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1 **Removal of Pb and Cu ions from aqueous solution by Mn₃O₄-coated**
2 **activated carbon**

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14 **ABSTRACT**

15 Mn₃O₄-coated activated carbon (Mn₃O₄/AC) was prepared by supercritical technique and
16 applied for the removal of Pb and Cu ions from aqueous solution. Kinetic and isotherm data
17 of the adsorption by Mn₃O₄/AC were compared with those of activated carbon (AC) and
18 pure Mn₃O₄. Adsorption of metals was adequately described by pseudo-second-order
19 kinetics and Langmuir isotherm models. Maximum adsorption capacities of Pb and Cu ions
20 determined by Langmuir model were enhanced 2.2 and 6.1 times for Pb and Cu ions by

21 Mn_3O_4 coating onto AC, which might be attributed to reduced resistance of intraparticle
22 diffusion and enhanced surface electrostatic interaction and complexation by Mn_3O_4 .

23 Keywords: Mn_3O_4 -coated activated carbon; Adsorption; Lead; Copper; Kinetic; Isotherm

24 **1. Introduction**

25 Environmental pollution caused by heavy metals is deteriorating the environment and
26 endangering human health. This has become a serious problem due to the toxic properties
27 of heavy metals and their tendency to bio-accumulate in the food chain [1]. The presence of
28 heavy metals in the aquatic environment is a major concern due to their extreme toxicity.
29 Heavy metals from wastewater are commonly removed by chemical precipitation, ion-
30 exchange, membrane separation, reverse osmosis, and activated carbon (AC) adsorption
31 [2,3]. Adsorption has attracted much attention as an effective purification and separation
32 technique for treating wastewater, and removing heavy metals from wastewater is an
33 important application of adsorption processes using a suitable adsorbent [3,4]. Various
34 adsorbents such as AC, iron oxides, filamentous fungal biomass, zeolite, and chitosan have
35 been applied to remove heavy metals from wastewater. AC is generally recognized as an
36 effective adsorbent due to its high porosity, large surface area, and high catalytic activity
37 and is currently widely used to remove organic compounds [5]. However, AC has a
38 relatively low adsorption capacity for inorganic pollutants compared to organic pollutants
39 and requires longer time to remove contaminants [6,7].

40 Modifying AC with suitable additives has been investigated to enhance its adsorption
41 efficacy [8]. Modified activated carbon studied includes palladium, silver, copper sulphide

42 and zinc oxide nanoparticle loaded activated carbon [7,9,10]. Even though a number of
43 works were done on the sorption of metals and organic contaminants using modified
44 activated carbon, there are few researches on the adsorption of heavy metals by manganese
45 oxide loaded activated carbon because Mn_3O_4 is regarded as a new adsorbent [11].
46 Manganese oxides are a very important scavenger of aqueous trace metals in soil,
47 sediments, and rock because of their dominant sorptive behavior [12]. Therefore, several
48 studies have been conducted using manganese oxide-coated adsorbents to enhance
49 adsorption capacity from aqueous solutions by using their high affinity for heavy metals
50 [13-16]. In previous heavy metal removal studies, chemical precipitation methods were
51 used to coat manganese oxide onto an adsorbent support, and the major form of manganese
52 oxide was manganese dioxide (MnO_2). However, various active states of manganese and
53 particle dispersion can be obtained using different precursors and preparation methods,
54 which influence activity of the catalysts. Calcination temperature determines the final
55 oxidation state of the supported manganese [17,18]. Wang et al. [19] found that Mn_3O_4 -
56 coated AC removes H_2S better than Mn_2SiO_4 -coated AC due to its better dispersion on an
57 AC support.

58 Supercritical techniques have been applied to produce nanoparticles and nanostructured
59 materials as well as a generalized crystallization method to produce metal oxide particles
60 [20-23]. The use of supercritical conditions appears to be a promising method for preparing
61 adsorbents and can produce uniformly sized and chemically stabilized particles by
62 optimizing reaction temperature and pressure [19].

63 In this study, the kinetic and isotherm characteristics of Pb(II) and Cu(II) adsorption from
64 an aqueous solution using manganese oxide-coated activated carbon (Mn_3O_4/AC) were

65 conducted. A supercritical technique was used to prepare $\text{Mn}_3\text{O}_4/\text{AC}$ to more uniformly
66 coat the manganese oxide onto the AC. Experiments were conducted to compare the
67 adsorption properties of $\text{Mn}_3\text{O}_4/\text{AC}$ with those of primitive AC.

68 **2. Materials and methods**

69 2.1. Preparation of adsorbents

70 Supercritical technique was employed to synthesize metal nanoparticles, which offers great
71 synthetic flexibility because of the unique physicochemical properties controlled by
72 temperature and pressure [24]. Commercially available AC (Norit GAC 1240) was used to
73 prepare the $\text{Mn}_3\text{O}_4/\text{AC}$ in the supercritical condition. The AC was powdered to increase
74 surface area before the manganese oxide coating. Coating of manganese oxide onto the AC
75 was performed at high temperature (280°C) and pressure (13 MPa) to create a supercritical
76 condition. One g of AC, 3.2 g of manganese (III) acetylacetonate (Sigma-Aldrich, St. Louis,
77 MO, USA) and 46 mL of methyl alcohol were mixed in a bomb (Parr 4748; Parr Instrument
78 Co., Moline, IL, USA) and kept at a controlled temperature in a furnace for 2 hours. The
79 prepared $\text{Mn}_3\text{O}_4/\text{AC}$ was washed with ethanol and distilled water, centrifuged, and stored in
80 a bottle.

81 2.2. Characterization of adsorbents

82 The mineralogy of the AC and $\text{Mn}_3\text{O}_4/\text{AC}$ was characterized by X-ray diffraction (XRD)
83 using a X-ray diffraction machine (D8 Advance, Bruker Corp., Ettlingen, Germany). The
84 morphology and elementary composition of the adsorbent surfaces were observed using a
85 scanning electron microscopy with energy dispersive X-ray spectrometer (SEM-EDS, JSM-

86 2701F, JEOL, Tokyo, Japan). Pore structure was determined via nitrogen adsorption at 77
87 K using a Micromeritics ASAP2010 analyzer installed in KBIS (Jeonju, Korea). Surface
88 area and pore volume were calculated using the Brunauer–Emmett–Teller model and
89 Barrett–Joyner–Halenda method.

90 2.3. Metal adsorption experiments

91 The adsorption characteristics of Pb(II) and Cu(II) onto the prepared Mn₃O₄/AC were
92 investigated in a batch experiment with AC used as the control adsorbent. All chemicals
93 and reagents used were of analytical grade. A stock solution of heavy metals was prepared
94 by dissolving Pb(NO₃)₂ and Cu(NO₃)₂ in distilled water to a concentration of 1000 mg/L.
95 Working solutions were prepared by diluting the stock solution to specific concentrations.
96 For the batch test, 200 mL of the Pb(II) and Cu(II) solutions was mixed with 0.2 g of AC,
97 Mn₃O₄ or Mn₃O₄/AC and shaken in a shaking incubator for 48 hours.

98 All experiments were conducted at 30°C. The initial pH was adjusted to 5.0 using 0.1 M
99 HNO₃ or 0.1 M NaOH. Two mL samples were passed through a 0.2 µm filter
100 (ADVANTEC, Tokyo, Japan) at predetermined time intervals (5, 10, 20, 30, 60, 120, 300,
101 1440, and 2880 min) then diluted with 1% nitric acid solution for the kinetic experiment.
102 The initial concentrations were varied from 10 to 400 mg/L to reveal the isotherm
103 properties, while other experimental condition was same with kinetic study. The
104 concentrations of Pb(II) or Cu(II) in the solution were analyzed using inductively coupled
105 plasma optical emission spectroscopy (5300DV, Perkin Elmer, Waltham, MA, USA). All
106 experiments were performed in duplicate, and the average values were used.

