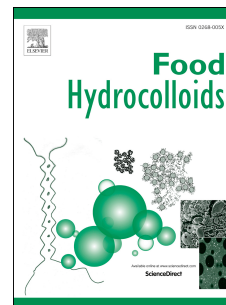


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Relationships between amylopectin molecular structures and functional properties of different-sized fractions of normal and high-amylose maize starches

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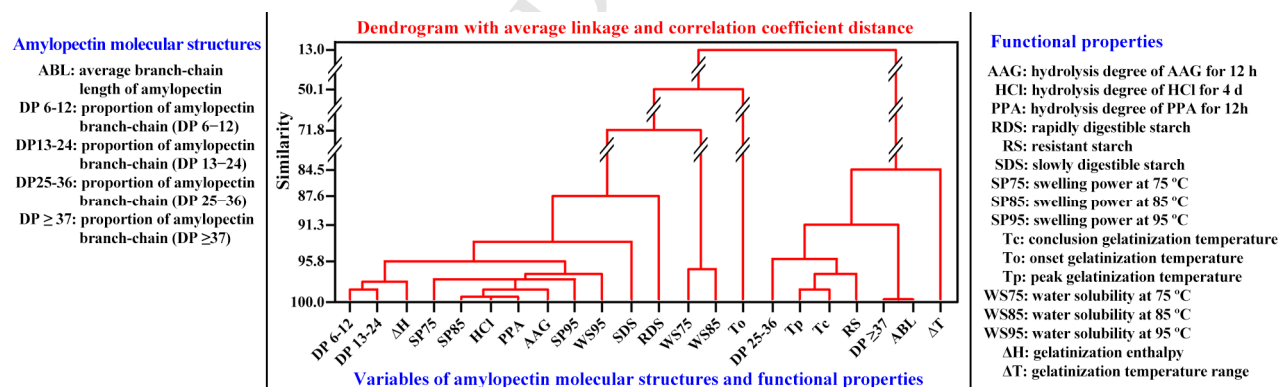
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Graphical abstract

1 **Relationships between amylopectin molecular structures and functional properties of**
2 **different-sized fractions of normal and high-amylose maize starches**

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15 **Abbreviations**

16 AAG: *Aspergillus niger* amyloglucosidase; DP: degree of polymerization; DSC: differential
17 scanning calorimetry; FACE: fluorophore-assisted capillary electrophoresis; PPA: porcine
18 pancreatic α -amylase; RDS: rapidly digestible starch; RS: resistant starch; SDS: slowly
19 digestible starch.

20 **Abstract**

21 The amylopectin molecular structures and functional properties of different-sized fractions of
22 normal and high-amylose maize starches were investigated and compared in this study. The
23 different-sized fractions of normal starch showed similar amylopectin molecular structures
24 and functional properties. The small-sized fraction of high-amylose starch had significantly
25 higher amylopectin long branch-chain and average branch-chain length than its counterpart
26 medium- and large-sized fractions. The swelling power, gelatinization enthalpy, and
27 hydrolysis and digestion degrees of high-amylose starch significantly decreased with decrease
28 of granule size, and were significantly positively correlated with amylopectin short
29 branch-chain and negatively correlated with amylopectin long branch-chain and average
30 branch-chain length. The gelatinization peak temperature and resistant starch content
31 increased with decrease of granule size, and were significantly positively correlated with
32 amylopectin long branch-chain and average branch-chain length and negatively correlated
33 with amylopectin short branch-chain. The hierarchical cluster analysis indicated that the
34 large-sized fraction of high-amylose starch was significantly different from the medium- and
35 small-sized fractions of high-amylose starch but more relative with normal starch. The above
36 results could provide important information for the applications of different-sized fractions of
37 high-amylose maize starch.

38 **Keywords:** Normal maize starch; High-amylose maize starch; Starch granule size;
39 Amylopectin molecular structure; Functional properties.

40 **1. Introduction**

41 In higher plants, starch consists of two main components, mainly linear amylose and
42 highly branched amylopectin, and exists as discrete semicrystalline granules with varying
43 sizes (1–100 μm), shapes (spherical, lenticular, polyhedral, and irregular), and size
44 distributions (unimodal and bimodal) (Jane, Kasemsuwan, Leas, Zobel, & Robyt, 1994; Tester,
45 Karkalas, & Qi, 2004a). Amylose content greatly influences the physicochemical and
46 functional properties of starch. Starch with high amylose content has a high resistance to
47 digestion and provides many health benefits for humans (Carciofi et al., 2012; Man et al.,
48 2012; Regina et al., 2006; Slade et al., 2012; Zhu et al., 2012). Therefore, high-amylose
49 starches are of interest because of their potential health benefits. Many high-amylose cereal
50 varieties have been developed via mutation or transgenic breeding approaches (Carciofi et al.,
51 2012; Regina et al., 2006; Slade et al., 2012; Zhu et al., 2012).

52 For starches with a bimodal size distribution such as wheat and barley, the large A-type
53 starch has higher amylose content, lamellar repeat distance, gelatinization enthalpy and
54 pasting viscosity, and lower amylopectin short branch-chain, gelatinization temperature, and
55 swelling power than the small B-type starch (Li et al., 2013; Naguleswaran, Li, Vasanthan,
56 Bressler, & Hoover, 2012; Salman et al., 2009; Takeda, Takeda, Mizukami, & Hanashiro,
57 1999; Tang, Ando, Watanabe, Takeda, & Mitsunaga, 2001). The different structural and
58 functional properties result in the different end uses. For example, the starch with
59 predominantly small B-type starch can be used as a fat substitute, a paper coating, and a
60 carrier material in cosmetics, while the starch with a high percentage of large A-type starch
61 has applications in the manufacture of biodegradable plastic film, carbonless copy paper, and

62 brewing beer (Lindeboom, Chang, & Tyler, 2004). For starches with a unimodal size
63 distribution such as maize and potato, the amylose content and pasting viscosity increase and
64 the gelatinization temperature and hydrolysis degree decrease with increasing granule size
65 (Dhital, Shrestha, & Gidley, 2010; Dhital, Shrestha, Hasjim, & Gidley, 2011; Kaur, Singh,
66 McCarthy, & Singh, 2007). The structural and functional property studies of different size
67 granules can provide insights into the role that granule size plays in determining functional
68 properties and uses of starches (Dhital et al., 2011). However, these studies are mainly
69 focused on waxy and normal crop starches, particularly bimodal starches. Less work has been
70 done to relate the effect of granule size to structural and functional properties in high-amylose
71 starches. This might be due to the practical difficulty of separating different size granules
72 from high-amylose starches.

