The 14th International Conference on QiR (Quality in Research)



In conjunction with:

4th Asian Symposium on Material Processing (ASMP)

International Conference in Saving Energy in Refrigeration and Air Conditioning (ICSERA)

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PREFACE

WELCOME FROM THE RECTOR OF UNIVERSITAS INDONESIA

It is both a pleasure and honor for me to welcome you all to the 14th International Conference on QiR (Quality in Research) 2015. Globalization today results in very competitive atmosphere in all aspects. This flourishing competition should consider the harmony and balance between human needs and the environment quality for creating favorable sustainable future. Steps to ensure the preservation of the environment for our future generations are slowly but surely taken. This fragile balance between the development and innovation of mankind as an effort to enhance their quality of life with its harmony with nature must be maintained as a way to achieve sustainable future - helping us make products and services more efficient, design better buildings, produce safer cars and keep people healthier.



Nowadays, scientists and researchers, hand in hand with industrial experts are creating and developing new green technologies that give us hope for a Sustainable Future. Great minds in Engineering, Architecture and Design areas especially has came up with ideas such as Green Architecture that has the capability to cut down urban resource use dramatically, and making urban expansion sustainable; New Nuclear Material; Waste-Sourced Biofuel/Pyrolysis, where technology is now able to turn biomass waste such as paper, grass or wood chips into gas and eventually ethanol; Biomimicry, that has given the rise to self-healing materials. This in turn will give longer lives to most consumer goods, and thereby reducing the demand for raw materials and waste; and many more innovations that should be encouraged for the motivation of current and future development.

These Green and Smart Technologies can help protect, conserve and even restore our precious shared environment. To develop this technology, we need to combine engineering, scientific or technological approaches, with ecology, economics and the social sciences and humanities. The Green and Smart Technologies innovation field is now wide open and offers exciting new territories to explore and develop. Creative thinking by our top technical and scientific researchers is giving us a more and more treasures of new workable ideas. However, innovations require more than just brilliant ideas. Innovations require resources, skills, technology, knowledge, tools, techniques and so much more. But most of all, innovations require people. People are the driving force behind every need of change, changes that are aimed to improve mankind's quality of life, to enhance their living conditions or to simply make life easier and more comfortable.

This conference is about learning of the fundamental aspects which can transform the world and society, thinking ahead to possible challenges facing the globe, discovering innovations related to opportunities for industry, and most importantly, this conference is about bringing together interdisciplinary people to accelerate activities in many areas simultaneously. This is what makes the conference exceptional this year in terms of potential impact from this networking.

I extend my sincere thanks to the Faculty of Engineering Universitas Indonesia, supporting parties and institutions for their participation and contributions in QiR 2015. I would also thank the people of Mataram especially our colleagues from Universitas Mataram and STMIK Lombok for their gracious support and hospitality. Additionally, I extend a hearty thank you to the members of the organizing committees for dedicating their valuable time so that each one of us enjoys an exceptional conference program over the next several days. May we have a successful, stimulating, fruitful and rewarding conference.

Prof. Dr. Ir. Muhammad Anis, M.Met. Rector Universitas Indonesia



PREFACE

WELCOME FROM THE DEAN OF FACULTY OF ENGINEERING UNIVERSITAS INDONESIA

Welcome to the 14th International Conference on QiR (Quality in Research) 2015. The Faculty of Engineering Universitas Indonesia is proud that this year we could once again held an international conference of this grand scale. This two-day, biennial conference is presented together with our cohosts Universitas Mataram and STMIK Lombok and speaks to the importance of fostering relationships among national and international front liners, thinkers, academics, executives, government and business officials, practitioners and leaders across the globe in an effort to share knowledge and best practices as part of a worldwide network.



For almost twenty years, the first definition of sustainable development and sustainability includes sentences like 'much remain to be done in the areas of sustainability' or 'the underlying science is still far from exact and we all still need to make a big effort' are common introducing and/or concluding phrases in both literature and scientific forums. I envisioned that QiR will be a platform where academicians, scientists, researchers and practitioners from engineering, architecture, design, and community services to share, discuss, and move forward with their findings and innovations. I hope that the intellectual discourse will result in future collaborations between universities, research institutions and industry both locally and internationally. In particular it is expected that focus will be given to issues on innovations for the enhancement of human life and the environment.

In accordance to this year's theme, this conference will cover a wide range of green and smart technology issues, especially state of the art information and knowledge of new innovations, ideas, creative methods or applications which can be implemented to enhance the human life with various smart technologies developed to improve mankind's quality of life and green technologies to make sure that we make a contribution to keeping our environment for our future generations. The itinerary for the two days has been carefully planned to ensure a lively exchange of ideas and the development of innovative strategies and there will be many opportunities for everyone in attendance to share their expertise with, and learn from, peers from around the world.

We foresee more and more challenges in our future. Challenges in how to improve our life, how can we enhance our society, how can we make our lives and the lives or our society better? These challenges should be answered together by developing collaborations for future research in various engineering and design areas. Let's make this conference an international media for exchange of knowledge, experience and research as well as the review of progress and discussion on the state of the art and future trend of prospective collaboration and networking in broad field of eco-based technology development.

My deepest appreciation to our sponsors, supported parties and various contributors for their never ending supports of this conference. I would also like to convey my gratitude to all of our distinguished speakers for making the time to share their knowledge with us. To our fellow researchers and/or practitioners from Indonesia and overseas, welcome and enjoy your stay in this amazing island, Lombok. I would also like to invite all participants in expressing our appreciation to all members of the QiR 2015 organizing committee for their hard work in making this conference another success.

Prof. Dr. Ir. Dedi Priadi, DEA Dean Faculty of Engineering Universitas Indonesia



PREFACE

WELCOME FROM THE QIR 2015 ORGANIZING COMMITTEE

Welcome to the 14th International Conference on QiR (Quality in Research) 2015. It is a great pleasure for Faculty of Engineering Universitas Indonesia to be hosting this biennial event with Faculty of Engineering Universitas Mataram and STMIK Lombok, in the spirit of strengthening of cooperation and mutual growth to be world class institution. For the first time, the QiR 2015 is held in Lombok Island, one of Indonesia's beautiful paradise islands. It is with our utmost pleasure to hold this year's QiR 2015 in conjunction with 4th Asian Symposium on Material Processing (ASMP), and International Conference in Saving Energy in Refrigeration and Air Conditioning (ICSERA).



