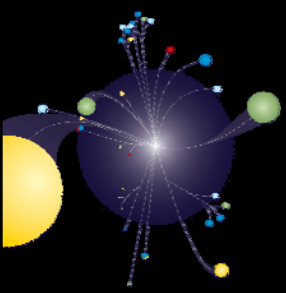


ILC Detector R&D

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ILC Detector R&D



Marcel Demarteau
Fermilab

TWEPP07 – Prague, September 7, 2007

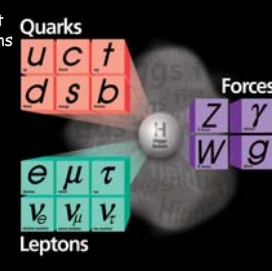
ILC Related Talks at this Meeting

- Significant fraction of presentations related to the ILC
- Talks:
 - Giulio Villani: A MAPS based readout for Tera-Pixel EM calorimeter at the ILC
 - Yasuo Anai: Electronics and Sensor Study with the OKI SOI process
 - Robert Wieland: 3D System Integration for high density interconnects
 - Christian Kreidl: Steering and Readout chips for DEPFET sensor matrices
 - Peter Murray: Development of an ASIC for readout of CCDs at the vertex detector of the ILC
 - Pierre Barrillon: MAROC, Multi-Anode Readout Chip
 - Christophe de la Taille: HARDRQC, Hadronic RPC detector readout chip
 - Jean-François Genat: A 130nm CMOS evaluation digitizer chip for Si strip readout at the ILC
 - Peter Götlicher: System aspects of the ILC electronics and power pulsing
 - Marc Weber: Power distribution for sLHC trackers: challenges and solutions
 - Giulio Villani: Serial powering of silicon sensors
- Posters:
 - David Cussons: A simple test beam trigger and event tagging unit for ILC test beams
 - Frédéric Dulocq: Digital part of SIPM integrated readout chip ASIC for ILC hadronic calorimeter
 - Enrico Pozzati: MAPS in 130nm and 90nm triple well CMOS technologies for HEP applications
 - Ludovic Roux: SPIROC, dedicated very front-end electronics for an ILC prototype hadronic calorimeter with SIPM readout
 - Julien Fleury: SKIROC, a front-end chip to readout the imaging Si-W calorimeter for the ILC

Slide 2

Status Quo

- The present theory - the Standard Model - is a remarkable intellectual construction
- Every particle physics experiment ever done - even though it pertains to only 5% of visible matter - fits in this framework
- But, the theoretical calculations are valid only with an ingredient that has not yet been observed - the notorious Higgs boson
- One of the central issue is the Higgs mechanism



Slide 3

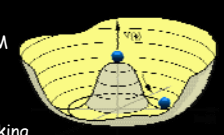
The Higgs Model

- The Higgs is different!
- Higgs is the only scalar particle in the SM
 - All the matter particles are $s = \frac{1}{2}$ fermions
 - All the force carriers are $s = 1$ bosons
- Postulated to give rise to mass through spontaneous electroweak symmetry breaking
 - Also to neutrino's if Dirac particles
- It would be the first fundamental scalar ever discovered

$$V(\phi) = \lambda(\phi^2 - \frac{1}{2}v^2)^2$$

$$\phi = (v + H) / \sqrt{2}$$

$$m_H^2 = 2\lambda v^2 = -2\mu^2$$
- Frankly, almost nothing is known about the Higgs
 - Nothing is known for the Yukawa-coupling
 - Nothing is known for the Higgs self-coupling
 - Single Higgs? Two Higgs field doublets? Additional singlet?
 - SUSY? MSSM? NMSSM? Extra-dimensions?
 - If the Higgs is discovered, mapping the potential is crucial



Slide 4

The LHC

- Will deliver what it will deliver remains to be seen

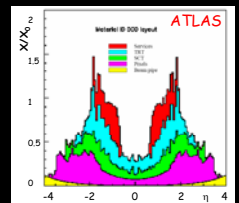


- No matter what, new frontiers will be explored!

Slide 5

But ...

- The LHC does have its (irreducible) limitations:
 - Physics limitations, e.g. in Higgs sector
 - Model independent measurement of absolute Higgs branching ratios
 - Top quark Yukawa coupling: (ttH) signal seems out of reach
 - tri-linear self-coupling (nearly) impossible; quartic self-coupling impossible
 - Detector limitations
 - Material distribution
 - Power issues
 - Atlas pixel system 10 kW of power
 - 3/3 barrel/disk layers, 1.8 m² of Si 80M channels
 - Collider limitations
 - Broad parton momentum distribution
 - Multiple interactions
 - No "dials", like polarization
- The LHC is certainly a discovery machine; the absolute precision will come from a (second) view with an e^+e^- machine



Slide 6

The ILC



Sponsored by the Particles and Fields Commission of IUPAP
<http://www.fnal.gov/directorate/icfa/>

- The community endorses an ILC, which fully complements the LHC, as the next highest priority machine
- Physics drives the ILC



Parameters for the Linear Collider
 Update November 20, 2006
 September 20, 2006

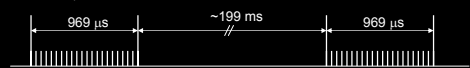
Asia: Sachio Komamiya, Dongchul Son
 Europe: Rolf Heuer (chair), Francois Richard
 North America: Paul Grannis, Mark Oreglia

http://www.linearcollider.org/newsline/pdfs/20061207_ILC_Parameters_Novfinal.pdf

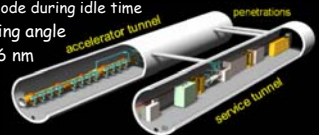
Slide 7

Some ILC Parameters

- Time structure
 - five trains of 2625 bunches per second
 - bunch separation is 369.2 ns (LEP: 22 ns)



