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A ComponentBased Heuristic Search method with Adaptive Perturbations for HospitalPersonnelScheduling

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A betract-N use rostering is a complex scheduling problem that affects hospital personnel on a daily basis all over the world. This paper presents a new component-based approach with adaptive perturbations, for a nurse scheduling problem arising at a major UK hospital. The main idea behind this technique is to decompose a schedule into its components (i.e. the allocated shift pattern of each nurse), and then min ic a natural evolutionary process on these components to iteratively deliver better schedules. The worthiness of all components in the schedule has to be continuously demonstrated in order for them to remain there. This demonstration employs a dynam ic evaluation function which evaluates how well each component contributes towards the final objective. Two perturbation steps are then applied: the first perturbation elim inates a num ber of components that are deem ed notworthy to stay in the current schedule; the second perturbation may also throw out, with a low level of probability, some worthy components. The elim inated components are replenished with new ones using a set of constructive heuristics using local optim ality criteria. C omputational results using 52 data instances demonstrate the applicability of the proposed approach in solving real-world problem s.

K eyw ords: N urse R ostering, C onstructive H euristic, Local Search, A daptive Perturbation

1 Introduction

Employee scheduling has been widely studied for more than 40 years. The following survey papers give an overview of the area: Bradley and Martin, 1990; Ernst et al., 2004a and 2004b. Employee scheduling can be thought of as the problem of assigning employees to shifts or duties over a scheduling period so that certain organizational and personal constraints are satisfied. It involves the construction of a schedule for each employee within an organization in order for a set of tasks to be fulfilled. In the domain of healthcare, this is particularly challenging because of the presence of a range of different staff requirements on different days and shifts. U nlike many other organizations, healthcare institutions work twenty-four hours a day for every single day of the year. Inegular shiftwork has an effect on the nurses' well being and job satisfaction (M ueller and M oc loskey, 1990). The extent to which the staff roster satisfies the staff can impact significantly upon the working environment.

A utom atic approaches have significant benefits in saving administrative staff time and also generally improve the quality of the schedules produced. How ever, until recently, most personnel scheduling problems in hospitals were solved manually (Silvestro and Silvestro, 2000). Scheduling by hand is usually a very time consuming task. Without an automatic tool to generate

schedules and to test the quality of a constructed schedule, planners often have to use very straightforw and constraints on working time and idle time in the recurring process. Even when hospitals have computerized systems, testing and graphical features are often used but autom atic schedule generation features are still not common. Moreover, there is a growing realisation that the automated generation of personnel schedules within healthcare can provide significant benefits and savings. In this paper, we focus on the developm entof new techniques for automatic nurse rostering systems. A general overview of various approaches for nurse rostering can be found in Sitom puland Randhawa (1990), Cheang et al. (2003) and Burke et al. (2004).

M ost real world nurse rostering problems are extremely complex and difficult. Tien and K am iyam a (1982), for example, say nurse rostering is more complex than the travelling salesm an problem due to the additional constraint of total number of working days within the scheduling period. Since the 1960's, many papers have been published on various aspects of nurse rostering. Early papers (W amer and Prawda, 1972; M iller, Pierskalla and R ath, 1976) attempted to solve the problem by using m athematical program ming models. How ever, computational difficulties exist with these approaches due to the enorm ous size of the search space. In addition, for most real problem s, the goal of finding the 'optim al' solution is not only completely infeasible, but also largely m eaningless. Hospital administrators norm ally want to quickly create a high quality schedule that satisfies all hard constraints and as many soft constraints as possible.

The above observations have led to a num ber of other attem pts to solve real world nurse rostering problem s. Several heuristic m ethods have been developed (e.g., B lau, 1985; A nzai and M iura, 1987). In the 1980's and later, artificial intelligence m ethods for nurse rostering, such as constraint program m ing (M eyer auf'm H ofe, 2001), expert system s (Chen and Y eung, 1993) and know ledge based system s (Beddoe and Petrovic, 2006) were investigated with some success. In the 1990's and later, m any of the papers tackle the problem with m eta-heuristic m ethods, which include sim ulated annealing (B rusco and Jacobs, 1995), variable neighbourhood search (B urke et al., 2004), tabu search (D ow sland 1998; B urke, D e C ausm aecker and V anden Berghe, 1999) and evolutionary m ethods (B urke et al., 2001; K aw anaka et al., 2001). In very recent years, there have been increasing interests in the study of m athem atical program m ing based heuristics (B ard and Purnom o, 2006 and 2007; B eliën and D em eulem eester, 2006) and the study of hyperheuristics (B urke et al., 2003; R oss, 2005) for the problem (B urke, K endall and Soubeiga, 2003; Ö zcan 2005).

This paper tackles a nurse rostering problem arising at a major UK hospital (A ickelin and D ow sland, 2000; D ow sland and Thom pson, 2000). Its target is to create weekly schedules for wards of nurses by assigning each nurse one of a num ber of predefined shift patterns in the most efficient way. Besides the traditional approach of Integer Linear Programming (D ow sland and Thom pson, 2000), a num ber of meta-heuristic approaches have been explored for this problem. For example, in (A ickelin and D ow sland, 2000 and 2003; A ickelin and W hite, 2004) various approaches based on genetic algorithms are presented. In (Li and A ickelin, 2004) an approach based on a learning classifier system is investigated. In (Burke, K endall and Soubeiga, 2003) a tabu search hyperheuristic is introduced, and in (A ickelin and Li, 2006) an estimation of distribution algorithm is described. In this paper we will report a new component-based heuristic search approach w ith adaptive perturbations, which in plements optimization on the components within single schedules. This approach combines the features of iterative in provement and constructive perturbation with the ability to avoid getting stuck at localm inim a.