73 Cereal endosperm starch granules with high-amylose content always show markedly
74 different morphology and granule size (Cai, Huang et al., 2014; Cai, Lin et al., 2014; Cai,
75 Zhao, Huang, Chen, & Wei, 2014; Carciofi et al., 2012; Man et al., 2014; Regina et al., 2006;
76 Slade et al., 2012). Usually the granule size decreases with increase of amylose content in
77 high-amylose crops (Cai, Huang et al., 2014; Cai, Lin et al., 2014; Cai, Zhao et al., 2014; Man
78 et al., 2014). Recently, the different morphology and size starch granules in high-amylose
79 cereal crops have been reported to have significantly different structure (Cai, Huang et al.,
80 2014; Cai, Lin et al., 2014; Cai, Zhao et al., 2014; Dhital, Butardo, Jobling, & Gidley, 2015;
81 Man et al., 2014). For example, the elongated granule has higher amylose content and
82 amylopectin long branch-chain and lower amylopectin short branch-chain and branching
83 degree than aggregate and individual granule in high-amylose maize (Cai, Lin et al., 2014;

84 Cai, Zhao et al., 2014). The amylose content, amylopectin long branch-chain, and short-range
85 ordered degree significantly increase with decrease of granule size in high-amylose maize
86 starch, but the amylopectin short branch-chain and branching degree, relative crystallinity,
87 and lamellar peak intensity markedly decrease with decrease of granule size (Cai, Lin et al.,
88 2014; Cai, Zhao et al., 2014). The interior hollow granule has very high amylose content and
89 show amorphous structure (Cai, Huang et al., 2014; Man et al., 2014). However, the
90 functional properties of different morphology and size granules have seldom been reported in
91 high-amylose starches.

92 In our previous report, the large-, medium-, and small-sized fractions were separated
93 from normal and high-amylose maize starches. The structural properties were similar among
94 the different-sized fractions of normal starch, but markedly different among the
95 different-sized fractions of high-amylose starch. The amylopectin long branch-chain, amylose
96 content, and short-range ordered degree significantly increased, but the amylopectin short
97 branch-chain and branching degree, relative crystallinity, and lamellar scattering peak
98 intensity decreased with decreasing granule size of high-amylose maize starch. The large-,
99 medium- and small-sized fractions of high-amylose maize starch were A-, C_A- and C-type
100 crystallinity, respectively, indicating that B-type allomorph increased with decrease of granule
101 size (Cai, Lin et al., 2014). However, their amylopectin molecular structures are unclear. For
102 the applications of starch, it is necessary to investigate the functional properties including
103 swelling power, water solubility, thermal property, hydrolysis property, digestion property, etc.
104 As a follow-up study of the previous paper (Cai, Lin et al., 2014), we further investigated and
105 compared the amylopectin molecular structures and some functional properties of

106 different-sized fractions of normal and high-amylose maize starches. The hierarchical cluster
107 analysis of native and different-sized fractions of normal and high-amylose maize starches
108 had also been constructed based on their amylopectin molecular structures and functional
109 properties. The objective of this study was to analyze the relationships between amylopectin
110 molecular structures and functional properties and investigate the hierarchical cluster of native
111 and different-sized fractions of normal and high-amylose maize starches.

112 **2. Materials and methods**

113 **2.1. Plant materials**

114 Normal maize starch (S4126) (NS) and high-amylose maize starch (S4180) (HS) were
115 purchased from Sigma-Aldrich. The apparent amylose contents determined by the iodine
116 colorimetric method were about 31% and 56% for normal and high-amylose maize starches,
117 respectively (Cai, Lin et al., 2014).

118 **2.2. Separation of large-, medium-, and small-sized fractions**

119 The normal and high-amylose maize starches were separated into large-, medium-, and
120 small-sized fractions using glycerol centrifugation as described by Cai, Lin et al. (2014).
121 Briefly, 40 mL of starch suspension (2.5%, w/v) in 80% glycerol was centrifuged at 100 g for
122 5 min. The supernatant was removed to a beaker. The pellet was suspended with 40 mL of
123 80% glycerol and centrifuged five times to obtain starch precipitate that constituted the
124 large-sized fraction. The supernatants were pooled and centrifuged at 5000 g for 10 min. The
125 resulting starch pellet was suspended with 40 mL of 60% glycerol and centrifuged at 100 g for
126 5 min. The supernatant was removed to a beaker. The pellet was suspended with 40 mL of
127 60% glycerol and centrifuged five times to obtain starch precipitate that constituted the

128 medium-sized fraction. The supernatants were pooled and centrifuged at 5000 g for 10 min.
129 The resulting starch pellet comprised the small-sized fraction. Finally, the starch fractions
130 were washed in distilled water and in anhydrous ethanol, and then dried at 40 °C for 2 days,
131 ground into powders in a mortar with pestle, and passed through a 100-mesh sieve. The large-,
132 medium-, and small-sized fractions had the volume-weighted mean diameter of 18.4, 14.5 and
133 9.0 µm for normal maize and 20.5, 14.4 and 8.5 µm for high-amylose maize, the apparent
134 amylose content of 31.9, 31.2 and 29.7% for normal maize and 33.2, 50.5 and 74.1% for
135 high-amylose maize, and the yield percentage of 10.7, 79.9 and 9.4% for normal maize and
136 9.6, 67.7 and 22.7% for high-amylose maize (Cai, Lin et al., 2014).

137 **2.3. Fluorophore-assisted capillary electrophoresis (FACE) analysis**

138 Starch was deproteinized with protease and sodium bisulfite, and debranched with
139 isoamylase according to the methods of Tran et al. (2011) and Li, Hasjim, Dhital, Godwin,
140 and Gilbert (2011) with some modifications. Briefly, 6 mg of starch was incubated in 0.5 mL
141 of protease solution (0.25 M tricine buffer, pH 7.5, 1.25 U protease (Sigma P5147)) at 37 °C
142 for 30 min using a ThermoMixer with continuous shaking (350 rpm). The sample was
143 centrifuged at 4000 g for 10 min. The precipitation was suspended in 0.5 mL of 0.45%
144 sodium bisulfite solution (w/v) at 37 °C for 30 min using a ThermoMixer with continuous
145 shaking (350 rpm). The sample was again centrifuged. The precipitation was suspended in 1.5
146 mL of DMSO solution including 0.5% LiBr (w/v) at 80 °C for overnight using a ThermoMixer
147 with continuous shaking (350 rpm). The sample was centrifuged, and the supernatant was
148 mixed with 4 volumes of absolute ethanol to precipitate the starch. The precipitation was
149 washed with absolute ethanol, and then was dispersed using 0.9 mL of warm deionized water

150 and incubated in boiling water for 30 min. The sample was cooled to room temperature, added
151 0.1 mL of 0.1M acetate buffer (pH 3.5), 5 μ L of 4% sodium azide solution (w/v), and 2.5 μ L
152 of isoamylase (Megazyme E-ISAMY), finally mixed and incubated at 37 °C for 3 h using a
153 ThermoMixer with continuous shaking (350 rpm). The sample was added 0.1 mL of 0.1 M
154 NaOH and freeze-dried in liquid nitrogen followed by freeze-drying in freeze-dryer overnight. The
155 dry starch powder (0.3 mg) was labeled with 3 μ L of 8-amino-1,3,6-pyrenetrisulfonic acid
156 (APTS) labeling dye (0.1 M APTS, 0.5 M sodium cyanoborohydride in 15% acetic acid) at
157 60 °C for 90 min using a ThermoMixer with continuous shaking (350 rpm). The labeled
158 sample was diluted with 60 μ L of deionized water and centrifuged. The 50 μ L of supernatant
159 was analyzed using a FACE (Beckman Coulter PA800, Fullerton, CA, USA) following the
160 method of Cuevas, Daygon, Morell, Gilbert, and Fitzgerald (2010). The experiments were
161 performed in duplicate.

