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1 **Gastrointestinal diseases and their impact on drug solubility: Celiac disease**

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18 **Abstract**

19 The aim of this study was to develop an *in vitro* tool for predicting drug solubility and
20 dissolution in intestinal fluids of patients with Celiac disease (CED). Biorelevant media for
21 patients with CED were developed based on published information and a Design of Experiment
22 (DoE) approach. The CED biorelevant media were characterised according to their surface
23 tension, osmolality, dynamic viscosity and buffer capacity. By performing solubility studies of
24 six drugs with different physicochemical properties in CED media, we aimed to identify drugs
25 at high risk of altered luminal solubility in CED patients. Identified differences in CED patients
26 compared to healthy subjects were related to a higher concentration of bile salts, lecithin and
27 cholesterol and included as factors in the DoE resulting in 8 CED biorelevant media.
28 Differences in media properties were observed for the surface tension between biorelevant
29 media based on CED patients and healthy subjects. In terms of solubility, only a minimal effect
30 of CED on the solubility of the hydrophilic neutral compound azathioprine was observed. For
31 neutral moderately lipophilic compounds (budesonide, celecoxib) a higher surfactant
32 concentration resulted in most cases in a higher drug solubility, while it was specific to each
33 drug whether this was mainly driven by bile salts or lecithin. In comparison, drug solubilisation
34 of ionisable compounds with moderate to high lipophilicity was less impacted by CED
35 differences. The developed biorelevant CED media serve as *in vitro* tool to identify the main
36 media factors impacting on drug solubility.

37 **Keywords**

38 Gastrointestinal diseases; Celiac disease; Biorelevant media; Physicochemical properties;
39 Solubility

40 **1. Introduction**

41 Celiac disease (CED) is a chronic auto-inflammatory disease induced by an intolerance to
42 dietary gluten, a storage protein of wheat, rye, barley and oats. Approximately 1% of the
43 population is affected by CED and its aetiology is a combination of genetic predisposition and
44 environmental factors (e.g., breastfeeding, time of gluten introduction and the microbiota)
45 (Koehler et al., 2014). CED mainly affects the small intestine resulting in gastrointestinal (GI)
46 symptoms such as bloating, diarrhoea, malabsorptive symptoms and weight loss. Additionally,
47 CED patients can present extra-intestinal symptoms such as dermatitis herpetiformis, anaemia
48 or osteoporosis (Leffler et al., 2015). The diagnosis involves serological testing for
49 autoantibodies (anti-tTG, anti-EMA) and an endoscopic biopsy (Turner et al., 2015).
50 Depending on the damage to the small intestine, the disease can be classified in different
51 disease grades based on histological findings such as crypt hyperplasia, the constitution of the
52 villi and the intra-epithelial lymphocytes in the jejunum and duodenum (Oberhuber et al.,
53 1999). For the treatment of CED, patients need to adhere to a gluten-free diet, the only known
54 effective treatment to date, since the reintroduction of dietary gluten results in a relapse of the
55 disease (Gottlieb et al., 2015). More treatment options are expected to emerge in the near future,
56 since several new active pharmaceutical ingredients have reached clinical phases of drug
57 development in recent years (Gottlieb et al., 2015).

58 Patient convenience dictates that oral administration is the preferred route of drug
59 administration for most drugs. Consequently, patients with CED are likely to be treated with
60 orally administered drug products for concomitant conditions or extra-intestinal manifestations
61 of CED. Since oral drug administration is, apart from drug and formulation properties,
62 dependent on gastrointestinal physiology, pathophysiological changes in CED could affect
63 drug safety and efficacy. GI diseases can affect various processes involved in oral drug delivery
64 e.g., drug release from the formulation, drug dissolution, permeation through the GI membrane

65 and gut or hepatic metabolism (Effinger et al., 2019). Altered drug absorption in CED patients
66 compared to healthy subjects has previously been attributed to a reduced small intestinal
67 surface area, a different intestinal CYP enzyme abundance, a higher jejunal permeability and
68 differences in gastric emptying (Tran et al., 2013).

69 So far, there is only a small number of drugs for which drug product performance has been
70 investigated in CED patients and these studies included only a small number of patients (Tran
71 et al., 2013). Due to the high costs of clinical trials, it is expected that in the future investigations
72 in CED patients will remain rare.

73 For poorly soluble drugs, drug absorption can be limited by the dissolution rate or the solubility
74 of the drug in gastrointestinal fluids (Amidon et al., 1995). If this is the case, *in vitro* release
75 and dissolution testing can be used as surrogate for a drug's *in vivo* performance (Amidon et
76 al., 1995). To simulate closely the conditions present in the GI tract, biorelevant media were
77 developed mimicking the composition of the gastrointestinal fluids of healthy subjects (Galia
78 et al., 1998; Jantratid et al., 2008; Markopoulos et al., 2015; Vertzoni et al., 2010; Vertzoni et
79 al., 2005). The composition of the gastrointestinal fluids can be altered in patients with GI
80 disease and therefore, *in vitro* dissolution and solubility studies with biorelevant media adapted
81 to pathophysiological conditions could result in better predictions of drug product performance
82 in patient populations (Effinger et al., 2019).

83 This study aims to identify drugs at risk of altered solubility in GI fluids of CED patients.
84 Biorelevant media for patients with CED representative of the small intestinal fluid in the fasted
85 and fed state were developed. Information from literature was collected to identify differences
86 in the composition of luminal contents of patients with CED compared to healthy subjects.
87 Biorelevant media for CED patients were developed based on biorelevant media for healthy
88 subjects and a Design of Experiment (DoE) approach by integrating the identified differences

89 as factors with two levels. Subsequently, the CED biorelevant media were characterised in
90 terms of surface tension, osmolality, buffer capacity and dynamic viscosity. Additionally, the
91 solubility of six compounds with different physicochemical properties (including azathioprine,
92 budesonide, celecoxib, dipyridamole, loperamide and sulfasalazine), in the developed
93 biorelevant media based on CED patients and healthy subjects was determined.

