



University of Dundee

Comparison of Raman and IR spectroscopy for quantitative analysis of gasoline/ethanol blends

Corsetti, Stella; McGloin, David; Kiefer, Johannes

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18 **Abstract**

19 Ethanol is commonly admixed to petrochemical gasoline, and its amount in the
20 fuel blend can influence the performance of an engine. The ethanol content in a
21 commercial fuel can vary. To ensure reliable engine operation, control strategies
22 based on a measurement of the composition need to be developed. Two possible
23 methods to determine the ethanol content in ethanol/gasoline blends are Raman
24 and IR spectroscopy. We compare both techniques for quantitative
25 measurements in systematically varied blends of ethanol and a gasoline
26 surrogate. For each method, two different approaches for data evaluation are
27 tested and compared: Firstly, the calibration of the intensity ratio of
28 characteristic peaks as function of composition; secondly, a principal component
29 regression (PCR). Both methods are found to have comparable uncertainty. For
30 the evaluation of the Raman spectra, the PCR method yielded better accuracy
31 than the intensity ratio approach. In addition, a detailed investigation of the
32 influence of noise in the signal is presented. When the full IR spectra were
33 evaluated by PCR, even high noise levels did not reduce the measurement
34 accuracy significantly.

35 **1 Introduction**

36 The recent interest in bioethanol as fuel is due to strategies to reduce the impact
37 of greenhouse gas emissions from the transport sector and to reduce
38 dependency on fossil fuels. Bioethanol is mainly produced by fermentation of
39 agriculture feedstocks (e.g. sugar cane, sugar beet and corn) but the future trend
40 is the production of ethanol from non-food biomass ¹. The world's largest
41 producers of bioethanol are the United States and the largest exporter is Brazil ².
42 The main bioethanol producing European countries are Germany, France, Italy,
43 and Spain ³.

44 Bioethanol is probably the most widely used alternative automotive fuel
45 in the world. It possesses interesting properties for spark ignition engine
46 operation, for example it reduces the net CO₂ emissions and has a high antiknock
47 power ⁴. However, its high latent heat of vaporization alters the volatility of the
48 mixture and hence its evaporation behavior ⁵, especially if the fuel is used in
49 geographical areas that are particularly cold. For use as an automotive fuel, it is
50 often blended with gasoline in percentages from 5% to 85% by volume. Mixtures
51 with an ethanol content up to 7.5% by volume can be used without making any
52 changes to the engine (complete interchangeability). If the purity of anhydrous
53 ethanol is high enough to avoid the presence of water causing the phase
54 separation of ethanol and gasoline, mixtures containing up to 16.5% can be used
55 in spark ignition (SI) engines without any modifications ⁶.

56 The amount of ethanol in a fuel blend is a crucial parameter, as it
57 influences the engine performance directly ^{7,8}. Therefore, its accurate and fast
58 determination is an important task. Gas and liquid chromatography are
59 commonly used for this purpose ⁹⁻¹¹. However, chromatographic methods

60 normally share the disadvantage that they are relatively slow and thus do not
61 allow real-time monitoring of the fuel quality. This disadvantage can be
62 overcome by spectroscopic techniques such as Raman and infrared (IR)
63 spectroscopy. Their use for fuel characterization has recently been reviewed ¹².
64 Due to different underlying physical phenomena, Raman and IR spectroscopy
65 represent complementary techniques commonly employed to analyze molecular
66 structure. For compositional analysis of hydrocarbon fuels, either method is
67 normally sufficient. However, the best method for a given measurement task has
68 to be chosen carefully.

69 Vibrational spectroscopic methods were used to analyze blends of
70 ethanol and gasoline (surrogates) qualitatively and quantitatively in a number of
71 studies. Van Ness et al.¹³ applied IR spectroscopy to binary solutions of ethanol
72 with heptane or toluene using IR spectroscopy. They derived information about
73 the thermodynamics and the molecular structure of the mixtures by putting the
74 spectra into context with heats of mixing. Infrared and excess infrared
75 spectroscopy was used by Corsetti et al.¹⁴ to examine molecular interactions and
76 microscopic mixing effects in blends of ethanol and a gasoline surrogate
77 comprising heptane and iso-octane. Measuring the ethanol content in blends was
78 briefly touched in ¹⁴ as well using approaches based on the Beer-Lambert law.
79 Such quantitative measurements, however, are more common when mixtures
80 containing real gasoline are investigated spectroscopically. For this purpose,
81 Raman¹⁵, IR¹⁶⁻¹⁸, and NIR¹⁹ spectra were exploited. All these methods have been
82 found suitable in these studies. However, a systematic comparison of the
83 techniques has not been performed to date, to the best of the authors'
84 knowledge.

