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**Quick and efficient co-treatment of  $\text{Zn}^{2+}/\text{Ni}^{2+}$  and  $\text{CN}^-$  via the formation of  $\text{Ni}(\text{CN})_4^{2-}$  intercalated larger ZnAl-LDH crystals**

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## Highlights

A quick treatment was developed to simultaneously purify aqueous CN and heavy metals

Conversion of  $\text{Zn}(\text{CN})_4^{2-}$  to  $\text{Ni}(\text{CN})_4^{2-}$  occurred when  $\text{Ni}^{2+}$  was added in Zn/CN solutions

Over 95% of CN was removed as  $\text{Ni}(\text{CN})_4^{2-}$  intercalated ZnAl-LDH formation with Al added

CN removal can also be improved by CN encapsulation in ZnAl-LDH that has large size

**ABSTRACT:** The wide use of metal electroplating involving  $\text{CN}^-$  necessitates the cost-effective treatment of both CN and metals (Zn, Cu, Ni etc.). In this research, we developed a novel strategy -  $\text{Ni}^{2+}$ -assisted layered double hydroxide (LDH) precipitation - to simultaneously remove aqueous CN and Zn/Ni metals. The strategy is to convert  $\text{CN}^-/\text{Zn}(\text{CN})_4^{2-}$  to  $\text{Ni}(\text{CN})_4^{2-}$  first, and then to quickly precipitate  $\text{Ni}(\text{CN})_4^{2-}/\text{CN}^-$  into LDH crystals. The conversion has been clearly evidenced by the change of CN characteristic FTIR bands of Zn-CN solution before and after adding  $\text{Ni}(\text{NO}_3)_2$ . The intercalation and efficient removal of CN have also been confirmed through the formation of LDH crystals XRD and SEM. In particular, a set of optimized experimental factors has been obtained by investigating their effects on CN

removal efficiency in the simulated tests. Remarkably, over 95% CN were removed with high removal efficiencies of metals. Our results thus suggest that the current strategy is a quick, efficient and promising way to simultaneously treat both Ni and metals/CN rich electroplating wastewaters.

Keywords: electroplating wastewater treatment, cyanide removal, cyanide complex, layered double hydroxide, larger crystals

## 1. Introduction

Layered double hydroxide (LDH) is a family of anionic clay, which is commonly represented by the formula  $M^{2+}_{(1-x)}M^{3+}_x(OH)_2A^{n-}_{(x/n)} \cdot mH_2O$ , attracts wide investigations in applications to environment, biomedicine, and catalysis [1-4]. LDH allows the synchronous incorporation of multiple bivalent and trivalent cations ( $M^{2+}$  and  $M^{3+}$ ) into the brucite-like layer with different molar ratios ( $x = 0.2-0.4$ ) [5, 6]. Thus, various heavy metals can be removed efficiently from electroplating wastewaters by precipitation of polynary metals contained LDH [7, 8]. Apart from cations, anions ( $A^{n-}$ ) are also intercalated into LDH interlayer synchronously when LDH is formed. For instance, when Zn(II)-Ni(II)-Cr(III)-LDH was precipitated in a CN-bearing wastewater by mixing with Fe contained pickle acid liquors, co-existing  $CN^-$  and  $Fe(CN)_6^{4-}$  were removed by adsorption or intercalation into LDH [9]. This result suggests that co-precipitation of LDH is a promising way to remove metals and anions simultaneously from wastewaters.

Although cyanide ( $CN^-$ ) is very toxic to animals and humans [10], it is still often used in the electroplating industries (e.g. Zn-CN and Cu-CN electroplating) to assure the high quality of electroplating. To meet the strict regulations for discharge of these wastewaters, cost-effective treatment for such wastewaters is urgently necessary. There are several technologies to treat CN-bearing wastewaters, including commonly used alkaline chlorination, chemical complex precipitation, adsorption, and ion-exchange [11-13]. However, numerous disadvantages, such as high cost, toxic byproduct (CNCl), low efficiency and recycle difficulty of adsorbent, limit these

methods in the treatment of CN-bearing wastewaters. Previously, we used co-precipitation of polynary metals-LDHs to treat CN-bearing wastewaters, and only ~50%  $\text{CN}^-$  was removed. We then used pickle acid liquors (contained  $\text{Fe}^{2+}$ ) to mix with the CN-bearing wastewater in order to convert  $\text{CN}^-$  to  $\text{Fe}(\text{CN})_6^{4-}$  first and remove CN via forming  $\text{Fe}(\text{CN})_6^{4-}$ -LDH, since  $\text{Fe}(\text{CN})_6^{4-}$  had a stronger affinity for LDH interlayer than free  $\text{CN}^-$  [14]. Unfortunately, the conversion of free  $\text{CN}^-$  to  $\text{Fe}(\text{CN})_6^{4-}$  was very limited and the CN removal efficiency was not significantly enhanced [9].

On the other hand, an alternative transition of free  $\text{CN}^-$  to complex could be achieved by adding  $\text{Ni}^{2+}$ , which would increase the removal of  $\text{CN}^-$ . This hypothesis is based on the following reasons: (1)  $\text{Ni}(\text{CN})_4^{2-}$  has a relatively high cumulative formation constant ( $\log\beta_4$ ) which is almost the same with that of  $\text{Fe}(\text{CN})_6^{4-}$  (31.3 for  $\text{Ni}(\text{CN})_4^{2-}$  vs. 35.0 for  $\text{Fe}(\text{CN})_6^{4-}$ ) [15]; (2) transition from  $\text{CN}^-$  to  $\text{Ni}(\text{CN})_4^{2-}$  is easier, since it involves less  $\text{CN}^-$  (4 vs. 6 in  $\text{Fe}(\text{CN})_6^{4-}$ ); (3) square planar  $\text{Ni}(\text{CN})_4^{2-}$  is easier to be intercalated into LDH interlayer at a high charge density (such as  $\text{M}^{2+}/\text{M}^{3+}= 2:1$ ) in LDH as there is no need to expand the interlayer spacing during the formation of LDH[16]. Moreover, the industrial CN-bearing wastewater often contains abundant heavy metals, such as Zn and Cu [17, 18]. Since the addition of Ni is a promising way to convert free  $\text{CN}^-$  into  $\text{Ni}(\text{CN})_4^{2-}$  and remove  $\text{CN}^-$  from wastewater, an Ni rich wastewater is suggested as the alternative Ni source in this novel CN removal strategy to treat two or more wastewaters simultaneously [9].