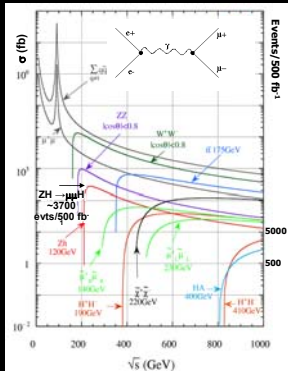
- Readout options driven by physics
 - Once per train; time stamping sets time resolution
 - Once per bunch
- Duty cycle (1 ms of data - 199 ms idle) allows for "power pulsing"
 - Switch power to quiescent mode during idle time
- Single IR with 14 mrad crossing angle
- Beam size: $\sigma_x = 640$ nm, $\sigma_y = 6$ nm



Slide 8

ILC Physics Characteristics

- Machine design luminosity $\mathcal{L} = 2 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ ($\sqrt{s} = 500 \text{ GeV}$)
- Processes through s-channel spin-1 exchange: $\sigma \sim 1/s$
 - Cross sections relatively democratic
 - Cross sections are small
 - Angular distribution: $(1 + \cos^2\theta)$
 - Premium on forward region
 - Hermetic detectors
 - Relatively large backgrounds
 - 100k e^+e^- pairs per bunchX
- Near perfect particle identification
 - Discriminate W and Z in hadronic decay mode
 - Distinguish quarks from antiquarks
- Highly polarized e^- beam: $\sim 80\%$
 - To employ discriminating power requires running at both polarities



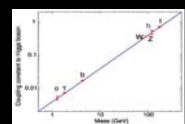
Slide 9

An Example: Higgs at the ILC

- Model independent measurement of absolute Higgs branching ratios: key of EW-symmetry breaking; not possible at LHC
 - Establish $\Gamma(H \rightarrow \bar{f}f) \sim m_f^2$
 - Key process is ZH strahlung, with $Z \rightarrow \ell\ell$

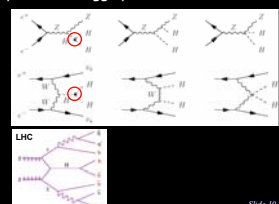
$$BR(H \rightarrow X) = \frac{\sigma(HZ) \cdot BR(H \rightarrow X)_{\text{had}}}{\sigma(HZ)_{\text{had}}}$$

- Completely model independent
- Requires identification of all final state objects !!



- Higgs self-coupling determines the shape of the Higgs potential

$$V = \frac{1}{2} m_H^2 H^2 + \frac{1}{2} \lambda H^4 + \frac{1}{3} \kappa H^3 + \frac{1}{4} \delta H^4$$
 - tri-linear self-coupling (nearly impossible at the LHC)
 - quartic self-coupling impossible at the (S)LHC
- Top quark Yukawa coupling
 - LHC: $t\bar{t}H$ signal seems out of reach



Slide 10

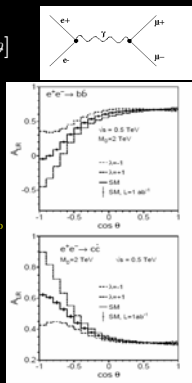
An Example: Polarization at the ILC

- Highly polarized e^- beam: $\sim 80\%$

$$\frac{d\sigma_{\beta}}{d\cos\theta} = \frac{3}{8} \sigma_{\beta}^{\text{tot}} \left[(1 - P_e A_e)(1 + \cos^2\theta) + 2(A_e - P_e) A_e \cos\theta \right]$$

$$A_e = -\frac{2g_V g_A}{g_V^2 + g_A^2} \quad A_b = 0.94 \quad A_c = 0.67 \quad A_s = 0.15$$


- Analyzing power of
 - Scan in center of mass energy
 - Various unique Asymmetries
 - Forward-backward asymmetry
 - Left-Right Asymmetry
 - Example: Model with extra dimensions
 - Coupling of graviton in 4-dimensions proportional to λ/M_{pl}^2
 - Largest effects for b-quarks
 - $\sqrt{s} = 500 \text{ GeV}$, $M_0 = 2 \text{ TeV}$
 - $P_e = 0.8$, $L = 1 \text{ ab}^{-1}$
 - Sensitivity is in the far backward region
 - No sensitivity for leptonic final states ($A_e = 0.15$)
- Hermetic detectors with uniform strengths
 - Importance of forward regions
 - b/c identification in forward region



Slide 11

Specification for an ILC Detector

- ILC detectors are precision detectors: fully reconstruct the final state over the full angular region
 - Identify each and every particle, with high efficiency and high purity, over the full angular range
 - Differentiate between Z's and W's in their hadronic decay
 - Differentiate between b- and c-quarks
 - Differentiate between b- and anti-b quark
- Although these requirements are common drivers for all experiments, they are non-negotiable requirements for the ILC !



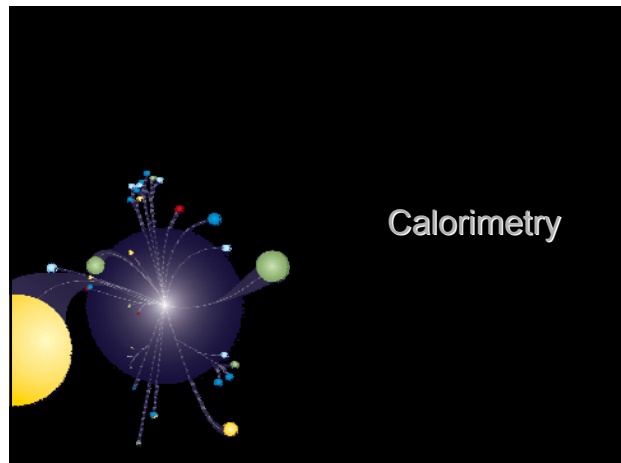
Slide 12

The ILC Concept Detectors

Detector	Premise	Vertex Detector	Tracking	EM calorimeter	Hadron calorimeter	Solenoid	Muon System
LDC	PFA	5-layer pixels	TPC Gaseous	Silicon-Tungsten	Analog-scintillator	4 Tesla	Instrumented flux return
GLD	PFA	6-layer fine pixel ccd	TPC Gaseous	Scintillator-Tungsten	Digital Analog Pb-scintillator	3 Tesla	Instrumented flux return
SID	PFA	5-layer silicon pixel	Silicon strips	Silicon-Tungsten	Digital Steel-RPC	5 Tesla	Instrumented flux return
4th	Dual Readout	5-layer silicon pixel	TPC Gaseous	2/3-readouts Crystal	2/3-readouts Tungsten-fiber	3.5 Tesla	Iron free dual solenoid