85 This work compares Raman and IR spectroscopy for the determination of
86 the ethanol content in fuel blends. Samples with systematically varied ratios of
87 ethanol and a gasoline surrogate (i.e. a mixture of n-heptane and iso-octane)
88 have been prepared. A set of spectra from each sample has been recorded with
89 both methods. In a previous article,¹⁴ the IR and excess IR spectra were analyzed
90 to understand the mixing effects at the molecular level and compositional
91 analysis was looked at only briefly. In particular, chemometric methods were not
92 used or discussed. The quantitative analysis of the vibrational spectra is the
93 focus of the present work. Different approaches for evaluation of the
94 spectroscopic data are compared: (1) the calibration of the intensity ratio of
95 characteristic peaks as a function of composition, and (2) chemometrics in terms
96 of principal component analysis (PCA) and inverse least squares regression
97 (ILSR). The intensity ratio approach has the advantage of being very simple and
98 easy to implement, but it may suffer when peaks are overlapping. Chemometric
99 methods are computationally more demanding, but may provide universal
100 applicability.

101

102 **2 Experimental**

103 **2.1 Fuel Blends**

104 A surrogate of gasoline was made by mixing, with a mass ratio of 1:1, iso-octane
105 (2,2,4-Trimethylpentane, Fisher Scientific, >99%) and n-heptane (Fisher
106 Scientific, >95%). Different ratio ethanol-gasoline blends were prepared by
107 increasing the percentage of ethanol (VWR, >99%) in gasoline in steps of 10% by
108 weight. The sample preparation and all measurements were carried out at

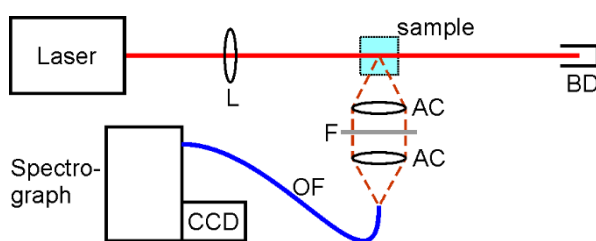
109 atmospheric pressure and a temperature of 294 K. We note that the same
110 samples were studied by IR and excess IR spectroscopy in a previous article¹⁴.

111

112 2.2 Raman Spectroscopy

113 Raman spectra of the blends were recorded using a 90-degree Raman set up, as
114 shown in Figure 1. The samples were in a sealed glass cuvette, in which the light
115 from a HeNe laser (10 mW, 632nm) was focused. The scattered light was
116 collected in a direction perpendicular to the incident laser beam using an
117 achromatic lens. A dielectric long-pass filter (cut-off wavelength 635 nm)
118 blocked elastically scattered laser light. The Raman signal was focused by
119 another achromatic lens onto an optical fiber, which guided the light to an
120 imaging spectrograph (Andor Shamrock, entrance slit 200 micron, focal length
121 163 mm, grating 1200 lines mm⁻¹). An EM-CCD camera (Andor Newton)
122 eventually detected the dispersed signal. The spectral range from 500 to 4000
123 cm⁻¹ was recorded with a resolution of approximately 6 cm⁻¹.

124



125

126 Figure 1: Schematic of the experimental Raman setup. L = lens; BD = beam dump; AC =
127 achromatic lens; F = filter; OF = optical fiber; CCD = charge-coupled device camera.

128

129 2.3 IR Spectroscopy

130 IR spectra of the biofuel blends were collected with a Bruker Vertex v70
131 spectrometer. The spectral range from 500 to 4000 cm⁻¹ was recorded with a

132 nominal resolution of 1 cm^{-1} . For every sample 32 scans were averaged. The
133 instrument was equipped with an attenuated total reflection (ATR) module
134 (diamond, one reflection, 45°). During the measurements, the samples on the
135 ATR crystal were covered with a small glass cap to avoid sample evaporation.

136

137 **3 Results and Discussion**

138 In this section the Raman and IR spectra obtained are briefly presented,
139 discussed and compared. Thereafter, two different methods to extract
140 quantitative information from both Raman and IR spectra were used. The
141 ethanol concentration in the mixtures was determined by using (1) the intensity
142 ratio approach and (2) principal components regression (PCR).

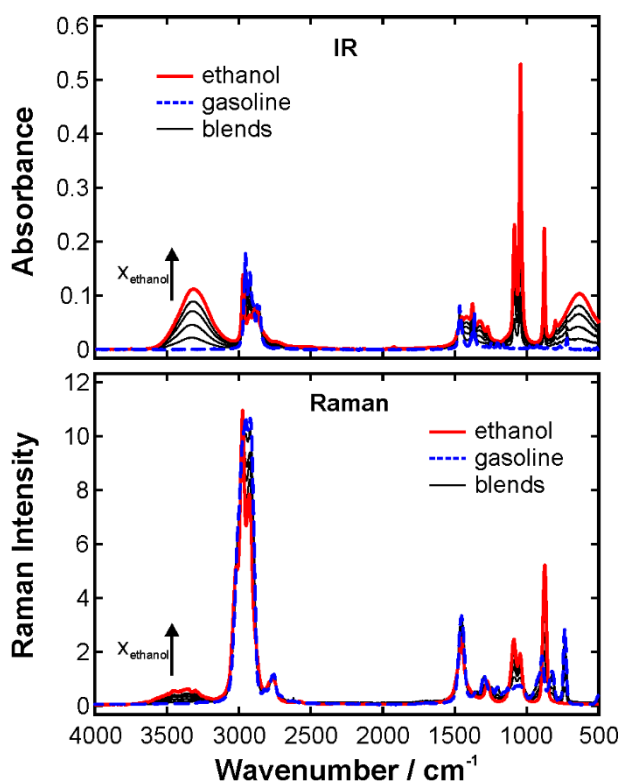
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144 **3.1 Infrared and Raman spectra**