Therefore, a feasible approach to co-treatment of aqueous CN/metals is proposed using  $\text{Ni}^{2+}$ -assisted LDH precipitation. The objectives of this work were to (1)

evaluate the removal efficiency of CN and metals from CN/metals bearing solution with or without  $\text{Ni}^{2+}$  addition pre-treated; (2) identify the formation of  $\text{Ni}(\text{CN})_4^{2-}$  and its intercalation into LDH; and (3) optimize the conditions to maximize CN removal. Excitedly, 95% CN was removed in the treatment of CN/metals solution containing 5-25 mg/L of CN.

## 2. Materials and methods

**2.1. Materials.** Chemicals such as NaOH,  $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ ,  $\text{Zn}(\text{CN})_2$ , KCN,  $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  and  $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$  were purchased from Sinopharm Group Chemical Reagent Co. Ltd., China, and directly used without further purification.

**2.2. Removal of CN from Zn-CN Solution.** The demonstration of CN removal by  $\text{Ni}^{2+}$ -assisted LDH co-precipitation was performed in a simulated solution with 25.0 mg/L (0.96 mmol/L) of total CN and 15.6 mg/L of Zn (0.24 mmol/L), which was prepared by dissolving KCN and  $\text{Zn}(\text{CN})_2$  at pH 12.0. Typically, 10 ml solution containing 14.1 mg  $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  ( $\text{Ni}^{2+} = 0.048$  mmol) was added in 200 mL of simulated solution at pH 12.0 prior to LDH co-precipitation. Ni/CN molar ratio was 1:4. After mixing with 10 mL of a metal solution ( $\text{Zn}^{2+} = 0.769$  mmol,  $\text{Al}^{3+} = 0.384$  mmol), the pH value of mixed solution was adjusted at around 8.0 by adding diluted NaOH/ $\text{HNO}_3$  solution after precipitation. Non-toxic  $\text{Al}^{3+}$  was introduced for LDH precipitation, where extra  $\text{Zn}^{2+}$  was added to keep the total Zn/Al=2.0 in the initial solution. Since the precipitation is a quick process, LDH is formed in a short time

(usually 10 min). On the other hand, the intercalation of anion into LDH took much time (several hours). Accordingly, the kinetics experiment was carried out for 10 min to 18 hr for the performance of Ni-CN complex removal by LDH precipitation.

The precipitate was collected via centrifugation, and dried at 80 °C in a vacuum oven for further characterization. The solid sample after treatment was then denoted as Zn<sub>2</sub>Al-LDH. The supernatant was stored in a high density polyethylene (HDPE) bottle for the determination of pH and the concentrations of residual metals and CN.

Moreover, effects of stirring time, pH and CN/Al molar ratio were examined in the similar way, in order to optimize the Ni-assisted treatment conditions for simultaneous removal of CN and metals from the Zn-CN solution. Scheme 1 shows the block diagram of the treatment steps, sequence and the associated conditions.

**2.3. Preparation of Zn<sub>2</sub>Al-CO<sub>3</sub>-LDH and Zn<sub>2</sub>Al-Ni(CN)<sub>4</sub>-LDH.** Zn<sub>2</sub>Al-CO<sub>3</sub>-LDH and Zn<sub>2</sub>Al-Ni(CN)<sub>4</sub>-LDH were prepared by the co-precipitation method. Briefly, 100 ml mixed solution containing 10 mmol Zn(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O and 5 mmol Al(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O was added to a solution containing 30 mmol NaOH or 30 mmol NaOH together with 2.5 mmol K<sub>2</sub>Ni(CN)<sub>4</sub>·1.8H<sub>2</sub>O. The resultant suspension was stirred for 18 h (the latter was under N<sub>2</sub> atmosphere). The precipitate was collected via centrifugation, thoroughly washed with deionized water and dried at 80 °C in a vacuum oven for further characterization.

**2.4. Characterization.** XRD patterns of LDHs were collected on a Rigaku D/max



RBX X-ray diffractometer with Cu-K radiation ( $\lambda = 0.15406$  nm) at a scanning rate of  $4^\circ/\text{min}$  in the  $2\theta$  range of  $5-80^\circ$ . Fourier Transform Infrared (FTIR) spectra in the range of  $400$  to  $4000\text{ cm}^{-1}$  were recorded on a Nicolet 380 spectrometer (Thermo Scientific Co.) after 128 scans at a resolution of  $4\text{ cm}^{-1}$  by measuring the IR absorbance of KBr disc containing 1-2 wt% of sample. The FTIR spectrum of liquid was performed on a liquid film of sample that was held by clipping two pieces of  $\text{CaF}_2$  discs.

Metal contents in various solutions and precipitates (by dissolving in acid solution) were determined by inductively coupled plasma atoms emission spectrometer (ICP-AES, Leeman Co., USA). Total CN concentration in wastewater and supernatant was determined by spectrophotometer method [19] after cyanide distillation in a UNICO UV-spectrophotometer (4802UV/VIS), while free  $\text{CN}^-$  concentration was determined by spectrophotometer without cyanide distillation.

