# Highly efficient reforming of toluene to syngas in a gliding arc plasma

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#### Abstract

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Plasma reforming is a promising technology to transform tars from biomass gasification into valuable fuels and chemicals. However, the key performance (tar conversion, gas yield and energy efficiency) of the plasma tar reforming process can be significantly influenced by operating conditions such as the gas composition. In this study, the effect of CO<sub>2</sub>, steam and O<sub>2</sub> on the plasma reforming of toluene, a model tar compound, was investigated in a gliding arc (GA) reactor. Compared to the plasma reforming of toluene with N<sub>2</sub>, the presence of oxidative gases (CO<sub>2</sub>, H<sub>2</sub>O and O<sub>2</sub>) can generate a highly reactive plasma environment, thus creating new reaction pathways in the plasma conversion of toluene. The optimal content of CO<sub>2</sub>, H<sub>2</sub>O and O<sub>2</sub> to balance the toluene conversion, syngas yield and energy efficiency in the plasma reforming was 2 vol.%, 4 vol.% and 2 vol.%, respectively, suggesting that the presence of an appropriate amount of oxidative gas (CO<sub>2</sub>, H<sub>2</sub>O and O<sub>2</sub>) is important to maximize the key performance of the plasma reforming process. The highest toluene conversion of 78.3%, syngas yield of 73.9% and energy efficiency of 69.5 g/kWh were achieved simultaneously in the plasma reforming of toluene containing 4 vol.% steam. The proposed reaction pathways in the plasma reforming of toluene have been proposed through the analysis of gas and liquid products coupled with optical emission spectroscopic diagnostics.

43 **Keywords:** Non-thermal plasma; gliding arc discharge; tar reforming; syngas; biomass gasification

#### 1. Introduction

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Biomass gasification is a promising technology that can effectively convert biomass into valuable producer gas containing H<sub>2</sub>, CO, CO<sub>2</sub> and CH<sub>4</sub>. The contamination of producer gas with tars remains a significant challenge in the gasification process [1], which may pose potential blockages and fouling in downstream equipment, induce coke formation and reduce the overall heating value of producer gas. These issues limit the efficiency of biomass gasification and bring threats to the safety of the overall process. Tar is a mixture of condensable hydrocarbons with one or more benzene rings, and its concentration in producer gas is dependent on the types and operational conditions of the gasifier, varying from 1 to 100 g/Nm<sup>3</sup>. The carcinogenicity of tars has also been clearly demonstrated, which can cause significant damage to the physical and mental health of human beings [2]. Therefore, costeffective removing tars from the gasified producer gas is critical in biomass gasification. Non-thermal plasma technology provides an attractive and promising approach for the conversion of tars into syngas at mild conditions. Non-thermal plasmas can produce highly energetic electrons and a variety of reactive species (e.g., excited species and radicals), all of which can induce various chemical reactions at relatively low temperatures [3-7]. Compared to thermal technologies, high reaction rates and fast attainment of steady-state allow rapid start-up and shutdown of the plasma process, which significantly reduces the overall energy costs [8-16]. The removal of tar model compounds, including toluene, naphthalene and benzene, has been investigated using various plasma discharges, such as corona discharge[17], pulsed spark discharge [18], dielectric barrier discharge (DBD) [19-21] and gliding arc (GA) [22-29]. Compared with other types of plasma, GA has higher electron densities (10<sup>23</sup>-10<sup>24</sup> m<sup>-3</sup>) and can work efficiently in a wide range of gas flow rate and plasma power [30]. These advantages make GA an attract and promising solution for highly efficient conversion of tars to syngas.

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From industrial applications point of view, the type of gasifying agents such as steam, air, oxygen and their mixture, is one of the most important factors affecting the overall efficiency of biomass gasification and the quality of producer gas [1]. The presence of oxygen in biomass gasification favors the reduction of tars but might lead to the production of lower CO content in producer gas [29]. Generally, the producer gas from biomass gasification contains 10-13 vol.% CO<sub>2</sub> and ~10 vol.% steam [31]. Therefore, understanding the influence of the gasifying agents on the plasma tar reforming process is important to improve the efficiency of the plasma process. Therefore, it is critical to investigate the plasma reforming of biomass tars using different working gases to better understand the influence of the gasifying agents on the plasma tar conversion including the reaction pathways, which can generate valuable information for the optimization of the plasma tar reforming process to deliver clean and high-quality syngas. In this work, a GA reactor was developed for plasma reforming of tars. Toluene was selected as the tar model compound from biomass gasification. Pure nitrogen and a mixture of nitrogen and oxidative gases (CO<sub>2</sub>, H<sub>2</sub>O and O<sub>2</sub>) were used as the working gas individually. The effect of the concentration of these oxidative gases on the performance of the plasma toluene reforming was

evaluated in terms of toluene conversion, syngas yield and energy efficiency. Optical emission

spectroscopic (OES) diagnostics was performed to understand the roles of reactive species in the

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#### 2. Experimental

#### 2.1 Experimental setup

plasma reforming of toluene.

The plasma tar reforming experiments were carried out in a GA reactor (Figure 1) which consists of two stainless steel knife-shaped electrodes (length: 60 mm; width: 18 mm; depth: 3 mm) and a gas nozzle with an outlet diameter of 1.5 mm. The gas nozzle was fixed in the center of a ceramic plate, while the electrodes were placed symmetrically on both sides of the gas nozzle with the narrowest gap (electrode throat) of 2 mm. The distance between the electrode throat and the nozzle outlet was 5 mm. Gliding arc can be generated and maintained using an AC high voltage power source (10 kV/50 Hz). The arc voltage was measured using a Tektronix high voltage probe (P6015A) and the arc current was sampled using a Magnelab Rogowski-coil current probe (CT-E 0.5-BNC). Both electrical signals were recorded using a Tektronix digital oscilloscope (TDS2014B).

Different gas compositions (N<sub>2</sub>, CO<sub>2</sub>/N<sub>2</sub>, H<sub>2</sub>O/N<sub>2</sub> and O<sub>2</sub>/N<sub>2</sub>) were used in this study. A mixture of toluene (99.5%, Sigma China) and carrier gas (N<sub>2</sub>, CO<sub>2</sub>/N<sub>2</sub>, or O<sub>2</sub>/N<sub>2</sub>) was preheated at 180 °C in a tube furnace before injecting into the GA reactor. In the plasma steam reforming of toluene, a mixture of toluene (99.5%, Sigma China) and deionized water was carried by N<sub>2</sub> and preheated at 180 °C. The flow rate of toluene and deionized water was controlled independently with syringe pumps (TYD01). The content of CO<sub>2</sub>, O<sub>2</sub> and steam was varied from 0 to 10 vol.%. The total flow rate of the mixed gas stream flowing into the GA reactor was kept constant at 3.5 L/min, while the initial concentration of toluene and the specific energy input (SEI) were 14.8 g/Nm<sup>3</sup> and 0.17 kWh/m<sup>3</sup>, respectively.

