1	Shelf life of pork from five different quality classes
2	
3	L. Faucitano <sup>1</sup> , M.C. Ielo <sup>2</sup> , C. Ster <sup>1</sup> , D.P. Lo Fiego <sup>2</sup> , S. Methot <sup>1</sup> , L. Saucier <sup>3*</sup>
4	
5	<sup>1</sup> Agriculture and Agri-Food Canada, Dairy and Swine Research and Development Centre,
6	2000 College Street, Sherbrooke (QC), J1M 1Z3 Canada.
7	<sup>2</sup> Department of Agricultural and Food Sciences, University of Modena and Reggio
8	Emilia, Reggio Emilia, 42100 Italy.
9	<sup>3</sup> Département des sciences animales, Université Laval, Québec (QC), G1K 7P4 Canada.
10	
11	*Corresponding author:
12	Tel.: + 1 (418) 656-2131
13	Fax: +1 (418) 656-3766
14	Email: Linda.Saucier@fsaa.ulaval.ca
15	
16	
17	
18	
19	
20	
21	
22	
23	
24	
25	
20	

### 27 Abstract

28

29 A total of 117 loins were selected on the cutting line at 24 h post-mortem to study the long term shelf life (35 days, 4 °C) of vacuum packaged pork from five different quality 30 classes (PSE: pale, soft, exudative; PFN: pale, firm, non-exudative; RSE: red, soft, 31 32 exudative; RFN: red, firm, non-exudative and DFD: dark, firm, dry). The microbial load 33 at 0 d was not significantly different (P > 0.05) among the pork quality classes, indicating that the initial microflora was influenced by the dressing conditions at the plant, not by 34 the meat quality class. But after 35 d of storage, total aerobic mesophilic and presumptive 35 lactic acid bacteria counts were higher (P < 0.05) in DFD pork due to its higher ultimate 36 37 pH. RSE was the second quality class most susceptible to spoilage, whereas PFN, RFN and PSE pork had similar microbial loads. Further research is needed to elucidate the 38 39 causes of the shorter shelf life in RSE pork. 40 41

42 **Keywords:** microbial growth, pork quality, shelf life.

- 43
- 44

#### 45 1. Introduction

46

Fresh pork has been traditionally classified into three quality categories according 47 to measurements of colour, firmness and drip loss: PSE (pale, soft, exudative), RFN 48 49 (reddish-pink, firm, non-exudative; normal pork) and DFD (dark, firm, dry). Even though 50 these quality characteristics are interrelated, some independent variation has been 51 observed among these quality attributes leading to inaccurate evaluation of pork quality 52 (Warriss & Brown, 1987; van Laack, Kauffman, Sybesma, Smulders, Eikelenboom & 53 Pinheiro, 1994). For a more reliable quality assessment, taking into account the variation in either colour or exudate, additional quality categories have been described including 54 55 RSE (reddish-pink, firm, exudative) and PFN (pale, firm, non-exudative) pork (Cassens, 56 Kauffman, Scherer & Meeker, 1992; Warner, 1994). In Canada in early 2000, the incidence of PSE and DFD was estimated at 13% and 10%, respectively (Murray, 2001), 57 however, higher proportions of pork were either pale or soft and exudative (PFN and 58 59 RSE), hence, intermediate in defect, and 5% was firmer and dryer than normal. Similar or 60 higher proportions of RSE pork were also reported in other countries (US: 30%, Kauffmann, Cassens, Scherer & Meeker, 1992; The Netherlands: 13%, Eikelenboom, 61 Faucitano & Hoving Bolink, 1995). 62

Meat contains sufficient low molecular weight compounds to sustain microbial growth up to 10<sup>9</sup> cfu/g or cm<sup>2</sup>, but several intrinsic and extrinsic factors (e.g., pH, anaerobic packaging, etc.) are likely to influence microbial growth rate and species prevalence (Greer, 1989). As reported in a number of studies (Rey, Kraft, Topel, Parrish et al., 1976; Knox, van Laack & Davidson, 2008; Holmer, McKeith, Boler, Dilger, Eggert, Petry et al., 2009), susceptibility to microbial growth is higher in pork with higher pH 69 values (DFD) and lower in pork with lower pH values (PSE). The faster spoilage in DFD pork is promoted by a high ultimate pH but also by the lower content of glucose and 70 71 glycolytic intermediates that force organisms to utilise amino acids. This leads to 72 unpleasant odours and flavours, and, consequently, to early spoilage (Newton & Gill, 73 1981). However, the susceptibility to microbial spoilage of RSE and PFN pork has not 74 yet been described. Therefore, the objective of this study was to elucidate differences in 75 the long term shelf life of pork stored under vacuum and belonging to the five different 76 quality classes described above.