- Requirements:
 - Impact parameter resolution: $\sigma_{ip} \approx \sigma_{z'} \approx 5 @ 10 / (p \sin^{3/2} \theta)$
 - Momentum resolution: $\sigma(p_T)/p_T = 5 \times 10^{-3} (GeV^{-1})$
 - Jet energy resolution: $\sigma_E/E = (3-4)\%$

Slide 13



Calorimetry

- Goal: $\sigma(E)/E \sim 3-4\%$
 - Ability to separate $Z \rightarrow qq$ from $W \rightarrow qq'$
- Paradigms:
 - Dual or Triple Readout
 - Particle Flow Algorithm (PFA)
- Enabling Technologies:
 - New generation of Photon Detectors
 - Highly integrated microelectronics
- Strategies:
 - Digital versus Analogue readout

Slide 15

Multiple Readout Calorimetry

- Dual-Readout: measure every shower twice
 - Scintillation light: from all charged particles
 - Čerenkov light: $\beta=1$ particles, mainly EM
- By measuring separately both components can determine e/h fraction and correct the response (set e/h=1)
- Approaches:
 - Scintillating and quartz fibers embedded in Cu (DREAM):
 - no longitudinal segmentation
 - Leadglass-Scintillator sampling
 - Doped crystals

Copper
2.5 mm
4 mm

30 layers
30 mm photostrip

20 mm lead glass
5 mm steel

DREAM
200 GeV π
 $\langle C \rangle = 40 + 148 f_{em}$

Slide 16

Multiple Readout Calorimetry

- Add measurement of third component:
 - "Traditional" compensating calorimetry
 - Suppress EM component (high Z absorbers)
 - Partially recover invisible hadronic energy
 - Capture slow neutrons in ^{238}U , emit low energy γ 's
 - Collision processes with hydrogen in scintillator
 - Use timing information of pulse formation
 - Neutron interactions have long time component
- Also exploit
 - PID though difference Scint. and Č - light
- R&D pursued by:
 - DREAM collaboration
 - Fermilab / Italian groups
 - University of Washington

Slide 17

Particle Flow Algorithm

- The other paradigm to obtain better energy resolution: PFA
 - PFA: Reconstruct momenta of individual particles in jet; avoid double counting
 - Measure photons in the ECAL
 - Measure charged particles in the tracking system
 - Subtract calorimeter energy associated with charged hadrons
 - Measure neutral hadrons in the HCAL (+ ECAL)
- PFA: a brilliant idea!
- Novelty is in reducing the role of the hadron calorimeter - and thus the hadron energy resolution - to the measurement of neutral hadrons only
- Implications for the calorimetry
 - Granularity, longitudinal and transverse!
 - Sampling of the hadron calorimeter
 - Digital or analog readout

Slide 18

Calorimeter Architectures

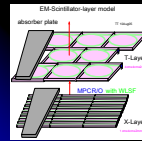
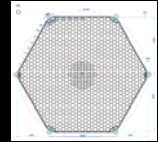
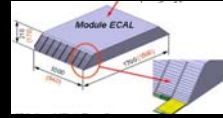
- One of the main drivers for imaging calorimeters is granularity
 - Need to separate energy deposits from different particles

Active element	Electromagnetic		Hadronic	
	Analogue	Digital	Analogue	Digital
Silicon	kPIX SKIRoc Cells ~0.5x0.5 cm ²	MAPS Cells ~50x50 μm ²	Too expensive	Too expensive
Scintillator	PPD readout	-	PPD readout Cells ~3x3cm ²	-
Gas	-	-	-	RPC GEM MicroMegas Cells ~1x1 cm ²

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Analogue Electromagnetic Calorimeter

- Silicon-Tungsten sampling calorimeter
 - Total Si area (incl. endcaps) ~2000 m²
 - Total number of channels up to 80x10⁶
 - Average dissipated power 1-4 μW/mm²
 - LDC approach:
 - Sensitive silicon layers are on PCBs
 - 1x1cm² pads, ~1.5m long x 30cm wide
 - Pad readout digitized to ~16 bits by VFE ASIC
 - SiD approach:
 - 6" hexagonal wafers with 1024 13 mm² pixels
 - Readout with one ASIC, connected to readout cable

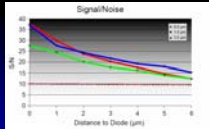
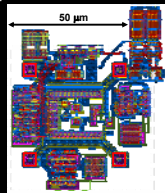


- Scintillator-Tungsten sampling calorimeter
 - GLD approach:
 - Tile and strip configuration
 - WLS fiber readout with Photo-detector

Slide 20

Digital Electromagnetic Calorimeter

- EM calorimeter based on Monolithic Active Pixel Sensors
 - Intrinsic high granularity through wafer processing
 - CMOS process cheaper than high resistivity pure silicon
- ECAL MAPS design
 - Binary readout, threshold adjustment for each pixel
 - Pixels 50μm x 50μm, 4 diodes for Charge Collection
 - With ~100 particles/mm² in the shower core and 1% prob. of double hit the pixel size should be ~40 μm x 40 μm
 - Prototype device with two types of readout
 - Time Stamping with 13 bits (8192 bunches)
 - Hit buffering for entire train, readout between trains
 - Capability to mask individual pixels
 - Total number of ECAL pixels around 8x10¹¹: Terapixels