94 **2. Materials**

95 Acetic acid High Performance Liquid Chromatography (HPLC) grade, chloroform, sodium
96 oleate, budesonide, phosphoric acid and sodium hydroxide were purchased from Sigma-
97 Aldrich Company Ltd., Dorset, England. Sulfasalazine, loperamide hydrochloride,
98 dipyridamole, celecoxib, azathioprine, methanol HPLC grade and acetonitrile HPLC grade
99 were purchased from VWR International Ltd, Lutterworth, UK. Sodium chloride,
100 trifluoroacetic acid (TFA), potassium dihydrogen orthophosphate, dimethyl sulfoxide and
101 maleic acid were used from Fisher Scientific UK Ltd., Loughborough, England. Other
102 chemicals used included sodium taurocholate (Prodotti Chimici Alimentari S.P.A., Basaluzzo,
103 Italy), egg lecithin–Lipoid EPCS (Lipoid GmbH, Ludwigshafen, Germany), glyceryl
104 monooleate–Rylo Mg 19 (Danisco, Brabrand, Denmark) and cholesterol (95%, Acros
105 Organics, Geel, Belgium). Water was ultra-pure (Milli-Q) laboratory grade.

106 **3. Methods**

107 3.1. Media development

108 3.1.1. GI physiological differences in CED compared to healthy subjects

109 To identify differences in the composition of GI fluids of untreated CED patients compared to
110 healthy subjects, a literature search was performed. Since to date the GI fluids of CED patients
111 have not been directly characterised, studies investigating parameters that most likely impact
112 on GI fluids were considered.

113 The bile flow and biliary lipid output has previously been measured in untreated CED patients
114 and healthy subjects during a constant infusion of a liquid formula diet using a duodenal
115 intubation technique (Vuoristo and Miettinen, 1985). Biliary lipid outputs such as cholesterol,
116 bile acids and phospholipids could be estimated in comparison to the dilution of a marker
117 (polyethylene glycol 4000). The bile flow was with 232 ± 29 mL/h (mean \pm SD) significantly
118 higher in CED patients compared to 132 ± 24 mL/h in healthy subjects (Student's t-test, $p<0.05$).
119 The biliary cholesterol output normalised to the body weight was significantly increased in
120 CED patients (0.82 ± 0.10 vs 0.43 ± 0.06 mg/kg*h, $p<0.02$). Similarly, the biliary output of
121 phospholipids was also highly increased in CED patients compared to healthy subjects
122 (0.26 ± 0.05 vs 0.08 ± 0.02 mg/kg*h, $p<0.02$). Additionally, a higher bile acid output was
123 observed in CED patients (9.28 ± 1.65 vs 4.64 ± 0.45 mg/kg*h). In accordance, it was observed
124 that the bile salt pool is three times higher in CED patients compared to healthy subjects, which
125 could be related to a very effective ileal reabsorption of bile acids or a sluggish contraction of
126 the gall bladder (Low-Beer et al., 1973). Since our study was based on untreated CED patients
127 (not adhering to a gluten-free diet), dietary differences between CED patients and healthy
128 subjects were not considered.

129 3.1.2. Development of CED media with Design of Experiment

130 The development of biorelevant media for CED patients followed a DoE approach and CED
131 biorelevant media representative of the small intestinal fluid in the fasted and fed state were
132 developed. Biorelevant media previously developed based on healthy subjects were used as the
133 basis for CED biorelevant media and included Fasted-State Simulated Intestinal Fluid-Version
134 2 (FaSSIF-V2) and Fed-State Simulated Intestinal Fluid-Version 2 (FeSSIF-V2) (Jantratid et
135 al., 2008). According to the identified differences described in Section 3.1.1, biorelevant media
136 based on healthy subjects were modified by including the differences as factors in the
137 experimental design. For both prandial states, the integrated factors in the experimental design

138 were the concentration of bile salts, lecithin and cholesterol. Since the biliary secretion is the
139 main source of bile salts, lecithin and cholesterol present in the intestinal fluids, a direct
140 correlation between biliary output and intestinal concentration was assumed. Since the three
141 parameters were not directly measured in the GI fluids, an indirect percental approach was
142 followed to determine the level of the corresponding factor according to

$$143 \quad x_{CED-BM} = \frac{y_{CED}}{y_H} * x_{H-BM} \quad (1)$$

144 where x_{CED-BM} is the high level of the factor in CED media, y_{CED} and y_H are the median of
145 the corresponding biliary output observed in CED patients and healthy subjects, respectively
146 and x_{H-BM} is the level of the factor in biorelevant media based on healthy subjects.

147 The three factors were integrated with two levels in the experimental design, a low and a high
148 level. The low level was based on the concentration in biorelevant media based on healthy
149 subjects (Table 1) and the high level corresponded to the median percentage of the respective
150 concentration in the healthy medium. For cholesterol, the low level concentration was based
151 on the median concentration of cholesterol observed in human intestinal fluid as observed by
152 Riethorst et al. (2016) [fasted state: 0.08 mM, fed state: 0.57 mM], since cholesterol is not a
153 component of FaSSIF-V2 and FeSSIF-V2.