162 **2.4. Swelling power and water solubility determination**

163 The swelling power and water solubility index of starch were determined with a
164 small-scale test method according to the procedure of Konik-Rose et al. (2001) with some
165 modifications. Thirty milligram of dry starch was weighed into a pre-weight micro-centrifuge
166 tube (2 mL). The sample was well mixed with 1.5 mL of double-distilled water and then held
167 in a water bath at 75, 85, or 95 °C for 30 min with regular gentle inversions (20 times over the
168 first minute, then twice at 1.5, 2, 3, 4, 5, 7.5, 10, 15, 25 min). The sample was then cooled to
169 room temperature in cool water. The tube was centrifuged at 8000 g for 20 min, and the
170 supernatant was removed. The soluble carbohydrate in the supernatant was measured with
171 anthrone-H₂SO₄ method. The swelling power was determined by measuring the amount of

172 original precipitate from the centrifugation and calculating the amount of water absorbed by
173 the starch (percent weight increase) after subtraction of the amount of soluble carbohydrate.
174 The water solubility was obtained by calculating the amount of soluble carbohydrate by the
175 starch. The experiments were performed in triplicate.

176 **2.5. Differential scanning calorimetry (DSC) analysis**

177 Five milligram of starch was precisely weighed and mixed with 15 μ L of
178 deionized-distilled water. The mixture was sealed in an aluminum pan and equilibrated for 2 h
179 at room temperature. The sample was then heated from room temperature to 130 °C at a rate
180 of 10 °C/min using a DSC (200-F3, NETZSCH, Germany). The experiments were carried out
181 in triplicate.

182 **2.6. Hydrolysis degree determination**

183 Starch was hydrolyzed by HCl, PPA, or AAG using the methods of Gao et al. (2014) and
184 Li, Vasanthan, Hoover, and Rossnagel (2004) with some modifications. For HCl hydrolysis,
185 20 mg of starch was suspended in 2 mL of 2.2 M HCl and hydrolysis was conducted in a
186 ThermoMixer at 35 °C with continuous shaking (1000 rpm) for 4 d. For PPA hydrolysis, 10
187 mg of starch was suspended in 2 mL of enzyme solution (0.1 M phosphate sodium buffer, pH
188 6.9, 25 mM NaCl, 5 mM CaCl₂, 0.02% NaN₃, 50 U PPA (Sigma A3176)) and hydrolysis was
189 conducted in a ThermoMixer at 37 °C with continuous shaking (1000 rpm) for 12 h. For AAG
190 hydrolysis, 10 mg of starch was suspended in 2 mL of enzyme solution (0.05 M acetate buffer,
191 pH 4.5, 5 U AAG (Sigma A7095)) and hydrolysis was conducted in a ThermoMixer at 55 °C
192 with continuous shaking (1000 rpm) for 12 h. After hydrolysis, starch slurry was quickly
193 centrifuged (5000 g) at 4 °C for 5 min. The supernatant was used for measurement of the

194 soluble carbohydrates to quantify the amount of hydrolyzed starch using the anthrone-H₂SO₄
195 method. The hydrolysis degree was calculated as the amount (mg) of starch hydrolyzed per
196 100 mg of dry starch. The experiments were carried out in triplicate.

197 **2.7. *In vitro* digestion**

198 *In vitro* digestion of starch was analyzed following a method of Carciofi et al. (2012)
199 with some modifications. Ten milligram of starch was incubated in 2 mL of enzyme solution
200 (20 mM sodium phosphate buffer, pH 6.0, 6.7 mM NaCl, 0.01% NaN₃, 2.5 mM CaCl₂, 4 U
201 PPA (Sigma A3176), 4 U AAG (Megazyme E-AMGDF)). The digestion was conducted in a
202 ThermoMixer at 37 °C with continuous shaking (1000 rpm) for 20 and 120 min. Enzyme
203 treatment was terminated by adding 240 µL of 0.1 M HCl and 2 mL of 50% ethanol and
204 centrifuged (14000 g, 5 min). The glucose content in the supernatant was determined by the
205 D-Glucose (GOPOD Format) assay kit (Megazyme, K-GLUC). Starch nutritional fractions
206 based on the rate of hydrolysis were rapidly digestible starch (RDS, digested within 20 min),
207 slowly digestible starch (SDS, digested between 20 and 120 min) and resistant starch (RS,
208 undigested after 120 min). The experiments were performed in triplicate.

209 **2.8. Statistical analysis**

210 The data reported in all the tables were mean values and standard deviation. Analysis of
211 variance (ANOVA) using Tukey's test ($p < 0.05$) and Pearson's bivariate correlations were
212 performed with SPSS 19.0 Statistical Software Program. Dendrograms were obtained by
213 Minitab V. 16.0 software.

214 **3. Results and discussion**

215 **3.1. Amylopectin molecular structures of different-sized fractions of starch**

216 The chain length distribution of amylopectin as determined by FACE is shown in Fig. 1.
217 The different-sized fractions of normal maize starch showed the same FACE chromatograms.
218 But the markedly different FACE chromatograms could be observed in the different-sized
219 fractions of high-amylose maize starch. Amylopectin branch-chains are usually classified by
220 the degree of polymerization (DP) into the following types: A chain (DP 6–12), B1 chain (DP
221 13–24), B2 chain (DP 25–36), and B3+ chains (DP \geq 37) (Hanashiro, Abe, & Hizukuri, 1996).
222 The average branch-chain length of amylopectin can be obtained by calculating the ratio of
223 total glucose (DP 6–100 \times their areas) to total areas of DP 6–100. The percentages of A, B1,
224 B2 and B3+ chains and the average branch-chain length of amylopectin in native and
225 different-sized fractions of normal and high-amylose maize starches are shown in Table 1.
226 The chain length distribution and average branch-chain length of amylopectins of the
227 different-sized fractions of normal maize starch had no difference, and were similar to those
228 of the large-sized fraction of high-amylose starch. But the A and B1 chains of amylopectin
229 significantly decreased and the B2 and B3+ chains and average branch-chain length of
230 amylopectin significantly increased with the decrease of granule size among the
231 different-sized fractions of high-amylose maize starch (Table 1). The present results were in
232 agreement with our previous results of gel permeation chromatography that the amylopectin
233 short branch-chain significantly decreased and amylopectin long branch-chain increased with
234 the decrease of granule size in high-amylose maize starch, but they were similar among
235 different-sized fractions of normal maize starch (Cai, Lin et al., 2014).

236 **3.2. Swelling powers and water solubilities of different-sized fractions of starch**

237 Swelling power and water solubility of starch were determined at 75, 85, and 95 °C

238 (Table 2). The swelling power and water solubility did not significantly change in
239 different-sized fractions of normal maize starch at 75 and 85 °C, but significantly increased in
240 small-sized fraction at 95 °C. For high-amylose maize starch, swelling power and water
241 solubility markedly decreased with decrease of granule size (Table 2). The swelling power
242 and solubility provide measures of the magnitude of interaction between starch chains within
243 the amorphous and crystalline domains. The extent of this interaction is influenced by the
244 amylose to amylopectin ratio, the characteristics of the amylose and amylopectin in terms of
245 molecular weight/distribution, branching degree and branch length, and conformation (Kaur
246 et al., 2007). Swelling power is positively correlated with amylopectin short branch-chains
247 and negatively with amylopectin long branch-chains (Salman et al., 2009). Amylose restrains
248 swelling and maintains the integrity of swollen granules, and the lipid-complexed amylose
249 chains restrict both granular swelling and amylose leaching (Tester & Morrison, 1992). In the
250 present study, the similar amylose content (Cai, Lin et al., 2014) and amylopectin
251 branch-chain length distribution (Table 1) in different-sized fractions of normal maize starch
252 resulted in the similar swelling power and water solubility, and the much higher amylose
253 content (Cai, Lin et al., 2014) and amylopectin long branch-chains (Table 1) in small-sized
254 fraction of high-amylose maize starch led to the significantly lower swelling power and water
255 solubility than its counterpart medium- and large-sized fractions.

