



UNIVERSITI PUTRA MALAYSIA

**DEVELOPMENT OF A MICROWAVE TECHNIQUE TO PREDICT
MOISTURE CONTENT IN MORTAR**

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FS 2007 25

To My Lovely Mother, Brother and Sister.....

And

In memorial: Father



Abstract of thesis presented to the Senate of Universiti Putra Malaysia in fulfilment of the requirement for the degree of Master of Science

**DEVELOPMENT OF A MICROWAVE TECHNIQUE TO PREDICT
MOISTURE CONTENT IN MORTAR**

By

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April 2007

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This thesis describes a simple microwave nondestructive free space method at 17.2 GHz to determine the moisture content of mortar cement. The method is simple, fast, contactless and accurate way to determine the moisture content in mortar. The measurement system consists of a 17.2 GHz dielectric resonator oscillator (DRO) as a microwave source, Power Meter as the detector, a pair of lens horn antenna to transmit and receive microwave signal. The 17.2 GHz frequency was chosen since the sensitivity to the moisture content is higher at this frequency compared to the low frequency. The Agilent Visual Engineering Environment software was used to control and retrieve data from the Power Meter. The microwave part of the measurement system is setup to determine the amplitude of transmitted wave (received powers). A comparison of the two received powers (with sample and without sample) gives an estimate of the attenuation of the sample. The actual moisture content was found by applying standard oven drying method. The calculation and selection of mixture model were discussed thoroughly and only the



best performance of mixture model was selected. The dielectric mixture equation (Lichtenecker Mixture Model) has been chosen to calculate the complex permittivity of sample and also predicted the attenuation of sample due to the smallest mean error compared to other models like Kraszewski and Landau. An optimization technique was used to improve the Lichtenecker model so that the mean error between measured and predicted can be reduced. A calibration equation relating the measured attenuation and moisture content was established and the sensitivity of the sensor is 2.8147 dB/ % moisture content. An empirical model of moisture content was obtained from improved attenuation formula and was tested to the sample. The measured and predicted attenuation were found in good agreement within $\pm 5\%$ of mean relative error.



Abstrak tesis yang dikemukakan kepada Senat Universiti Putra Malaysia sebagai memenuhi keperluan untuk ijazah Master sains

**PEMBANGUNAN TEKNIK GELOMBANG MIKRO UNTUK MERAMAL
KANDUNGAN KELENGASAN DALAM MORTAR**

Oleh

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Tesis ini memperihalkan kaedah ruang terbuka ringkas gelombang mikro tanpa musnah pada 17.2 GHz untuk menentukan kandungan kelengasan dalam simen mortar. Teknik ini adalah ringkas, cepat, tanpa sentuh, dan cara yang tepat untuk menentukan kandungan kelengasan dalam mortar. Sistem pengukuran terdiri daripada 17.2 GHz Pengayun Resonator Dielektrik sebagai punca gelombang mikro, Meter Kuasa sebagai pengesan isyarat dan sepasang Lens Horn Antenna untuk menghantar dan menerima isyarat gelombang mikro. Frekuensi 17.2 GHz dipilih kerana sensitiviti yang tinggi terhadap kandungan kelengasan berbanding dengan frekuensi rendah. Perisian Agilent Visual Engineering Environment digunakan untuk mengawal dan memperoleh data daripada Meter Kuasa. Bahagian gelombang mikro pada sistem pengukuran diatur untuk menentukan amplitud kuasa yang diterima. Perbandingan dua kuasa yang diterima (dengan sampel dan tanpa sampel) memberikan anggaran pengecilan pada sampel. Nilai sebenar kandungan kelengasan dicari dengan pelaksanaan kaedah piawai pengeringan oven. Pengiraan dan

pemilihan model campuran telah dibincangkan dengan sepenuhnya dan model campuran yang prestasi terbaik telah dipilih. Persamaan campuran dielektrik (Model campuran Lichtenecker) telah dipilih untuk mengira ketelusan kompleks pada sampel dan meramalkan pengecilan pada sampel kerana min ralat terkecil dibandingkan dengan model lain seperti Kraszewski dan Landau. Teknik optimum digunakan untuk memperbaiki model Lichtenecker supaya min ralat antara diukur dan diramal dapat dikurangkan. Persamaan penentukuran yang mengaitkan antara pengecilan dan kandungan kelengasan telah dihasilkan dan kesensitifan pengesanan adalah 2.8147 dB/ % kandungan kelengasan. Model empirikal bagi kandungan kelengasan telah diperolehi daripada formula pengecilan yang ditingkatkan dan telah diuji pada sampel. Pengecilan yang diukur dan diramal masing-masing didapati dalam persefahaman yang baik dengan min ralat bandingan $\pm 5\%$



