# DEVELOPMENT OF FINITE ELEMENT CODE FOR NON-LINEAR ANALYSIS OF INTERLOCKING MORTARLESS MASONRY SYSTEM

By

## AHMED HASAN AHMED AL-WATHAF

Thesis Submitted to the School of Graduate Studies, Universiti Putra Malaysia, in Fulfilment of the Requirements for the Degree of Doctor of Philosophy

April 2006



TO ALL MEMBERS OF MY FAMILY



Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfilment of the requirement for the degree of Doctor of Philosophy

## DEVELOPMENT OF FINITE ELEMENT CODE FOR NON-LINEAR ANALYSIS OF INTERLOCKING MORTARLESS MASONRY SYSTEM

By

### AHMED HASAN AHMED AL-WATHAF

### April 2006

#### Chairman: Associate Professor Waleed A. M. Thanoon, PhD

Faculty : Engineering

Presently, interlocking mortarless masonry system has been developed as an alternative to the conventional mortared masonry system for wall construction. The structural behaviour of the interlocking mortarless masonry system is not well explored and there is no standard and/or design specification for safe design of the interlocking mortarless block masonry system. The existing finite element analyses are simplified due to the absence of the significant and essential structural characteristics of the interlocking mortarless masonry system. Hence these models show inaccurate prediction for the structural response of the masonry system compared to actual behaviour of the system found experimentally.

This study aims at investigating numerically the structural response of interlocking masonry system using finite element method. The developed algorithm used in the FE analysis includes appropriate mathematical models to simulate the main features of mortarless masonry system. These models are derived experimentally using small scale specimens. The main features simulated are the structural characteristics of the interlocking dry joints under combined Normal-Shear force actions, the failure mechanism of the joints, nonlinear contact behaviour of the joint considering the geometric imperfection of the block beds, the nonlinear stress-strain behaviour of the masonry materials and the failure of the masonry materials as well as the geometric nonlinearity. Proper test setups have been proposed to measure accurately the joint response under elastic, inelastic and failure stages of load. The actual behaviour of the interlocking system obtained experimentally is mathematically modelled and implemented in the finite element algorithm developed for the analysis of the interlocking masonry system. An incremental-iterative 2-D nonlinear finite element code is developed to implement the proposed algorithm and analyze the masonry system till failure.

The developed experimental setups used in this study successfully revealed the important features of the interlocking mortarless joint. The results indicate that the developed constitutive model and finite element code can successfully trace the structural behaviour (capacity, deformation and mode of failure) of the interlocking mortarless masonry system from the initial stage of loading till the failure. A general equation is proposed to estimate the capacity of interlocking mortarless masonry walls under eccentric and concentric vertical loads.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Doktor Falsafah

# PEMBANGUNAN KOD UNSUR TERHINGGA UNTUK ANALISIS TIDAK LINEAR SISTM PERBATAAN TANPA MORTAR SALING-KUNCI.

Oleh

### AHMED HASAN AHMED AL-WATHAF

#### April 2006

#### Pengerusi: Profesor Madya Waleed A. M. Thanoon, PhD

### Fakulti : Kejuruteraan

Pada masa kini, sistem saling-kunci perbataan tanpa mortar telah dibangunkan sebagai alternatif kepada sistem perbataan dengan mortar yang biasa digunakan untuk pembinaan dinding. Tingkahlaku sistem struktur saling-kunci perbataan tanpa mortar belum dibangunkan dengan sempurna dan tiada piawaian dan/atau spesifikasi rekabentuk yang selamat untuk sistem perbataan blok saling-kunci. Analisis unsur terhingga yang sedia ada telah dipermudahkan kerana ketiadaan ciri penting sistem struktur perbataan tanpa mortar. Oleh itu model menunjukkan ketidaktepatan ramalan untuk tingkahlaku sistem struktur perbataan berbanding kepada tingkahlaku sebenar sistem yang dilakukan secara eksperimen.

