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# **Analytical solutions for tunnels of elliptical cross-section in rheological rock accounting for sequential excavation**

H. N. Wang<sup>\*1</sup>, S. Utili<sup>2</sup>, M. J. Jiang<sup>3</sup>, P. He<sup>3</sup>,

<sup>1</sup> School of Aerospace Engineering and Applied Mechanics, Tongji University,  
Shanghai, 200092, P.R. China

<sup>2</sup> School of Engineering, University of Warwick, Coventry, CV4 7AL, UK

<sup>3</sup> Department of Geotechnical Engineering, College of Civil Engineering, Tongji  
University, Shanghai, 200092, P.R. China

\* Corresponding author

H. N. Wang

E-mail address: [wanghn@tongji.edu.cn](mailto:wanghn@tongji.edu.cn) (H.N. Wang)

## **Abstract:**

Time dependency in tunnel excavation is mainly due to the rheological properties of rock and sequential excavation. In this paper, analytical solutions for deeply buried tunnels with elliptical cross-section excavated in linear viscoelastic media are derived accounting for the process of sequential excavation. For this purpose, an extension of the principle of correspondence to solid media with time varying boundaries is formulated for the first time. An initial anisotropic stress field is assumed. To simulate realistically the process of tunnel excavation, solutions are developed for a time dependent excavation process with the major and minor axes of the elliptical tunnel growing from zero until a final value according to time dependent functions to be specified by the designers.

Explicit analytical expressions in integral form are obtained assuming the generalized Kelvin viscoelastic model for the rheology of the rock mass, with Maxwell and Kelvin models solved as particular cases.

An extensive parametric analysis is then performed to investigate the effects of various excavation methods and excavation rates. Also the distribution of displacement and stress in space at different times is illustrated. Several dimensionless charts for ease of use of practitioners are provided.

**Key words:** rheological rock; non-circular tunnel; analytical solution; sequential excavation.

## List of symbols

$A, A_0$ and $A_i$ ( $i=1,2,L, \infty$ )	Coefficients in inverse conformal mapping
$A_i^{jB}$ and $A_{ij}^{kB}$	Coefficients correlated to coordinates and material parameters of generalized Kelvin model in Appendix
$A_i^{jM}$ and $A_{ij}^{kM}$	Coefficients correlated to coordinates and material parameters of Maxwell model in Appendix
$a$	Function of half major axis with respect to time
$a_0$	Initial value of half major axis (at time $t=0$ )
$a_1$	Final value of half major axis
$B_i$ ( $i=1,2,L, 9$ )	Coefficients in displacement solutions
$B_i^j$ ( $i=1,2; j=1,2$ )	Terms defined in Eqs. (A.14) and (A.16)
$b$	Function of half minor axis with respect to time
$b_0$	Initial value of half minor axis (at time $t=0$ )
$b_1$	Final value of half minor axis
$C_i^B$ ( $i=1,2$ )	Coefficients correlated to material parameters of generalized Kelvin model in Appendix
$C_1^M$	Coefficients correlated to material parameters of Maxwell model in Appendix
$c(t)$	Parameter in conformal mapping (defined in Eq. (26))
$D_i$ ( $i=1,2$ )	Coefficients in stress solutions (in Eq. (37))
$F_i^j$ ( $i=1,2; j=1,2$ )	Terms defined in Eqs. (A.3), (A.4), (A.5) and (A.6)
$f_0$	Inverse conformal mapping with respect to variable $z$
$f_1$	Inverse conformal mapping with respect to variable $z_1$
$G$	Time-dependent relaxation shear modulus for viscoelastic model
$G_e$	Shear modulus of elastic problem
$G_H$	Shear elastic modulus of the Hookean element in the Generalized Kelvin model
$G_K$	Shear elastic modulus of the Kelvin element in Generalized Kelvin model
$G_S$	Permanent shear modulus of the generalized viscoelastic model: $G_S = G_H G_K / (G_H + G_K)$
$H$	Function defined in Eq. (48)
$I$	Function defined in (A.7)
$K$	Time-dependent relaxation bulk modulus in the rock viscoelastic model
$K_e$	Bulk modulus of elastic problem
$l$	Number of items in inverse conformal mapping
$m(t)$	Parameter in conformal mapping (defined in Eq. (26))
$n_j$	Vector indicating the direction normal to the boundary
$(n_x, n_r)$	Local coordinates
$n_r^K$	Normalized excavation rate for generalized Kelvin model

$n_r^M$	Normalized excavation rate for Maxwell model
$P_i$ ( $i=1,2,3$ )	Prescribed time-dependent stresses at stress boundary
$P_x$ ( $P_y$ )	Traction (surface force) along the x (y) direction on stress boundary
$p_0$	Vertical compressive stress at infinity
$p_x$ ( $p_y$ )	Boundary tractions (surface forces) applied on the tunnel face to calculate the excavation induced displacements and stresses
$q$	Number of adopted points in determination of coefficients of inverse conformal mapping
$R^*$	Radius of axisymmetric problem used in normalization of displacements
$S_\sigma$ ( $S_u$ )	Time-dependent stress (displacement) boundaries
$s$	Variable in the Laplace transform
$s_{ij}^e, e_{ij}^e$	Tensors of the stress and strain deviators of elastic case
$s_{ij}^v, e_{ij}^v$	Tensors of the stress and strain deviators of viscoelastic case
$T_K$	Retardation time of Kelvin component of generalized Kelvin viscoelastic model
$T_M$	Relaxation time of Maxwell viscoelastic model
$t$	Time variable ( $t=0$ is the beginning of excavation)
$t_1$	End time of excavation
$t'$	Time variable ( $t'=0$ is the time the initial pressure applied)
$t'_0$	Beginning time of excavation
$u_i$	Prescribed displacements at displacement boundary
$u_x^{(A)v}$ ( $u_y^{(A)v}$ )	Displacement corresponding to viscoelastic problem of case A (in Cartesian coordinates)
$u_x^{(C)v}$ ( $u_y^{(C)v}$ )	Excavation induced displacement for viscoelastic problem (in Cartesian coordinates)
$u_\chi^{(C)v}$ ( $u_\tau^{(C)v}$ )	Excavation induced displacement for viscoelastic problem (in local coordinates)
$u_x^e$ ( $u_y^e$ )	Displacement along x (y) direction for elastic problems
$u_x^s$ ( $u_y^s$ )	Prescribed displacement along x and y direction on displacement boundary
$u_x^v$ ( $u_y^v$ )	Displacement along x (y) direction for viscoelastic problems
$u_i^v$ ( $\sigma_{ij}^v$ )	Displacements (stresses) tensor for the viscoelastic problem
$u_i^*$ ( $\sigma_{ij}^*$ )	Displacements (stresses) tensor obtained by replacing $G_e$ with $s\mathcal{Q}[G(t)]$ and $K_e$ with $s\mathcal{Q}[K(t)]$ in the general solution for the associated elastic problem
$v_r$	Cross-section excavation rate
$\mathbf{X}$	Position vector of a point on the plane
$\mathbf{X}_0$	Position vector of a point on the boundary
$(x, y)$	Cartesian coordinates
$z$	Complex variable: $z=x+iy$
$z_A$	Generic point on the boundary

$z_0$	Generic point on the time-dependent boundary at time $t'$
$z_{01}$	Point on time-dependent displacement boundary
$z_{02}$	Point on time-dependent stress boundary
$z_1$	Complex variable defined in Eq. (32)
$z_{1j}$	Boundary points in $z_1$ plane determined by Eq. (33) corresponding to $\zeta_j$

## Greek symbols

$\alpha$	Angle in local coordinates between $n_r$ and $x$ direction
$\delta$	Dirac delta function
$\delta_{ij}$	Unit tensor
$\gamma$	Function with respect to $s$ obtained by replacing elastic moduli $G_e$ with $s\mathcal{Q}[G(t)]$ and $K_e$ with $s\mathcal{Q}[K(t)]$ in $\kappa$
$\Delta P_x (\Delta P_y)$	Prescribed stresses along the boundaries in calculation of excavation induced displacement and stresses
$\Delta s_{ij}^v (\Delta e_{ij}^v)$	Incremental stresses (strains) induced by the tunnel excavation
$\Delta u_x^v, \Delta u_y^v$	Excavation induced displacements of viscoelastic case ( $x, y$ direction)
$\Delta u_\chi^v, \Delta u_\tau^v$	Excavation induced displacements of viscoelastic case ( $n_\chi, n_\tau$ direction)
$\Delta u_s^e$	Radial displacement at the inner boundary of axisymmetric elastic problem with radius $R^*$ and shear modulus $G_s$
$\Delta u_{s0}^e$	Radial displacement at the inner boundary of axisymmetric elastic problem with radius $R^*$ used for normalization in Maxwell model and shear modulus $G_H$
$\Delta \sigma_x^v, \Delta \sigma_y^v, \Delta \sigma_{xy}^v$	Excavation induced stresses of viscoelastic case ( $x, y$ direction)
$\Delta \sigma_\chi^v, \Delta \sigma_\tau^v, \Delta \sigma_{\chi\tau}^v$	Excavation induced stresses of viscoelastic case ( $n_\chi, n_\tau$ direction)
$\zeta$	Complex variable: $\zeta = \xi + \eta i$
$\zeta_j$	Points in $\zeta$ plane determined by Eq. (34) corresponding to $z_1$
$\eta$	Imaginary part of $\zeta$
$\eta_K$	Viscosity coefficient of the dashpot element in the generalized Kelvin model
$\kappa$	Material coefficient defined by Eq. (14)
$\lambda$	Ratio of horizontal and vertical stresses
$\xi$	Real part of $\zeta$
$(\rho, \theta)$	Polar coordinates
$\sigma_{ij}^v (\varepsilon_{ij}^v)$	Stress (strain) tensor for viscoelastic case
$\sigma_{kk}^e (\varepsilon_{kk}^e)$	Mean stress (strain) for elastic case
$\sigma_{kk}^v (\varepsilon_{kk}^v)$	Mean stress (strain) for viscoelastic case

$\sigma_x^v, \sigma_y^v$	Normal stress along x and y direction for viscoelastic case
$\sigma_x^e, \sigma_y^e$	Normal stress along x and y direction for elastic case
$\sigma_{xy}^v (\sigma_{xy}^e)$	Shear stress for viscoelastic (elastic) case
$\sigma_x^0, \sigma_y^0, \sigma_{xy}^0$	Initial normal and shear stresses at infinity
$\sigma_x^{(A)}, \sigma_y^{(A)}, \sigma_{xy}^{(A)}$	Stresses corresponding to viscoelastic problem of case A (in Cartesian coordinates)
$\sigma_x^{(C)}, \sigma_y^{(C)}, \sigma_{xy}^{(C)}$	Excavation induced stresses (in Cartesian coordinates)
$\sigma_{\chi}^{(A)}, \sigma_{\tau}^{(A)}, \sigma_{\chi\tau}^{(A)}$	Stresses corresponding to viscoelastic problem of case A (in local coordinates)
$\sigma_{\chi}^{(C)}, \sigma_{\tau}^{(C)}, \sigma_{\chi\tau}^{(C)}$	Excavation induced stresses (in local coordinates)
$\varphi_1$ and $\psi_1$	Two complex potentials in analysis of elasticity
$\varphi_2$ and $\psi_2$	Two potentials obtained by replacing elastic moduli $G_e$ with $s\mathcal{Q}[G(t)]$ and $K_e$ with $s\mathcal{Q}[K(t)]$ in $\varphi_1$ and $\psi_1$
$\varphi_1^{(A)}$ and $\psi_1^{(A)}$	Two complex potentials for the elastic problem A
$\varphi_1^{(B)}$ and $\psi_1^{(B)}$	Two complex potentials for the elastic problem B
$\varphi_1^{(C)}$ and $\psi_1^{(C)}$	Two complex potentials for calculating the excavation induced displacements and stresses in elastic case
$\omega$	Conformal mapping determined in Eq. (25)

## 1. Introduction

Analytical solutions are invaluable to gather understanding of the physical generation of deformations and stresses taking place during the excavation of tunnels. Closed form solutions allow highlighting the fundamental relationships existing between the variables and parameters of the problem at hand, for instance between applied stresses and ground displacements. Moreover, although numerical methods such as finite element, finite difference and to a lesser extent boundary element are increasingly used in tunnel design, full 3D analyses for extended longitudinal portions of a tunnel still require long runtimes, so that the conceptual phase of the design process relies on 2D analytical models. In fact, analytical solutions allow performing parametric sensitivity analyses for a wide range of values of the design parameters of the problem so that preliminary estimates of the design parameters to be used in the successive phases of the design process can be obtained. In addition, they provide a benchmark against which the overall correctness of sophisticated numerical analyses performed in the final design stage can be assessed.

