

## **UNIVERSITI PUTRA MALAYSIA**

# IMPROVEMENTS IN DESIGN OF LOCAL FLUORESCENT ELECTRONIC BALLASTS IN COMPLIANCE WITH THE RELATED LOCAL AND INTERNATIONAL STANDARDS

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By

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The fluorescent electronic ballast has been in the market for a long time but has not created any great impact in the illumination industry due to its high initial cost of investment compared to the conventional magnetic ballast. With the advancement in power electronics and utilization of power semiconductor which is available commercially today, it is now possible to implement almost every type of desired conversion of current, voltage or frequency and availability of electronic components with higher power ratings. Thus, it is now possible to manufacture an economically priced, light weight, lower watt-loss and high quality with maximum performance electronic ballast which is compatible with all types of fluorescent luminaries.



This study is undertaken to improve the design of existing locally manufactured electronic ballasts. The study indicated that many of these commercial electronic ballasts only have partial or minimum compliance requirements or none at all to the related local and international standards, namely MS IEC 928, MS IEC 929 and EMC requirements as stipulated by SIRIM Berhad. From a survey on nine different ballast manufacturers, only seven manufacturers conducted two tests on MS IEC 928 and MS IEC 929 and only two manufacturers conducted a complete list of tests to ascertain whether their product comply with the related local and international standards. Since electronic ballast is listed as one of the electrical controlled items by the Department of Electricity and Gas Supply of Malaysia (DEGSM), it is crucial that the EMC test be imposed prior to ballast approval.

A directive was issued by the Malaysian government on the 3<sup>rd</sup> of July 1998 to implement energy conservation and to promote the use of energy efficient equipment specifically on lighting luminaries and lighting control systems. DEGSM noted the limitations of fluorescent ballast watt-loss hence, this study is undertaken to meet the implementation of energy conservation regulations/act in the near future.

The study discussed the advantages and disadvantages of electronic ballasts, their operation and performance characteristics and problems encountered during their normal operations, for instance, surges, starting current, power factor, watt-loss.



ambient temperature and environmental effects, lamp/ballast premature failures, harmonics and electromagnetic (EM) disturbances, efficiency and dimming.

Various samples of electronic ballast were collected and tested for compliances with local and international standards. It was found that many samples failed the tests on total harmonic distortion (THD) which exceeded the 25% limit.

From the test data collected on the study, the findings from the analysis on the operation, performance, design and construction of the typical electronic ballast were utilised in the construction of two improved versions of electronic ballast prototypes. The two improved versions were retested and both passed all the tests conducted on them with better results.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Master Sains.

PEMBAIKAN DALAM REKA BENTUK BALLAST ELEKTRONIK PENDAFLUOR TEMPATAN DI DALAM MEMENUHI PIAWAI-PIAWAI TEMPATAN DAN ANTARABANGSA YANG BERKAITAN

Oleh

**ZULKEFLI BIN YAACOB** 

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Kejuruteraan

Ballast elektronik bagi kelengkapan lampu pendafluor telah lama berada di dalam pasaran tetapi tidak dapat memberi sebarang impak yang ketara di dalam industri pencahayaan disebabkan oleh kos pelaburan awal yang agak tinggi jika dibandingkan dengan ballast konvensional jenis magnetik. Dengan kemajuan di dalam bidang elektronik kuasa dan penggunaan semikonduktor kuasa secara kommersil yang terdapat sekarang ini, ianya berupaya untuk melaksanakan hampir setiap jenis penukaran yang diinginkan bagi arus, voltan atau frekuensi dan kedapatannya komponen-komponen elektronik yang berkadaran kuasa tinggi. Maka dengan itu, buat masa ini, adalah berkemungkinan besar untuk menghasilkan ballast elektronik pada kos yang lebih ekonomik, ringan, berkehilangan watt rendah dan berkualiti tinggi pada perlaksanaan yang maksima bersesuaian dengan semua jenis kelengkapan lampu pendafluor.

UPM

Kajian ini adalah bertujuan untuk memperbaiki reka bentuk bagi ballast elektronik buatan tempatan sedia ada. Kajian menunjukkan bahawa kebanyakan ballast elektronik kommersil tidak mempunyai, hanya mempunyai sebahagian atau pematuhan minima ke atas keperluan berdasarkan piawai-piawai tempatan dan antarabangsa berkaitan saperti MS IEC 928, MS IEC 929 dan keperluan bagi kesesuaian elektromagnetik (EMC) sapertimana yang diperlukan oleh SIRIM Berhad. Daripada kajian yang telah dibuat ke atas 17 contoh yang dikumpulkan daripada sembilan pengeluar ballast elektronik yang berlainan, hanya tujuh pengeluar telah melakukan dua ujian bagi MS IEC 928 dan MS IEC 929 dan hanya dua pengeluar sahaja telah melakukan senarai lengkap ujian. Ini adalah penting kerana ballast elektronik adalah merupakan salah satu daripada barangan elektrik terkawal oleh Jabatan Bekalan Elektrik dan Gas Malaysia (JBEGM).