145 The IR and Raman spectra of the gasoline surrogate, the pure ethanol, and the
146 blends are shown in Figure 2. The different selection rules for IR and Raman are
147 evident in the spectra of the pure substances. In general, a vibrational mode is
148 IR-active when the dipole moment changes during the vibrational motion, and it
149 is Raman-active when the polarizability changes during the vibrational motion.^{20,}
150 ²¹ Some peaks are strong in one spectrum and weak in the other, and vice versa.
151 Furthermore, some features appear in the IR spectra, but not in the Raman ones
152 and vice versa.

153 A detailed analysis and assignment of the individual peaks can be found in
154 previous articles ^{14, 22} and the references therein, and hence only a brief
155 overview is given here. The characteristic and broad OH stretching band of
156 ethanol can be found in the region between 3000 and 3600 cm^{-1} . The CH

157 stretching modes of ethanol and the hydrocarbons are located between 2800
158 and 3100 cm^{-1} . The OH is strong in the IR while the CH dominates the Raman
159 spectrum. The range below 1600 cm^{-1} is commonly referred to as the fingerprint
160 region. Between 1200 and 1600 cm^{-1} , the CH bending modes can be found. The
161 peak doublet between 1000 and 1100 cm^{-1} can be attributed to the symmetric
162 and asymmetric CO stretches of ethanol with contributions from CH rocking
163 modes. Below 1000 cm^{-1} , the CC stretching modes can be identified as well as a
164 broad OH deformation band from ethanol.
165



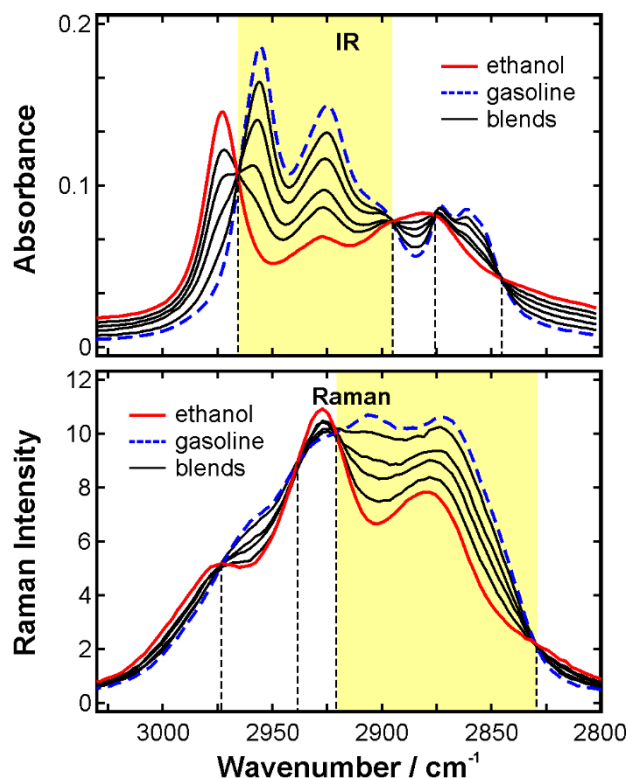
166
167 Figure 2: IR and Raman spectra of the pure ethanol (red), pure gasoline (dashed blue), and the
168 blends (black).

169
170 The CH stretching region was employed for the quantitative measurements in
171 various ways in this work. Therefore, Figure 3 shows this region of both the IR
172 and the Raman spectra. Both sets of spectra exhibit four isosbestic points in the

173 CH stretching region. These points represent the wavelengths at which both
174 substances have the same IR absorbance or Raman intensity and their mixtures
175 behave as ideal solution.

176 The IR peaks from ethanol at 2973, 2928, and 2881 cm^{-1} are usually assigned to
177 the CH_3 antisymmetric stretching, the CH_3 symmetric stretching and the CH_2
178 symmetric stretching, respectively. However, from a Raman study of a series of
179 alcohols, Atamas et al.²³ suggested that the peaks, which they observed at 2974
180 and 2873 cm^{-1} can be a result of the Fermi resonance between the fundamental
181 vibration $\sim 2930 \text{ cm}^{-1}$ and the overtones of two vibrations at ~ 1450 and 1470
182 cm^{-1} . In our case, this means that the peaks at 2973 and 2881 cm^{-1} may be due to
183 Fermi resonances between the fundamental vibration at 2928 cm^{-1} and the CH
184 bending overtones at 1455 and 1479 cm^{-1} . Later, Yu et al.²⁴ carried out a more
185 detailed analysis by comparing the Raman spectrum of gaseous and liquid
186 ethanol. They concluded that the two spectra present very similar features,
187 except for an enhancement of the CH_3 antisymmetric band and the red shifted
188 band positions in the liquid phase. They assigned the band at $\sim 2881 \text{ cm}^{-1}$ to the
189 overlapping symmetric stretching vibrational modes of both CH_2 and CH_3 . The
190 band at $\sim 2938 \text{ cm}^{-1}$ was assigned to two symmetric $-\text{CH}_3$ Fermi resonances and
191 the weak CH_2 antisymmetric stretching mode. The band at $\sim 2983 \text{ cm}^{-1}$ was
192 assigned to the symmetric CH_2 Fermi resonance and the weak CH_3
193 antisymmetric stretching mode.