The fram ework of our new algorithm is an iterative in provem entheuristic, in which the steps of Evaluation, Perturbation-I, Perturbation-II and Reconstruction are executed in a loop until a stopping condition is reached. In the Evaluation step, a current complete schedule is first

decom posed into assignments for individual nurses, and then the assignment for each nurse is evaluated by a function based upon both hard constraints and soft constraints. In the Perturbation-I step, some nurses are marked as 'rescheduled' and their assignments are removed from the schedule according to the evaluating values of their assignments. In the Perturbation-II step, each remaining nurse still has a small chance to be rescheduled, disregarding the evaluating value of his/her assignment. Finally, in the Reconstruction step, a refined greedy heuristic is designed to repair a broken solution and the obtained complete solution is fed into the Evaluation step again to repeat the loop.

O ur proposed m ethod belongs to the general class of local search. In particular, it is som ewhat sim ilar to the Iterated Local Search algorithm (Lourenco, M artin and Stutzle, 2002): they include a solution perturbation phase and an improvement phase. However, they differ in the way in which these two phases are implemented: The purpose of perturbation in Iterated Local Search is to transform one complete solution into another complete solution. This serves as the starting point for the local heuristics which follow. How ever, the aim of the perturbation in ourm ethod is to transform one complete solution into a partial solution which is then fed into the reconstruction heuristics for repair.

The rest of this paper is organized as follows. Section 2 gives an overview of the nurse rostering problem, and introduces the general fram ework of our methodology. Section 3 presents our algorithm for nurse rostering. Benchmark results using real-world data sets collected from a majorUK hospital are presented in section 4. Concluding remarks are in section 5.

2 Prelim inaries

2.1 The Nurse Rostering Problem

The nurse rostering problem tackled in this paper is to create weekly schedules forwards of up to 30 nurses at a large UK hospital. These schedules have to meet the demand for a minimum number of nurses of different grades on each shift, whilst being seen to be fair by the staff concerned and satisfying working contracts. The fairness objective is achieved by meeting as many of the nurses' requests as possible and considering historical information (e.g. previous weekends) to ensure that unsatisfied requests and unpopular shifts are evenly distributed. In our model, the day is partitioned into three shifts: two types of day shift known as 'earlies' and 'lates', and a longernight shift. Due to hospital policy, a nurse would norm ally work eitherdays or nights in a given week (but not both), and because of the difference in shift length, a full week's work would norm ally include more days than nights. How ever, som e special nurses work otherm ixtures and the problem can hence not simply be decomposed into days and nights.

However, as described in Dow sland and Thompson (2000), the problem can be split into three independent stages. The first uses a knapsack model to ensure that there are sufficient nurses to meet the covering constraints. If not, additional nurses (agency staff) are allocated to the ward, so that the problem tackled in the second phase is always feasible. The second stage is the most difficult and involves allocating the actual days or nights a nurse works. Once this has been decided, a third phase uses a network flow model (A huja et al., 1993) to allocate those on days to 'earlies' and 'lates'. Since stages 1 and 3 can be solved quickly, this paper is only concerned with the highly constrained second step.

The days or nights that a nurse could work in one week define the set of feasible weekly work patterns (i.e. shift patterns) for that nurse. Each shift pattern can be represented as a 0-1 vector with 14 elements, where the first 7 elements represent the 7 days of the week and the last 7 elements the corresponding 7 nights of the week. A '1' or '0' in the vector denotes a scheduled day/night "worked" or "notworked". For example, (1111100 0000000) would be a pattern where the nurse works the first 5 days and no nights. In total, the hospital allows just under 500 such shift patterns. A specific nurse's contract usually allows 50 to 100 of these. Depending on the nurses' preferences, the recent history of patterns worked, and the overall attractiveness of the pattern, a preference cost is allocated to each nurse-shift pattern pair. These values were set in close consultation with the hospital and range from 0 (perfect) to 100 (unacceptable), with a bias to low er values. Due to the introduction of these preference costs which takes into account historic inform ation (e.g. weekends worked in previous weeks), we are able to reduce the planning horizon from the original five weeks to the current one week without affecting solution quality. Further details about the problem can be found in D ow sland (1998).

The problem can be form ulated as follows.

 $x_{ii} = 1$ if nurse iw orks shiftpattern j, 0 otherw ise.

Param eters:

m = Num berof possible shift patterns;
n = Num berof nurses;
g = Num berof grades;
a_{jk} =1 if shift pattern jcovers period k, 0 otherw ise;
q_{is} =1 if nurse i is of grade s or higher, 0 otherw ise;
p_{ij} = Preference cost of nurse i w orking shift pattern j;
R_{ks} = D em and for nurses w ith grade s on period k;
A (i) = Set of feasible shift patterns for nurse i.