Most types of rocks including hard rocks exhibit time-dependent behaviors [Malan 2002], which induce gradual deformation over time even after completion of the tunnel excavation process. Elastic and elastoplastic models ignore the effect of time dependency which may contribute in some cases up to 70% of the total deformation [Sulem et al., 1987]. In case of sequential excavation, the observed time-dependent convergence is also a function of the interaction between the prescribed excavation steps and the natural rock rheology. Therefore, proper simulation of the whole sequence of excavation is of great importance for the determination of the optimal values of the tunnelling parameters to achieve optimal design [Tonon, 2010; Sharifzadeh et al., 2012]. Sequential excavation is a technique becoming increasingly popular for the excavation of tunnels with large cross-section in several countries (Tonon, 2010; Miura et al., 2003). For instance, 200 km of tunnels along the new Tomei and Meishin expressways in Japan, have been built via the so-called center drift advanced method.



27 This sequential excavation technique has been adopted by the Japanese authorities “as the  
28 standard excavation method of mountain tunnel” (Miura, 2003).

29 In this paper, the rock rheology is accounted for by linear viscoelasticity. The so called  
30 generalized Kelvin, Maxwell and Kelvin rheological models according to the classical  
31 terminology used in rock mechanics (Jaeger et al., 2013) will be considered. Unlike the case of  
32 linear elastic materials with constitutive equations in the form of algebraic equations, linear  
33 viscoelastic materials have their constitutive relations expressed by a set of operator equations. In  
34 general, it is very difficult to obtain analytical solutions for most of the viscoelastic problems,  
35 especially in case of time-dependent boundaries although some closed-form solutions have been  
36 developed [Brady et al., 1985; Gnirk et al., 1964; Ladanyi et al., 1984]. However, in all these  
37 works, only tunnels with circular cross-section are considered, with the excavation being assumed  
38 to take place instantaneously. In the literature, the process of sequential excavation is usually  
39 ignored since it prevents the use of the principle of correspondence which has been traditionally  
40 restricted to solid bodies with time invariant geometrical boundaries [Lee, 1955; Christensen,  
41 1982; Gurtin et al., 1962]. However, recently, analytical methods have been introduced to obtain  
42 analytical solutions for circular tunnels excavated in viscoelastic rock accounting for sequential  
43 excavation [Wang and Nie 2010; Wang and Nie 2011; Wang et al. 2013, Wang et al. 2014]. But  
44 for tunnels of complex cross-sectional geometries, (e.g. elliptic, rectangular, semi-circular,  
45 inverted U-shaped, circular with a notch, etc.), analytical solutions are available only in case of  
46 elastic medium [Lei et al., 2001; Exadaktylos et al., 2002; Exadaktylos et al., 2003], hence  
47 disregarding the influence of the time-dependent rheological behavior of the rock and sequential  
48 excavation. In this paper instead, an analytical solution is derived for sequentially excavated  
49 tunnels of non-circular (elliptical) cross-section in linearly viscoelastic rock subject to a  
50 non-uniform initial stress state. The stress field considered is anisotropic so that complex  
51 geological conditions can be accounted for. The solution is achieved employing complex variable  
52 theory and the Laplace transform.

53           Elliptical and horse-shoe sections with the longer axis in the vertical direction are rather  
54 common for railway tunnels (Steiner, 1996; Amberg, 2003; Anagnostou and Ehrbar, 2013) and  
55 caverns in rock, e.g. the East Side Access Project in New York (Wone et al., 2003). Sequential  
56 excavation is employed for these types of sections much more often than for circular sections  
57 since Tunnel Boring Machining is not available for non-circular sections. Also subway tunnels  
58 are often featured by elliptical or horse-shoe cross-sections (Hochmuth et al., 1987). Moreover,  
59 several road tunnels require an elliptical or nearly elliptical cross-section with the longer axis in  
60 the horizontal direction to minimize the excavation volume whilst meeting the geometrical  
61 constraints required for the construction of the road and related walk-ways (Miura et al., 2003). In  
62 Japan, elliptical sections are specifically prescribed for mountainous regions (Miura, 2003).  
63 Finally, elliptical sections can also be the result of ovalisation of circular sections in anisotropic  
64 rheological rock (Vu et al., 2013a; Vu et al., 2013b).

65           A limitation of the analytical solutions here proposed is due to the absence of lining in the  
66 cross-section considered. The presence of lining makes the problem mathematically intractable  
67 due to the consequent structure – ground interaction. Also in case of non-circular cross-sections  
68 the confinement convergence method cannot be applied due to the anisotropy of the displacement  
69 field. However, the analytical solutions here introduced can be employed to predict tunnel  
70 convergence to assess whether the presence of a lining would be necessary in the preliminary  
71 design phase. Also they allow obtaining a first estimate of the magnitude of the excavation  
72 induced displacement field. Moreover, for deeply buried tunnels, lining is often not necessary.

73           In the paper, analytical solutions are provided for a generic time dependent excavation  
74 process with the major and minor axes of the cross-section increasing monotonically over time  
75 according to a function to be specified by the designers. The analytical solutions have been  
76 derived in integral form for the case of a generalized Kelvin viscoelastic rock. The case of  
77 Maxwell and Kelvin models can be obtained as particular cases of the solution obtained for the  
78 generalized Kelvin model. To calculate the displacement and stress fields, numerical integration

79 of the analytical expressions in integral form has been carried out. Then, a parametric study  
80 investigating the influence of various excavation methods, as well as excavation rates, on the  
81 excavation induced displacements and stresses are illustrated. Several dimensionless charts of  
82 results are plotted for the ease of use of practitioners.

## 83 **2. Formulation of the problem**

84 The present study focuses on the excavation of an elliptical tunnel in a rheological rock mass.

85 In the analysis, the following assumptions were made:

86 (1) The rock mass is considered to consist of homogeneous, isotropic, and linearly viscoelastic  
87 material under isothermal conditions.

88 (2) The initial stress field in the rock mass is idealized as a vertical stress  $p_0$  and horizontal  
89 stress  $\lambda p_0$ , where  $\lambda$  is the ratio of horizontal and vertical stresses, as shown in Figure 1.

90 (3) The tunnel is deeply buried, hence no linear variation of the stresses with depth is considered.

91 (4) The excavation speed is low enough that no dynamic stresses are ever induced so that stress  
92 changes occur in a quasi-static fashion at all times.

93 (5) The cross-section of the tunnel is sequentially excavated, that is, the half major and minor  
94 axes of the elliptical tunnel section,  $a$  and  $b$  respectively, are time-dependent. The tunneling  
95 process may be divided into two stages: the first (i.e. excavation) stage, spans from time  $t = 0$   
96 to  $t = t_1$ , with  $t_1$  being the end time of the cross-section excavation whilst the second stage  
97 runs from  $t = t_1$  onwards. In the first stage, the size of the major and minor axes varies  
98 according to the time dependent functions,  $a(t)$  and  $b(t)$  respectively, that are likely to be  
99 discontinuous over time due to technological requirements since sequential excavations tend  
100 to occur step-like. So, an important feature of the analytical solutions provided in this paper is  
101 that they are applicable to any type of sequential excavations increasing either stepwise or  
102 continuously over time. The second stage spans from  $t = t_1$  onwards, with the values of the  
103 major and minor elliptical axes being equal to  $a(t = t_1) = a_1$  and  $b(t = t_1) = b_1$ , respectively. Note

104 that in case the ratio of the ellipse axes remains constant, the section grows homothetically,  
105 whereas if the ratio changes over time the shape of the section evolves too (for instance from  
106 an initial circular pilot tunnel to a final elliptical section). Since in most of the cases the shape  
107 of the cross-section changes over time, the general case of  $m(t) = a(t)/b(t)$  will be considered.

108 In the analysis, the effect of the advancement of the tunnel along the longitudinal direction is  
109 not accounted for. The effect of tunnel advancement can easily be considered employing a  
110 fictitious pressure as shown in (Wang et al. 2014; Pan and Dong 1991), but it is here omitted for  
111 sake of simplicity in the derivation of the solution. So the cross-section considered in the analysis  
112 is located at a sufficient distance from the longitudinal tunnel face that stresses and strains are  
113 unaffected by three-dimensional effects. According to the aforementioned assumptions, the  
114 problem can be formulated as plane strain in the plane of the tunnel cross-section. This plane will  
115 be assumed to be of infinite size with an elliptical hole growing over time, subject to a uniform  
116 anisotropic stress field, and made of a viscoelastic medium. Since the hole is not circular, polar  
117 coordinates are no longer advantageous for the derivation of the analytical solution. Hence, in this  
118 paper Cartesian coordinates  $(x, y)$  are employed for the derivation of the solution (see Figure 1)  
119 which are then transformed into polar coordinates  $(\rho, \theta)$  to show that the (already known)  
120 solution for a circular cross-section can be obtained as a particular case. A system of local  
121 coordinates  $(n_\chi, n_\tau)$  is also employed in the paper, with  $n_\chi$  and  $n_\tau$  being the normal and  
122 tangential directions respectively along the elliptical boundary (see Figure 1). In the following  
123 analysis, sign convention is defined as positive for tension and negative for compression.

### 124 **3. Derivation of the analytical solution**

125 In order to find analytical solutions for boundary value problems of linear viscoelasticity, the  
126 most widely used methods are based on the Laplace transform of the differential equations and  
127 boundary condition equations governing the problem, which in this case are time-dependent since  
128 sequential excavation is accounted for. In Lee [1955] the classical form of the correspondence

129 principle between linear elastic and linear viscoelastic solutions for boundary value problems is  
 130 described. The principle establishes a correspondence between a viscoelastic solid and an  
 131 associated fictitious elastic solid of the same geometry. But until now, this method has been  
 132 applied only to solid bodies with time invariant boundaries because when boundaries are  
 133 functions of time, the boundary conditions cannot be Laplace transformed. In this section, we  
 134 describe an extension of the principle to time varying stress boundaries that will be employed to  
 135 achieve the sought analytical solution for the sequential excavation of tunnels of elliptical  
 136 cross-sections in viscoelastic rock. In the following the term “general solution” is used to indicate  
 137 the mathematical solution to the set of differential equations ruling the problem without any  
 138 boundary conditions imposed whereas “particular solution” indicates a solution which satisfies  
 139 both the set of differential equations ruling the problem and the boundary conditions.