Kajian ini juga membincangkan tentang kebaikan dan keburukan tentang ballast elektronik, ciri-ciri operasi dan perlaksanaan dan juga masalah-masalah yang dihadapi semasa ianya beroperasi secara normal saperti penerpaan, arus mula, faktor kuasa, kehilangan watt, suhu sekeliling dan kesan keatas alam sekitar, kegagalan pra-matang bagi lampu/ballast, harmonik dan kesan gangguan elektromagnetik (EM), kecekapan dan pemalapan.

Pelbagai contoh ballast elektronik telah dikumpulkan dan diuji-kaji bagi memastikan pematuhan berdasarkan kepada keperluan dan telah didapati bahawa kebanyakan contoh yang diuji telah gagal bagi ujian "Jumlah Herotan Harmonik"



yang mana melebihi tahap 25%. Daripada data ujian yang dikumpulkan di atas kajian yang telah dibuat, analisa ke atas operasi, perlaksanaan, reka bentuk dan pembinaan bagi ballast biasa telah digunakan di dalam pembinaan dua versi contoh sulung ballast elektronik yang telah diperbaiki. Ianya telah diuji sebagaimana yang telah dilakukan keatas contoh-contoh yang telah dikumpulkan di mana kedua-duanya telah didapati lulus kesemua ujian berkenaan dengan contoh sulung yang kedua telah memberikan keputusan yang lebih baik.

Pada bahagian akhir kajian, data-data telah terkumpul telah dijadualkan untuk perbincangan dan perbandingan secara keseluruhan dalam menentukan sama ada contoh-contoh dan contoh sulung tersebut telah dapat memenuhi keperluan piawai-piawai berkenaan secara sepenuhnya atau tidak. Kesimpulan ke atas kajian kemudiannya telah dibuat. Penyelidikan lanjut dan perakuan telah dicadangkan berdasarkan kepada pendekatan reka bentuk baru, topologi-topologi dan teknikteknik bagi pembinaan ballast elektronik dengan merujuk kepada penyelidikan yang dijalankan oleh berbagai pereka ballast elektronik.



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I certify that an Examination Committee met on 6<sup>th</sup> Februari 2001 to conduct the final examination of Zulkefli Yaacob on his Master of Science thesis entitled "Improvements in Design of Local Fluorescent Electronic Ballasts in Compliance with Related Local and International Standards" in accordance with the Universiti Pertanian Malaysia (higher Degree) Act 1980 and Universiti Pertanian Malaysia (Higher Degree) Regulations 1981. The Committee recommends that the candidate be awarded the relevant degree. Members of the Examination Committee are as follows:

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### **DECLARATION**

I hereby declare that the thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at UPM or other institutions.

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Many

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#### LIST OF ABBREVIATIONS

AC Alternating Current

ANN Artificial Neural Network

ANSI American National Standards Institute

BSI British Standard Institute

CBM Certified Ballast Manufacturers Association

CCF Current Crest Factor

CENELEC European Committee for Electrotechnical Standardisation

CFL Compact Fluorescent Lamp
CIC Continuous Input Current

CISPR International Special Committee on Radio Interference

CO Carbon Monoxide
CO<sub>2</sub> Carbon Dioxide

COP Coefficient of Performance

CPPFC Charge Pump Power Factor Correction

CS Current Source

dB Decibles

DC Direct Current

DCM Discontinuous Current Mode

DEGSM The Department of Electricity and Gas Supply of Malaysia

DSM Demand Side Management

ECM Energy Centre of Malaysia (Pusat Tenaga Malaysia)

EEO Energy Efficiency Officer

EM Electromagnetic

EMC Electromagnetic Compatibility

EMF Electromotive Force

EMI Electromagnetic Interference

ESD Electrostatic Discharge

ESR Equivalent Series Resistance

EUT Equipment Under Test



FCC Federal Communications Commission

FLEB Fluorescent Lamp with Electronic Ballast

GDP Gross Domestic Product

GTO Gate Turn-off

HVAC Heating, Ventilating and Air-conditioning

HF High Frequency

HID High Intensity Discharge

HPS High Pressure Sodium

HVDC High Voltage Direct Current

IC Integrated Circuit

IEC International Electrotechnical Commission

IEEE Institution of Electrical and Electronics Engineers

IES Illuminating Engineers Society

IGBT Insulated Gate Bipolar Transistor

IPP Independent Power Producer

ISO International Organisation for Standardisation

KPBE Ketua Pengarah Bekalan Elektrik (Director General of Electricity

Supply)

