

Double Wall Carbon Nanotubes for Wide-Band, Ultrafast Pulse Generation

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ABSTRACT: We demonstrate wideband ultrafast optical pulse generation at 1, 1.5 and 2 μ m using a single polymer composite saturable absorber based on Double-Wall Carbon Nanotubes (DWNT). The freestanding optical quality polymer composite is prepared from nanotubes dispersed in water with polyvinyl alcohol as the host matrix. The composite is then integrated into Ytterbium- (Yb-), Erbium- (Er-) and Thulium- (Tm-) doped fiber laser cavities. Using this single DWNT-polymer composite, we achieve 4.85ps, 532fs and 1.6ps mode-locked pulses at 1066, 1559 and 1883nm, respectively, highlighting the potential of DWNTs for wideband ultrafast photonics.

Materials with nonlinear optical properties are of critical importance for a diverse range of photonic applications,¹ *e.g.*, optical regeneration,²⁻⁴ switching,^{2,5,6} modulation,^{7,8} sampling^{9,10} and noise suppression.¹¹ In this field, one of the most sought-after applications involves generation of ultrafast laser pulses.^{12,13} Indeed, laser sources producing nano to sub-picosecond optical pulses are a major component in the product portfolio of leading laser manufacturers.¹² Many of the relevant applications, ranging from basic scientific research to materials processing, from eye surgery to printed circuit board manufacturing, from metrology to trimming of electronic components (*e.g.*, resistors and capacitors) currently employ laser sources utilizing a mode-locking technique based on a nonlinear optical material, called saturable absorber (SA). These SAs, when placed in a laser cavity, modify the laser continuous-wave output into a train of ultrashort optical pulses.¹² The key requirements for such nonlinear optical materials are fast response time, large nonlinearity, broad wavelength range, low optical loss, high power handling, low cost and ease of integration into an optical system.¹² Currently, the dominant commercial SA technology is based on semiconductor saturable absorber mirrors (SESAMs).¹⁴ However, these typically have limited operation bandwidths (a few tens of nanometers^{12,13}), and require complex fabrication and packaging.¹² A simpler and cost-effective alternative relies on using Single Wall Carbon Nanotubes (SWNTs)¹⁵⁻²⁸ or graphene.^{15,28-40} While broadband operation in SWNT-based devices can be achieved using a distribution of tube diameters,^{15,21,28,41,42} this is an intrinsic property of graphene, due to the gapless linear dispersion of Dirac electrons.^{31,42,43}

In general, a good SA should have a high (*e.g.*, $\sim 10\%$ for fiber lasers¹³) modulation depth (the absorption change between high and low intensity optical irradiation).^{12,42} However, for a pristine single layer graphene device, the optical absorption is relatively low ($\sim 2.3\%$), making it unsuitable for fiber lasers where large optical absorption and modulation depth are typically needed.¹³ For a given optical absorption, high modulation depth can be typically achieved by minimizing the non-saturable losses (the optical loss of SAs at high irradiation intensity).⁴⁴ For SWNT-based SAs, nanotube bundles and aggregations mostly contribute to these. The most widely employed approach to avoid excessive non-saturable losses is de-bundling the SWNTs *via* solution processing techniques and embedding them into polymer matrices.⁴² Indeed, this strategy, coupled with matching the SWNT absorption peak with the operation wavelength, is followed in the majority of the SWNT-based photonic devices,^{15,36,42} giving a typical non-saturable loss of $\sim 50\%$ of total linear absorption.^{15,42} However, when using a wide range of tube diameters to achieve a ‘broad-band’ SWNT SA, the high loading of SWNTs required in the devices result in instability of nanotube dispersion during the composite preparation, leading to aggregation and therefore, high non-saturable absorption losses and small modulation depth.

Good SAs should also have a low value of saturation intensity,⁴⁵ I_{sat} . This is defined as the optical intensity required to reduce the SA absorption coefficient to half of the initial value, considering zero non-saturable absorption losses.⁴⁴ In graphene, I_{sat} is estimated to be in the range of a few tens^{30,46,47} of MW/cm². For SWNTs, I_{sat} is in the range of ~ 30 GW/cm² in aqueous dispersions.⁴⁸ For multiwall nanotubes (MWNTs) with ~ 40 nm outer diameter, I_{sat} is >100 GW/cm² in aqueous dispersions.^{49,50} Therefore, when compared with SWNTs and graphene, MWNTs require higher irradiation intensity to reach absorption saturation.^{49,50} This is why except for only a handful of reports,⁵¹ MWNTs have not been traditionally considered as SAs for passive mode-locking.

The concentric tube arrangement makes DWNTs an interesting class of nanomaterials, with a wide-ranging potential applications, including in (opto)electronics.⁵²⁻⁵⁴ Of particular interest relevant to this work, DWNTs also exhibit ultrafast carrier dynamics.^{48,55-57} Ref. ⁴⁸ measured a linear limit of saturable

absorption ($\alpha_0 \sim 6.1 \times 10^3$ and $\sim 6.4 \times 10^3 \text{ cm}^{-1}$) and I_{sat} (~ 68 and 14 GW/cm^2) for aqueous dispersions and thin-films of DWNTs, respectively. This is similar to the values reported for SWNT aqueous dispersions by the same authors ($\alpha_0 \sim 5.6 \times 10^4 \text{ cm}^{-1}$ and $I_{sat} \sim 33 \text{ GW/cm}^2$, respectively).⁴⁸ Thus, in terms of carrier dynamics, DWNTs are comparable to SWNTs.