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I certify that an Examination Committee has met on 12 April 2007 to conduct the final examination of Mohamad Ashry Bin Jusoh on his Master of Science thesis entitled “Development of a Microwave Technique To Predict Moisture Content in Mortar” in accordance with Universiti Pertanian Malaysia (Higher Degree) Act 1980 and Universiti Pertanian Malaysia (Higher Degree) Regulation 1981. The Committee recommends that the candidate be awarded the relevant degree. Members of the Examination Committee are as follows:

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DECLARATION

I declare that the thesis is my original work except for quotations and citations which have been duly acknowledged. I also declare that it has not been previously, and is not concurrently, submitted for any other degree at Universiti Putra Malaysia or at any other institution.

MOHAMAD ASHRY BIN JUSOH

Date: 20TH JUNE 2007



TABLE OF CONTENTS

	Page
DEDICATION	ii
ABSTRACT	iii
ABSTRAK	v
ACKNOWLEDGEMENTS	vii
APPROVAL	viii
DECLARATION	x
LIST OF TABLES	xiii
LIST OF FIGURES	xiv
LIST OF ABBREVIATIONS	xvii

CHAPTER

1	INTRODUCTION	1
	1.1 An overview of Microwave Non-Destructive Technique	1
	1.2 Problem Statement	3
	1.3 Microwave Technique	4
	1.4 Objective	6
	1.5 Scope of Thesis	6
2	LITERATURE REVIEW	8
	2.1 An Overview of Cement	9
	2.1.1 Types of Cement	10
	2.1.2 Portland Cement	10
	2.1.3 Portland Cement Manufacturing	11
	2.1.4 Chemical Properties of Portland Cement	12
	2.1.5 Types of Portland Cement	14
	2.2 Sand	16
	2.3 Moisture Content Measurement	17
	2.3.1 Conventional Oven Method	17
	2.3.2 Microwave Moisture Measurements	17
	2.4 Attenuation Measurement	19
	2.5 Microwave Measurement Technique	20
	2.5.1 Closed Waveguide or Coaxial Line Technique	21
	2.5.2 Free Space Method	22
	2.5.3 Open-Ended Transmission Technique	23
	2.5.4 Open Resonator Technique	24
	2.5.5 Far-Field and Near-Field Technique	25
	2.5.5.1 Transmission Technique	28
	2.5.5.2 Reflection Technique	28
	2.5.5.3 Transmission/ Reflection Technique	29
	2.5.6 Dielectric Waveguide Technique	30
	2.5.7 Reducing Error Cause by Multiple Reflection	31



3	ELECTROMAGNETIC THEORY	33
	3.1 Wave Equation	33
	3.2 Losses in Materials	38
	3.3 Wave Propagation in a Multi-layer Structure	39
	3.4 Reflection and Transmission for Layered Materials	42
	3.5 Signal Flow Graph Analysis	45
	3.6 Effective Permittivity Model/ Mixture Model	50
4	METHODOLOGY	54
	4.1 Materials	55
	4.2 Sample Preparation	55
	4.3 Measurement Set up	56
	4.4 Microwave Instrumentation and Control	57
5	RESULTS AND DISCUSSION	62
	5.1 Relationship between Attenuation, Moisture Content and Thickness	63
	5.2 Effect of Complex Permittivity to Attenuation	69
	5.3 Selection of Mixture Model	73
	5.4 The Accuracy of Data between Theory and Measurement	79
	5.5 Optimization Technique	81
	5.6 Validation Process	88
	5.7 Statistical Analysis of Data	91
6	CONCLUSION AND SUGGESTION	98
	6.1 Main Contribution	98
	6.2 Suggestion for Further Work	99
	6.2.1 Portable Instrument	99
	6.2.2 Dielectric Permittivity Model	99
	REFERENCES	100
	APPENDICES	104
	A Mason Non-Touching Loop	105
	B Measurement Data from VNA	110
	C Photo of Devices and Instruments	112
	D Specification of Portland Cement By Malaysian Standard and Accreditation	113
	BIODATA OF STUDENT	116