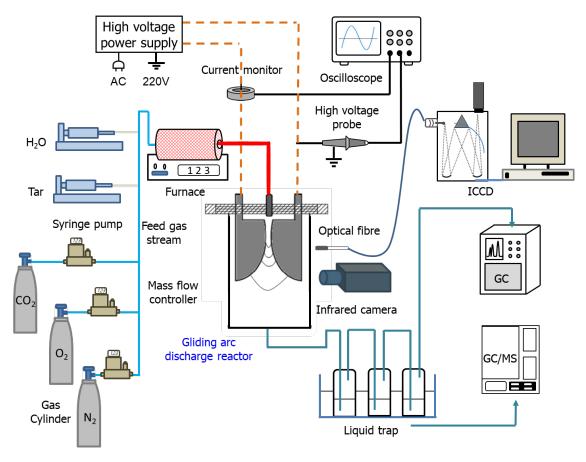


Figure 1. The scheme of the experimental setup.

#### 2.2 Analytical methods

The produced gas stream passed through a cold trap containing three successive absorption bottles immersed in an ice and water mixture. Dichloromethane was contained in the first two bottles to absorb the condensable products, while the last bottle was kept empty to collect remaining entrained droplets. The gaseous products were collected at the exit of the cold trap using sampling bags and were analyzed using gas chromatography (Techcomp GC7900). The condensed by-products were qualitatively analyzed by gas chromatography-mass spectrometry (GC-MS, Agilent 7820A-5975C) using a standard library of the National Institute of Standards and Technology (NIST), while the concentration of unreacted toluene in the collected liquids was quantitatively determined by GC-MS through the calibration using a wide range of toluene concentration.

The emission spectra of the GA were recorded using an optical fiber connected to a Princeton Instrument ICCD spectrometer (Model-320-PI). The relative intensities of the selected molecular bands were determined using the relative peak intensity of the relevant band heads taken with the same settings of the spectrometer. The wall temperature of the GA reactor was measured using an infrared camera (Fotric 325Pro). The wall temperature of the GA reactor was almost constant (below 230 °C) after switching on the plasma for 10 min at a total gas flow rate of 3.5 L/min and an SEI of 0.17 kWh/m³ (Figure 2). The influence of different gas compositions on the wall temperature of the GA reactor was limited.

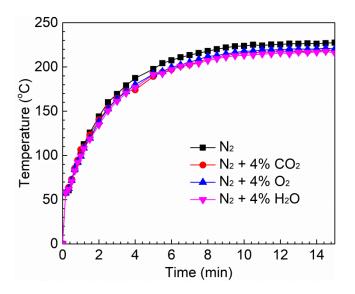


Figure 2. The wall temperature of the GA reactor (total gas flow rate: 3.5 L/min; SEI:  $0.17 \text{ kWh/m}^3$ ).

The discharge power was calculated as the time-averaged product of the arc voltage and arc current per cycle, while SEI was determined using Eq. (1).

SEI(kWh/m<sup>3</sup>)=
$$\frac{P(kW)}{\text{Total gas flow rate } (m^3/h)}$$
 (1)

The conversion of toluene and yield of major gas products were expressed as follows:

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$$X_{\text{C7Hs}}(\%) = \frac{\text{toluene input(mol/s)} - \text{toluene output (mol/s)}}{\text{toluene input (mol/s)}} \times 100$$
 (2)

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$$Y_{H_2}(\%) = \frac{2 \times H_2 \text{ produced(mol/s)}}{8 \times C_7 H_8 \text{ input (mol/s)} + 2 \times H_2 O \text{ input (mol/s)}} \times 100$$
 (3)

136 
$$Y_{\text{CO}}(\%) = \frac{\text{CO produced(mol/s)}}{7 \times \text{C}_7 \text{H}_8 \text{ input(mol/s)} + \text{CO}_2 \text{ input(mol/s)}} \times 100$$
 (4)

137 
$$Y_{C_xH_y}(\%) = \frac{x \times C_xH_y \text{ produced(mol/s)}}{7 \times C_7H_8 \text{ input(mol/s)}} \times 100$$
 (5)

The carbon balance of the plasma process was determined by:

139 
$$B_{\text{Carbon}} \left(\%\right) = \frac{\left(7 \times \text{C}_7 \text{H}_8\right)_{\text{unconverted}} \left(\text{mol/s}\right) + x \times \text{C}_x \text{H}_{\text{yproduced}} \left(\text{mol/s}\right) + \text{CO}_{\text{xproduced}} \left(\text{mol/s}\right)}{\left(7 \times \text{C}_7 \text{H}_8\right)_{\text{input}} \left(\text{mol/s}\right) + \text{CO}_{2 \text{ input}} \left(\text{mol/s}\right)} \times 100$$
(6)

The energy efficiency of the plasma toluene conversion was calculated by:

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$$\eta(g/kWh) = \frac{\text{Converted } C_7 H_8(g/m^3)}{\text{SEI}(kWh/m^3)}$$
 (7)

#### 143 3. Results and discussion

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#### 3.1 Emission spectroscopic diagnostics

Figure 3 displays the emission spectra of the GA using different gas compositions. The spectrum

of the pure nitrogen GA is dominated by the second positive system (SPS) of N<sub>2</sub> ( $C^3\Pi_u \rightarrow B^3\Pi_g$ )

and the N<sub>2</sub><sup>+</sup> first negative system (FNS) ( $B^2\Sigma_u^+ \to X^2\Sigma_g^+$ ) between 280 and 430 nm, suggesting the

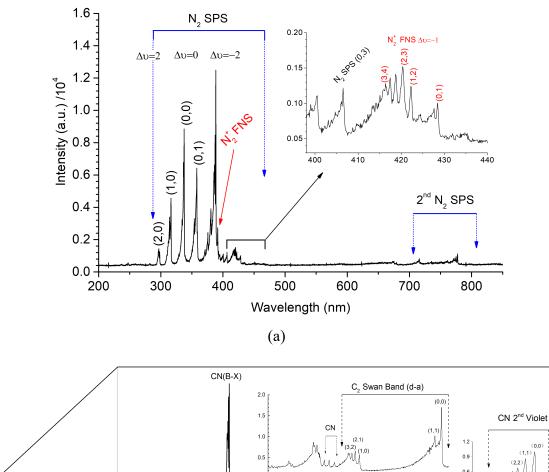
presence of nitrogen molecules at different excited states  $N_2^*$ , such as  $N_2\left(A^3\sum_u^+\right)$ ,  $N_2\left(B^3\Pi_g\right)$ ,  $N_2\left(a^2\right)$ 

and  $N_2(C^3\Pi_u)$  via the reaction R1-R3.