194



195

196 Figure 3: CH stretching region in the IR and Raman spectra of the pure ethanol, pure gasoline,
 197 and the blends. The highlighted areas indicate those spectral ranges, which are referred to as
 198 'limited CH range' in the text. The dashed vertical lines indicate the positions of the isosbestic
 199 points.

200

201 3.2 Intensity ratio approach

202 The intensity ratio approach is a straightforward method to get quantitative
 203 information from a vibrational spectrum. It allows calibrating the intensity ratio
 204 of two characteristic peaks from different species against the mixture
 205 composition. This method is often used as it is very robust compared to
 206 calibrating a single peak as a function of composition ²⁵. The latter approach
 207 would require highly stable radiation sources and detectors as any fluctuation
 208 would immediately translate into a significant and systematic measurement
 209 error.

210 The most commonly used bands for the intensity ratio method in mixtures
211 containing alcohols and hydrocarbons are the OH and CH stretching bands. They
212 provide strong signals and are spectrally well separated from the excitation
213 wavelength in a Raman experiment. Hence, they are normally not influenced by
214 interference from elastically scattered light and laser-induced fluorescence. The
215 former can be an issue in field studies when the fluid under investigation
216 contains droplets or particles, which scatter large amounts of photons elastically
217 ^{26, 27}. The latter may become a problem when the fluid contains aromatic
218 compounds or dyes ²⁸⁻³⁰, both of which are typical in commercial fuels.

219

220 **3.2.1 Spectral window selection**

221 The first step towards reproducible and accurate composition measurements
222 using the intensity ratio method is the selection of suitable spectral windows,
223 over which the signal is integrated before the ratio is calculated. This is done in
224 order to maximize the signal to noise ratio and thus to minimize the statistical
225 uncertainty. As a first attempt, the full CH stretching band is utilized and
226 secondly, the window is limited to the region between those isosbestic points,
227 between which the gasoline signal dominates, in order to maximize the
228 sensitivity of the ratio. The regions are indicated in Fig. 3. For the IR spectra, this
229 approach has shown to be beneficial in our previous work ¹⁴. Whether or not it is
230 advantageous in the exploitation of the Raman spectra as well will be examined
231 in the following.

232 To determine the robustness of the calibration curves, a leave one-out cross
233 validation was carried out. For this purpose, one data point is removed from the
234 calibration data set. The calibration function is then determined from the

235 remaining data points. Eventually, the absorbance (IR) or intensity (Raman)
236 value of the removed data point is fed into the calibration function as a blind
237 value in order to determine the ethanol mass fraction. This procedure was
238 repeated with all individual data points. Plotting the difference between the
239 actual mass fraction (gravimetric value) and the calibrated value for every
240 compositions yields an estimate of the measurement uncertainty and the
241 robustness of the calibration method.

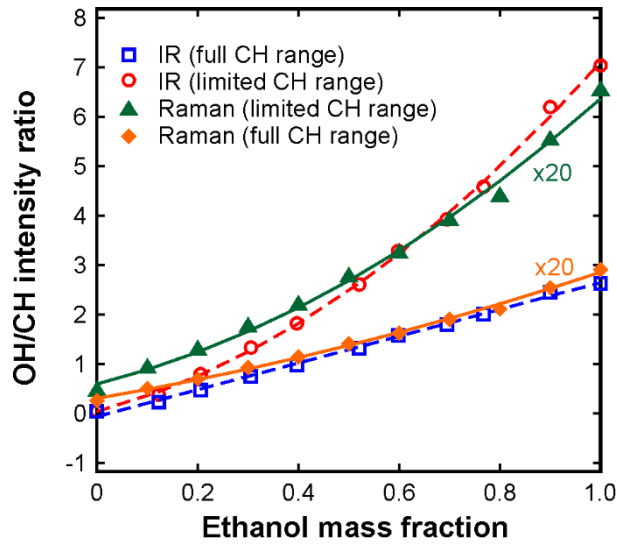
242 Figure 4 compares the Raman and IR calibration curves. The trends of the curves
243 are very similar, but the OH band in the Raman spectra is relatively weak so that
244 the absolute numbers of the OH/CH ratio are a factor of ~ 20 lower than in IR. In
245 both Raman and IR a narrowing of the spectral window results in an increase in
246 sensitivity. This can be deduced from the steepness of the slopes of the
247 calibration curves. The steeper the slope, the higher the sensitivity.

248 The residuals from the leave-one-out cross-validation, i.e. the deviation of the
249 predicted values from the actual concentration values, are plotted in Figure 5.

250 Generally, a comparable quality of the results can be found for both methods.

251 Larger deviations can be observed at the low and high ethanol concentration
252 ends of the diagrams. This is reasonable, as the calibration functions in these
253 cases have to be extrapolated in order to find a concentration value.