The aim of this International Conference with our selected theme, "Green and Smart Technology for Sustainable Future", is to provide an international forum for exchanging knowledge and research expertise as well as creating a prospective collaboration and networking on various fields of science, engineering and design. We hope this conference can be a kick-off for the strengthened action and partnerships on creating a platform for us; national and international thinkers, academics, government officials, business executives and practitioners, to present and discuss the pivotal role of engineers in innovative products which will reduce environmental impacts, applications in sustainable planning, manufacturing, architecture, and many more to grow and ensure the rising prosperity of our society going into the future. Under this theme, the conference focuses on the innovative contributions in green and smart technology to encourage and motivate current and future development for achieving sustainable future.

Over the period of 18 years, this biennial international conference started from annual national conference and now has become an important place of encounter between scholars and practitioners from different countries, cultures and backgrounds discussing contemporary engineering and design issues dealt in their hometown, country or even region. Serving as a platform for an engineering and design dialogue, this conference will have 21 invited speakers and has gathered more than 500 papers from more than 17 countries all over the world:

86 papers on International Symposium on Civil and Environmental Engineering

129 papers on International Symposium on Mechanical and Maritime Engineering

121 papers on International Symposium on Electrical and Computer Engineering

107 papers on International Symposium on Materials and Metallurgy Engineering

36 papers on International Symposium on Architecture, Interior and Urban Planning

56 papers on International Symposium on Chemical and Bioprocess Engineering

74 papers on International Symposium on Industrial Engineering

21 papers on International Symposium on Community Development

This year, we have a special talkshow planned as a special session within our plenary lecture. This talk show was planned by our alumni with the theme "Serve Our Country". After more than five decades of existence, FTUI has in its library hundreds if not thousands undeveloped innovation ideas and research from its faculties, graduates and students, all of which are aimed at enhancing the quality of human life and the environment, especially in Indonesia. We feel that it's time we contribute more to our country by making sure that these innovations and research can be implemented and produced for a better future of our nation. The talk show will feature some of the most prominent figure in Indonesia's government and will discuss how these innovations can be used by the government in areas such as: electrical, oil and gas, IT, mining, design, manufacture and how the industry can be a part of it.

My deepest gratitude: to all of our speakers, participants, contributors, partners, exhibitors and professional associations, who have given this conference their generous support. I would also like to thank all members of the Organizing Committee, our International Advisory Board and distinguished Reviewers for all of their support and advice. We also

owe our success to the full support of the Rector of Universitas Indonesia and the Dean of Faculty of Engineering. Last but not least, a special thanks to our co-hosts, Universitas Mataram and STMIK Lombok for all of their immense supports in making this conference a success.



Allow me to wish all of you a meaningful and rewarding conference. We wish you a pleasant and memorable stay in Lombok. Thank you and we hope to see you again at the QiR 2017.

Dr. Fitri Yuli Zulkifli, ST., MSc. General Chair of QiR 2015 Organizing Committee



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Table of Contents

Symposium A - Civil & Enviromental
A1.3 Risk Sharing Among Stakeholders to Implementing Performance Based Contract
on Highway Project
A1.5 Model Development for Estimating Probabilistic Project Duration Using Quantify
External Factors Influence
A1.6 Collaboration of Parties to Reduce Construction Waste in Integrated Project
A2.2 Physico-Hydro-Mechanical Properties of a Commercial Bentonite in Indonesia
A2.3 Mechanical Properties Distribution and Reliability of Shotcrete
A2.4 Water Absorption of Brick Wall Mortar with Glass Powder Added
A2.5 The SiCC Column Improved the Expansive Clay
A3.2 In-Filled Lightweight Concrete Frame Reinforced With Sisal Fiber Bars Subjected to
Lateral Loading
A3.3 The Bond Strength and the Development Length of Reinforcing Deform Bars of Precas
Concrete Using Grouting
A3.4 Improving the Quality of Experimental Research in Civil Engineering by Employing
Statistical Design of Experiment; A Case Study in Developing Composite Hybrid Sandwich
Panel
A3.6 Pull out Test of Single Pile Row Nailed-slab System on Soft Clay
A4.2 Understanding Pedestrian-Analysis of Student Perception on Pedestrian Facility of
Universitas Indonesia Campus, Depok
A4.3 Pedestrian Safety Profile in Indonesia
A4.4 Traffic Safety Analysis of Elementary School Children
A4.5 Influence Determinants Of Human Behavior To Assessment Willingness to Pay For
Road Safety Improvement
A4.6 Road Deterioration Analysis for the National Roads of Indonesia
A5.3 Increasing Bintaro Region Using TOD Concept As Solution of Traffic Congestion
A5.4 Analyzing Service Quality of Toll Road and Its Relation with Customer Satisfaction In
Indonesia Using Multivariate Analysis
A5.5 Factors Affecting Indonesian Motorcycle Rider Behaviour
A5.6 Development of Low Cost Vehicles for Rural Areas in Indonesia
A6.2 The Influence of Rob Water Immersion on the Characteristics of Hotmix Polymer
Modified Asphalt
A6.3 How Asphalt Types Improve Resilient Modulus of Hot Mix Asphalt Concrete
A7.3 Structural Health Monitoring - Preserving What We Have
A7.4 State-of-the-art of Literature Reviews on Project Financing Models for Toll Road
Investments
A7.5 Green Concept Mapping Researches of Natural Waste Based Materials
A8.2 Backwater Rise due to Log Jam at An Arched Bridge during A Flood
(A Flume Experiment)
A8.3 On The Numerical Simulations of Drag Forces Exerted by Subaqueous Mudflow on
Pipeline- A Laboratory Experiment Assessment
A8.5 Stability and Placement Analysis of Geotube to Prevent Existing Shoreline at Pisangan
Coastal Area in Karawang
AZ. I FLUJECT ITHQATION ETHCIENCY ASSESTHENT ON PAUGY FIEID OF PANDIAN ITHQATION