Target function:

$$M \text{ in } \sum_{i=1}^{n} \sum_{j,k(i)} p_{ij} x_{ij} .$$

$$(1)$$

Subject to:

$$\sum_{i, A(i)} \mathbf{x}_{ij} = 1, "i, \{1, ..., n\},$$
(2)

$$\sum_{j,k(i)} \sum_{i=1}^{n} q_{is} a_{js} x_{ij} \ddagger R_{ks}, "k \{1,...,14\}, s \{1,...,g\}.$$
(3)

The constraints outlined in (2) ensure that every nurse works exactly one shift pattern from his/her feasible set. The constraints represented by (3) ensure that the dem and for nurses is fulfilled for every grade on every day and night and in line with hospital policy m ore nurses than necessary m ay work during any given period. In practise, there is an acute shortage of nurses and actual overstaffing is very rare. Note that the definition of q_{is} allows that higher graded nurses can substitute those at low er grades if necessary. This problem can be regarded as a multiple-choice set-covering problem. The sets are given by the shift pattern vectors and the objective is to m inim ize the cost of the sets needed to provide sufficient cover for each shift at each grade. The constraints described in (2) enforce the choice of exactly one pattern (set) from the alternatives available for each nurse.

Decision variables:

2.2 General Description of the Component Based Heuristic Method with Adaptive Perturbation (CHAP)

The basic methodology iteratively operates the steps of Evaluation, Perturbation-I, Perturbation-II and Reconstruction in a loop on one solution (see the pseudo code presented in Figure 1). At the beginning of the loop, an Initialization step is used to obtain a starting solution and initialize some input parameters (e.g. stopping conditions). In the Evaluation step, the fitness (i.e. the degree of suitability) of each component in the current solution is evaluated under an evaluation function. Then, the fitness measure is used probabilistically to select components to be elim inated in the Perturbation-I step. Components with high fitness have a low erprobability of being elim inated. Furtherm ore, to escape local minima in the solution space, capabilities for uphill moves must be incorporated. This is carried out in the Perturbation-II step by probabilistically elim inating even some superior components of the solution in a totally random manner.

The resulting partial solutions are then fed into the Reconstruction step, which implements application specific heuristics to derive a new and complete solution from partial solutions. Throughout these iterations, the best solution is retained and finally returned as the final solution. This algorithm uses a greedy search strategy to achieve improvement through iterative perturbation and reconstruction.

```
CHAP ( )
ł
   t=0;
   Create an initial solution S(0) with an associate cost C(0);
   C_{best} = C(0);
   While (stopping conditions not reached) {
       /* Decompose the solution into its component (i.e. shift
          Patterns of individual nurses) */
       S(t) = \{s_1, s_2, ..., s_n\};
       /* The Evaluation step
       Use an evaluation function to assign each component a score;
       /* The Perturbation-I step
       Eliminate some well-arranged components from S(t);
       Obtain an incomplete solution S'(t);
       /* The Perturbation-II step
       Randomly eliminate some components from S'(t);
       /* The Reconstruction step
       Add new components into S'(t) to make it complete;
       S(t)=S'(t);
       If (C(t) is better than C_{best}) C_{best}=C(t);
       t = t+1;
   }
   Return the best solution with the cost C_{\text{best}};
```

Figure 1: The pseudo code of the basic algorithm .

In summary, our methodology differs from some other local search methods such as simulated annealing (Kirkpatrick, Gelatt and Vecchi, 1983) and tabu search (Glover, 1989) in the way that it does not follow one trajectory in the search space. By system atically eliminating components of a solution and then replenishing with new components, this algorithm essentially employs a long sequence of m oves between iterations, thus perm itting m ore complex and m ore distant changes between successive solutions. This feature m eans that our m ethod has the ability to jmp quite easily out of local m inim a. Furtherm ore, unlike population-based evolutionary algorithm s which need to m aintain a num ber of solutions as parents for offspring propagation in each generation, this m ethod operates on a single solution at a time. Thus, it elim inates the extra CPU -time needed to m aintain a set of solutions.

3 A Component Based Heuristic procedure with Adaptive Perturbation for Nurse Rostering

The basic idea behind the method is to determ ine, for each current schedule, the fitness of shift patterns assigned to individual nurses. The process keeps the shift patterns of some nurses that are well chosen (having high fitness values) in the current schedule and tries to replace the shift patterns of other nurses that have low fitness values. To enable the algorithm to execute iteratively, at each iteration, a random ly-produced threshold (in the range [0,1]) is generated, and all shift patterns whose fitness values exceed the threshold are labelled as "good patterns" and do not survive in the current schedule. The remaining shift patterns are labelled as "bad patterns" and do not survive (become extinct). The fitness value therefore corresponds to the survival chance of a shift pattern assigned to a specific nurse. The "bad" shift patterns are removed from the current schedule and the corresponding nurses are released, waiting for their new assignments by a constructive heuristic. Follow ing this, the above steps are iterated. Thus the global scheduling procedure is based on iterative in provement, while an iterative constructive process is perform ed w ithin.

3.1 Initialization

In this step, an initial solution is generated to serve as a seed for its iterative in provement. It is well known that for most meta-heuristic algorithms, the initialization strategy can have a significant influence on performance. Thus, normally, a significant effort will be made to generate a starting point that is as good as possible. For nurse rostering, there are a number of heuristic techniques that can be applied to produce good starting solutions.