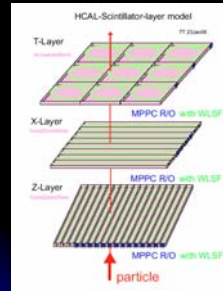


- Device being simulated
 - Signal to Noise > 15 for 1.8 μm Diode Size
 - Critical issue for Terapixel system

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Analogue Hadron Calorimeter

- Planes of scintillator and absorber: GLD: z/x/T; LDC: tiles only

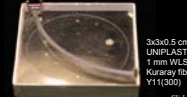
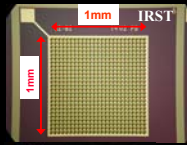
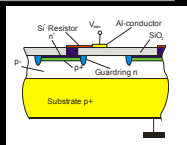


- Very high granularity
 - 4x4cm²x5mm; 1x20cm²x5mm (GLD)
 - 3x3 / 6x6 / 12x12 cm² tiles (Calice)
 - Each element read out separately
- Massive number of readout channels ~50M channels
- Photon detection of scintillator light
 - Collection through WLS fiber
 - Direct coupling of detector on scintillator
- Enabling technology: Geiger-mode Avalanche Photo Diodes

Slide 22

Geiger-mode Avalanche Photo Diode

- The technology that enables this high granularity is Geiger-mode Avalanche Photo Diodes (MRS, MPPC, SiPM, PPD)
 - Array of pixels connected to a single output
 - Signal = Sum of all cells fired; binary device!
 - If probability to hit a single cell < 1 → Signal proportional to # photons
- Characteristics:
 - Pros
 - Very compact
 - High PDE (15-20% for 1600 pix)
 - Insensitive to magnetic field
 - High gain (10²-10⁶)
 - Operational at V_{bias} = 70-80 V
 - Good timing resolution
 - Cons
 - Thermal noise rate (100kHz-300kHz @ 0.5 pe)
 - Response is non-linear due to limited number of pixels (saturation effect)
 - Sensitive to temperature change
 - Cross-talk and after-pulsing
- Vendors
 - Hamamatsu, SensL, IRST, Mephi, Pulsar, CPTA/Photonique, Dubna/Mikron, Kotura, aPeak, ...

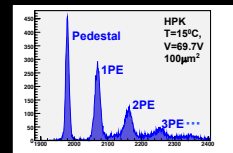


Slide 23

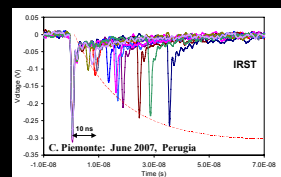
PPD Characterization

- Technology recently on production level scale, many aspects still to be understood

- Static measurements
 - I-V curves, uniformity and stability
- Dynamic tests (as function of V, T)
 - Dark count, Gain
 - Optical crosstalk, after-pulsing
 - Photo Detection Efficiency (PDE), QE
 - How to increase PDE
 - Signal rise time and fall time
 - Recovery time



- Example: single pixel test device measured on a single micro-pixel
 - The amplitude of the after-pulse increases as the cell recovers to its operational condition



Slide 24

PPD R&D

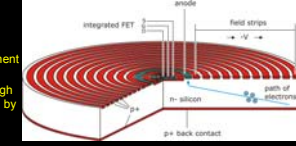
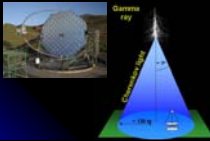
- Broad range of applications with associated R&D

- Back Illuminated Drift SIPM (Max Planck, Munich)

- Each pixel of the array is a drift diode with a Geiger APD as amplifying element in the center
- Increase PDE since light enters through homogeneous back side, not covered by any structure

- T2K, L=295km, E~0.66eV (KEK, Kobe, Kyoto, Shinshu, Tokyo)

- Ecal, pizero detector, Fine Grain detector
- Total number of devices: ~60,000, number of pixel: ~500



- Imaging Air Čerenkov Telescope
 - MAGIC
- PET imaging

Slide 25

Digital Hadron Calorimetry

- Three technologies:

- Resistive Plate Chamber (RPC)

- Single gap
- Coated glass as resistive plates
- Avalanche mode
- Readout pads ~1x1 cm²

- Gas Electron Multiplier (GEM)

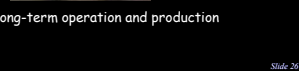
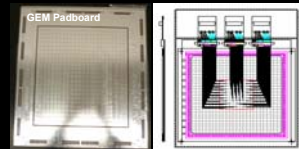
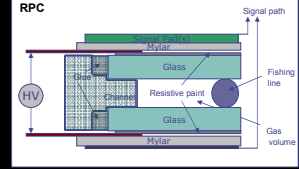
- Separate drift and amplif. gap
- Aiming at ~1x1cm² readout

- Micro MESH Gaseous Structure

- Fine mesh separates 3mm drift and 0.1mm amplification gaps

- R&D

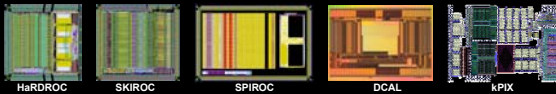
- Performance metrics
 - MIP detection efficiency uniformity
 - Readout multiplicity
 - Noise rate, rate capability
- Gain experience in large scale and long-term operation and production
- Identify critical operational issues



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Calorimeter Readout

- An illustrious array of (2nd generation) ASICs designed



- HaRDROC (LAL)

- Hadronic calorimeter RPC ROC
- 64 channels, preamp + shaper + 2 discrim. power pulsing
- Serial output at 1 or 5 MHz