Project, Aceh	193
A9.2 Development of A New Water Index Criterion for Water Balance Assessments	202
A9.3 The Changes of Land Use Pattern Affect to the Health of Upper Siak Watershed, Riau	
Province, Indonesia	208
A9.6 Study of Coagulant Aluminium Sulphate and Ferric Sulphate to Remove Organic Matter	
from Water	214
A11.2 Natural Frequencies of Semi-Rigidly Connected Frame with Axial Force Effects	218
A11.3 The Influence of Pressure to Mechanical Properties Dendrocalamus Asper	
Blade Bamboo	224
Symposium B - Mechanical & Maritime Engineering	230
B1.2 The Influence of Die Clearance and Punch Velocity in Micro-Blanking Process	231
B2.1 Design and Optimal Frequency of a Bolt-Clamped Langevin Transducer for Actuator of	
Ultrasonic Elliptical Tool Holder	236
B4.5 Design Analysis of Electrical Car Chassis Using Wire Model with Finite Element Method	241
B6.1 Suspended Coil Spring Suspension for Straddle Type Monorail: Spings and Dampers	
Selection Analysis	247
B6.3 A Finite Volume Method for Water Hammer Problems	252
B6.5 Stress Dependent Relaxation Time in Finite Strain Viscoelasticity	256
B7.1 Ship Energy Efficiency Management Plan (SEEMP) Implementation on Anchor Handling	
Tug Supply (AHTS) Vessel	261
B7.2 Marine Highway a Concept Toward an Efficient Shipping and Port Operation in an	
Archipelagic State	265
B7.4 Determining the Competitive Position of the Indonesian Main Port of Tanjung Priok	
as Central Issue	271
B7.5 Tribological Behavior of Amorphous Carbon Coated Stainless Steel under Palm Methyl	
Ester Contained Diesel Oil	277
B7.6 CFD Investigation into the Use of Inclined Keel on Fishing Vessels to Reduce Fuel	
Consumption	282
B9.2 The Simulation Performance of Three-bed Silica Gel Conventional Re-heat Combined	
Adsorption Cycle	288
B10.3 Hydrocarbon Refrigerant Applications in Indonesia	294
B11.2 Double U Pipes Configuration of Centifugal Reaction Pump for Wind Pumping	300
B11.3 Hydraulic Openflume Turbine Blade Angle Optimization with Numerical Method	305
B11.4 Oil Spill in the Form of Tar Ball	310
B11.5 Local Pressure Measurements of Flow Boiling in a Microchannel	315
B12.1 Looped Gas Pipe Network Optimization using Genetic Algorithm	321
B12.3 Performance Analysis of Auxiliary Turbine of Proto X-3 Bioenergy Micro Gas Turbine	327
B12.4 Gasification Application Study on Ceramic and Pottery Industry: Flame Pattern Study	
on Percentage Mixture of Rice Husk and Coconut Shell as Fuel in a Downdraft Gasification	
System	338
B12.5 Experimental Study of a Plasma Actuators Utilization as One of an Active Flow Control	
Method to Velocity Characteristics Profile on a Quiet Flow	344
B12.6 Characteristic of Small Bubble Generated by Single Nozzle on Flotation Process	350
B13.2 Analysis of Heat Transfer For Fin and Circular Tube Heat Exchanger Using Combined	
Vortex Generators	357



313.3 Performance and Smoke Emission Characteristics of Direct Injection Diesel Engine	
with Cooled and Hot EGR Systems Fueled by Diesel Fuel, Jatropha Oil and Wet Methanol	
Blends	363
313.4 Effect of Inlet Air Velocity in Desorption Characteristics of Sorption Material in	0.40
Fluidized Bed with a Heating Pipe	369
313.5 Waste Cooking Palm Oil From Trash to Energy	374
313.8 Magnetic Field Variation Effects on LPG Diffusion Flame Characteristics	380
314.2 Solar Tracker for Vertical Solar Distillation Apparatus	386
314.3 Analysis of Experimental Flame Stability on LPG Fuel on Bunsen Burner Modified with	000
Variation Length of Barrel and Swirling Fan	392
314.4 Optimisation of Distribution Microtabs on Re-Design Blade Wind Turbine AWT-27	398
	405
315.1 A Preliminary Study of a New Fluidized Bed Drying System for Corn Material	411
315.3 Analysis on Tearing Defect Simulation of the results of Oil Body Filters Production	415
by using Abaqus CAE program	415
315.12 Development Of Engine Simulator For Single Cylinder Common Rail Diesel Engine	422
B8.2 Condenser - Evaporator Approach Temperatures and their Influences on Energy Performance of Water Cooled Chillers	428
38.3 Thermal Comfort at a Residential House Air-conditioned by Hybrid Desiccant	420
Cooling System	434
38.4 A study on effect of process variation for residential SOFC system	440
38.5-Regeneration Performance of Liquid Desiccant on the Surface of a Plate Type Heat	770
Exchanger	444
38.6 Contaminant Dispersion Analysis in Interim Storage for Spent Nuclear Fuel Building	450
39.3 End Effects of a Thermoacoustic Stack Plate on the Flow Pattern	457
39.4 Investigation of the Minimized Pressure Drop of Four Refrigerants in a Small Channel	
with Genetic Algorithm	462
39.5 Performance of Solar Air-conditioning System in Indonesia	468
310.5 An Experimental Study of Condensation Heat Transfer of R410A Inside Small	
Hydraulic Diameter Multiport Aluminum Tubes	472
310.6 Two Phase Frictional Pressure Drop of R410a During Evaporation Inside Aluminum	
Multiport Minichannels	477
314.1 Effect of position and direction of secondary air on NO reduction	483
B15.5 An Experimental LPG Auto-thermal Reforming Reaction by Inversed Air Injection	488
Symposium C - Electrical & Computer	492
C1.1(Invited) Development of Microsatellites for Profiling Lithosphere and Atmosphere	
Characteristics to Support Human Life and Sustainable Environment	493
C1.2(Invited) Recent Progress in Single-dopant Atom Devices	494
C1.3 Design And Realization Chirp Generator For Synthetic Aperture Radar (SAR)	495
C1.4-Microstrip Antenna Implementation on Small UAV	501
C1.6 Correction of Radiation Pattern Measurement in Non-Anechoic Chamber at Frequency	F • •
Range of 2 to 3 GHz using FFT-Based Method	506
C1.7 Plasma Surface Modification of Graphite-encapsulated Metal Nanoparticles Fabricated	F44
ov DC Arc Discharge	511