For our methodology, due to the fact that the replacement rate in its first iteration is relatively high, the performance is generally independent of the quality of the initial solution. However, if the seed is already a relatively good solution, the overall computation time will decrease. Since the major purpose of this paper is to demonstrate the performance and general applicability of the proposed methodology, we deliberately generate an extremely poor initial solution by random ly assigning a shift pattern to each nurse. The steps described in section 3.2 to 3.5 are executed in sequence in a loop until a stopping condition (i.e. solution quality or the maximum number of iteration) is reached.

3.2 Evaluation

In this step, the fitness of individual nurses' assignments, based on complete schedules, is evaluated. The evaluation function should be normalized and hence can be formulated as

$$F(E_{i}) = \sum_{k=1}^{2} W_{k} f_{k}(E_{i}), \quad "i, \{1,...,n\}, \qquad (4)$$

subject to

$$\sum_{k=1}^{2} w_{k} = 1.$$
 (5)

W here E_i are the shift pattern assigned to the i-th nurse, n is the number of nurses, $f_i(E_i)$ and $f_2(E_i)$ is the contribution of E_i towards the preference and the feasibility aspect of the solution respectively.

 $f_1(E_i)$ evaluates the shift pattern assigned to a nurse in term s of the degree to which it satisfies the soft constraints (i.e. this nurse's preference on his/her assigned shift pattern). It can be form ulated as

$$f_{1}(E_{1}) = \frac{p_{max} - p_{ij}}{p_{max} - p_{min}}, \quad "i, \{1,...,n\},$$
(6)

where p_{ij} is the preference cost of nurse i working shift pattern j and p_{max} and p_{min} are the maximum and minimum cost values among the shift patterns of all nurses on the current schedule, respectively.

 $f_2(E_i)$ evaluates how far the shift pattern assigned to a nurse satisfies the hard constraints (i.e. coverage requirem ent and grade dem ands). This can be form ulated as

$$f_{2}(E_{i}) = \frac{C_{ij} - C_{min}}{C_{max} - C_{min}}, \quad "i. \{1,...,n\},$$
(7)

where c_{ij} is the coverage contribution of nurse iworking shift pattern j and c_{max} and c_{min} are the maximum and minimum coverage contribution values among the shift patterns of all nurses on the current schedule, respectively.

In a current schedule, the coverage contribution of each nurse's shift pattern is its contribution to the cover of all three grades, which can be calculated as the sum of grade one, two and three covered shifts that would become uncovered if the nurse does not work on this shift pattern. Therefore, we form ulate c_{ij} as

$$C_{ij} = \sum_{s=1}^{3} q_{is} \left(\sum_{k=1}^{14} a_{jk} d_{ks} \right), \qquad (8)$$

Where $q_{is} = 1$ if nurse i is of grade sorhigher, 0 otherwise;

 $a_k = 1$ if shift pattern joovers period k, 0 otherw ise;

 $d_{ks} = 1$ if there is a shortage of nurses during period k of grade s (i.e. the coverage value w ithout considering shift pattern j is sm aller than dem and R_{ks}), 0 otherw ise.

3.3 Perturbation-I

This step is to determ inew hether the i-th nurses' assignment (denoted as E_i , "i. $\{1,...,n\}$) should be retained for the next iteration or whether it should be eliminated and the nurse placed in the queue waiting for the next rescheduling. This is done by comparing his/her assignment fitness $F(E_i)$ to a random number r_s generated for each iteration in the range [0, 1]. If $F(E_i) \leq r_s$, then E_i will be removed from the current schedule; otherwise E_i will survive in its present position. The days and nights that the nurses' shift pattern covers are then released and updated for the next Reconstruction step (see below). By using this step, an assignment E_i with a larger fitness value $F(E_i)$ has a proportionally higher probability of survival in the current schedule. This mechanism performs in a similar way to roulette wheel selection in genetic algorithms.

3.4 Perturbation-II

Following the Perturbation-I step, the shift pattern of each remaining nurse still has a chance to be eliminated from the partial schedule at a given rate of r_m . The days and nights that an eliminated shift pattern covers are then released for the next Reconstruction step. As usual for mutation operators, compared with the elimination rate in the Perturbation-I step, the rate here should be relatively smaller to facilitate convergence. O therwise, there will be no bias in the sampling, leading to a random restart type algorithm. From a series of experiments we found that $r_m \leq 5.0$ % yields good results and hence is the value adopted by us for our experiments. This process is analogous to the mutation operator in a genetic algorithm. Note that our method uses its Perturbation-II step to eliminate some fitter components and thus generate a new diversified solution indirectly.

3.5 Reconstruction

The Reconstruction step takes a partial schedule as the input, and produces a complete schedule as the output. Since the new schedule is based on iterative improvement from the previous schedule, all shift assignments in the partial schedule should remain unchanged. Therefore, the Reconstruction task is reduced to assigning shift patterns to all unscheduled nurses to complete a partial solution.