### **3. Results and discussion**

#### **3.1. Removal of CN/metals with or without Ni addition**

As listed in Table 1, direct precipitation of  $\text{Zn}_2\text{Al-LDH}$  in Zn-CN solution, e.g. without Ni addition, left  $7.41\text{ mg/L}$  of CNT (total CN) in the residual solution with 49% in the form of CNf (free  $\text{CN}^-$ ). In sharp contrast, adding  $\text{Ni}^{2+}$  and following by precipitation of  $\text{Zn}_2\text{Al-LDH}$  resulted in only  $1.19\text{ mg/L}$  of CNT being left in solution. This means that CNT removal efficiency was increased from 70% to 95%. Removal of CNT generally depends on the treatment condition. When the aging time was extended

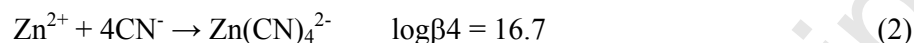
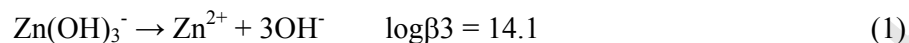
from 10 min to 18 h, CNT increased to 5.95 mg/L, indicating that some adsorbed/intercalated  $\text{CN}^-/\text{Ni}(\text{CN})_4^{2-}$  leached out from the LDH to the aqueous phase. The CN leaching could be mainly contributed to the desorption/de-intercalation of CNf from  $\text{Zn}_2\text{Al-Ni}(\text{CN})_4^{2-}$  and  $\text{CN}^-$ -LDH, since the percentage of CNf increased from 15% to 53%, when the total residual CN increased from 1.19 to 5.95 mg/L (Table 1).

Moreover, removal efficiency of metal is also listed in Table 1, showing that over 85% of Zn and Al were removed without  $\text{Ni}^{2+}$  addition. In comparison, higher removal efficiencies of Zn and Al were observed with  $\text{Ni}^{2+}$  being added. Especially, over 95% of Zn and Al were precipitated in 18 h, indicating that the long aging time improved the precipitation of  $\text{Zn}_2\text{Al-LDH}$ . However, 72-73% of Ni was removed regardless of the aging time. Compared to that of Zn or Al, the lower Ni removal percentage suggested different removal processes. Interestingly, the molar ratio of removed CN/Ni was 4.1-4.4, close to the theoretical value of 4.0 in  $\text{Ni}(\text{CN})_4^{2-}$  complex. Accordingly, it was supposed that the formation of  $\text{Ni}(\text{CN})_4^{2-}$  was responsible for the  $\text{Ni}^{2+}$  removal and the Zn was mainly removed by forming  $\text{ZnAl-Ni}(\text{CN})_4$ -LDH during LDH precipitation

### 3.2. Conversion of $\text{Zn}(\text{CN})_4^{2-}$ to $\text{Ni}(\text{CN})_4^{2-}$ .

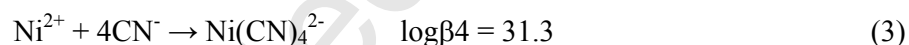
The first two rows in Table 1 list metal concentrations, CNT concentration and percentage of CNf to CNT before and after Ni addition into Zn-CN solution at pH=12. CNT was 25.0 mg/L, with 55.8% being CNf. This indicated that 44.2% CNT was in the

form of CN-complex, such as  $Zn(CN)_4^{2-}$ , which may transform in the following process:

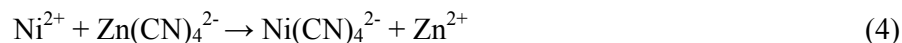


At pH=12,  $Zn^{2+}$  ion mainly exists in the form of  $Zn(OH)_3^-$ . The molar ratio of CNc(CN-complex)/Zn was 1.9, indicating that ~50%  $Zn^{2+}$  was bound with  $CN^-$  and the other half was probably in the form of  $Zn(OH)_3^-$  in the current case.

After adding  $Ni(NO_3)_2$  (aq) into Zn-CN solution ( $Ni/CN$  molar ratio was 1:4), CNt was 24.8 mg/L, and the percentage of CNf was decreased to 18.0%. This observation indicated that 37.8% (9.45 mg/L) of CNf was converted to aqueous CNc, very likely via the coordination with  $Ni^{2+}$ :



Moreover, CNc/Ni molar ratio was 3.4, close to the theoretical value of 4.0 in  $Ni(CN)_4^{2-}$ . This similarity demonstrated that adding  $Ni^{2+}$  resulted in not only the coordination of CNf with  $Ni^{2+}$  (Eq 3), but also the apparent conversion of  $Zn(CN)_4^{2-}$  to  $Ni(CN)_4^{2-}$ , as the cumulative formation constant ( $\beta_4$ ) of  $Zn(CN)_4^{2-}$  is less than that of  $Ni(CN)_4^{2-}$  by a factor of  $10^{14.6}$  [20]:



$$K = \beta_4(Ni(CN)_4^{2-}) / \beta_4(Zn(CN)_4^{2-}) = 10^{14.6}$$

The formation of  $Ni(CN)_4^{2-}$  via Eqs 3 and 4 has been confirmed by FTIR spectra of CN in aqueous solution before and after  $Ni^{2+}$  addition. As shown in Figure 1, KCN

solution had a broad peak at  $2080\text{ cm}^{-1}$ , and Zn-CN solution had one strong band at  $2150\text{ cm}^{-1}$ , attributed to the CN stretching vibration of CNf [20] and  $\text{Zn}(\text{CN})_4^{2-}$  [21], respectively. After adding  $\text{Ni}^{2+}$ , the band at  $2150\text{ cm}^{-1}$  disappeared together with the appearance of a new strong band at  $2123\text{ cm}^{-1}$ , which was assigned to the CN stretching vibration of  $\text{Ni}(\text{CN})_4^{2-}$  [22]. Furthermore, there was one weak band at  $2090\text{ cm}^{-1}$  in the spectrum of Zn-CN solution, which also disappeared after adding  $\text{Ni}^{2+}$ . This band was owned to the CN stretching vibration of CNf [20]. Thus the change of FTIR spectra clearly indicated the conversion of  $\text{Zn}(\text{CN})_4^{2-}$  to  $\text{Ni}(\text{CN})_4^{2-}$  (Eq 4) and the coordination of free  $\text{CN}^-$  with  $\text{Ni}^{2+}$  (Eq 3).