107 3. Results and discussion

108 3.1 Physicochemical characteristics of the adsorbents

109 Figure 1 shows the XRD data of the AC and Mn₃O₄/AC and that of pure Mn₃O₄ powder for
110 comparison. The figure shows that AC had no distinct peak and that manganese oxide
111 coated onto AC had almost same peaks as pure Mn₃O₄ powder, which indicates that Mn₃O₄
112 is deposited on the surface of AC. Figure 2 shows the SEM images at 10,000×
113 magnification to visualize the surface morphology of pristine AC and Mn₃O₄/AC. Rough
114 surface shown on Mn₃O₄/AC is because of added Mn₃O₄ occupying the AC particle,
115 whereas AC has a relatively smooth surface. It should be noted that the manganese oxide
116 was more uniformly distributed than that of previous studies in which the manganese oxide
117 was coated using chemical precipitation methods and formed clusters [3,16]. Therefore, the
118 supercritical condition used in this study was expected to bring better metal ion adsorption
119 performance.

120 Fig. 1. Comparison of X-ray diffraction (XRD) patterns for activated carbon (AC) and
121 manganese oxide-coated activated carbon (Mn₃O₄/AC).

122 Fig. 2. Scanning electron microscopic (SEM) images of activated carbon (AC) (A) and
123 manganese oxide-coated activated carbon (Mn₃O₄/AC) (B).

124 The elementary composition of the AC surface obtained from the SEM-EDS analysis was
125 mainly carbon (94–96%) and oxygen (4–6%). A significant increase in oxygen content
126 (31–32%) and impregnation of manganese (4–5%) was observed by coating the manganese
127 oxide onto the AC (data not shown). The porosity and surface area of the adsorbents are

128 shown in Table 1. Surface area and pore volume decreased by about 50% (from 1069.3
129 m^2/g and $0.58 \text{ cm}^3/\text{g}$ to $457.6 \text{ m}^2/\text{g}$ and $0.30 \text{ cm}^3/\text{g}$), probably due to blocking of the AC
130 micropores by manganese oxide, whereas pore size increased slightly from 0.41 nm to 0.57
131 nm after the manganese oxide coating.

132 3.2 Effect of the manganese oxide coating on Pb(II) and Cu(II) adsorption capacity

133 Figure 3 shows the comparative results of Pb(II) and Cu(II) adsorption onto $\text{Mn}_3\text{O}_4/\text{AC}$,
134 and AC according to the adsorption time when the initial concentrations of metal ions were
135 50 mg/L at pH 5. The amounts of adsorbed Pb(II) and Cu(II) increased with time and
136 approached equilibrium. The adsorption Pb(II) and Cu(II) progressed through two phases;
137 an initial rapid phase where adsorption was fast and a slower second phase as observed in
138 most heavy metal adsorption studies. The equilibrium capacities of Pb(II) and Cu(II) were
139 14.91 mg/g and 5.30 mg/g for AC and 49.82 mg/g and 25.66 mg/g for $\text{Mn}_3\text{O}_4/\text{AC}$,
140 respectively. These results indicate that the manganese oxide coating significantly
141 increased Pb(II) and Cu(II) adsorption capacities. It should be noted that $\text{Mn}_3\text{O}_4/\text{AC}$
142 showed better adsorption capacities for Pb(II) and Cu(II) than AC, even though its surface
143 area was smaller than that of AC. The fact indicated that the physical adsorption onto
144 adsorbent surface was not the only adsorption mechanism involved. The enhancement of
145 $\text{Mn}_3\text{O}_4/\text{AC}$ adsorption capacity might be attributed to a high negative surface charge on the
146 modified surface. Manganese oxides are one kind of surface acidic oxides and their surface
147 charge is negative [12,13,25].

148 Fig. 3. Effect of manganese oxide coating on Pb(II) and Cu(II) adsorption (adsorbent dose
 149 = 1 g/L, pH = 5, T = 30°C).

150 3.3 Adsorption kinetics

151 Pseudo-first-order and pseudo-second-order kinetic models of adsorption were used in this
 152 study. Linear regressions are frequently used to determine the best-fitting kinetic models
 153 and the least squares method is used to estimate kinetic model parameters. The linearized
 154 forms of the pseudo-first-order and pseudo-second-order models are expressed by Eq. 1 and
 155 Eq. 2.

$$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303} t \quad (1)$$

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (2)$$

156 where q_e and q_t are the amount of heavy metal adsorbed per unit weight of adsorbent at
 157 equilibrium and at time t , respectively and k_1 and k_2 are the rate constants of pseudo-first-
 158 order (1/min) and second-order adsorption (g/mg min).

159 Figure 4 shows plots of the pseudo-first-order and second-order models for adsorbing
160 Pb(II) and Cu(II) onto AC and Mn₃O₄/AC. The pseudo-second-order model better
161 described the kinetics of Pb(II) and Cu(II) adsorption than the pseudo-first-order model.

162 Fig. 4. Pseudo-first order (A) and pseudo-second (B) order kinetics of Pb(II) and Cu(II)
163 adsorption onto activated carbon (AC) and manganese oxide-coated activated carbon
164 (Mn₃O₄/AC).

165 The kinetic constants and correlation coefficients of the pseudo-first-order and second-
166 order models are presented in Table 2. The determination coefficients (R^2) of the pseudo-
167 second-order kinetics were > 0.99 for adsorption of Pb(II) and Cu(II) onto both AC and
168 Mn₃O₄/AC. Furthermore, the theoretical equilibrium capacities of Pb(II) and Cu(II)
169 calculated by the pseudo-second-order kinetic model were almost equal to the
170 experimentally determined adsorption capacities. The value of the pseudo-second-order rate
171 constant (k_2) was lowest for Pb(II) adsorption onto Mn₃O₄/AC, followed by Cu(II)
172 adsorption onto Mn₃O₄/AC, Pb(II) adsorption onto AC, and Cu(II) adsorption onto AC.
173 This result indicated that the Mn₃O₄/AC induced faster metal adsorption onto tested
174 adsorbents than that of AC, and that Pb(II) adsorbed faster than that of Cu(II) (The larger
175 the k_2 value, the slower the adsorption rate). The equilibrium capacities of Mn₃O₄/AC were
176 about 3.4 and 5.0 times higher for Pb(II) and Cu(II) than that of AC, respectively. These
177 results indicate that coating manganese oxide onto AC significantly enhanced the
178 adsorption capacities and kinetics. The finding that the adsorption kinetics followed
179 pseudo-second-order model indicated that the rate limiting step of Pb(II) and Cu(II)
180 adsorption onto AC and Mn₃O₄/AC is chemical adsorption [26,27].

181 The possibility of intraparticle diffusion was examined to describe the adsorption
182 mechanism using the Weber–Morris intraparticle diffusion model expressed by Eq. 3,
183 because the pseudo-first-order and second-order kinetic models could not describe
184 adsorption mechanism in detail.

$$q_t \neq K_d t^{\frac{1}{2}} \quad (3)$$

185 where K_d is the intraparticle diffusion constant ($\text{mg/g min}^{1/2}$). The intraparticle diffusion
186 plots may show multilinearity indicating that two or more steps take place [28,29]. The first,
187 sharper portion is the external surface adsorption or instantaneous adsorption stage. The
188 second portion is the gradual adsorption stage, where intraparticle diffusion controls the
189 adsorption rate. The third portion is the final equilibrium stage where intraparticle diffusion
190 starts to slow due to extremely low adsorbate concentrations in the solute [16,30,31].