LIST OF TABLES

Table		Page
1.1	The electromagnetic spectrum.	2
2.1	Main Constituents in a Typical Portland Cement	13
5.1	The relative error on each moisture content for sample 500 g sand+500 g cement+200 g water.	75
5.2	The relative error on each moisture content for sample 400 g sand+600 g cement+200 g water.	76
5.3	The relative error on each moisture content for sample 600 g sand+400 g cement+200 g water.	77
5.4	A constant parameter of A and B for each sample.	82
5.5	A comparison of attenuation and relative error for sample 400 g sand+ 600 g cement+200 g water.	84
5.6	A comparison of attenuation and relative error for sample 500 g sand+ 500 g cement+200 g water.	84
5.7	A comparison of attenuation and relative error for sample 600 g sand+ 400 g cement+200 g water.	85
5.8	Relative error and percentages of improvement after optimization for various sample.	87
5.9	Validation result and relative error for 400 g sand+600 g cement+ 200 g water.	90
5.10	Validation result and relative error for 500 g sand+500 g cement+ 200 g water.	90
5.11	Validation result and relative error for 600 g sand+400 g cement+ 200 g water.	91
5.12	Experimental data for calibration.	92
5.13	Relative error between predicted and measured moisture content.	95
B.1	The complex permittivity of mortar which measure by Vector Network Analyzer at 17.2 GHz	110



LIST OF FIGURES

Figure		Page
2.1	Manufacture of Portland Cement.	12
2.2	Slotted line technique of measuring complex permittivity of materials.	21
2.3	Completely dielectric filled waveguide (a) Reflection only (b) Combined Transmission and Reflection method.	22
2.4	Dielectric waveguide technique. (a) Resonance method. (b) Transmission-Reflection method.	31
3.1	Schematic diagram of the transmission measurement.	41
3.2	Transmission and reflection phenomena in the transmission sensors.	41
3.3	Reflection and transmission at a general interface: normal incidence between two dielectric medium.	42
3.4	Reflection and transmission for multiple dielectric interfaces.	43
3.5	A signal flow graph that represents the transmission and reflection phenomena in the sensor structure.	47
3.6	A simplified signal flow graph of Figure 3-5.	48
3.7	A simplified signal flow graph of Figure 3-6.	49
3.8	A simplified signal flow graph of Figure 3-7.	49
4.1	Measurement set up for moisture content measurement of mortar sample.	58
4.2	Microwave measurement set up	61
4.3	Sample inside the container	61
5.1	Relationship between moisture content and attenuation at 17.2GHz.	63

5.2	Relationship between attenuation and frequency for various moisture contents on mortar. (a) 0% to 20% moisture content. (b) 30% to 70% moisture content	65
5.3	Relationship between sensitivity $\partial A / \partial F$ and moisture content at 17.2 GHz.	66
5.4	Relationship between attenuation, moisture content and thickness at 17.2 GHz.	66
5.5	Relationship between attenuation and thickness of sample for dry samples.	68
5.6	Relationship between attenuation, thickness and complex permittivity at 17.2 GHz.	70
5.7	Relationship between sensitivity $\partial A / \partial d$ and complex permittivity (dielectric constant and loss factor) at 17.2 GHz.	70
5.8	Dielectric constant and loss factor for mortar with 12 mm thickness as a function of moisture content.	72
5.9	Comparison of measurement and three models for various samples.	74
5.10	Relative error on each moisture content for three mixture models (Kraszewski, Landau and Lichtenecker).	78
5.11	A comparison of measurement and theory for various samples	80
5.12	Relationship between attenuation and moisture content and comparison between measurement, Lichtenecker and optimization (improved Lichtenecker).	83
5.13	A comparison between relative error before optimization (Lichtenecker) and after optimization for each moisture contents for various samples.	86
5.14	A comparison of between Lichtenecker, optimization and validation for various samples.	89
5.15	Calibration line obtained from regression of attenuation on moisture content. (a) Attenuation versus moisture content. (b) Moisture content versus attenuation.	94
5.16	Direct comparison between predicted and measured moisture content.	95