77

### 78 2. Material and methods

# 79 2.1. Pork quality measurements

A total of 500 primal loins were randomly collected on the cutting line of a 80 81 commercial abattoir during one production day per week for a total of 5 weeks. Primal 82 loins were cut into commercial loins according to the Canadian Pork Buyer's Manual (Canada Pork International, 1995) in preparation for the 24 h post-mortem pork quality 83 84 evaluation. The following quality measurements were taken in the longissimus dorsi (LD) 85 muscle at the <sup>3</sup>/<sub>4</sub> last rib level. The ultimate pH (pH<sub>u</sub>) was measured with a pH meter (Oakton Instruments Model pH 100 Series, Nilis, IL) fitted with a Cole Parmer spear type 86 electrode (Cole Palmer Instrument Company, Vernon Hills, IL) and an automatic 87 88 temperature compensation probe. Light reflectance was evaluated using a Minolta Chroma Meter CR 300 (Minolta Ltd., Osaka, Japan) with a D65 light source and 0° 89 viewing angle geometry according to the reflectance coordinates (CIE  $L^*$ ,  $a^*$ ,  $b^*$ ) after 90

exposing the muscle surface to ambient air for 30 min ("blooming time"). Drip loss was
evaluated using the filter paper wetness (FPW) test as described by Kauffman,
Eikelenboom, van der Wal, Merkus and Zaar (1986). Briefly, filter paper (Whatman
PK100, VWR International Co., Mont Royal, Canada) was placed on the LD cut surface
after 15 min of air exposure and weighed using an analytical scale (Sartorius model
1419MP8, Fisher Scientific, Ottawa, Canada) after 3 s of fluid accumulation on the paper.
Pork quality class was assigned according to parameters defined in Table 1.

98

# 99 2.2 Muscle sampling and microbial analysis

100 A sub-sample of the loins (117) evaluated for pork quality were selected in order 101 to have 25 loins in each pork quality category for the microbiological study, except for 102 the PFN class that contained the only 17 loins available. Loins were deboned and two 103 adjacent LD muscle chops (6 cm long) were sampled at the eye of the loin. Sterile gloves 104 were worn at all times during the microbial sampling. The first chop was taken from the 105 extremity and was swabbed immediately at the newly cut section (day 0), while the 106 second one was vacuum-packed at the plant and stored for 35 days at 4 °C. All samples 107 were kept on ice for transportation to the AAFC pork quality laboratory in Sherbrooke (QC). Each LD muscle chop was swabbed at the loin eye surface using sterile sponges 108 kept in a sterile Whirl-pak<sup>TM</sup> sampling bag (#B0124E, Nasco, Fort Atkinson, WI) soaked 109 with 10 ml of 0.1% peptone water for the determination of total aerobic mesophiles 110 111 (TAM), coliforms, *Escherichia coli*, and presumptive lactic acid bacteria (LAB) counts. A volume of 15 ml of peptone water was added to each bag and samples were 112 113 homogenized at high speed for 2 min using a Stomacher (Model 400, Seward Laboratory 114 Systems Inc., Bohemia, NY). Appropriate serial dilutions of the homogenate were made 115 in 0.1% peptone water and each dilution was plated in duplicate. TAM counts were 116 performed on 3 M Petrifilm incubated at 35 °C for 48 h (MFHPB-33; Health Canada, 117 2001a). E. coli and coliform counts were performed using 3 M Petrifilm incubated at 118 35 °C for 24 h (MFHPB-33; Health Canada, 2001b). Presumptive LAB counts were performed on De Man, Rogosa and Sharp (MRS) agar incubated at 25 °C for 48 h in an 119 anaerobic jar containing a disposable  $H_2$  and  $CO_2$  generator envelope No. 70304 (Gas 120 121 PaK®, BBL®; Saucier, Gendron & Gariépy, 2000).