LISN Line Impedance Simulation Network

LLS Lembaga Letrik Sabah (Sabah Electricity Board)

LPW Lumen per Watt

MOSFET Metal Oxide Semiconductor Field Effect Transistor

MS Malaysian Standard

NEC National Electrical Code

NEMA National Electrical Manufacturers Association

NLPIP National Lighting Product Information Program

NTC Negative Temperature Coefficient

PCB Printed Circuit Board

PF Power Factor

PFC Power Factor Correction

PLC Power Line Carrier



PSpice A member of SPICE family of Circuit Simulators

PWD Public Works Department

PWM Pulse Width Modulation

RCCB Residual Current Circuit Breaker

RF Radio Frequency

RFI Radio Frequency Interference

RLO Relative Light Output

RMS Root Mean Square

SCR Silicon Control Rectifier

SESCO Sarawak Electricity Supply Corporation

SIRIM Standards and Industrial Research Institute of Malaysia

SO<sub>2</sub> Sulphur Dioxide

SPICE Simulation Program with Integrated Circuit Emphasis

SLICE Circuit simulator program developed by Harris Semiconductor

THD Total Harmonic Distortion

TNB Tenaga Nasional Berhad

UDCS User Defined Controlled Source

UL Underwriters Laboratories of USA

UPS Uninterruptible Power Supply

US FDA Food and Drug Administration of USA

UVLO Under-voltage Lockout

VCO Voltage Cut-out

VDC DC Voltage Source

VS Voltage Source



#### **GLOSSARY OF TERMS**

The following technical and lighting terminologies are frequently used with reference to the study. These are presented in alphabetical order and explained so that they are easy to understand. For a complete range of lighting terminology and precise definitions, please refer to the IES Lighting Handbook, 1981.

Active Filter A filter which is switched in response to demand to

attenuate or eliminate harmonic components and

compensate for active power.

Advance, Firing Angle The angle at which a thyristor starts conduction in

advance of, and relative to, the instant when the thyristor forward voltage falls to zero in a converter.

Used in relation to the inverting mode of operation.

Ambient temperature The temperature of the general mass of air or cooling

medium into which heat is finally transferred from a

hot body.

Asymmetrical Not uniform in characteristic or construction.

Avalanche A chain reaction which occurs when minority carriers

are accelerated by a high electric field, so liberating

further carriers leading to a sharp increase in reverse

current and breakdown.

Avalanche Diode A diode which may temporarily be exposed to

voltages of the order of the breakdown voltage.



Ballast A device used with gaseous discharge lamps that

provides necessary conditions to start and operate the

lamps.

Ballast Factor The percentage of light produced by a commercial

ballast compared to a reference or standard ballast.

Bidirectional Capable of current conduction in both directions, for

example a triac.

Breakdown Voltage The reverse voltage level at which the reverse current

increases rapidly in a diode.

Bridge Full-wave converter.

Chopping A technique of rapidly switching on and off a source

of voltage.

Clamping Voltage Introduction of a voltage reference level to a pulsed

or transient waveform to limit the peak value.

Closed-loop A system in which information regarding the state of

a controlled quantity is fed back to the controlling

element.

Colour Rendering An expression for the effect of a light source on the

colour appearance of objects in comparison with their

colour appearance under a reference light source.

Commutating Diode A diode placed across a DC load to permit transfer of

load current away from the source, and so allow the

thyristors in the DC source to turn off. In addition to permitting commutation of the source thyristors, the diode will prevent reversal of the load voltage.

Conducting Angle The angle over which a device conducts.

Conduction Loss The energy dissipated within the device during the

on-state conduction.

Constant-current Inverter An inverter fed from a DC source with a large series

inductor, so that over each inverter cycle the source

current remains almost constant.

Constant-voltage Inverter An inverter fed from a DC source with a large

parallel capacitor, so that over each inverter cycle the

source voltage remains almost constant.

Converter A circuit which convert AC to DC or vise versa.

Critical Damping Which gives most rapid transient response

without overshoot or oscillation.

Damping Extraction of energy from an oscillating system.

D.C Link Intermediate DC stage between two systems of

different frequency.

Delay, Firing Angle The retarded angle at which a thyristor starts

conducting relative to that instant when the thyristor

