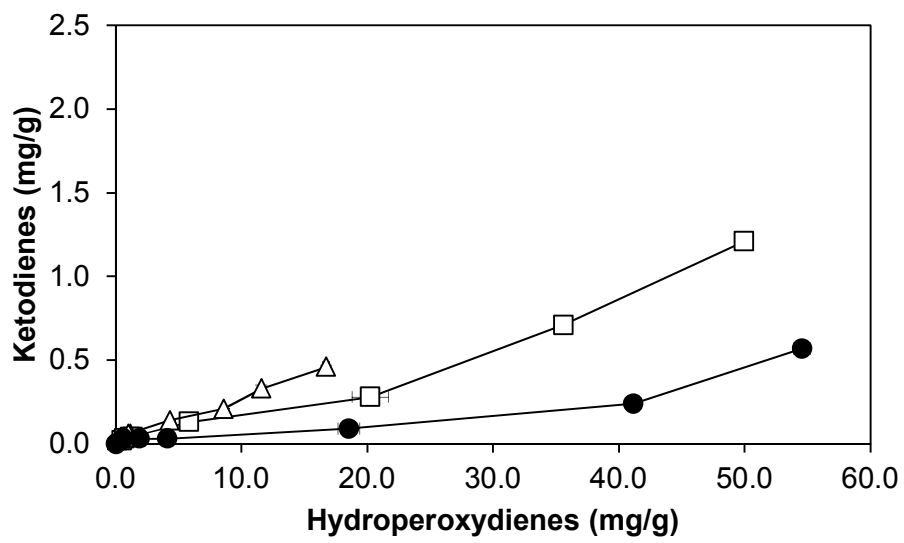


Figure 3

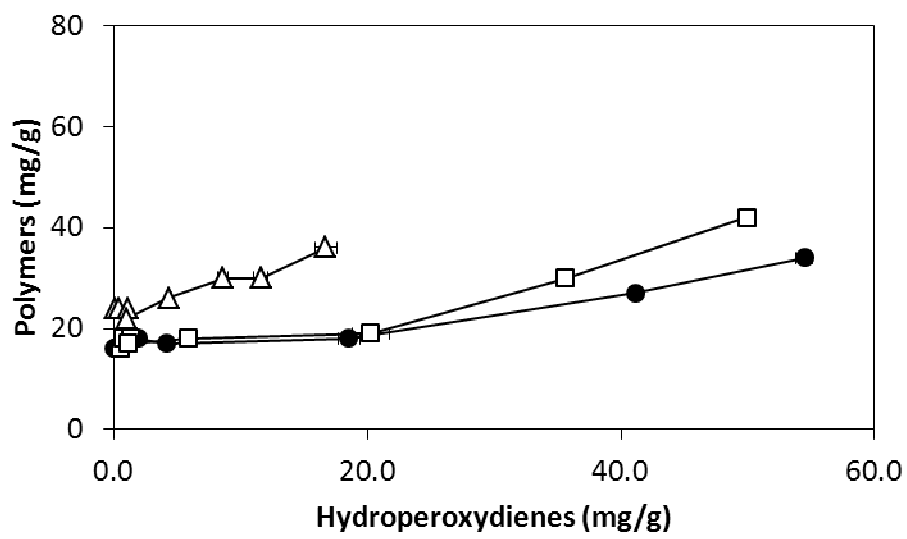


Figure 4