Kajian ini bermatlamat untuk mengkaji tingkahlaku sistem struktur perbataan saling kunci secara numerikal menggunakan analisis unsur terhingga. Algorithma yang dibangunkan dalam analisis unsur terhingga merangkumi model matematik yang besesuaian, diperolehi secara eksperimen menggunakan spesimen yang berskala kecil. Penampilan paling utama yang disimulasikan adalah ciri struktur saling-kunci



sambungan di bawah tindakan daya mampatan ricih, mekanisma kegagalan sambungan, hubungan ketidaklinearan tingkahlaku sambungan dengan mengambil kira ketidaktepatan blok secara geometri, ketidaklinearan tingkahlaku tegasan-terikan bahan bata, kegagalan bahan bata dan ketidaklinearan geometri. Ujikaji lengkap telah dicadangkan untuk mengukur secara tepat tindakbalas di bawah beban elastik, tidak elastik dan tahap kegagalan. Tingkahlaku sistem saling-kunci diperolehi secara eksperimen telah dimodelkan secara matematik untuk analisis sistem perbataan salingkunci. Kod unsur terhingga 2-dimensi tak linear secara berperingkat telah dibangunkan dengan menggunakan algorithma yang dicadangkan dan menganalisis sistem perbataan sehingga gagal.

Susunan eksperimen yang dibangunkan untuk kajian telah berjaya membuktikan ciri penting sambungan saling-kunci sambungan tanpa mortar. Keputusan menunjukkan algrithma yang dibangunkan dan kod unsur terhingga telah berjaya mengesan tingkahlaku strukur (kapasiti, perubahan dan mod kegagalan) sistem saling-kunci perbataan tanpa mortar daripada peringkat awal bebanan hingga gagal. Persamaan umum diusulkan untuk menganggarkan kapasiti dinding perbataan saling kunci tanpa mortar di bawah bebanan tegak eksentrik dan konsentrik.



### **ACKNOWLEDGEMENTS**

Praises and thanks for the Almighty Allah S. W. T. for giving me the strength, health and wisdom to complete this Degree successfully.

I would like to express my deepest gratitude to my supervisor Prof. Dr. Waleed A. M. Thanoon for his kind supervision, guidance, and valuable suggestions. I have learned a lot from his thorough and insightful review of this study and his dedication to achieve high quality and practical research.

I am grateful to all my supervisory committee members; Assoc. Prof. Dr. Jamaloddine Noorzaei, Assoc. Prof. Dr. Mohd Saleh Jaafer and Assoc. Prof. Dr. Mohd Razali Abdulkadir for their advices and suggestions during this study.

Also, I gratefully acknowledge Sana'a University for their financial support during the course of this study which gave me the opportunity to pursue my study in Malaysia.

Many great thanks extended to all my friends and the structural laboratory staff especially Mr. Mohd Halim Othman for their valuable assistance and help in the production of the blocks and providing the testing equipments and instrumentation.



I certify that an Examination Committee has met on 7<sup>th</sup> April 2006 to conduct the final examination of Ahmed Hasan Ahmed Al-Wathaf on his Doctor of Philosophy thesis entitled "Development of Finite Element Code for Non-Linear Analysis of Interlocking Mortarless Masonry System" in accordance with Universiti Pertanian Malaysia (Higher Degree) Act 1980 and Universiti Pertanian Malaysia (Higher Degree) Regulations 1981. The Committee recommends that the candidate be awarded the relevant degree. Members of the Examination Committee are as follows:

# Bujang Kim Huat, PhD

Professor Faculty of Engineering Universiti Putra Malaysia (Chairman)

# Abang Abdullah Abang Ali, PhD

Professor Faculty of Engineering Universiti Putra Malaysia (Internal Examiner)

# Abdel Magid Salem Hamouda, PhD

Professor Faculty of Engineering Universiti Putra Malaysia (Internal Examiner)

# Muhamad Fauzi Mohd Zain, PhD

Professor Faculty of Engineering Universiti Kebangsaan Malaysia (External Examiner)

HASANAHO DHD. GHAZALI, PhD Professor/Deputy Dean School of Graduate Studies

Universiti Putra Malaysia Date: **18 MAY 2006** 



This thesis submitted to the Senate of Universiti Putra Malaysia and has been accepted as fulfilment of the requirement for the degree of Doctor of Philosophy. The members of the Supervisory Committee are as follows:

### Waleed A. M. Thanoon, PhD

Associate Professor Faculty of Engineering Universiti Putra Malaysia (Chairman)

# Jamaloddine Noorzaei, PhD

Associate Professor Faculty of Engineering Universiti Putra Malaysia (Member)

Mohd Saleh Jaafer, PhD Associate Professor Faculty of Engineering Universiti Putra Malaysia (Member)

# Mohd Razali Abdulkadir, PhD

Associate Professor Faculty of Engineering Universiti Putra Malaysia (Member)

e 2

AINI IDERIS, PhD Professor/ Dean School of Graduate Studies Universiti Putra Malaysia

Date: 08 JUN 2006



# DECLARATION

I hereby declare that the thesis is based on my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously or concurrently submitted for any other degree at UPM or other institutions.