Further, DWNTs can have outer and inner wall combinations with different electronic types (semiconducting, *s* or metallic, *m*) in their structures (outer-inner: *s-s*, *s-m*, *m-s* and *m-m*), resulting in different charge transfer behaviors between the tubes.⁵⁸ With semiconducting outer tube for *s-s* and *s-m* combinations, optical absorption from excitonic transition energies of both the inner and outer walls are expected to contribute to the overall optical absorption of the resultant DWNT structure, making them suitable as wideband SAs. Conversely, with metallic outer wall for the *m-s* and *m-m* combinations, the outer wall has zero band gap with wide absorption range and may create a screening effect,⁵⁹ suppressing optical absorption from the inner *s*- or *m*-nanotubes. Nevertheless, such combination may also work as an advantage for ultrafast photonic applications of DWNTs. This is because the presence of inner or outer *m*-nanotubes (*s-m*, *m-s*) in the same structure can increase the carrier relaxation speed of the *s*-nanotubes as electrons and holes can tunnel from them to their metallic counterparts.^{60, 61} Indeed, experimental observations indicate that the relaxation times of inner nanotubes of DWNTs are comparable or shorter^{60, 62, 63} than the SWNTs of same species. For example, ref. ⁵⁷ showed that under the same experimental conditions, the exciton decay time for (7,6) inner tubes in DWNTs is 0.65ps, compared to 3.2ps for a (7,6) SWNT species due to shorter exciton decay time and energy relaxation from inner to outer tubes⁵⁷ via exciton energy transfer (EET).^{64, 65}

The strong third-order optical nonlinearity, ultrafast carrier dynamics^{48, 55-57, 63} and wide optical absorption^{57, 66} make DWNTs with ~ 1.6 - 1.8 nm outer diameter very attractive for ultrafast photonic applications in the 1 to $2 \mu\text{m}$ range. Considering an inter-wall distance of ~ 0.36 - 0.38 nm ,^{67, 68} the diameter difference between inner and outer tubes is ~ 0.7 - 0.8 nm . Therefore, DWNTs with 0.8 - 1.1 nm inner diameter have outer tubes with 1.6 - 1.8 nm diameter with two distinct and strong eh_{22} and eh_{11} *s*-tube

absorption bands at ~ 1.1 and $\sim 2.0\mu\text{m}$,⁶⁹ respectively. The eh_{11} from inner s -tubes at ~ 0.8 - $1.1\mu\text{m}$ are expected to be overlapped by eh_{22} of the outer tubes.^{66,69} This makes DWNTs efficient SAs at ~ 1 , $\sim 2\mu\text{m}$ and for larger diameter tubes, potentially beyond this range. This is very attractive for bio-applications where significant demand exists for portable, tunable, pulsed laser sources from ~ 2 to up to $10\mu\text{m}$.⁷⁰ Similar to other nanoparticles, the aggregation phenomenon of nanotubes, especially in low viscosity dispersions, is largely governed by diffusion process of nanotubes and nanotube-nanotube interactions in a certain medium.⁷¹ This is in addition to the effect of solvent properties (*e.g.*, pH) and stabilization by dispersant (*e.g.*, surfactants). In low viscosity dispersions, aggregation between nanotubes can therefore increase significantly with increased nanotube concentration because of more ‘exposed’ nanotube surfaces.⁷² The processing technique we use here involves slow evaporation of solvents from a low viscosity ($1.6\text{mPa}\cdot\text{s}$ at 25°C) mixture. This highlights the need for a stable dispersion to avoid large aggregation during solvent evaporation. DWNTs allow two nanotubes in a single structure, minimizing the possibility of such large ($>1\mu\text{m}$) aggregations and bundle formation during composite fabrication, and thus scattering losses while potentially offering high modulation depth at a range of wavelengths. Here, we demonstrate DWNT-polymer composites as broadband passive mode-lockers for ultrafast pulse generation at 1 , 1.5 and $2\mu\text{m}$ in Yb-, Er- and Tm- doped fiber laser cavities, respectively.

RESULTS AND DISCUSSION

We use DWNTs produced by Catalytic Chemical Vapor Deposition (CCVD) of CH_4 over $\text{Mg}_{1-x}\text{Co}_x\text{O}$ solid solution containing Mo oxide.⁷³ After CCVD, the nanotubes are oxidized in air at 570°C for 30min .⁷⁴ The residual material is next washed with HCl to dissolve the metal oxides.⁷⁴ Figures 1(a-c) are representative TEM images of the DWNT samples at different magnifications. Statistics on ~ 130 DWNTs reveals that they have $\sim 1.1\text{nm}$ inner and $\sim 1.8\text{nm}$ outer mean diameters, Figs. 1(d,e). TEM images of ~ 145 tubes also indicate that the purified samples contain $\sim 90\%$ DWNTs, $\sim 8\%$ SWNTs and $\sim 2\%$ TWNTs.

Optical absorption and photoluminescence excitation (PLE) spectroscopy of this purified nanotube sample dispersed with sodium dodecylbenzene sulfonate (SDBS) surfactant in deuterium oxide (D_2O) is

then used to characterize the DWNT samples. Using D₂O instead of water allows extension of the spectral study region of the dispersions in the NIR. Pure water begins to absorb at ~700nm, followed by a series of strong absorption peaks above ~900nm, with complete absorption just above 1100nm. Using D₂O instead of H₂O means O–H is substituted by O–D, pushing all these water related absorption peaks by $\sim\sqrt{2}$ times towards the higher wavelength, *i.e.*, to beyond ~1300nm and ~1800nm for the case of the strong peaks and complete absorption, respectively.

Figure 2 plots the absorption spectrum of the purified nanotubes dispersed in D₂O. The peak at ~1.1 μ m corresponds to eh_{11} excitonic transitions of 0.75-1.15nm inner tubes, overlapping with the eh_{22} of 1.5-1.9nm outer tubes.^{66,69} The reference spectrum of D₂O is also presented, highlighting that the eh_{22} absorption peaks of the outer wall of DWNTs cannot be resolved above 1800nm due to strong optical absorption from D₂O.