Based on the dom ain know ledge of nurse rostering, there are m any rules that can be used to build schedules. For example, A ickelin and D ow sland (2003) introduce three building rules: a 'C over' rule, a 'C ontribution' rule and a 'C om bined' rule. Since the last two rules are quite sim ilar, in this paper we only apply the 'C over rule and the 'C om bined' rule to fulfil the Reconstruction task.

The 'Cover' rule is designed to achieve the feasibility of the schedule by assigning each unscheduled nurse the shift pattern that covers the most number of uncovered shifts. For instance, assume that a shift pattern covers M onday to Friday night shifts. Further assume that the current requirements for the night shifts from M onday to Sunday are as follows: (-4, 0, +1, -3, -1, -2, 0), where negative symbol means undercover and positive means over-cover. The given shift pattern hence has a cover value of 3 as it covers the night shifts of M onday, Thursday and Friday. Note that for nurses of grade s, this rule only counts the shifts requiring grade s nurses as long as there is a single uncovered shift for this grade. If all shifts of grade s are covered, shifts of grade (s-1) are counted. This operation is necessary as otherwise higher graded nurses m ight fill low ergraded dem and first, leaving the higher graded dem and m ight unmetatall.

The C on bined' rule is designed to achieve a balance between solution quality and feasibility by going through the entire set of feasible shift patterns for a nurse and assigning each one a score. The one with the highest (i.e. best) score is chosen. If there is more than one shift pattern with the best score, the first such shift pattern is chosen. The score of a shift pattern is calculated as the weighted sum of the nurse's preference $\cot p_{ij}$ for that particular shift pattern and its contribution to the cover of all three grades. The latter is measured as a weighted sum of grade one, two and three uncovered shifts that would be covered if the nurse worked this shift pattern, i.e. the reduction in shortfall. M ore precisely and using the sam e notation as before, the score S_{ij} of shift pattern j for nurse i is calculated as

$$S_{ij} = w_{p} (100 - p_{ij}) + \sum_{s=1}^{3} w_{s} q_{is} (\sum_{k=1}^{14} a_{k} e_{ks}) , \qquad (9)$$

where w_p is the weight of the nurse's preference $costp_{ij}$ for the shift pattern and w_s is the weight of covering an uncovered shift of grade s. q_{is} is 1 if nurse i is of grade s or higher, 0 otherw ise. a_{j_k} is 1 if shift pattern j covers day k, 0 otherw ise. e_{j_s} is the num ber of nurses needed to at least satisfy the dem and R_{j_s} if there are still nurses in shortage during period k of grade s, 0 otherw ise. $(100-p_{ij})m$ us the used in the score, as higher p_{ij} values are worse and the maximum for p_{ij} is 100.

U sing the above two nules at the rates of p_1 and p_2 respectively, the Reconstruction step assigns shiftpatterns to all unscheduled nurses until the broken solution is complete. In addition, to avoid stagnation at local optim a, random ness needs to be introduced into the Reconstruction steps. This is achieved by allowing each unscheduled nurse to have an additional small rate p_3 to be scheduled by a random ly-selected shift pattern. Note that the sum of p_1 , p_2 and p_3 should be 1. A loo note that because we solve the problem without relying on any prior know ledge about which nurses should be scheduled earlier and which nurses later, the indexing order of nurses given in the original data set will be applied throughout the Reconstruction step.

A fter a broken solution is repaired, the fitness of this complete solution has to be calculated. Unfortunately, due to the highly-constrained nature of the problem, feasibility cannot be guaranteed. Hence, the following penalty function approach is used to evaluate the solutions obtained

$$M \text{ in } \sum_{i=1}^{n} \sum_{j=1}^{m} p_{ij} x_{ij} + w_{demand} \sum_{k=1}^{14} \sum_{s=1}^{g} m a x \left[R_{ks} - \sum_{i=1}^{n} \sum_{j=1}^{m} q_{is} a_{jk} x_{ij}; 0 \right], \quad (10)$$

where constant w_{demand} is the penalty per uncovered shifts in the solution, and a "m ax" function is used due to the penalization of undercovering.

4 ComputationalResults

This section describes the computational experiments used to test our proposed algorithm. For all experiments, 52 real data sets (as provided by the hospital) are available. Each data set consists of one week's requirements (i.e. 14 time periods) for all shift and grade combinations and a list of nurses available together with their preference costs p_{ij} and qualifications. Typically, there will be between 20 and 30 nurses per ward, 3 grade-bands and 411 different shift patterns. They are moderately sized problems compared to other problems reported in the literature (Burke et al., 2004). The data was collected from three wards over a period of several months and covers a range of scheduling situations, e.g. som e data instances have very few feasible solutions whilst others have multiple optim a. A zip file containing all these 52 instances is available to dow nload athttp://www.csnott.ac.uk/~jplNurse_Data/NurseData.zip.