150 
$$N_2(X^1 \Sigma_g^+) + e \to N_2(A^3 \Sigma_u^+) + e$$
 (R1)

151 
$$N_2(A^3 \Sigma_u^+) + e \rightarrow N_2(C^3 \Pi_g) + e$$
 (R2)

152 
$$N_2(A^3 \Sigma_u^+) + N_2(A^3 \Sigma_u^+) \to N_2(B^3 \Pi_g) + N_2(X^1 \Sigma_g^+)$$
 (R3)



Emission intensity (a.u.)/10<sup>4</sup> N<sub>2</sub> SPS OH(A-X) NH(A-X) N N<sub>2</sub> NFS CN(B-X) CO2+N2 Wavelength (nm) (b) 

Figure 3. Optical emission spectra: (a) pure N<sub>2</sub> GA; (b) GA using different oxidative gases (CO<sub>2</sub> content: 4 vol.%, H<sub>2</sub>O content 4 vol.%, O<sub>2</sub> content: 4 vol.%) (600 g/mm grating, exposure time 0.1 s).

The spectrum of the  $N_2/C_7H_8$  GA is dominated by the CN ( $B^2 \Sigma \to X^2 \Sigma$ ) violet system, which might be generated through the reactions of excited  $N_2$  molecules (or N atoms) with the methyl of toluene. Besides, in the plasma reforming of toluene (without  $H_2O$ ,  $CO_2$  or  $O_2$ ), the deposition of non-volatile products with dark brown color can be observed on the electrodes and the reactor inner wall, which indicates that the formation of aromatic hydrocarbon agglomeration and soot in this reforming process [32].

Adding CO<sub>2</sub> into the N<sub>2</sub>/C<sub>7</sub>H<sub>8</sub> GA generates oxidative species such as O and OH radicals. For instance, the OH ( $A^2 \Sigma^+ \to X^2 \Pi$ ) band was visible in the spectrum of the N<sub>2</sub>/CO<sub>2</sub>/C<sub>7</sub>H<sub>8</sub> GA. Note steam was not introduced in this reaction, thus OH could be generated mainly through the reactions between toluene (or reaction intermediates) with O atoms from CO<sub>2</sub> decomposition (R4-R7)

$$172 CO2 + N2* \rightarrow CO + O + N2 (R4)$$

173 
$$CO_2 + e \rightarrow CO + O + e$$
 (R5)

174 
$$C_6H_5 \cdot CH_3 + O \rightarrow C_6H_5CH_2 + OH$$
 (R6)

$$175 H + O + N_2 \rightarrow OH + N_2 (R7)$$

Figure 3 shows the presence of CO<sub>2</sub> significantly decreases the relative intensity of CN. This finding suggests that the formation of CN might be associated with the reaction between nitrogen species and deposited carbon. In the plasma CO<sub>2</sub> reforming of toluene, the presence of CO<sub>2</sub> generates oxidative species such as OH and O radicals, which enhance the oxidation reaction and reduce carbon deposition, thus limiting the formation of CN.

In the  $N_2/H_2O/C_7H_8$  GA, the NH ( $A^2 \sum \rightarrow X^2 \Sigma$ ) transition was observed at 336.0 nm. Besides, the relative intensity of the OH band was much higher than that in the  $CO_2/N_2/C_7H_8$  GA, indicating the dissociation of  $H_2O$  to OH by electrons and excited nitrogen species (R8 and R9) in the plasma steam

reforming of toluene.

185 
$$e + H_2O \rightarrow e + H + OH$$
 (R8)

186 
$$N_2^* + H_2O \rightarrow N_2 + H + OH$$
 (R9)

- The formation of NH might be associated with OH (R10) [33], as NH transition was not detected
- in the spectrum of the N<sub>2</sub>/C<sub>7</sub>H<sub>8</sub> GA. This finding also suggests that NH might not be generated directly
- through the reaction between N<sub>2</sub> and H<sub>2</sub> in this reaction.

$$190 N_2 + OH \rightarrow NH + NO (R10)$$

- When O<sub>2</sub> was introduced into the N<sub>2</sub>/C<sub>7</sub>H<sub>8</sub> GA the CO  $(B^1 \sum -A^1 \prod)$  system at 200-240 nm, the NO<sub> $\lambda$ </sub>
- bands in the range of 230-250 nm and the oxygen 777 nm triplet were detected (Figure 3). The
- formation of O radicals might occur via the following reactions (R11 and R12):

194 
$$N_2^* + O_2 \rightarrow 2O + N_2$$
 (R11)

$$195 e + O_2 \rightarrow 2O + e (R12)$$

- Besides, the visible NO and CO bands in the N<sub>2</sub>/O<sub>2</sub>/C<sub>7</sub>H<sub>8</sub> GA indicate that the reactions R13-R15
- 197 might take place.

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$$198 N_2^* + O \rightarrow NO + N (R13)$$

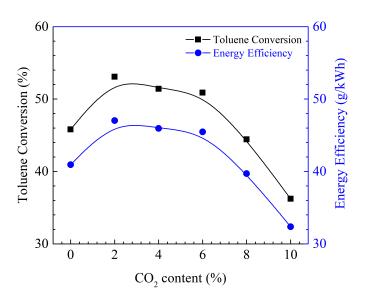
$$199 N_2^* + O_2 \rightarrow 2NO (R14)$$

$$200 CN + O_2 \rightarrow CO + NO (R15)$$

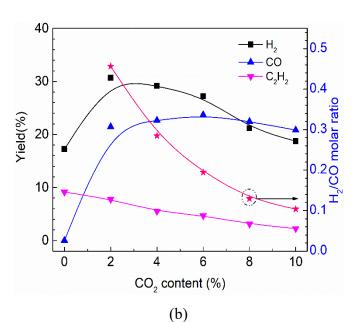
#### 202 3.2 Effect of CO<sub>2</sub> content

- Figure 4 shows the performance of the plasma reforming of toluene at different CO<sub>2</sub> contents.
- Increasing the content of CO<sub>2</sub> initially enhanced the conversion of toluene and reached a peak (53.1%)
- at a CO<sub>2</sub> content of 2 vol.%, beyond which the toluene conversion decreased to 36.2% when further

increasing the  $CO_2$  content to 10 vol.%. In addition, the energy efficiency for toluene conversion in the GA reactor followed the same pattern as the toluene conversion and reached a maximum value of 47.1 g/kWh at a  $CO_2$  content of 2 vol.%.