Figure 3 plots the photoluminescence excitation (PLE) map of the purified nanotube sample (~90% DWNTs, ~8% SWNTs and ~2% TWNTs). The chiralities are assigned according to ref.⁶⁹. The PLE map shows strong emissions from the diameter range of ~0.7-1.15nm. This corresponds to that of the inner tubes as derived by TEM, Fig. 1(e). Ref.^{64,65} reported ~2-3meV red-shift in eh_{11} and eh_{22} of small SWNT bundles, which formed with two months of aggregation after they were dispersed in water-SDBS solution. Here, we observe a ~5-7meV red-shift in eh_{11} and eh_{22} of all the nanotube species compared to the aforementioned aggregated SWNTs. We attribute such red spectral shifts, even larger than those of the aggregated nanotubes,^{64,65} to the dielectric screening⁷⁵ of the inner tubes by the outer tubes in DWNTs.⁶² Such large redshift could also be due to bundle formation of the individual *s*-SWNTs (*i.e.*, not the inner tubes in DWNTs, but a % of the 8% SWNTs) present in the sample. However, we do not observe significant evidence of bundle formation through strong optical signatures of exciton energy transfer (EET) between *s*-nanotubes of similar diameter. In line with our TEM observation, this indicates that the population of individual *s*-SWNTs present in the sample is very low. We argue that the (eh_{22},eh_{11}) emission from small tubes comes from the inner *s*-nanotubes of DWNTs which, despite bundling of the

DWNTs, have weak EET due to larger physical spacing between themselves ($>0.7\text{nm}$ as opposed to $\sim 0.34\text{nm}$ in standard SWNT bundles discussed in ref. ^{64,65,76}). This is because the EET process between *s*-nanotubes in small bundles occurs *via* Förster Resonance Energy Transfer (FRET), whose efficiency is dependent on the inverse 6th power of the physical distance between the donor acceptor couple.⁷⁷ Note that our observation and explanation supports PL from inner tubes as observed by ref. ^{62,78,79} but contrasts reports that the PL emission from the inner tubes in DWNTs are strongly quenched⁸⁰ by the outer tubes by up to four orders of magnitude.⁸¹ We only detect very weak or no emissions above 1375nm range, from tubes with $d_t \sim 1.2\text{-}1.3\text{nm}$. Indeed, tubes at this d_t range constitute only a very small % of the overall population, as evident from the TEM (Fig. 1(e,f)) and absorption spectra of nanotubes in the dispersion (Fig. 2). As discussed later, the nanotube-polymer composite (Fig. 6) also shows weak absorption (from eh_{11} excitonic transitions) in the 1400-1600nm range *i.e.*, for $d_t \sim 1.2\text{-}1.3\text{nm}$. The outer tubes of the DWNTs with a mean $d_t \sim 1.8\text{nm}$, are expected to emit in the $\sim 1800\text{-}2000\text{nm}$ range from their eh_{11} excitonic transitions and cannot be measured from their dispersed state in D_2O because of strong optical absorption of D_2O in this range (Fig. 2).

Raman spectra of the purified nanotube powder are measured at 457nm (2.71eV), 488nm (2.54eV), 514.5nm (2.41eV), 632.8nm (1.96eV) and 785nm (1.58eV) to further characterize the nanotubes. In the low frequency region, the Radial Breathing Modes (RBMs) are observed. Their position $\text{Pos}(\text{RBM})$, is inversely related to SWNT diameter, d_t ⁸²⁻⁸⁴ as given by $\text{Pos}(\text{RBM})=C_1/d_t + C_2$. Combining $\text{Pos}(\text{RBM})$, with excitation wavelength and ‘*Kataura plot*’^{69,85} it is, in principle, possible to derive the SWNT chirality.^{86,87} A variety of C_1 and C_2 were proposed for this relation.^{83,84,87,88} Here, we use $C_1=228.8 \text{ cm}^{-1}$ and $C_2=2.4 \text{ cm}^{-1}$ from ref. ⁸⁹, derived by plotting the experimental $\text{Pos}(\text{RBM})$ to d_t relationship for CVD grown DWNTs. However, if one is interested in estimation of the bandgap, the precise choice of constants is less critical, as the difference in the calculated diameter from the actual value is small. The typical Raman spectrum of nanotubes in the $1500\text{-}1600\text{cm}^{-1}$ region consists of the G^+ and G^- bands. In *s*-SWNTs, they originate from the longitudinal (LO) and tangential (TO) modes, respectively, derived from the splitting of the E_{2g} phonon of graphene.⁹⁰⁻⁹² The positions of the G^+ and G^- peaks, $\text{Pos}(G^+)$, $\text{Pos}(G^-)$, are

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diameter dependent and the separation between them increases with decreasing diameter.⁹¹ In *m*-SWNTs, a wide, low frequency G^- is a fingerprint of *m*-SWNTs. On the other hand, the absence of such feature does not necessarily imply that only *s*-SWNTs are present, but could just signify that *m*-SWNTs are off-resonance.

Thus, a large number of excitation wavelengths are necessary for a complete characterization of nanotubes.^{82,88} In particular, we note that ref.⁹³ reported that tubes with up to 100meV off resonance from the excitation wavelength can be detected. It is important to note that tubes in resonance with the same laser energy can also have a different diameter.

Figure 4(a) plots RBM region for the nanotube samples. Note that the RBM detection range is limited by the cutoff of the notch and edge filters at 140, 160, 150, 130 and 150 cm^{-1} for 457nm, 488nm, 514.5nm, 632.8nm, and 785nm, respectively. Thus, we can detect tubes with diameter up to 1.8nm at 632.8nm, while we cannot detect tubes with diameter >1.45nm at 488nm. For each excitation wavelength, we use Lorentzians to fit the RBMs from 20 different measurements to derive the statistics presented in Figs. 5(a-e). The RBM spectra do not reveal a cluster distribution of inner and outer peaks around two well-defined diameters. Rather, they show a broad distribution, spanning the entire range from 140 cm^{-1} to 400 cm^{-1} . This heterogeneous distribution was also observed in other Raman characterization of CVD grown DWNTs.^{89,94} The counts in Figs. 5(a-e) represent how many times the nanotubes of a particular diameter were observed due to resonance with the excitation wavelength. Keeping this in mind, the RBM results are in agreement with optical absorption and PLE measurements.

Figures 4(b), (c) plot the Raman spectra in the G and $2D$ region obtained from the nanotube powders, respectively. Very weak D band contributions are also observed in the G region, indicating a small number of defects.^{95,96} The G^+ and G^- peaks are fitted with Lorentzians. The diameter dependence of G^+ and G^- peaks can be used to determine the diameter distribution of the nanotubes.⁹¹ This gives an outer tube diameter range of 1.4-1.8nm. On the other hand, inner tubes have a diameter distribution in the 0.6-1.0nm range. The estimation for the inner tubes agrees well with the results of RBMs and the G region.