AHMED H. A. AL-WATHAF

Date: 28/4/2006



# TABLE OF CONTENTS

Page

ii
iii
v
vii
viii
X
xvi
xviii
xxviii

# **CHAPTER**

1	INTRODUCTION	1
	1.1 General	1
	1.2 Research Significance	2
	1.3 Objectives	3
	1.4 Scope	3
	1.5 Layout of Thesis	4
2	LITERATURE REVIEW	6
	2.1 Introduction	6
	2.2 Development and Structural Behaviour of Interlocking	7
	2.2 Einite Element Modelling of Maconwy	20
	2.5 Finite Element Modelling of Masonry	20
	2.3.1 Conventional Masonry Models	29
	2.3.1.1 Masonry Micro-Models	29
	2.3.1.2 Masonry Macro-Models	37
	2.3.1.3 Higher Smeared Masonry Macro-Models	39
	2.3.1.4 Mixed Masonry Models	41
	2.3.2 Interlocking Mortarless Masonry Models	43
	2.3.3 Masonry Joint Models	46
	2.3.3.1 Interface Element	48
	2.3.3.2 Link Element	51
	2.4 Summary and Conclusion	52
3	FINITE ELEMENT MODELLING	57
	3.1 Introduction	57
	3.2 Masonry Discretization	57
	3.3 Finite Element Formulation	60
	3.3.1 Plane Isoparametric Element Formulation	60
-	3.3.2 Isoparametric Interface Element Formulation	64
	3.3.3 Isoparametric Bar Element Formulation	71
	3.3.4 Numerical Integration	73

3.3.4 Numerical Integration

	3.4	Nonlinear Finite Element Modelling	75
	3.5	Summary and Conclusion	76
4	EXI	PERIMENTAL TESTING PROGRAM	78
	4.1	Introduction	78
	4.2	Preparation for Testing	79
		4.2.1 Interlocking Blocks Production	79
		4.2.2 Verification of Block Unit Dimensions	80
		4.2.3 Water Absorption, Water Content and Oven-Dry Density for Blocks	82
		4.2.4 Concrete Grout Specimen Casting	82
	4.3	Compression Test of Block and Grout	83
		4.3.1 Test Specimens	83
		4.3.2 Compression Test Setup and Test Procedure	84
		4.3.2.1 Compressive Stress-Strain Relation Test	85
		4.3.2.2 Poisson's Ratio Determination Test	86
	4.4	Splitting Tensile Strength Test	89
		4.4.1 Test Specimens	89
		4.4.2 Test Setup and Test Procedure	90
	4.5	Shear Test of Interlocking Mortarless Joint	91
		4.5.1 Proposed Modified Triplet Shear Test Setup	92
		4.5.2 Test Procedure and Measurements	96
	4.6	Contact Behaviour Test of Bed Joint	98
		4.6.1 Proposed Methods of Contact Behaviour Test	99
		4.6.1.1 Single Joint Specimens	100
		4.6.1.2 Multiple Joints Specimens	101
		4.6.2 Test Setup and Test Procedure	102
	4.7	Compression Test of Prisms	103
		4.7.1 Test Specimens	104
		4.7.2 Test Setup and Test Procedure	105
	4.8	Summary and Conclusion	106
5	EX	PERIMENTAL TEST RESULTS AND DISCUSSION	108
	5.1	Introduction	108
	5.2	Characteristic of Block and Grout under Compression	109
		5.2.1 Compressive Strength Characteristic	109
		5.2.2 Uniaxial Compressive Stress-Strain Behaviour	112
		5.2.2.1 Concrete Block Units	112
		5.2.2.2 Concrete Grout	115
		5.2.3 Poisson's ratio	117
		5.2.4 Mode of Failure of Block under Axial Compression	ı 119
		5.2.5 Mathematical Modelling of Uniaxial Compressive Stress-Strain Curves	120
		5.2.5.1 Stress-Strain Relations Review	120
		5.2.5.2 Discussion on the Reviewed Stress-Strain Relations	122
		5.2.5.3 Selection of Stress-Strain Relation	124