154 The DoE was performed with Statgraphics Centurion 18 (Statpoint Technologies Inc., VA, US)
155 with a full factorial design for CED intestinal biorelevant media for the fasted and fed state.
156 An overview of the DoE is given in Figure 1. Biorelevant media were prepared as previously
157 described with an additional step of adding cholesterol (Jantratid et al., 2008). The cholesterol
158 solution (50 mg/mL in chloroform) was mixed with a lecithin solution (100 mg/ml in
159 dichloromethane) using a magnetic stirrer, before being added to the bile salt/buffer mixture
160 and driven off using a rotary evaporator Büchi Rotovapor R-114 (Büchi Labortechnik, Flawil,
161 Switzerland) according to the published protocol. The osmolality of CED media was set to the

162 value in the corresponding biorelevant medium based on healthy subjects by adjusting the
163 concentration of sodium chloride.

164 3.1.3. Media characterisation

165 Surface tension, osmolality, dynamic viscosity and buffer capacity of biorelevant media
166 previously developed based on healthy subjects and newly developed for CED patients were
167 measured in triplicate. The results are reported as mean with standard deviation.

168 3.1.3.1. Surface tension

169 Surface tension measurements were performed at room temperature with a ring tensiometer
170 (Sigma 700 Force tensiometer, Attension, UK) using approximately 10 mL of each medium,
171 placed in a glass vessel with a diameter of 46 mm. A platinum Du Noüy ring was lowered
172 below the meniscus of the medium. Subsequently, by pushing and pulling the ring through the
173 surface of the medium, the force exerted by the meniscus was measured and related to the
174 surface tension of the medium (Butt et al., 2004).

175 3.1.3.2. Osmolality

176 Osmolality was determined with an Advanced Instruments Inc. micro-osmometer Model 3300
177 (Norwood, MA, US). Therefore, the freezing-point depression of a 20 µl sample was measured
178 with a high-precision thermistor following the supercooling and induced crystallisation of the
179 sample.

180 3.1.3.3. Dynamic viscosity

181 The dynamic viscosity at 37°C was measured with a Bohlin Rheometer C-VOR (Malvern
182 instruments, UK). Therefore, a cone-plate measuring system, including a rotating upper cone
183 (4°, 40mm) and a fixed lower plate with the medium contained between them, was used. The
184 shear rate was measured while twenty different shear stresses, logarithmically distributed in
185 the range of 0.05 to 0.15 Pa, were exerted on the sample of the medium. The ratio of shear
186 stress to shear rate corresponds to the dynamic viscosity.

187 3.1.3.4. Buffer capacity

188 Buffer capacity was determined using a potentiometric titration method. Therefore, small
189 volumes of 0.5 M hydrochloric acid were added to 10 mL of sample until a change of one pH
190 unit was recorded by a Mettler Toledo SevenCompact S220 pH meter (Schwerzenbach,
191 Switzerland). Equation (2) was used to calculate the buffer capacity (β) according to

192
$$\beta = \left(\frac{0.5M * V_{acid}}{\Delta pH} \right) * \frac{1000}{V_s} \quad (2)$$

193 where V_{acid} is the volume of the acid added, V_s is the volume of the sample and ΔpH
194 corresponds to the change in pH (Rabbie et al., 2015).

195 3.2. Compound selection

196 For the solubility studies, low soluble compounds belonging to Biopharmaceutics
197 Classification System (BCS) class II (low solubility, high permeability) or IV (low solubility,
198 low permeability) were selected as shown in Table 1. Additionally, the selected drugs varied
199 in their ionization properties (pKa) and lipophilicity (logP). Drugs with indication for
200 gastrointestinal diseases were preferred.

201 **Table 1:** Properties and indication of selected compounds for solubility studies.

| Drug | pKa (acid/base) | logP | BCS class | Intrinsic aqueous solubility [mg/mL] | Indication |
|----------------------|---|---|------------------------------------|--|--------------------------------------|
| Azathioprine | 7.9 (acid) (Mitra and Narurkar, 1987) | 0.1 (Hansch et al., 1995) | IV (Lindenberg et al., 2004) | 0.171 (Llinas et al., 2008) | Immunosuppressive |
| Budesonide | 12.0 (acid) (Corey and Fossel, 2016) | 2.6 (Bharate et al., 2016) | II (Bhatt et al., 2014) | 0.028 (Ali et al., 2010) | Locally acting corticosteroid in IBD |
| Celecoxib | 11.1 (acid) (G.D. Searle LLC Division of Pfizer Inc, 2019) | 3.5 (G.D. Searle LLC Division of Pfizer Inc, 2019) | II (Paulson et al., 2001) | 0.003 - 0.007 (Paulson et al., 2001) | Nonsteroidal anti-inflammatory drug |
| Dipyridamole | 6.4 (base) (Pedersen, 1979) | 2.2 (Betageri and Dipali, 1993) | II (Zaki et al., 2010) | 0.003 (Hopfinger et al., 2009) | Platelet aggregation inhibitor |
| Loperamide | 8.6 (base) (Manallack, 2007) | 5.5 (Dickson et al., 2017) | II (Zaki et al., 2010) | | Anti-diarrheal agent |
| Sulfasalazine | 2.3, 7.9 (acid) (Shalaeva et al., 2008) | 2.9 (Graham and Pile, 2015) | II/IV (Lindenberg et al., 2004) | 0.29×10^{-3} (Llinas et al., 2008) | Anti-inflammatory agent in IBD |

202

203 3.3. Solubility studies

204 The shake-flask method was used to determine the solubility of the investigated compounds
 205 (Baka et al., 2008). Therefore, an excess amount of drug was added to 5 mL of the respective
 206 medium in a glass tube, which was then placed in a shaking water bath (Grant instruments,
 207 UK) and maintained at 37°C and 200 strokes/min for 24 h. Subsequently, GF/D membrane
 208 filters with a pore size of 2.7 µm (Whatman® Puradisc, diameter 13 mm) were used to filter the
 209 sample followed by quantitative analysis with HPLC/UV. The solubility studies were