122

#### 123 2.3 Statistical analysis

For meat quality data, classes were compared by analysis of variance using the SAS software MIXED procedure with an all pair-wise test using a Tukey adjustment for multiple comparisons (SAS, 2002). Cell counts were log-transformed prior to analysis. Spearman correlation coefficients were calculated to establish the relationship between the microbial counts and the pork quality parameters.

129

# 130 3. Results and discussion

#### 131 *3.1 Meat quality traits variation among quality classes*

Of the 500 loins evaluated, 21% were scored as PSE, 3% as PFN, 47% as RSE, 133 13% as RFN and 2% as DFD. The remaining loins (14%) could not be classified 134 according to the quality criteria set for this study (Table 1). The proportions of PSE and 135 RSE were higher than those previously reported for Canadian pork (Murray & Johnson, 136 1998; Murray, 2001) and demonstrated that pork softness and exudation (PSE and RSE)137 are major problems for the pork industry.

138 Table 2 shows the comparisons of meat quality traits between pork quality classes based on measurements from the 117 loins selected for the microbial study only. As 139 140 already reported (Warner, Kauffman, & Greaser, 1997; Van Laack & Kauffman, 1999; 141 Lee, Norman, Gunasekaran, van Laack, Kim & Kauffman, 2000), the pH<sub>u</sub> of PSE pork 142 was lower than that of RSE (P < 0.01), RFN and DFD pork (P < 0.001). The pH<sub>u</sub> of PSE 143 pork was similar to that of PFN pork, which was also different from the pH<sub>u</sub> of RFN (P < P144 0.05) and DFD (P < 0.001) pork. The pH<sub>u</sub> PFN pork was also similar to RSE pork. These 145 results differ from those reported by van Laack et al. (1994), who only found a difference in pH<sub>u</sub> between PFN and DFD pork. As expected, higher (P < 0.001) L\* values (paler 146 147 colour) were found in PSE and PFN pork compared to the other quality classes (Table 2). As in a number of previous studies (van Laack et al., 1994; Warner, 1994; Warner et al., 148 149 1997), the  $L^*$  value of RSE pork was similar to that of RFN pork. In other studies (van 150 Laack & Kauffman, 1999; Lee et al., 2000), the differences in the  $L^*$  values between 151 these two classes were significant, but small (0.2 units). If the colour difference between 152 PSE and RSE pork can be explained by the rate of pH decrease, which induces protein 153 denaturation (van Lack & Kauffman, 1999), the colour variation between PFN and RSE 154 loins is more difficult to explain since the  $pH_{u}$  values of these two classes is similar. This 155 result confirms that protein denaturation or solubility, which is the basis for meat colour variation, is not different in PFN and RSE pork, as already reported by van Laack et al. 156 157 (1994). Higher FPWs (higher drip loss) were found in PSE loins followed by RSE loins, whereas lower FPWs were found in DFD pork followed by RFN and PFN pork (Table 2). 158

159 This result confirms that RSE pork is a mild form of PSE pork. The difference in exudation between PSE and RSE pork may be explained by the higher post-mortem rate 160 161 of pH decrease in PSE pork (van Laack & Kauffman, 1999) rather than by colour 162 variation. Note that the correlation between colour and exudation is commonly rather low 163 (r=0.30-0.50; van Laack et al., 1994; Huff-Lonergan, Baas, Malek, Dekkers, Prusa & 164 Rothshild, 2002; Correa, Méthot & Faucitano, 2007). According to van Laack et al. (1994), only one-third of the variation in drip loss can be ascribed to variation in the  $L^*$ 165 166 value in pork meat. Even with a difference of almost 10 units, similar FPWs were 167 measured for PFN and RFN pork, and for RFN and DFD pork. These results do not agree 168 with those of Kauffman, Sybesma, Smulders, Eikelenboom, Engel et al. (1993), who reported significant differences in FPW between these pork quality classes. 169