### 140 **3.1 Solving procedure**

141 Assuming the Einstein’s convention (i.e. repeated indices indicate summation), the constitutive  
 142 equations of a general linear viscoelastic solid can be expressed in the form of convolution  
 143 integrals, as shown below:

$$144 \quad s_{ij}^v(\mathbf{X}, t) = 2G(t) * de_{ij}^v(\mathbf{X}, t), \quad (1)$$

$$\sigma_{kk}^v(\mathbf{X}, t) = 3K(t) * d\varepsilon_{kk}^v(\mathbf{X}, t).$$

145 where  $\mathbf{X}$  is the position vector and  $s_{ij}^v$  and  $e_{ij}^v$  are the tensors of the stress and strain deviators,  
 146 respectively for the viscoelastic case (here the superscript ‘v’ stands for viscoelastic), defined as:

$$147 \quad s_{ij}^v = \sigma_{ij}^v - \frac{1}{3} \delta_{ij} \sigma_{kk}^v,$$

$$e_{ij}^v = \varepsilon_{ij}^v - \frac{1}{3} \delta_{ij} \varepsilon_{kk}^v. \quad (2)$$

148 with  $\sigma_{ij}$  and  $\varepsilon_{ij}$  being the tensors of stresses and strains respectively.  $G(t)$  and  $K(t)$  in Eq. (2),  
 149 represent the shear and bulk relaxation modulus, respectively. The asterisk (\*) in Eq. (1)  
 150 indicates the convolution integral, defined as:

$$151 \quad f_1(t) * df_2(t) = f_1(t) \cdot f_2(0) + \int_0^t f_1(t-\tau) \frac{df_2(\tau)}{d\tau} d\tau. \quad (3)$$

152 The Laplace transform of Eq. (1) yields the following:

$$153 \quad \mathcal{Q} [s_{ij}^v(\mathbf{X}, t)] = 2s \mathcal{Q} [G(t)] \cdot \mathcal{Q} [e_{ij}^v(\mathbf{X}, t)], \quad (4)$$

$$154 \quad \mathcal{Q} [\sigma_{kk}^v(\mathbf{X}, t)] = 3s \mathcal{Q} [K(t)] \cdot \mathcal{Q} [\varepsilon_{kk}^v(\mathbf{X}, t)].$$

154 where  $\mathcal{Q} [f(t)]$  is a function of the variable  $s$  defined in the Laplace transform of the time  
 155 function  $f(t)$ , defined as:

$$156 \quad \mathcal{Q} [f(t)] = \int_0^{\infty} \exp^{-st} f(t) dt, \quad (5)$$

157 The Laplace transform of the linear elastic constitutive equations is as follows (here the  
 158 superscript ‘ $e$ ’ stands for elastic):

$$159 \quad \mathcal{Q} [s_{ij}^e(\mathbf{X}, t)] = 2G_e \mathcal{Q} [e_{ij}^e(\mathbf{X}, t)], \quad (6)$$

$$160 \quad \mathcal{Q} [\sigma_{kk}^e(\mathbf{X}, t)] = 3K_e \mathcal{Q} [\varepsilon_{kk}^e(\mathbf{X}, t)].$$

160 with  $G_e$  and  $K_e$  being the elastic shear and bulk modulus, respectively. Note that Eq. (4) is  
 161 obtained from Eq. (6) by replacing  $G_e$  with  $s \mathcal{Q} [G(t)]$  and  $K_e$  with  $s \mathcal{Q} [K(t)]$ . Therefore, the  
 162 general solution for a viscoelastic isothermal problem, satisfying the set of differential equations  
 163 governing static equilibrium, kinematic compatibility and the constitutive relationship of the rock  
 164 in the time-dependent domain, may be obtained by replacing  $G_e$  with  $s \mathcal{Q} [G(t)]$  and  $K_e$  with  
 165  $s \mathcal{Q} [K(t)]$  in the general solution for the associated elastic problem. Then, performing the  
 166 Laplace inverse transform, we obtain:

$$167 \quad u_i^v(\mathbf{X}, t) = \mathcal{Q}^{-1} [\mathcal{Q} (u_i^*(\mathbf{X}, t, s))] \quad (7) \quad (7a)$$

$$168 \quad \sigma_{ij}^v(\mathbf{X}, t) = \mathcal{Q}^{-1} [\mathcal{Q} (\sigma_{ij}^*(\mathbf{X}, t, s))], \quad (7b)$$

169 where  $u_i^*(\mathbf{X}, t, s)$  and  $\sigma_{ij}^*(\mathbf{X}, t, s)$  are the displacements and stresses respectively obtained by  
 170 replacing  $G_e$  with  $s \mathcal{Q} [G(t)]$  and  $K_e$  with  $s \mathcal{Q} [K(t)]$  in the general solution for the  
 171 associated elastic problem and  $\mathcal{Q}^{-1}[g(s)]$  indicates the inverse Laplace transform, defined as:

$$172 \quad \mathcal{Q}^{-1}[g(s)] = \frac{1}{2\pi i} \int_{\beta-i\infty}^{\beta+i\infty} g(s) \exp^{st} dt. \quad (8)$$

173 In Eq.(7), the general viscoelastic solution contains yet unknown functions of time  $t$ , which have  
 174 to be determined by imposition of the boundary conditions. Displacement boundary conditions

175 may be expressed as follows:

$$176 \quad u_i^v(\mathbf{X}_0, t) = u_i(t), \quad \text{with } \mathbf{X}_0 \in S_u(t), \quad (9)(9b)$$

177 and stress boundary conditions as:

$$178 \quad \sigma_{ij}^v(\mathbf{X}_0, t)n_j = P_i(t), \quad \text{with } \mathbf{X}_0 \in S_\sigma(t), \quad (9a)$$

179 where  $n_j$  is a vector indicating the direction normal to the boundary,  $\mathbf{X}_0$  is the position of a  
 180 point on the boundary,  $S_\sigma(t)$  and  $S_u(t)$  are the boundary surfaces where stress and  
 181 displacement conditions respectively are applied, and  $P_i(t)$  and  $u_i(t)$  are two prescribed  
 182 functions of time. Unlike problems with time invariant geometrical boundaries,  $\mathbf{X}_0$  and  $n_j$  in  
 183 Eq. (9), are functions of time, hence they are not constant with respect to the Laplace transform,  
 184 so that they cannot be taken out of the transform operator. Therefore, the relationship between the  
 185 particular solution of the viscoelastic problem here examined and the solution of the associated  
 186 elastic one is unknown. Replacing  $u_i^v$  and  $\sigma_{ij}^v$  with the expressions in Eq. (7), Eq. (9) can be  
 187 rewritten as:

$$188 \quad u_i^v(\mathbf{X}, t)\big|_{\mathbf{X}=\mathbf{X}_0} = \mathcal{Q}^{-1}\left[\mathcal{Q}\left(u_i^*(\mathbf{X}, t, s)\right)\right]\big|_{\mathbf{X}=\mathbf{X}_0} = u_i, \quad \mathbf{X}_0 \in S_u(t), \quad (10) \quad (10a)$$

$$190 \quad \sigma_{ij}^v(\mathbf{X}, t)n_j\big|_{\mathbf{X}=\mathbf{X}_0} = \mathcal{Q}^{-1}\left[\mathcal{Q}\left(\sigma_{ij}^*(\mathbf{X}, t, s)\right)\right]n_j\big|_{\mathbf{X}=\mathbf{X}_0} = P_i, \quad \mathbf{X}_0 \in S_\sigma(t). \quad (10b)$$

191 The system of equations (10) together with Eq. (7) define the set of equations to be satisfied by  
 192 the particular solution that we seek. To find the solution, complex potential theory will be  
 193 employed (see the next section).

### 194 **3.2 Problem formulation**

195 Complex potential theory has been widely used to analyze mathematical problems associated  
 196 with underground constructions, especially in the analysis of non-circular openings. For a two  
 197 dimensional (2D) elastic problem, displacements and stresses can be expressed in terms of two  
 198 analytical functions of complex variable, *i.e.*  $\varphi_1(z)$  and  $\psi_1(z)$  with  $z = x + iy$  and  $i = \sqrt{-1}$ ,  
 199 which are called potential functions. So stresses and displacements can be written as

200 (Muskhelishvili 1963):

$$201 \quad 2G_e(u_x^e + iu_y^e) = \kappa\varphi_1(z,t) - z\frac{\overline{\partial\varphi_1(z,t)}}{\partial z} - \overline{\psi_1(z,t)}, \quad (11)$$

$$202 \quad \sigma_x^e + \sigma_y^e = 4\operatorname{Re}\left[\frac{\partial\varphi_1(z,t)}{\partial z}\right], \quad (12)$$

$$203 \quad \sigma_y^e - \sigma_x^e + 2i\sigma_{xy}^e = 2\left[\frac{-\partial^2\varphi_1(z,t)}{z\partial z^2} + \frac{\partial\psi_1(z,t)}{\partial z}\right]. \quad (13)$$

204 with  $x,y$  being Cartesian coordinates in the tunnel cross-section plane (see Figure 2) and

$$205 \quad \kappa = \begin{cases} 1 + \frac{6G_e}{3K_e + G_e} & \text{in case of plane strains} \\ \frac{15K_e + 8G_e}{9K_e} & \text{in case of plane stresses} \end{cases}, \quad (14)$$

206 and  $\overline{g(z,t)}$  is the conjugate of the complex function  $g = g(z,t)$ . The potentials  $\varphi_1(z)$  and  
 207  $\psi_1(z)$  in Eqs. (11-13) are time dependent since the geometric boundaries of our problem are  
 208 time-dependent. According to the formulation of the problem illustrated in the previous section,  
 209 the Laplace transforms of the equations ruling the viscoelastic problem are performed as follows:

$$210 \quad \mathcal{Q}(u_x^v) + i\mathcal{Q}(u_y^v) = \frac{1}{2s\mathcal{Q}[G(t)]} \mathcal{Q}\left[\gamma(s)\varphi_2(z,s,t) - z\frac{\overline{\partial\varphi_2(z,s,t)}}{\partial z} - \overline{\psi_2(z,s,t)}\right] \quad (15)$$

$$211 \quad \mathcal{Q}(\sigma_x^v) + \mathcal{Q}(\sigma_y^v) = 4\mathcal{Q}\left\{\operatorname{Re}\left[\frac{\partial\varphi_2(z,s,t)}{\partial z}\right]\right\} \quad (16)$$

$$212 \quad \mathcal{Q}(\sigma_y^v) - \mathcal{Q}(\sigma_x^v) + 2i\mathcal{Q}(\sigma_{xy}^v) = 2\mathcal{Q}\left[\frac{-\partial^2\varphi_2(z,s,t)}{z\partial z^2} + \frac{\partial\psi_2(z,s,t)}{\partial z}\right] \quad (17)$$

213 where the function  $\gamma(s)$  appearing in Eq. (15) is obtained by replacing  $G_e$  with  $s\mathcal{Q}[G(t)]$  and  
 214  $K_e$  with  $s\mathcal{Q}[K(t)]$ . Analogously, the analytical expressions for  $\varphi_2(z,s,t)$  and  $\psi_2(z,s,t)$  are  
 215 obtained by replacing the elastic moduli with  $s\mathcal{Q}[G(t)]$  and  $s\mathcal{Q}[K(t)]$  in  $\varphi_1(z,t)$  and  $\psi_1(z,t)$   
 216 respectively. Then, performing the inverse Laplace transform of Eqs. (15)-(17) and imposing the  
 217 boundary conditions, the equations for the unknown functions will be established, as shown in the  
 218 following.

219 Since in our problem only boundary conditions on the stresses are present, from here onwards



220 we consider only the stress boundary,  $S_\sigma(t)$ . The equation imposing the boundary condition on  
 221 the stresses is as follows:

$$222 \quad \mathcal{L}^{-1} \left\{ \mathcal{L} \left[ \varphi_2(z, s, t) + z \frac{\overline{\partial \varphi_2(z, s, t)}}{\partial z} + \overline{\psi_2(z, s, t)} \right] \right\} \Big|_{z=z_\sigma(t)} = i \int_{z_A}^{z_\sigma(t)} (T_x + iT_y) ds, \quad (18)$$

223 where  $T_x$  and  $T_y$  denote the tractions acting on the (stress) boundary along the  $x$  and  $y$   
 224 directions respectively;  $z_\sigma(t)$  is a generic point on the (stress) boundary, *i.e.*  $z_\sigma(t) \in S_\sigma(t)$ ; and  
 225  $z_A$  is an arbitrary point on the boundary.

226 According to the theory of complex variable representation (Muskhelishvili 1963), in case of  
 227 a simply connected domain subject to a constant body force (in our case no body force is present),  
 228 the two analytical functions  $\varphi_1$  and  $\psi_1$  are material parameter independent so that  $\varphi_1 = \varphi_2$  and  
 229  $\psi_1 = \psi_2$ . Moreover, also the analytical expressions for the stresses are independent of the material  
 230 parameters (see Eqs. (16) and (17)). Hence we can simplify Eq. (18) into:

$$231 \quad \varphi_2(z, t) + z \frac{\overline{\partial \varphi_2(z, t)}}{\partial z} + \overline{\psi_2(z, t)} \Big|_{z=z_\sigma(t)} = i \int_{z_A}^{z_\sigma(t)} (P_x + iP_y) ds, \quad (19)$$

232 Therefore, the boundary conditions applied on the viscoelastic medium are the same as the  
 233 boundary conditions applied on the associated elastic medium. Hence, also the analytical solution  
 234 for the stress field is the same for both the viscoelastic medium and the associated elastic one.  
 235 Concerning displacements instead, they can be obtained by replacing  $G_e$  with  $s\mathcal{L}[G(t)]$  and  
 236  $K_e$  with  $s\mathcal{L}[K(t)]$  in the Laplace transformed expressions obtained for the elastic case.