256 **3.3. Thermal properties of different-sized fractions of starch**

257 Thermal properties of native and different-sized fractions of normal and high-amylose
258 maize starches were analyzed using DSC, and the DSC parameters are shown in Table 3. A
259 similar gelatinization temperature and enthalpy were observed in different-sized fractions of

260 normal maize starch. Similar results have also been reported in normal maize and potato
261 starch (Dhital et al., 2011). However, the gelatinization peak temperature increased and
262 enthalpy value markedly decreased with decrease of granule size for high-amylose maize
263 starch. Noda, Takahata, Sato, Ikoma, and Mochida (1996) postulate that the DSC parameters
264 are influenced by the molecular architecture of the crystalline region, which corresponds to
265 the distribution of amylopectin chain length distribution. The gelatinization temperature is
266 positively correlated to the branch-chain length of amylopectin, longer chain length
267 displaying higher gelatinization temperature (Shi & Seib, 1995). For high-amylose starch, the
268 B-type crystalline results in higher gelatinization temperature than normal starch (Richardson,
269 Jeffcoat, & Shi, 2000). The amylose double helices also require a high temperature and
270 energy input to become disordered, which leads to a high gelatinization temperature (Shi,
271 Capitani, Trzasko, & Jeffcoat, 1998). In the present study, the different variation in thermal
272 properties of different-sized fractions of normal and high-amylose maize starches might be
273 due to differences in the chain length distribution of amylopectin. The longer chains in
274 small-sized fractions of high-amylose maize starch required a higher temperature to dissociate
275 completely than that required for shorter double helices in medium- and large-sized fractions.
276 Gelatinization enthalpy primarily reflects the loss of double helical order and decreases with
277 amylose content increase (Matveev et al., 2001). In the present study, the lower enthalpy of
278 the small-sized fraction of high-amylose maize starch suggested a less organized
279 arrangements or lower stability of the crystals in them than in its counterpart medium- and
280 larger-sized fractions (Singh & Kaur, 2004).

281 **3.4. Hydrolysis degrees of different-sized fractions of starch**

282 The applications of starch in food and nonfood industries require the disruption of starch
283 granules. Acid hydrolysis is widely used to produce thin boiling starches for use in food,
284 paper, textile, and other industries (Rohwer & Klem, 1984). Enzyme hydrolysis of starch is
285 involved in many industrial processes, such as malting, fermentation, glucose syrup, and
286 bioethanol production. The α -amylase is an endoamylase that cleaves the α -1,4-glycosidic
287 bonds of the amylose or amylopectin chain at internal positions (endo) to yield products
288 (oligosaccharides with varying lengths and branched oligosaccharides called limit dextrins)
289 with an α -configuration. The amyloglucosidase is an exoamylase that catalyses the hydrolysis
290 of both α -1,4 and α -1,6 glycosidic bonds at the branching point to release β -D-glucose
291 residues of the polymer substrate (Tawil, Viksø-Nielsen, Rolland-Sabaté, Colonna, & Buléon,
292 2011; van der Maarel, van der Veen, Uitdehaag, Leemhuis, & Dijkhuizen, 2002). Therefore, it
293 is very important to investigate the hydrolysis properties of acid, α -amylase and
294 amyloglucosidase for starch applications. In the present study, native and different-sized
295 fractions of normal and high-amylose maize starches were subjected to 4 days of HCl
296 hydrolysis and 12 h of PPA and AAG hydrolysis (Table 4). The hydrolysis degree of normal
297 maize starch slightly increased with decrease of granule size from 56.8 to 59.8% for HCl,
298 from 86.2 to 87.6% for PPA, and from 72.7 to 77.9% for AAG. By contrast, the hydrolysis
299 degree of high-amylose maize starch markedly decreased with decrease of granule size from
300 54.8 to 32.3% for HCl, from 81.8 to 40.0% for PPA, and from 73.8 to 37.5% for AAG.
301 Susceptibility of starch to HCl, PPA and AAG attack is influenced by factors such as amylose
302 content, crystalline structure, granule size and relative surface area, granule integrity, and
303 porosity of granules (Blazek & Gilbert, 2010). The degree of native starch hydrolysis by

304 amylase or acid is inversely related to the amylose content (Li et al., 2004). The A-, B- and
305 C-type starches show different susceptibilities to amylase hydrolysis. Generally, the B- or
306 C-type starch shows more resistance to enzyme hydrolysis than the A-type starch (Tester,
307 Karkalas, & Qi, 2004b). In the present study, different-sized fractions of normal maize starch
308 had similar amylose content (Cai, Lin et al., 2014), amylopectin chain length distribution
309 (Table 1), and crystalline structure (Cai, Lin et al., 2014), resulting in that they had slight
310 variation in hydrolysis properties. Though they had different size, the apparent available
311 surface area (as represented by granule size) was relatively unimportant due to the presence of
312 surface pores and channels, therefore the difference in rate and extent of amylolysis between
313 different-sized fractions of normal maize starch was not significant (Dhital et al., 2010, 2011).
314 For high-amylose maize, the small-sized fraction of starch had significantly higher amylose
315 content (Cai, Lin et al., 2014) and amylopectin long branch-chain and average branch-chain
316 length and lower amylopectin short branch-chain than the large-sized fraction (Table 1). The
317 proportion of B-type crystallinity increased and gelatinization enthalpy decreased with
318 decrease of granule size in high-amylose maize starch (Table 3) (Cai, Lin et al., 2014). The
319 above significant differences in molecular and crystalline structure led to the marked variation
320 in hydrolysis properties of different-sized fractions of high-amylose maize starch.