170

# 171 3.2 Microbial analysis among quality classes

172 Microbial analysis of the refrigerated (4 °C) pork stored under vacuum was 173 performed at days 0 and 35 for the total aerobic mesophilic, presumptive LAB, coliforms 174 and E. coli counts. Throughout the experiment, all E. coli counts remained below detection level (1.1 log cfu/per loin eye of 47 cm<sup>2</sup>). At day 0, coliforms were only 175 detected in low number on no more than eight samples out of 25 per class. Counts varied 176 from 1.10 to 2.18 log cfu/per loin eye of 47 cm<sup>2</sup>. The TAM and presumptive LAB ranged 177 from 0.48 to 0.66 and 0.54 to 0.56 log cfu/cm<sup>2</sup>, respectively. Initial cell counts among the 178 different pork qualities were not significantly different (P > 0.05), indicating that all 179 classes started their storage life with a similar microbial profile (Table 3). Hence, the 180 181 initial contamination is not related to the meat quality class but rather to the carcass dressing conditions at the plant. The same observation was also obtained by Knox et al. (2008) for aerobic, psychrotrophic, *Enterobacteriacea* and LAB plate counts over a  $pH_u$ range of 5.5-6.5. These authors, however, assigned pork groups to ranges of  $pH_u$ , not pork quality characteristics.

186 At day 35, coliforms were still detected in relatively low numbers on no more 187 than six samples out of 25 per class. Counts varied from 1.10 to 2.18 log cfu/per loin eye of 47 cm<sup>2</sup> and were not significantly different among pork quality classes (P > 0.05). At 188 35 d, TAM counts increased, from below 1 log unit (0.48-0.66 cfu/cm<sup>2</sup>) at day 0, to 5.46, 189 3.89, 3.08, 2.96 and 2.64 log  $cfu/cm^2$  (SEM = 0.38) for the DFD, RSE, RFN, PFN and 190 191 PSE pork, respectively (Figure 1). Similarly, the presumptive LAB counts increased, again, from below 1 log unit  $(0.54-0.56 \log \text{ cfu/cm}^2)$  at day 0, to 5.69, 4.65, 3.94, 3.69 192 and 3.92 log  $cfu/cm^2$  (SEM = 0.45) for the DFD, RSE, RFN, PFN and PSE pork, 193 194 respectively, at day 35 (Figure 1). Lactic acid bacteria are known to exert a competitive 195 exclusion effect on less desirable organisms such as coliforms (Dainty & Mackey, 1992). The maintenance of low coliform counts and the increase in presumptive LAB during 196 197 storage indicated that the anaerobic conditions created by packaging under vacuum 198 induced the proper microbial ecology shift in favour of the LAB (Dainty & Mackey, 1992). A significant interaction (P = 0.0002) between the meat quality classes and the 199 200 type of microorganisms tested (TAM and presumptive LAB) was observed. The presumptive LAB counts were less dependent on the pork quality class than TAM (Figure 201 202 1). When TAM and presumptive LAB counts were compared per meat quality class, TAM counts were significantly lower than presumptive LAB counts for PSE pork 203 204 (P < 0.0001) but not for DFD and PFN pork (P > 0.05; Figure 1). These results suggested

that PSE pork was more favourable for establishing a desirable LAB microflora. For RFN and RSE pork, TAM counts tended to be lower than presumptive LAB counts at 35 days of storage (P = 0.07 and 0.09, respectively; Figure 1). These differences might have been greater if the pork had been stored for a longer period of time.