C11.5 The Application of Feeds in Tariff on Renewable Energy Markets in Indonesia to	
Support The Achievement of The Planned Energy Mix	692
C11.6 The Causes and Countermeasures of Power Loss of Photovoltaic Modules	698
C11.7 Design of Pokayoke Sensor Systems in Engraving Machine to Overcome Upside	0,0
Defect Production using Programmable Logic Controller	704
C12.3 Preparation of SrGa2S4:Eu Thin Film Phosphors for LED Lighting by Laser Annealing	710
C12.4 Study of Information Fusion Methodology and Knowledge Growing System Algorithm	,
to Design Cognitive Processor	715
C13.4 Path Loss Prediction For GSM 900 Signal Strength Measurements	720
C14.1 Reliability Analysis of Isolated Alternating Current Smart Microgrids System	726
C14.3 Simulation Of Smart Grid Using SCADA	732
C14.4 Simulation Of Braking And Variations Of Load In Switched Reluctance Linear Motor	738
C14.5 Comparison of Analysis and Simulation of Power System Stability 500 KV Java Bali	, 00
Using Methods of Runge Kutta Lower Order and Higher Order	744
C14.6 The Development of Grid-Tie Inverter as Bidirectional DC/AC Converter in the DC	
Microgrid Network	750
C14.8 Controlling of Vgs Voltage at Power Mosfet to Control Rotation Speed of a DC Motor	756
C14.9 Permanent Magnet Generator Design for Wind Turbine Application	762
C15.2-Implementing Parallel Computing At Graph Coloring to Build Software For Course	,
Timetabling	768
C15.3 Implementation of HRIR Interpolations on DSP Board TMS320C5535 eZdsp™	777
C15.5 Implementation of Compressive Sensing in Embedded Hardware Device	783
C16.1 Planning Analysis about the Performance of Wi-Fi 802.11n Based Backhaul for LTE	
Network on Rural Area	789
C16.3 A Survey On Full Duplex Wireless Communications	797
C16.4 Implementation Of Pseudo Random Number Generator Algorithms based on Chaotic	
Logistic Map on an AVR Microcontroller by Utilizing a Temperature Sensor as a Key	
Sequence Generator	806
C16.5 A Review of Torque Ripple on Permanent Magnet Generator for Wind Turbine	
Applications	812
C17.1 Infrared Heater Controller on Dryer Cocoa Beans Machine based on Fuzzy Logic	820
C17.3 Comparison of Simulation Design between the Hollow and Solid Rotor Core of the	
Permanent Magnet Synchronous Generator	826
C17.4 An Integrated Functional Design Process Applied to a Multifunctional Three Fingered	
Gripper	831
C18.1 Dual-band Printed Antenna Composed of Square Patch and SRR for GPS and WLAN	
Application	839
C18.2 Multiuser MIMO Downlink Precoding Performance Results	846
C18.3 Non-relational Column-based Storage System for Web Services	852
C18.4 Breast Cancer Detection using Naive Bayes and C4.5 Algorithms	861
C18.6 Ultra Wideband Monopole Antenna Construction using Coplanar Waveguide for High	
Speed Data Transfer	869
C18.7 Designing Business Architecture for Mining Company by Using TOGAF Framework	
and Business Process Methodology	873
C18.8 Optimal Simulation Network with Energy Go Green, New Quadruple and	
Newton-Panhson to Minimize Losses	221



Symposium D - Materials & Metallurgy	891
D1.4 Electrical Current Dependence on Carbon Nanomaterial Structure Produced by Arc	
Discharge in Liquid Medium	892
D2.5 Synthesis and Characterization of Poly(Acrylamide-Co-Methacrylamide) Gels Material	
using Raman Spectroscopy	896
D5.1 Copper Foamwith Interconnected Open Cell Structure Fabrication	901
D5.4 Performance of Jatropha Curcas as Dielectric Fluid for Surface Treatment of SKD 61	
by using EDM-EDC	905
D5.8 Determination of Strain Hardening Exponent Base of Indentation Size Effect (ISE) of	
Vickers Hardness	912
D5.9 Effect of Equal Channel Angular Pressing and Post Heating on Microstructure and	
Hardness of Cu-Zn 70-30	916
D6.4 Synthesis and Characterization of Hydroxyapatite-Biopolymer Composites	922
D6.5 The Effect of Alkali Treatment toward Mechanical Properties of Polypropylene/Kenaf	
Composite	928
D7.3 Mechanical Properties of Cogon Grass (Imperata Cylindrica) Fiber-Reinforced	
Unsaturated Polyester Composites	934
D8.1 Synthesis and Characterization of New Copolymer Hexyl Methacrylate grafted to	
Amylopectin as a Biodegradable Agent of Polymer Hybrid	938
D8.2 Performance of Natural Carotenoids from Musa aromatica and Citrus medica var Lemon	
as Photosensitizers for Dye-sensitized Solar Cells with TiO2 Nanoparticle	943
D9.3 Modified CO2 Corrosion Rate Calculation Model for Carbon Steel in Aqueous	,
Environment and Its Mitigation Recommendation for Oil and Gas Processing Facilities	
Application	948
D9.5 Pitting Corrosion Study of Hyper-Duplex Stainless Steel 3207 in 6% FeCl3 using Weight	740
Loss, Potentiodynamic Polarization Methods and Electrochemical Impedance Spectroscopy	
(EIS) Analysis	954
D11.1 Physico-chemical Characteristics of Composites Membranes based on Sulfonated	754
Cyclone Fibre Cellulose and Benzotriazole	959
D11.3 Effect of nano rubber particle additions to carbon fibre reinforced epoxy resin on	737
mechanical properties	966
D12.2 Grain Size Distribution Analysis of Multi-crystalline Si Ingot Produced by Directional	700
Solidification Technology	971
	9/1
D12.3 Metal-Organic Frameworks- Chemistry, Properties, and Prospective Applications in	076
Sustainable Energy Development	976
D12.5 The Acoustical Characteristics of Polymer Mortar	983
D12.6 Synthesis and Characterization of Nanocrystalline Hydroxyapatite	988
D12.8 Impact Strength Properties of Bamboo Fiber Reinforced Polymer Composite in Uni	007
and 2 Direction	997
D13.1 Surface Modification of Nano Porous Polyethersulfone Membrane as a Filtration	4000
, , , , , ,	1003
D13.3 High Water Permeability of Nanoporous Polyethersulfone (PES) Membrane for	
•	1009
D13.6 Changes in Surface Chemical Properties of Pyrite Caused by a Biosurfactant-producing	
·	1014
D13.10 Synthesis of Magnetite (Fe3o4) Nanoparticles from Iron Sand with Sonochemical	