		5.2.5.4 Proposed Method of Material Parameter	126
	53	Splitting Tensile Strength of Block and Grout	120
	5.5	Shear Characteristic of Interlocking Mortarless Masonry Joint	120
	J. <del>1</del>	5.4.1 Strength and Deformation Characteristics	130
		5.4.2 Mode of Failure and Interlocking Mechanism	138
		Fvaluation	150
		5.4.3 Normal-Shear Stresses Failure Envelop	142
	55	Characteristic of Mortarless Joint under Compression	144
	0.0	5.5.1. Single Joint	144
		5.5.2. Multiple Joints	147
	5.6	Characteristic of Interlocking Mortarless Block Prism under	150
		Compression	100
		5.6.1. Strength and Deformation Characteristics	150
		5.6.1.1 Ungrouted Prisms	150
		5.6.1.2 Grouted Prisms	154
		5.6.2 Web Splitting and Mode of Failure	158
		5.6.2.1 Ungrouted Prisms	158
		5.6.2.2 Grouted Prisms	159
	5.7	Summary and Conclusion	162
6	NO CO	NLINEAR FINITE ELEMENT ANALYSIS: NSTITUTIVE MODELLING	163
	6.1	Introduction	163
	6.2	Masonry Materials Modelling	164
		6.2.1 Stress-Strain Relation	164
		6.2.1.1 Uniaxial Stress-Strain Relation	164
		6.2.1.2 Biaxial Stress-Strain Relation	167
		6.2.2 Material Failure Criteria	172
		6.2.3 Masonry Material Stiffness	175
	6.3	Modelling Of Mortarless (Dry) Joint	178
		6.3.1 Contact Stress-Deformation Relation	179
		6.3.2 Shear Stress-Slip Relation	181
		6.3.3 Failure Criteria of Mortarless Joint	183
		6.3.3.1 Mortarless Joint Opening	183
		6.3.3.2 Mortarless Joint Shear Strength Envelope	184
		6.3.4 Mortarless Joint Stiffness	185
		Madalling of Diadr Crosst Intentions	1 X X
	6.4	Modelling of Block-Grout Interface	100
	6.4 6.5	Steel Reinforcement Modelling	190
	6.4 6.5 6.6	Steel Reinforcement Modelling Summary and Conclusion	190 191
7	6.4 6.5 6.6 NO	Steel Reinforcement Modelling Summary and Conclusion NLINEAR FINITE ELEMENT ANALYSIS:	190 191 <b>193</b>
7	6.4 6.5 6.6 NO PRO	Steel Reinforcement Modelling Summary and Conclusion NLINEAR FINITE ELEMENT ANALYSIS: DCEDURE AND PROGRAMMING	100 190 191 <b>193</b>
7	6.4 6.5 6.6 <b>NO</b> 7.1 7.2	Steel Reinforcement Modelling Summary and Conclusion NLINEAR FINITE ELEMENT ANALYSIS: OCEDURE AND PROGRAMMING Introduction Nonlinear Finite, Element Analysis	100 190 191 <b>193</b> 193
7	6.4 6.5 6.6 <b>NO</b> <b>PR</b> 7.1 7.2	Nodeling of Block-Orout Interface Steel Reinforcement Modelling Summary and Conclusion NLINEAR FINITE ELEMENT ANALYSIS: DCEDURE AND PROGRAMMING Introduction Nonlinear Finite Element Analysis 7.2.1 Numerical Procedure of Nonlinear FE Analysis	190 191 <b>193</b> 193 193

6

	7.2.2 Solution Algorithm of Nonlinear FE Analysis	199
	7.2.2.1 Residual Forces	201
	7.2.2.2 Convergence Criterion	202
7.	3 Nonlinear Finite Element Programming	204
	7.3.1 Input and Output Data	205
	7.3.2 Nonlinear FE Program Modules	205
	7.3.2.1 Main Program	205
	7.3.2.2 Auxiliary subroutines	209
7.	4 Program Verification	214
	7.4.1 Interface Element Stiffness Verification	214
	7.4.2 Type of Loading and Interface Element Location Verification	216
	7.4.3 Stress Verification	219
	7.4.4 Stiffness Matrices Transformation Verification	221
	7.4.5 Nonlinear Analysis Process Verification	223
7.	5 Summary and Conclusion	225
NO	NLINEAR FINITE ELEMENT ANALYSIS:	226
RE	SULTS AND DISCUSSION	226
8.1	Introduction	226
8.2	Materials and Interfaces Properties	226
8.3	Structural Behaviour of Block Unit	227
8.4	Structural Behaviour of Prisms	230
	8.4.1 Ungrouted (Hollow) Prism	230
	8.4.2 Grouted Prism	234
8.5	Structural Behaviour of Wall Panels	239
	8.5.1 Wall Discretization	239
	8.5.2 Wall Compressive Strength	243
	8.5.3 Deformation of Walls	248
	8.5.3.1 Vertical deformation	249
	8.5.3.2 Lateral Deflection	252
	8.5.4 Mortarless Joint Response	259
	8.5.5 Mode of Failure of Walls	260
	8.5.5.1 Un-Stiffened Walls (Group A)	260
	8.5.5.2 Un-stiffened walls (Group B)	263
_	8.5.5.3 Un-Stiffened Walls (Group C)	266
8.6	Developments of Capacity Equation	269
	8.6.1 Effect of Slenderness and Eccentricity on Wall Capacity	270
	8.6.2 Mathematical Modelling of Wall Capacity	275
	8.6.3 Evaluation of Capacity Equation	276
	8.6.3.1 Group I, Un-stiffened walls	277
	8.6.3.2 Group II, Stiffened Walls	280
	8.6.3.3 Group III, Stiffened walls	283
8.7	Summary and Conclusion	286
-	✓	