209 The analysis of variance revealed a significant interaction between the day of sampling and the pork quality class for the TAM counts (P < 0.001). TAM and 210 presumptive LAB counts increased significantly from day 0 to day 35 (P < 0.001). The 211 212 DFD pork had the highest TAM counts and was significantly different from the four 213 other pork quality classes (P < 0.01; Table 3), as was to be expected because of its higher 214  $pH_{u}$  (Newton & Gill, 1981; Table 2). The PSE and RSE pork TAM counts were also 215 significantly different at 35 days of storage (P < 0.05; Figure 1). The higher susceptibility 216 to spoilage of RSE pork compared to RFN, PFN and PSE pork is further expressed by the 217 number of samples that reached the threshold limit of log 6 cfu/g or cm<sup>2</sup> for TAM. At a microbial load of log 7 cfu/g or cm<sup>2</sup>, spoilage is evident and meat is rejected without 218 219 further analysis (Knox et al., 2008). After 35 days of storage under vacuum packaging, 220 five DFD pork samples reached the log 6 cfu/cm<sup>2</sup> threshold limit for TAM compared to 221 three for RSE meat samples. No sample reached that limit for the other remaining pork 222 quality classes. For the presumptive LAB enumerated on MRS agar under anaerobic 223 conditions, DFD pork counts were higher than PFN (P < 0.01), PSE (P < 0.01) and RFN (P < 0.05) pork counts but they were similar to RSE pork counts (P > 0.05). No other 224 225 differences were observed when each of the pork quality classes was compared to one another (Table 3). 226

227 The TAM and presumptive LAB counts were significantly correlated with the pH<sub>u</sub> and  $L^*$  values (P < 0.001), and TAM counts were significantly correlated with the FPW 228 229 (P < 0.01; Table 4). Even when the high pH of DFD pork were not included in the 230 analysis, the pH<sub>u</sub> correlations for TAM and presumptive LAB remained significant (P =231 0.02 and 0.03, respectively). It is known that the growth of meat microflora is influenced 232 by post-mortem  $pH_u$  variation (Knox et al., 2008). The higher  $pH_u$  value of DFD pork is 233 less growth restrictive, whereas the low  $pH_{\mu}$  value of PSE pork represses microbial 234 growth (Newton & Gill, 1981). Holmer et al. (2009) indicated that 87% of the variation 235 in aerobic plate counts could be explained by  $pH_u$  variation. In this study, the  $pH_u$  value 236 of DFD pork differed by 0.5 unit from that of RFN pork and there was only a 0.19 unit 237 difference in  $pH_u$  value among the four other classes, suggesting that  $pH_u$  alone cannot explain the microbial count variation between RFN, RSE, PFN and PSE pork. 238

239 Besides being attributed to higher pH<sub>u</sub> values, early spoilage in DFD pork has also 240 been associated with low glycogen and glucose muscle reserves, leading to microbial 241 utilisation of amino acids as a carbon source (Newton & Gill, 1981). Glucose and 242 glucose-6-phosphate are the preferred substrates for microbial growth but, once these 243 substrates are exhausted, growth of bacteria on amino acids produces spoilage odours 244 (Newton and Gill, 1981; Greer, 1988). It has been established that low molecular weight 245 compounds used for growth are present in sufficient quantity in meat exudates to support growth up to log 9 cfu/g or cm<sup>2</sup> without the contribution of proteolysis and lipolysis 246 247 (Greer, 1988 and 1989). A possible explanation for the higher predisposition of RSE pork 248 to spoilage is the presence of readily metabolised compounds such as glucose and 249 glucose-6-phosphate as expressed in the glycolytic potential (GP) of the muscle. Van

Laack and Kaufman (1999) reported significantly higher (P < 0.01) GP in PSE pork (163 ± 5 µmol lactate/g) compared to RSE (137 ± 4 µmol lactate/g) and RFN (110 ± 6 µmol lactate/g) pork, with the GP of RSE pork being higher (P < 0.01) than that of RFN pork. These results may indicate that microbial growth is promoted in RSE pork due to a greater availability of nutrients, such as glycogen, glucose, and glucose-6-phosphate, which are components of the muscle GP.

These results suggest that further research is needed on the variations in exudate composition, along with the rate of glycogen breakdown (glycogenolysis) in relation to the other physico-chemical factors (pH, colour, drip loss, etc.) for PSE, RSE, RFN and PFN pork. More studies will be needed to clearly establish the influence, contribution and relationship of each of these factors on the microbial shelf life and spoilage of pork.