For the case of the outer tubes, we cannot compare with the RBM data due to the cutoff of notch/edge filter. However, the data agrees with the Raman analysis of the *G* band and TEM, where a distribution of ~ 1.7 nm is estimated for the outer tubes. The 2D bands in Figure 4(c), under different excitations, show a spectral profile with multiple Lorentzian peaks, similar to other reports on DWNTs.⁹⁷ Therefore, we expect strong absorption bands at ~ 1.1 and ~ 2 μ m from this nanotube sample. This enables us to maximize the change in absorption under strong optical irradiation,¹⁵ making them ideal SA materials at these wavelengths.

We use the purified nanotubes to prepare nanotube-polymer composites to take the fabrication and integration advantage of polymer photonics into various lightwave systems¹⁵ as well as the optical properties of the constituent $\sim 90\%$ DWNTs. First, the nanotube sample is ultrasonically dispersed in water using sodium dodecylbenzene sulfonate (SDBS) surfactant, centrifuged to remove the large insoluble particles, mixed with aqueous polyvinyl alcohol (PVA) solution and sonicated again to obtain a homogeneous and stable dispersion free of aggregations. We use water as the solvent and SDBS as the surfactant to obtain higher concentration of isolated nanotubes or small bundles⁹⁸ than possible with non-aqueous solvents.⁹⁹⁻¹⁰¹ PVA is used for its solvent compatibility. Slow evaporation of water at room temperature produces a freestanding, ~ 50 μ m thick nanotube-PVA composite ($\sim 90\%$ DWNTs, 8% SWNTs and 2% TWNTs).

Figure 6 shows the optical absorption of the nanotube-polymer composite. This has two absorption bands centered at ~ 1.1 and ~ 2 μ m with a peak width of ~ 250 and ~ 350 nm, respectively. This corresponds to distinct diameter range $d_f \sim 0.75$ -1.15 nm (eh_{11} at ~ 1.1 μ m) and ~ 1.5 -1.9 nm (eh_{11} at ~ 2 μ m and eh_{22} at ~ 1.1 μ m),⁶⁹ respectively. This matches the inner and outer diameter distributions of the DWNTs. The 8% SWNTs present in the sample have a diameter range similar to that of the inner wall of DWNTs. Thus, eh_{11} absorption of these SWNTs also contribute to the strong ~ 1.1 μ m absorption peak from the eh_{11} of inner and eh_{22} of the outer walls of DWNTs. The inner walls of the 2% TWNTs have diameter ~ 2 nm as observed by TEM. We do not observe any significant eh_{11} or eh_{22} absorption peaks from the inner walls of

the TWNTs. Note that although the eh_{22} excitonic transitions of s -SWNTs can extend the operation range of SWNTs to shorter wavelengths,¹⁰² the $eh_{22} \rightarrow eh_{11}$ relaxation is over one-order of magnitude smaller than $eh_{11} \rightarrow$ ground state relaxation.¹⁰³ This increases the I_{sat} at eh_{22} transition by over one of magnitude compared to that at eh_{11} transition, making the SA device difficult to saturate at the wavelengths corresponding to eh_{22} .¹⁰² We argue that the presence of inner walls in DWNTs and strong contribution from their eh_{11} transition at 1.1 μ m contribution ensures I_{sat} comparable to that of the SWNTs. Similarly, MWNTs, as discussed before, also have high saturation intensity,^{49,50} which limits their SA applicability. Small aggregation of CNTs (<1 μ m), in general, is considered beneficial for saturable absorption. Indeed, such level of bundling improves carrier relaxation times by up to an order of magnitude¹⁰⁴ by providing multiple relaxation pathways for the excited carriers.¹⁰⁵ However, these bundles/aggregates are beyond the standard optical microscope resolution limit. Thus, typical optical microscopy is usually used to identify samples with large (>1 μ m) aggregates, which are more likely to exhibit large scattering (*i.e.*, non-saturable) losses.¹⁵ Optical microscopy (Figure 6, Inset) reveals no large nanotube aggregations or defects in the composite, thus avoiding such losses.¹⁰⁶

The polymeric film-based device is integrated by taking a $\sim 2\text{mm}^2$ nanotube-polymer composite, sandwiching it between a fiber pigtailed fiber connector with physical contact (FC/PC) with index matching gel at both the fiber ends. The index matching gel is used to reduce the insertion losses. The SA device is used to demonstrate mode-locking at 1, 1.5 and $\sim 2.0\mu\text{m}$. The fundamental working principle for the nanotube-based SA devices is explained in refs.^{15,42}

Figure 7(a) shows the setup for 1 μm . A 2m Yb-doped fiber-based optical amplifier is used to provide gain for lasing. This is a commercial IPG amplifier unit with 25dB gain at the signal wavelength. A polarization controller is employed for mode-locking optimization. A fused 20/80 coupler is utilized as the output coupler. The 20% port is used for the measurements. All of the cavity fiber has positive group-velocity dispersion (GVD) ($\beta_2 \approx 18 \text{ ps}^2 \text{ km}^{-1}$). A circulator and chirped fibre Bragg grating (CBG) are inserted inside the ring cavity to set the overall GVD negative, to facilitate soliton-like pulse shaping

through the interplay of group velocity dispersion and self-phase modulation¹⁰⁹. The total cavity length is ~12.5m.

Stable mode-locking at 1 μ m is achieved. No pulses are observed after removing the composite from the cavity, confirming mode-locking is initiated by the DWNT composite. Figure 7(b) plots a typical second harmonic generation autocorrelation trace, which is well fitted by a sech^2 temporal profile. This gives a full-width at half-maximum (FWHM) pulse duration of 4.85ps. Such broad pulse is mainly caused by large overall negative GVD.¹⁰⁹ The output spectral data is shown in Fig. 7(c). The output spectrum peaks at 1066nm with FWHM=0.284nm. The sidebands are typical of soliton operation, due to intracavity periodical perturbations,¹⁰⁸ the asymmetry can be attributed to the significant third-order dispersion introduced by the chirped fiber Bragg grating.^{108, 109} The time-bandwidth product (TBP) of the output pulses is 0.36. The deviation from TBP=0.31 expected for transform-limited sech^2 pulses¹⁰⁹ indicates the presence of minor chirping of the output pulses¹⁰⁹. The output repetition rate is ~16.37MHz. Typical output power is 0.12mW, with single pulse energy of 7.3pJ. These results are comparable to those obtained with SWNTs at 1 μ m.^{23, 24}