191 Figure 5 shows the intraparticle diffusion plots for Pb(II) and Cu(II) adsorption onto
192 $\text{Mn}_3\text{O}_4/\text{AC}$ and AC, indicating that adsorption of metal ions onto the adsorbents occurred in
193 three phases. Table 3 shows the intraparticle diffusion coefficients calculated from the
194 slope of the second linear stage (Fig. 5). The determination coefficients (R^2) were > 0.94 ,
195 indicating that the intraparticle diffusion model adequately described the adsorption
196 mechanism. The intercept C value provides information related to the thickness of the
197 boundary layer [32]. Larger intercepts suggest that surface diffusion has a larger role as the
198 rate-limiting step [30]. The C values increased from 8.66 to 39.12 for Pb(II) and from 4.23

199 to 10.67 by coating of manganese oxide onto AC, indicating that the surface diffusion
 200 became more important. The increase in the intercept C might be attributed to a reduced
 201 role of intraparticle diffusion as a rate-limiting step. The results of the kinetic studies
 202 indicate that the adsorption mechanisms might be a chemical adsorption process with a
 203 significant contribution by intraparticle diffusion and that the resistance of intraparticle
 204 diffusion decreased following the manganese oxide coating.

205 Fig. 5. Intraparticle diffusion plots for Pb(II) and Cu(II) adsorption onto manganese oxide-
 206 coated activated carbon (Mn₃O₄/AC) and activated carbon (AC).

207 3.3 Adsorption isotherms

208 Langmuir and Freundlich models were used to investigate the isotherm of Pb(II) or Cu(II)
 209 adsorption onto AC and Mn₃O₄/AC. The Langmuir model, which is valid for monolayer
 210 adsorption onto an adsorbent surface containing a finite number of identical sites, is
 211 expressed as the following linearized form (Eq. 4):

$$\frac{C_e}{q_e} = \frac{1}{Q^0 b} + \frac{C_e}{Q^0} \quad (4)$$

212 where C_e is the equilibrium concentration of the solution (mg/L), Q⁰ is the monolayer
 213 adsorption capacity (mg/g) and b is a constant (L/mg) related to the free energy or net
 214 enthalpy of adsorption [27,33].

215 The linearized form of the Freundlich equation, which was derived to model the multilayer
 216 adsorption and for the adsorption on heterogeneous surfaces, is expressed by Eq. 5.

$$\log q_e = \log K_f + \frac{1}{n} \log C_e \quad (5)$$

217 where K_f is the relative sorption capacity constant of the adsorbent $((\text{mg/g})(\text{L/mg})^{1/n})$ and
 218 $1/n$ is the intensity of the sorption constant [27,33]. The linearized forms of the Langmuir
 219 and Freundlich adsorption isotherms and the corresponding constants are shown in Fig. 6
 220 and Table 4. The Langmuir model gave a better fit to the experimental data over the
 221 experimental range with good determination coefficients than that of the Freundlich model,
 222 whereas the Freundlich isotherm model also described Pb(II) adsorption onto $\text{Mn}_3\text{O}_4/\text{AC}$
 223 well (R^2 , 0.99) (Table 4). The maximum adsorption capacities of Pb(II) and Cu(II), as
 224 indicated by the Langmuir constant, Q^0 , were 27.17 mg/g and 6.09 mg/g for AC and 59.52
 225 mg/g and 37.04 mg/g for $\text{Mn}_3\text{O}_4/\text{AC}$, indicating 2.2 and 6.1 times enhancement for Pb(II)
 226 and Cu(II) by the manganese oxide coating onto AC. Maximum adsorption capacity of
 227 Mn_3O_4 (7.57 mg/g for Pb and 1.24 mg/g for Cu) was very low compared to that of
 228 $\text{Mn}_3\text{O}_4/\text{AC}$, which might be attributed to large particle size of pure commercial Mn_3O_4 .
 229 Particle size of commercial Mn_3O_4 is less than 43 μm while particle size of doped Mn_3O_4
 230 on AC under supercritical condition is less than 10 nm. Manganese acetylacetonate
 231 dissolved in methyl alcohol under supercritical condition is impregnated by activated
 232 carbon, which results in the growth of Mn_3O_4 nanoparticles on surface of activated carbon
 233 under the anchoring of $-\text{COOH}$ and $-\text{OH}$ groups. As it is shown from SEM image plenty of
 234 nanoparticles are well dispersed forming a coating layer on the surface of activated carbon,
 235 thereby leading to enhanced metal adsorption on the surface of $\text{Mn}_3\text{O}_4/\text{AC}$.

236 Lead and Cu can be adsorbed by $\text{Mn}_3\text{O}_4/\text{AC}$ both through electrostatic interaction and
237 surface complexation. Enhanced metal adsorption by $\text{Mn}_3\text{O}_4/\text{AC}$ composite is the result of
238 synergetic effect at the heterojunction interfaces formed between Mn_3O_4 and activated
239 carbon as well as increased Mn_3O_4 surface area. In addition, Mn_3O_4 loaded on AC reduced
240 resistance of intraparticle diffusion.

241 The Freundlich constant, n of Pb(II) adsorption at equilibrium, was > 1 , indicating that
242 metal ions were favorably adsorbed by the AC and $\text{Mn}_3\text{O}_4/\text{AC}$ [34]. The increase in the n
243 value of $\text{Mn}_3\text{O}_4/\text{AC}$ for Pb(II) adsorption shows that favorability was enhanced by the
244 manganese oxide coating onto the AC.

245 Fig. 6. Langmuir (A) and Freundlich (B) adsorption isotherms of Pb(II) and Cu(II) by
246 activated carbon (AC) and manganese oxide-coated activated carbon ($\text{Mn}_3\text{O}_4/\text{AC}$).

247 Maximum adsorption capacities of Pb(II) and Cu(II) obtained in this study are compared
248 with those of other studies in Table 5. The significant enhancement of metal ion adsorption
249 onto $\text{Mn}_3\text{O}_4/\text{AC}$ observed in this study was comparable to the results of previous studies
250 that used various adsorbents such as carbon nanotubes, zeolite, and sand, indicating that
251 manganese oxide is an effective coating material to enhance the adsorption capacities of
252 Pb(II) and Cu(II). In particular, $\text{Mn}_3\text{O}_4/\text{AC}$ showed an outstanding adsorption capacity for
253 Cu(II) while it had a similar adsorption capacity for Pb(II) compared to $\text{MnO}_2/\text{Zeolite}$ [12].
254 The results of the isotherm study show that $\text{Mn}_3\text{O}_4/\text{AC}$ is a competent adsorbent to remove
255 metal ions from aqueous solutions.

256 4. Conclusions

257 The uniformly distributed Mn_3O_4 -coated AC was obtained by using the supercritical
258 technique and its adsorption properties for Pb(II) and Cu(II) were compared with those of
259 AC. The manganese oxide coating significantly enhanced the adsorption capacities of
260 Pb(II) and Cu(II). The pseudo-second-order kinetic model better described Pb(II) and
261 Cu(II) adsorption by AC and AC/ Mn_3O_4 than that of the pseudo-first-order model,
262 indicating that the rate limiting step of the adsorption was chemical adsorption. The
263 adsorption mechanism was controlled by intraparticle diffusion, and the resistance of
264 intraparticle diffusion decreased by the manganese oxide coating. The Langmuir isotherm
265 model provided a better fit to the experimental data than did the Freundlich isotherm model.
266 The maximum adsorption capacities of Pb(II) and Cu(II) obtained by Langmuir constant
267 were 27.17 mg/g and 6.09 mg/g for AC and 59.52 mg/g and 37.04 mg/g for $\text{Mn}_3\text{O}_4/\text{AC}$,
268 indicating 2.2 and 6.1 times enhancement for Pb(II) and Cu(II) by the manganese oxide
269 coating onto AC. These results indicate that $\text{Mn}_3\text{O}_4/\text{AC}$ is a competent adsorbent to remove
270 heavy metals from aqueous solutions.

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336

336 **Figure Captions**

337 Fig. 1. Comparison of X-ray diffraction (XRD) patterns for activated carbon (AC) and
338 manganese oxide-coated activated carbon ($\text{Mn}_3\text{O}_4/\text{AC}$).

