

A MATHEMATICAL MODEL FOR WATER AND ENERGY NETWORKS

MOHAMMAD REZA ABBASI

UNIVERSITI TEKNOLOGI MALAYSIA

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NETWORKS

MOHAMMAD REZA ABBASI

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I lovingly dedicate this thesis to my parents who have always been my nearest and supported me in each step of the way wherever I needed them. I also dedicate this work to my sweet sister and brother, Elahe and Ali Reza.

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## ABSTRACT

Mathematical programming is one the most used techniques in process integration, especially in water and energy network designs. Unlike conceptual and graphical approaches, mathematical programming is a better option in dealing with complex industrial water and energy systems, involving multiple contaminants and mass transfer based and non-mass transfer based operations. This thesis presents the development of a mathematical model for minimum water and energy networks considering direct heat transfer. The approach optimizes a superstructure which represents a set of all potential water minimisation arrangements together with direct heat transfer options and water and energy network configurations in a process system. The model has been set to minimize fresh water and energy consumption, cost applied to the system and wastewater discharged from the system. The model formulation is a mixed integer nonlinear program (MINLP) that is used to optimize an existing design. It considers all stages of water management hierarchy (i.e. elimination, reduction, reuse, outsourcing and regeneration) and operating cost factors simultaneously to bring about the lowest total cost. In this work fresh water contaminant concentration can be assumed as either zero or non-zero. The constraint for waste water temperature has been considered in the model. The model has been tested with a case study of a paper mill plant for retrofit case. The results show a minimization of 20.3% in annual operating costs which is roughly a 5 million dollar savings per year for the plant. The model showed that 97.96% reduction in wastewater generation and 60.2 % in utility consumption is achievable in compare with the previous graphical method. This shows that the model is very beneficial for the retrofit of industrial water and energy networks.

## ABSTRAK

Pengaturcaraan matematik adalah salah satu teknik yang paling banyak digunakan dalam proses integrasi, terutamanya dalam reka bentuk rangkaian air dan tenaga. Berbeza dengan pendekatan konsep dan grafik, pengaturcaraan matematik adalah pilihan yang lebih baik dalam berurusan dengan system air dan haba industri yang kompleks dan, yang melibatkan pelbagai bahan cemar dan operasi berasaskan pemindahan jisim dan bukan berasaskan pemindahan jisim. Tesis ini membentangkan pembangunan model matematik untuk rangkaian minimum air dan tenaga mengambilkira pemindahan haba terus. Pendekatan ini mengoptimumkan superstruktur yang mewakili satu set bagi semua pengaturan pengurangan air yang berpotensi bersama-sama dengan pilihan pemindahan haba terus dan konfigurasi rangkaian air dan tenaga dalam sistem proses. Model ini telah ditetapkan untuk mengurangkan penggunaan air bersih dan tenaga, kos yang digunakan untuk sistem dan air sisa yang dilepaskan dari sistem. Pembentukan model adalah program linear integer campuran (MINLP) yang digunakan untuk mengoptimumkan reka bentuk yang sedia ada. Ia mengambilkira semua peringkat hierarki pengurusan air (iaitu penghapusan, pengurangan, penggunaan semula, penyumberan luar dan perjanaan semula) dan kos operasi serentak untuk memperoleh jumlah kos terendah. Dalam kajian ini kepekatan pencemar air bersih boleh dianggap sebagai sama ada sifar atau bukan sifar. Kekangan untuk suhu air sisa telah diambil kira dalam model. Model ini telah diuji dengan satu kajian kes loji kilang kertas untuk kes retrofit. Keputusan menunjukkan pengurangan sebanyak 20.3% dalam kos operasi tahunan iaitu kira-kira satu 5 juta simpanan dolar setiap tahun untuk kilang. Model ini menunjukkan bahawa pengurangan 97,96% dalam perjanaan air kumbahan dan 60.2% dalam penggunaan utiliti boleh dicapai di bandingkan dengan kaedah graf sebelumnya. Ini menunjukkan bahawa model ini adalah sangat bermanfaat untuk retrofit rangkaian air dan tenaga industri.