For 1.5 μ m operation, we use an erbium-doped fiber (EDF) as the gain medium, pumped by a 980nm diode laser *via* a wavelength division multiplexer (WDM). An isolator is employed after the gain fiber to ensure unidirectional operation. A polarization controller (PC) is used for mode-locking optimization. The 20% tap of the 20/80 coupler is used as output for measurement. The setup is presented in Fig. 8(a). The length of EDF is 0.8m. The gain fibre has a ~6/125 μ m core/cladding geometry and has an absorption of ~40dB/m at a wavelength of 1531nm. The total cavity length is 7.3m. The output pulse duration is around 532fs, assuming sech^2 pulse profile; see Fig. 8(b). The TBP of the output pulses at 1.5 μ m is 0.42. The deviation from TBP=0.31 is due to the minor chirping of the output pulses. In this case, the peak lasing wavelength is 1559nm, with FWHM=6.5nm (Fig. 8(c)). Typical soliton sidebands are also observed. The sideband intensity difference is mainly because of higher EDF gain at ~1545nm compared to that at ~1570nm.^{107, 108}

For $\sim 2.0\mu\text{m}$ operation, we construct a ring laser cavity using a 3.5m-long Tm-doped silica fiber as the gain medium. The gain fibre is a single clad thulium-doped fiber from Nufern. It has a $9\mu\text{m}/125\mu\text{m}$ core/cladding geometry and has an absorption of $\sim 10\text{dB/m}$ at a wavelength of 1560nm. An amplified 1560nm diode laser through a WDM pumps the gain fiber. A coupler is used to couple 50% light back into the cavity while guiding 50% of the incident power to the output port of the laser. The mode-locker device is on one end, connected to the wideband coupler and on the other end, spliced to an isolator to ensure unidirectional light propagation (Fig. 9(a)). A dichroic mirror is used to eliminate the residual pump power at 1560nm. At $\sim 350\text{mW}$ pump power, we achieve an output power of $\sim 1.2\text{mW}$. The autocorrelation trace is shown in Fig. 9(b), which closely follows a sech^2 shape. The mode-locked optical spectrum in Fig. 9(c) exhibits a center wavelength of 1883nm with a FWHM spectral width of $\sim 3.2\text{nm}$. Typical sidebands are due to periodic perturbations from cavity components. The corresponding TBP is ~ 0.44 , which again indicates the presence of chirping. The repetition rate for the output pulse train is 17.82MHz, as determined by the cavity length of $\sim 10.8\text{m}$.

Radio frequency (rf) spectrum measurements can be used to monitor the mode-locking stability¹¹⁰. The typical rf spectra at 1, 1.5 and $2\mu\text{m}$ have a peak at an output repetition rate corresponding to the cavity round trip time. This confirms reliable continuous-wave mode-locking.¹¹¹ For the rf spectrum at 1066, 1559 and 1883nm, the peak to pedestal extinction ratios are $\sim 60, 86$ and 77 dB, respectively ($>10^6$ contrast). This confirms a stable output pulse.¹¹¹

CONCLUSIONS

Our demonstration of wideband mode-locking optical pulses at 1, 1.5 and $2\mu\text{m}$ using DWNT-polymer composites shows that they could potentially be useful for wideband ultrafast photonic applications. In particular, building on our experiments, Few Wall (*e.g.*, <5) Nanotubes (FWNTs) with broader absorption profile and I_{sat} lower than large diameter FWNTs may become very attractive for broadband mid-infrared applications.

EXPERIMENTAL METHODS

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Transmission Electron Microscopy: For Transmission Electron Microscopy (TEM) analysis, dispersions are drop cast onto a lacey carbon support grid (400mesh). Water is readily removed by an absorbent underneath, leaving DWNTs on the carbon grid. TEM images are taken using a JEM-3000F FEGTEM at 300kV.

Raman and optical absorption spectroscopy: Raman spectroscopy measurements are carried out using a Renishaw inVia spectrometer using a 50X objective. A Perkin-Elmer Lambda 950 spectrophotometer is used for the vis-NIR absorption measurements with 1nm step.

Preparation of DWNT dispersions for photoluminescence excitation spectroscopy: 0.01wt% of purified DWNTs is ultrasonicated with 0.2wt% of SDBS in 10ml deuterium oxide (D₂O) inside a sealed glass test tube in a bath sonicator (Bioruptor; Diagenode) at 270W, 20 kHz for 4 hours. The homogeneous dispersion is then centrifuged in a TH-641 rotor using a sorvall WX 100 ultracentrifuge at ~200,000g for 2 hours and the top 30% decanted for PLE characterization.

Photoluminescence excitation spectroscopy: The PLE maps are taken from nanotube dispersions in a HORIBA Jobin Yvon excitation-emission spectrofluorometer (Fluorolog-3) equipped with a xenon lamp excitation source and a liquid nitrogen cooled InGaAs detector (Symphony solo). The PLE maps are measured at right angle scattering by scanning the excitation wavelength from 300nm to 900 nm with 5nm steps and 60s exposure for ~850nm to ~1450nm emission range. The entrance and exit slit widths are 14nm and 30nm, respectively.

Preparation of DWNT-PVA composites: 0.04wt% of purified DWNTs grown by CCVD method⁷¹ is ultrasonicated in 10ml of DI water with 1wt% of SDBS using a tip sonicator (Branson 450A, 20kHz) at ~100W output power and 10°C temperature for 4 hours. The homogeneous dispersion is centrifuged at ~100,000g for 30 minutes in a TH-641 rotor using a sorvall WX100 ultracentrifuge. The top 60% of the dispersion is then decanted. 4ml of this dispersion is then mixed with a 1wt% aqueous solution of 120mg PVA and is ultrasonicated again for 30 minutes. The homogeneous mixture has a viscosity of 1.6mPa.s at 25°C, measured using a TA instruments Discovery HR-1 rheometer. This low viscosity mixture is then

dropcast and the solvent slowly evaporated at room temperature in a desiccator, resulting in a $\sim 50\mu\text{m}$ freestanding DWNT-PVA composite.