210 performed in triplicate in CED disease media and healthy media and average solubility
211 differences between CED media and healthy media were expressed as a % Relative effect on
212 solubility $(((S_{CED}-S_{Healthy})/ S_{Healthy}) \times 100)$. A higher drug solubility in CED media compared to
213 healthy media is indicated by a positive value, whereas the opposite is indicated for negative
214 values. HPLC analysis was performed with an Agilent Technologies 1200 series HPLC system
215 (Santa Clara, CA) including a binary pump (G1212A), an autosampler (G1329A), a
216 thermostatted column compartment (G1316A) and a diode array detector (G1315D). The
217 methods used for the HPLC-UV analysis of the six drugs were modifications of previously
218 published methods (presented in Gastrointestinal diseases and their impact on drug solubility:
219 Crohn's disease) (Effinger et al., 2020).

220 3.4. Statistical analysis

221 Differences between media properties and drug solubility in biorelevant media based on CED
222 patients compared to healthy subjects were identified with the software XLSTAT (Addinsoft,
223 France) using one-way analysis of variance (ANOVA) with a post-hoc Tukey's test and a
224 significance level of $p \leq 0.05$.

225 A multifactorial ANOVA performed in Statgraphics Centurion 18 (Statpoint Technologies
226 Inc., VA, US) was used to estimate the effects of the three categorical variables (bile salts,
227 lecithin, cholesterol) and two-factor interactions in the DoE on the solubility of each of the six
228 investigated compounds. Factors were considered statistically significant if the p-value was
229 less than 0.05, indicating an effect on drug solubility at the 95.00% confidence level.

230 **4. Results and discussion**

231 4.1. Media characterisation

232 The surface tension of intestinal CED biorelevant media is shown in Figure 2 and was in the
233 range of 45.5 to 51.6 mN/m and of 26.6 to 35.7 mN/m for the fasted and fed state, respectively.

234 In the fasted state, the surface tension of all media with low bile salt concentration was higher
235 compared to the healthy medium ($p<0.05$). This finding is consistent with another study, where
236 a higher surface tension was observed for reduced bile salt concentrations in fasted state
237 simulating fluids without cholesterol (Xie et al., 2014). Additionally, media with at the same
238 time high bile salt and lecithin concentrations possessed a significantly higher surface tension
239 compared to the healthy medium but a lower surface tension compared to all CED media with
240 low bile salt concentrations ($p<0.05$). In the fed state, the surface tension of all CED media
241 with low lecithin concentrations, except for the medium with at the same time low bile salt and
242 cholesterol concentrations, was significantly decreased ($p<0.05$).

243 The osmolality of biorelevant media based on CED patients and healthy subjects was not
244 significantly different.

245 The measured dynamic viscosities of CED biorelevant media at a shear stress of 0.06 Pa, 0.08
246 Pa and 0.15 Pa are presented in Figure 3. All healthy and CED media showed shear thinning
247 behaviour. The viscosity of CED biorelevant media at an applied shear stress of 0.15 Pa was
248 in the range of 3.26 to 3.56 mPas, at 0.08 Pa in the range of 3.70 to 4.56 mPas and at 0.06 Pa
249 in the range of 4.28 to 6.42 mPas, respectively. No significant differences between biorelevant
250 media based on CED patients and healthy subjects were observed considering all three different
251 shear stresses ($p<0.05$).

252 The buffer capacity was not significantly different in fasted and fed state intestinal media based
253 on healthy subjects compared to CED patients, since the same buffer composition was used
254 and no changes of the media pH were applied (data not shown).

255 4.2. Solubility of drugs in CED biorelevant media

256 Considering the final pH value of the medium after 24 h, the pH was within 6.5 ± 0.1 and 5.8
257 ± 0.1 in all cases except for the sulfasalazine studies in fasted (final medium pH: 6.2 ± 0.1) and
258 fed state (final medium pH 5.7 ± 0.1) intestinal media.

259 4.2.1. Neutral drugs

260 The results of the solubility studies with neutral compounds in CED fasted and fed state
261 intestinal media are illustrated in Figure 4.

262 For azathioprine, the solubility in the fasted state was not significantly different in CED media
263 compared to healthy media. In the fed state, the solubility of azathioprine was significantly
264 higher in CED biorelevant media with high concentrations of bile salts but the relative increase
265 was for all media below 15%.

266 For budesonide, the solubility in all fasted state CED biorelevant media was significantly
267 higher compared to the healthy medium ($p < 0.05$), whereby the solubility of budesonide was
268 highest in CED media with high bile salt concentrations. The positive effect of bile salts is in
269 accordance with a previous study showing that an increase of the concentration of bile salts in
270 a fixed 4:1 ratio of bile salts to lecithin resulted in an increase in budesonide solubility
271 (Soderlind et al., 2010). Additionally, the positive effect of cholesterol on budesonide
272 solubilisation indicates a drug-cholesterol interaction or a positive solubilisation effect of more
273 complex vesicles (sodium taurocholate-lecithin-cholesterol) as previously reported for
274 fenofibrate (Khoshakhlagh et al., 2015).

275 In the fed state, the solubility of budesonide in the CED media with at the same time low
276 concentrations of bile salts and lecithin was significantly decreased compared to the healthy
277 medium ($p<0.05$), indicating a competition for solubilisation between cholesterol and
278 budesonide possibly due to the similarity of their chemical structure. In contrast, a significantly
279 higher solubility was observed in CED media with high concentrations of bile salts and lecithin
280 and CED media with either a high concentration of bile salts or lecithin and a low concentration
281 of cholesterol ($p<0.05$), indicating a positive effect of higher surfactant concentration and a
282 negative effect of cholesterol on budesonide solubility.