Methods and their Magnetics Characterization	1019
D13.11 CaCO3 Scale Formation in Copper Pipes- Effect of Flow Rates on Induction Time and	
Mineral Phases	1024
D13.14 Synthesis of Portland Nano Cement Using Sol-Gel Method as Binder in Porous	
Membrane for Water Filtration Purpose	1031
D13.15 Effect of Lignin Addition on Mechanical Properties of Recycle Polypropylene (rPP)	1001
	1036
Composites	1030
D13.16 Chiral Metal-Organic Frameworks and Coordination Polymers Based on Modified	1040
Biphenyl and BINAP-Oxide Linkers and Their Properties	1040
Symposium F - Chemical & Bioprocess	1047
F1.1 The Effect of Storage Temperature for the Detection of Silver Nanoparticles via	1017
Engineered Biomolecules	1048
F1.2 Heterorhabiditis bacteriophora as Promised Biopesticide to Control Insect Pest Oryctes	1040
rhinoceros in Indonesia	1051
	1031
F1.3 Increased of Lamb Production on Padjadjaran Sheep Through the Application of	1050
Syncronization Estrus and Artificial Insemination Innovation	1059
F1.4 Zero Order Degradation Rate of Vitamin C in Fresh Orange and Strawberry Juices	
without Any Preservatives during Storage	1065
F2.1 Mathematical Modelling in CO2 Adsorption Using Strong Base Anion Exchange Resin as	
Adsorbent for Biogas Purification	1071
F2.2 Reducing the Energy Consumption and Greenhouse Gas Emission by Flare and Vented	
Gas Recovery- an Experience in Arun LNG Plant	1081
F3.3 Study of Different Operating Conditions During Carboxymethyl Chitosan Synthesis	1089
F3.5 Application of Low Input Technology for Sustainable Rice Industry in Tropical Tidal	
Swampland in Kalimantan Indonesia	1096
F4.2 Addition of Granular Rubber Tire Carriers in Enhancing Performance of Anaerobic	1070
Moving Bed Reactors	1100
F4.6 Application of a Simple Electrocoagulation (EC) Apparatus using Aluminum (AI)	1100
	110/
Electrodes for Colour Removal from Aqueous Solution	1106
F5.3 Effect of Selective Membrane Utilization to Produce Chlorine by Plasma Electrolysis	1110
Method	1110
Symposium G - Industrial	1120
G1.1 Innovation for Sustainable Development based on ICT Platform	1121
G1.2 A Framework for Sustainable Manufacturing in Indonesia	1126
G1.4 Risk Model on Business Model of Mobile Refuelling Unit (MRU) for Natural Gas Vehicle	1132
· · · · · · · · · · · · · · · · · · ·	1132
G2.2 Usability Issues in Designing Al-Qur'an Application of Touch Screen Device for Low	1100
Vision People	1138
G2.3 Design of Fatigue Monitoring Apparatus Based On Critical Flicker Fusion Frequency	1144
G3.1 Risk Impact Analysis on Investment for Drinking Water Supply System Development	
Project in Bekasi using Project Risk Management	1149
G3.2 Reducing CO2 and H2S Content in Biogas through Improved Circulated Water	
Scrubbing Method	1155
G3.3 The Design of MRT Jakarta Smart Card Ticketing System using System Engineering	
Methods – ISO 15288	1161



G3.6 Prototypes Liquid Waste Processing Equipment Based on Ozone and UVC for Home
and Small Industries
G4.1 Production Systems and Sustainability
G4.3 Design of Inspection Plan and Work Measurement of Packaging Material Inspection
Activity in a Baby Milk Industry
G4.4 Production Assembly Line Balancing by considering the Performance Rating of the
OperatorG4.5 Improving Service Quality towards Patients' Satisfaction at Stroke Hospitals in
West Sumatera
G5.2 Development of Recycled Plastic Producer's Capability Indicator Using Material Testing
Results and Radar Chart
G5.3 The Extended Integrated Model of Kansei Engineering, Kano and TRIZ Incorporating
Cultural Differences in Services
G5.4 Optimize Parameters Using Moving Average, Turtle And Awesome Oscilator
G5.6 The Prevalence of Musculoskeletal Complaints Among Workers in Oil Palm Plantation
G6.2 Life Assessment Analysis of Photovoltaic System in Indonesia
G6.3 Analysis of the Workplace Culture 5S for Continuous Improvement on Foundry Industries in Indonesia
G6.5 Service Quality Measurement and Improvement for Restaurant X Using Dinesery
G7.1 Application of Response Surface Methodology of Experimental Designs on Welding
Operation Settings to Reduce the Defects of Miniature Circuit Breaker Rating 2 Ampere
G7.2 Reduction of Bubble Defect Using Two-Level Full Factorial Design in Rotocast Area of PT. XI
G8.1 Subtitle Design of Parental Guidance Movie Program on Indonesian Television
G8.4 Comparative Analysis of Artificial Neural Network and Lognormal Distribution Methods
for Designing Predictive Maintenance Scheduling
G9.3 Implementation of Analytic Network Process for Selecting Supplier of Aluminum
at PT X
G9.4 Steel Warehouse Location Determination For JABODETABEK And Jawa Barat
Distribution Areas
Symposium H - Community Development
H1.1 Institutionalization and Mainstreaming of Community Engagement in High Education
Institution
H1.2 Implementation of Local Cultural Policy Management Wisdom (Rate Lom) in District
Bangka Belitung Islands
H1.3 Toward a Green Sustainable Campus: Lessons Learned from Conserving Water in the
Faculty of Engineering, Universitas Indonesia
H1.4 Analysis and Design of Knowledge Management System for Agribusiness Community
Development
H1.5 Originally Antipathy Turn into Care for Disaster Preparedness
H1.6 The Influence of Economic, Socia-cultural, and Environmental of Tourism Toward
Pro-poor Tourism Initiatives in Runaken National Marine Park



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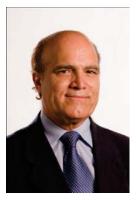
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He teaches Ventilation System and Air Conditioning, Refrigeration Technology, Energy and Safety inside Building, Drying Technology, Kapita

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He is a member of the Indonesian Engieeners Association (PII) since 1985, a member of the American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) since 1990, a member of the Air System and Refigeration Expert Association since 1999 and member of the International Solar Energy Society (ISES) since 2008.



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HE Mr. Prof. H. Mohammad Nasir, Ph.D., Ak was born in Ngawi, East Java Indonesia in 27 June 1960. He was awarded his Bachelor for the Economic Faculty University of Diponegoro in Semarang in 1988. He later finished his Master in the University of Gadjah Mada (UGM), Yogyakarta in 1993 and earned his Ph.D in Accounting from the University of Science, Malaysia.

After experiencing work in the private sector, Prof. Nasir went back to his roots and started teaching at his alma mater, the Faculty of Economy, University of Diponegoro. His areas of teachings include: Management Control Systems, Management Accounting, Strategic Management,

Organizational Behaviour, Behavioural Accounting, and Property Management.

Professor Nasir was appointed Vice Rector of Finance and Resources from 2006-2010 and Dean for the Faculty of Economic and Business from 2011-2014. He was elected as Rector on September 2014, however before his inauguration as Rector he was appointed as the Minister of Research, Technology and Higher Education by the President of the Republic of Indonesia.

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Professor Oliver Carsten is a Professor of Transport Safety at the Institute for Transport Studies (ITS), University of Leeds. Professor Carsten did his undergraduate studies at the University of Oxford and obtained his PhD from the University of Michigan. Subsequently he worked at the University of Michigan Transportation Research Institute (UMTRI) for ten years. He joined the Institute for Transport Studies in 1987.

He has been project coordinator of several European projects, including HOPES which examined the safety impacts of various field trials, VRU-TOO which applied new technologies to improve the safety and mobility of pedestrians, HINT which examined the human implications of new technologies, and HASTE which has studied the effect on driving performance and safety of using in-vehicle information systems.