### 237 3.3 Calculation of stresses and displacements induced by the excavation

238 Let us consider a rock mass initially subject to the following geostatic anisotropic stress state:

$$239 \quad \sigma_x^0 = -\lambda p_0, \quad \sigma_y^0 = -p_0, \quad \sigma_{xy}^0 = 0, \quad \text{since a reference initial time } t' = 0. \text{ The rock mass is subject to}$$

240 growing displacements over time due to its viscosity. In Figure 2 (b), the inner dashed line

241 indicates the boundary  $S_\sigma(t')$  of the tunnel at a time  $t' \geq t'_0$ , with  $t'_0$  being the start time of

242 excavation. Prior to the beginning of the excavation (at time  $t' = t'_0^-$ ), the tractions  $p_x(z_0(t'))$

243 and  $p_y(z_0(t'))$  (with  $z_0(t')$  denoting a generic point on the time-dependent boundary at time  $t'$ )  
 244 exchanged between the two bodies along  $S_\sigma(t')$  may be easily calculated imposing equilibrium.  
 245 At the beginning of the excavation, at time  $t > t'$ ,  $p_x(z_0(t'))$  and  $p_y(z_0(t'))$  go to zero along the  
 246 boundary of the excavated zone inducing displacements in the rock. The excavation induced  
 247 stress, strain and displacement increments will be calculated since the beginning of the excavation.  
 248 To this end, the constitutive equation (see Eq. (1)) for the deviatoric stress tensor may be rewritten  
 249 as follows (the derivation for the isotropic part of the stress tensor is analogous):

$$250 \quad s_{ij}^v(t') = 2e_{ij}^v(0^+)G(t') + 2\int_0^{t_0^-} G(t' - \tau) \frac{de_{ij}^v}{d\tau} d\tau + 2\int_{t_0^+}^{t'} G(t' - \tau) \frac{de_{ij}^v}{d\tau} d\tau + 2[e_{ij}^v(t_0^+) - e_{ij}^v(t_0^-)]G(t' - t_0) \quad (20)$$

251 with  $t' \geq t_0$  whilst for  $t' = t_0^-$ :

$$252 \quad s_{ij}^v(t_0) = 2e_{ij}^v(0^+)G(t_0) + 2\int_0^{t_0^-} G(t_0 - \tau) \frac{de_{ij}^v}{d\tau} d\tau \quad (21)$$

253 The analytical expressions of the shear relaxation modulus  $G$  for the considered viscoelastic  
 254 models (see Figure 1) are listed in Table 1. The reference time  $t'$  can be chosen sufficiently large  
 255 so that  $t' \rightarrow \infty$ . In case of models with limited viscosity, *e.g.* generalized Kelvin and Kelvin  
 256 models, here called Type A models, the first two terms in Eq. (20) turn out to be equal to the first  
 257 two terms in Eq. (21) (for the demonstration of this equality see Appendix A.2), so that:

$$258 \quad s_{ij}^v(t') = s_{ij}^v(t_0) + 2\int_{t_0^+}^{t'} G(t' - \tau) \frac{de_{ij}^v}{d\tau} d\tau + 2[e_{ij}^v(t_0^+) - e_{ij}^v(t_0^-)]G(t' - t_0) \quad (22)$$

259 Instead, in case of models with unlimited viscosity, *e.g.* Burgers and Maxwell models, here called  
 260 Type B models, this is not the case so that Eq. (23) no longer holds true (see Appendix A.3). Now,  
 261 for Type B models, we define  $\Delta s_{ij}^v(t') \equiv s_{ij}^v(t') - s_{ij}^v(t_0^-)$  and  $\Delta e_{ij}^v(t') \equiv e_{ij}^v(t') - e_{ij}^v(t_0^-)$ , as incremental  
 262 stresses and strains respectively induced by the tunnel excavation. Introducing a new reference  
 263 time  $t$ , with  $t = t' - t_0$ , then Eq. (22) may be rewritten as follows:

$$264 \quad \Delta s_{ij}^v(t) = 2\int_0^t G(t - \tau) \frac{d\Delta e_{ij}^v}{d\tau} d\tau + 2\Delta e_{ij}^v(0^+)G(t) = 2G(t) * d\Delta e_{ij}^v(t) \quad (23)$$

265 Note that the relationship between  $\Delta s_{ij}^v$  and  $\Delta e_{ij}^v$  is the same as that in Eq. (1). For the field of

266 induced stresses, strains and displacements, also the same equations of equilibrium and  
 267 compatibility must be satisfied. However, the corresponding boundary conditions differ from the  
 268 boundary conditions shown in Figure 2, and the stresses prescribed along the boundaries (see Eq.  
 269 (18)) may be written as follows:

$$270 \quad \Delta P_x + i\Delta P_y = -p_x(z_0(t)) - ip_y(z_0(t)), \text{ along the inner time-dependent boundary; and}$$

$$271 \quad \Delta P_x + i\Delta P_y = 0, \text{ along the outer (infinite) boundary} \quad (24)$$

272 The boundary conditions for calculating the induced stresses and strains are shown in Figure 2(b).  
 273 Note that the tractions  $p_x$  and  $p_y$  applied on the inner boundary in Figure 3 (b) and (c) are of  
 274 equal absolute value, but of opposite direction.

275 The solution procedure employed for type A models cannot be used since Eq. (22) no longer  
 276 holds true. In case of Type B models, the rock before excavation undergoes continuous  
 277 displacements (see Eq. (A.9) in Appendix A.1). So in order to calculate the excavation induced  
 278 displacements the rock will be assumed elastic before the excavation takes place.

279 As outlined in Section 3.2, the solution for the displacements can be obtained from the  
 280 solution of the associated elastic problem. The elastic solution for our problem will be obtained as  
 281 the combination of two fictitious cases here called case A and B according to the principle of  
 282 superposition. In case of no tractions on the inner boundary (see Figure 2(a)), we obtain Solution  
 283 A-ela (elastic solutions of case A); while the case of a plane without hole subject to the displayed  
 284 boundary stresses in Figure 2(b) is referred to as Solution B-ela (elastic solutions of case B).  
 285 Therefore, the elastic induced solutions, i.e. Solution C-ela, may be obtained by subtracting  
 286 Solution B-ela from Solution A-ela. In the following section, the solutions will be derived by  
 287 means of complex potential theory.

### 288 **3.4 Derivation of the analytical solution**

289 The method of conformal mapping provides a very powerful tool to solve problems  
 290 involving complex geometries. Let us consider the complex plane  $z=x+iy$  with  $x$  and  $y$

291 representing the horizontal and vertical directions respectively in the plane of the tunnel  
 292 cross-section (see Fig. 2). Also let us define a function to map the (infinite) domain (in the  $z$  plane)  
 293 of the rock surrounding the elliptical cross-section into a fictitious domain (in the  $\zeta$ -plane with  
 294  $\zeta = \eta + i\xi$ ) with a unit circular hole. Since the elliptical cross-section varies over time, the mapping  
 295 function is time-dependent too:

$$296 \quad z = \omega(\zeta, t) = c(t) \left[ \zeta + \frac{m(t)}{\zeta} \right] \quad (25)$$

297 where:

$$298 \quad c(t) = \frac{a(t) + b(t)}{2} \quad \text{and} \quad m(t) = \frac{a(t) - b(t)}{a(t) + b(t)}. \quad (26)$$

299 If  $\frac{a(t)}{b(t)}$  is constant during the excavation stage, the excavation expands homothetically and  $m$   
 300 remains constant over time. According to the boundary conditions shown in Figure 2a, two  
 301 complex potentials for the elastic problem A with time-dependent boundaries may be derived as  
 302 follows (Muskhelishvili, 1963):

$$303 \quad \varphi_1^{(A)}(\zeta, t) = \frac{-(1+\lambda)p_0c(t)}{4} \left[ \zeta + \frac{m(t)}{\zeta} \right] + \frac{[1-\lambda + (1+\lambda)m(t)]p_0c(t)}{2\zeta} \quad (27)$$

$$304 \quad \begin{aligned} \psi_1^{(A)}(\zeta, t) = & \frac{(\lambda-1)p_0c(t)}{2} \left[ \zeta + \frac{m(t)}{\zeta} \right] + \frac{p_0c(t)}{2\zeta} \left[ (1+\lambda)(1+m^2(t)) + 2(1-\lambda)m(t) \right] \\ & + \frac{[1-\lambda + (1+\lambda)m(t)][1+m^2(t)]p_0c(t)}{2\zeta[\zeta^2 - m(t)]} \end{aligned} \quad (28)$$

305 According to elasticity theory, the two potentials used to calculate the elastic displacements  
 306 of the infinite plane subject to the anisotropic initial stress state prior to excavation (Solution  
 307 B-ela) are as follows [Einstein and Schwartz, 1979]:

$$308 \quad \varphi_1^{(B)}(z) = -\frac{(1+\lambda)p_0c(t)}{4} \left[ \zeta + \frac{m(t)}{\zeta} \right], \quad \psi_1^{(B)}(z) = -\frac{(1-\lambda)p_0c(t)}{2} \left[ \zeta + \frac{m(t)}{\zeta} \right] \quad (29)$$

309 According to the superposition principle of elasticity, the potentials for calculating the excavation  
 310 induced displacements are as follows (Solution C-ela):

311 
$$\varphi_1^{(C)}(\zeta, t) = \varphi_1^{(A)}(\zeta, t) - \varphi_1^{(B)}(\zeta, t) = \frac{[1 - \lambda + (1 + \lambda)m(t)]p_0c(t)}{2\zeta} \quad (30)$$

312 
$$\begin{aligned} \psi_1^{(C)}(\zeta, t) &= \psi_1^{(A)}(\zeta, t) - \psi_1^{(B)}(\zeta, t) = \\ &= \frac{p_0c(t)}{2\zeta} [(1 + \lambda)(1 + m^2(t)) + 2(1 - \lambda)m(t)] + \frac{[1 - \lambda + (1 + \lambda)m(t)][1 + m^2(t)]p_0c(t)}{2\zeta[\zeta^2 - m(t)]} \end{aligned} \quad (31)$$

313 After substituting Eqs. (30) and (31) into Eqs. (11), (12) and (13) respectively, the elastic  
314 displacements and stresses (Solution C-ela) on the plane  $\zeta$  may be calculated.