321 **3.5. *In vitro* digestion properties of different-sized fractions of starch**

322 The *in vitro* digestion properties of starches are shown in Table 5. For normal maize, the
323 starch granules were rapidly digested with decrease of granule size at initial 20 min of
324 digestion, but after 2 h of digestion, the large-sized fraction was digested more extensively
325 than the small-sized fraction, resulting in that small-sized fraction had higher RS content than

326 large-sized fraction. Similar results were also reported in normal triticale, wheat, and corn
327 starches (Naguleswaran et al., 2012; Salman et al., 2009). At the initial stages, enzyme
328 digestion is dependent mainly on contact between the enzyme and the surface of starch
329 granules and, thus, the surface area of the granules is important in determining the initial
330 attack on the granules by the enzyme. The larger relative surface area of small-size granules is
331 consistent with their greater initial digestibility by enzymes compared to the large-size
332 granules (Kim, Kong, Kim, & Lee, 2008; Salman et al., 2009). In addition, the higher
333 digestion of small-sized fraction could be attributed to its weak association of double helices
334 within the crystalline lamellae reflected by lesser gelatinization enthalpy (Table 3) than that of
335 large-sized fraction (Kim et al., 2008; Naguleswaran, Vasanthan, Hoover, & Bressler, 2013).
336 Surface pores and internal channels of granules are assumed to increase effective surface area
337 for fast enzyme diffusion. However, the presence of minor components, such as proteins and
338 lipids on granule surface and in channels largely block the binding sites of enzyme, thereby
339 reducing the rate of digestion, especially in large-size granules which have numerous pores
340 and channels (Naguleswaran et al., 2012; Naguleswaran, Li, Vasanthan, & Bressler, 2011).
341 With the progress of digestion, the digestion is more rapid in large-size granules possibly due
342 to the gradual release of protein and lipid from associated glucan molecules. The densely
343 packed crystalline lamellae and higher concentration of protein and lipid in small-size
344 granules may greatly reduce digestion rate (Naguleswaran et al., 2011, 2012), resulting in the
345 higher RS content in small-sized fraction of normal maize starch than large-sized fraction.

346 For high-amylose maize, the starch granules were slowly digested with decrease of
347 granule size at both 20 min and 2 h of digestion, resulting in that the RS content markedly

348 increased with decrease of granule size. This previous studies suggested that amylolysis of
349 large- and small-size starch granules is closely related to granule morphology, composition,
350 and structure at granular micro- and nano-levels, such as shape, size, pores, channels, amylose
351 content, associated protein and lipid, degree of crystallinity, lamellae size, and ratio of
352 amylopectin long and short chains (Dhital et al., 2010; Naguleswaran et al., 2011, 2012;
353 Salman et al., 2009). The B-type crystallinity containing longer double helices derived from
354 long branch-chains of amylopectin is more resistance to digestion than A-type crystallinity
355 containing short branch-chains of amylopectin (Dhital et al., 2015). In rice starches with
356 different particle size, morphology, thermal properties, and crystalline polymorph, the longer
357 branch length of amylopectin which leads to the formation of more stable B-type double
358 helical structure compared to its A-type counterpart is the major parameter, with other factors
359 such as granule size, surface pores and interior channels having secondary role, in
360 determining the rate of enzymatic hydrolysis of rice starch granules (Dhital et al., 2015).
361 Though the relative surface area of starch granules increased with decrease of granule size,
362 the significantly higher B-type crystallinity content, amylose content, lipid content (Cai, Lin
363 et al., 2014) and amylopectin long branch-chain and average branch-chain length (Table 1)
364 resulted in markedly lower RDS and SDS contents and higher RS content in small-sized
365 fraction of high-amylose maize starch than in large-sized fraction.

366 **3.6. Relationships between amylopectin molecular structures and functional properties** 367 **of different-sized fractions of starch**

368 Amylopectin molecular structures affect the functional properties of starch. In the present
369 study, Pearson's bivariate correlations with amylopectin molecular structures and functional

370 properties were shown in Table 6. The swelling power is a measure of the water-holding
371 capacity of starch after being heated in water, cooled, and centrifuged, while the water
372 solubility reflects the degree of dissolution during the starch swelling procedure. The
373 difference in swelling power and water solubility between the starches can be attributed to the
374 interplay of the following factors: (1) amylose content (Sasaki & Matsuki, 1998), (2)
375 lipid-complexed amylose chains (Tester & Morrison, 1992), (3) molar proportion of
376 amylopectin short branch-chains (Shi & Seib, 1992), and (4) extent of interaction between
377 starch chains within the amorphous and crystalline domains (Hoover & Manuel, 1996). In the
378 present study, Pearson's bivariate correlation analysis showed that the swelling power (at 75,
379 85 and 95 °C) and water solubility (at 95 °C) were significantly negatively correlative with
380 amylopectin long branch-chains (DP \geq 25) and average branch-chain length and positively
381 correlative with amylopectin short branch-chains (DP 6–24).

382 For normal starch, the gelatinization temperature decreases with an increase in amylose
383 content. But for high-amylose starch, the gelatinization temperature increases with an increase
384 in amylose content (Matveev et al., 2001; Richardson et al., 2000). The high-amylose starch
385 usually has B- or C-type crystallinity (Cheetham & Tao, 1998). The B-type crystallinity needs
386 higher gelatinization temperature than A-type crystallinity (Richardson et al., 2000). In
387 high-amylose starch, the amylose double helices also require high temperature and energy to
388 disorder and therefore lead to a high gelatinization temperature (Shi et al., 1998).
389 Gelatinization temperature has been considered as a parameter of crystalline perfection. The
390 long branch-chains in amylopectin cause an increase in the stability of the double helix and
391 induce a higher gelatinization temperature (Chung, Liu, Lee, & Wei, 2011). In the present

392 study, gelatinization temperature was positively correlated with amylopectin long
393 branch-chains and average branch-chain length and negatively correlated with amylopectin
394 short branch-chains, but the gelatinization enthalpy was negatively correlated with
395 amylopectin long branch-chains and average branch-chain length and positively correlated
396 with amylopectin short branch-chains.

397 Starch hydrolysis and digestibility are influenced by amylopectin branch chain length
398 distribution (Carciofi et al., 2012; Man et al., 2012; Regina et al., 2006; Slade et al., 2012;
399 Zhang, Ao, & Hamaker, 2008; Zhu et al., 2012). Srichuwong, Isono, Mishima, and Hisamatsu
400 (2005) show that enzyme hydrolysis of raw starches from different botanical sources is
401 positively and negatively correlated with the proportion of DP 8–12 and DP 13–26 of
402 amylopectin, respectively. Chuang et al. (2011) show that RS content is positively correlated
403 with average branch-chain length and the proportion of DP 13–24 of amylopectin, but
404 negatively correlated with the proportion of DP 6–12 of amylopectin. The short double
405 helices formed from amylopectin short branch-chains in the crystalline region cause weak
406 points in starch crystalline structure, resulting in greater susceptibility to hydrolysis (Jane,
407 Wong, & McPherson, 1997). Zhang et al. (2008) report a parabolic relationship between SDS
408 content and the weight ratio of amylopectin short branch-chains ($DP < 13$) to long
409 branch-chains ($DP \geq 13$), indicating that amylopectin with a higher amount of either short or
410 long branch-chains can produce relatively high amounts of SDS. In the present study,
411 Pearson's bivariate correlation analysis showed a significantly negative correlation of HCl
412 hydrolysis, PPA hydrolysis, AAG hydrolysis, and digestion with amylopectin long
413 branch-chains and average branch-chain length and a positive correlation with amylopectin

414 short branch-chains.