8



9 SI	JMMARY AND CONCLUSION	290
9.	I Summary	290
9.	2 Conclusion	293
	9.2.1 Characteristics of Interlocking Mortarless Masonry	293
	9.2.2 Constitutive model	295
	9.2.3 Nonlinear Finite Element Analyses	296
9.	3 Recommendation for Further Work	297
REFERENC	ES	298
APPENDICES		
BIODATA OF THE AUTHOR		

.



# LIST OF TABLES

Table		Page
3.1	Coordinates and Weights of Gaussian Points	75
5.1	Compression and splitting test results of block and grout material	110
5.2	Stress-Strain Relations	121
5.3	Summary of the shear test results	131
5.4	Compression Test Results of Prisms	151
6.1	Material Stiffness Matrix of Cracked and Crushed Masonry Material	176
6.2	Stiffness Matrix of Opened and Slipped Dry Joint	187
7.1	Masonry Material and Mortarless Properties of Verification Example	223
8.1	Masonry Materials Properties	227
8.2	Dry Joint Element Properties (JE)	227
8.3	Block- Grout Interface Element Properties (BE)	277
8.4	Material Properties of Walls	243
8.5	Cross Sectional Properties of Walls	243
8.6	Compressive Strength of Walls	244
8.7	Wall Capacity Reduction Comparison	247
8.8	Maximum Predicted Loads and Reduction	273
8.9	Coefficients of Proposed Equations	276
8.10	Comparison of Capacity Reduction Factor of Group I	278
8.11	Comparison of Capacity Reduction Factor of Group II	281
8.12	Comparison of Capacity Reduction Factor of Group III	284
A.1	Dimension Measurements of Stretcher Blocks	307

A.2	Dimension Measurements of Corner Blocks	308
A.3	Dimension Measurements of Half Blocks	309
A.4	Water Absorption, Water Content and Oven-Dry Density	309
A .5	Sieve Analysis for Quarry Sand of Block Specimens	310
A .6	Sieve Analysis for Sand of Grout Specimens	310
B.1	Compression Test Results of Stretcher Block Unit	311
B.2	Compression Test Results of Corner Block Unit	312
B.3	Compression Test Results of Half Block Unit	313
B.4	Compression Test Results of Grout cylinders	314
B.5	Splitting Tensile Strength Results	314
C.1	Partial Safety Factor for Material Strength $\gamma_m$	315
C.2	The Characteristic Compressive Strength of Bonded Masonry $f_k$	316
C.3	Capacity Reduction Factor $\beta$ for Bonded Masonry	316
C.4	Partial Safety Factor for Strength of Reinforced Masonry	317
E.1	Input Data File	323
E.2	Description of the Input Data File	324