254



255

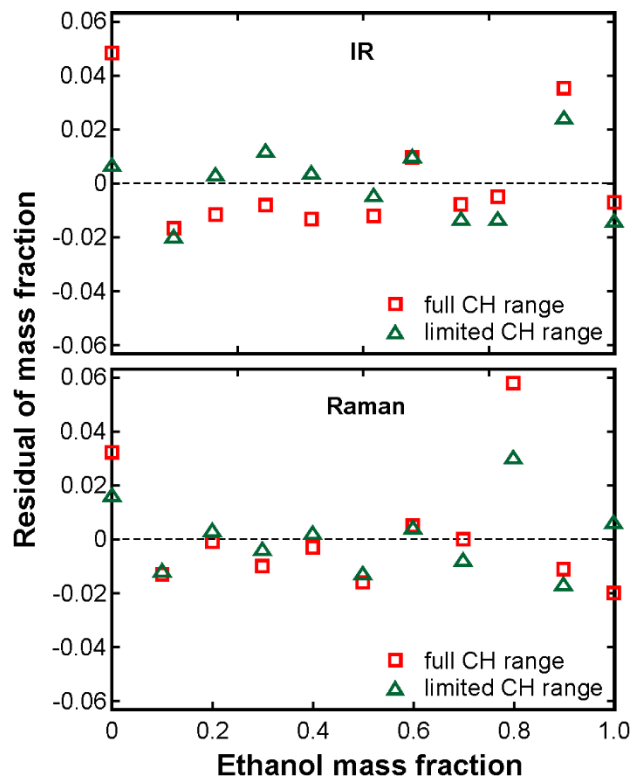
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Figure 4: Calibration curves for the intensity ratio of the OH and CH stretching bands in the Raman and IR spectra. The solid and the dashed lines represent best-fit functions of the Raman and IR data, respectively. The Raman data are multiplied by a factor of 20.



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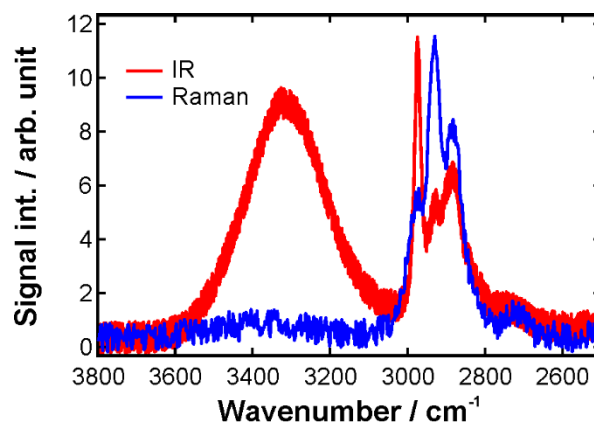
264 **3.2.2 Influence of Noise**

Figure 5: Residuals from the leave-one-out cross validation. Difference between the predicted ethanol concentration, and the actual ethanol concentration in the IR, and Raman spectra.

265 In a practical application, the signal to noise level in the spectra recorded can
266 vary substantially depending on the environment in which the measurement is
267 carried out. In order to test the accuracy of the intensity ratio method, different
268 levels of noise were added to the IR and Raman spectra. Figure 6 shows CH and
269 OH region of the ethanol IR and Raman spectra with 10% of added noise. The
270 noise represents a uniform random distribution with a maximum value
271 corresponding to the value of the maximum peak in the CH stretching region. In
272 the 10% noise case, for example, this means that a uniformly distributed random
273 noise with minimum value zero and maximum value of 10% of the absorbance
274 (IR) or intensity (Raman) value of the strongest peak in the CH stretching region
275 was added to the spectrum.

276 For each level of noise, the IR and Raman calibration curves, considering the full
277 CH and the limited CH windows, were obtained and a leave-one-out cross-
278 validation was carried out again. The same procedure was repeated 100 times,
279 testing different random noise matrices. The root mean square error (RMSE)
280 normalized with respect to the mean of the predicted ethanol concentration
281 values (coefficient of variation of the RMSE), determined from each calibration
282 from the gravimetrically set values, was calculated. The RMSE is an indicator of
283 the difference between the predicted values and the actual values. The resulting
284 coefficients of variation of the RMSE vs. the noise level are shown in Figure 6.
285 Each curve represents the average of 100 curves for the different random noise
286 matrices. Narrowing the CH window has different effects on the measurement
287 accuracy in IR and Raman when the noise level is considered. In the IR plot, the
288 values for the limited CH range case are higher and, in Raman, the opposite
289 behavior can be observed. It must be noted that without addition of noise, the

290 values in all four cases considered are reasonable similar. The coefficient of
291 variation of the RMSE increases strongly for the Raman data (the values are
292 factor of about three larger). This can be attributed to the low intensity of the OH
293 band in the Raman spectra. When noise is added, this band becomes easily
294 obscured resulting in a reduced measurement accuracy. The strong OH band in
295 the IR spectra provides a robust basis for accurate concentration determination.
296 The IR based curves in Figure 7 change only moderately with increasing noise.
297



298
299
300

Figure 6: IR and Raman CH and OH regions of ethanol with 10% of noise added.