#### 261 4. Conclusion

The high incidence of PSE and RSE pork found in this study means that the 262 263 production of soft and exudative pork is still an unresolved problem for the pork industry. 264 This study also confirms that RSE and PFN pork are as exudative and as pale, 265 respectively, as PSE pork, which confirms their definition as milder forms of PSE pork. 266 At 24 h post-mortem, microbial loads for E. coli, coliforms, TAM and presumptive LAB 267 on freshly cut loin surfaces was not significantly different among the pork quality classes, 268 indicating that the initial microflora is influenced by the dressing conditions at the plant 269 rather than the meat quality. During storage, however, the characteristics of the meat 270 greatly influence its shelf life. The poor keeping quality of DFD meat is well established 271 and is confirmed in this study. RSE pork is the second quality class most susceptible to

272	spoilage, whereas PFN, RFN and PSE pork had similar microbial loads. Microbial
273	growth is multifactorial and the shelf life of meat varies according to the combined effect
274	of initial microflora, temperature, type (glucose vs. amino acid) and concentration of
275	nutrients, meat $pH_u$ and the gas composition of the head space in the packaging material,
276	to name only a few. Further research is needed to better understand the variation of shelf
277	life among pork quality classes to allow better control of commercial pork quality.

279 Acknowledgements

280

We appreciate the assistance of A. Bouchard and F. Morel for the meat quality measurements and V. Duplan and E. Plamondon for the muscle sampling and microbiological analysis. The authors are grateful to Agriculture and Agri-Food Canada for the financial support.

285

```
286 References
```

287

288 Canada Pork International (1995). Manuel de l'acheteur de porc canadien. Canada Pork289 International, Ottawa, Ontario.

- 290 Cassens, R.G, Kauffman, R.G., Scherer, A., & Meeker, D.L. (1992). Variation in pork
- 291 quality: a 1991 USA survey. In Proceedings of the 38<sup>th</sup> International Congress of Meat
- Science and Technology (ICoMST; pp. 237-240), 23-28 August, Clermont-Ferrand,
  France.
- 294 Correa, J.A., Méthot, S. & Faucitano, L. (2007) A modified meat juice container (EZ295 DripLoss) procedure for a more reliable assessment of drip loss and related quality
  296 changes in pork meat. *Journal of Muscle Foods*, *18*, 67-77.
- 297 Dainty, R.H. & Mackey, B.M. (1992) The relationship between the phenotypic properties
  298 of bacteria from chill-stored meat and spoilage processes, *Journal of Applied*299 *Bacteriology*, 73S, 103S-114S.
- 300 Eikelenboom, G., Faucitano, L. & Hoving-Bolink, A.H. (1995). Causes of variation in
- 301 colour and waterholding of pork. IVO-DLO Report B-407, 23 p.

- 302 Gill, C.O. & Jones, T. (1997). Assessment of the hygienic characteristics of a process for
  303 dressing pasteurized pig carcasses. *Food Microbiology*, *14*, 81-91.
- 304 Gill, C.O. & Jones, T. (2000). Microbial sampling of carcasses by excision or swabbing.
  305 *Journal of Food Protection*, 63, 167-173.
- 306 Greer, G.G. 1988. Bacteria and meat quality. *Canadian Institute in Food Science and*307 *Technology Journal*, 22, 116-117.
- 308 Greer, G.G. 1989. Red meat, poultry, and fish. In McKellar, R.C. (Ed.), Enzymes of 309 psychrotrophs in raw food. CRC Press, Inc., Boca Raton, FL, pp. 267-292.
- 310 Health Canada, 2001a. The compendium of analytical methods, vol. 2. http://www.hc-
- 311 <u>sc.gc.ca/fn-an/res-rech/analy-meth/microbio/volume2/mfhpb33-01-eng.php</u>. Page visited,
- 312 June 16, 2009.
- 313 Health Canada, 2001b. The compendium of analytical methods, vol. 2. http://www.hc-
- 314 sc.gc.ca/fn-an/res-rech/analy-meth/microbio/volume2/mfhpb34-01-eng.php. Page visited,

315 June 16, 2009.

- 316 Holmer, S.F., McKeith, R.O., Boler, D.D., Dilger, A.C., Eggert, J.M., Petry, D.B.,
- McKeith, F.K., Jones, K.L., & Killefer, J. (2009). The effect of pH on shelf-life of pork
  during aging and simulated retail display. *Meat Science*, 82, 86-93.
- 319 Huff-Lonergan, E., Bas, T.J., Malek, M., Dekkers, J.C.M., Prusa, K., & Rothschild. M.F.
- 320 (2002). Correlations among selected pork quality traits. *Journal of Animal Science*, 80,
  321 617-627.
- 322 Kauffman, R.G., Cassens, R.G., Scherer, A. & Meeker, D.L. (1992). Variation in pork
  323 quality. NPPC publication, Des Moines, IA.