It is worth mentioning that there was some  $\text{Ni}(\text{OH})_2$  precipitation, when more  $\text{Ni}(\text{NO}_3)_2$  was added, which might also occur to a small extent even at the Ni/CNT molar ratio of 1:4, as suggested by the Ni/CNc molar ratio (1:3.4).

### 3.3. Characterization of CN intercalation with Ni addition

Top two curves in Figure 2 are the XRD patterns of collected samples that were formed after mixing Zn and Al solution with Zn-CN solution, which was pre-treated with  $\text{Ni}(\text{NO}_3)_2$  for 10 min and 18 h. These two patterns revealed the formation of  $\text{Zn}_2\text{Al-LDH}$  intercalated with  $\text{CO}_3^{2-}$  and  $\text{Ni}(\text{CN})_4^{2-}$ . As also shown by the bottom XRD pattern of ZnAl-LDH, the characteristic diffraction peaks could be observed at  $11.6^\circ$ ,  $23.4^\circ$ ,  $34.6^\circ$ ,  $60.0^\circ$  and  $61.6^\circ$  ( $2\theta$ ) that were well indexed, giving lattice parameters  $a = 0.306\text{ nm}$  and  $c = 2.268\text{ nm}$  ( $3d_{003}$ ), which was consistent with the reported value for typical  $\text{Mg}_2\text{Al-CO}_3\text{-LDH}$  [5]. The major anion was  $\text{CO}_3^{2-}$  (peak at

1355  $\text{cm}^{-1}$ ) while there would be some intercalated  $\text{NO}_3^-$  with characteristic peak at 1383  $\text{cm}^{-1}$  (Figure 3) [5]. Similarly, the XRD pattern of  $\text{Zn}_2\text{Al-Ni}(\text{CN})_4\text{-LDH}$  (Figure 2) showed that  $2\theta$  of characteristic diffraction peaks moved to smaller angles, indicating that the interlayer spacing was expanded, with  $a = 0.306$  nm and  $c = 3.252$  nm ( $3d_{003}$ ).

As shown in Figure 4A, the SEM image of  $\text{Zn}_2\text{Al-LDH}$  exhibited a homogeneous morphology of layer-shaped particles, supporting the formation of LDH. Furthermore, spacing arrangement of intercalated  $\text{Ni}(\text{CN})_4^{2-}$  in the  $\text{Zn}_2\text{Al-LDH}$  interlayer could be tilted. As shown in Figure 4B, the height of  $\text{Ni}(\text{CN})_4^{2-}$  was 0.61 nm as the d-spacing of  $\text{Zn}_2\text{Al-Ni}(\text{CN})_4\text{-LDH}$  was 1.09 nm and the thickness of brucite-like layer was 0.48 nm. Since the side length of  $\text{Ni}(\text{CN})_4^{2-}$  square is about 0.43 nm, the following relationship is established by considering the van der Waal's radius of N (0.14 nm):

$$0.61 = 0.28 + 0.43 \sin\theta \quad (5)$$

e.g. the tilting angle was  $51^\circ$ , which was similar to the result in the case of  $\text{MgAl-LDH}$  [16]. Consistently,  $\text{Ni}(\text{CN})_4^{2-}$  intercalation was also evidenced by the peak at 2121  $\text{cm}^{-1}$  in Figure 3. Obviously, the XRD patterns of samples collected from simulated solution contained both  $\text{Zn}_2\text{Al-CO}_3\text{-LDH}$  and  $\text{Zn}_2\text{Al-Ni}(\text{CN})_4\text{-LDH}$ . The XRD of  $\text{Zn}_2\text{Al-LDH}$  collected from the solution without adding Ni (Figure 5) showed different diffraction peaks from those of  $\text{Zn}_2\text{Al-Ni}(\text{CN})_4\text{-LDH}$ , pointing out to be a mixed phase of  $\text{Zn}_2\text{Al-LDH}$  and  $\text{Zn}(\text{CN})_2$ . This observation indicated that  $\text{Ni}(\text{CN})_4^{2-}$  could be introduced into LDH interlayer, but  $\text{Zn}(\text{CN})_4^{2-}$  cannot (probably due to its instability), which might be the main reason why adding  $\text{Ni}^{2+}$  facilitated the removal

of  $\text{CN}^-$ .

As listed in Table 1, Zn/Al molar ratio was 1.92-2.18 in the collected samples, close to the Zn/Al ratio of 2.0, as expected. This indicated that most  $\text{Zn}^{2+}$  converted from  $\text{Zn}(\text{CN})_4^{2-}$  was removed in LDH sample. Detail analysis demonstrated that the Ni/Al molar ratio in the solid was 0.10 (Table 1), which was corresponding to approximately 20% LDH intercalated by Ni-CN complex. This was consistent with the co-existing of major  $\text{CO}_3^{2-}$  and minor  $\text{Ni}(\text{CN})_4^{2-}$  (20%) in the  $\text{Zn}_2\text{Al}$ -LDH interlayer (Figure 2).

### 3.4. Effects of Experimental Factors on CN Removal.

The precipitation conditions (aging time, pH, CN/Al molar ratio and binary metal in LDH) play an important role in CN removal. As shown in Figure 6A, 92%-95% of CN was removed in 5-10 min. With the increasing aging time to 2 and 18 h, the CN removal percentage was decreased to 88% and 76%. As discussed above, the decrease of CN removal efficiency with the aging time could be largely attributed to the desorption/de-intercalation of free  $\text{CN}^-$ , since  $\text{CN}^-$  has a low affinity for LDH [23-25]. This suggests that quick precipitation may simultaneously intercalate/adsorb  $\text{Ni}(\text{CN})_4^{2-}/\text{CN}^-$  into/onto the LDH interlayer/surface, and efficiently remove CN, which was supported by the CN vibration at  $2121\text{ cm}^{-1}$  in the FTIR spectrum of the solid sample after 10 min and 18 h treatment (Figure 3).