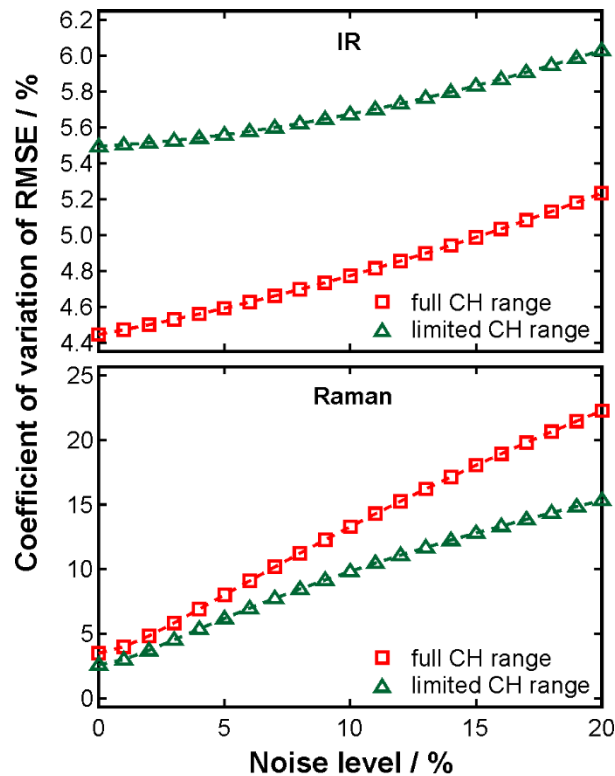


Figure 7: IR and Raman coefficient of variation of the RMSE vs noise level.

301

302

303

304 3.3 Chemometric approach

305 Differently from the intensity ratio approach, in which the concentration of the
 306 components is calculated from a direct regression of the concentrations onto the
 307 intensity/absorbance, the PCR regresses the concentration on the principal
 308 components analysis (PCA) scores. Another important difference is that the
 309 chemometric method can take the full spectrum into account rather than relying
 310 on limited regions.

311 The PCA has a primary scope to decrease the number of correlated variables
 312 representing the set of measured data. This is done by a linear transformation of
 313 the variables, which can be visualized as a set of coordinates (one axis per
 314 variable), projecting the original ones in a new Cartesian system, in which the
 315 variables are sorted in descending order of variance. Therefore, the variable with

316 higher variance is projected onto the first axis, the second on the second axis and
317 so on. The reduction of the number of variables is achieved by considering just
318 those with higher variance between the new variables. Details can be found, e.g.,
319 in the text of Jolliffe³¹. PCA can also be considered as a form of multidimensional
320 scaling. It is a linear transformation of the variables into a lower dimensional
321 space, which retain maximal amount of information about the variables. The new
322 variables, differently from the original ones, are uncorrelated and are called
323 principal components. The PCA scores represent a summary of the relationship
324 among the observations, the loading a summary of the variables. A regression
325 method can then be used to correlate the principal components with the quantity
326 to be measured. In our case, PCR combines PCA and an Inverse Least Squares
327 regression (ILSR) to solve the calibration equation for the spectra ^{32, 33}. More
328 sophisticated approaches such as support vector machines (SVM)³⁴ and artificial
329 neuronal networks (ANN)³⁵ are not necessary for the relatively simple system to
330 be analyzed here, but they may be an option when real multicomponent fuels are
331 the subject of investigation.

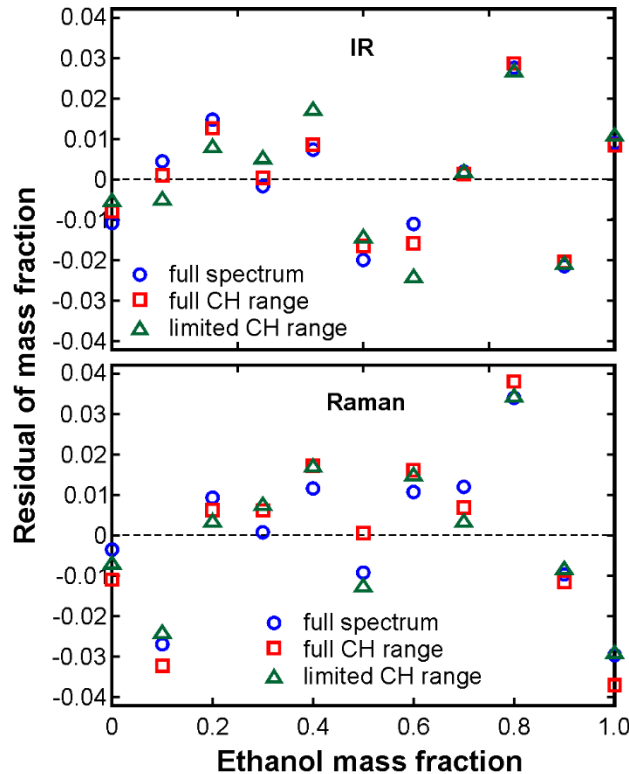
332

333 **3.3.1 Spectral window selection**

334 As mentioned above, the chemometric method can in principle be applied to the
335 full spectrum. For better comparability, we performed additional PCR analyses
336 using the same spectral regions as for the intensity ratio method: the full CH
337 stretching region and the limited CH stretching region. The residuals from the
338 PCR, i.e. the deviation of the predicted mass fraction from the actual mass
339 fraction, were calculated and they are shown in Figure 8. The values of the
340 residuals are slightly smaller than the ones obtained by predicting the ethanol

341 mass fraction using the intensity ratio approach. This is reasonable as more
342 spectral information is taken into account.