# LIST OF FIGURES

Figur	e	Page
2.1	Interlocking Block Developed by Thallon (1983)	8
2.2	Haenar Interlocking System (1984)	8
2.3	Mecano Interlocking System, Gallegos (1988)	9
2.4	Drexel University Interlocking Block, Harris et al. (1992)	10
2.5	Compression Test Setup and Results, Oh (1994)	11
2.6	Typical test setup of diagonal shear test, Oh et al. (1993)	12
2.7	Interlocking Hollow Block System, UPM, Abang et al. (1993)	13
2.8	Crack Pattern of Axial Loaded Wall, Abang et al. (1993)	14
2.9	Vertical Deformation Results, Abang et al. (1993)	15
2.10	Interlocking Hollow Block System, Mirasa et al. (1999)	16
2.11	Details of SILBLOCK, Anand and Ramamurthy (2000)	17
2.12	Test Setup and Test Result Comparison, Anand and Ramamurthy (2000)	18
2.13	Smart Masonry, Anderson and Beal (2001)	19
2.14	Putra Interlocking Block System, Thanoon et al. (2004)	20
2.15	Wall Construction of Putra Block System, Thanoon et al. (2004)	20
2.16	Test Setup Wall Panels, Najm (2001)	21
2.17	Variations of Wall Efficiency, Najm(2001)	22
2.18	Wall Specimens of Shehab (2005)	23
2.19	Stiffened Wall Efficiency, Shehab (2005)	23
2.20	Prism and Wall Panel Specimens, Jaafar et al. (2005)	24

2.21	Test Specimens and Comparison of Stress-Strain Curves, Marzahn (1997)	25
2.22	Influence of Bed Plane Quality, Marzahn (1997)	26
2.23	Triplet Shear Test Setup and Shear Strength Curves, Marzahn (1998)	27
2.24	Long-Term Compression Test (0.5 N/mm <sup>2</sup> ), Marzahn (1999)	28
2.25	Finite Element Subdivision and Test Results Comparison, Page (1978)	30
2.26	FE Idealization and Test Results Comparison, Suwalski and Drysdale (1986)	31
2.27	Typical FE Mesh and Test Result Comparison, Ali and Page (1988)	32
2.28	Comparison the FE Model with Test Result, Ali and Page (1989)	33
2.29	3-D FE Model and the Proposed Behaviour, Afshari and Kaldjian (1989)	34
2.30	3-D and 2-D FE Models, Guo (1991)	35
2.31	FE Mesh and Vertical Deformation Result, Sayed-Ahmed and Shrive (1996a)	36
2.32	Typical FE Mesh and Results, Yi and Shrive (2003)	37
2.33	Failure Surface and Test Results Comparison, Samarasinghe et al. (1981)	38
2.34	Transformation and Stress And Strain Results, Dhanasekar et al. (1985)	39
2.35	Numerical and Test Results of Load-Displacement, Lotfi and Shing (1991)	40
2.36	Layered Element and Result Comparison, Cerioni and Doinda (1994)	41
2.37	Repetitive Unit Cell, Luciano and Sacco (1997)	43
2.38	Unit Cell Used by Mafria and Sacco (2001)	43
2.39	FE mesh and test result comparison, Oh (1994)	44
2.40a	Elementary Sliding Mechanism, Alpa et al. (1998)	45

2.40b	Elementary Portion of Masonry and Response of a Wall, Alpa et al. (1998)	45
2.41	3-D FE Mesh of a Wall and Efficiency Comparison, Sadoun (2000)	46
2.42	Zero Thickness Joint Elements Used By Goodman et al. (1968)	48
2.43	Zero Thickness Joint Elements Used By Page (1978)	49
2.44	Isoperimetric Interface Element Used By Lotfi and Shing. (1994)	50
2.45	Interface Element of Giambanco et al. (2001)	50
2.46	Link Element Idealization, Saadeghvaziri and Mehta (1993)	51
2.47	Typical Wall Segment Showing Link Elements, Riddington and Noam (1994)	52
3.1	Elements Used In FE Analysis	59
3.2	2-D Finite Elements Meshes of Masonry	59
3.3	8-Nodded Isoparametric Plane Element	61
3.4	Relation between Material and Global Coordinate Systems	63
3.5	Isoparametric Parabolic Interface Element	65
3.6	Axes Transformation	68
3.7	Bar Element in General Orientation	72
3.8	Locations of Gaussian Points	75
4.1	Putra Interlocking Block units	80
4.2	Nominal Dimensions of Putra Interlocking Block Units	81
4.3	Compression Test Specimens	84
4.4	Universal Testing Machine and Data Acquisition System	85
4.5	Compressive Stress-Strain Test Setup	86
4.6	Unit Test Compression Machine	87
4.7	Poisson's Ratio Determination Test	88

.

