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Chalcogenide compounds made by pulsed laser deposition at 355 and 248 nm

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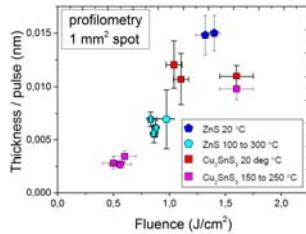
Summary

- Thin films made by pulsed laser deposition may differ depending on the laser wavelength. We compared ZnS, Cu₂SnS₃ and a target enriched with SnS relative to Cu₂SnS₃ using 355 nm and 248 nm lasers.
- Cu₂SnS₃ deposition gives a high density of droplets at 355 nm. The higher UV 248 nm laser was expected to reduce the droplets but did not.
- The SnS enriched Cu-Sn-S films had different morphology and post-annealing composition using the two lasers

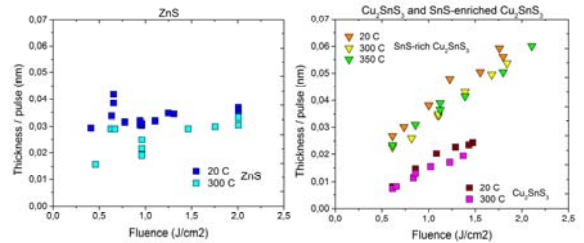
	355 nm	248 nm
Laser	Nd:YAG	Kr excimer
Pulse length	5-7 ns	~20 ns
Spot size	2.5 mm ² (see note on deposition rate)	2.2 mm ²
Fluence	0.4-2.3 J/cm ²	0.4-2.2 J/cm ²
Target-substrate dist	4-4.5 cm	4 cm
Pulse repetition rate	10 Hz	10 Hz
Target rotation and laser rastering in place in both setups		

Deposition rate

355 nm laser: ZnS and Cu₂SnS₃ have similar deposition rates



248 nm laser: ZnS is deposited faster than Cu₂SnS₃



The bandgap of ZnS (3.5-3.6 eV) exceeds the 3.49 eV photon energy of the 355 nm laser, so as expected, ZnS deposition is faster using the 248 nm laser.^{*)}

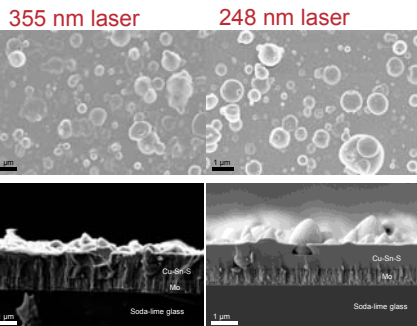
Deposition of SnS-enriched Cu₂SnS₃ is faster than deposition of stoichiometric Cu₂SnS₃. The deposition is slightly faster at room temperature than at 150-300 °C.

For the deposition rate measurements at 355 nm, the spot size was 1 mm² and the films were measured by Dektak profilometry.

For the 248 nm measurements, the spot size was 2.2 mm² and a quartz crystal microbalance was used to monitor film growth.

Morphology

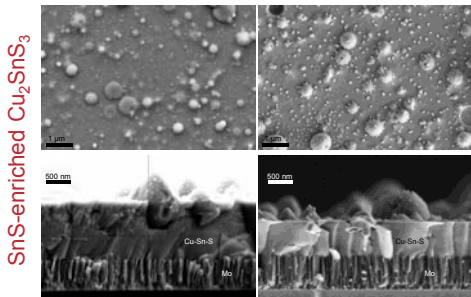
As deposited



Films are covered in μm-size droplets from target

The amount and size of droplets does not change significantly with laser wavelength

The morphology of the SnS-enriched films (bottom) was quite different with the 355 nm versus the 248 nm laser. However, the stoichiometry was similar as seen on the right (under annealing).

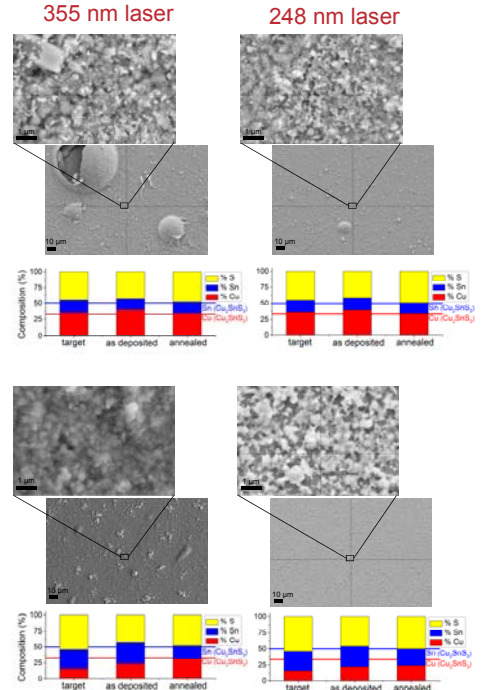


Depositions were done at 20-25 °C. Substrates were Molybdenum-coated soda lime glass. Top images: SEM in-lens detector. All other images secondary electron detector.

*) similar data on 355 nm deposition previously shown in Ettliger et al., 2015, App. Surf. Sci., Vol 336, pp. 385-390

Morphology

After annealing with S



Annealed films of Cu₂SnS₃ by the two lasers had similar composition and appearance.

In contrast, films of SnS-enriched Cu₂SnS₃ by the two lasers were highly distinct. The as-deposited films had a similar atomic composition, but the annealed films differed both in composition and appearance.

All films except the SnS-enriched film deposited at 355 nm contain bubbles; large burst bubbles were seen in the Cu₂SnS₃ film deposited at 355 nm.

Annealed films contain a mix of SnS (brighter in SEM images) and Cu₂SnS₃ (darker). Annealing was done with S-flakes by fast heating (12°C/min) to 450 °C followed by slow heating 1 °C/min to 570 °C. Composition was measured by Energy Dispersive X-Ray Spectroscopy at 15 keV.