343



344

345 Figure 8: Residuals from the PCR. Difference between the predicted ethanol mass fraction, and the actual
346 ethanol mass fraction determined from the IR and Raman spectra.

347

348 To validate the model, again a leave-one-out cross-validation was carried out.

349 For this purpose, a vector of the intensity of a single ratio blend is taken out from

350 the matrix of all the blends. A PCA is performed on the new matrix. Eventually,

351 the ethanol mass fraction value of the blend corresponding to the removed

352 vector is fed into the PCR curve as a blind value in order to determine the

353 composition. This procedure was repeated with all individual vectors. The

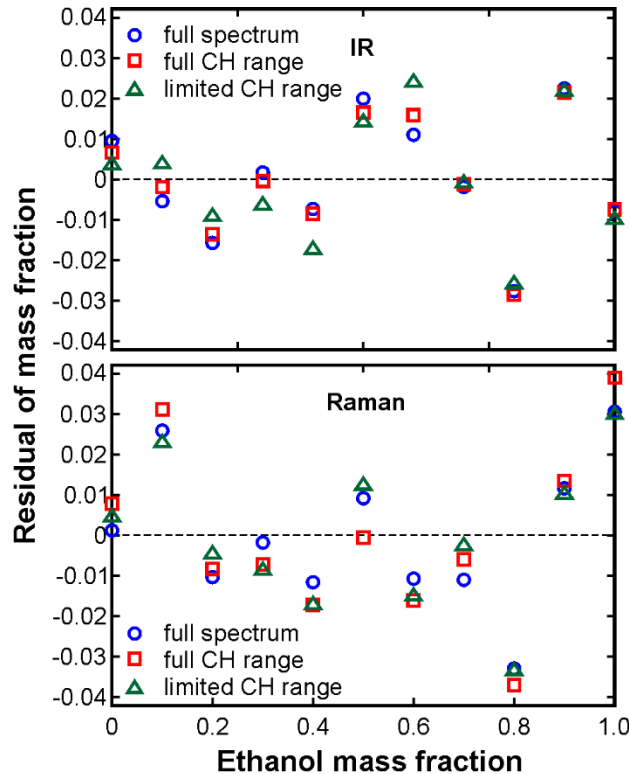
354 residuals of the cross-validation, i.e. the differences between the actual

355 responses and the cross-validated fitted values, are shown in Figure 9. The

356 residuals measure the predictive ability of the model. Selecting different portions

357 of the spectrum, the resulting residuals are similar. The values are comparable
358 with the ones obtained by using the intensity-ratio method.

359



360

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Figure 9: Residuals from the leave-one-out cross validation for the IR and Raman data.