Characterization of mode-locked pulses: The pump and average output power are monitored by a power meter. The pulse duration and spectrum are recorded using a second harmonic generation (SHG) intensity autocorrelator and an optical spectrum analyzer, respectively. To study the operation stability, we measure the rf spectrum using a photo-detector connected to a spectrum analyzer.

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Figure 1. ((a-c) Representative TEM images of the purified DWNTs. Inner wall (e) and outer wall (f) diameter distributions as measured from the TEM images shows a mean inner and outer diameter of 1.1

and 1.8nm, respectively.))

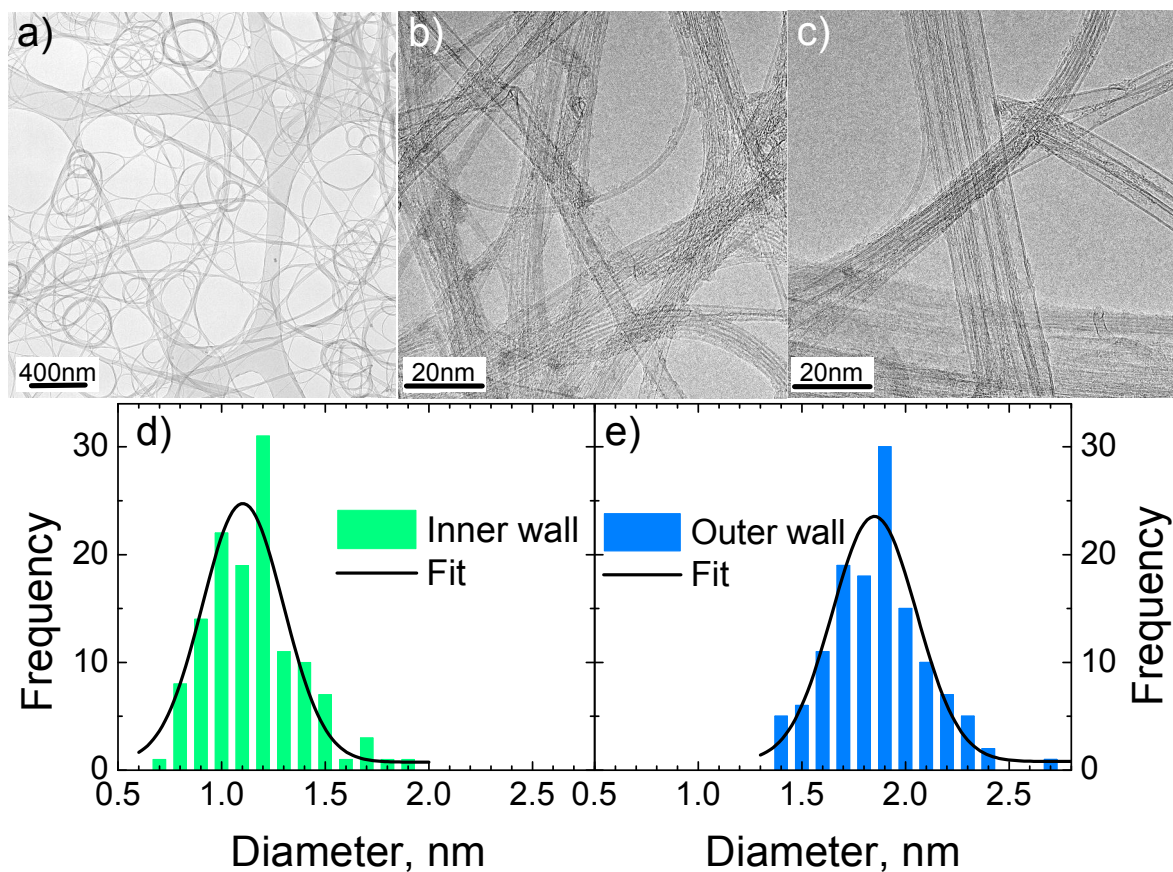


Figure 2. ((Absorption spectrum of DWNTs dispersed in D₂O in the 300-1800nm range. The contribution from D₂O is subtracted. Spectrum of D₂O is also presented.))

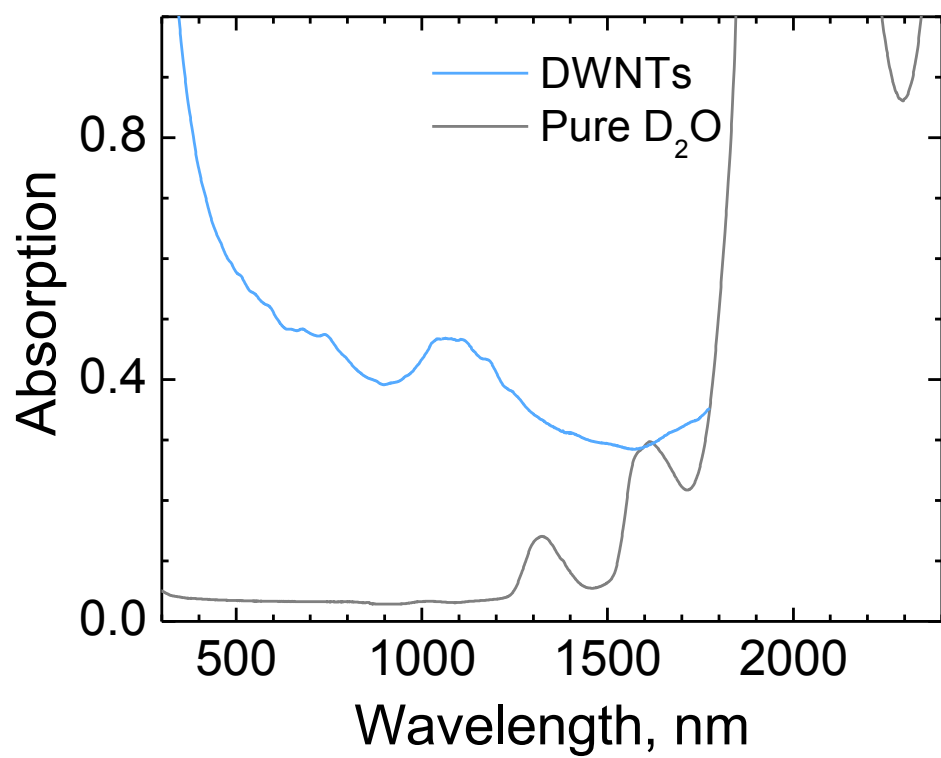


Figure 3. ((PLE map for DWNTs dispersed in D₂O. (n,m) is assigned following Ref.^{60,69}))