- Kaufmann, R.G., van der Wal, P.G., Eikelenboom, G., Merkus, G., & Zaar, M. (1986). The
  use of filter paper to estimate drip loss of porcine musculature. *Meat Science*, *18*, 191200.
- 327 Kaufmann, R.G., Sybesma, W., Smulders, F.J.M., Eikelenboom, G., Engel, B., van Laack,
- R.L.J.M., Hoving-Bolink, A.W., Sterrenburg, P., Nordheim, E.V., Walstra, P., & van der
  Wal, P.G. (1993). The effectiveness of examining early post-mortem musculature to
- 330 predict ultimate pork quality. *Meat Science*, *34*, 283-300.
- 331 Knox, B.L., van Laack, R.L.J.M., & Davidson, P.M. (2008). Relationship between ultimate
- pH and microbial, chemical, and physical characteristics of vaccum-packaged pork loins. *Journal of Food Science*, *73*, M104-M110.
- Lee, S., Norman, J.M., Gunaserakan, S., van Laack, R.L.J.M., Kim, B.C., & Kauffman,
  R.G. (2000). Use of electrical conductivity to predict water-holding capacity in post-rigor
  pork. *Meat Science*, *55*, 385-389.
- Murray, A.C. (2001). Reducing losses from farm gate to packer: a Canadian's perspective.
  In *Proceedings of the 1<sup>st</sup> International Virtual Conference on Pork Quality* (pp. 72-84),
  Concordia, Brazil.
- Murray, A.C. & Johnson, C.P. (1998). Impact of halothane gene on muscle quality and preslaughter deaths in Western Canadian pigs. *Canadian Journal of Animal Science*, 78,
  543-548.
- 343 Newton, K.G. & Gill, C.O. (1981). The microbiology of DFD fresh meats: a review. *Meat Science*, *5*, 223-232.

- NPB (2000). Pork Composition & Quality Assessment Procedures. National Pork Board,
  Des Moines, IA.
- Rey, C.R., Kraft, A.A., Topel, D.G., Parrish, F.C., & Hotchkiss, D.K. (1976). Microbiology
  of pale, dark and normal pork. *Journal of Food Science*, *41*, 111-116.
- 349 SAS (2002). Statistical Analysis System, Release 9.1. SAS Institute Inc., Cary NC.
- 350 Saucier, L. (1999). Meat safety: challenges for the future. *Outlook on Agriculture*,
  351 28, 77-82.
- Saucier, L., Gendron, C., & Gariépy, C. (2000). Shelf life of ground poultry meat stored
  under modified atmosphere. *Poultry Science*, *79*, 1851-1856.
- Van Laack, R.L.J.M., & Kauffman R.G. (1999). Glycolytic potential of red, soft, exudative
  pork longissimus muscle. *Journal of Animal Science*, 77, 2971 2973.
- 356 Van Laack, R.L.J., Kauffman, R.G., Sybesma, W., Smulders, F.J.M., Eikelenmboom, G., &
- 357 Pinheiro, J.C. (1994). Is colour brightness (L-value) a reliable indicator of water-holding
- 358 capacity in porcine muscle? *Meat Science*, 38, 193-201.
- 359 Warner, R.D. (1994). Physical properties of porcine musculature in relation to post-mortem
- 360 biochemical changes in muscle proteins. Ph.D. Thesis, University of Wisconsin, WI.
- Warner, R.D., Kauffman, R.G., & Greaser, M.L. (1997). Muscle protein changes post
  mortem in relation to pork quality traits. *Meat Science*, 45, 339 352.
- 363 Warriss, P.D. & Brown, S.N. (1987). The relationship between initial pH, reflectance and
- acceleration and the second se
- 365

value) and filter paper wetness (FPW) <sup>a</sup>							
Quality class <sup>b</sup>	$\mathrm{pH}_\mathrm{u}$	L* value	FPW <sup>c</sup>				
			mg				
PSE	< 6.0	> 50	$\geq 80$				
PFN	< 6.0	> 50	< 80				
RSE	< 6.0	43-48	$\geq 80$				
RFN	< 6.0	43 - 48	< 80				
DFD	$\geq$ 6.0	< 42	< 40				

Table 1. Pork quality classification including pH<sub>u</sub>, color brightness (L\* value) and filter paper wetness (FPW)<sup>a</sup>

<sup>a</sup>Modified from Warner (1994).