339 Fig. 2. Scanning electron microscopic (SEM) images of activated carbon (AC) (A) and
340 manganese oxide-coated activated carbon ($\text{Mn}_3\text{O}_4/\text{AC}$) (B).

341 Fig. 3. Effect of manganese oxide coating on Pb(II) and Cu(II) adsorption (adsorbent dose
342 = 1 g/L, pH = 5, T = 30°C).

343 Fig. 4. Pseudo-first order (A) and pseudo-second (B) order kinetics of Pb(II) and Cu(II)
344 adsorption onto activated carbon (AC) and manganese oxide-coated activated carbon
345 ($\text{Mn}_3\text{O}_4/\text{AC}$).

346 Fig. 5. Intraparticle diffusion plots for Pb(II) and Cu(II) adsorption onto manganese oxide-
347 coated activated carbon ($\text{Mn}_3\text{O}_4/\text{AC}$) and activated carbon (AC).

348 Fig. 6. Langmuir (A) and Freundlich (B) adsorption isotherms of Pb(II) and Cu(II) by
349 activated carbon (AC), manganese oxide (Mn_3O_4) and manganese oxide-coated activated
350 carbon ($\text{Mn}_3\text{O}_4/\text{AC}$).

351

352 Table 1. Porosity and surface area properties of the adsorbents

Sample	Pore size (nm)	BET surface area (m ² /g)	Pore volume (cm ³ /g)
AC	0.41	1069.3	0.58
Mn ₃ O ₄ /AC	0.57	457.6	0.30

353

354

355 Table 2. First-order and second-order kinetic parameters for Pb(II) and Cu(II) adsorption on

356 activated carbon (AC) and manganese oxide-coated activated carbon (Mn₃O₄/AC) at 303 K

Metal	Adsorbent	q _e (exp.) (mg/g)	First-order rate constants			Second-order rate constants		
			k ₁ (min ⁻¹)	q _e (theor.) (mgg ⁻¹)	R ²	k ₂ (g/mg min)	q _e (theor.) (mg/g)	R ²
Pb	AC	14.91	0.0012	8.44	0.749	0.0013	14.82	0.996
	Mn ₃ O ₄ /AC	49.82	0.0021	21.95	0.774	0.0008	50.00	0.999
Cu	AC	5.30	0.0032	2.24	0.874	0.0103	5.13	1.000
	Mn ₃ O ₄ /AC	25.66	0.0012	17.62	0.901	0.0005	25.71	0.994

357

357

358 Table 3. Intraparticle diffusion coefficients and intercept values for Pb(II) and Cu(II)

359 adsorption onto activated carbon (AC) and manganese oxide-coated activated carbon

360 ($\text{Mn}_3\text{O}_4/\text{AC}$) at 303 K

Metal	Adsorbent	K_d (mg/g min ^{1/2})	Intercept value (C)	R^2
Pb(II)	AC	0.1178	8.66	0.964
	$\text{Mn}_3\text{O}_4/\text{AC}$	0.2144	39.12	0.939
Cu(II)	AC	0.0228	4.23	0.945
	$\text{Mn}_3\text{O}_4/\text{AC}$	0.288	10.67	0.992

361

362

363 Table 4. Isotherm parameters for Pb(II) and Cu(II) adsorption onto activated carbon (AC),

364 manganese oxide (Mn_3O_4) and manganese oxide-coated activated carbon ($\text{Mn}_3\text{O}_4/\text{AC}$) at

365 303 K

Metal	Adsorbent	Langmuir isotherm			Freundlich isotherm		
		Q^0 (mg/g)	b	R^2	K_f	n	R^2
Pb	AC	27.17	0.04	0.993	4.88	3.45	0.989
	Mn_3O_4	7.57	0.02	0.945	1.85	4.85	0.838
	$\text{Mn}_3\text{O}_4/\text{AC}$	59.52	0.31	0.999	47.42	25.64	0.991
Cu	AC	6.09	0.79	0.994	3.39	8.33	0.549
	Mn_3O_4	1.24	0.03	0.983	165.20	0.24	0.774
	$\text{Mn}_3\text{O}_4/\text{AC}$	37.04	0.06	0.992	15.60	7.28	0.892

366

367 Table 5. Equilibrium capacities of Pb(II) and Cu(II) by various adsorbents

Metal ion	Adsorbent	Q^0 (mg/g)	pH	Reference
Pb(II)	AC	21.88	5	[35]
	AC-S	29.44	5	[35]
	CNTs	17.44	5	[36]
	MnO ₂ /CNTs	78.74	5	[15]
	Zeolite	27.76*	5	[12]
	MnO ₂ /Zeolite	60.08	4	[12]
	MnO ₂ /Sand	1.77	4	[3]
	AC	27.17	5	This study
	Mn ₃ O ₄ /AC	59.52	5	This study
Cu(II)	AC	6.65	5.7	[37]
	MnO ₂ /Sand	0.41	4	[3]
	Zeolite	3.88*	5	[12]
	MnO ₂ /Zeolite	8.20	4	[12]
	AC	6.09	5	This study
	Mn ₃ O ₄ /AC	37.04	5	This study

368 * Maximum adsorption capacities were experimentally determined values.

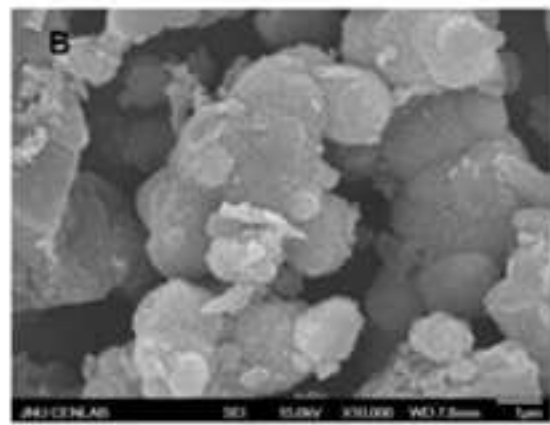
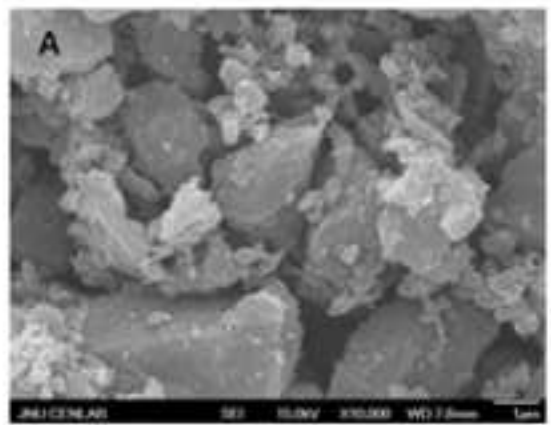
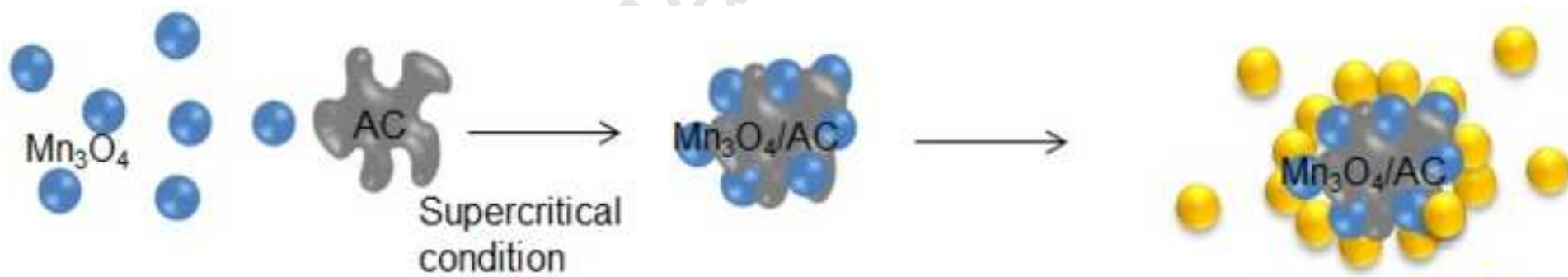