Splitting Tensile Strength Specimens	90
Splitting Test Setup	91
Different Types of Shear Tests Set-Up	93
Proposed Modified Triplet Shear Test Setup	94
Details of Shear Test Setup	95
A Specimen under Test	96
Dimensions of the Panel Specimen and Measuring Points, DPs	97
Diagonal Demec Point's Displacement $(D)$ and Horizontal Slip $(S)$	98
Mortarless (Dry) Masonry Bed Joint	99
Contact Test Specimen of Single Joint	101
Contact Test Specimen of Multiple Joints	102
Contact Test Setups	103
Ungrouted and Grouted Test Specimen of Prisms	104
Compression Test Setup of Ungrouted and Grouted Prisms	105
Compressive Strength Versus Density Of Different Block Units	111
Compressive Strength Versus Density Of All Block Units	111
Stress-Strain Curves of Stretcher Concrete Blocks	113
Stress-Strain Curves of Corner Concrete Blocks	113
Stress-Strain Curves of Half Concrete Blocks	114
Typical Stress-Strain Curve of Concrete Block Units	114
Maximum Compressive Stress and Corresponding Strain	115
Stress-Strain Curves of Concrete Grout	116
Typical Stress-Strain Curve of Concrete Grout	116
Poisson's Ratio Curves of Concrete Block	117
	Splitting Tensile Strength SpecimensSplitting Test SetupDifferent Types of Shear Tests Set-UpProposed Modified Triplet Shear Test SetupDetails of Shear Test SetupA Specimen under TestDimensions of the Panel Specimen and Measuring Points, DPsDiagonal Demec Point's Displacement (D) and Horizontal Slip(S)Mortarless (Dry) Masonry Bed JointContact Test Specimen of Single JointContact Test Specimen of Multiple JointsContact Test SetupsUngrouted and Grouted Test Specimen of PrismsCompressive Strength Versus Density Of Different Block UnitsStress-Strain Curves of Stretcher Concrete BlocksStress-Strain Curves of Concrete BlocksMaximum Compressive Stress and Corresponding StrainStress-Strain Curves of Concrete GroutTypical Stress-Strain Curve of Concrete GroutProjecal Stress-Strain Curve of Concrete BlocksStress-Strain Curves of Concrete GroutProjecal Stress-Strain Curves of Concrete GroutProjecal Stress-Strain Curve of Concrete BlocksStress-Strain Curves of Concrete GroutProjecal Stress-Strain Curves of Concrete BlocksStress-Strain Curves of Concrete GroutProjecal Stress-Strain Curves of Concrete BlocksStress-Strain Curves of Concrete GroutProjecal Stress-Strain Curves of Concrete BlocksStress-Strain Curves of Concrete GroutProjecal Stress-Strain Curves of Concrete BlocksStress-Strain Curves of Concrete GroutProjecal Stress-Strain Curves of Concrete BlocksStress-Strain Curves of Concrete GroutProjecal St

5.11	Poisson's Ratio Curves of Concrete Grout	118
5.12	Typical Poisson's Ratio Curves of Concrete Block and Grout	118
5.13	Typical Mode of Failure of Block Units	119
5.14	Different Stress-Strain Relations Comparison	122
5.15	Initial Tangent Modulus Estimation at the Origin for a Specimen	125
5.16	Stress-Strain Curve Based On the Estimated Initial Tangent Modulus	126
5.17	Stress-Strain Data Fitting Comparison	128
5.18	Stress-Strain Data Fitting Of Block Unit	128
5.19	Splitting Failure of the Test Specimens	130
5.20	Shear Load-Slip Curves of the Bed Joints for All Panels	131
5.21	Shear Load-Slip Curves of Specimen SH1-I	133
5.22	Shear Load-Slip Curves of Specimen SH1-II	133
5.23	Shear Load-Slip Curves of Specimen SH2-I	134
5.24	Shear Load-Slip Curves of Specimen SH2-II	134
5.25	Shear Load-Slip Curves of Specimen SH3-I	135
5.26	Shear Load-Slip Curves of Specimen SH3-II	135
5.27	Shear Load-Slip Curves of Specimen SH4-I	136
5.28	Shear Load-Slip Curves of Specimen SH4-II	136
5.29	Typical Shear Test Results Of Conventional Mortared Joint (Guo, 1991)	137
5.30	Typical Slip Failure at the Bed Joints	138
5.31	Slipping and Cracking Of Panel SH4 (II)	139
5.32	Failure Surface of a Face-Shell Bed Joint	140
5.33	Cross Section View of Interlocking System After Failure	140
5.34	Interlocking Projections Failure of Middle Course	141