<sup>b</sup>PSE (pale, soft, exudative); PFN (pale, firm, non-exudative); RSE (red, soft, exudative); RFN (red, firm, non-exudative); DFD (dark, firm, dry).

<sup>c</sup>FPW = Filter paper wetness according to Kauffman et al. (1986) and the guidelines of the National Pork Board (NPB, 2000).

Meat quality measurements on the 117 loins selected for each quality class<sup>w</sup>

Quality class <sup>x</sup>	pH <sub>u</sub>	L*	<b>FPW</b> <sup>y</sup>
			mg
PSE	5.52 <sup>d</sup>	53.41 <sup>a</sup>	125.10 <sup>a</sup>
PFN	5.58 <sup>cd</sup>	52.54 <sup>ab</sup>	45.12 <sup>c</sup>
RSE	5.67 <sup>bc</sup>	46.43 <sup>b</sup>	99.84 <sup>b</sup>
RFN	5.71 <sup>b</sup>	45.92 <sup>b</sup>	33.16 <sup>cd</sup>
DFD	6.21 <sup>a</sup>	40.54 <sup>c</sup>	$24.60^{d}$
$\mathbf{SEM}^{z}$	0.03	0.47	3.92

<sup>w</sup>Means within a row followed by different letter are significantly different (P < 0.05).

383	<sup>x</sup> PSE (pale, soft, exudative); PFN (pale, firm, non-exudative);
384	RSE (red, soft, exudative); RFN (red, firm, non-exudative); DFD
385	(dark, firm, dry).
386	<sup>w</sup> FPW = Filter paper wetness according to Kauffman et al. (1986)
387	and the guidelines of the National Pork Board (NPB, 2000).
388	<sup><math>z</math></sup> <b>SEM</b> = standard error of the mean
389	

# 391

# Table 3.

Different P values between pork quality classes at day 0 and 35 on TAM and MRS counts (log cfu/cm <sup>2</sup> )										
	DFD	DFD	DFD	DFD	PFN	PFN	PFN	PSE	PSE	RFN
DAY	VS									
	PFN	PSE	RFN	RSE	PSE	RFN	RSE	RFN	RSE	RSE
TAM <sup>a</sup>										
0	NS									
35	***	***	***	**	NS	NS	NS	NS	*	NS
LAB <sup>a</sup>										
0	NS									
35	**	**	*	NS						

\*, \*\*, \*\*\* P < 0.05, P < 0.01, and P < 0.001, respectively; NS = not significant. <sup>a</sup> TAM = Total Aerobic Mesophilic; LAB = Lactic Acid Bacteria.

Table 4.
Correlation coefficients $(r)$ between pork
quality traits and microbial counts at 35 d

quality dates and interestal counts at so a						
Counts	$pH_u$	L*	FPW			
Coliforms	0.13	0.05	-0.05			
TAM <sup>a</sup>	0.48***	- 0.49*** -	-0.30**			
LAB <sup>a</sup>	0.37***	0.39***	-0.12			

\*, \*\*, \*\*\* P < 0.05, P < 0.01 and P < 0.001, respectively; NS = not significant. <sup>a</sup> TAM = Total Aerobic Mesophilic;

LAB = Lactic Acid Bacteria.







Total aerobic mesophilic (TAM) and presumptive lactic acid bacteria (LAB) counts on DFD (dark, firm, dry), RSE (red, soft, exudative), RFN (red, firm, non-exudative), PFN (pale, firm, non-exudative) PSE (pale, soft, exudative) pork after 35 days of storage at 4°C under vacuum. Bar represents standard error of the mean. Within the same microbial type, pork classes with different subscripts are significantly different (P < 0.05).