- SKIROC (LAL)

- Silicon Kalorimeter Integrated ROC
- 36 channels, 16 bit Preamp + bi-gain shaper + autotrigger + analog memory + Wilkinson ADC

- SPIROC (LAL)

- SIPM ROC, 36 channels, self triggrd
- Dynamic range: 1 pe → 2000 pe
- 12 bit ADC and TDC: step ~ 100 ps - accuracy ~1ns

- DCAL (FNAL)

- RPC and GEM digital HCAL
- 64 channels, time stamp (100ns)
- Smallest (largest) input signals: 100 (10pC) fC (RPC), 5 (100) fC (GEM)
- Trigger-less or triggered operation
- Serial output

- kPIX (SLAC)

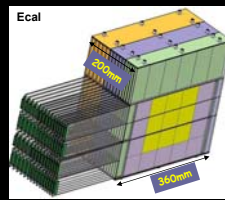
- Si EM calorimeter
- 1024 channels, 4 buffers, single BX time stamping
- Dynamic range: 3.8 fC - 8.0 pC
- TSMC 0.25μm CMOS

Slide 27

The \$64M Question

- ILC calorimetry: Will it work?

- CALICE collaboration in the process of mounting 1m³ prototype tests at CERN and Fermilab



- Hcal: scintillator - steel

- Active area of 1x1x1 m³
- 3x3/6x6/12x12 cm² Scint. tiles
- 38 layers, 2cm steel plates
- ~ 8000 tiles, SIPM readout

- Ecal: silicon - tungsten

- Active area of 18*18 cm²
- 6x6 1x1cm² Si pads
- Conductively glued to PCB
- 30 layers, 24 X₀, 6.5k channels



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CALICE and Future Plans

- The 1 m³ tests carried out by Calice and others are critical

- Need to establish the technology
 - Huge channel counts, fine granularity; digital versus analogue readout
 - GEMs and micromegas are novel for calorimetry

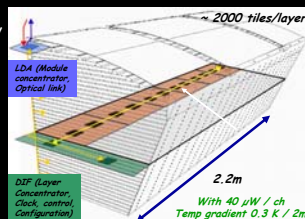
- Need to establish the assembly techniques

- Extremely tight mechanical and electrical integration

- Need to establish the viability of the concept of PFA

- Understand differences seen in simulation in scintillator and gas
- Requires close coupling to Monte Carlo simulations

- Need to establish scalability



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Forward Calorimetry

- Challenges for forward calorimetry are high precision and fast readout in high occupancy and high radiation dose environment

- Lumi-Cal (40-140 mrad)

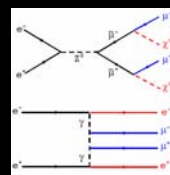
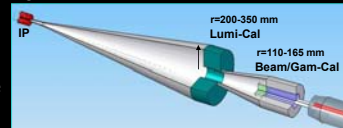
- Precise measurement of the integrated luminosity ($\Delta L/L \sim 10^{-3}$) using Bhabha's
- Veto for 2-γ processes

- Beam-Cal (5-40 mrad)

- Beam diagnostics using beamstrahlung pairs
- Provide 2-γ process veto

- Gam-Cal (< 5mrad)

- Beam diagnostics using beamstrahlung photons



Physics signal: e.g. SUSY smuon production

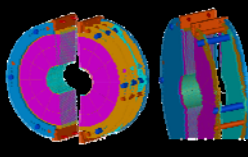
Background signal: 2-photon event, may fake the above signal if the electron is not detected.

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Forward Calorimeters

- Lumi-Cal**
 - Si/W calorimeter, 30-40 layers
 - laser position monitoring system

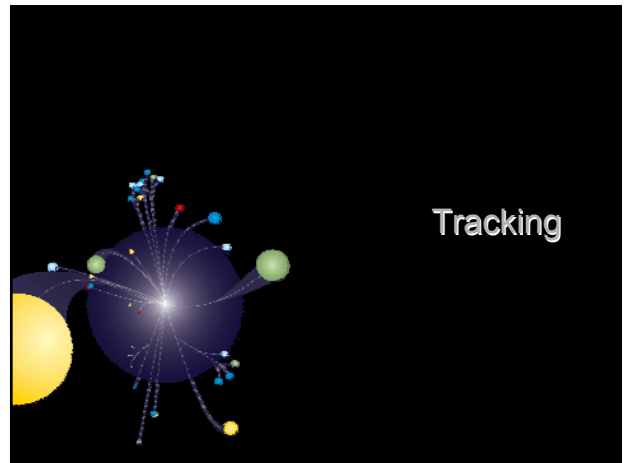
$\Delta L/L$	$1.0 \cdot 10^{-4}$
inner radius	4.2 μm
radial offset	640 μm
distance	300 μm



- Beam-Cal**
 - Sensor/W calorimeter, 30 layers
 - Radiation dose: ≈ 500 MRad/annum
 - Energy deposit of ~ 200 TeV per beam crossing
 - Sensors:
 - Polycrystalline Chemical Vapor Deposit Diamond sensors
 - Element Six™
 - Fraunhofer Institute for Applied Solid-State Physics – IAF
 - GaAs sensors
 - SiC
 - radiation hard silicon