Figure 1

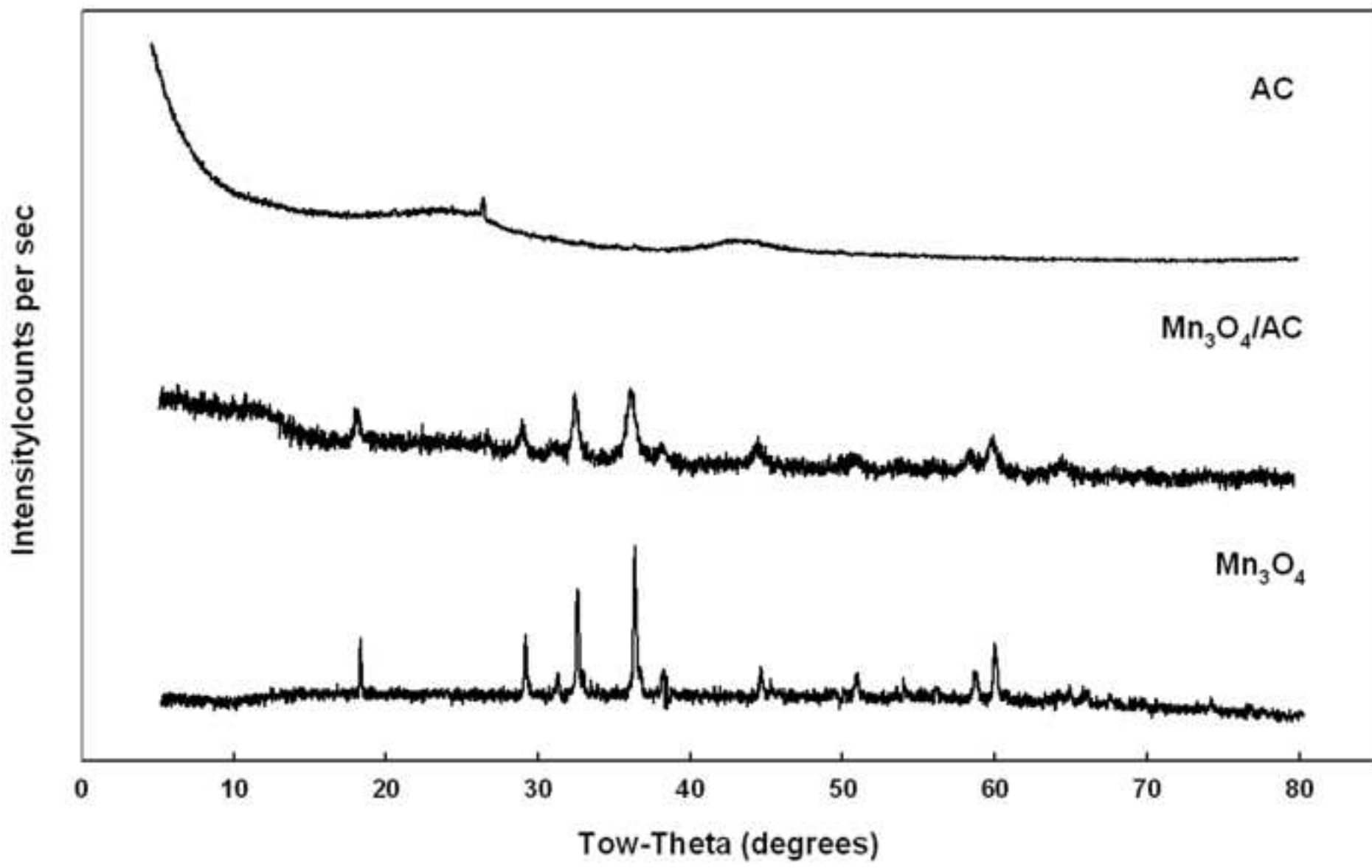


Figure 2(A)

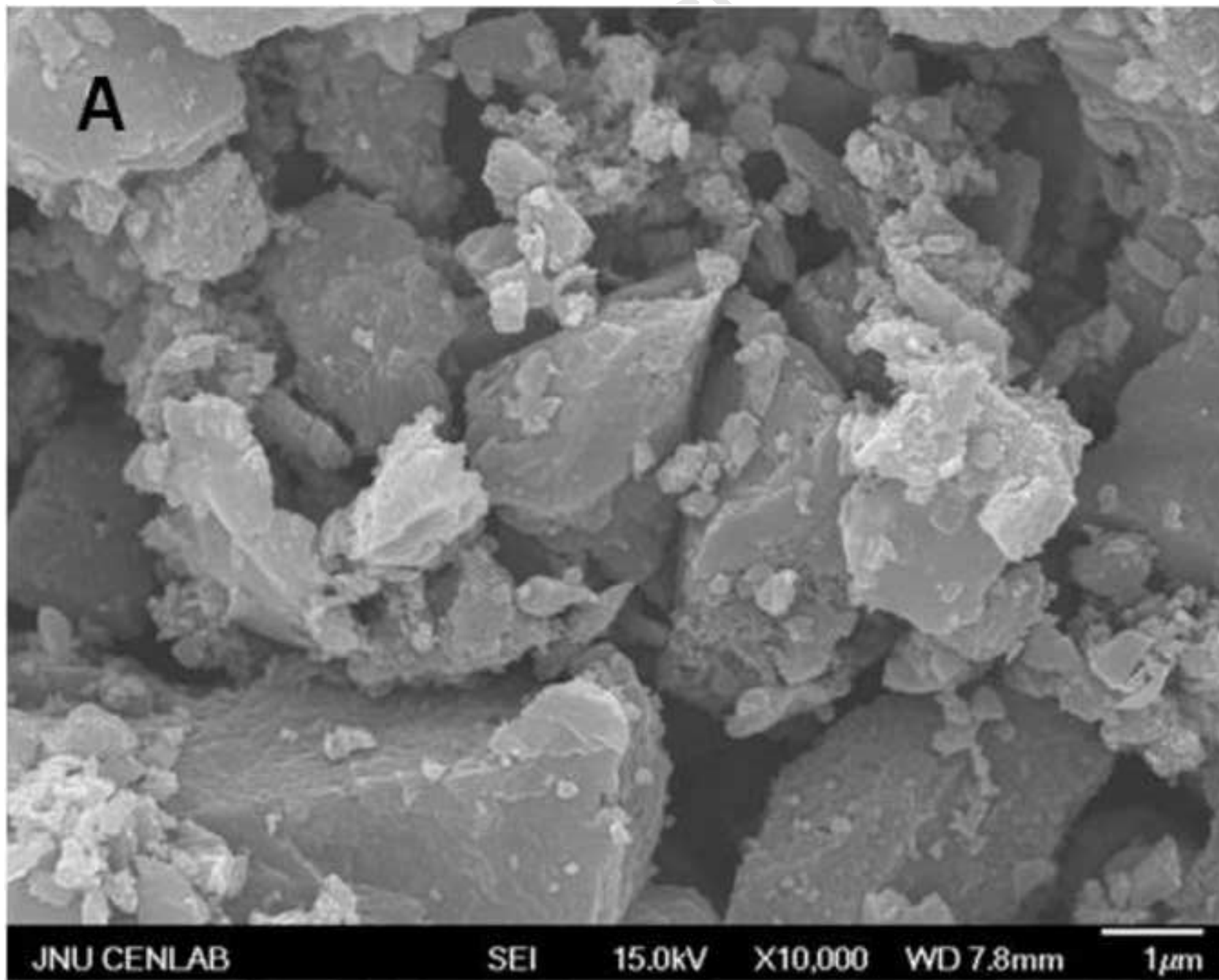


Figure 2(B)