5.17	Relationship between relative error and moisture content.	96
B.1	Dielectric constant measured by Vector Network Analyzer for sample (a) sand, (b) water and (c) cement	109
C.1	Photo of devices and instruments that were used in attenuation measurement	110



LIST OF ABBREVIATIONS

α	attenuation constant
c	velocity of light
$\epsilon^*, \epsilon', \epsilon''$	complex permittivity, dielectric constant (or real part of permittivity) and loss factor (or imaginary part of permittivity)
m.c	moisture content
m_w	mass before drying
m_d	mass after dried
P_i	power measured with the material inserted
P_o	power measured without material inserted
$S_{11}, S_{12}, S_{21}, S_{22}$	scattering parameters
E	the electric field intensity
H	the magnetic field intensity
D	the electric flux density
B	the magnetic flux density
P	the electric charge density
J	the current density
μ	permeability
σ	conductivity
γ	propagation constant
β	phase constant
∇	Laplacian vector
k	wave number
TE	Transverse Electric



TM	Transverse Magnetic
TEM	Transverse Electromagnetic Modes
$\tan \delta$	loss tangent
d	sample thickness
η	impedance
η_0	impedance in free space
ω	angular frequency
f	frequency
OPC	Ordinary Portland Cement
dB	decibels
Agilent VEE	Agilent Visual Engineering Environment
ASTM	American Society for Testing and Material Standards
AASHTO	American Association of State Highway and Transportation Officials
MATLAB	Matrix Laboratory



CHAPTER 1

INTRODUCTION

1.1 An overview of Microwave Non-Destructive Technique

Microwave Non-Destructive Technique (MNDT) has been applied successfully to specific testing problems for more than 50 years. The first few papers describing such techniques appeared in the early 1950's but the bulk of papers being published where after 1960's. Before this time, equipment was not generally available for the generation and measurement of such short electromagnetic waves. It is likely that the exploitation of their full potential in this field will have to await the development of affordable robust generators operating at the higher microwave frequencies.

The term MNDT refers to electromagnetic testing conducted at frequencies in the microwave region. Most electromagnetic book identifies that the microwave region is roughly between 300 MHz to 300 GHz and wavelength are between 10^{-3} and 10^{-1} m (Table 1.1). Testing with microwave is dominated by the basic properties of microwaves. Since their penetration in good conducting materials in minimal, they are mainly used to test the nonconducting materials.



On the other hand, microwaves are affected by a large number of material properties. In lossless or lossy dielectrics, material composition, uniformity of the material, moisture and contamination content and such diverse properties as porosity are some of the properties that can be measured.

Table 1.1: The electromagnetic spectrum (Liao, 1990)

Wavelength (m)	Frequency (Hz)	Usual division of radiation
10^{-14}	3×10^{22}	Cosmic radiation
10^{-13} 10^{-12} 10^{-11} 10^{-10} 10^{-9}	3×10^{21} 3×10^{20} 3×10^{19} 3×10^{18} 3×10^{17}	X and Gamma radiation
10^{-8} 10^{-7}	3×10^{16} 3×10^{15}	Ultraviolet
10^{-6}	3×10^{14}	Visible light
10^{-5} 10^{-4}	3×10^{13} 3×10^{12}	Infrared
10^{-3} 10^{-2} 10^{-1}	3×10^{11} 3×10^{10} 3×10^9	Microwaves
1	3×10^8	Radiowaves

The interest in this work is the interaction of microwaves with materials. This takes the forms of absorption in materials, scattering, attenuation and transmission. These effects are exploited in various testing arrangements to allow for quantitative measurements in materials.

Nowadays, several techniques have been proposed to determine the moisture content inside the sample. In this study, the microwave technique is used due to the sensitivity of the wave to the moisture content. Interaction between moisture content and wave will be discussed on the next chapter.



1.2 Problem statement

Mortar is the most common material used in many structures. It is a heterogeneous material composed of cement powder, sand and water. The conventional process to determine the moisture content of the samples is by using the oven drying method. The advantage of oven drying method is precise but it takes a long time to analyze the sample. Furthermore, this technique is not practical for in-situ measurement or field work measurement.

Recently, microwave technique is also used to measure the moisture content. In microwave method, the weakness of conventional oven method can be overcome. Using this method, it takes a shorter time to determine the moisture content compared to the conventional method and also the sample can be measured as it is. Besides that, measurement can be done using free space technique. In other words, sample and detector are contactless.