315 According to the analysis in Section 3.2, the solution for the viscoelastic case can be obtained  
316 by applying the principle of correspondence, and the Laplace inverse transform of the variables  
317 (stresses, strains, etc.) calculated for the elastic case with the variable  $z$  treated as a constant in the  
318 Laplace transform. However, in Eqs. (30) and (31) the variable  $\zeta$  appears rather than  $z$ , hence  
319 according to Eq. (25), Eqs. (30) and (31) are time dependent and cannot be Laplace transformed.  
320 To replace  $\zeta$  with  $z$  and  $t$ , the inverse function of the conformal mapping  $\zeta = f_0(z, t)$  needs to  
321 be found. If  $\zeta$  in Eqs. (30) and (31) is replaced with  $f_0(z, t)$ , then all the time-dependent  
322 functions in Eqs. (30) and (31) may be Laplace transformed, and the viscoelastic solution may be  
323 derived from Eqs. (15), (16) and (17). Then, defining:

324 
$$z' = \frac{z}{c(t)} \quad (32)$$

325 and substituting in Eq. (25) the following is obtained:

326 
$$z' = \zeta + \frac{m(t)}{\zeta} \quad (33)$$

327 If the excavation process is homothetic, *i.e.*  $m$  is a constant, then there is no variable  $t$  in Eq. (33),  
328 and the inverse conformal mapping may be expressed as [Zhang 2001]:

329 
$$\zeta = f_1(z', t) = Az' + \sum_{k=0}^{\infty} A_k (z')^{-k} \quad (34)$$

330 with the yet undetermined coefficients  $A, A_k (k=0, 1, \dots, \infty)$ . For numerical reasons, the series will  
331 be truncated to a finite number,  $l$ , of terms to calculate the function approximately. Due to the fact  
332 that the inverse conformal mapping is derived from the corresponding direct conformal mapping,

333 there is a one-to-one correspondence between all the values of one function, with the values of the  
 334 other function. Let us choose a number of points  $\zeta_j$  ( $j=1,2L,q$ ), with  $q=160$ , lying on the  
 335 inner boundary of the unit circle in the  $\zeta$  plane to calculate the corresponding points  $z_j'$  lying  
 336 on the inner boundary in the  $z'$  plane using Eq. (33). Then,  $q$  linear equations for  $A$  and  $A_k$   
 337 can be obtained by substituting  $\zeta_j$  and  $z_j'$  into Eq. (34):

$$\begin{cases}
 \zeta_1 = Az_1' + \sum_{k=0}^l A_k z_1'^{-k} \\
 \zeta_2 = Az_2' + \sum_{k=0}^l A_k z_2'^{-k} \\
 \dots \\
 \zeta_j = Az_j' + \sum_{k=0}^l A_k z_j'^{-k} \\
 \dots \\
 \zeta_q = Az_q' + \sum_{k=0}^l A_k z_q'^{-k}
 \end{cases} \quad (35)$$

339 Since the number of independent equations is larger than the number of unknown coefficients ( $A$ ,  
 340  $A_0, A_1, \dots, A_l$ ), the system is indeterminate. To solve the system, i.e. to determine the unknown  
 341 coefficients, we employed the method of minimum least squares. The non-zero coefficients  
 342 obtained for the elliptical shapes here considered, are listed in Table 2 for  $l=15$ . In Figure 4, the  
 343 curves on plane  $z'$  and  $\zeta$  determined by direct and inverse conformal mapping respectively are  
 344 plotted for various shapes of the elliptical tunnel boundary. The ellipses on the  $z'$  plane (plotted  
 345 in Figures 4 (a-1), (b-1) and (c-1)), map into the circles plotted as dashed lines on the  $\zeta$  plane  
 346 (Figures 4a-2, b-2 and c-2), which are determined via Eq. (25). The curves with continuous line  
 347 on the  $\zeta$  plane have been obtained by inverse conformal mapping (see Eq. (34)), applied to the  
 348 ellipses on the  $z'$  plane. It can be observed that curves determined by inverse conformal  
 349 mapping, are very close to circular. However, we can observe that the inverse conformal mapping  
 350 is less accurate for the inner boundary when  $m$  is larger than 0.4. According to the direct and  
 351 inverse conformal mappings, a one-to-one correspondence for points on the  $z$  and  $\zeta$  plane is

352 established. For a general non-homothetic excavation process, the parameter  $m$  is a function of  
 353 time, so that an analytical expression for the inverse conformal mapping cannot be obtained.  
 354 However, discrete values of the inverse conformal mapping over time may be calculated  
 355 according to the prescribed  $m(t)$  and  $c(t)$ .

356 Substituting Eqs. (30), (31), (34) into Eqs. (15) and (16), the excavation induced  
 357 displacements and stresses in linearly viscoelastic rock (Solution C-vis) can be derived as follows:

$$358 \quad \mathcal{Q}(u_x^{(C)v}) + i\mathcal{Q}(u_y^{(C)v}) = p_0 \cdot [B_1(z,s) + B_2(z,s) + B_3(z,s) + B_4(z,s)] \quad (36)$$

$$359 \quad \begin{aligned} \sigma_x^{(C)} \\ \sigma_y^{(C)} \end{aligned} = p_0 \cdot \operatorname{Re}\{D_1(z,t)\} m p_0 \cdot \operatorname{Re}\{D_2(z,t)\}, \quad (37)$$

$$360 \quad \sigma_{xy}^{(C)} = p_0 \cdot \operatorname{Im}\{D_2(z,t)\}. \quad (38)$$

$$361 \quad \text{with } B_1(z,s) = \frac{\gamma(s)}{s\mathcal{Q}[G(t)]} \mathcal{Q} \left[ \frac{[1 - \lambda + (1 + \lambda)m(t)]c(t)}{f_1(z')} \right],$$

$$362 \quad B_2(z,s) = \frac{z}{s\mathcal{Q}[G(t)]} \mathcal{Q} \left[ \frac{1 - \lambda + (1 + \lambda)m(t)}{f_1^2(z') - m(t)} \right],$$

$$363 \quad B_3(z,s) = -\frac{1}{s\mathcal{Q}[G(t)]} \mathcal{Q} \left\{ \frac{[(1 + m^2(t))(1 + \lambda) + 2m(t)(1 - \lambda)]c(t)}{f_1(z')} \right\},$$

$$364 \quad B_4(z,s) = \frac{1}{s\mathcal{Q}[G(t)]} \mathcal{Q} \left[ \frac{[\lambda - 1 - (1 + \lambda)m(t)][1 + m^2(t)]c(t)}{f_1(z')[f_1^2(z') - m(t)]} \right], \quad D_1(z,t) = \frac{\lambda - 1 - (1 + \lambda)m(t)}{2[f_1^2(z') - m(t)]},$$

$$365 \quad \begin{aligned} D_2(z,t) = & -\frac{\bar{z}[\lambda - 1 - (1 + \lambda)m(t)]f_1^3(z')}{c(t)[f_1^2(z') - m(t)]^3} - \frac{(1 + \lambda)[1 + m^2(t)] + 2(1 - \lambda)m(t)}{2[f_1^2(z') - m(t)]} \\ & + \frac{[1 + m^2(t)][\lambda - 1 - (1 + \lambda)m(t)][3f_1^2(z') - m(t)]}{2[f_1^2(z') - m(t)]^3}. \end{aligned}$$

366 Because the stresses of the viscoelastic and elastic cases are the same, the stresses of case A  
 367 (solution A) are the total stresses in the rock, and can be calculated by the two potentials of  
 368 Solution A, as:

$$369 \quad \begin{aligned} \sigma_x^{(A)} \\ \sigma_y^{(A)} \end{aligned} = p_0 \cdot \operatorname{Re} \left\{ \frac{m(\lambda - 1) - 1 - \lambda}{2} + p_0 \cdot D_1(z,t) \right\} m p_0 \cdot \operatorname{Re}\{D_2(z,t)\}. \quad (39)$$

$$370 \quad \sigma_{xy}^{(A)} = p_0 \cdot \operatorname{Im}\{D_2(z,t)\} \quad (40)$$

371 If  $\alpha$  is the angle between the horizontal axis  $x$  and the normal direction (see Figure 2), the  
 372 tangential and normal displacements and stresses around the boundary of the excavation may be  
 373 calculated as follows:

$$374 \quad \mathcal{Q}(u_\chi^{(C)v}) + i\mathcal{Q}(u_\tau^{(C)v}) = e^{-i\alpha} \left[ \mathcal{Q}(u_x^{(C)v}) + i\mathcal{Q}(u_y^{(C)v}) \right] \quad (41)$$

$$375 \quad \begin{aligned} \sigma_\chi^{(C)} \\ \sigma_\tau^{(C)} \end{aligned} = p_0 \cdot \text{Re}\{D_1(z,t)\} m p_0 \cdot \text{Re}\{e^{2i\alpha} D_2(z,t)\}, \quad (42)$$

$$376 \quad \sigma_{\chi\tau}^{(C)} = p_0 \cdot \text{Im}\{e^{2i\alpha} D_2(z,t)\}. \quad (43)$$

$$377 \quad \begin{aligned} \sigma_\chi^{(A)} \\ \sigma_\tau^{(A)} \end{aligned} = p_0 \cdot \text{Re}\left\{ \frac{m(\lambda-1)-1-\lambda}{2} + p_0 \cdot D_1(z,t) \right\} m p_0 \cdot \text{Re}\{e^{2i\alpha} D_2(z,t)\}. \quad (44)$$

$$378 \quad \sigma_{\chi\tau}^{(A)} = p_0 \cdot \text{Im}\{e^{2i\alpha} D_2(z,t)\} \quad (45)$$

379 The expressions for stresses here provided are suitable for all linear viscoelastic models, since the  
 380 stress state depends only on the shape and size of the opening; conversely displacements depend  
 381 on the viscoelastic model considered. The analytical solution for the displacements is provided in  
 382 the next section.

### 383 **3.5 Solution for the displacements**

384 Rock masses which have strong mechanical properties or are subject to low stresses exhibit  
 385 limited viscosity. For this type of behavior, the generalized Kelvin viscoelastic model (see Figure  
 386 1a) is commonly employed [Dai 2004]. On the other hand, weak, soft or highly jointed rock  
 387 masses and/or rock masses subject to high stresses are prone to excavation induced continuous  
 388 viscous flows. In this case, the Maxwell model (see Figure 1b) is suitable to simulate their  
 389 rheology, due to the fact that this model is able to account for secondary creep. In this section, the  
 390 analytical solution for the generalized Kelvin model is developed. The constitutive parameters of  
 391 this model are as follows: i) the elastic shear moduli  $G_H$ , due to the Hookean element in the model;  
 392 ii)  $G_K$ , due to the spring element of the Kelvin component; iii) the viscosity coefficient  $\eta_K$ , due to  
 393 the dashpot element of the Kelvin component (see Figure 1c). The solution for the Maxwell  
 394 model may be obtained as a particular case of the generalized Kelvin model, for  $G_K=0$ . Note that



395 the solution for the Kelvin model (see Figure 1c) may also be obtained as another particular case  
 396 of the Generalized Kelvin model for  $G_H \rightarrow \infty$ .

397 Assuming that the rock is incompressible, *i.e.*  $K(t) \rightarrow \infty$ , the two relaxation moduli  
 398 appearing in the constitutive equations (see Eq. (1)) are as follows:

$$399 \quad G(t) = \frac{G_H^2}{G_H + G_K} e^{-\frac{G_H + G_K}{\eta_K} t} + \frac{G_H G_K}{G_H + G_K}, \quad K(t) = \infty \quad (46)$$

400 The induced displacements, Solution C-vis, may be derived by substituting Eq. (46) into Eq. (41):

$$401 \quad u_\chi^{(C)v} + iu_\tau^{(C)v} = \frac{e^{-i\alpha} p_0}{4} [B_5(z, t) + B_6(z, t) + B_7(z, t) + B_8(z, t)] \quad (47)$$

$$402 \quad \text{with } B_5(z, t) = \int_0^t \frac{H(t, \tau) c(\tau) [1 - \lambda + (1 + \lambda)m(\tau)]}{f_1[z'(\tau)]} d\tau, \quad B_6(z, t) = z \int_0^t H(t, \tau) \left[ \frac{1 - \lambda + (1 + \lambda)m(\tau)}{f_1^2[z'(\tau)] - m(\tau)} \right] d\tau,$$

$$403 \quad B_7(z, t) = \int_0^t \frac{H(t, \tau) c(\tau) [(1 + m^2(\tau))(1 + \lambda) + 2m(\tau)(1 - \lambda)]}{f_1[z'(\tau)]} d\tau,$$

$$404 \quad B_8(z, t) = \int_0^t \frac{H(t, \tau) c(\tau) [\lambda - 1 - (1 + \lambda)m(\tau)] [1 + m^2(\tau)]}{f_1[z'(\tau)] \{f_1^2[z'(\tau)] - m(\tau)\}} d\tau, \text{ and}$$

$$405 \quad H(t, \tau) = \frac{1}{G_H} \delta(t - \tau) + \frac{1}{\eta_K} e^{-\frac{G_K}{\eta_K}(t - \tau)}. \quad (48)$$

406 When  $m=0$  and  $\lambda=1$ , the problem reduces to a circular tunnel subject to a hydrostatic state of  
 407 stress, and the degenerate solution in Eq. (47) coincides with the solution provided in (Wang and  
 408 Nie 2010), hence the problem becomes axisymmetric.