210 (a)



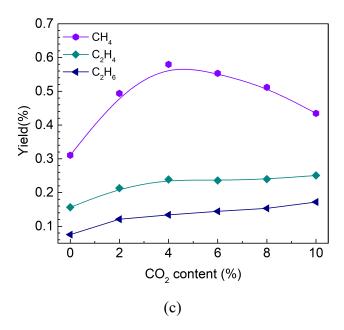


Figure 4. Effect of different CO<sub>2</sub> contents on the plasma reforming of toluene: (a) the conversion of toluene and energy efficiency; (b) the yield of major gas products and H<sub>2</sub>/CO molar ratio; (c) the yield of minor gas products.

Previous studies reported that the initial conversion of toluene in an N<sub>2</sub> plasma is driven by either electron impact dissociation or collisions with excited nitrogen species [34],

221 
$$e+C_6H_5 \cdot CH_3 \rightarrow e+H+C_6H_5 \cdot CH_2$$
 (R16)

222 
$$e+C_6H_5\cdot CH_3 \to e+CH_3+C_6H_5$$
 (R17)

223 
$$N_2^* + C_6H_5 \cdot CH_3 \rightarrow N_2 + H + C_6H_5 \cdot CH_2$$
 (R18)

224 
$$N_2^* + C_6H_5 \cdot CH_3 \rightarrow N_2 + H + C_6H_4 \cdot CH_3$$
 (R19)

225 
$$N_2^* + C_6 H_5 \cdot CH_3 \rightarrow N_2 + CH_3 + C_6 H_5$$
 (R20)

Adding  $CO_2$  (2 vol.%) to the plasma reforming of toluene significantly improved the toluene conversion, which can be mainly attributed to the enhanced oxidation of toluene and reaction intermediates by generating more oxidative species such as O and OH radicals (R4 – R7). OH radicals

are more reactive in toluene oxidation compared to atomic O species. In the plasma CO<sub>2</sub> reforming of toluene without steam, R6 was reported as the main route for the generation of OH radicals [35]. However, further increasing the CO<sub>2</sub> content decreased the toluene conversion, which might be ascribed to the quenching of the populated excited nitrogen species and reduced number density of energetic electrons by the presence of excessive CO<sub>2</sub>. In addition, the excited N<sub>2</sub> species in the CO<sub>2</sub>/N<sub>2</sub> mixture likely react with CO<sub>2</sub> instead of toluene, due to the relatively low dissociation energy of CO<sub>2</sub> (2.94 eV), which reduces the formation of excited nitrogen species and the chance for toluene to react with these reactive species [36]. Meanwhile, the contribution of nitrogen excited species to the conversion of toluene could be reduced due to the fast quenching of N<sub>2</sub> (A<sup>3</sup>) by CO (R21) [37]. Thus, at a higher CO<sub>2</sub> content, the oxidation reactions are not sufficient to compensate for the decreased toluene conversion due to the reduced fraction of nitrogen excited species and energetic electrons. Similar results were also reported by Zhu and his co-workers [22].

$$242 \qquad \text{CO} + \text{N}_2(\text{A}^3 \Sigma_u^+) \rightarrow \text{N}_2 + \text{CO}$$
 (R21)

Adding CO<sub>2</sub> to the plasma reforming of toluene significantly affects the distribution of the gas products. In the plasma reforming of toluene without CO<sub>2</sub>, H<sub>2</sub> and C<sub>2</sub>H<sub>2</sub> were the major gas products with a yield of 17.2% and 9.2%, respectively. However, increasing the CO<sub>2</sub> content to 10 vol.% considerably decreased the yield of C<sub>2</sub>H<sub>2</sub> by 76.0%. In contrast, the yield of CO increased to a maximum of 23.7% in the plasma reforming of toluene containing 6 vol.% CO<sub>2</sub> and remained almost stable when further rising the CO<sub>2</sub> concentration. In addition, the highest H<sub>2</sub>/CO molar ratio (0.45) was obtained at a CO<sub>2</sub> content of 2 vol.%, and this ratio decreased remarkably to 0.10 when increasing the CO<sub>2</sub> content to 10 vol.% due to the formation of more CO. These findings suggest that adding an appropriate amount of CO<sub>2</sub> favors the generation of syngas. Small amounts of CH<sub>4</sub>, C<sub>2</sub>H<sub>4</sub> and C<sub>2</sub>H<sub>6</sub>

with a yield of < 1% were also generated in this reaction, while no C<sub>3</sub> and C<sub>4</sub> hydrocarbons were detected.

In the plasma CO<sub>2</sub> reforming of toluene, CO can be formed via CO<sub>2</sub> dissociation (R6 and R7) or hydrogenation of CO<sub>2</sub> (R22). H<sub>2</sub> is formed via the recombination of two H atoms. In the plasma reforming of toluene, the H atoms can be generated through the dehydrogenation of the methyl group of toluene, as the C-H bonds in the methyl group show the weakest dissociation energy (3.7 eV) in toluene [38]. The recombination of CH<sub>3</sub> radicals with H forms methane (R23). C<sub>2</sub>H<sub>4</sub> and C<sub>2</sub>H<sub>6</sub> can be formed mainly through the reactions R24-R26. However, the yield of C<sub>2</sub>H<sub>4</sub> and C<sub>2</sub>H<sub>6</sub> was very limited CO<sub>2</sub> reforming of toluene, suggesting these reactions might be negligible in this process. The generation of an appreciable amount of acetylene in the nitrogen plasma reforming of toluene indicates that the cleavage of the benzene ring of toluene occurs in the plasma conversion of toluene (R27) [35]. Previous studies showed that nitrogen excited species play an important role in the ring cleavage of aromatic hydrocarbons using non-thermal plasmas [39].

$$266 CO2 + H \rightarrow CO + OH (R22)$$

$$267 CH3 + H \rightarrow CH4 (R23)$$

$$CH_3 + e \rightarrow CH_2 + H + e \tag{R24}$$

$$CH_2 + CH_2 \rightarrow C_2H_4 \tag{R25}$$

$$CH_3 + CH_3 \rightarrow C_2H_6 \tag{R26}$$

271 
$$C_6H_5CH_3 + N_2^* \rightarrow C_5H_6 + C_2H_2 + N_2$$
 (R27)

However, further increasing CO<sub>2</sub> content has a detrimental influence on the conversion of toluene

despite its importance for the generation of O and OH radicals to provide additional reaction routes for toluene conversion. Figure 5 shows the relative OES intensity of molecular bands in the plasma reforming of toluene with different CO<sub>2</sub> contents. Increasing the CO<sub>2</sub> content exponentially reduced the relative intensity of C<sub>2</sub> (516.5 nm) and N<sub>2</sub> band heads, which indicates that increasing the CO<sub>2</sub> content consumes more electrons and limits the formation of nitrogen excited species.