Many researchers like Kharkovsky (2002), Kraszewski (1977), Okamura (1981) and Ma (1999) have published about moisture content determination at low frequency. The operating frequency in this work is 17.2 GHz which coincide with the relaxation frequency of water at 20°C (Kaatze and Uhlendorf 1981). This will result in higher dielectric losses and thus greater attenuation due to the moisture content in mortar.

1.3 Microwave technique

Microwave behave much like light wave in that travel in straight lines, refract, reflect, diffract, scatter, and interfere according to the same physical length. However they (microwave and optical wave) are difference in behavior because of the difference in wavelength. Microwave wavelengths are typically 10^5 larger than optical wavelengths. Thus microwave tend to interact with materials and structures on a macroscopic scale. For example, microwaves are capable of penetrating most nonmetallic materials, reflecting and scattering from internal boundaries and interacting with molecules (Bahr, 1982).

Ultrasound (elastic wave) and microwave are two types of wave which have the ability to penetrate into some materials. However, they are also major differences between them. Ultrasound/ultrasonic wave can penetrate metal (conductor) but microwave cannot. As well known, metal is a good conductor and exhibit skin depth of a few micrometers or less (Bahr, 1982). Thus, microwaves are essentially totally reflected at the surface of a metal. Ultrasound transducer usually requires direct contact to the object under test. However microwave technique is contactless. Ultrasound velocities are typically five orders of magnitude (10^5) less than the electromagnet wave velocities. An advantage of high velocity microwave propagation is that it permits rapid inspection, limited only by mechanical considerations.

In this study, the measurement of attenuation can be performed using microwave technique. This measurement is also known as Microwave Non-Destructive Technique (MNDT). There are two classes of MNDT: free space methods and open-

ended waveguide methods (Tamyis et al., 2002). However, the free space method is the more commonly used method as it does not require surface contact during measurement. In this study, a free space method is used to measure the attenuation of mortar at 17.2 GHz. This thesis also presents the correlation between attenuation of received signal and moisture content. By using the characteristics of water containing in the material, a microwave passing through the moistened material is absorbed by the water and the quantity of attenuation changes according to the moisture content.

Determination of attenuation using free space method can be measured using reflection or transmission technique. In transmission/reflection technique, the materials under test are inserted in a piece of transmission line and the properties of the material are deduce from the basis of the reflection from the material or the transmission through the material.

The general consideration of this thesis is to use only the amplitudes of the transmission power to determine the attenuation of. According to the analysis, the permittivity of the sample can be determined uniquely from the measurement values of the amplitudes in the case which the sample has large enough attenuation. Thus, this method can be used for the dynamic measurement of permittivity.

1.4 Objective

The main objectives of this work are

- To compare measured attenuation results with available predicted models.
- To improve the performance of the best predicted model.
- To develop a model to predict moisture content in mortar based on microwave attenuation measurements.

1.5 Scope of Thesis

This thesis describes the method of microwave in determination of moisture content of mortar material. The transmission modes in microwave method are used in this measurement. Chapter 2 describes about raw material and the microwave measurement techniques that will be used in this measurement.

Chapter 3 is about Electromagnetic theory. The attenuation equation was derived from Maxwell equation and was used to predict the attenuation of sample. This chapter also described about wave and interaction with matter. The signal flow graph and Mason Non-Touching Loop (Appendix A) method was used to calculate the attenuation of sample which is multiple reflections was considered inside the sample.

Chapter 4 presents about methodology whereby this chapter was discussed about sample that was used in attenuation measurement and the preparation of that sample.

This chapter also described about measurement set up and followed by microwave instrumentation and control for attenuation measurement.

The simulation and measurement results were discussed in chapter 5. The analysis of parameter for attenuation equation such as thickness, frequency and moisture content was shown in this chapter. The result was shown in relationship between attenuation versus that parameters and attenuation versus moisture content as well. This chapter also presents the optimization technique to improve the attenuation formula and to get the calibration line of moisture content to predict the moisture content of the sample. The validation of new model (improved Lichtenecker Model) has been done and shown in this chapter. The sensitivity of sensor was found to be 2.8147 dB/ % moisture content.

Finally, the conclusion and suggestion for future work were presented in chapter 6.