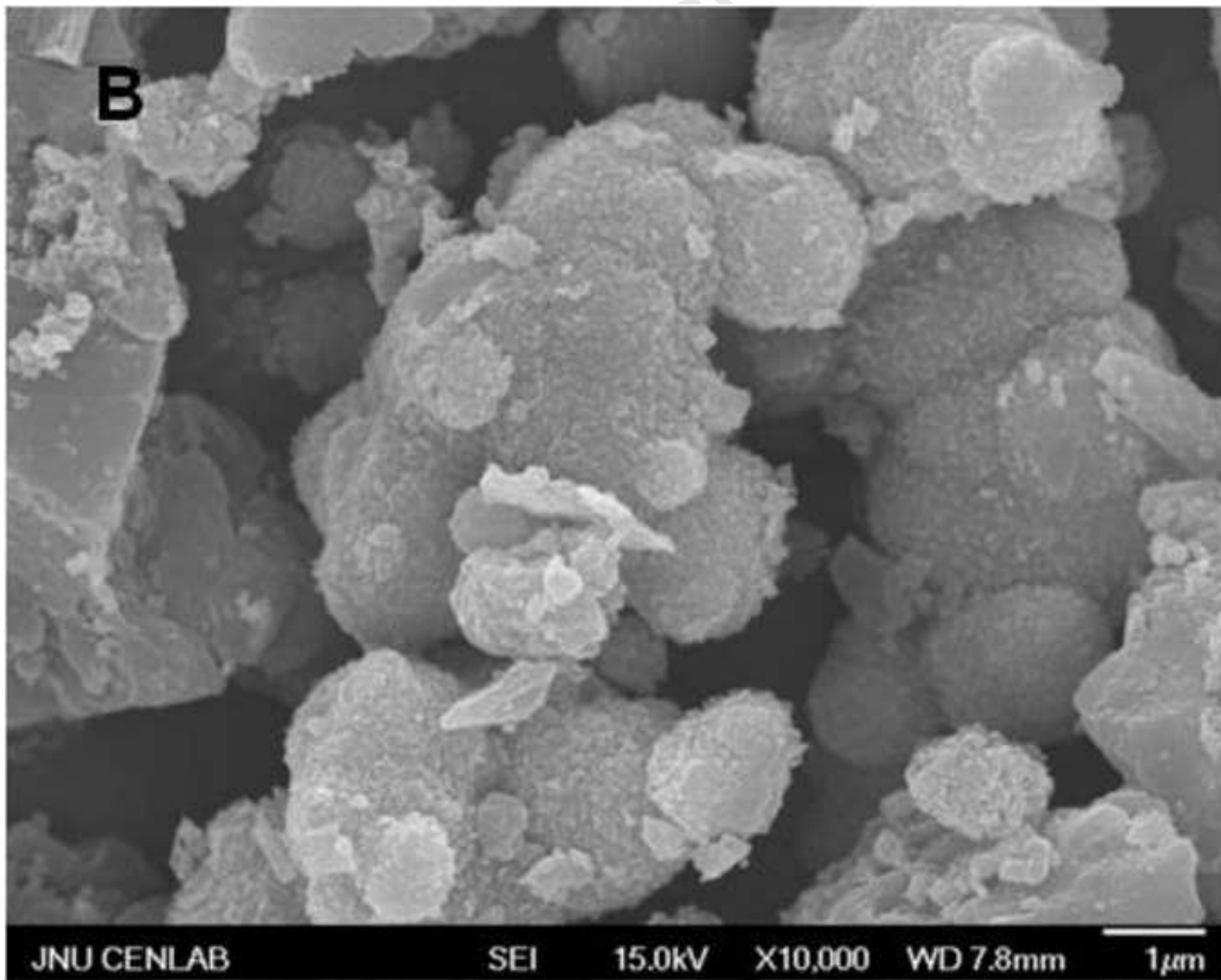


Figure 3

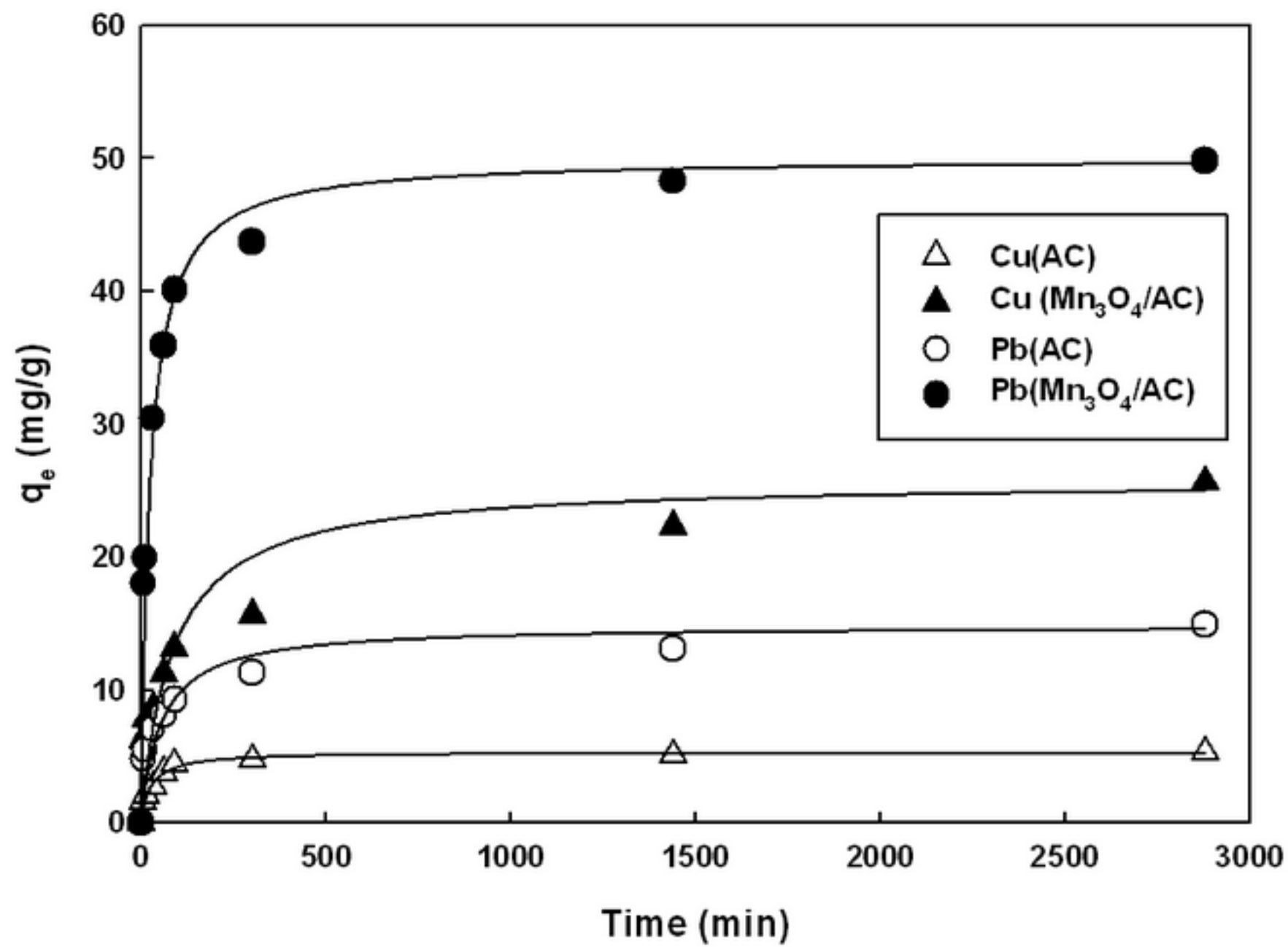


Figure 4(A)