As shown in Figure 6B, the removal efficiency of CN was 95% at pH 8.0, but then reduced to 60-70% at pH = 9.0-11.0. The decrease at higher pH values could be mainly caused by the competitive adsorption/intercalation of  $\text{OH}^-$ , which inhibited the

removal of CN<sup>-</sup>. The affinity of OH<sup>-</sup> and CN<sup>-</sup> for LDH seemed similar to each other. Since [OH<sup>-</sup>] was 0.1-1.0 mM at pH = 10-11 and the residual CN<sup>-</sup> was ~ 0.1 mM (2.6 mg/L), the competition adsorption of OH<sup>-</sup> would be significant. At a lower pH (e.g. < 7.5), there would be some HCN formed that could be readily evaporated, thus pH at 8.0 is practically the optimal pH value for the efficient CN removal. In addition, although the HCN forms at pH = 9.4, the volatilization of HCN was neglected as most CN was transferred in Ni(CN)<sub>4</sub><sup>2-</sup> which has the high value of logβ<sub>4</sub> to inhibit the formation of HCN in LDH precipitation at pH <9.0.

Apart from the aging time and pH, the initial CN/Al molar ratio also affects CN removal. As shown in Figure 6C, CN removal percentage was over 90% at the CN/Al molar ratio ≤ 0.5, while the percentage decreased to about 70%, when CN/Al increased to 1.0-2.0. This suggested that efficient CN removal occurred at the CN/Al molar ratio of 0.5 or less.

As shown in Figure 6D, with M(II)/Al (M(II) = Mg, Ni and Zn) and CN/Al molar ratio fixed at 2.0 and 0.5, CN removal percentage was 95% in the case of ZnAl-LDH, but decreased to 79% and 54% in the case of NiAl-LDH and MgAl-LDH. It is our belief that LDH crystal size determines CN removal efficiency. As shown in Figure 7, the crystal size of Zn<sub>2</sub>Al-LDH in TEM image was the largest, and that of Mg<sub>2</sub>Al-LDH was the smallest. As the surface-adsorbed CN<sup>-</sup>/Ni(CN)<sub>4</sub><sup>2-</sup> can be readily exchanged with solution CO<sub>3</sub><sup>2-</sup> or NO<sub>3</sub><sup>-</sup> within a few minutes [26], more adsorbed CN<sup>-</sup> on Mg<sub>2</sub>Al-LDH and Ni<sub>2</sub>Al-LDH were probably exchanged and desorbed into solution, reducing the removal percentage. Therefore, the optimal conditions for the current

Ni-assisted CN removal process was quick precipitation of Zn<sub>2</sub>Al-LDH in Ni-added Zn-CN solutions at a pH around 8.0 with initial CN/Al  $\leq$  0.5 after aging for 10 min or short.

Under the optimal conditions, the cost of wastewater treatment was calculated, which mainly involved the addition of aluminum (and extra zinc if necessary) and the precipitation/separation process. The average price of chemicals was 30 RMB (Chinese currency unit) per 500 g and the precipitation/separation process cost 55 RMB per one meter cube. In consequence, it is supposed that the treatment cost of wastewater was 98 RMB per one meter cube.

#### 4. Conclusion

In summary, we presented a co-precipitation strategy to efficiently remove CN and metals via quickly precipitation of LDH with Ni assistance. Over 95% CN was removed from Zn-CN solution and most metals were precipitated as well. This research demonstrated that adding Ni assists the conversion of CN<sup>-</sup>/Zn(CN)<sub>4</sub><sup>2-</sup> to Ni(CN)<sub>4</sub><sup>2-</sup> and the intercalation of Ni(CN)<sub>4</sub><sup>2-</sup>/CN<sup>-</sup> into larger LDH crystals. The optimal conditions for CN removal are at the pH around 8.0 with initial CN/Al  $\leq$  0.5 after aging for 10 min. Our results thus suggest that the current strategy is a quick, efficient and promising way to simultaneously treat both Ni and metals/CN rich electroplating wastewaters.

#### Acknowledgements



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Table 1 The metal removal rate and the composition information of collected solids and residual solutions before and after Ni-assisted LDH precipitation .

Treatment	Metal Removal (%)			Molar ratio in collected samples		CN content and composition in the residual solution		Final pH
	Ni	Zn	Al	Zn/Al	Ni/Al	Total CN (mg/L, CNt)	CNf% <sup>a</sup>	
No treatment	N.A.	N.A.	N.A.	N.A.	N.A.	25.0	55.8	12.3
Ni addition	N.A.	N.A.	N.A.	N.A.	N.A.	24.8	18.0	12.0
LDH 10 min <sup>b</sup>	N.A.	89	87	2.18	N.A.	7.41	49.1	8.1
LDH-Ni 10 min	73	86	96	1.92	0.10	1.19	15.1	8.1
LDH-Ni 18 h	72	96	95	2.17	0.10	5.95	53.3	7.8

<sup>a</sup> CNf% represents the percent of free CN in total CN, e.g.  $[\text{CNf}]/[\text{CNt}] \times 100\%$ ,  $[\text{CNf}] + [\text{CNc}] = [\text{CNt}]$ , where CNc represents the concentration of complex CN<sup>-</sup>.

<sup>b</sup> The LDH precipitation without Ni addition was performed for 10 min.

**Figure captions**

Scheme 1 The block diagram of the treatment steps with the sequence and associated conditions

Figure 1 FTIR spectra of aqueous KCN solution, and CN complexes in Zn-CN solution and Ni(NO<sub>3</sub>)<sub>2</sub>-added Zn-CN solution.

Figure 2 XRD patterns of collected LDH precipitates under various conditions. The band of complex CN marked with star (\*) is probably due to impurity Ni in solution.