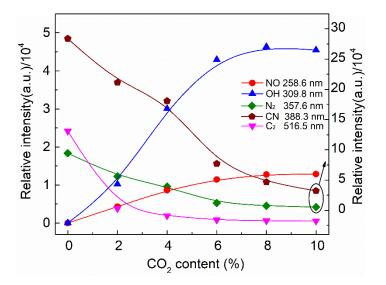
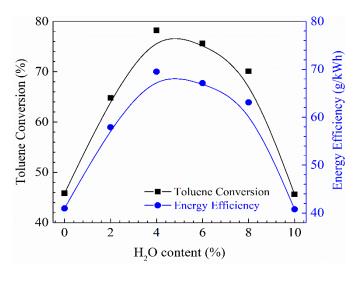
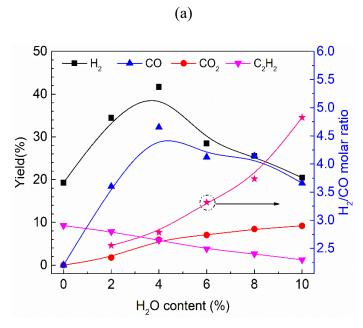


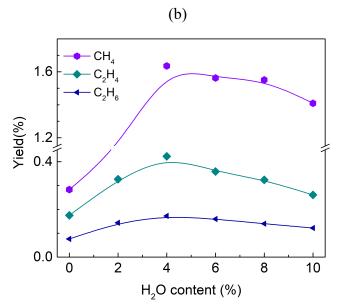
Figure 5. Effect of CO<sub>2</sub> content on the relative band head intensity in the plasma reforming of toluene.

#### 3.3 Effect of steam content

As shown in Figure 6 (a), the highest toluene conversion (78.3%) and energy efficiency (69.5 g/kWh) can be achieved at the optimal H<sub>2</sub>O content of 4 vol.%. Previous works also reported the presence of an optimal H<sub>2</sub>O content or steam/carbon ratio to maximize the toluene conversion in plasma tar reforming processes [22, 40].







294 (c)

Figure 6. Effect of different steam contents on the plasma reforming of toluene: (a) the conversion of toluene and energy efficiency; (b) the yield of major gas products and H<sub>2</sub>/CO molar ratio; (c) the yield of minor gas products.

Introducing steam into the discharge produces OH radicals through the dissociation of H<sub>2</sub>O by electrons (R8) and excited nitrogen species (R9). The OH radicals are more oxidative in toluene conversion at low temperatures compared to atomic O species, as the reaction rate of toluene oxidation with OH radicals is significantly higher than the oxidation of toluene with O radicals [34]. Figure 7 shows that increasing the content of H<sub>2</sub>O from 0 to 4 vol.% significantly enhances the relative intensity of the OH band head at 308.8 nm. Previous theoretical and experimental studies also confirmed the oxidation of toluene by OH radicals through reactions R28-R29 [35].

$$C_6H_5 \cdot CH_3 + OH \rightarrow C_6H_5CH_2 + H_2O$$
 (R28)

307 
$$C_6H_5 \cdot CH_3 + OH + N_2 \rightarrow C_6H_5OHCH_3 + N_2$$
 (R29)

However, increasing the content of H<sub>2</sub>O from 4 to 10 vol.% considerably reduced the toluene conversion. Due to the electronegativity of H<sub>2</sub>O molecules, electrons can be consumed via electron attachment (R30). At a lower H<sub>2</sub>O content, the effect of electron attachment is insignificant, and the presence of steam has a positive effect on the conversion of toluene resulted from the enhanced oxidation of toluene and reaction intermediates induced by OH radicals. However, higher H<sub>2</sub>O contents (>4 vol.%) reduce the electron density due to the significant electron attachment with water, while the presence of excessive water in the plasma also leads to the quenching of excited nitrogen

species. This hypothesis can be reflected by the OES analysis (Figure 7), showing that the relative intensity of the OH band at 308.8 nm was almost unchanged when increasing the H<sub>2</sub>O content from 6 vol.% to 10 vol.%. These opposite effects induced by the presence of higher H<sub>2</sub>O contents lead to the reduced toluene conversion in the plasma reforming process. Therefore, it is crucial to choose appropriate steam content to maximize the conversion, syngas yield and energy efficiency in the plasma reforming of tars.

$$H_2O + e \rightarrow H_2O^-$$
 (R30)

The presence of steam not only influences the toluene conversion but also changes the distribution of the gas products in the plasma reforming of toluene. As seen in Figure 6(b), increasing the content of steam from 0 to 4 vol.% significantly increases the production of syngas, reaching the highest syngas yield of 73.9% (41.7% for H<sub>2</sub> and 32.2% for CO) at an H<sub>2</sub>O content of 4 vol.%; whereas further increasing the H<sub>2</sub>O content inhibited the generation of CO but enhanced the yield of CO<sub>2</sub> due to the occurrence of the water-gas shift (WGS) reaction (R31). In contrast, the yield of C<sub>2</sub>H<sub>2</sub> was continuously decreased from 9.3% to 1.3% when increasing the H<sub>2</sub>O content to 10 vol.% as oxidation is more favourable compared to direct cleavage of benzene ring by excited nitrogen species and electrons. This phenomenon can also be reflected by the decrease in the relative intensity of the C<sub>2</sub> band head (516.5 nm) when increasing the H<sub>2</sub>O content.

$$H_2O + CO \rightarrow H_2 + CO_2 \tag{R31}$$

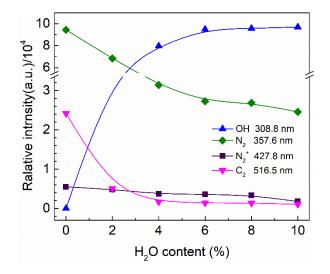


Figure 7. Effect of H<sub>2</sub>O content on the relative band head intensity in the plasma reforming of toluene.