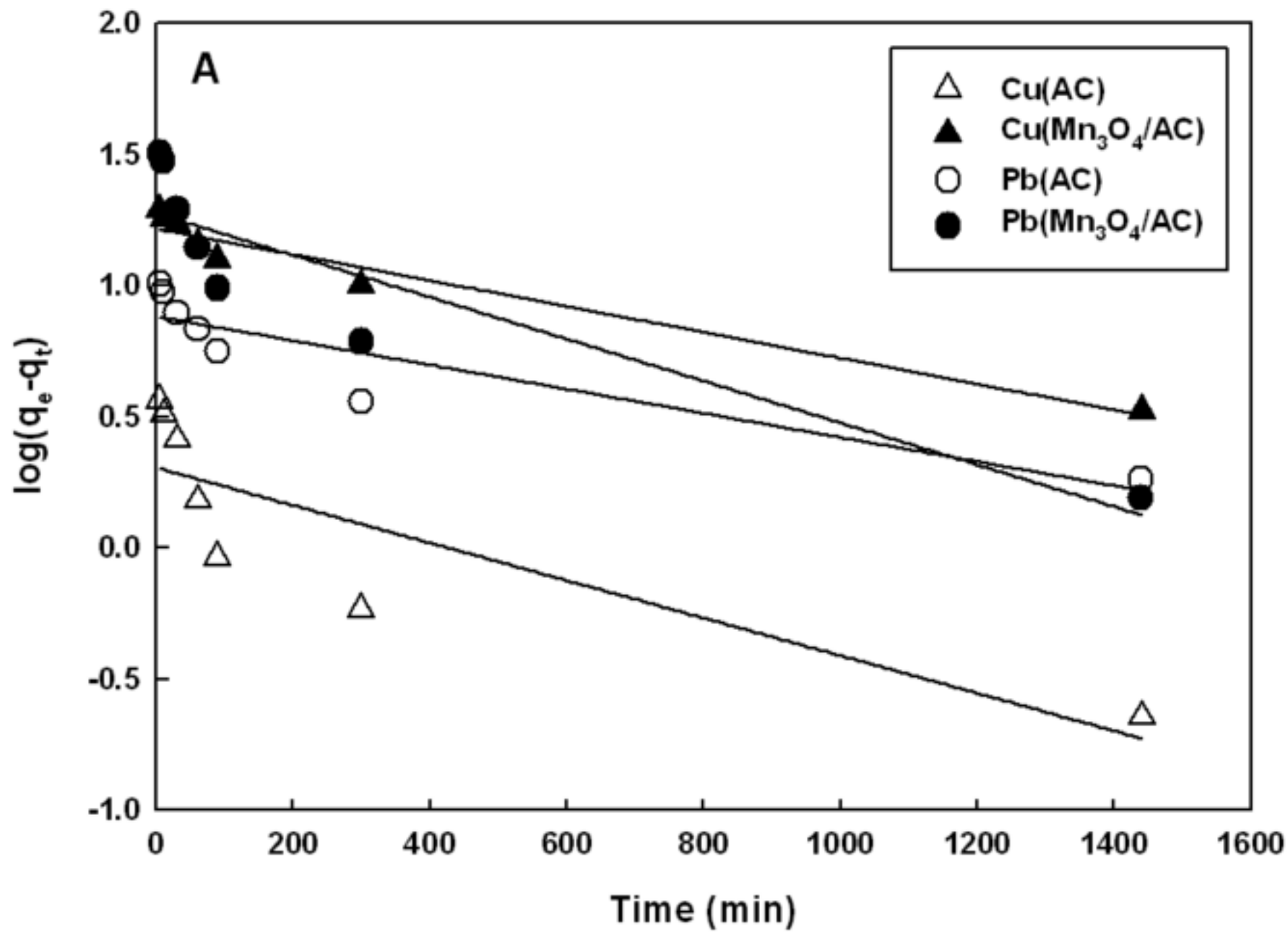


Figure 4(B)