#### 409 **4. Comparison with FEM results**

410 Two types of FEM analyses were run employing the FEM code ANSYS (version 11.0,  
 411 employing the module of structure mechanics). The first FEM analysis wants to replicate the  
 412 viscoelastic problem of solution A whereas the second one the problem of solution C. All FEM  
 413 analyses were carried out with a small displacement formulation to be consistent within the  
 414 derivation of the analytical solution.

415 Analytical solution A-vis for generalized Kelvin viscoelastic model can be derived by  
 416 substituting Eqs. (27), (28), (34) and (46) into Eqs. (15)-(17). The expressions for displacements

417 are as follows:

$$418 \quad u_x^{(A)v} + iu_y^{(A)v} = \frac{p_0}{4} [B_5(z,t) + B_6(z,t) + B_7(z,t) + B_8(z,t) + B_9(z,t)] \quad (49)$$

419 where  $B_9(z,t) = (1-\lambda)z \int_0^t H(t,\tau) d\tau$ . Displacements and stresses of solution C-vis and stresses of  
420 solution A-vis can be found in Eqs. (47), (37), (38), (39) and (40), respectively.

421 First, we shall compare displacements and stresses of solution A-vis obtained by the  
422 analytical solution with the FEM analysis along 3 directions (horizontal, vertical, 45° over the  
423 horizontal). Second, the excavation induced stresses and displacements from the analytical  
424 solution C-vis and FEM along Line 2 (45° over the horizontal) will be compared to validate the  
425 correctness of the analytical solution here achieved. In the FEM analysis of case A-vis, initial  
426 stresses are applied on a planar domain having an elliptical hole with the major axis being  $2a_0$   
427 long and minor axis  $2b_0$  long (Part I in Figure 5). Then, the rock is sequentially excavated at  
428 different times (see Part II to VII in Figure 5), as listed in Table 3. In the second simulation  
429 instead, initial stresses are first applied on the finite rectangular domain without hole, then an  
430 excavation starting after 50 days is simulated. Part I to VII are excavated at  $t'=50^{\text{th}}$  day,  $51^{\text{th}}$   
431 day, .....,  $56^{\text{th}}$  day, respectively. In the end, the excavation induced stresses and displacements  
432 can be obtained by subtracting the initial values before excavation from the ones calculated in the  
433 excavation stage. In FEM analysis, elements are deleted at the time of excavation by setting the  
434 stiffness of the deleted elements to zero (by multiplying the stiffness matrix by  $10^{-6}$ ).

435 A vertical stress,  $p_0 = 10\text{MPa}$ , and a horizontal stress,  $\lambda p_0$  with  $\lambda = 0.5$ , were applied at  
436 the boundaries of the domain of analysis. The rock was simulated as a generalized Kelvin medium,  
437 with the following constitutive parameters adopted:  $G_H = 2000\text{MPa}$ ,  $G_K = 1000\text{MPa}$  and  
438  $\eta_K = 10000\text{MPa} \cdot \text{day}$ . The excavation sequence here considered is specified by the values of the  
439 major and minor axes of the elliptical section listed in Table 3 with an initial value of  $2a_0 = 3.0\text{m}$   
440 for the major axis and  $2b_0 = 2.0\text{m}$  for the minor axis. Note that the ratio  $m(t) = \text{const}$ , i.e. the

441 elliptical section evolves homothetically. The FEM mesh nearby the hole is plotted in Figure 5.

442 The points and lines selected for comparison between the FEM analysis and the analytical  
443 solution are plotted in Figure 6: three points on the inner boundary (points 1, 2, 3 in the Figure)  
444 and three lines, one horizontal (line 1), one vertical (line 3) and one inclined at  $49.8^\circ$  over the  
445 horizontal (line 2), were chosen. In Figure 7, displacements and stresses for points 1, 2 and 3 are  
446 plotted versus time. In Figures 8 and 9 displacements and stresses respectively at four different  
447 times ( $t=1^{\text{st}}$ ,  $3^{\text{rd}}$ ,  $6^{\text{th}}$  and  $20^{\text{th}}$  days) are plotted for lines 1, 2 and 3 versus the distance to the centre  
448 of the ellipse. It emerges that the predictions from the analytical solution are in excellent  
449 agreement with the results from the FEM analysis. In Figure 7 it can be noted that displacements  
450 and stresses undergo a stepwise increase following instantaneous excavation events ( $1^{\text{st}}$ ,  $2^{\text{nd}}$ ,  $3^{\text{rd}}$ , ...  
451  $6^{\text{th}}$  days).

452 In Figure 10 the excavation induced displacements and stresses along Line 2 obtained from  
453 the analytical solution and FEM analysis, are plotted. A good agreement in terms of both stresses  
454 and displacements can be observed. Unlike the case of solution A, almost all the induced  
455 displacements are decreasing functions of the distance to the centre of the ellipse.

## 456 5. Parametric investigation

457 In order to study the influence of sequential excavation rate and methods, as well as the  
458 time-dependent distribution of displacements and stresses, a parametric investigation is illustrated  
459 in this section. With the same notation as in Section 4,  $a_0$  and  $b_0$  are values of the half major  
460 and minor axes at time  $t=0$ , respectively, and  $a_1$ ,  $b_1$  are the values of the axes when  $t \geq t_1$ ,  
461 with  $t_1$  being the end time of excavation. Assuming an axisymmetric elastic problem, *i.e.*  
462 circular tunnel in infinite plane, subjecting to hydrostatic initial stress  $p_0$ , with tunnel radius  
463  $R^* = (a_1 + b_1)/2$  and shear modulus  $G_s = G_H G_K / (G_H + G_K)$  which is the permanent modulus of  
464 generalized Kelvin model (see Figure 1a), the excavation induced radial displacement at the inner  
465 boundary of the tunnel can be calculated as follows:

466 
$$u_s^e = -p_0 R^* / (2G_s) \quad (50)$$

467 In the following analysis, the induced displacements of viscoelastic cases for elliptical tunnel  
 468 excavation will be normalized by the displacement listed in Eq. (50), and stresses are normalized  
 469 by  $-p_0$ . Therefore, positive dimensionless normal stress is compression in the following figures.  
 470 Now, let us define the dimensional parameter  $T_K = \eta_K / G_K$ , which expresses the retardation time  
 471 of the Kelvin component of the generalized Kelvin model. It is convenient to normalize the time  
 472 as  $t / T_K$  for the generalized Kelvin model. For Maxwell model,  $G_K$  is equal to zero (see Figure  
 473 1), hence  $T_K$  can not be used in normalization; instead, the relaxation time  $T_M = \eta_K / G_H$  will be  
 474 employed to normalize the time as  $t / T_M$ .

475 **5.1 Influence of the excavation rate**

476 Concerning sequential excavation, the values of half major and minor axes grow from zero to  
 477 the final values. In this case, a linear increase of the tunnel axis over time is assumed when  $t$  is  
 478 less than  $t_1$ , i.e.  $a(t) = \begin{cases} a_0 + v_r t & 0 \leq t \leq t_1 \\ a_1 & t > t_1 \end{cases}$ , where  $v_r$  is the (constant) speed of cross-section  
 479 excavation. It is convenient to express the half major axis in dimensionless form as:

480 
$$\frac{a(t)}{a_1} = \begin{cases} \frac{a_0}{a_1} + n_r^K \frac{t}{T_K} & 0 \leq t < t_1 \\ 1 & t \geq t_1 \end{cases} \quad (51)$$

481 where  $n_r^K$  is the dimensionless excavation speed, defined as follows:

482 
$$n_r^K = \frac{v_r T_K}{a_1} \quad (52)$$

483 In the parametric analysis  $a_0/a_1 = 1/4$  was assumed together with the following dimensionless  
 484 excavation speeds: (1)  $n_r^K \rightarrow \infty$ , corresponding to the case of instantaneous excavation (implying  
 485  $t_1/T_K = 0$ ); (2)  $n_r^K = 1.5$  (implying  $t_1/T_K = 0.5$ ); (3)  $n_r^K = 0.75$  (implying  $t_1/T_K = 1.0$ ); and (4)  
 486  $n_r^K = 0.5$  (implying  $t_1/T_K = 1.5$ ). Concerning the excavation method, a homothetic excavation  
 487 with the constant ratio  $a(t)/b(t) = 2.0$  ( $m = 1/3$ ) is assumed in the analysis, with the ratio of

488 horizontal and vertical stresses  $\lambda=1/3$ .

489 In order to cover the wide range of responses for rock types of different viscous  
490 characteristics, the time-dependent displacements and stresses were analyzed for two types of  
491 rocks of different stiffness ratios:  $G_K/G_H = 0.5$  and 2.0. In Figures 11 and 12 the time-dependent  
492 radial and tangential displacements for the rock at the final tunnel face (*i.e.* the face at the end of  
493 excavation of cross-section) with angle  $\theta=0^\circ$ ,  $45^\circ$  and  $90^\circ$  are plotted for the types of rock  
494 and excavation rates considered. The symbol ‘●’ represents the end time of excavation,  $t_1$ . The  
495 figures show that the normal displacement increases with time and reaches a constant value after a  
496 certain period of time; however, the tangential displacement first decreases with time and then  
497 increases rapidly towards the end of the excavation, then eventually reaches a constant value.  
498 Comparing Figure 11 with Figure 12, the final displacements are reached later for rocks with  
499 smaller stiffness ratios (Figure 11). It can also be noted that the bigger the stiffness ratio is, the  
500 larger the after excavation displacements are. For both types of rock, the results show that a lower  
501 excavation rate implies a longer excavation time, which in turn leads to a larger value of normal  
502 displacement at the tunnel face with  $\theta=45^\circ$  and  $90^\circ$  when  $t=t_1$ ; however, the tangential  
503 displacement at  $\theta=45^\circ$  and the normal displacement at  $\theta=0^\circ$  show no significant difference  
504 among the various excavation rates at time  $t=t_1$ . It can also be observed that higher excavation  
505 rates imply larger normal displacement at any time, and the maximum absolute value of the  
506 tangential displacement during the excavation stage will be larger.

507 The Maxwell model is suitable to simulate the rheology of weak, soft or highly jointed rock,  
508 with continuous linear viscous response when constant stresses are applied. When  $G_K=0$ , the  
509 Maxwell model is obtained (Figure 1b). In this case, according to Eq. (50),  $G_S = 0$ , and  $u_s^e \rightarrow \infty$ .  
510 Hence, in order to normalize the displacements, a different normalization must be employed. To  
511 achieve this, we chose to replace  $G_S$  with the initial elastic modulus  $G_H$  of Maxwell model in

512 Eq. (50) to calculate the radial displacement at the tunnel face for the axisymmetric elastic  
513 problem, i.e.  $u_{s0}^e = -p_0 R^* / (2G_H)$ . In this case, we adopt  $n_r^M = \frac{v_r T_M}{a_1}$  as the dimensionless  
514 excavation rate with  $T_M = \eta_K / G_H$ , and we consider the following four excavation rates in our  
515 analysis: (1)  $n_r^M \rightarrow \infty$ ; (2)  $n_r^M = 1.5$ ; (3)  $n_r^M = 0.75$ ; and (4)  $n_r^M = 0.5$ . In Figure 13, the  
516 normalized displacements at the final tunnel face at point  $\theta = 45^\circ$  are plotted against the  
517 normalized time  $t/T_M$ . Since the stresses of the rock are constant after excavation (see Eqs. (44)  
518 and (45)), in Figure 13, the displacements after excavation grow linearly over time. It also  
519 emerges that the influence of the excavation rate for Maxwell model is similar to that for the  
520 generalized Kelvin model.

521 Observing Eqs. (44) and (45), it is shown that the stresses depends only on the size and shape  
522 of the opening, hence given a prescribed sequential excavation the stress field is identical for all  
523 the viscoelastic models. In Figure 14, the principal stresses of the rock at the tunnel face at points  
524  $\theta = 0^\circ$ ,  $\theta = 45^\circ$  and  $\theta = 90^\circ$ , are presented for various excavation rates. As it can be expected, the  
525 variations of stress with time are more gradual for lower excavation rates. In all the cases, the  
526 maximum difference between the two principal stresses occurs after excavation.