283 For celecoxib, the solubility in fasted state CED media with a high concentration of lecithin
284 and a low concentration of cholesterol was significantly higher compared to the healthy
285 medium. In contrast, in all other CED fasted state media, the solubility of celecoxib was
286 significantly lower ($p<0.05$). The positive effect of lecithin on celecoxib solubility is in
287 accordance with previous results revealing a higher solubility of celecoxib in FaSSIF (higher
288 concentration of lecithin) compared to FaSSIF-V2 (Shono et al., 2009).

289 In the fed state, the solubility of celecoxib was significantly higher in CED media with at the
290 same time high concentrations of bile salts and lecithin ($p<0.05$), suggesting a positive effect
291 of luminal surfactants on celecoxib solubility.

292 4.2.2. Weak acid

293 The results of the solubility studies in CED fasted and fed state intestinal media with
294 compounds possessing different ionisation properties are presented in Figure 5.

295 For the weak acid sulfasalazine, the solubility in fasted state CED media with at the same time
296 high concentrations of lecithin and low concentrations of cholesterol is significantly lower
297 compared to the healthy medium ($p<0.05$). In fed state intestinal media, the solubility of
298 sulfasalazine was significantly higher in CED media with high bile salt concentrations and in

299 the medium with a low concentration of bile salts and lecithin and a high concentration of
300 cholesterol.

301 4.2.3. Weak bases

302 For the weak base dipyridamole, the solubility was significantly higher in fasted state CED
303 media with high bile salt concentrations and to a lower extent also in the medium with a high
304 concentration of lecithin and low concentrations of bile salts and cholesterol ($p < 0.05$). The
305 positive effect of bile salts on the solubility of dipyridamole is most likely the result of
306 electrostatic interactions of the weak base with sodium taurocholate. In the fed state, the
307 solubility of dipyridamole in the CED medium with a high concentration of lecithin and low
308 concentrations of bile salts and cholesterol was significantly lower compared to the
309 corresponding healthy medium ($p < 0.05$).

310 For loperamide hydrochloride, the solubility in the fasted state CED media with high
311 concentrations of lecithin and cholesterol and a low concentration of bile salts was significantly
312 lower compared to the corresponding healthy medium ($p < 0.05$). This is possibly due to less
313 bile salts being available for drug solubilisation due to the need for lecithin and cholesterol
314 solubilisation. In the fed state, the solubility of loperamide hydrochloride was not significantly
315 different in CED media compared to the corresponding healthy medium ($p < 0.05$).

316 4.3. Multifactorial statistical analysis of solubility in CED media

317 For CED fasted state intestinal media, the significant effects and two-factor interactions
318 affecting the drug solubility of the six investigated drugs are presented in Table 2.

319 For azathioprine and budesonide, only the bile salt concentration had a positive impact on their
320 solubility. For celecoxib, the highest positive effect on solubility was observed for the lecithin
321 concentration, followed by a negative effect of cholesterol. Additionally, all two-factor
322 interactions were significant for the solubility of celecoxib but less influential in comparison

323 to both main effects. For dipyridamole, the highest positive impact on its solubility was
 324 observed for bile salts. Other significant effects for dipyridamole were a positive effect of
 325 lecithin, a negative effect of cholesterol and the interaction between bile salts and cholesterol
 326 was significant. Considering loperamide, bile salts showed a positive and cholesterol a negative
 327 impact on solubility, respectively. For sulfasalazine solubility, a positive effect of cholesterol
 328 was observed, followed by a significant interaction of bile salts and cholesterol and a positive
 329 effect of the bile salt concentration.

330

331 **Table 2:** Significant effects and two-factor interactions in CED fasted state intestinal media.

| Main effects/ interactions | AZA | BUD | CEL | DIP | LOP | SSZ |
|-------------------------------|-----|-----|-----|-----|-----|-----|
| BS | + | + | | + | + | + |
| Lec | | | + | + | | |
| Chol | | | - | - | - | + |
| BS/Lec | | | - | | | |
| BS/Chol | | | + | + | | + |
| Lec/Chol | | | - | | | |

332 +: positive effect, -: negative effect, BS: bile salts, Lec: lecithin, Chol: cholesterol, AZA:
 333 azathioprine, BUD: budesonide, CEL: celecoxib, DIP: dipyridamole, LOP: loperamide, SSZ:
 334 sulfasalazine

335 For CED fed state intestinal media, the significant effects and two-factor interactions with an
 336 impact on the drug solubility of all six drugs are shown in Table 3.

337 For azathioprine, the bile salt concentration had the highest positive impact on solubility,
 338 followed by a positive impact of cholesterol. Considering budesonide solubility, all three main
 339 effects were significant with the highest positive impact of bile salts, followed by a positive
 340 impact of lecithin and a negative impact of cholesterol. The two-factor interactions bile

341 salts/cholesterol and lecithin/cholesterol were also significant but less influential compared to
 342 the main effects. For celecoxib, the lecithin concentration had the highest positive impact on
 343 its solubility, followed by a positive effect of the bile salt concentration. For dipyridamole, bile
 344 salts and cholesterol had a positive impact on solubility. Additionally, the interaction of bile
 345 salts and cholesterol was significant. Considering loperamide solubility, a negative impact of
 346 cholesterol was observed and a smaller positive effect of the lecithin concentration. For
 347 sulfasalazine, only the bile salt concentration had a positive impact on its solubility.