4.1 Algorithm Details

Table 1 lists detailed computational results of various approaches over 52 instances. The results listed in Table 1 are based on 20 runs with different random seeds. The second last row (headed 'A v.') contains the mean values of all columns, and the last row (headed '% ') shows the relative percentage deviation values of the above mean values to the optimal solution values. When computing the mean, a censored cost value of 255 has been used if an algorithm fails to find a feasible solution (denoted as N /A). The following notations are employed in the table:

• IP: optimal or best-known solutions found by XPRESS MP, a commercial integer programming solver (Dow sland and Thompson, 2000);

- GA-1: best result out of 20 runs of a basic genetic algorithm (A ickelin and W hite, 2004).
- GA-2: best result out of 20 runs of an adaptive GA, which is the same as the basic genetic algorithm revision, but it also tries to self-learn good param eters during the runtim e starting from the values given below (A ickelin and W hite, 2004).
- GA-3: best result out of 20 runs of a multi-population genetic algorithm, which is the same as the adaptive one, but also features competing sub-populations (A ickelin and W hite, 2004).
- GA-4: best result out of 20 runs of the hill-clim bing genetic algorithm, which is the same as the multi-population genetic algorithm, but it also includes a local search in the form of a hill-clim ber around the current best solution (A ickelin and W hite, 2004).
- GA-5: best result out of 20 runs of an indirect genetic algorithm, which m aps the constraint solution space into an unconstrained space, then searches within that new space and eventually translates solutions back into the original space (A ickelin and D ow sland, 2003). Up to four different rules and a hill-clim ber are used in this algorithm.
- EDA: best result out of 20 runs of an estimation of distribution algorithm (Aickelin and Li, 2006);
- LCS: best result out of 20 runs of a Learning C lassifier System (Liand A ickelin, 2004);
- Con-heu: best result out of 20 runs of ourm ethod without the two steps of perturbation;
- CHAP: our full Component based H euristic m ethod w ith both A daptive Perturbation steps;
- Best: best resultout of 20 runs of CHAP;
- M ean: average result of 20 runs of CHAP;
- Inf: num ber of runs term inating with the best solution being infeasible;
- #:num ber of runs term inating with the best solution being optim al;
- ≤3: number of runs term inating with the best solution being within three cost units of the optimum. The value of three units was chosen as it corresponds to the penalty cost of violating the least important level of requests in the original formulation. Thus, these solutions are still acceptable to the hospital.

Set	P	GA	GA	GA	GA	GA	EDA	LCS	Con	CHAP (20 runs)				
		-1	-2	-3	-4	-5			-heu	Best	M ean	Inf	#	≤3
01	8	9	9	8	8	8	8	9	31	8	0.8	0	20	20
02	49	57	57	50	50	51	56	60	100	49	54 <i>.</i> 9	0	2	3
03	50	51	51	50	50	51	50	68	94	50	51,9	0	12	17
04	17	17	17	17	17	17	17	17	20	17	17.0	0	20	20
05	11	12	11	11	11	11	11	15	22	11	11.5	0	19	19
06	2	7	7	2	2	2	2	2	20	2	21	0	18	20
07	11	N/A	N/A	11	13	12	14	31	45	11	11.5	0	12	20
08	14	18	18	15	14	15	15	43	41	14	16.0	0	10	15
09	3	N/A	N/A	3	3	4	14	17	N A	3	85	0	12	12
10	2	6	6	4	2	3	2	5	13	3	3.6	0	0	20
11	2	4	4	2	2	2	2	2	N A	2	2.0	0	20	20
12	2	14	14	2	2	2	3	4	N A	2	2.4	0	15	19
13	2	3	3	2	2	2	3	5	103	2	23	0	14	20
14	3	4	4	3	3	3	4	17	21	3	19.2	0	3	5
15	3	6	6	3	3	3	4	5	5	3	3.0	0	20	20
16	37	40	40	38	38	39	38	38	159	37	37.2	0	16	20
17	9	12	12	9	9	10	9	22	N A	9	92	0	18	20
18	18	19	19	19	19	18	19	33	125	18	18.1	0	19	20

19	1	5	5	1	1	1	10	32	N /A	1	1.6	0	11	20
20	7	10	10	8	8	7	7	7	36	7	14.2	0	8	8
21	0	7	7	0	0	0	1	6	23	0	0.1	0	18	20
22	25	43	35	26	25	25	26	38	150	25	26.9	0	6	16
23	0	8	8	0	0	0	1	3	N /A	0	01	0	19	20
24	1	4	3	1	1	1	1	1	N /A	1	1.0	0	20	20
25	0	6	5	0	0	0	0	0	4	0	11	0	15	20
26	48	N/A	N/A	48	48	48	52	93	148	48	68.6	0	8	16
27	2	17	17	2	2	4	28	19	N/A	3	17.7	0	0	2
28	63	66	66	63	63	64	65	67	N A	63	63.3	0	11	20
29	15	20	20	141	17	15	109	56	N A	15	62.4	1	9	11
30	35	44	44	42	35	38	38	41	97	35	43.3	0	5	5
31	62	N/A	284	166	95	65	159	123	N A	66	69.5	0	0	0
32	40	51	51	99	41	42	43	42	N/A	40	45.7	0	8	15
33	10	N/A	N/A	10	12	12	11	15	N/A	11	12.0	0	0	18
34	38	42	42	48	40	39	41	70	N/A	38	42.7	0	5	14
35	35	36	36	35	35	36	46	64	N A	36	43.5	0	0	2
36	32	N/A	36	41	33	32	45	54	198	32	41.7	0	4	5
37	5	8	8	5	5	5	7	12	62	6	7.0	0	0	16
38	13	N/A	N/A	14	16	15	25	30	121	14	46.5	0	0	10
39	5	9	8	5	5	5	8	13	118	5	59	0	5	20
40	7	14	10	8	8	7	8	15	26	7	8.2	0	18	18
41	54	N/A	65	54	54	55	55	57	121	54	54.2	0	18	20
42	38	41	41	38	38	39	41	80	51	40	41.1	0	0	16
43	22	24	24	39	24	23	23	58	N A	22	23.6	0	16	17
44	19	36	36	19	48	25	24	34	N/A	19	28.7	0	1	4
45	3	N/A	9	3	3	3	6	15	111	3	4.5	0	4	19
46	3	17	10	3	6	6	7	28	N A	3	5.8	0	2	13
47	3	N/A	5	4	3	3	3	3	N A	3	3.0	0	20	20
48	4	9	9	6	4	4	5	18	N A	5	12,9	0	0	5
49	27	36	36	30	29	30	30	37	N A	27	38.3	0	1	2
50	107	N/A	N/A	211	110	110	109	110	N/A	107	1075	0	12	20
51	74	N/A	N/A	N/A	75	74	171	125	N/A	89	180 <i>9</i>	3	0	0
52	58	N/A	N/A	N/A	75	58	67	85	N/A	58	85.7	1	3	4
Av.	21,1	79.8	65.0	371	23.2	22.0	29.7	35.5	157.4	21.7	28.6	01	9.6	14.4
olo	0	278	208	76	10	4	41	68	646	2.7	35.5			