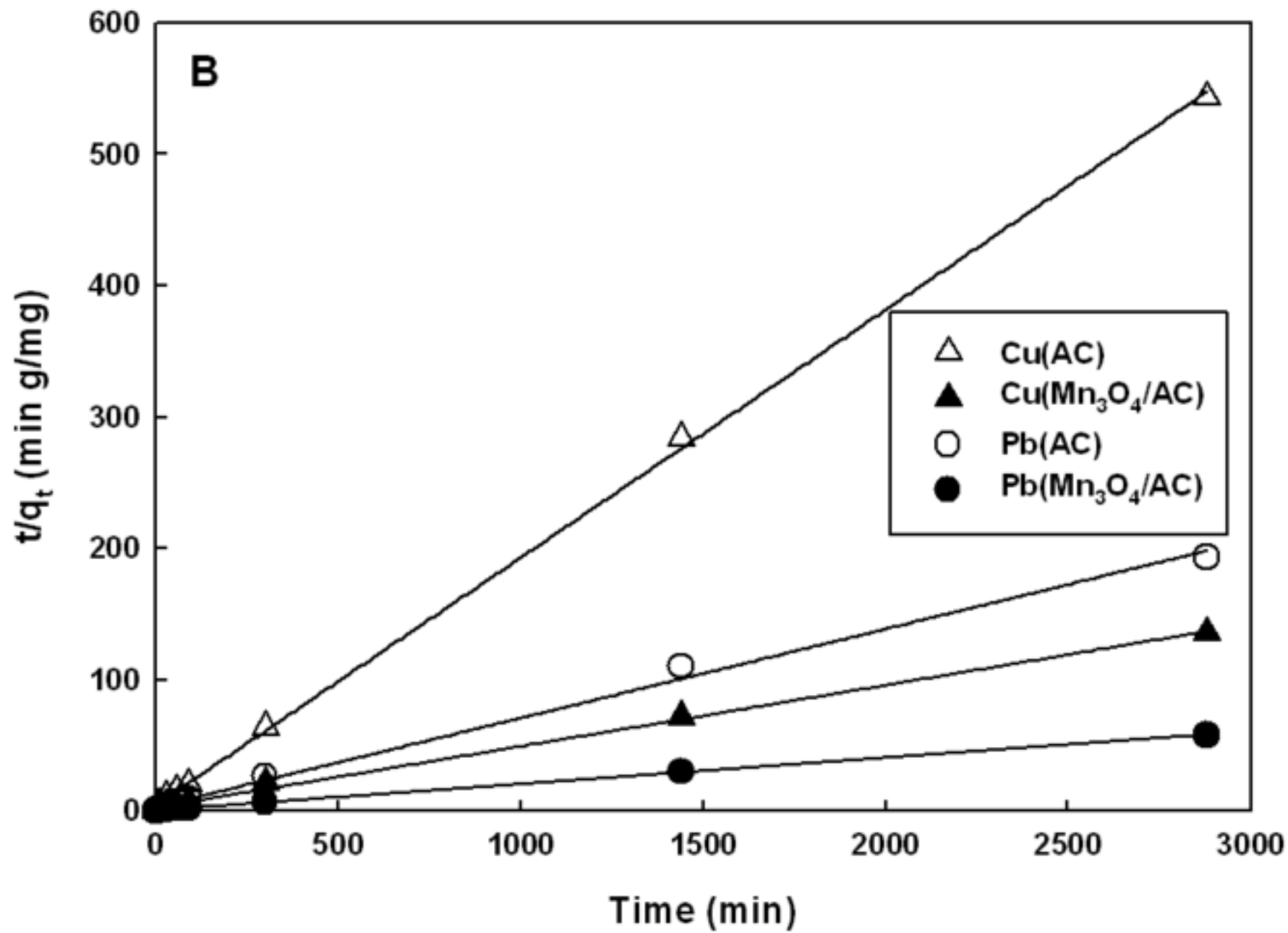


Figure 5

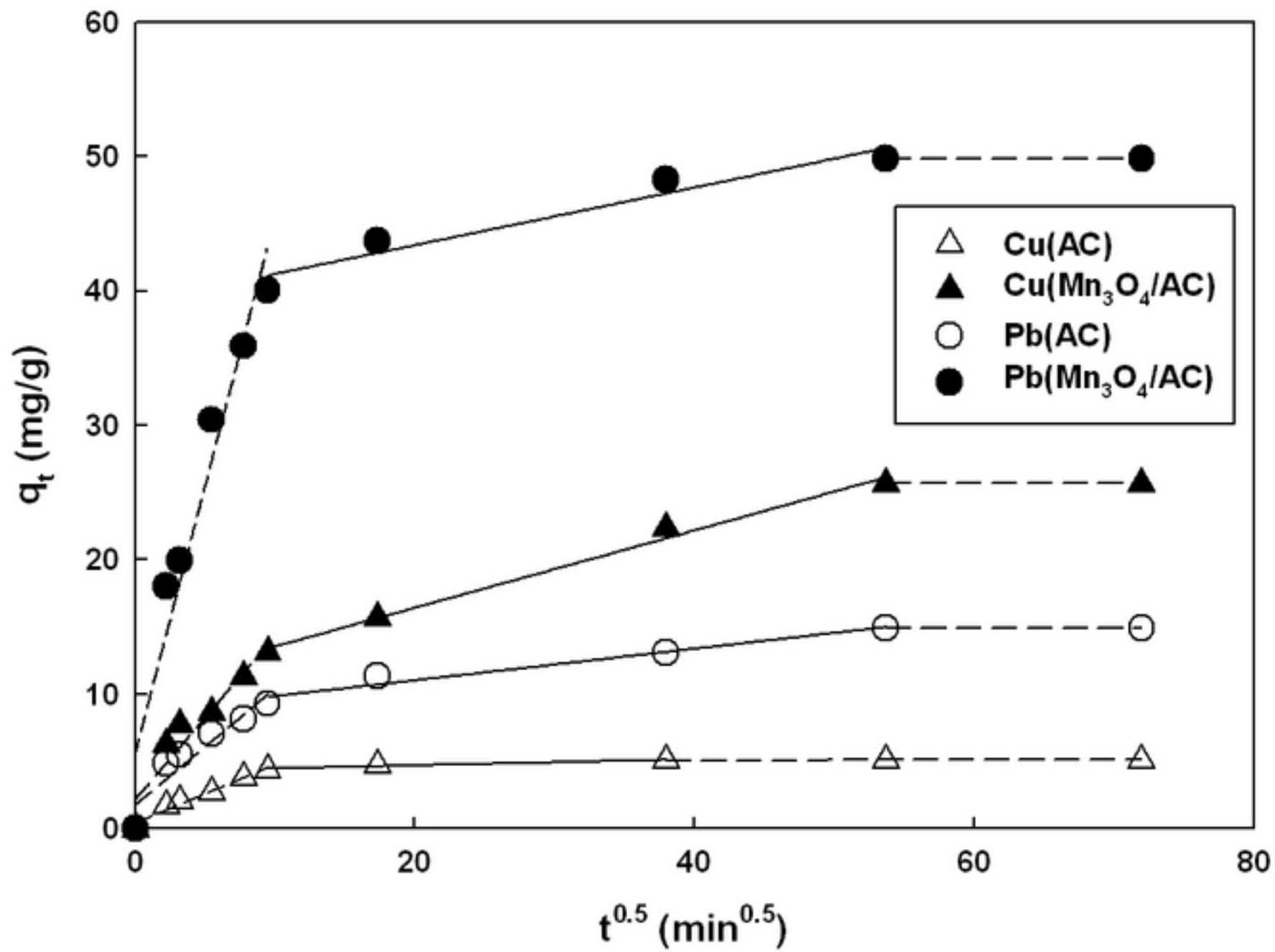


Figure 6(A)

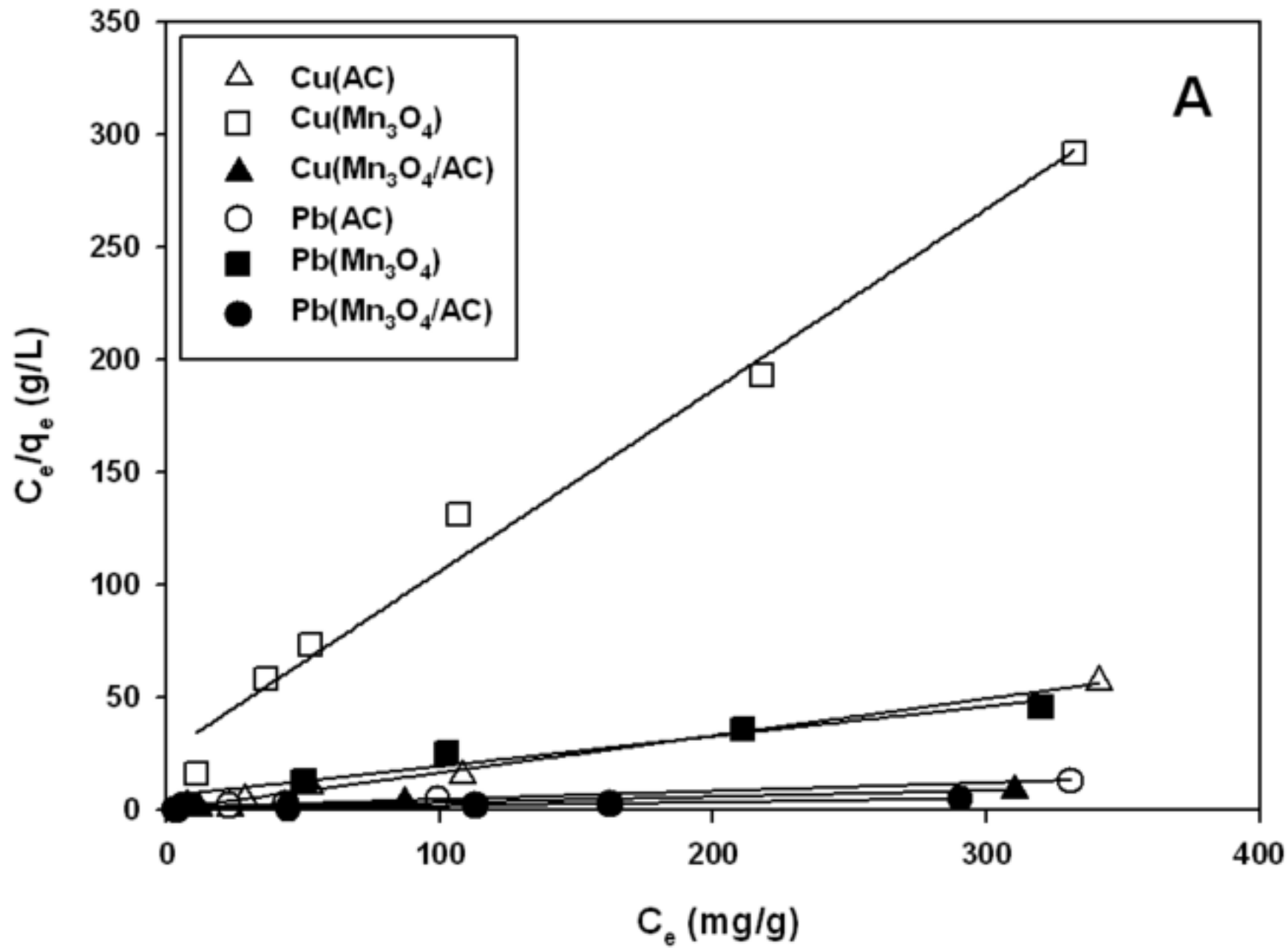


Figure 6(B)