348

349 **Table 3:** Significant effects and two-factor interactions in CED fed state intestinal media.

| Main effects/ interactions | AZA | BUD | CEL | DIP | LOP | SSZ |
|---------------------------------------|------------|------------|------------|------------|------------|------------|
| BS | + | + | + | + | | + |
| Lec | | + | + | | + | |
| Chol | + | - | | + | - | |
| BS/Lec | | | | | | |
| BS/Chol | | - | | + | | |
| Lec/Chol | | - | | | | |

350 +: positive effect, -: negative effect, BS: bile salts, Lec: lecithin, Chol: cholesterol, AZA:
 351 azathioprine, BUD: budesonide, CEL: celecoxib, DIP: dipyridamole, LOP: loperamide, SSZ:
 352 sulfasalazine

353

354 4.4. Drugs at risk of altered solubility in luminal fluids of CED patients

355 For hydrophilic compounds, only small differences in drug solubility are expected between
 356 intestinal fluids of CED patients and healthy subjects as shown by the low impact of CED
 357 alterations on azathioprine solubility.

358 A higher impact of CED on drug solubility is expected for neutral compounds with moderate
359 to high lipophilicity. For these drugs, a higher luminal surfactant concentration (bile salts,
360 lecithin) is expected to result in a higher solubility. It seems to be specific to each drug whether
361 this increase in solubility is mainly driven by bile salts as in the case of budesonide or lecithin
362 as in the case of celecoxib.

363 A lower risk of altered intestinal solubility in CED is expected for ionisable compounds with
364 moderate to high lipophilicity since drug solubilisation was less impacted by CED changes
365 integrated in the DoE compared to neutral lipophilic compounds.

366 The investigation of solubility differences for six compounds in simulated gastrointestinal
367 fluids representing CED patients compared to healthy subjects provided an initial
368 biopharmaceutics risk assessment in CED patients. To reach broader conclusions a bigger
369 database including additional compounds is needed.

370 The present study considered differences in CED patients in terms of luminal concentrations
371 of bile salts, lecithin and cholesterol. More studies are needed to characterise the luminal fluid
372 composition of CED patients to investigate additional differences (e.g., luminal pH since a
373 higher jejunal surface pH has been reported, luminal protein concentrations that are potentially
374 increased by protein leakage through the intestinal membrane), which could not be adequately
375 explored in this study (Kitis et al., 1982).

376 **5. Conclusion**

377 In the current study, biorelevant media developed to be representative of the small intestinal
378 fluids in fasted and fed state of CED patients showed differences in media properties and drug
379 solubilisation compared to biorelevant media developed based on healthy subjects. In terms of
380 media properties, some CED media showed a higher surface tension in the fasted state
381 compared to biorelevant media based on healthy subjects, whereas a lower surface tension was

382 observed in some CED media in the fed state. Differences in drug solubility in CED media
383 compared to biorelevant media based on healthy subjects were mainly observed for moderately
384 lipophilic compounds with a higher surfactant concentration (bile salts, lecithin) resulting in
385 most cases in a higher drug solubility. The driving factor behind the increase in drug solubility
386 (higher bile salt or lecithin concentration) seemed to be specific to each drug. Further solubility
387 studies with additional compounds would increase the database for biopharmaceutics risk
388 assessment in CED patients and additional studies investigating the composition of luminal
389 contents in CED patients are needed.

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392 innovation programme under grant agreement No. 674909 (PEARRL). The authors would like
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394 for their assistance with surface tension, osmolality and viscosity measurements.

395 **7. Declaration of interest**

396 None.

397

398 **8. References**

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512

513

514 **Figure Legends**

515 Figure 1: Design of Experiments for the development of Celiac disease intestinal biorelevant
516 media (*value observed in human intestinal fluids (Riethorst et al., 2016)).

517 Figure 2: Surface tension (blue, left y-axis) and osmolality (rose, right y-axis) of Celiac
518 disease biorelevant media according to the Design of Experiment (green: high level, red: low
519 level, white: healthy) and healthy media (H).

520 Figure 3: Dynamic viscosity of biorelevant media based on Celiac disease patients and the
521 corresponding biorelevant media based on healthy subjects (H) at different shear stress (0.06
522 Pa: blue, 0.08 Pa: red, 0.15 Pa: black) according to the Design of Experiments (green: high
523 level, red: low level, white: healthy).

524 Figure 4: % Relative effect (RE) on the solubility of neutral (at pH 5.8-6.5) investigated
525 drugs in Celiac disease intestinal biorelevant media compared to the corresponding media
526 based on healthy subjects according to Design of Experiments (red: low concentration of
527 cholesterol, blue: high concentration of cholesterol, grey point: medium based on healthy
528 subjects).

529 Figure 5: % Relative effect on the solubility of weak acids and bases in Celiac disease
530 intestinal biorelevant media compared to the corresponding media based on healthy subjects
531 according to Design of Experiments (red: low concentration of cholesterol, blue: high
532 concentration of cholesterol, grey point: medium based on healthy subjects).

