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## Test og karakteristik af LED-lyskilder og lamper

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# Test og karakteristik af LED-lyskilder og lamper

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$$f(x+\Delta x) = \sum_{i=0}^{\infty} \frac{(\Delta x)^i}{i!} f^{(i)}(x)$$

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## Indhold

- LED og SSL status, hvorfor er test nødvendigt?
- Ny LED test standard
- Virker den nye standard?
  - International laboratorie sammenligning
- Quality lab, forsknings og kommersIELT fotometri
  - Intergrerende kugle faciliteter
  - Goniofotometer facilitet
- Levetid: lumen og color maintenace
- Laboratorie rundvisning

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**Status, LED enheder**

**LED enheder**



**Farvetemperatur**



**Effektivitet:**  
**123 lm @ 350 mA ~ 117 lm/W**



**160 lm @ 350 mA ~ 152 lm/W (@ 25 °C)**  
**139 lm @ 350 mA ~ 132 lm/W (@ 85 °C)**

**Laboratorie resultater: 303 lm/W**

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**Status, SSL produkter**

**SSL produkter er baseret på LED enheder inkluderer optik, køleprofil og elektronik**

**Retrofit produkter**



**LED armaturer**



**60-120 lm/W**

**~ 90-130 lm/W**

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## International/europæisk Test Standard

Der er en international og en europæisk test standard for SSL produkter udgivet i år og udarbejdet i samarbejde imellem:

CIE TC2-71, Chair, Yoshi Ohno (US)

CEN TC169 WG7, Chair, Guy Vandermeersch (BE)

CIE S 025/E:2015 Test Method for LED Lamps, LED Luminaires and LED Modules

EN 13032 Lighting Applications — Measurement and presentation of photometric data of lamps and luminaires — Part 4: LED lamps, modules and luminaires

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## International/europæisk Test Standard

Absolut fotometri, lamper og armaturer måles i forhold til en kalibreret standard lamp (halogen)



Test procedure,

- Ingen indbrænding
- Termisk stabilisering 0.5 % variation i lysstrøm og effekt
- Omgivelses temperatur  $25^{\circ}\text{C} \pm 1.2^{\circ}\text{C}$
- Integrerende kugle ( $2\pi$  og  $4\pi$  setup) med spektroradiometer, eller med fotometer
- Goniofotometer med fotometer og/or spektroradiometer



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## International/europæisk Test Standard

	Acceptance interval <sup>*1</sup> (WD2)	Instrument uncertainty (k=2) (WD2)	Tolerance Interval <sup>*2</sup> (WD3)
Ambient temperature	$\pm 1^\circ\text{C}$	$\leq 0.2^\circ\text{C}$	$\pm 1.2^\circ\text{C}$
Surface temperature (LED module)	$\pm 2^\circ\text{C}$	$\leq 0.5^\circ\text{C}$	$\pm 2.5^\circ\text{C}$
Air movement speed	$\pm 0.2 \text{ m/s}$	$\leq 0.05 \text{ m/s}$	$\pm 0.25 \text{ m/s}$
Supply voltage (AC)	$\pm 0.2\%$	$\leq 0.2\%$	$\pm 0.4\%$
(DC)	$\pm 0.1\%$	$\leq 0.1\%$	$\pm 0.2\%$

<sup>\*1</sup> called “tolerance interval” in WD2

<sup>\*2</sup> no requirement of instrument uncertainty in WD3

## International/europæisk Test Standard Parametre

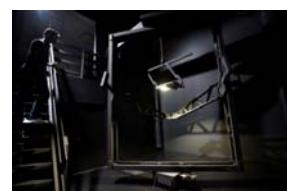
### Fotometrisk:

- Luminous flux [lm]
- Partial Luminous flux [lm]
- Efficacy [lm/W]
- Luminous intensity distribution [cd]



### Electrisk:

- Power [W]
- Current [A]
- Power factor



### Kolorimetrisk:

- Correlated color temperature [K], Duv
- Color rendering index
- Color coordinates