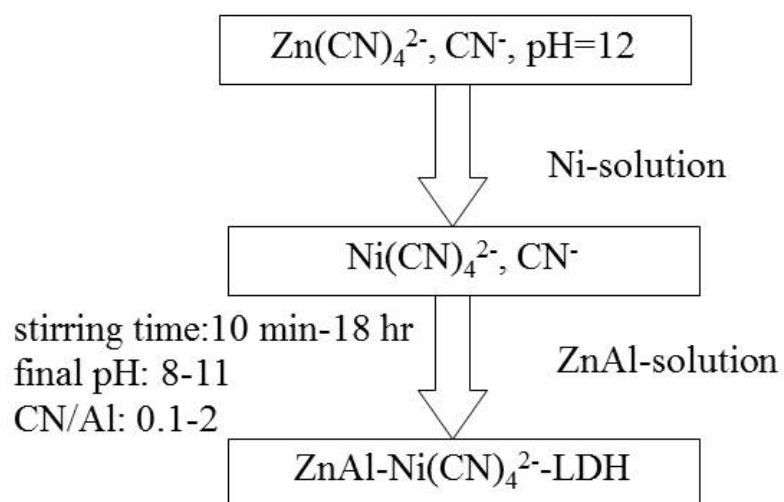
Figure 3 FTIR spectra of Zn<sub>2</sub>Al-CO<sub>3</sub>-LDH (A), Zn<sub>2</sub>Al-Ni(CN)<sub>4</sub>-LDH@18 h (B), and @10 min (C), and Zn<sub>2</sub>Al-LDH without adding Ni (D).

Figure 4 XRD pattern of the solid sample after Zn<sub>2</sub>Al-LDH precipitation without Ni assistance.

Figure 5 (A) SEM image of Zn<sub>2</sub>Al-LDH collected after the CN removal with Ni addition; (B) Schematic intercalation of Ni(CN)<sub>4</sub><sup>2-</sup> into LDH.

Figure 6 CN removal efficiency as a function of stirring time (A), pH (B), initial CN/Al molar ratio (C) and bivalent cation in LDH (D)

Figure 7 TEM images of Mg<sub>2</sub>Al-LDH(A), Ni<sub>2</sub>Al-LDH(B), Zn<sub>2</sub>Al-LDH(C) collected after the CN removal.



Scheme 1 The block diagram of the treatment steps with the sequence and associated conditions

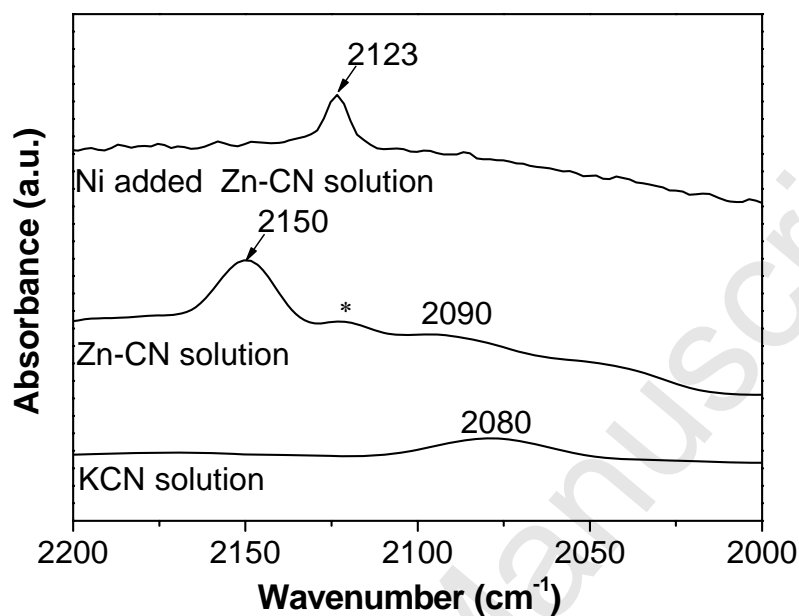


Figure 1 FTIR spectra of aqueous KCN solution, and CN complexes in Zn-CN solution and  $\text{Ni}(\text{NO}_3)_2$ -added Zn-CN solution

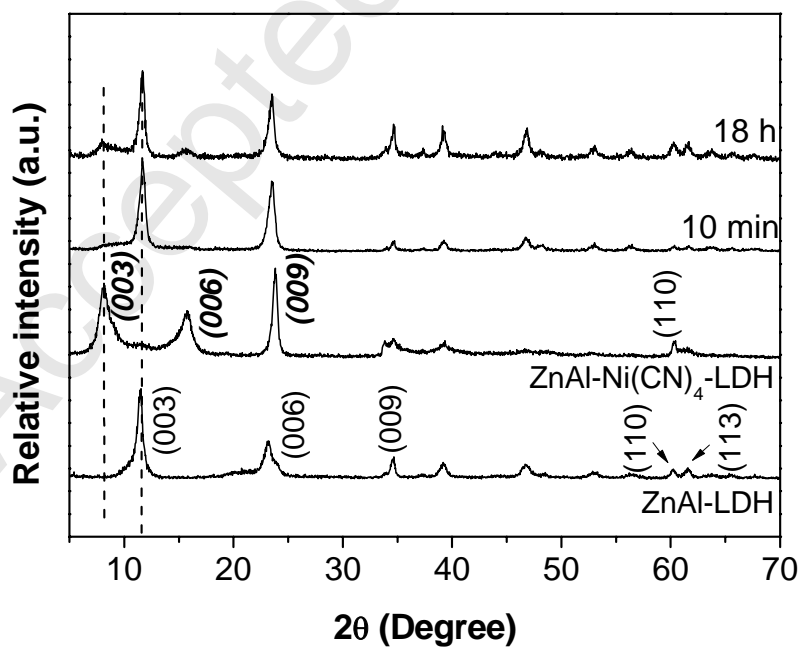


Figure 2 XRD patterns of collected LDH precipitates under various conditions. The band of complex CN marked with star (\*) is probably due to impurity Ni in simulated solution.