Table 1: C on parison of results by various approaches over 52 instances.

For all data instances, we used the following set of fixed parameters in our experiments:

- Stopping criterion: a maximum iteration of 50,000, or an optimal/best-known solution has been found;
- Rate of Perturbation-II in Section 3.4: $r_m = 0.05$.
- Rates of Reconstruction in Section $3.5: p_1 = 0.80, p_2 = 0.18, p_3 = 0.02;$
- W eightset in formula (9): $w_p = 1$, $w_1 = 8$, $w_2 = 2$ and $w_3 = 1$;
- Penalty weight in fitness function (10): w_{demand} = 200;

N one that some parameter values (i.e. the maximum number of iterations, r_m , p_1 , p_2 and p_3) are based on our experience and intuition and thus we cannot prove they are the best for each instance. The rest of the values (i.e. w_p , w_1 , w_2 , w_3 and w_{demand}) are the same as those used in previous papers solving the same 52 instances, and we are continuing to use them for consistency.

O urm ethod was coded in Java 2, and all experiments were undertaken on a Pentium 4 2.1GH z machine under W indows XP. To test the robustness of the proposed algorithm, each data instance was run twenty times by fixing the above parameters and varying the pseudo random number seed at the beginning. The execution time per run and per data instance varies from several m illiseconds to 20 seconds depending on the difficulty of the individual data instance. Table 2 lists the average runtimes of various approaches over the same 52 instances: the first six (i.e. IP, GA -1, GA -2, GA -3, GA -4 and GA -5) were run on a different Pentium III PC, while the following two (i.e. EDA and LCS) on a similar Pentium 4 2.0GH z PC. Obviously, the IP is much slow er than any of the above meta-heuristics. Am ong these meta-heuristic methods, our algorithm takes no more time although an accurate comparison in terms of runtime is difficult due to the different environments (i.e. machines, compilers and programming languages) in use. For example, the genetic algorithm s are coded in C and the EDA is coded in C++. The comparison in terms of the number of evaluations is also difficult because the other algorithm s evaluate each candidate solution as a whole, while our algorithm evaluates partial solutions as well.

	IP	GA-1	G A -2	G A -3	GA-4	GA-5	EDA	LCS	CHAP	
Time (sec)	>24hours	19	23	13	15	12	23	45	12	
Table 2. Comparison of the group of whith a of privile approaches										

Table 2: C om parison of the average runtim e of various approaches.

4.2 Analysis of Results

The results of all the approaches in Table 1 are obtained by using the same 52 benchm ark test instances, with the bold figure representing the optimal solution found by a commercial software package. Compared with the results of the mathematical programming approach which can take up to 24 hours runtime (shown in the 'IP' column), our results (shown in the 'Best' column) are only 2.7% more expensive on average but they are all achieved within 20 seconds. Compared with the best results of various meta-heuristic approaches, in general the CHAP results are slightly better than those of the best-performing indirect genetic algorithm (with a relative percentage deviation value of 4%) and are much better than the others (with deviation values from 10% to 278%).

Since our proposed methodology uses a 'Cover' rule and a 'Com bined' rule in its Reconstruction step for schedule repairing, it may be interesting to know if the good performance of our algorithm is mainly due to these two delicate building rules. To clarify this, we perform ed an additional set of experiments by skipping the two perturbation steps, i.e. only implementing the Reconstruction step to build a schedule from an empty solution. This method does not yield a single feasible solution for 24 instances, as the 'Con-heu' column shows. This underlines the difficulty of this problem, and most importantly it underlines the key roles played by the two elimination steps in our full methodology, as the Reconstruction step alone is not capable of solving the problem.