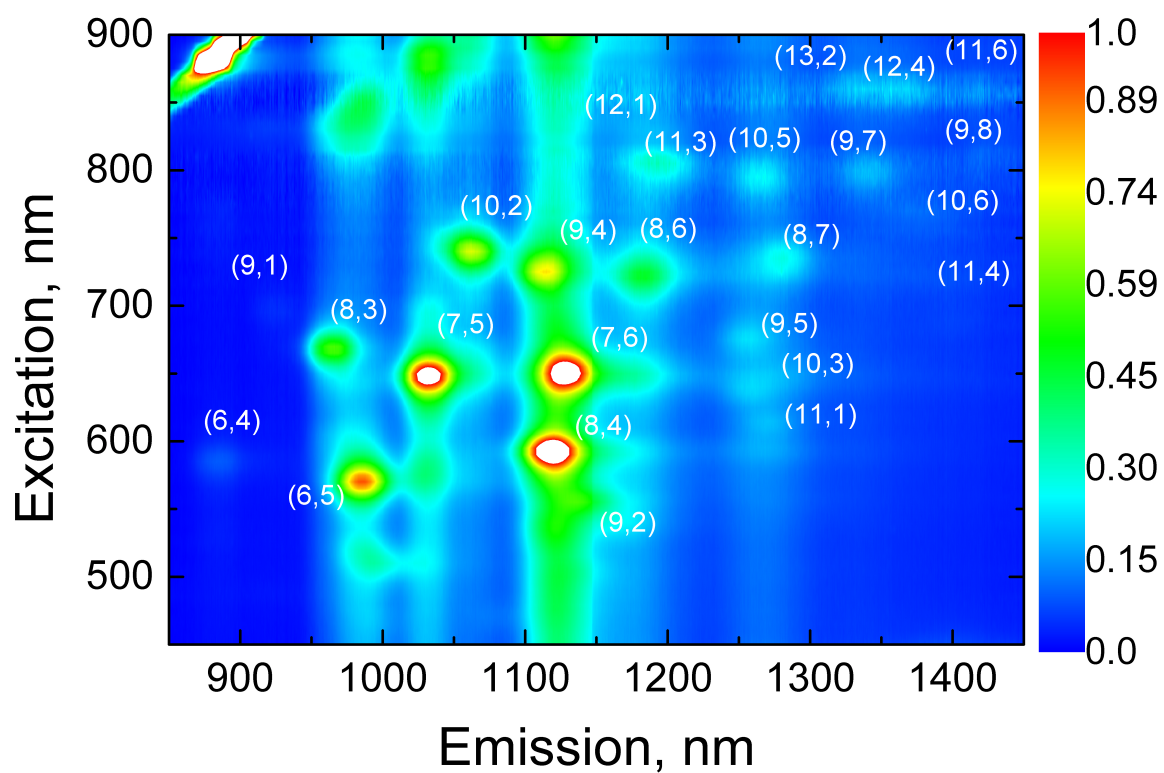


Figure 4. ((Raman spectra of DWNTs at different excitation wavelengths: a) The RBM region b) the *G* region c) the *2D* region.))

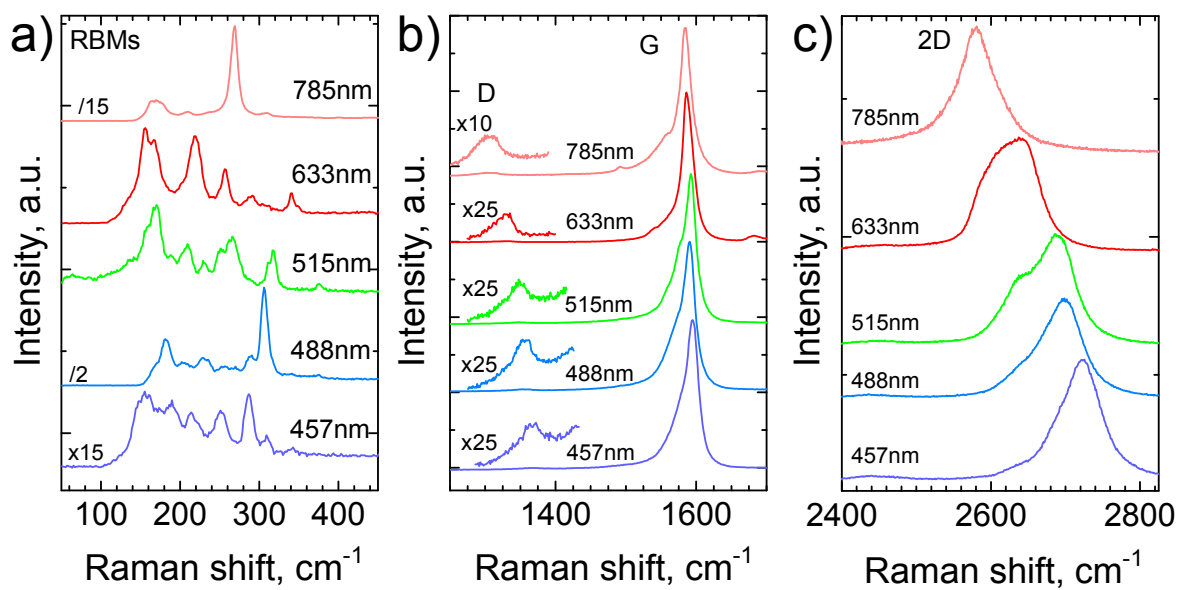


Figure 5. ((Diameter analysis from the RBMs of the nanotubes excited by 457, 488, 515, 633 and 785nm wavelengths, indicating $d_t \sim 0.6$ -1.8nm.))