415 To further determine characteristics associated with amylopectin molecular structure and
416 functional properties, cluster dendrogram with average linkage correlation was constructed
417 (Fig. 2). The right branch cluster group consisted of amylopectin long branch-chains,
418 amylopectin average branch-chain length, peak and conclusion gelatinization temperatures,
419 gelatinization temperature range, and RS. The peak and conclusion gelatinization
420 temperatures, resistant starch, and the proportions of amylopectin long branch-chains (DP
421 25–36) had >95% similarity, suggesting strong correlation among these variables. This set
422 had >91% similarity with amylopectin average branch-chain length and the proportions of
423 amylopectin long branch-chains (DP≥37). The left branch cluster group contained
424 amylopectin short branch-chains, swelling power, water solubility, RDS, SDS, gelatinization
425 onset temperature and enthalpy, and hydrolysis of HCl, PPA and AAG. The swelling power,
426 hydrolysis of HCl, PPA and AAG, and water solubility at 95 °C had >97% similarity,
427 suggesting strong correlation among these variables. This set was influenced by the set of
428 amylopectin short branch-chains and gelatinization enthalpy (>95% similarity level), and had
429 93.5% similarity with SDS. This analysis revealed that variation in amylopectin long
430 branch-chains and average branch-chain length significantly influenced gelatinization
431 temperature and RS, and amylopectin short branch-chains played substantial roles in starch
432 swelling power, water solubility, gelatinization enthalpy, hydrolysis of HCl, PPA and AAG,
433 and digestion.

434 **3.7. Cluster analysis of native and different-sized fractions of normal and high-amylose**
435 **maize starch**

436 In order to compare the relationships between different-sized fractions of normal and
437 high-amylose maize starches, the hierarchical cluster was analyzed on the basis of similarities
438 and differences in amylopectin molecular structure and starch functional properties (Fig. 3).
439 The dendrogram consisted of two major clusters. The two clusters were separated by distance
440 of 17.35. One cluster contained native and different-sized fractions of normal maize starch
441 and large-sized fraction of high-amylose maize starch, while another cluster included native
442 and medium- and small-sized fractions of high-amylose maize starch. This indicated that the
443 large-sized fraction of high-amylose maize starch was similar to normal maize starch in
444 overall amylopectin molecular structure and functional properties. Our previous study also
445 showed that the large-sized fraction of high-amylose maize starch was similar to normal
446 maize starch in morphological structure, granule size, crystalline structure and relative
447 crystallinity, lamellar structure, and short- and long-range ordered structure (Cai, Lin et al.,
448 2014). It was apparent from the dendrogram that the two main clusters could even be further
449 separated into distinct, smaller subclusters that enabled better sorting of the samples
450 according to amylopectin molecular structures and function properties. The small-sized
451 fraction of high-amylose starch was separated from native and medium-sized fraction of
452 high-amylose starch by average distance of 9.04. The large-sized fraction of high-amylose
453 starch was separated from native and different-sized fractions of normal maize starch by
454 average distance of 5.27. The results indicated that different-sized fractions of high-amylose
455 maize starch had markedly different amylopectin molecular structures and functional
456 properties and those of normal maize starch had similar amylopectin molecular structures and
457 functional properties, which was in agreement with their structural properties (Cai, Lin et al.,

458 2014).

459 **4. Conclusion**

460 The different-sized fractions of normal maize starch showed similar amylopectin
461 molecular structures and functional properties, but those of high-amylose maize starch had
462 significantly different amylopectin molecular structures and functional properties. The
463 amylopectin short branch-chain, swelling power, water solubility, gelatinization enthalpy, and
464 hydrolysis and digestion degrees of high-amylose starch significantly decreased with decrease
465 of granule size, but amylopectin long branch-chain and average branch-chain length,
466 gelatinization peak temperature, and RS content increased. The swelling power, gelatinization
467 enthalpy, and hydrolysis and digestion degrees were positively relative with amylopectin short
468 branch-chain but negatively relative with amylopectin long branch-chain and average
469 branch-chain length. The gelatinization temperature and RS content were positively relative
470 with amylopectin long branch-chain and average branch-chain length, and negatively relative
471 with amylopectin short branch-chain. The native and different-sized fractions of normal and
472 high-amylose starches could be classified into two major clusters according to their
473 amylopectin molecular structures and functional properties by hierarchical cluster analysis.
474 The large-sized fraction of high-amylose starch was very relative with normal starch. This
475 study could provide important information for the applications of different-sized fractions of
476 high-amylose maize starch.

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- 632

Tables and figures

Table 1. Amylopectin molecular structures of native and different-sized fractions of normal and high-amylose maize starches ^a

Fraction	DP 6–12 (%)	DP 13–24 (%)	DP 25–36 (%)	DP ≥37 (%)	ABL (DP) ^b
Normal maize (NM) native	22.4±1.1c	49.2±0.2c	13.6±0.4a	14.9±0.9a	22.8±0.5a
NM large-sized	22.7±0.3c	49.2±0.6c	13.8±0.1a	14.3±1.0a	22.5±0.5a
NM medium-sized	21.9±1.5c	48.6±0.0c	13.4±0.6a	16.0±0.9a	23.4±0.6a
NM small-sized	21.9±0.3c	48.8±0.4c	13.4±0.1a	15.9±0.2a	23.3±0.1a
High-amylose maize (HM) native	18.5±0.4b	45.3±0.6b	14.4±0.1a	21.8±1.0b	26.9±0.6b
HM large-sized	21.2±0.4bc	48.7±0.2c	14.1±0.3a	16.1±0.1a	23.4±0.0a
HM medium-sized	19.9±0.4bc	48.5±0.1c	14.5±0.1a	17.1±0.4a	24.1±0.3a
HM small-sized	12.4±0.9a	37.4±0.8a	15.6±0.4b	34.6±1.2c	34.7±0.7c

^a Data are means ± standard deviations, n = 2. Values in the same column with different letters are significantly different ($p < 0.05$).

^b ABL: average branch-chain length of amylopectin.

Table 2. Swelling powers and water solubilities of native and different-sized fractions of normal and high-amylose maize starches ^a

Fraction	Swelling power (g/g)			Water solubility (%)		
	75 °C	85 °C	95 °C	75 °C	85 °C	95 °C
Normal maize (NM) native	11.6±0.1de	13.7±0.1e	17.0±0.1f	4.7±0.1c	8.8±0.1cd	15.5±0.3d
NM large-sized	11.7±0.0def	13.8±0.2e	15.3±0.1d	5.1±0.1d	9.9±0.3e	14.5±0.3c
NM medium-sized	11.9±0.1f	13.8±0.1e	15.9±0.1e	3.9±0.1b	8.4±0.2c	14.5±0.1c
NM small-sized	11.5±0.1d	13.6±0.1e	17.5±0.2g	4.5±0.1c	8.5±0.2c	16.0±0.2d
High-amylose maize (HM) native	7.6±0.0b	9.4±0.1b	12.3±0.0b	5.5±0.1e	9.1±0.1d	12.0±0.2b
HM large-sized	11.8±0.2ef	12.6±0.1d	16.1±0.2e	7.8±0.1f	11.6±0.1f	14.2±0.3c
HM medium-sized	9.5±0.2c	10.0±0.0c	13.8±0.2c	4.0±0.1b	7.3±0.1b	12.2±0.1b
HM small-sized	5.7±0.0a	6.9±0.0a	8.3±0.0a	3.4±0.1a	6.6±0.0a	10.6±0.2a

^aData are means ± standard deviations, n = 3. Values in the same column with different letters are significantly different ($p < 0.05$).