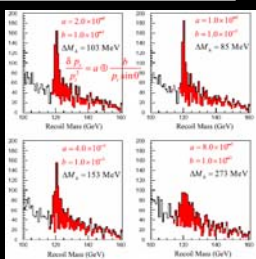
Slide 31



Tracking

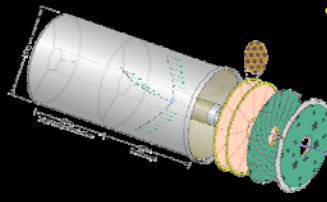
- Goal:**
 - Superb momentum resolution

$$\frac{\delta p_T}{p_T} = 2 - 5 \cdot 10^{-5} @ \frac{1 \cdot 10^{-3}}{p_T \sin \theta}$$
 - Robust pattern recognition and good two track separation
 - Tolerant to high machine background
- Paradigms:**
 - Silicon Tracking
 - superb position resolution
 - compact tracker
 - Time Projection Chamber (TPC)
 - many space points (~ 200)
 - Two track resolution $< 2/5-10\text{mm}$ (r, ϕ)(r, z)
- Enabling Technologies:**
 - Advances in Si processing
 - Precision TPC readout



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TPC Tracking

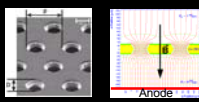


- ILC TPC**
 - $\delta p/p \leq 0.1\%$, $B=0.4\text{T}$
 - Material $< 3\% X_0$ near $\eta = 0$
 - $< 30\% X_0$ endcap
 - pads per endcap $> 10^6$, pad size about $1 \times 6 \text{mm}^2$
 - hit resol. 100, 500 μm r, ϕ , $z @ 4\text{T}$
- ALICE TPC**
 - $\delta p/p \leq 1\%$, $B=0.4\text{T}$
 - Material $3.5\% X_0$ near $\eta = 0$
 - MWPC readout, $\sim 500\text{k}$ cathode pads, pad sizes $4 \times 7.5, 6 \times 10, 6 \times 15 \text{mm}^2$
 - hit resol. 800 ... 1250 μm r, ϕ , z
- Readout**
 - GEM
 - MicroMegas
 - CMOS Pixels

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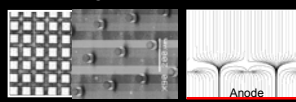
TPC Readout

- GEM**

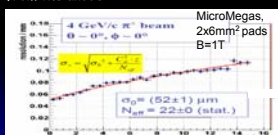


- two copper foils separated by polyimide
 - uses 2 or more stages for safer operation
 - high electric field inside the holes, in which multiplication takes place
- 50 μm amplification region is displaced from the anode

- MicroMegas**

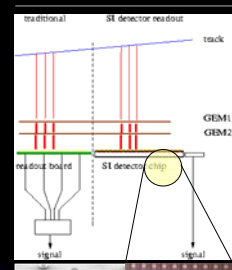


- micromesh sustained by pillars
 - amplification between mesh and pads/strip plane
 - single stage
- 50 μm amplification region includes the anode
- Now "Bulk MicroMegas" can be obtained by lamination of a woven grid on an anode with a photo-imageable film
- The ILC-TPC resolution goal, $\sim 100 \mu\text{m}$ for all tracks, appears feasible.

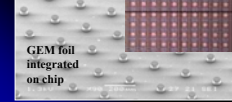


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TPC CMOS Readout



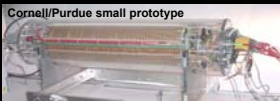
- Use bare CMOS chip as anode to directly collect signals from GEMs or MicroMegas: MediPix chip
 - Charge collection with granularity matching primary ionization cluster spread
 - On-chip processing of signals
- Currently:
 - 3rd coordinate (time) being added: TimePix chip
 - Integration of GEM/MicroMegas grid and CMOS sensor through wafer processing (InGrid)
- Prospects:
 - Ionization cluster counting is possible to improve part. id. performance
 - Potential for large improvements in pattern recognition and dE/dx
 - "Digital Bubble Chamber"



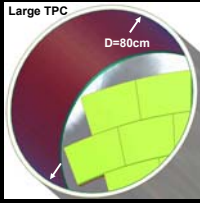
Slide 36

TPC R&D

- Many prototype TPC's built
 - Interchangeable gas-amplification
 - Wide range of studies:
 - Gas and resolution studies
 - Candidate gas amplification devices
 - Direct comparison of triple-GEM and Bulk Micromegas
 - Ion/electron transmission studies
 - Ion feedback measurements
- Plan for large prototype TPC
 - 60 cm drift length, 80 cm diameter
 - Interchangeable gas-amplification modules designed to directly compare gas-amplification technologies
 - Need for large bore high magnetic field!
- R&D synergistic with T2K
 - T2K will have 3 TPCs
 - 72 Micromegas modules
 - Total area ~ 9 m²
 - 124416 readout channels



Cornell/Purdue small prototype

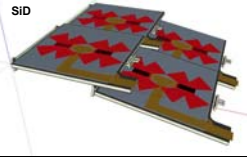


Large TPC
D=80cm

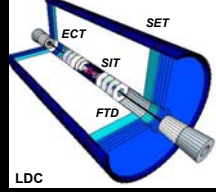
Slide 37

Silicon Tracker

- All silicon tracking, SiD
 - "Power-pulsing" allows for gas cooling
 - Hybrid-less design
 - 100x100mm² sensor from 6" wafer with 1840 (3679) readout (interm.) strips
 - Integration of pitch adapter through 2nd metal layer in sensor for signal routing
 - Sensor (1840 channels) read out with two ASICs (kPix)
 - Power and clock routed over the sensor!
- Silicon as "intermediate layers"
 - Double-sided layers to act as tracker
 - d-s silicon R&D actively being pursued in Korea
 - Single-sided layers to "link" subdetectors
 - Long-ladders with associated FE ASIC



SiD




LDC

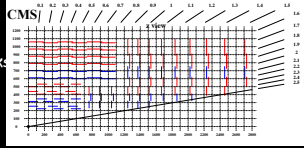
Slide 38

Forward Tracking

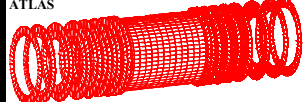
- Forward region is critically important to the ILC
 - Angular distribution: $(1+\cos^2\theta)$
- What is the best strategy for forward tracking?
 - Is there a unique solution?
 - How many measurements?
 - Barrels interspersed with disks
 - Detector tiling: large or small angle stereo?
 - Short strips, pixels?
 - Ghosting, track finding efficiency
 - How to minimize mass?