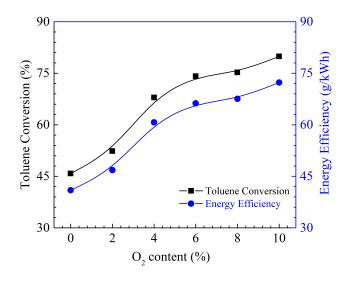
#### 3.4 Effect of oxygen content

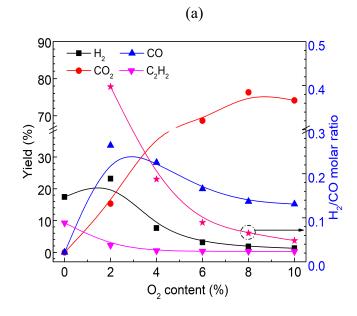
Figure 8 presents the effect of oxygen content on the plasma reforming of toluene. The presence of oxygen is favorable for the conversion of toluene. Increasing the oxygen content from 0 to 10 vol.% nearly doubled the toluene conversion and energy efficiency, which can be attributed to the enhanced toluene oxidation due to the presence of more reactive O radicals in the plasma reaction containing O<sub>2</sub> (R32 and R33), as shown in Figure 9. Similar findings were reported by Du and his coworkers [41].

$$C_6H_5 \cdot CH_3 + O \rightarrow C_6H_5CH_2 + OH$$
 (R32)

$$C_6H_5 \cdot CH_2 + O \rightarrow C_6H_5CHO + OH$$

$$\rightarrow C_6H_5CO + H_2O$$
(R33)





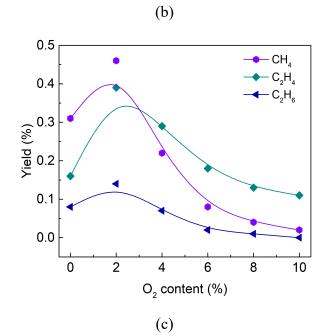


Figure 8. Effect of O<sub>2</sub> content on the plasma reforming of toluene: (a) the conversion of toluene and energy efficiency; (b) the yield of major gas products and H<sub>2</sub>/CO molar ratio; (c) the yield of minor gas products.

The oxygen content also significantly influences the formation of gaseous products. Figure 8(b) shows that the highest syngas yield is reached at a low oxygen content of 2 vol.%. Further increasing the oxygen content to 10 vol.% gradually reduces the yield of H<sub>2</sub> and CO from 23.2% to 1.3% and 33.7% to 15.2%, respectively. At a lower oxygen content (<=2 vol.%), the highly reactive O radicals produced through electron impact dissociation of O<sub>2</sub> promotes the conversion of toluene to CO and H<sub>2</sub>. However, a higher oxygen content (>2 vol.%) can generate excessive O radicals in the plasma reforming of toluene, inducing over-oxidation of toluene and reaction intermediates and thus limiting the production of syngas by forming more CO<sub>2</sub> and H<sub>2</sub>O. Note the presence of O<sub>2</sub> also limited the yield of hydrocarbons (< 0.5%), as shown in Figure 8(c).

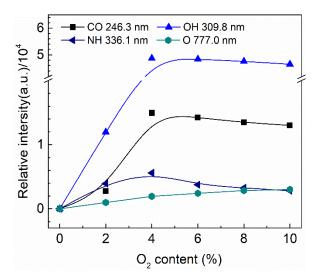


Figure 9. Effect of O<sub>2</sub> content on the relative intensity of the molecular band heads (CO, NH and OH) and O atomic line in the plasma reforming of toluene.

In the plasma reforming of toluene without oxidative gases (CO<sub>2</sub>, H<sub>2</sub>O and O<sub>2</sub>), carbon deposition can be found on the electrode surface and the inner wall of the GA reactor. In the presence of oxidative gas (CO<sub>2</sub>, H<sub>2</sub>O or O<sub>2</sub>), carbon deposition in the reactor was significantly reduced, resulted in a higher carbon balance. In this study, the highest carbon balance of 67.9% was achieved in the plasma reforming of toluene in the presence of 10 vol.% O<sub>2</sub>. Additionally, we find that different oxidative gases affect the toluene conversion, energy efficiency and syngas yield in the plasma reforming of toluene in different ways. Increasing the content of O2 improved the conversion of toluene and the energy efficiency of the plasma reforming process. The highest toluene conversion (79.9%) and energy efficiency (72.3 g/kWh) can be achieved simultaneously in the plasma reforming of toluene with 10 vol.% O2. However, the syngas yield was low in the presence of 10 vol.% O2 due to overoxidation of toluene and reaction intermediates under these conditions. In the plasma reforming of toluene using either CO<sub>2</sub> or steam, the optimal content of CO<sub>2</sub> and steam can be found to reach the highest toluene conversion, syngas yield and energy efficiency simultaneously, suggesting that appropriate content of CO<sub>2</sub> and steam is critical for the effective conversion of tars from biomass gasification. In this work, the most promising performance was obtained when introducing steam to the plasma reforming of toluene. A high toluene conversion of 78.3% was achieved with relatively high energy efficiency (69.5 g/kWh) and a high syngas yield (73.9%) at the optimal steam content of 4 vol.%. Compared to the state-of-the-art in the plasma reforming of toluene using different plasma technologies (e.g., microwave plasma, corona discharge, DBD and GA) [24], the energy efficiency of toluene conversion in this work is much higher than that obtained using other types of plasma reactors, indicating that GA is very promising for the conversion and re-utilization of biomass tars with high efficiency.

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#### 3.5 Analysis of by-products

To understand the reaction pathways in the plasma reforming of toluene, the collected liquid byproducts were analyzed using GC-MS, as shown in Figure 9. The corresponding structures of these products are listed in Table 1. In the nitrogen plasma reforming of toluene without the oxidative gases, nitrogen-containing compounds were detected in the collected liquids. The existence of propiolonitrile compounds indicates that CN radicals contribute to the toluene conversion. The byproducts generated in the plasma reforming of toluene with oxidative gases (CO<sub>2</sub>, O<sub>2</sub> and H<sub>2</sub>O) were different compared to the plasma reforming reaction without the oxidative gases. For instance, oxygen-containing polycyclic aromatics were detected in the plasma reforming of toluene with oxidative gases. The presence of oxygen-containing compounds, such as benzeneacetamide and acetaldehyde suggests the occurrence of the reactions between the reaction intermediates and nitrogen oxides. The compounds containing one-ring, such as ethylbenzene and 4-ethyltoluene could be generated from the alkylation of benzene and toluene, respectively. The precursor of naphthalene molecule indene was also detected, which reveals that the fragments of toluene recombine via radical reactions to form high-molecular polymer compounds. The linear organic by-products, such as 1, 3butadiyne, 1-buten-3-yne and 3-methyl-1-butene might be generated by opening the toluene ring followed by hydrogenation and/or oxidation of the resulting fragments. The presence of the aliphatic compound, 2-Ocetene, indicates that the reactive C2- and C3-entities are easy to polymerize to generate the linear hydrocarbons.

