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Hailu, Yonas; Ipsen, Richard; Hansen, Egon Bech; Seifu, Eyassu; Eshetu, Mitiku

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# Factors Influencing Gelation and Rennetability of Camel Milk using Camel Chymosin

Yonas Hailu<sup>#¥</sup>, Richard Ipsen<sup>¥</sup>, Egon Bech Hansen<sup>\$</sup>, Eyassu Seifu<sup>§</sup> and Mitiku Eshetu<sup>#</sup>.

<sup>#</sup>Haramaya University, Ethiopia, <sup>¥</sup>University of Copenhagen, <sup>§</sup>Technical University of Denmark, <sup>§</sup>Botswana College of Agriculture, Botswana

## ABSTRACT

Effect of temperature (T), pH and chymosin (CHY-MAX<sup>®</sup>M) concentration (CC) on caseinomacropeptide (CMP) release and gelation of camel milk was studied. Results revealed significant (p< 0.05) effects of T, pH and CC on the rate of  $\kappa$ -casein ( $\kappa$ -CN) hydrolysis and the interaction between T and CC significantly (p<0.05) affected gel development. A high level of CC (85 IMCU L<sup>-1</sup>) and T (40°C) was needed to obtain satisfactory gelation parameters and in all cases > 95 % CMP was found to be released from the casein (CN) micelle prior to aggregation.

#### INTRODUCTION

The composition of camel milk protein differs from milk of other species and CN micelles from camel milk have a larger average diameter (~380 nm) than bovine CN micelles<sup>1</sup>. The distribution of the different CNs is also substantially different, mainly in that camel milk has a smaller proportion of  $\kappa$ -CN (3.5% of the total CN ) and relatively much more  $\beta$ -CN (65% of total CN)<sup>2</sup> than bovine milk, where the proportions are 12% and 33%, respectively<sup>3</sup>. Until recently a suitable coagulant enzyme (i.e. camel chymosin) was not obtainable, hence very limited studies are available on  $\kappa$ -CN hydrolysis and gelation of camel milk.

### METHODOLOGY

The release of CMP was determined by size exclusion HPLC<sup>4</sup>. Rennetability and gelation of camel milk were followed using a free oscillating rheometer (ReoRox G2, Medirox, Nyköping, Sweden). Rate constant (K) for  $\kappa$ -CN hydrolysis was determined by fitting in to a first order kinetics model (*i.e.*  $CMP = CMP_{\infty}(1 - e^{-Kt})$ . Gelation time (t<sub>g</sub>), time interval from t<sub>g</sub> until G' reached a value  $(\frac{G'_{\infty}}{e})$  ( $\tau$ ), G' value at t=  $\infty$  (G'\_{\infty}) were predicted using Scott Blair equation (i.e.  $G' = G_{\infty} * e^{(-\tau/(t-t_g))}$ . Where (t) is time after chymosin addition and (G') is storage modulus.

#### RESULTS

Gelation of caseins started after > 95% CMP released from casein micelle. Variation in lag phase of gel development was observed for different levels of T (Fig. 1).



**Fig 1.** Effect of T, CC and pH on camel  $\kappa$  -CN hydrolysis and gelation (solid lines). T (•) 30 °C and ((•) 40 °C, 55 IMCU L<sup>-1</sup>) and CC (•) 85 IMCU L<sup>-1</sup>; pH ( $\blacktriangle$ ) 6.6 and (-) 6.0.

The  $\kappa\text{-}\text{CN}$  hydrolysis rate has a negative correlation of 0.693 with  $t_{\text{q}}$ 







Fig 3. Storage module development at different T and CC. ■ 30 °C & ■ 40 °C.

## CONCLUSION

More than 95% of the CMP has to be released from the  $\kappa$ -CN of camel milk for the aggregation and gel formation to commence. The time of gelation was shown to be mainly affected by temperature (t<sub>g</sub> shorter at 40 than 30 °C) and by using a higher CC (85 IMCU L<sup>-1</sup>) a comparable G'<sub>∞</sub> was obtained irrespective of temperature.

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