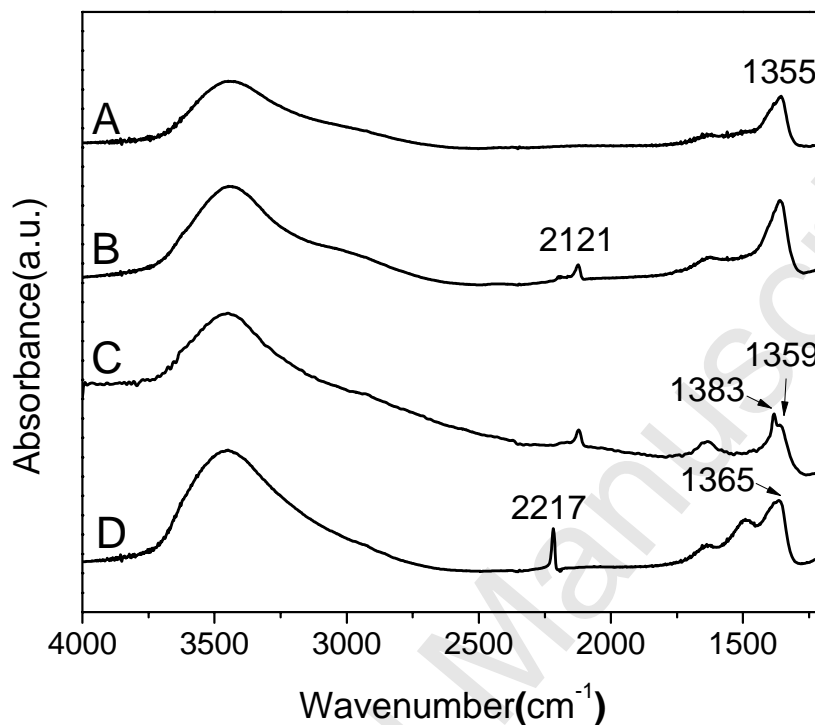


Figure 3 FTIR spectra of  $\text{Zn}_2\text{Al-CO}_3\text{-LDH}$  (A),  $\text{Zn}_2\text{Al-Ni(CN)}_4\text{-LDH@18 h}$  (B), and  $\text{Zn}_2\text{Al-LDH}$  without adding Ni (D).

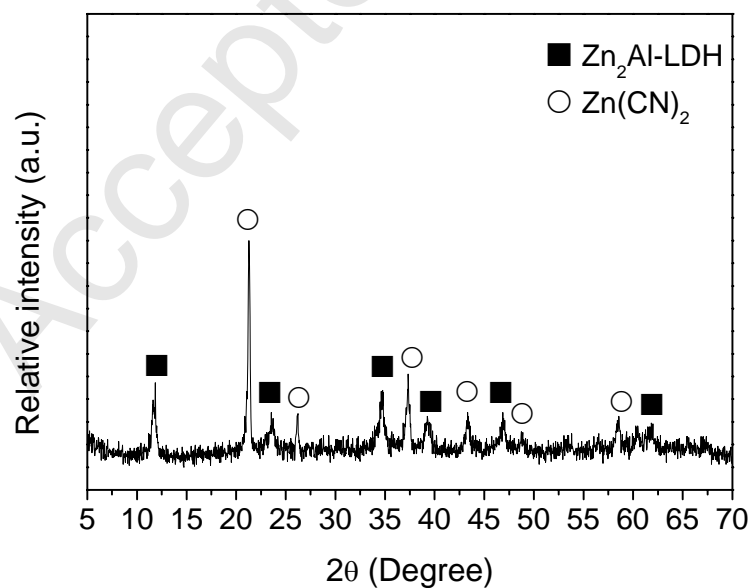


Figure 4 XRD pattern of the solid sample after  $\text{Zn}_2\text{Al-LDH}$  precipitation without Ni assistance.

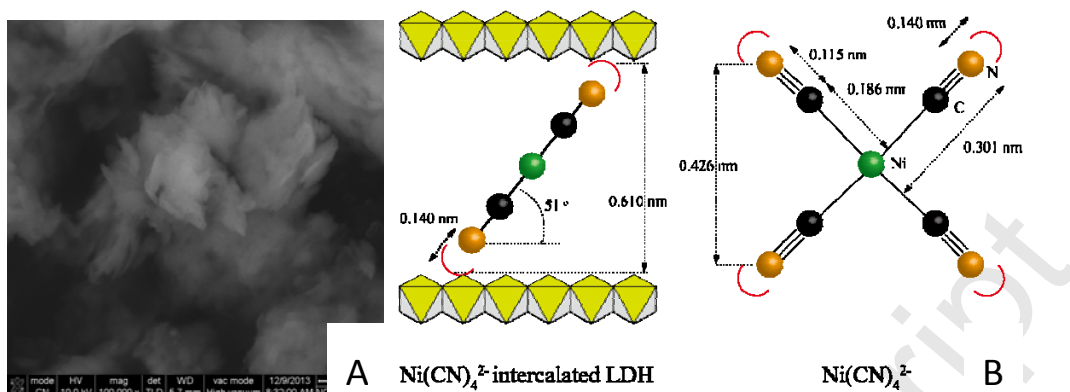


Figure 5 (A) SEM image of  $\text{Zn}_2\text{Al-LDH}$  collected after the CN removal with Ni addition; (B) Schematic intercalation of  $\text{Ni}(\text{CN})_4^{2-}$  into LDH.