The formation of large molecules as by-products is not favourable in the plasma reforming of tars and some of these by-products could be more toxic compared to the original tars [42]. For instance,

biphenyl is 2.5 times more toxic than benzene. Although it is difficult to quantify these liquid byproducts, the concentration of these compounds could be several orders of magnitude lower than
that of toluene (Figure 10), which indicates that the polymerization reactions have a minor
contribution to the plasma reforming of toluene. It is important to control and reduce the formation
of by-products in the plasma reforming of tars. The combination of plasma with catalysts has great
potential to limit the formation of by-products for the selective production of clean syngas.

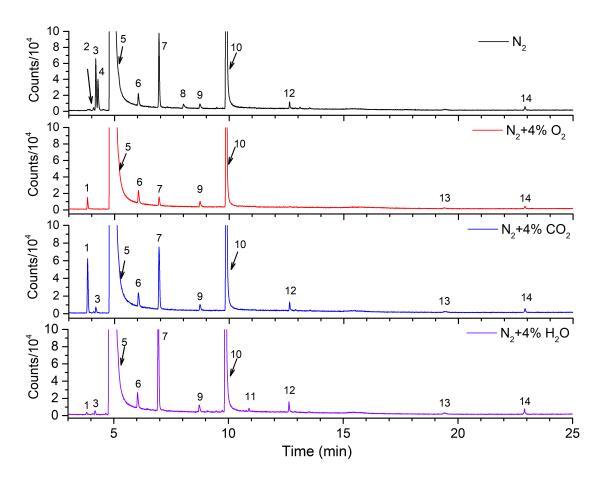


Figure 10. GC-MS chromatograms of the collected liquids after the plasma toluene reforming (CO<sub>2</sub> concentration: 4 vol.%; O<sub>2</sub> concentration: 4 vol.%; H<sub>2</sub>O concentration: 4 vol.%).

Table 1 Liquid compounds of the plasma reforming of toluene identified in Figure 10

No.	Time (min)	Chemical Name	Formula

1	3.824	Acetaldehyde	$C_2H_4O$
2	4.087	1-Buten-3-yne	$C_4H_4$
3	4.186	1,3-Butadiyne	$C_4H_2$
4	4.281	Propiolonitrile	$C_3HN$
5	4.815	Dichloromethane	$CH_2Cl_2$
6	6.039	3-Methyl-1-butene	$C_5H_{10}$
7	6.938	Benzene	$C_6H_6$
8	8.033	Heptane,3-methylene	$C_8H_{16}$
9	8.721	2-Octene-(E)	$C_8H_{16}$
10	9.871	Toluene	$C_7H_8$
11	10.895	Benzeneacetamide	C <sub>8</sub> H <sub>9</sub> NO
12	12.63	Ethylbenzene	$C_8H_{10}$
13	19.455	4-Ethyltoluene	$C_9H_{12}$
14	22.904	Indene	C9H8

Table 2 Effect of oxidative gases on the formation of liquid compounds in the plasma reforming of

428 toluene

General byproducts		Specific by-products				
		Background gas: N <sub>2</sub>		Background gas: $N_2+H_2O$ , $N_2+O_2$ , $N_2+CO_2$		
= =	\\\\\		HC≡C-C≡N		NH <sub>2</sub>	<b>√</b> 0
1,3- Butadyn e	2-Octene-(E)		Propiolonitril e	1-Buten-3-yne	Benzeneacetami de	Acetaldehy de
			<u>الم</u>	/		$\nearrow$
Benzene	Ethylbenzen Inc	dene	Heptane,3-met	hylene	4-Ethyltoluene	3-Methyl-1- butene

# 4. Reaction mechanisms

The identification of by-products in the plasma reforming of toluene using different carrier gases indicates the existence of complex reaction pathways involving toluene molecules, carrier gases, reactive species and intermediates. It is generally recognized that plasma toluene conversion can be initiated through the dissociation of toluene and reaction intermediates by electrons, excited species (e.g., nitrogen excited species in the presence of N<sub>2</sub> or air) and radicals (e.g., OH and O radicals) [43]. It is noteworthy that the concentration of toluene is significantly lower than that of the working gases (nitrogen, carbon dioxide and H<sub>2</sub>O molecules) in the plasma reforming of toluene. Thus, the energetic electrons are more likely to collide with the carrier gas (nitrogen, carbon dioxide and H<sub>2</sub>O molecules), generating a range of reactive species, such as excited nitrogen species, O and OH radicals to initiate chemical reactions[44]. Therefore, the electron impact dissociation of toluene is generally less important compared to the direct dissociation of toluene by reactive species such as excited nitrogen species and radicals.

### 4.1 Reaction pathways of toluene decomposition (I)

The mean electron energy of a GA is generally between 1 and 3 eV [32]. In an N<sub>2</sub> or air plasma, the excited nitrogen species can be generated through electron impact excitation of N<sub>2</sub>. Figure 11 shows the proposed major reaction pathways initiated by excited nitrogen species and electrons in the plasma reforming of toluene. The dissociation of toluene is initiated by energetic electrons and excited nitrogen species, forming either aromatic radical cations or benzyl radicals [45]. The generated benzyl radicals interact with methyl or CN radicals, forming ethylbenzene or benzyl-cyanide, respectively. Afterwards, a step-wise dehydrogenation of ethylphenyl produces styrene [46]. The aromatic radical cation, benzyl-cyanide can further react with reactive species such as O, OH or NH, resulting in the

formation of benzeneacetamide, as detected by GC-MS. Blin- Simiand et al. reported CN radicals can react with phenyl or methyl-phenyl radicals in the plasma conversion of toluene [34]. Besides, the aromatic radical cations can be formed through the dissociation of toluene by electrons and active species (e.g., excited nitrogen species). However, the aromatic radical cations are unstable and can be easily reacted with methyl to form xylenes. Under the plasma environment, the collision of isomeric xylenes with energetic electrons and excited nitrogen species yields various aromatic products, such as p-xylene and 4-ethyltoluene. Additionally, the C-C bond between the methyl group and the aromatic group can be easily broken by electrons, generating a phenyl radical and a methyl radical. The phenyl radical can react with atomic H to form benzene. Furthermore, energetic electrons (over 5.5 eV) and nitrogen excited species can induce the direct cleavage of the aromatic ring, resulting in the formation of ring-opening products (e.g., acetylene and C<sub>3</sub>H<sub>6</sub>). Liang et al. reported the possible ring-open reactions for the conversion of toluene, as shown in R34 and R35 [47].