## 527 **5.2 Influence of the excavation methods**

528 In this section, the final values of the major and minor axes and ratio of horizontal and  
529 vertical stresses  $\lambda$  are the same as in the previous section with the end time of excavation being  
530  $t_1/T_K = 1.0$ . The time-dependent tunnel inner boundaries, which simulate the real across-section  
531 excavation process as center drift advanced method [Katushi and Hiroshi 2003] (e.g. method C  
532 shown in Figure 15), drilling and blasting method [Tonon 2010] (e.g methods A, B1 and B2  
533 shown in Figure 15), are shown in Figures 15 (a), (b) and (c). The functions  $a(t)$  and  $b(t)$  are  
534 plotted in Figures 16 with their analytical expressions provided in Table 4. In real project  
535 application,  $a(t)$  and  $b(t)$  may be determined by accounting for the actual excavation process,

536 as prescribed by the designers.

537 Sequential excavation methods A and C are stepwise excavations, in which parts ① to ⑤  
538 (or ① to ④) are excavated instantaneously in succession. In Figure 15 it is shown that the shape  
539 of the opening in method A first changes from ellipse to circle, and then to ellipse, by sequential  
540 excavation along the major axis direction. Obviously, the excavation is nonhomothetic with  
541 time-dependent ratio  $a(t)/b(t)$  during excavation. Figure 6 shows that the adopted excavation  
542 rate is faster in the beginning and slower toward the end of the excavation in this method. In  
543 method C, the initial shape of the opening is circular, then gradually changes to elliptical with the  
544 increase of the ratio  $a(t)/b(t)$  with time. The excavation rate is slower in the beginning and  
545 becomes faster toward the end of excavation, which is opposite of that in method A. Excavation  
546 methods B1 and B2 instead, are continuous homothetic excavations ( $a(t)/b(t)=2.0$ ). method B1  
547 consists of a linear excavation at uniform speed, whereas method B2 consists of an excavation  
548 function  $a(t)$  in quadratic form, with a faster excavation rate toward the end.

549 For the two types of rock (i.e.  $G_k/G_H = 0.5$  and  $G_k/G_H = 2.0$ ), the time dependent normal  
550 and tangential displacements at the final tunnel face with angles  $0^\circ$ ,  $45^\circ$  and  $90^\circ$  are plotted in  
551 Figures 17 and 18 for the four excavation methods. It emerges that the induced displacements are  
552 sensitive to the excavation method adopted. In particular it can be observed that the methods with  
553 faster speeds in the early stages lead to larger normal displacement at generic time (except for the  
554 cases of  $\theta = 0^\circ$ ), as well as at the end of excavation time  $t_1$ . For all the excavation methods, the  
555 normal displacements at  $\theta = 45^\circ$  and  $90^\circ$  increase over time and reach a constant positive value  
556 after a certain period of time; whereas the normal displacements at  $\theta = 0^\circ$  are approximately zero  
557 in the early stages of excavation, and increase rapidly toward the end of excavation for methods  
558 B1, B2 and C. The tangential displacements at  $\theta = 45^\circ$  in Figure 17(d) are negative and first  
559 decrease in the early stages and then increase to positive values.

560 In order to analyse the maximum difference of displacements among various excavation

561 methods, the normalized displacements and difference ratios between methods A and C (the  
562 difference between this two methods is the maximum according to Figures 17 and 18) at time  
563  $t = t_1$  are listed in Table 5. The difference ratios of normal displacement for the rock with  
564  $G_k/G_H = 0.5$  range from 26% to 33% , and reach up to 60% for tangential displacement. The  
565 ratios range from 7% to 13% for normal displacement and 20% for tangential displacement for  
566 the type of rock with  $G_k/G_H = 2.0$ , which are less than the ones in cases where  $G_k/G_H = 0.5$ .

567 Figure 19 presents the normalized principal stresses calculated at the final tunnel face. It may  
568 be observed that the stresses show no difference for all of the excavation methods when  $t \geq t_1$ ,  
569 because the final shape and size of the tunnel are the same. However, during the excavation stage  
570 the stress field is clearly affected by the excavation method adopted. This stress analysis  
571 accounting for sequential excavation is valuable to check for potential failure mechanisms since it  
572 provides the stress state at any time for any point in the rock.

### 573 **5.3 Distribution of displacements and stresses for different excavation methods**

574 In this section, the distributions of displacement and stress for the rock with  $G_k/G_H = 0.5$   
575 are analyzed, adopting sequential excavation methods A and C with the same end time of  
576 excavation. Four points in time are considered in the following analysis: time  $t_{(1)}$ :  $t_{(1)}/T_K = 0.0$ ,  
577 the beginning of excavation; time  $t_{(2)}$ :  $t_{(2)}/T_K = 0.5$ , during the excavation stage; time  $t_{(3)}$ :  
578  $t_{(3)}/T_K = 1.0$ , the end of excavation; and time  $t_{(4)}$ :  $t_{(4)}/T_K = 2.5$ , the time after excavation at which  
579 no further displacements practically occur.

580 Figure 20 presents the contour plots of the normal displacement at times  $t_{(3)}$  and  $t_{(4)}$  for  
581 methods A and C, respectively; and Figures 21 presents the contour plots of the tangential  
582 displacements. The Figure 20 shows that, the distribution regularities of normal displacement at  
583 same time after excavation, e.g the distributions in Figures 20 (a) and (c) or in (b) and (d), are  
584 very similar, whatever method is adopted. It can also be noted that the values of displacement at  
585 same position corresponding to different methods have significant difference around the tunnel



586 crown when  $t_{(3)}$ , whereas at  $t_{(4)}$ , the difference is very small. Figure 21 shows that the maximum  
 587 negative tangential displacement occurs inside of the ground, and the maximum positive one  
 588 occurs at the tunnel face with  $\theta$  approximately equal to 10-30 degree. Furthermore, the  
 589 distributions of tangential displacement with different excavation methods are very similar except  
 590 for the values, e.g. the ones in Figures 21 (a) and (c) or in (b) and (d). In Figures 22(a) and (b), the  
 591 contours of the major and minor principal stresses respectively are plotted at time  $t_{(3)}$ .

592 Figures 23(a) and (b) present the distribution of normal and tangential displacements at the  
 593 final tunnel face as a function of the angle  $\theta$  for excavation method A and C at various times,  
 594 which due to symmetry of the problem, is illustrated in the range  $\theta=0^\circ$  to  $90^\circ$  only. It emerges  
 595 that the normal displacement is a monotonically increasing function of the angle, and the curve  
 596 shapes are similar for various excavation methods. However, at times  $t_{(2)}$  and  $t_{(3)}$ , the values of  
 597 normal displacement for the two excavation methods are significantly different. Unlike the  
 598 normal displacement, the tangential displacement increases with  $\theta$  for  $0 < \theta < \theta_{\max}$ , then  
 599 decreases for  $\theta_{\max} < \theta < \pi/2$ . Furthermore, the angle corresponding to the maximum  
 600 displacement,  $\theta_{\max}$ , decreases over time. At the time  $t_{(2)}$  (in the excavation stage), the sign of the  
 601 tangential displacement is opposite in the two excavation methods, exhibiting approximately the  
 602 same  $\theta_{\max}$ . Considering the difference of induced tangential displacements between the two  
 603 excavation methods, at the end of excavation it is smaller, whereas it becomes larger afterwards  
 604 with a rapid decrease of displacement in method C. In addition, the angle corresponding to the  
 605 maximal value,  $\theta_{\max}$ , is larger in method A than that in method C. The difference between the  
 606 displacements of the two methods is smallest when  $t/T_K = 2.5(t_{(4)})$ .

607 In Figures 24(a) and (b), the principal stresses at the final tunnel face as a function of the  
 608 angle  $\theta$  are plotted for method A and C. Because the stresses depends only on the size and shape  
 609 of the opening, the stresses at time  $t_{(4)}$ , which are the same as the ones at time  $t_{(3)}$ , are not

610 included in Figure 24. It can be noted that at the end time of excavation,  $t/T_k = 1.0$ , the  
611 distribution of stresses is the same whatever excavation method is adopted, with largest  
612 compressive major principal stress at  $\theta = 0^\circ$ . Conversely, the distribution of stresses during  
613 excavation is significantly different for the two excavation methods.

## 614 **6. Conclusions**

615 Analytical expressions for the rock stress and displacement of deeply buried elliptical tunnels  
616 excavated in viscoelastic media were derived accounting for sequential excavation processes. An  
617 initial anisotropic stress field was assumed so that complex geological conditions can be  
618 accounted for, with the rock mass modeled as linearly viscoelastic. Solutions were derived for a  
619 sequential excavation process, with the major and minor axes of the tunnel growing  
620 monotonically, according to a time-dependent function to be specified by the designers.

621 First, an extension of the principle of correspondence to solve viscoelastic problems  
622 involving time-dependent stress boundaries was laid out employing the Laplace transform  
623 technique and complex potential theory. From the problem formulation it emerges that the stress  
624 field depends only on the shape and size of the opening, whereas displacements are a function of  
625 the rock rheological properties. The methodology described in this paper may in principle be  
626 applied to obtain analytical solutions for any other arbitrary cross-sectional shapes of tunnels  
627 excavated in viscoelastic rock.

628 The solution for sequentially excavated tunnels of elliptical cross-section was derived by  
629 introducing an inverse conformal mapping which allows eliminating the variable  $t$  from the  
630 conformal mapping in the two complex potentials. The analytical integral expressions of the  
631 solution obtained for the generalized Kelvin viscoelastic model include the Maxwell and Kelvin  
632 models as particular cases. To validate the methodology, FEM analyses were run. A good  
633 agreement between analytical solution and FEM analyses was shown.

634 Finally, a parametric analysis for various excavation rates and excavation methods was

635 performed from which the following conclusions may be drawn:

- 636 ● Slow excavation rates lead to larger normal displacements at the end of the excavation time,  
637 whilst tangential displacements show no significant difference for various excavation rates.  
638 The maximum absolute value of the tangential displacement during the sequential excavation  
639 stage is larger for slower excavation rates.
- 640 ● For rocks of small stiffness ratios,  $G_K/G_H$ , the final steady state is reached later with the  
641 displacements occurring after the end of the excavation process being larger.
- 642 ● Sequential excavation methods with faster excavation rate in the early stages lead to larger  
643 normal displacements and smaller absolute values of negative tangential displacements but  
644 larger positive ones after excavation.
- 645 ● The normal displacement increases with the angle from the horizontal of the direction  
646 considered, whereas the tangential displacement shows first an increase then a decrease. The  
647 angle of the orientation corresponding to the maximal tangential displacement becomes  
648 smaller over time.

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## 655 **Appendix A.**

656 This appendix presents the analytical derivation of the first two terms in Eq. (20) and Eq. (21) for  
657 the purpose of calculating the excavation induced stresses and displacements. The two equations  
658 (20) and (21) are listed in the following as Eq. (A.1) and Eq. (A.2):

$$659 \quad s_{ij}^v(t') = 2e_{ij}^v(0^+)G(t') + 2 \int_0^{t_0^-} G(t' - \tau) \frac{de_{ij}^v}{d\tau} d\tau + 2 \int_{t_0^+}^{t'} G(t' - \tau) \frac{de_{ij}^v}{d\tau} d\tau + 2[e_{ij}^v(t_0^+) - e_{ij}^v(t_0^-)]G(t' - t_0) \quad (\text{A.1})$$

660 
$$s_{ij}^v(t'_0) = 2e_{ij}^v(0^+)G(t'_0) + 2\int_0^{t'_0} G(t'_0 - \tau) \frac{de_{ij}^v}{d\tau} d\tau \quad (\text{A.2})$$

661 The first and second terms in Eq. (A.1) are as follows:

662 The first term: 
$$F_1^1 = 2e_{ij}^v(0^+)G(t')$$
 (A.3)

663 The second term: 
$$F_2^1 = 2\int_0^{t'_0} G(t' - \tau) \frac{de_{ij}^v}{d\tau} d\tau \quad (\text{A.4})$$

664 The corresponding terms in Eq. (A.2) are as follows:

665 The first term: 
$$F_1^2 = 2e_{ij}^v(0^+)G(t'_0) \quad (\text{A.5})$$

666 The second term: 
$$F_2^2 = 2\int_0^{t'_0} G(t'_0 - \tau) \frac{de_{ij}^v}{d\tau} d\tau \quad (\text{A.6})$$

667 The expressions for displacements and strain rates in the rock before the excavation starts needed  
 668 in the derivation, are obtained in the next section A.1. Note that the exact expressions of the  
 669 coefficients are not given, since only the form of functions of the coefficients with respect to the  
 670 given parameters are necessary in the demonstration. .