533

534

535

536

| | Celiac disease | | | |
|-------------------------|-----------------------|-------------|------------------|-------------|
| Prandial state | Fasted state | | Fed state | |
| Compartment | intestine | | intestine | |
| Level | low | high | low | high |
| Bile salts [mM] | 3.0 | 5.1 | 10.0 | 17.0 |
| Lecithin [mM] | 0.2 | 0.6 | 2.0 | 6.0 |
| Cholesterol [mM] | 0.08* | 0.16 | 0.57* | 1.14 |

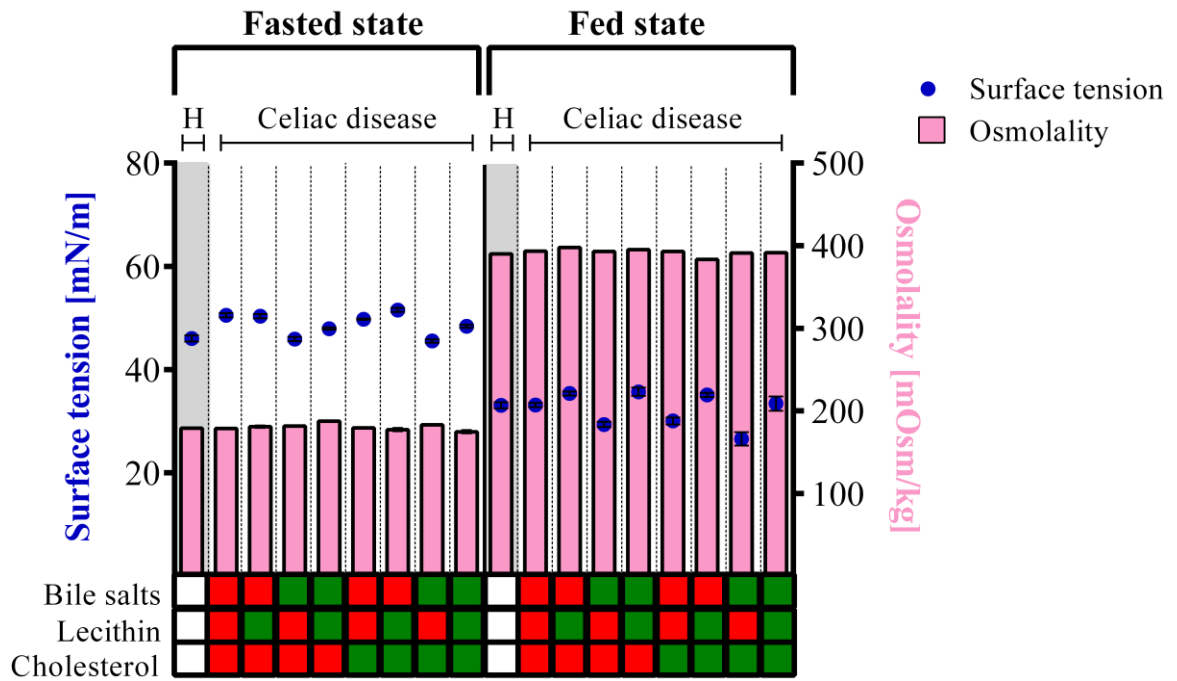
| | |
|--|------------------------------------|
| | increase |
| | value in healthy biorelevant media |