Figures 2 and 3 show the results of ourm ethod and the best indirect genetic algorithm graphically in m ore detail. The bars above the y-axis represent solution quality out of 20 nuns: the black bars show the num ber of optim al solutions found (i.e. the value of '#' in Table 1), and the dotted bars represent the num ber of good feasible solutions which are within 3 cost units of their optim al solutions (i.e. the value of $\leq 3'$ in Table 1). The bars below the y-axis represent the num ber of times the algorithm failed to find a feasible solution in these 20 nuns (i.e. the value of 'Inf' in Table 1). Hence, the less the area below the y-axis and the more above, the better the algorithm 's performance. Note that missing' bars mean that, in 20 nuns, feasible solutions are obtained at least once, but none of them are optim allor of good quality (within 3 units of optim al values).

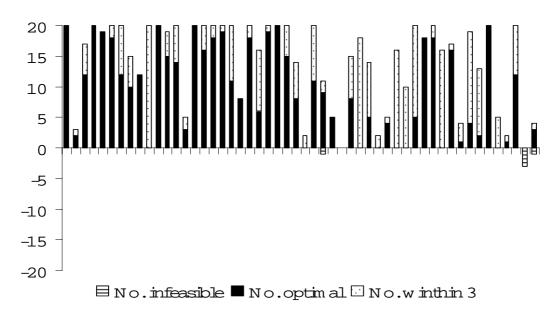
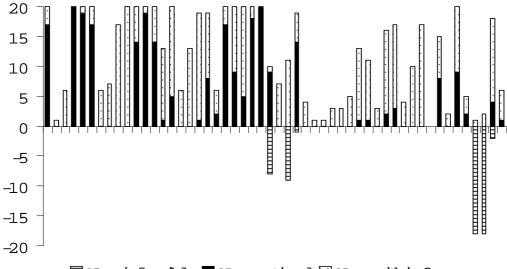


Figure 2: Results from CHAP.

Figure 2 shows that for CHAP, 21 out of 52 data instances are solved well (i.e. with 100% solutions being within 3 units of optim al values), 42 instances are solved optim ally at least once, and overall there are 5 infeasible solutions for 3 instances. For the best indirect genetic algorithm (shown in figure 3), the results are slightly worse: 15 data instances are solved well, 28 are solved to optim ality at least once, and in total there are 56 infeasible solutions for 6 data instances.



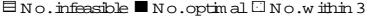
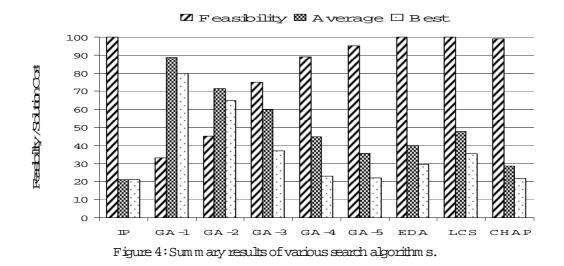


Figure 3: Results of the best indirect genetic algorithm (ie.GA-5).

Figure 4 shows a summary of Table 1 in graphical form at and gives an overall comparison of performance of the other approaches with our proposed methodology. The best results for these instances are obtained by the IP software, and in general, our approach performs better than the previous best-performing approach. The basic genetic algorithm (i.e. GA -1), the adaptive genetic algorithm (i.e. GA -2), the multi-population genetic algorithm (i.e. GA -3) and even the hillclim bing genetic algorithm (i.e. GA -4) which includes multiple populations and an elaborate local search are all significantly outperformed in terms of feasibility, best and average results.

The other three approaches (i.e. the GA -5, the EDA and the LCS) belong to the class of indirect approaches, in which a set of heuristic rules, including the 'Cover' rule and the 'Com bined' rule used in our approach, is used for schedule building. Com pared with the EDA and the LCS, our new approach perform sm uch better in term s of the best and average results, and slightly worse in term s of feasibility. Com pared with the GA -5 which perform s best am ong all the heuristic algorithm s, our approach perform s better in all aspects of feasibility (99% vs. 95%), best results (21.7 versus 22.0) and average results (28.6 vs. 35.6). In addition, it is worth m entioning that the GA -5 uses the best possible order of the nurses (which, of course, has to be found) for the greedy heuristic to build a schedule, while our algorithm only uses a fixed indexing ordering given in the original data sets.



5 Conclusions

This paper presents a new approach to address the hospital personnel scheduling problem. The major idea behind this method is to decompose a solution into components, and then to minic a natural evolutionary process on these components to make iterative improvements in each single schedule. In each iteration, an unfit portion of the solution is removed. Any broken solution is repaired by a refined greedy building process.

Taken as a whole, the proposed approach has a number of distinct advantages. Firstly, it is simple and easy to implement because it uses greedy algorithms and local heuristics. Secondly, due to its features of maintaining only a single solution at each iteration and eliminating inferior parts from this solution, it can quickly converge to local optima. Thirdly, the technique has the ability to jump out of local optima in an effective manner. Finally, this approach can be easily com bined w ith other m eta-heuristics to achieve its peak perform ance on solution quality if CPU tim e is not the major concern. For example, tabu search can be used in the Reconstruction step to explore the neighbouring solutions in an aggressive way and avoid cycles by declaring attributes of visited solutions as tabu. In addition, simulated annealing could be used as the acceptance criteria for the resulting solutions after Reconstruction to accept not only in proved solutions as in the current form , but also worse ones with a certain level of probability.

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