## Usikkerhed

**Resultatet af målinger skal angives med usikkerhed (evt. for produkt type)**

$$\Phi = 834 \text{ lm} \pm 4 \%$$

$$\text{CCT} = 3120 \text{ K} \pm 61 \text{ K} \quad x = 0.3543 \pm 0.0035$$

$$\text{CCT} = 6540 \text{ K} \pm 255 \text{ K} \quad y = 0.5443 \pm 0.0050$$

**Udvidet usikkerhed k=2 svarende til at den rigtige værdi med 95 % sikkerhed ligger indenfor det angivne interval**

**Total flux vil således være i intervallet: [ 801 lm – 867 lm ]**

**Det er svært for testlaboratorier at udføre usikkerhedsberegninger, især for kolorimetriske parametre. Teknisk note fra CIE er under udarbejdelse.**

## IC2013 world's largest interlaboratory comparison on SSL

- Undersøge robusthed af SSL test metode igennem international laboratory comparison (IC2013)
- Midlertidig SSL test metode der benytter de strengeste krav og tolerancer således at alle opfyldes:
  - LM-79-08 IESNA
  - CEN/CIE Test method draft
  - IEC 62722 (LED luminaire) IEC 62612 (LED lamp) Annex A
  - JIS 7801, 8105-5 (Japan)
- 5-6 forskellige typer af LED lamps
- Måle Protokol
- PPR og IR er givet til deltagende laboratorier
- Som færdighedstest ISO/IEC 17043
- Slutrapport er udgivet i går <http://ssl.iea-4e.org/>
- Generelt god overensstemmelse flux  $\pm 4\%$ , kromaticitet  $\pm 0.004$
- Vist at metoden er god undtagen for strømmålinger

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## IC2013 world's largest interlaboratory comparison on SSL

**23 laboratorier  
har gennem-  
ført IC2013 i  
Europa under  
VSL,  
I Danmark har  
DTU Fotonik  
og Delta  
deltaget.**

	Country	Laboratories	Nucleus Lab
Europe	FRANCE	6	VSL
	Netherlands	4	VSL
	Sweden	3	VSL/NLTC
	Denmark	2	VSL
	Germany	2	VSL
	United Kingdom	2	VSL
	Belgium	1	VSL
	Finland	1	VSL
	Russia	1	VSL
Asia/Pacific	Japan	12	AIST,NMIIJ
	China	5	NLTC
	Korea	5	VSL
	Taiwan	4	NLTC
	Australia	3	NLTC
	New Zealand	1	NLTC
Americas	Canada	1	NIST
	Brazil	1	NIST
	Total	54	

Nucleus Lab	laboratories
AIST, NMIIJ	12
NIST	2
NLTC	14
VSL	26
<b>Total</b>	<b>54</b>

NIST MAP NVLAP linked labs	45
APLAC PT linked labs	21
<b>Grand total</b>	<b>110</b>

Nucleus Labs 4  
**Total number of labs** 114  
  
 Repeated testing 3  
  
**Total number of data entry**  
**For final report** 123

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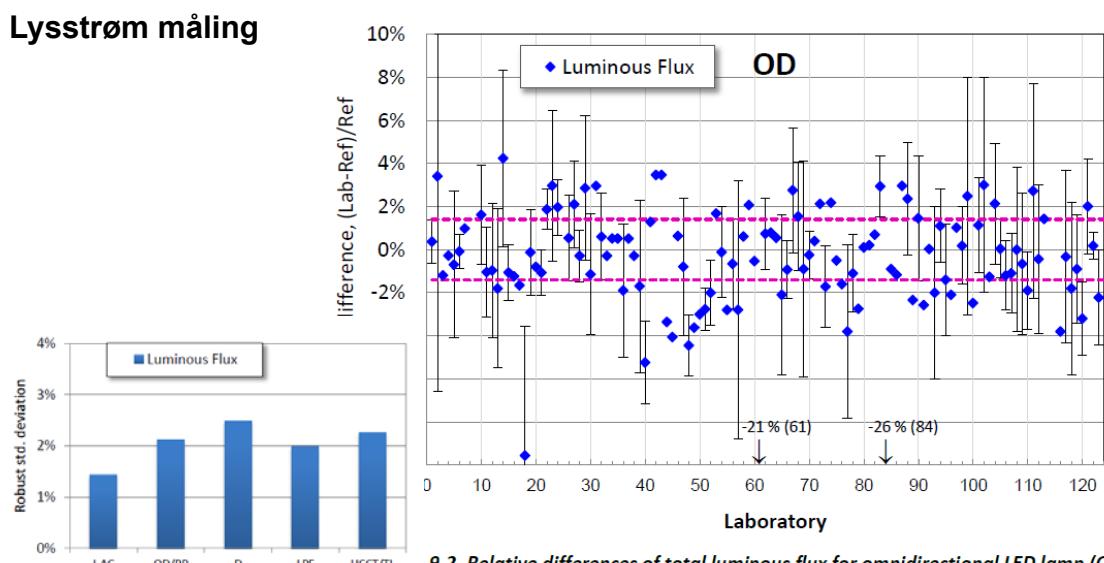
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## IC2013 world's largest interlaboratory comparison on SSL