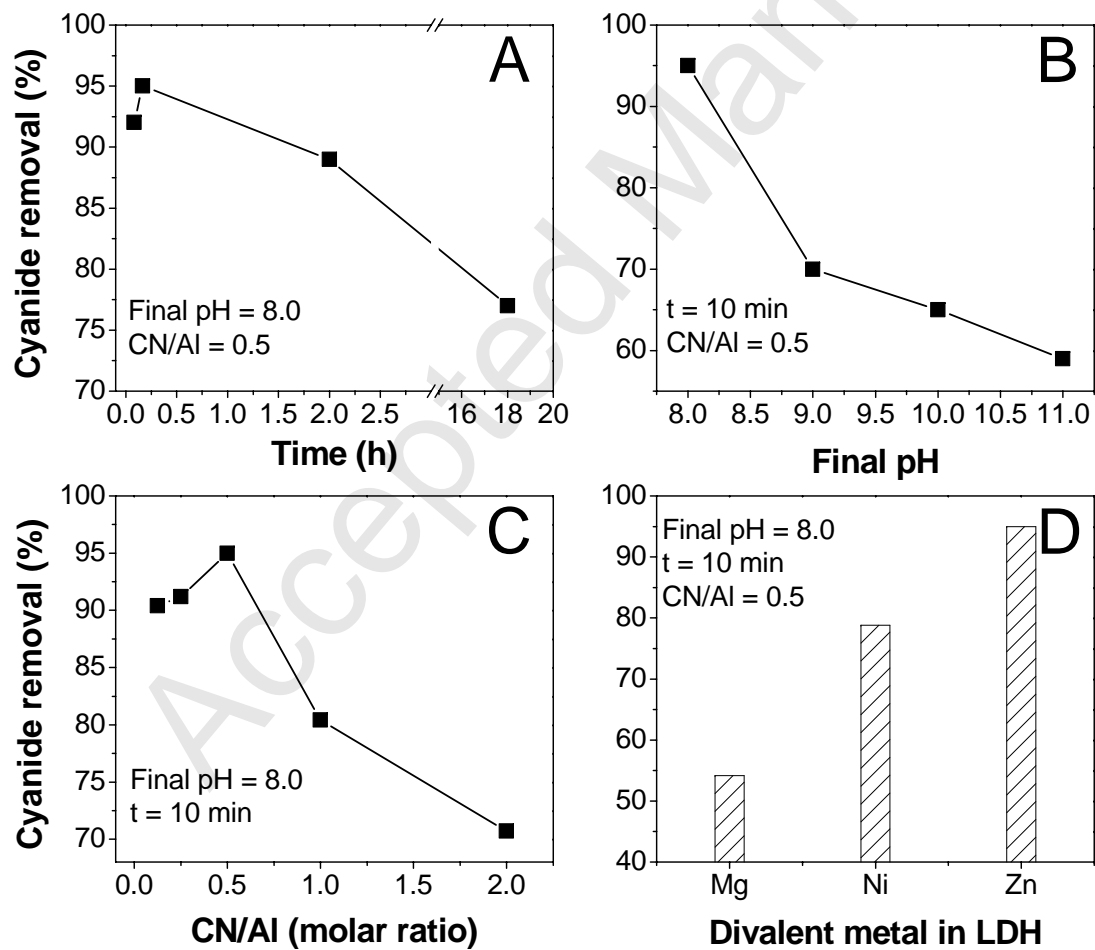


Figure 6 CN removal efficiency as a function of stirring time (A), pH (B), initial CN/Al molar ratio (C) and bivalent cation in LDH (D)

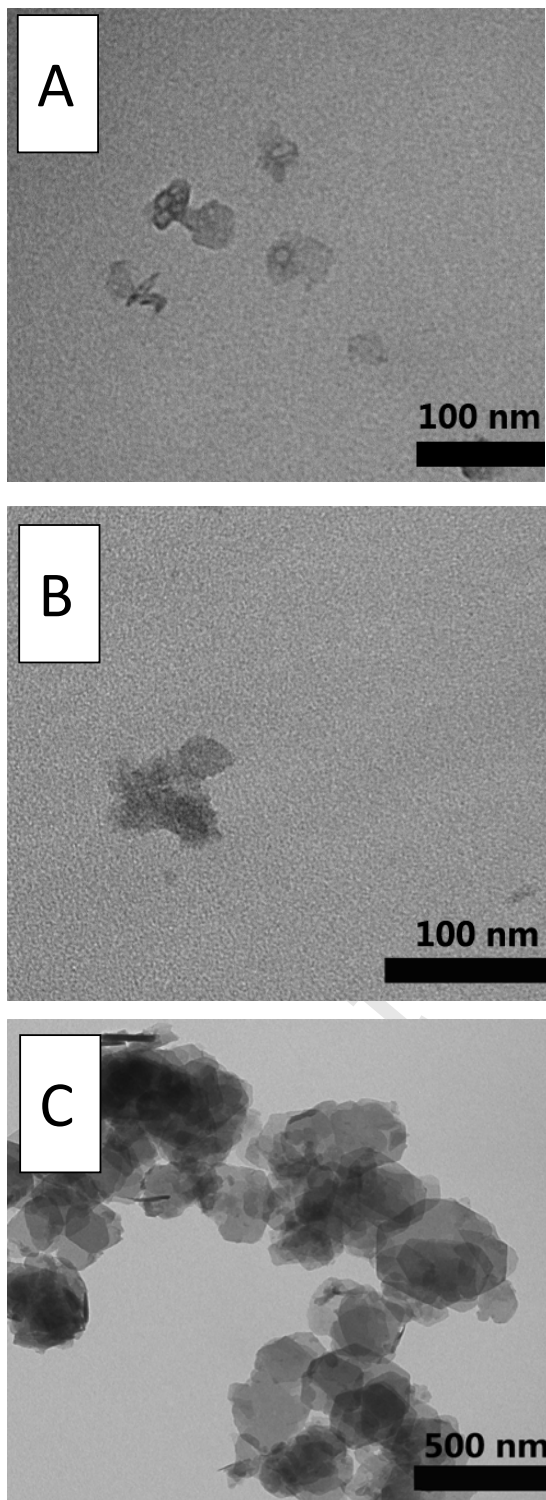


Figure 7 TEM images of  $Mg_2Al$ -LDH(A),  $Ni_2Al$ -LDH(B),  $Zn_2Al$ -LDH(C) collected after the CN removal.

## Graphical abstract