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$$C_6H_5 \cdot CH_3 + e \rightarrow C_2H_2 + HC = CH \cdot CH(CH_3) = CH$$
 (R34)

$$C_6H_5 \cdot CH_3 + e \rightarrow CH = CH - CH = CH + CH = CH(CH_3)$$
(R35)

The generated aromatic intermediates can be further dissociated by the energetic electrons and excited nitrogen species, resulting in the rupture of aromatic rings. The partially decomposed species can further react with electrons and active species, generating the final products (H<sub>2</sub>O, CO and CO<sub>2</sub>).

Figure 11. Major reaction pathways initiated by energetic electrons and excited N<sub>2</sub> species in the plasma reforming of toluene.

In addition to the aforementioned proposed reaction pathways, the plasma conversion of toluene is also associated with the formation of polycyclic aromatic compounds, mainly 2-ring compounds. In this study, indene, a precursor of naphthalene was identified as a trace by-product in the plasma reforming with or without the oxidative gases, which indicates that indene may be generated by a

direct combination of aromatic rings. Previous work reported that the recombination of aromatic rings contributes to the formation of polycyclic compounds in the plasma conversion of benzene or toluene [42, 48]. The formation of indene can be induced by the H-abstraction of toluene to generate benzyl followed by the acetylene addition and hydrogenation, which leads to molecular growth by cyclisation. Similarly, the cyclopentadienyl radicals are mainly generated by the recombination of acetylene and propyne, while the cyclopentadienyl radicals are mainly formed by the recombination of allyl radicals and acetylene. The recombination of two cyclopentadienyl radicals forms naphthalene [49].

## 4.2 Reaction pathways of toluene decomposition (II)

In the plasma reforming of toluene using the oxidative gases ( $CO_2$ ,  $H_2O$  and  $O_2$ ), the conversion of toluene and reaction intermediates can proceed through step-wise oxidation by oxidative species such as O and OH radicals generated in the plasma. However, these oxidation pathways are only significant when an appropriate content of  $H_2O$ ,  $CO_2$  or  $O_2$  is present in the plasma toluene reforming process. For example, the presence of higher  $H_2O$  contents in the plasma reforming of toluene reduces the electron density due to electron attachment with water, and consequently reduces the conversion of toluene. As OH radicals are more oxidative than atomic O species, the contribution of OH radicals to the conversion of toluene could be more significant even the concentration of OH radicals is lower than that of O atoms in the plasma reforming process. Durme et al. found that the first step in toluene oxidation is either the abstraction of a hydrogen atom from the methyl group of toluene by OH to generate benzyl alcohol; or the addition of an OH radical to the aromatic ring of toluene to form  $C_6H_5OHCH_3$  or cresol [48] . Benzyl alcohol can be further oxidized to benzaldehyde and then

transferred to benzoic acid, which then generates benzene and CO<sub>2</sub> via the photo-kolbe reaction. Additionally, the structure of the intermediate C<sub>6</sub>H<sub>5</sub>OHCH<sub>3</sub> is unstable and can be transformed to oxygen-enriched peroxide radicals C<sub>6</sub>H<sub>5</sub>OHOOCH<sub>3</sub> by rapidly opening the aromatic ring. Then, C<sub>6</sub>H<sub>5</sub>OHOOCH<sub>3</sub> reacts with oxygen species or OH radicals through H-abstraction to form carbonyl derivative, notably aldehydes. After that, the ring-cleavage aromatic compounds may be further fragmented to generate the hydroxylated intermediates, which are gradually mineralized into the final products (CO and CO<sub>2</sub>). Previous experimental results implied that aldehydes are the common products in the plasma oxidation of aromatic compounds, for instance, HCHO and CH<sub>3</sub>CHO were detected as the major by-products in the plasma destruction of toluene in the humid environment [50]. Our measurements demonstrated the formation of some carbonyl derivatives, notably acetaldehyde and benzeneacetamide in the plasma reforming of toluene with either O<sub>2</sub> or steam; however, carboxylic acid was not detected. This finding suggests that the generated HCHO could be fully oxidized to H<sub>2</sub>O and CO<sub>2</sub> in the presence of O and OH radicals in the plasma reforming of toluene. Previous studies confirmed that the oxidative reaction pathways significantly contribute to the conversion of toluene in the plasma processing of toluene with oxidative gases [35]. Figure 12 presents the possible pathways in the conversion of toluene by oxidative species.

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Figure 12. Major oxidative reaction pathways driven by O and OH radicals in the plasma reforming of toluene.

5. Conclusions

The influence of  $CO_2$ , steam and  $O_2$  on the plasma reforming of toluene was investigated in terms of the conversion of toluene, the yield of gas products, as well as the energy efficiency for toluene conversion. The results indicate that these oxidative gases ( $CO_2$ , steam and  $O_2$ ) play a significant role

in the plasma reforming of toluene through the creation of new reaction pathways. Adding a low concentration of CO<sub>2</sub> (2 vol.%) in the plasma reaction enhanced the conversion of toluene, whereas further increasing the CO<sub>2</sub> content (2 - 10 vol.%) substantially reduced the conversion of toluene. The presence of H<sub>2</sub>O in the plasma process produces OH radicals which enhances the oxidation of toluene. However, introducing excessive H<sub>2</sub>O to the plasma reforming negatively affected the conversion of toluene due to the electron attachment of H<sub>2</sub>O molecules. The optimum H<sub>2</sub>O content of 4 vol.% was found to achieve the highest toluene conversion, syngas yield and energy efficiency simultaneously in the plasma reforming of toluene. The presence of oxygen in the plasma tar reforming was favorable for the conversion of toluene but significantly inhibited the formation of syngas alongside the production of more CO<sub>2</sub>. In this study, the highest toluene conversion (78.3%), energy efficiency (69.5 g/kWh) and syngas yield (73.9%) were achieved in the plasma steam reforming of toluene containing 4 vol.% H<sub>2</sub>O. The combination of optical emission spectroscopic diagnostics and gas/liquid analysis enables us to propose the possible major reaction pathways in the plasma reforming of toluene. The initial dissociation of toluene is mainly induced by energetic electrons, excited nitrogen species and oxidative species (e.g., O and OH radicals). The predominance of these reactions in the plasma reforming of toluene is dependent on the content of oxidative gases. In the presence of an optimal content of the oxidative gas (CO<sub>2</sub>, steam and O<sub>2</sub>), the oxidation reactions play a significant role in the conversion of toluene and reaction intermediates.

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