### 671 **A.1. Expressions for displacements and strain rates before the excavation**

672 Substituting Eq. (29) into Eq. (15), and assuming that:

673 
$$H(t') = \mathcal{Q}^{-1} \left[ \frac{1}{s\mathcal{Q}[G(t')]} \right], \quad I(t') = \mathcal{Q}^{-1} \left[ \frac{\kappa_L(s)}{s\mathcal{Q}[G(t')]} \right], \quad (\text{A.7})$$

674 The displacements occurred prior to the excavation can be calculated as (solution B-vis):

675 
$$u_x^{(B)v} + iu_y^{(B)v} = \frac{(1+\lambda)p_0z + 2(1-\lambda)p_0\bar{z}}{8} \int_0^i H(t' - \tau) d\tau - \frac{(1+\lambda)p_0z}{8} \int_0^i I(t' - \tau) d\tau \quad (\text{A.8})$$

676 Substituting the functions of the shear and bulk relaxation moduli of adopted viscoelastic model  
 677 into Eq. (A.8), the explicit expressions can be obtained. If only shear viscoelasticity is considered,  
 678 *i.e.*  $K(t)=K_e$ , displacements can be derived as follows:

679 
$$u_i^{(B)v} = A_i^{1M}(x,y) + A_i^{2M}(x,y)t' + A_i^{3M}(x,y)\exp(-\lambda_{M1}t'), \quad i=1,2, \lambda_{M1} > 0 \quad \text{for the Maxwell model (A.9)}$$

680 
$$u_i^{(B)v} = A_i^{1B}(x,y) + A_i^{2B}(x,y)\exp(-\lambda_{B1}t') + A_i^{3B}(x,y)\exp(-\lambda_{B2}t'),$$

681 
$$i=1,2, \lambda_{B1} > 0, \lambda_{B2} > 0 \quad \text{for the generalized Kelvin model (A.10)}$$

682 where the terms with subscript  $i=1$  denote the components of the  $x$  direction, and  $i=2$  corresponds

683 to  $y$  direction. By Eq. (A.8), the coefficients  $A_i^{jM}, A_i^{jB}$  ( $i=1,2$  and  $j=1-3$ ) are determined, which is  
 684 the functions of coordinates and included the material parameters.

685 According to Eqs. (A.9) and (A.10), and the strain-displacement relations,  $\varepsilon_{ij}^v = \frac{1}{2}[u_{i,j}^v + u_{j,i}^v]$ ,  
 686 as well as the definition of strain deviators given in Eq. (2), the derivative of strain deviators for  
 687 time  $t'$  can be calculated as follows:

$$688 \quad \frac{de_{ij}^v}{dt'} = A_{ij}^{4M}(x, y) + A_{ij}^{5M}(x, y)\exp(-\lambda_{M1}t'), \quad i=1, 2, \quad j=1, 2 \quad \text{for the Maxwell model} \quad (\text{A.11})$$

$$689 \quad \frac{de_{ij}^v}{dt'} = A_{ij}^{4B}(x, y)\exp(-\lambda_{B1}t') + A_{ij}^{5B}(x, y)\exp(-\lambda_{B2}t'), \quad i=1, 2, \quad j=1, 2$$

$$690 \quad \text{for the generalized Kelvin model} \quad (\text{A.12})$$

691 For models with unlimited viscosity (Type B models), e.g. Burgers model, the expressions as a  
 692 function of time for displacement and strain rate are analogous to Eqs. (A.9) and (A.11), which  
 693 have different coefficients  $A$  for different models; conversely for models of limited viscosity, e.g.  
 694 Kelvin model, the expressions with time are analogous to Eqs. (A.10) and (A.12).

## 695 **A.2. Derivation for the generalized Kelvin model**

696 According to the expression of  $G(t)$  for the generalized Kelvin model in Eq. (46), when the time  
 697 tend to infinity or is large enough,  $G(t)$  will be a constant, which is a general law for Type A  
 698 viscoelastic models. Because the excavation started at the time much later than that the initial  
 699 stresses applied, the time  $t'_0$  (beginning of excavation), and the generic time  $t' \geq t'_0$ , can be  
 700 treated as infinity. Therefore,  $G(t') = G(t'_0)$  and the first terms from Eq. (A.1) and (A.2) are equal,  
 701 that is  $F_1^1 = F_1^2$ .

702 Substituting Eq. (46) into Eq. (A.4), yields

$$703 \quad \begin{aligned} F_2^1 &= 2 \int_0^{t'_0} G(t' - \tau) \frac{de_{ij}^v}{d\tau} d\tau = 2 \int_0^{t'_0} \left[ C_1^B \exp[-\lambda_B(t' - \tau)] + C_2^B \right] \frac{de_{ij}^v}{d\tau} d\tau \\ &= 2 \left\{ \int_0^{t'_0} C_1^B \exp[-\lambda_B(t' - \tau)] \frac{de_{ij}^v}{d\tau} d\tau + \int_0^{t'_0} C_2^B \frac{de_{ij}^v}{d\tau} d\tau \right\} \\ &= 2(B_1^1 + B_2^1) \end{aligned} \quad (\text{A.13})$$

704 where  $C_1^B$  and  $C_2^B$  are coefficients which is independent of time, and:

$$705 \quad B_1^1 = \int_0^{t_0^-} C_1^B \exp[-\lambda_B(t' - \tau)] \frac{de_{ij}^v}{d\tau} d\tau \quad (\text{A.14})$$

$$B_2^1 = \int_0^{t_0^-} C_2^B \frac{de_{ij}^v}{d\tau} d\tau$$

706 Substituting Eq. (46) into Eq. (A.6), yields:

$$707 \quad \begin{aligned} F_2^2 &= 2 \int_0^{t_0^-} G(t_0' - \tau) \frac{de_{ij}^v}{d\tau} d\tau = 2 \int_0^{t_0^-} [C_1^B \exp[-\lambda_B(t_0' - \tau)] + C_2^B] \frac{de_{ij}^v}{d\tau} d\tau \\ &= 2 \left\{ \int_0^{t_0^-} C_1^B \exp[-\lambda_B(t_0' - \tau)] \frac{de_{ij}^v}{d\tau} d\tau + \int_0^{t_0^-} C_2^B \frac{de_{ij}^v}{d\tau} d\tau \right\} \\ &= 2(B_1^2 + B_2^2) \end{aligned} \quad (\text{A.15})$$

708 where:

$$709 \quad B_1^2 = \int_0^{t_0^-} C_1^B \exp[-\lambda_B(t_0' - \tau)] \frac{de_{ij}^v}{d\tau} d\tau \quad (\text{A.16})$$

$$B_2^2 = \int_0^{t_0^-} C_2^B \frac{de_{ij}^v}{d\tau} d\tau$$

710 It can be noted from Eqs. (A.14) and (A.16) that  $B_2^1 = B_2^2$ . Substituting Eq. (A.12) into the  
711 expression of  $B_1^1$  (in Eq. (A.14)), yields:

$$712 \quad B_1^1 = \int_0^{t_0^-} C_1^B \exp[-\lambda_B(t' - \tau)] [A_{ij}^{4B} \exp(-\lambda_{B1}\tau) + A_{ij}^{5B} \exp(-\lambda_{B2}\tau)] d\tau \quad (\text{A.17})$$

713 After integration, then rearranging:

$$714 \quad B_1^1 = D_{ij}^{1B} [\exp(-\lambda_3(t' - t_0')) \exp(-\lambda_{B1}t') - \exp(-\lambda_B t')] + D_{ij}^{2B} [\exp(-\lambda_4(t' - t_0')) \exp(-\lambda_{B2}t') - \exp(-\lambda_B t')] \quad (\text{A.18})$$

716 where:  $\lambda_3 = \lambda_B - \lambda_{B1} > 0$ ,  $\lambda_4 = \lambda_B - \lambda_{B2} > 0$ . When  $t' \rightarrow \infty$  and  $t_0' \rightarrow \infty$ , Eq. (A.18) becomes:

$$717 \quad B_1^1 \Big|_{\substack{t' \rightarrow \infty \\ t_0' \rightarrow \infty}} = 0 \quad (\text{A.19})$$

718 Substituting Eq. (A.12) into the expression of  $B_1^2$  yields:

$$719 \quad B_1^2 = D_{ij}^{1B} [\exp(-\lambda_{B1}t_0') - \exp(-\lambda_B t_0')] + D_{ij}^{2B} [\exp(-\lambda_{B2}t_0') - \exp(-\lambda_B t_0')] \quad (\text{A.20})$$

720 when  $t_0' \rightarrow \infty$ ,  $B_1^2 = 0$ . According to Eqs. (A.13) and (A.15), as well as the conclusion that

721  $B_2^1 = B_2^2$ ,  $B_1^1 = B_1^2 = 0$ , the second term of Eq. (A.1) is equal to that of Eq. (A.2), that is,  $F_2^1 = F_2^2$ .

722 Owing to the fact that the first and second term in Eqs (A.1) are equal to the corresponding terms

723 in Eq. (A.2), the equality of sum of the first and second terms in Eqs. (A.1) and (A.2) has been  
 724 demonstrated, which is used in Section 3.3. An analogous demonstration can be carried out for  
 725 the rheological models Type A with limited viscosity, achieving the same conclusion.

### 726 A.3. Derivation for the Maxwell model

727 The expression of  $G(t)$  for the Maxwell model is in form of exponential function as shown in  
 728 Table 1. It is obvious that  $G(t') = G(t'_0)$  because  $t'$  ( $t' > t'_0$ ) and  $t'_0$  can be regarded as infinity.

729 Substituting into Eqs. (A.3) and (A.5), the first terms from two equations are equally as  $F_1^1 = F_1^2$ .

730 For any values of  $t'$  and  $t'_0$ , the second term of Eq. (A.1) can be written as:

$$\begin{aligned}
 F_2^1 &= 2 \int_0^{t'_0} \left[ C_1^M \exp(-\lambda_{M_2}(t' - \tau)) \right] \frac{de_{ij}^v}{d\tau} d\tau \\
 &= \exp(-\lambda_{M_2}(t' - t'_0)) \cdot 2 \int_0^{t'_0} G(t'_0 - \tau) \frac{de_{ij}^v}{d\tau} d\tau \\
 &= \exp(-\lambda_{M_2}(t' - t'_0)) F_2^2
 \end{aligned}
 \tag{A.21}$$

732 The term  $\exp(-\lambda_{M_2}(t' - t'_0))$  is not zero. The second term of Eq. (A.2) can be written as:

$$F_2^2 = 2 \int_0^{t'_0} \left[ C_1^M \exp(-\lambda_{M_2}(t'_0 - \tau)) \right] \left[ A_{ij}^{4M} + A_{ij}^{5M} \exp(-\lambda_{M_1}\tau) \right] d\tau
 \tag{A.22}$$

734 After integration and rearranging, yields:

$$F_2^2 = D_{ij}^{1M} \left[ 1 - \exp(-\lambda_{M_2}t'_0) \right] + D_{ij}^{2M} \left[ \exp(-\lambda_{M_1}t'_0) - \exp(-\lambda_{M_2}t'_0) \right]
 \tag{A.23}$$

736 When  $t' \rightarrow \infty$  and  $t'_0 \rightarrow \infty$ , the above equation becomes:

$$F_2^2 = D_{ij}^{1M} \neq 0
 \tag{A.24}$$

738 According to Eqs. (A.21) and (A.24), the second terms in Eqs. (A.1) and (A.2) are not equal, but  
 739 have the relationships shown in Eq. (A.21).

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