5.35	Interlocking Projections Failure of Bottom Course	141
5.36	Relation between Normal Stress and Shear Strength	143
5.37	Load-Displacement Curves in a Single Joint	145
5.38	Deformation of Dry Bed Joint with Increasing Load	146
5.39	Range of the Single Joint Roughness	146
5.40	Load-Displacement Curves of Multiple Mortarless Joints of W1	148
5.41	Load-Displacement Curves of Multiple Mortarless Joints of W2	148
5.42	Load-displacement curves of multiple mortarless joints of W3	149
5.43	Load-Displacement Variation of Multiple Joints in Test Panel	149
5.44	Load-Axial Deformation Curves Of Ungrouted Prism PR1	152
5.45	Load-Axial Deformation Curves Of Ungrouted Prism PR2	152
5.46	Load-Axial Deformation Curves of Ungrouted Prism PR3	153
5.47	Load-Axial Deformation Curves of Ungrouted Prisms	153
5.48	Typical Load-Deformation Curves of Dry Joint in Ungrouted Prisms	145
5.49	Load-Axial Deformation Curves of Grouted Prism PRG1	156
5.50	Load-Axial Deformation Curves of Grouted Prism PRG2	156
5.51	Load-Axial Deformation Curves of Grouted Prism PRG3	157
5.52	Load-Axial Deformation Curves of Grouted Prisms	157
5.53	Typical Load-Deformation Curves of Dry Joint in Ungrouted Prisms	158
5.54	Web Splitting Of Hollow Prisms	159
5.55	Face-Shell Cracking Of Hollow Prisms	160
5.56	Mode of Failure of PR1 Specimen	160
5.57	Web Splitting of Grouted Prisms	160
5.58	Face-Shell Cracking of Grouted Prism	161





5.59	Block Shells De-Bonding In Grouted Prism	161
6.1	Stress-Strain Relation with Different Material Parameters	166
6.2	Comparison of Test Data and the Best Fit Relation	167
6.3	Equivalent Uniaxial Stress-Strain of an Element under Biaxial Compression	169
6.4	Stress-Strain Curves of Masonry Material for Different Biaxial Stress Ratio	171
6.5	Masonry Failure Envelope for Different Stress States	174
6.6	Relation Between Material And Global Coordinate Systems	178
6.7	Close-Up Deformation under Compressive Stress of Dry Joint	181
6.8	Shear Slip under Different Pre-Compressive Stresses in Dry Joint	182
6.9	Shear Load and Shear Slip	183
6.10	Opening and Closure Criteria of Dry Joint	184
6.11	Shear Strength Envelope of Dry Joint	185
6.12	Axes Transformation of Interface	187
6.13	Shear Strength Envelope of Block-Grout Interface	190
6.14	Stress-Strain Curve for the Steel Material	191
7.1	Incremental-Iterative Procedure of Nonlinear Analysis	196
7.2	Solution Procedure of the Nonlinear Analysis	198
7.3	Solution Algorithm of Different Elements	204
7.4	Program Flowchart	213
7.5	Cantilever Beam Idealization	215
7.6	Cantilever Beam Deflection with Different IE Normal Stiffness	215
7.7	Cantilever Beam Deflection with Different IE Shear Stiffness	216
7.8	Cantilever Beam Deflected Shape	216
	xxiv	



7.9	Cantilever Beam Deflection under Uniform Distributed Load	217
7.10	Cantilever Beam Deflection under Point Load	218
7.11	Cantilever Beam Deflection under Concentrated Moment	218
7.12	Stress in X-Direction of the Cantilever Beam	219
7.13	Stress in Y-Direction of the Cantilever Beam	220
7.14	Shear Stress of the Cantilever Beam	220
7.15	Wall Idealization	221
7.16	Wall Deformation under Vertical and Horizontal Load	222
7.17	Deformed Shape of the Wall	222
7.18	Masonry Assembly under Compressive Loading	224
7.19	Axial Deformation of the Masonry Assembly	224
8.1	Block Unit Face-Shell Finite Element Mesh	229
8.2	Deformed Mesh Block Unit Face-Shell	229
8.3	Stress-Strain Curves of Block Unit	229
8.4	Principal Stresses Distribution in Block Unit Face-Shell	230
8.5	Mode of Failure of Block Unit	230
8.6	Hollow Prism and FE Mesh	232
8.7	Mode of Deformation of Hollow Prism	233
8.8	Principal Stresses Distribution in Hollow Prism	233
8.9	Cracks Pattern in Hollow Prism	234
8.10	Grouted Prism and FE Mesh	236
8.11	Mode of Deformation of Grouted Prism	237
8.12	Comparison of the Analysis with and Without Bond Element	237
8.13	Block-Grout De-Bonding Of Grouted Prism	238