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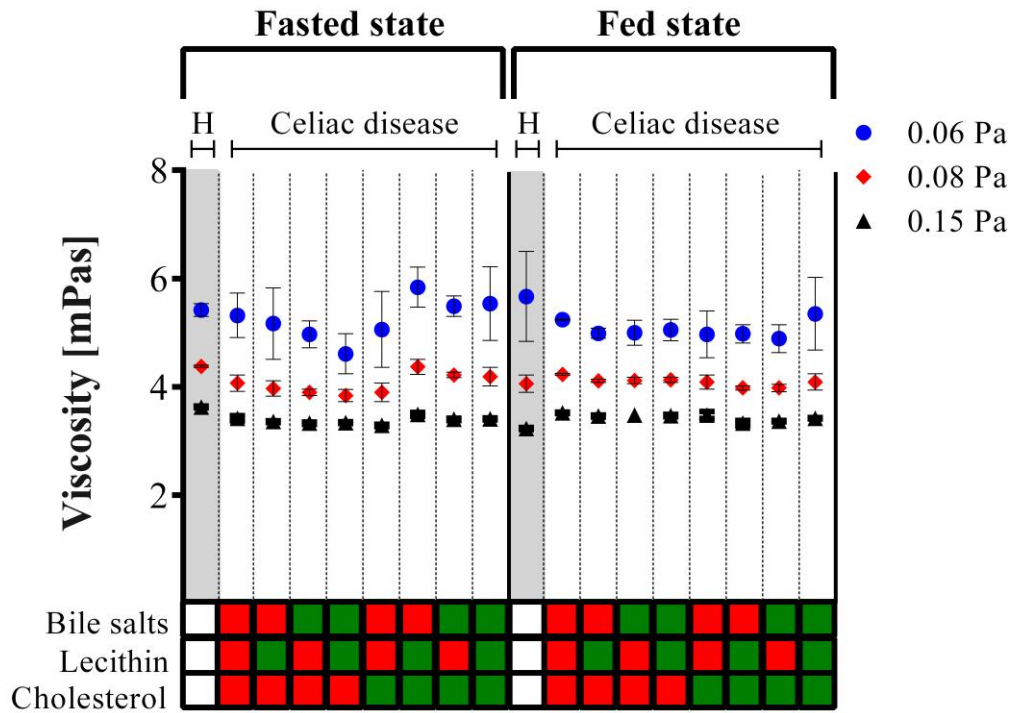
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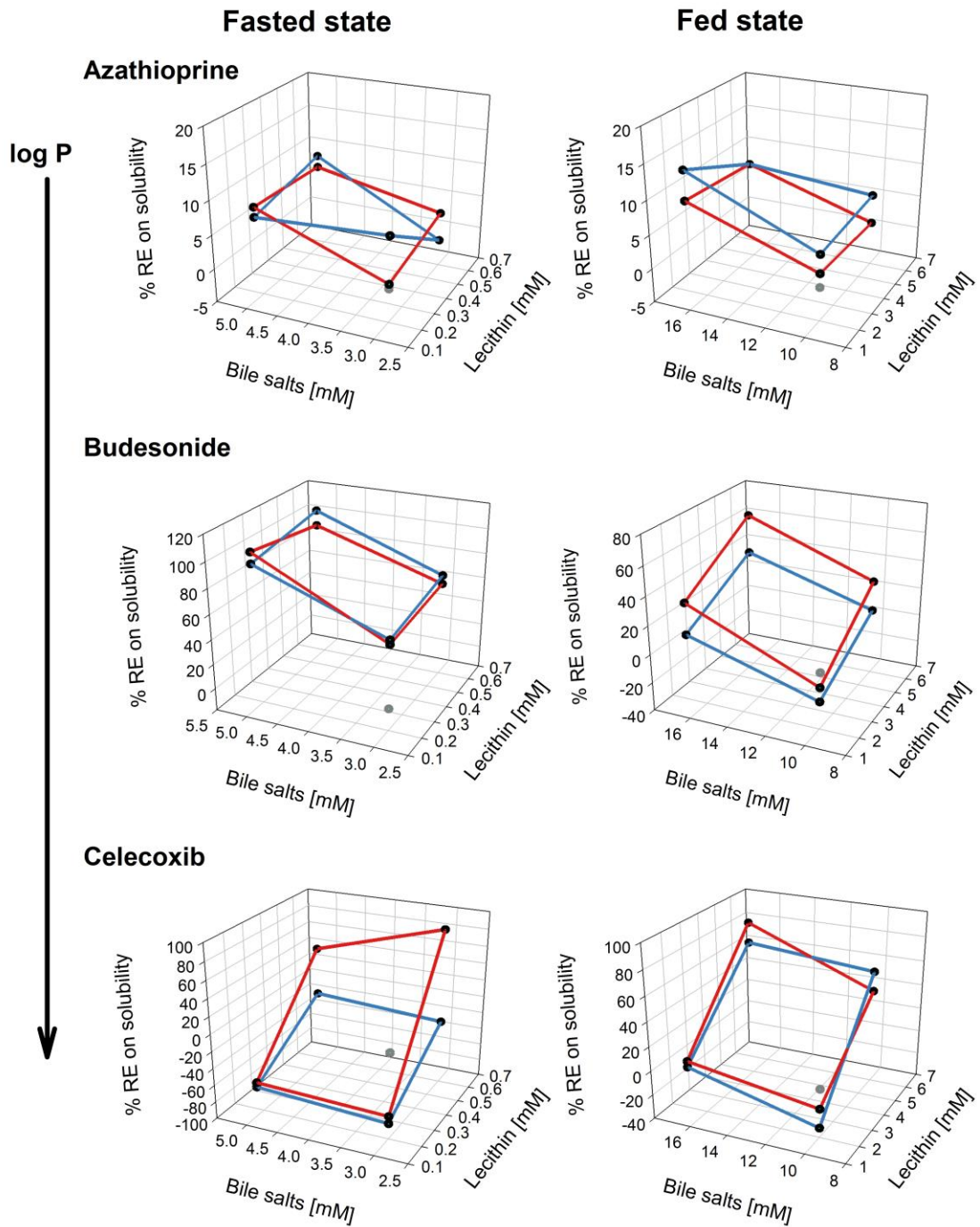


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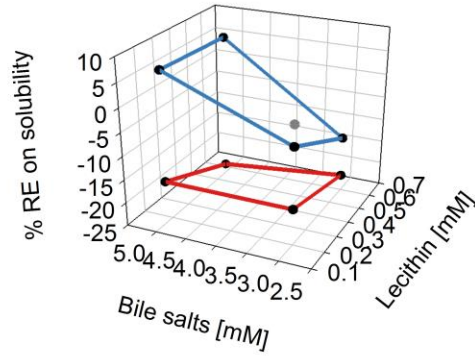




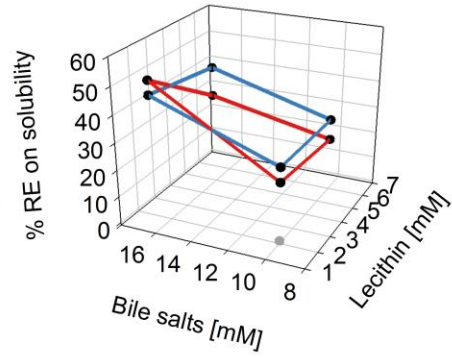
Weak acid

Sulfasalazine
pKa 2.2

Fasted state

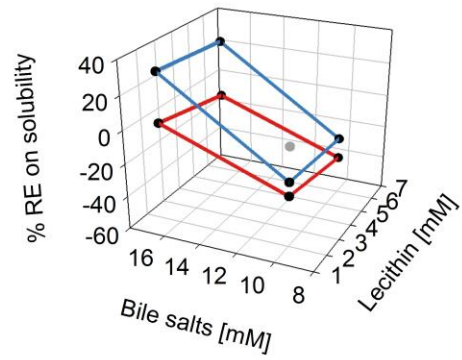
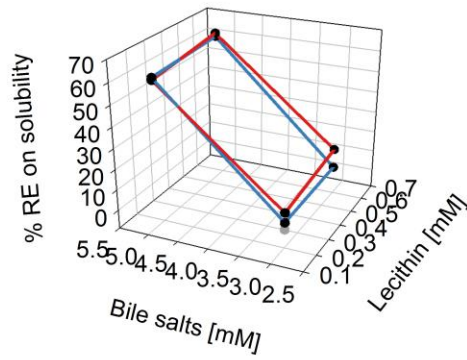


Fed state



Weak bases

Dipyridamole
pKa 6.4



Loperamide-HCl
pKa 8.6