Table 3. Thermal properties of native and different-sized fractions of normal and high-amylose maize starches ^a

Fraction	T_o (°C) ^b	T_p (°C) ^b	T_c (°C) ^b	ΔT (°C) ^b	ΔH (J/g) ^b
Normal maize (NM) native	62.6±0.2bc	67.9±0.1a	73.5±0.3a	10.9±0.4a	10.2±0.4cd
NM large-sized	63.0±0.3cd	67.8±0.2a	73.3±0.3a	10.3±0.1a	10.4±0.8cd
NM medium-sized	63.4±0.1de	68.2±0.2a	73.7±0.3a	10.3±0.4a	10.8±0.4d
NM small-sized	61.9±0.3a	68.2±0.2a	74.0±0.2a	12.1±0.3b	9.5±0.7c
High-amylose maize (HM) native	64.3±0.1f	69.3±0.3bc	74.8±0.0b	10.5±0.1a	7.4±0.5b
HM large-sized	63.7±0.2ef	69.0±0.2b	74.8±0.4b	11.1±0.5ab	10.2±0.2cd
HM medium-sized	64.1±0.1f	69.8±0.3c	75.3±0.3bc	11.1±0.2ab	7.6±0.2b
HM small-sized	62.1±0.5ab	70.9±0.1d	75.9±0.5c	13.8±0.9c	2.6±0.2a

^a Data are means ± standard deviations, n = 3. Values in the same column with different letters are significantly different ($p < 0.05$).

^b T_o : onset temperature; T_p : peak temperature; T_c : conclusion temperature; ΔT : gelatinization temperature range ($T_c - T_o$); ΔH : gelatinization enthalpy.

Table 4. Hydrolysis degrees of native and different-sized fractions of normal and high-amylose maize starches ^a

Fraction	Hydrolysis degree by HCl for 4 d (%)	Hydrolysis degree by PPA for 12h (%)	Hydrolysis degree by AAG for 12h (%)
Normal maize (NM) native	59.5±0.2e	86.8±0.5d	74.9±1.3de
NM large-sized	56.8±0.5d	86.2±0.1d	72.7±1.1d
NM medium-sized	58.9±0.7e	87.4±0.4d	77.3±0.3ef
NM small-sized	59.8±0.4e	87.6±0.2d	77.9±1.1f
High-amylose maize (HM) native	44.5±0.4b	61.0±0.4b	61.5±0.3c
HM large-sized	54.8±0.8c	81.8±1.8c	73.8±1.1d
HM medium-sized	44.7±0.9b	58.8±0.4b	56.8±0.0b
HM small-sized	32.3±0.4a	40.0±0.7a	37.5±0.2a

^aData are means ± standard deviations, n = 3. Values in the same column with different letters are significantly different ($p < 0.05$).

Table 5. Digestion properties of native and different-sized fractions of normal and high-amylose maize starches ^a

Fraction	RDS (%) ^b	SDS (%) ^b	RS (%) ^b
Normal maize (NM) native	14.1±0.4e	40.0±0.0e	45.9±0.4ab
NM large-sized	10.2±0.5c	45.5±0.1f	44.3±0.3a
NM medium-sized	11.4±0.1d	40.7±1.2e	47.9±1.3b
NM small-sized	15.3±0.5f	36.3±0.3d	48.4±0.8b
High-amylose maize (HM) native	8.5±0.0b	24.6±0.4c	66.9±0.4d
HM large-sized	9.5±0.2bc	38.7±1.1e	51.8±1.4c
HM medium-sized	9.1±0.2b	21.1±0.0b	69.9±0.2e
HM small-sized	6.8±0.2a	17.9±0.5a	75.3±0.7f

^a Data are means ± standard deviations, n = 3. Values in the same column with different letters are significantly different ($p < 0.05$).

^b RDS: rapidly digestible starch; RS: resistant starch; SDS: slowly digestible starch.

Table 6. Correlation coefficients between amylopectin molecular structures and functional properties of native and different-sized fractions of normal and high-amylose maize starches ^a

	SP75	SP85	SP95	WS75	WS85	WS95	T_o	T_p	T_c	ΔT	ΔH	HCl	PPA	AAG	RDS	SDS	RS
DP 6-12	0.945**	0.942**	0.952**	0.352	0.585	0.872**	0.150	-0.921**	-0.848**	-0.780*	0.978**	0.946**	0.934**	0.947**	0.710*	0.837**	-0.867**
DP 13-24	0.906**	0.865**	0.927**	0.376	0.558	0.791*	0.279	-0.825*	-0.729*	-0.790*	0.943**	0.876**	0.854**	0.891**	0.644	0.722*	-0.754*
DP 25-36	-0.908**	-0.956**	-0.946**	-0.200	-0.460	-0.932**	0.037	0.947**	0.890**	0.667	-0.938**	-0.977**	-0.961**	-0.975**	-0.838**	-0.840**	0.899**
DP ≥ 37	-0.921**	-0.890**	-0.932**	-0.376	-0.576	-0.812*	-0.248	0.857**	0.769*	0.796*	-0.957**	-0.896**	-0.878**	-0.906**	-0.653	-0.763*	0.791*
ABL	-0.921**	-0.890**	-0.934**	-0.382	-0.579	-0.813*	-0.250	0.854**	0.764*	0.794*	-0.958**	-0.897**	-0.879**	-0.909**	-0.654	-0.761*	0.790*

^a*, significant at $p < 0.05$; **, significant at $p < 0.01$.

ABL: average branch-chain length of amylopectin; DP 6–12, DP 13–24, DP 25–36, and DP ≥ 37 : proportion of amylopectin branch-chain (DP 6–12, DP 13–24, DP 25–36, and DP ≥ 37); HCl, PPA, and AAG: hydrolysis degree of HCl for 4 d, PPA for 12h, and AAG for 12 h; RDS: rapidly digestible starch; RS: resistant starch; SDS: slowly digestible starch; SP75, SP85, and SP95: swelling power at 75, 85, and 95 °C; T_o , T_p , T_c : onset, peak, and conclusion gelatinization temperature; WS75, WS85, and WS95: water solubility at 75, 85, and 95 °C; ΔH : gelatinization enthalpy; ΔT : gelatinization temperature range.

Figure captions

Fig. 1. FACE chromatogram of amylopectin from normal (A) and high-amylose (B) maize starches. NS, NS-L, NS-M, and NS-S: native and large-, medium-, and small-sized fractions of normal maize starch; HS, HS-L, HS-M, and HS-S: native and large-, medium-, and small-sized fractions of high-amylose maize starch.

Fig. 2. Average linkage dendrogram depicting relationships between amylopectin molecular structures and functional properties of native and different-sized fractions of normal and high-amylose maize starches. ABL: average branch-chain length of amylopectin; DP 6–12, DP 13–24, DP 25–36, and DP \geq 37: proportion of amylopectin branch-chain (DP 6–12, DP 13–24, DP 25–36, and DP \geq 37); HCl, PPA, and AAG: hydrolysis degree of HCl for 4 d, PPA for 12h, and AAG for 12 h; RDS: rapidly digestible starch; RS: resistant starch; SDS: slowly digestible starch; SP75, SP85, and SP95: swelling power at 75, 85, and 95 °C; T_o , T_p , T_c : onset, peak, and conclusion gelatinization temperature; WS75, WS85, and WS95: water solubility at 75, 85, and 95 °C; ΔH : gelatinization enthalpy; ΔT : gelatinization temperature range.