### Lysstrøm måling



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## IC2013 world's largest interlaboratory comparison on SSL

### Strøm måling

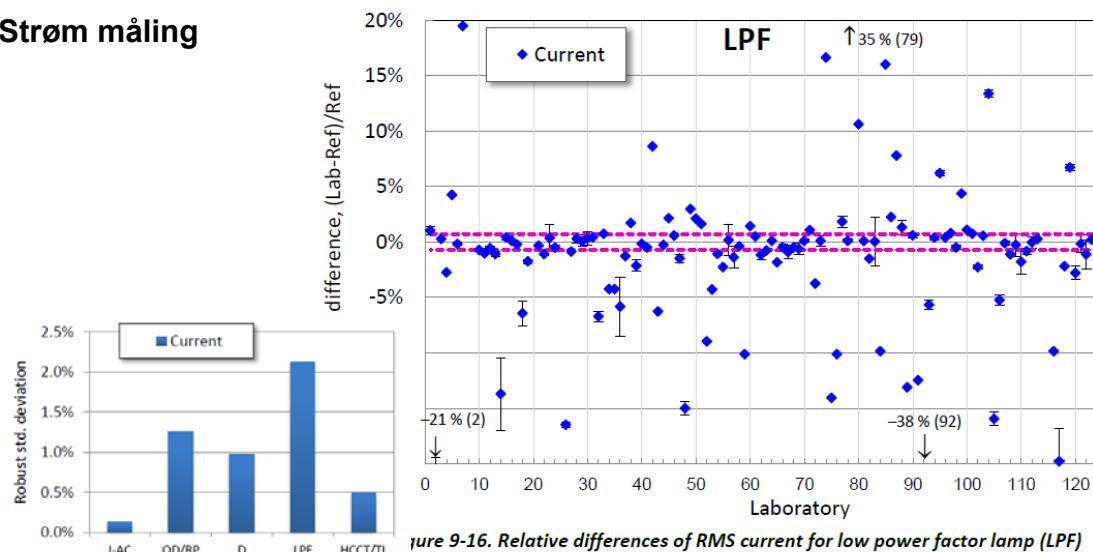


Figure 9-16. Relative differences of RMS current for low power factor lamp (LPF)

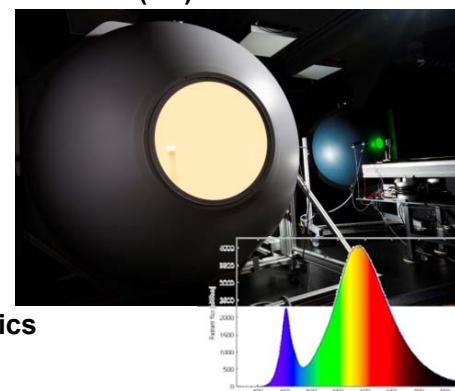
## Integrating sphere lab

Total spektral flux målinger i total flux ( $4\pi$ ) og i forward flux ( $2\pi$ ) konfiguration:

1m og 2m diameter kugler, med 15 og 60 cm port

Til måling af

- Total spectral power distribution
- Luminous flux [lm]
- Efficiency [lm/W]
- Correlated Color temperature,  $D_{uv}$
- Color rendering index, other color rendering metrics



Bølgelængde område:

Array spektrometer, 360-830 nm

Dobbel monokromator, 250-1700 nm, (UV og blue light hazard)

LED komponenter under strøm og temperatur kontrol

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## Goniofotometer lab

Nærfelts goniofotometer  
Lamper med 2m i største dimension

måling af vinkel fordeling af

- Intensitet (LID),  
ies-file eller eulumdat file, Ray data
- Kromaticitet
- Spectral power distribution,
- Correlated Color temperature, Duv
- Color rendering index

og

- Lysstrøm [lm]
- Effekt [W]
- Effektivitet [lm/W]

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## Luminous flux maintenance

LED fejler ikke pludseligt, men degraderer langsomt – også efter at have nået brugbar lysstrøm

Langtids målinger af lumen maintenance (48 retrofit LED lamps over 20.000 h)

Time [h]	Series 1 (%)	Series 2 (%)	Series 3 (%)	Series 4 (%)
0	100	100	100	100
5000	98	98	100	85
10000	95	95	100	75
15000	88	88	100	65
20000	85	85	100	35

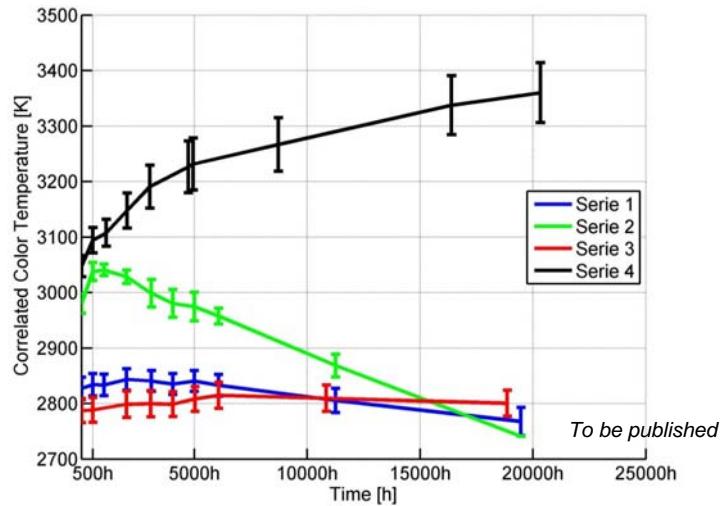
Etableret IES standard for LED packages: LM-80 and TM-21  
Ny IES standards for LED lamps: LM-84-14 and TM-28-14  
Behov for accelereret test metoder, med on/off cycling

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## Color maintenance

Correlated color temperature som funktion af tid:

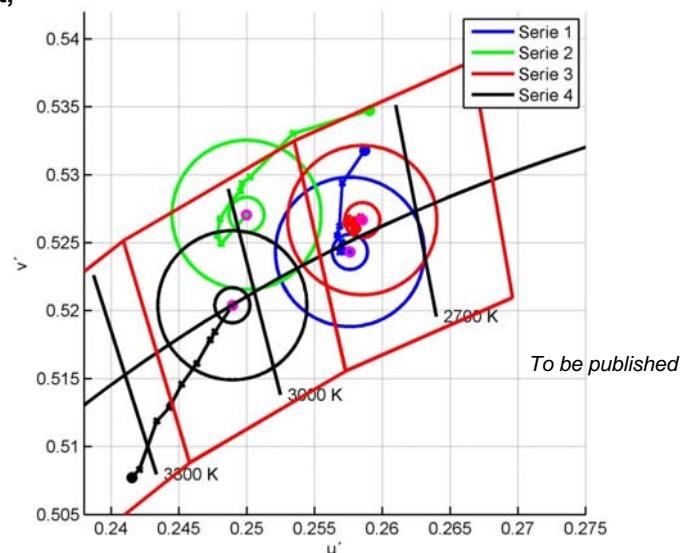


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## Color maintenance

Farve skift selvom CCT er konstant,  
chromaticity coordinates som  
funktion af tid:



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**Tak for opmærksomheden**

**I laboratoriet får I mulighed for at se og stille flere spørgsmål**

**Eller kan jeg kontaktes på**

**[cadh@fotonik.dtu.dk](mailto:cadh@fotonik.dtu.dk)**