DO



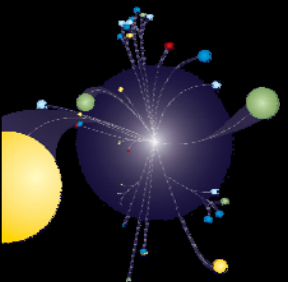
CMSI



ATLAS

Slide 39

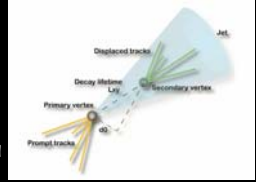
Vertexing



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Vertexing


- Goal:
 - Superb impact parameter resolution
 - $\sigma_{ip} \approx \sigma_{\tau} \approx 5 @ 10 / (p \sin^{3/2} \theta)$
 - Minimal material budget:
 - < 0.1% X₀ / layer
 - Equivalent to 100 μm of Silicon
 - Minimal power consumption (<50W)
 - Ability to determine quark charge
 - Tolerant to high machine background
- Paradigms:
 - Readout during the train
 - Readout in-between trains



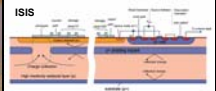
Slide 41

ILC Candidate Technologies


- CCD's
 - Column Parallel (UK)
 - Fine Pixel (Japan)
 - ISIS (UK)
 - Split Column (SLAC)
- CMOS Active Pixels
 - Mimosa series (Ires)
 - INFN
 - LDRD 1-3 (LBNL)
 - CAP 1-4 (Hawaii)
 - Chronopixel (Oregon/Yale)
- SOI
 - American Semiconductor/FNAL
 - LDRD-SOI (LBNL)
 - CAP5 (Hawaii)
 - OKI/KEK
- 3D
 - VIP (FNAL)
 - DEPFET (Munich)



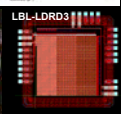
CPC2




ISIS




MIMOSA-2



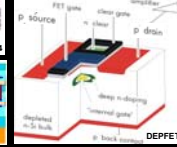
LBL-LDRD3



GAPSA4



3D



DEPFET

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Sensor Architectures

- An incomplete attempt at listing some of the current architectures design for ILC pixel detectors

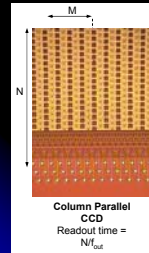
	CMOS MAPS	CCD	DEPFET	SOI	3D
Rolling Shutter	Mimosa 1-N LDRD 1,2	Normal CCD		LDRD-SOI	
Column Parallel	Mimosa 8 LDRD3	CP-CCD SC-CCD	DEPFET/ CURO		
Pipelined Storage	Mimosa-12 CAP	ISIS		CAP-5	
Time Stamp	Chronopixel			ASI SBIR	VIP-1

- With apologies to all other technologies, I will only mention three: CP-CCD, Mimosa, 3D

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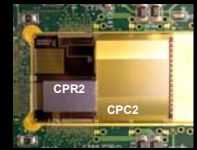
Column Parallel CCD

- CP-CCD: read out a vector instead of a matrix
 - Readout time shortened by orders of magnitude
 - But every column needs its own amplifier and ADC: readout chip
 - Need to operate at 50 MHz to meet ILC readout rate spec.
 - Driving of CP-CCD is a major challenge



- 2nd generation large area sensors : CPC2
 - Devices with 2-level metal clock distribution
 - 25 μm and 50 μm epi layers
 - Reaches 45 MHz operation (designed for 50 MHz)

- Dedicated readout chip
 - CPR2, bump bonded at VTT to CPC2
- Dedicated clock drive chip
 - CPD1, requirement of 2 V_{pk-pk} at 50 MHz over 40 nF



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Mimosa

- Mimosa-16 being developed as beamline telescope for DESY (and Fermilab) testbeam:
 - Column parallel readout
 - 32 // columns of 128 pixels (pitch: 25 μm)
 - ~11-16 μm epitaxy
 - on-pixel CDS

Final geometry:

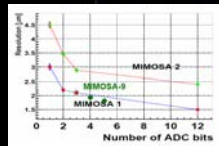
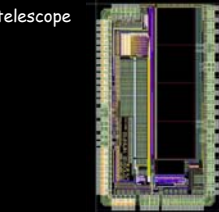
- 1024 columns of 512 pixels, 20 μm pitch
- Expected hit resolution < 2.5 μm
- Sensitive area = 20.48 x 10.24 mm²
- pixels with integrated CDS
- sensor with integrated 4/5-bit ADC
- possibly zero-suppression

Read-out speed

- default $t_{r,o} = 512 \text{ lines} / 5 \text{ MHz} \sim 100 \mu\text{s}$

Possible variant

- 1280 columns of 640 pixels, 16 μm pitch with binary readout



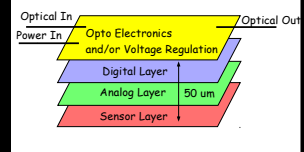
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Vertical Integration – 3D

- A 3D device is a chip comprised of 2 or more layers of semiconductor devices which have been thinned, bonded, and interconnected to form a monolithic circuit

Advantages of 3D

- Increased circuit density due to multiple tiers of electronics
- Fully active sensor area
- Independent control of substrate materials for each of the tiers
 - Process optimization for each layer
- Ability to mate various technologies in a monolithic assembly



Technology driven by industry

- Reduce R, L, C for higher speed
- Reduce chip I/O pads
- Provide increased functionality
- Reduce interconnect power, crosstalk

Critical issue are:

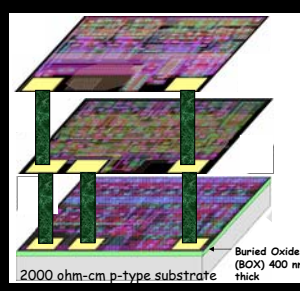
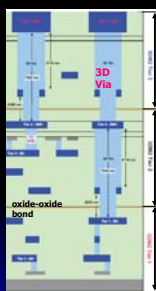
- Layer thinning < 10 nm
- Precision alignment (< 1 mm)
- Bonding of the layers
- Through-wafer via formation

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VIP Chip

- 3D chip Vertical Integrated Pixel (VIP) chip submitted by Fermilab to DARPA funded MIT-LL 0.18 μm 3D process

- Chips due to arrive in a couple of weeks; key features:
 - Analog pulse height, sparse readout, high resolution time stamp, front-end power ~ 1875 $\mu\text{W}/\text{mm}^2$ (before cycling), 175 transistors in 20x20 μm^2 pixel.



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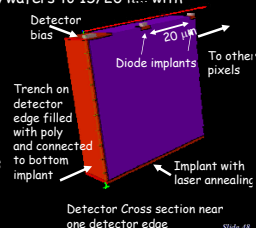
Sensor Technology

- Device thinning is becoming very common

- CCD's are regularly thinned to 20 μm
- LBL has thinned over 15 Mimosa CMOS MAPS chips down to 40 μm
 - Yield of functional chips ~90%
 - Studies of charge collection and S/N before/after back-thinning
 - Some evidence of small signal loss after thinning
 - Sensors will be used in Fermilab beam telescope
- Fermilab has thinned 8 TeV Fpix chips/wafers to 15/20 μm with ~75% yield

Thinned Edgeless Sensors

- Sensors sensitive to the edge can be fabricated by a combination of trench etching, thinning, and laser annealing
- Fermilab producing a set of detectors thinned to 50-100 μm at MIT-LL for beam and probe tests



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What is in a 3-letter Acronym ?

- ILC - HLC: acronym is different by one letter - adjacent in the alphabet - (and a permutation)
- Is R&D really that specific? Sure, but ...
- If R&D is of high enough caliber, it is to a large extent 'generic', i.e. it will find its way into any new experiment
- There's a premium on Communication and Collaboration
 - LHC solutions will find wide application and conversely ILC solutions will be applicable to the LHC
 - Funding agencies (at least in the USA) are also looking towards more overall coordination

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Concluding Remarks and Observations

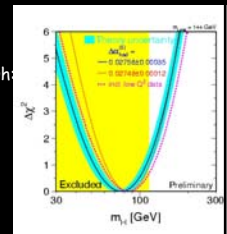
- My apologies to all projects not mentioned
- LHC will break new territory, but it will take time
 - $\text{Data}_{\text{publ}} = \epsilon * \delta * \gamma * \beta * \alpha * \text{Data}_{\text{deliver}}$; $\uparrow_{\text{publ}} = \gamma_5 * \gamma_4 * \gamma_3 * \gamma_2 * \gamma_1 * \gamma_0 * \uparrow_0$
publ. - calibrated - qualified - anal. - rec.
 - It will find a SM-like Higgs if it's there
- We can engineer detectors in ways we never could before; this is mostly driven by advances in the semiconductor industry, making it economically possible
- The ILC detector systems have a lot of synergies with other projects
- Coordination and communications will allow more rapid progress with the limited resources that are available

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Backup Slides

$m_W, m_t, m_H, A_{FB}, \sin^2\theta_w^{\text{eff}}, A_{LR}$ and all that

- But, there are other "features" of the standard model
- Global SM electroweak fit has diminished quality:
 - A_{FB}^b vs. A_{LR} persistent problem; 3.2σ , $CL = 0.0016$
 - Suppose A_{FB} systematics: without A_{FB} , m_H from SM fit far below 114 GeV
 - With new m_W from CDF, m_H also moving further into the directly excluded region
 - $m_H > 114$ GeV @ 95 C.L. LEP direct exclusion
 - $m_H = 80^{+36}_{-26}$ GeV
 - $m_H < 153$ GeV @ 95 C.L.
- Triangulating the Standard Model through
 - Direct top quark mass measurements
 - Direct W-mass measurements
 - Direct Higgs boson limits
 - Precision measurements in general
- Constraints currently mainly from
 - Tevatron
 - Belle and BaBar



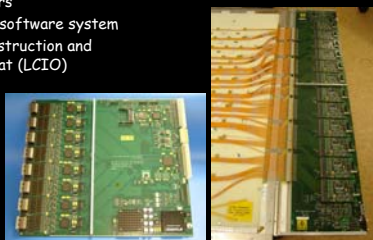
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Calorimeter Readout

- Lots of work on associated downstream readout and software
- Emphasis on building common infrastructure
 - VME readout electronics, adaptable to different channel counts
 - On-detector readout board used for all SiPM detectors
 - Common online DAQ software system
 - Common event reconstruction and analysis output format (LCIO)

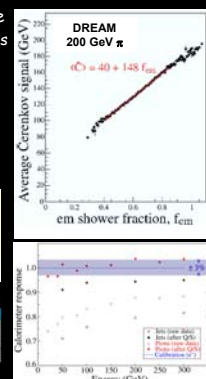
EM calorimeter
Si pad readout
14-layer board



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Multiple Readout Calorimetry

- Dual-Readout: measure every shower twice
 - Scintillation light: from all charged particles
 - Čerenkov light: $\beta > 1$ particles, mainly EM
- By measuring separately both components can determine e/h fraction and correct the response (set e/h=1)
- Approaches:
 - Scintillating and quartz fibers embedded in Cu (DREAM):
 - no longitudinal segmentation
 - Leadglass-Scintillator sampling
 - Doped crystals



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