Fig. 3. Ward linkage dendrogram generated by hierarchical cluster analysis of native and different-sized fractions of normal and high-amylose maize starches on basis of their amylopectin molecular structures and functional properties.

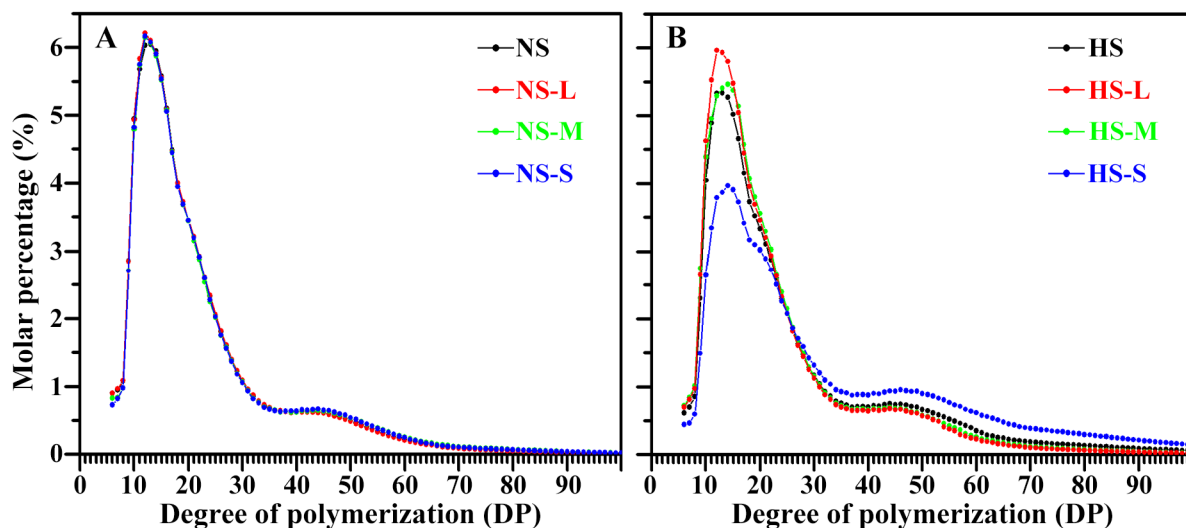


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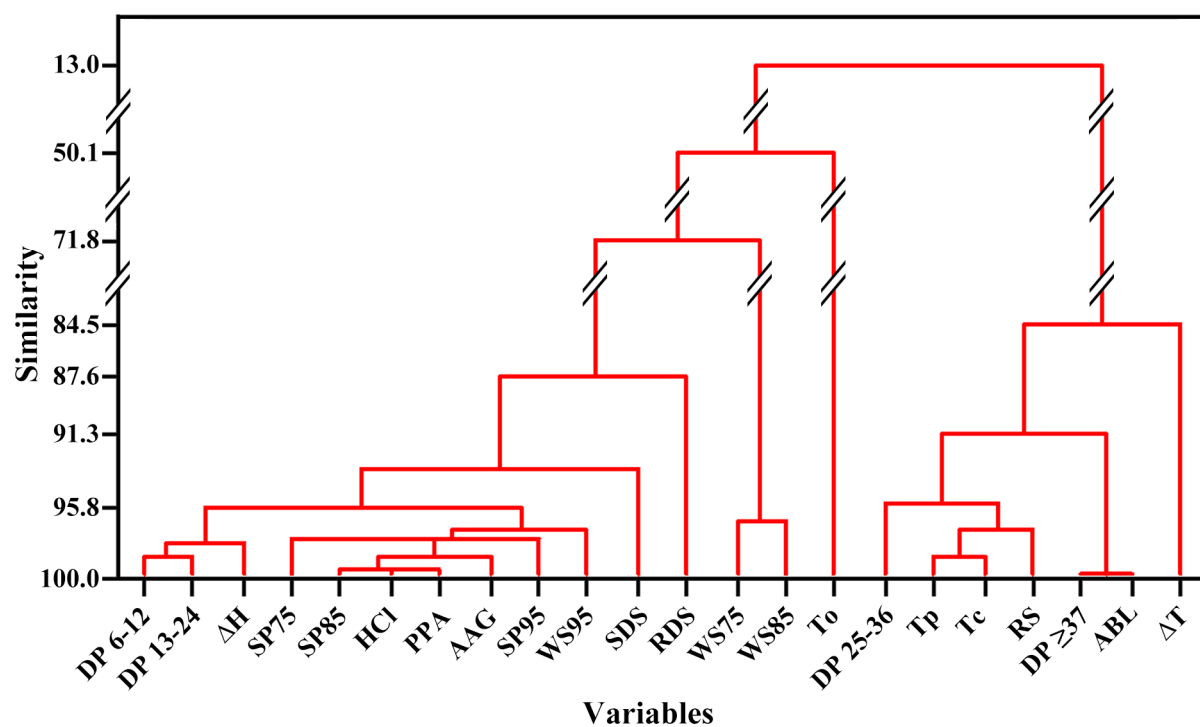


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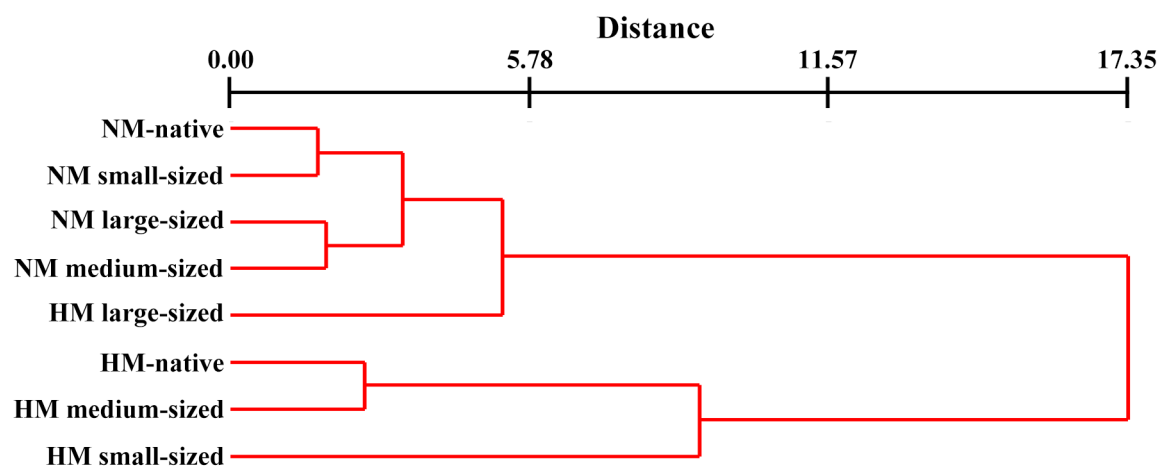


Fig. 3. Ward linkage dendrogram generated by hierarchical cluster analysis of native and different-sized fractions of normal and high-amylose maize starches on basis of their amylopectin molecular structures and functional properties.

- Different-sized fractions of normal and high-amylose maize starches were separated.
- Their amylopectin molecular structures and functional properties were investigated.
- The relationships between structures and functional properties were analyzed.
- Cluster dendrogram between structures and functional properties was constructed.
- Large-sized fraction of high-amylose starch was very relative with normal starch.