Currently he is coordinator of the European ecoDriver integrated (large) project on green driving support systems. He has led the development of the advanced driving simulator at Leeds and has directed projects to examine techniques for reducing unsafe driving on rural arterial roads and for investigating the benefits of Intelligent Speed Adaptation (ISA). He has been chair of the DRIVE I safety and behavioral group, was a member of the DRIVE Safety Task Force, is chair of the Road User Behavior Working Party of the Parliamentary Advisory Council for Transport Safety and has been a member of several expert groups of the European Transport Safety Council. He is editor-in-chief of the academic journal Cognition, Technology and Work.



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Professor Leisten studied mathematics and business administration at the University of Cologne, Germany. He received his Ph.D. in business administration from the University of Cologne in 1984 with a thesis on scheduling problems with limited buffer capacities under the supervision of Prof. Dr.-Ing. Dr. Theodor Ellinger. Afterwards, Prof. Leisten gained three years experience as a controller in the headquarter of Commerzbank AG in Frankfurt.

Moving back to academia, he earned his postdoctoral lecturer qualification (habilitation) in business administration from the University of Heidelberg in 1995 with a thesis on aggregation and disaggregation in planning. In 1995 he became full professor at the University of Greifswald and held the chair of Production Management. In 1999 he was appointed as a full

professor at the University of Duisburg (now University of Duisburg-Essen) to hold the chair of Production and Operations Management. Prof. Leisten is currently the chair of Business Administration and Operations Management.

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Rokiah Omar received her Bachelor of Optometry degree from the Universiti Kebangsaan Malaysia (UKM). After completing her BOptom in 1990, she was employed as an Optometrist with a private practice in Kuala Lumpur before joining UKM as a tutor in 1994. She obtained her PhD. in Low Vision from University of New South Wales, Australia in 2002. She is a Fellow in Low Vision of the American Academy of Optometry, Fellow of Association of Malaysian Optometrists, Founding members of Malaysian Academy of Optometry and Associate Fellow Academy of Science Malaysia.



Dr Rokiah became the first optometrist in the Asia region to be inducted as

an International Blind Sports Federation International (IBSA) and International Paralympics Committee (IPC) Visually Impaired Classifier. She classifies visually impaired athletes at many disable sports/games locally and internationally. She was selected to represent Asia's continent to provide classification for visually impaired athletes at the London Paralympics Games 2012.

She is currently the Classification Director for the Asian Paralympic Committee (APC) and was in charged for classification of disable athletes at the Incheon Asian Para Games 2014 for 23 disable sports involving 44 countries. Her research interests include low vision rehabilitation, special population needs, quality of life and Public Health Optometry. She received many research and innovation awards at national and international levels.



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Professor Jeong finished his Bachelor and Master degrees from Seoul National University at 1985 and 1987 respectively. He received his Ph.D from MIT at 1992 where he continued to work in their Cryogenic Engineering Laboratory as visiting engineer and MIT Plasma Fusion Center from 1992-1995 as a research Engineer. Professor Jeong returned to Korea where he took up a position with the Korea Advanced Institute of Science and Technology where he is currently a Professor for the Department of Mechanical Engineering.

His research interests include the following: Cryogenics, Cryocooler design, applied superconductivity system, Cryogenic heat transfer, and Refrigeration. He was awarded the JSPS Fellowship in 1999 from Korea

Science and Engineering Foundation, Overseas Research Fellowship for 2000 from Korea Research Foundation, Outstanding Research Paper Award by KIASC in 2004 and Overseas Research Fellowship for 2005 by SBS Foundation. Professor Jeong has 5 registered patents and 4 claimed patents between the year 2001-2006.

He is a member of the Korean Society of Mechanical Engineers (KSME), Korea Institute of Applied Superconductivity and Cryogenics (KIASC), American Society of Mechanical Engineers (ASME), and International Institute of Refrigeration (IIR). Professor Jeong is the Associate Editor for: the Journal of the Korea Institute of Applied Superconductivity and Cryogenics, Journal of Mechanical Science and Technology, and Cryogenics.

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Veronica Soebarto is an Associate Professor and Deputy Head and Associate Head (Research) at the School of Architecture and Built Environment, The University of Adelaide. She holds a PhD in Architecture and Master of Architecture, both from Texas A&M University (College Station, Texas), and a Bachelor of Architectural Engineering from the University of Indonesia. Prior to joining The University of Adelaide in 1998, she was a Post-Doctoral Research Associate at Texas A&M University, a part-time lecturer at The University of Indonesia and an architect in Jakarta.



At The University of Adelaide, she teaches sustainable design, technology and environment courses at the undergraduate and postgraduate levels.

Her main research interests include human thermal comfort, building thermal/energy simulation, environmental monitoring, and sustainable building design and assessments, and she supervises Honours, Masters and PhD students in these areas.

Veronica received a Faculty of the Professions' Executive Dean's Research Award in 2014. She has published more than 80 publications in journals, book chapters and conference proceedings. She is a member of the Editorial Board of Journal of Building Performance Simulation and an Associate Editor of Architectural Science Review. She is the 2014-2015 President of Architectural Science Association (ANZASCA).



PROGRAM AT GLANCE

Date	Time	Program	Venue
10 August 2015	04.00- 06.00 pm	Registration and Welcome Drink	Pre-function Hall
	07.30- 08.00 am	Registration	Pre-function Hall
	08.00- 08.40 am	Opening Ceremony	
	08.40- 09.00 am	Photo Session	
	09.00- 09.30 am	Keynote Speech 1	Rinjani Room
	09.30- 10.30 am	Talk show: Serve the Country], 11, 111
	10.30- 10.45 am	Coffee break	
11 August	10.45- 12.00 am	Keynote Speech 2 and 3	
2015	12.00-	Lunch	Restaurant
	01.00 pm	Poster Session	Pre-function Hall
	·	Exhibition	1 10 101101101111011
	01.00- 03.00 pm	Parallel session	Meeting Rooms
	03.00-	Coffee Break	
	03.30 pm	Poster Session	Pre-function Hall
	·	Exhibition	
	03.30- 05.00 pm	Parallel session	Meeting Rooms
	05.00-	Poster Session	Pre-function Hall
	07.00 pm	Exhibition	
	07.00- 09.00 pm	Banquette Dinner	Rinjani Room I, II, III
	08.00- 10.00 am	Parallel session	Meeting Rooms
	10.00- 10.30 am 10.30- 12.00 am	Coffee Break	
		Poster Session	Pre-function Hall
		Exhibition	
		Parallel session	Meeting Rooms
	12.00-	Lunch	Restaurant
12 August	01.00 pm	Poster Session	Pre-function Hall
2015	·	Exhibition	
2013	01.00- 03.00 pm	Parallel session	Meeting Rooms
	03.00-	Coffee Break	
	03.00- 03.30 pm	Poster Session	Pre-function Hall
	·	Exhibition	
	03.30- 05.00 pm	Parallel session	Meeting Rooms
	05.00 - 06.00 pm	Closing Ceremony	Selaparang Room
13 August 2015	08.00 am- 08.00 pm	Social Tour Lombok	