362

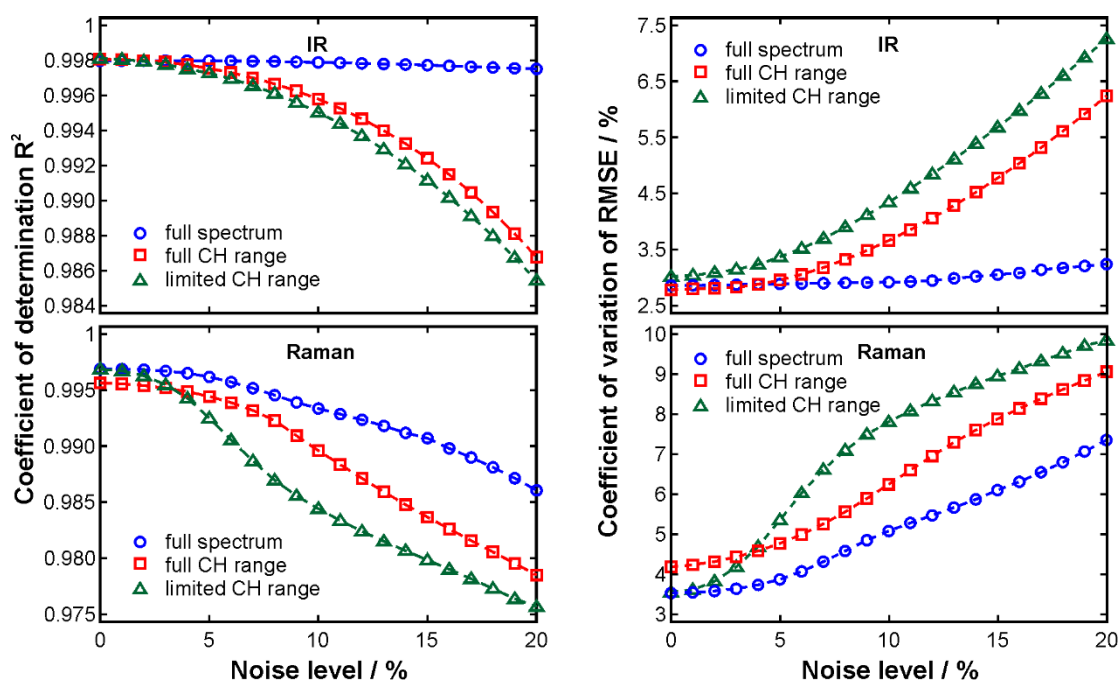
363 3.3.2 Influence of Noise

364 To test the accuracy of the method, different levels of noise have been added to
365 the Raman and IR spectra, as previously done for the intensity ratio method. A
366 PCR analysis of each spectrum, considering the full spectrum, the full CH
367 stretching band, and the limited CH stretching band, with different noise levels
368 was done. A leave-one-out cross-validation was carried out for each PCR curve to
369 determine the predicted ethanol concentration. As previously done with the
370 intensity ratio approach, 100 different random noise matrices were used. The
371 root mean square error (RMSE) normalized with respect to the mean of the
372 predicted values (coefficient of variation of the RMSE) and the coefficient of

373 determination R^2 vs. the noise level are shown in Figure 10. The R^2 values
374 indicate the goodness of the linear fit of the predicted concentration vs. the
375 actual concentration curve. The closer R^2 is to 1 the better is the correlation
376 between the data points. Each curve in the plots represents the average of 100
377 curves (each one done by using a different random noise matrix).

378 The change in the coefficient of variation of RMSE with the noise level suggests
379 that the PCR is more accurate if the entire spectrum is considered. In contrast to
380 the intensity ratio method, narrowing the window selection leads to a loss in the
381 accuracy in predicting the mass fraction. When the full spectrum is considered,
382 there are more spectral data points making the model less susceptible to spectral
383 noise. The R^2 values confirm for both Raman and IR a better correlation between
384 the predicted concentration and the actual one if a larger portion of the spectrum
385 is used. One reason is that the strong features associated with the symmetric and
386 asymmetric CO stretches of ethanol at 1046 and 1088 cm^{-1} contribute. Regarding
387 the results obtained from the full IR spectra it can be concluded that the noise
388 level has almost no influence on the accuracy. In other words, the method is very
389 robust. The corresponding Raman data show a moderate decrease in accuracy
390 when the level of noise exceeds $\sim 5\%$. The R^2 value decreases monotonically from
391 ~ 0.997 at 5% to ~ 0.986 at 20%, which is acceptable in many applications.

392 The comparison of the chemometric results with the ones obtained with the
393 intensity ratio method reveals an improvement when the PCR is used for both IR
394 and Raman. This is particularly true when the full spectral range is exploited in
395 the analysis. However, it should be noted that the improvement is more
396 significant on the Raman side as the weak OH band of ethanol is no longer the
397 only characteristic feature taken into account.



399

400 Figure 10: Coefficient of determination R^2 and coefficient of variation of the RMSE vs. noise level calculated

401

for both Raman and IR data.

402

403

404

405 4 Summary and Conclusion

406 In this paper we have used Raman and IR spectroscopy to determine the ethanol

407 content in ethanol/gasoline blends. For this purpose, two different evaluation

408 methods to extract quantitative information from the spectra have been

409 compared. The first method was the commonly used approach of an intensity

410 ratio calibration. Secondly, Principal Components Regression (PCR) has been

411 used.

412 Using the intensity ratio method, an enhancement of the sensitivity and accuracy

413 in predicting the blend composition has been achieved by narrowing the spectral

414 window in the CH stretching region for both Raman and IR. On the contrary,

415 using the PCR led to a better accuracy when the full spectrum was considered.
416 Overall, the uncertainty of the two methods has been found comparable. The PCR
417 method seemed to be more accurate in predicting the blend composition than
418 the intensity ratio method when applied to the Raman spectra, but not when
419 applied to the IR ones. However, a higher accuracy can be obtained at the
420 expense of a loss of simplicity of the approach.

421 In order to find the method of choice for a given application, a number of further
422 points must be taken into account. IR spectroscopy has advantages in the
423 analysis of opaque samples, as ATR probes can record spectra in non-
424 transparent samples. It may also be more suitable when the samples contain a
425 high amount of fluorescing species. A problem, on the other hand, may be high
426 amounts of water as the water absorption is very strong, virtually across the
427 entire mid-infrared spectral range. Also, the costs and dimensions for a high-
428 quality IR instrument may be an issue. Raman spectroscopy is well suited when
429 the samples are transparent in the spectral region under study. The arbitrary
430 choice of the excitation wavelength provides some flexibility here. This is also an
431 advantage when the use of fiber probes is necessary. Employing visible lasers for
432 excitation allows the use of very long optical fibers, while the length of ATR
433 probes in IR spectroscopy is normally limited to a few meters due to the poor
434 transmission. Moreover, Raman instruments with dispersive elements can be
435 made very compact and are ideally suited for field measurements. With the costs
436 for sufficiently sensitive miniature spectrometers decreasing, the
437 implementation of Raman spectroscopy as versatile and portable sensors seems
438 very promising.

439

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443 the Raman experiments.

444

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