SYMPOSIUM A

International Symposium on Civil and Environmental Engineering



Zero Order Degradation Rate of Vitamin C in Fresh Orange and Strawberry Juices without Any Preservatives during Storage

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Keywords: Vitamin C; Orange; Strawberry; Zero order

Abstract. Fresh orange and strawberry are rich in vitamin C, which is an essensial nutrient to promote a healthy imunne system. Vitamin C is easily degraded through oxidation process into dehydroascorbic acid during storage. Therefore, it is important to study the factors influencing the degradation rate of vitamin C in fruit juices without any preservatives. The aims of this research were to study the kinetic degradation of vitamin C in fresh orange (concentrated and non-concentrated) and strawberry juices during storage and how the temperature affects these kinetics. Fresh juices were stored at room, refrigerated and frozen temperature. The content of vitamin C in fresh juices were analyzed using direct iodometric titration. Kinetic study of vitamin C degradation for these juices were carried out under isothermal condition. The degradation rates of vitamin C in fresh fruit juices based on zero kinetic model were compared. At room temperature the degradation rates of vitamin C in strawberry juice were about ten times faster than those in the orange juice. At refrigerated temperature the degradation rates of vitamin C in orange and strawberry juices with sugar were twice lower than theirs without sugar addition.

Introduction

Vitamin C is belong to one of the most potent antioxidant that is important for human health. Antioxidants can block some damages caused by free radicals. Free radical mostly exist in tobacco smoke and polluted air are responsible for cell damages leading to lung cancer and asthma. The deficiency in vitamin C causes scurvy that is characterized by bleeding gums, weakness, fatique, anemia and depression. Vitamin C deficiency may occur in people who eat few fruits or vegetables and in smokers too.

Vitamin C enhances the absorption of iron thus preventing anemia. Vitamin C also plays important role in collagen formation which is essensial for wound healing in patient recovering from surgery. According to Jusi [1], vitamin C is needed to form collagen that is needed to heal damaged tissues. The healing power of the damaged tissues is increased with vitamin C intake. The strength of the fibrous was reduced by 50% vitamin C supplementation [1].

Men, women and children need 90, 75 and 45 mg/day of vitamin C, respectively based on Recommended Dietary Allowances (RDA) [2]. The human body is not able to make vitamin C on its own. It is important to consume vitamin C rich foods, such as fruits and vegetables (potatoes, spinach, tomatoes, broccoli, stawberries, orange, etc.). Orange and strawberry are commonly consumed in fresh juice with some added sugar. Strawberry juice contains about 20-40 mg vitamin C per 100 ml juice, whereas orange juice only contains about 10-20 mg vitamin C/100 ml. Consumers always expect a high content of vitamin C remaining in this juices, however this vitamin is easily degraded mainly through oxidation process into dehydroascorbic acid during the preparation and storage. Several factors influencing the degradation rate of vitamin C are sugar presence, temperature, light exposure and dissolve oxygen concentration [3]. Ascorbic acid is one of the most heat sensitive nutrients and usually considered as an index of nutrient quality during processing and storage of food. If ascorbic acid is well retained in food, the other nutrients are also well retained [4].

Kabasakalis [5] stated that the quality of some fruit juices was indicated by its vitamin C contents which was dependent on its initial content and its rate of loss upon storage. He found out



the amount of ascorbic acid in some commercial juices within the range of 2.4 to 43 mg/100 ml juice. He compared the vitamin C content and the loss rate between commercial fruit juices and fresh juices under different storage condition, open and closed containers, and upon storage in the refrigerator and at room temperature. The commercial orange juice and fresh orange juices which stored in refrigerator for 31 days in open container showed higher loss in their vitamin C content than those stored in closed container.

In United State and Europe, orange juice has been produced in numerous forms such as frozen concentrated juice. Increased awareness of people to consume orange juice as natural as possible, without extensive processing, has contributed increase demand of fresh squeezed orange juice. Lee [6] from Florida Department of Citrus studied vitamin C loss in frozen unpasteurized fresh squeezed orange juice in polyethylene-bottle (HDPE). This orange juice was stored at -23°C and initially contained 40.6 mg vitamin C/100 ml juice. The vitamin C content declined linearly to 32.8 mg vitamin C/100 ml juice over 24 months. Oxidative enzyme reaction was considered to be responsible for the loss of vitamin C in frozen unpasteurized fresh squeezed orange juice.

Vitamin C content in freshly home-made orange and strawberry juices are interesting to study in order to get more information on the decrease of nutritional quality of juices upon storage. Freshly made juices without any chemical preservatives were commonly prepared at home, hospitals and home industries. Consumers should know how to store the juices to get maximum benefit of vitamin C content when consume them. The aims of this research were to study and compare the kinetic degradation rate of vitamin C in fresh orange and strawberry juices during storage and to investigate how temperature and added sugar affects these kinetics.

Material and Methods

Reagents. The reagents were KIO₃ 0.1 N, KI 10%, H₂SO₄ 2 N, Na₂S₂O₃ 0.1 N, Iodin 0.1 N, starch as indicator and ascorbic acid p.a.

Fruit juices. Fruit juices are strawberry (*Fragaria vesca*) and orange (*Citrus reticulata*) which were bought from the local supermarket of Surabaya, East Java, Indonesia. The strawberries were washed and cut into small pieces then blended with some water using home blender. The oranges were washed, cut into two pieces and squeezed with home orange juice squeezer. The concentrated orange juice was made without any water added to the squeezed orange juice, whereas orange juice was made with 300 ml water added to 300 ml squeezed orange juice. Some sugar was added to juices to study the influence of sugar on the vitamin C degradation rate. The fresh juices were stored at 3 storage conditions, i.e. room temperature, refrigerated temperature and frozen temperature.

Vitamin C determination. Vitamin C in the fresh strawberry and orange juices were determined using iodometric titration. The end points of the titration were indicated by the color change from red to red-orange for strawberry juice and from yellow to yellowish-green for orange juice.

Data analysis. The degradation rate of vitamin C in the fresh concentrated orange juice, orange juice and strawberry juice during storage were evaluated using zero order kinetics model. Zero order kinetic in a batch reactor [7] is:

$$-rA = -\frac{dC_A}{dt} = k \tag{1}$$

In fruit juice, the relation of ascorbic acid content (C_A) with time of storage (t) can be expressed by:

$$C_{A}(t) = C_{A0} - k.t \tag{2}$$

C_{Ao} is initial vitamin C content in fruit juice (mg ascorbic acid per 100 ml juice) and k is a zero order rate constant (mg ascorbic acid per 100 ml juice time⁻¹). Degradation vitamin C rate for zero order kinetic is equal to k according to Eq. (1).



The temperature dependence of vitamin C loss rate constant was studied using the Arrhenius equation as follow:

$$k = k_0 e^{-Ea/RT}$$
 (3)

where k_0 is frequency factor, Ea is activation energy (cal/mol), R is an universal gas constant (1.987 cal/mol/K) and T is absolute temperature in K.

Results and Discussion

Vitamin C content in fruit juices was determined every certain time interval during storage. Initial vitamin C content ranged from 15-23 mg per 100 ml juice in concentrated orange juice, 9-13 mg/100 ml juice in orange juice, and 22-37 mg per 100 ml juice strawberry juice.

Ascorbic acid degradation rate were calculated using zero order kinetics. The determination coefficient (r^2) obtained from the zero order kinetic model fitting in vitamin C degradation in both orange and strawberry juices were in the range of 0.90-0.99 according to the previous investigation [3, 8]. The ascorbic acid degradation rates in freshly home made orange and strawberry juices stored at various temperatures, i.e. room temperatures, refrigerated temperatures, and frozen temperatures were shown in Table 1/Fig. 1, Table 2 /Fig. 2, and Table 3/Fig. 3, respectively. Initial vitamin C content in strawberry juice was always higher than concentrated orange juice, but their vitamin C degradation rates were also higher than those in orange and concentrated juices.

Table 1. Zero order rate constant for concentrated orange, orange and strawberry juices in room temperature

Juice	Storage temperature [°C]	Initial ascorbic acid concentration [mg AA/100 ml]	zero order rate constant [mg AA/100 ml juice/hour]	
			without sugar	with sugar
concentrated orange	29 <u>+</u> 3	15-19	0.635	0.661
orange	29 <u>+</u> 3	9-10	0.434	0.623
strawberry	28 <u>+</u> 1	22-37	4.419	2.319

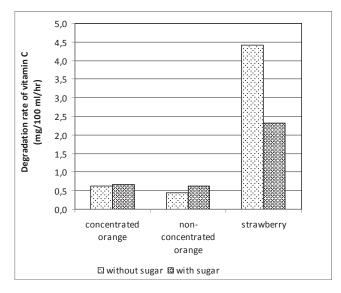


Fig. 1. Vitamin C Degradation Rate in Concentrated Orange Juice, Orange Juice and Strawberry Juice at Room Temperature



At room temperature, the degradation rates of vitamin C in strawberry juice were about ten times faster than those in the orange juice. Vitamin C degradation rate in orange juices were slightly increased with the sugar addition which were contrary to that in strawberry juices. Interestingly, the degradation of Vitamin C was retarded up to about 50% with sugar addition in the strawberry juice.

Table 2. Zero order rate constant for orange and strawberry juices in refrigerated temperature

Juice	Storage temperature [°C]	Initial ascorbic acid concentration [mg AA/100 ml]	zero order rate constant [mg AA/100 ml juice/hour]	
			without sugar	with sugar
concentrated orange	13 <u>+</u> 2	22-23	0.086	0.083
orange	13 <u>+</u> 2	9-10	0.067	0.037
strawberry	8 <u>+</u> 3	21-35	3.631	1.854

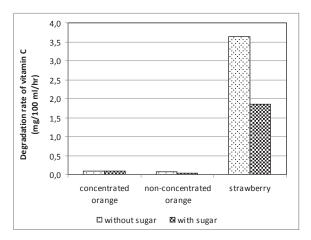


Fig. 2. Vitamin C Degradation Rate in Concentrated Orange Juice, Orange Juice and Strawberry Juice at Refrigerated Temperature

At refrigerated temperature, the degradation rates of vitamin C in strawberry juice were about fifty four times faster than those in the orange juices. The degradation rates of vitamin C in orange juices were much repressed at refrigerated temperatures compared to those obtained at room temperatures. In contrast, the degradation rate of vitamin C were only slightly decreased in strawberry juices stored at refrigerator in comparison to those stored at room temperatures. In this temperature, the degradation rates of vitamin C in orange and strawberry juices with sugar were twice lower than theirs without sugar addition.

Table 3. Zero order rate constant for frozen juice degradation rate at -5°C

Frozen Juice	Storage temperature [°C]	Initial ascorbic acid concentration [mg AA/100 ml]	zero order rate constant [mg AA/100 ml juice/hour]	
			without sugar	with sugar
concentrated orange	-5 <u>+</u> 1	20-22	0.033	0.035
orange	-5 <u>+</u> 1	12-13	0.018	0.021



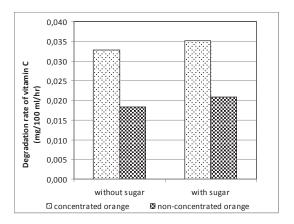


Figure 3. Frozen juice degradation rate of concentrated orange and non-concentrated orange juices at -5°C

In general, vitamin C in strawberry juices were much more easily degraded than the vitamin C in orange juices. The activation energy of ascorbic acid degradation were 1.653 kcal/mol and 1.902 kcal/mol for the fresh strawberry juices prepared without and with sugar [3], respectively whereas those estimated in sugar added and without sugar added orange juices were 14.3 kcal/mol and 15 kcal/mol [8], respectively. The activation energy of vitamin C degradation in orange juices were about ten times higher than those in strawberry juices. This proved that vitamin C in orange juices were more stable and less sensitive towards temperature changes. On the other hand, vitamin C in strawberry juices were much more degraded which might be due to the inherent properties of strawberry fruits. They were easily getting ripened and prone to physical damages which could accelerate the degradation of vitamin C.

At frozen temperatures, the degradation rates of vitamin C in concentrated orange juice were about twice higher than those in non-concentrated orange juice. The sugar addition slightly increased the vitamin C degradation rates. Interestingly, the degradation rate of vitamin C in concentrated orange juices stored at room and refrigerated temperatures were not significantly different compared to their corresponding non-concentrated ones. It seemed that there were chilling injuries occurred in the concentrated ones at frozen temperatures. However, the degradation rates of vitamin C in orange juices were decreased with decreasing storage temperatures (Table 1 vs. Table 2 vs. Table 3).

Summary

The degradation rates of vitamin C in fresh homemade orange juices and strawberry juices obtained using zero order kinetics were compared. It turned out that the degradation rates of vitamin C in strawberry juices were much higher than those in orange juices at any storage temperatures. This has been proved by the lower energy activation obtained for strawberry juices, indicating their high sensitivity towards temperature changes, leading to vitamin C degradation at higher rates. At frozen temperature, the vitamin C decreased significantly in concentrated orange juices in comparison to that in the non-concentrated ones.

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