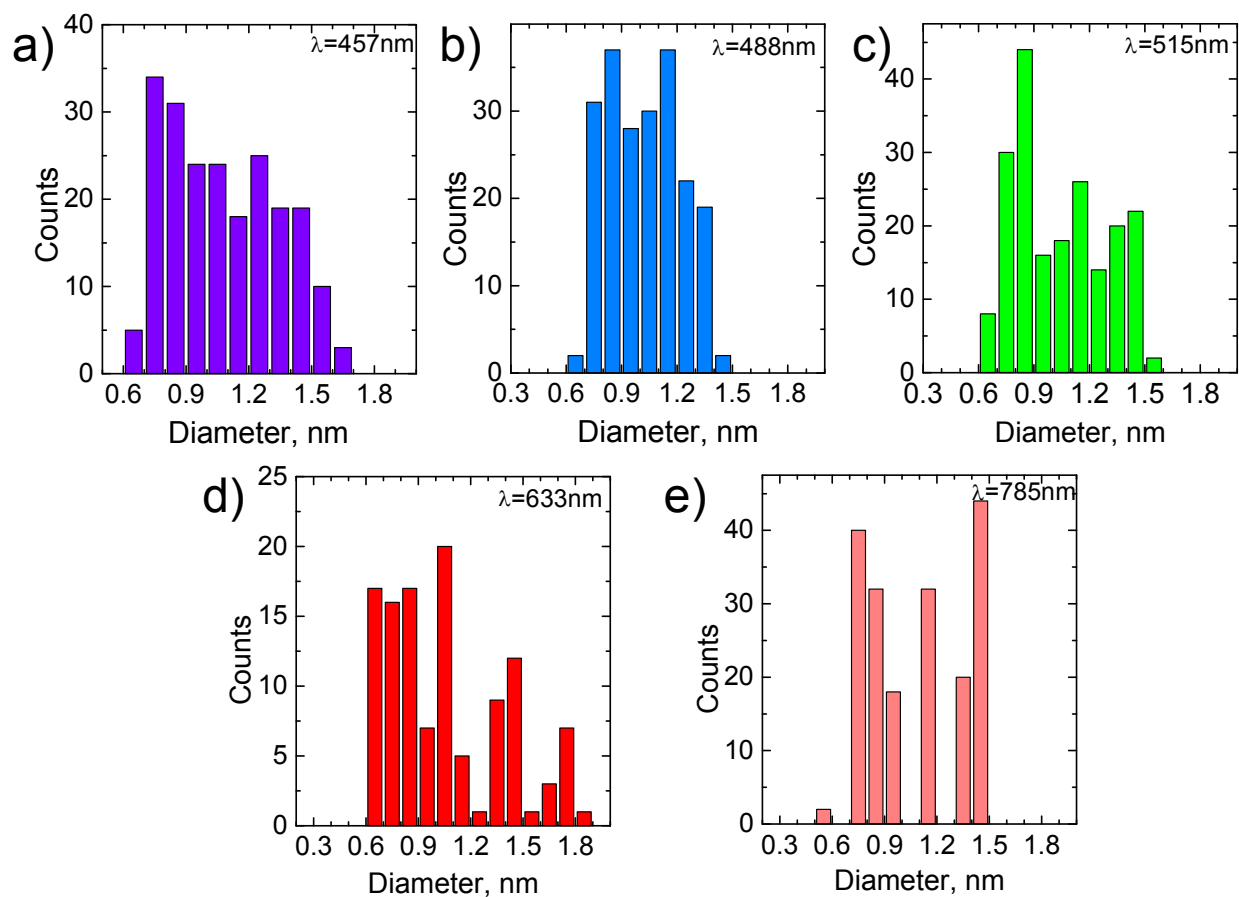


Figure 6. ((Absorption spectrum of DWNTs embedded in $\sim 50 \mu\text{m}$ PVA polymer composite. The contribution from PVA is subtracted. Absorption spectrum of a pure PVA polymer of same thickness is also presented. Inset: Optical Microscopy of the DWNT-polymer composite reveals no nanotube aggregation.))

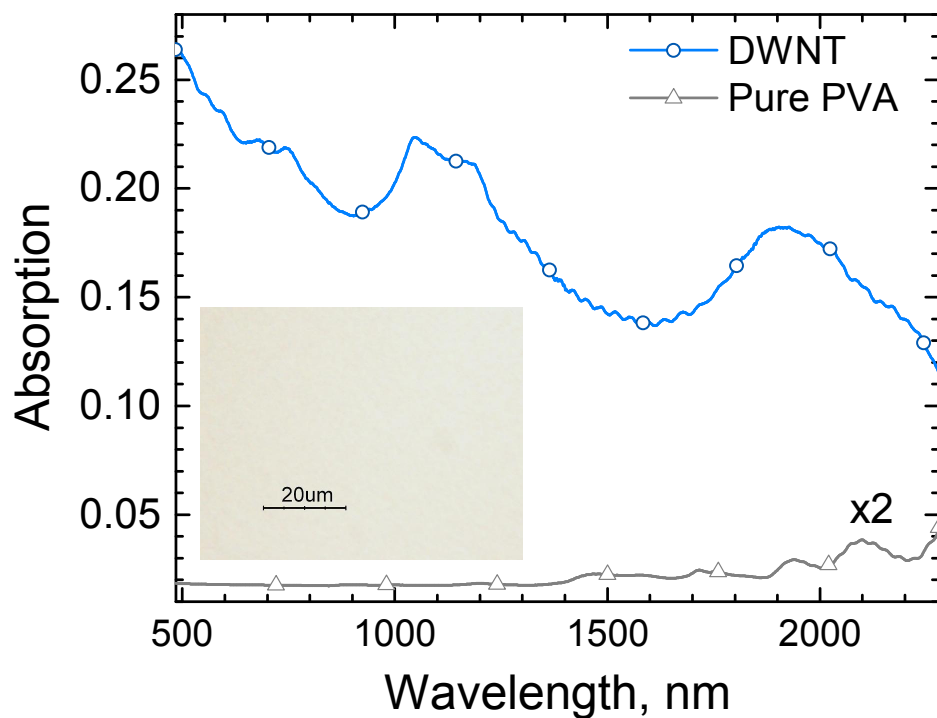


Figure 7. ((a) Laser setup at 1 μm . ISO: Isolator, CBG: Chirped Bragg Grating, YDFA: Yb doped fiber amplifier, PC: Polarization Controller. The DWNT polymer composite is sandwiched between the fiber connectors. b) The second harmonic generation autocorrelation trace of the output pulses at 1 μm . c) The output spectrum.))

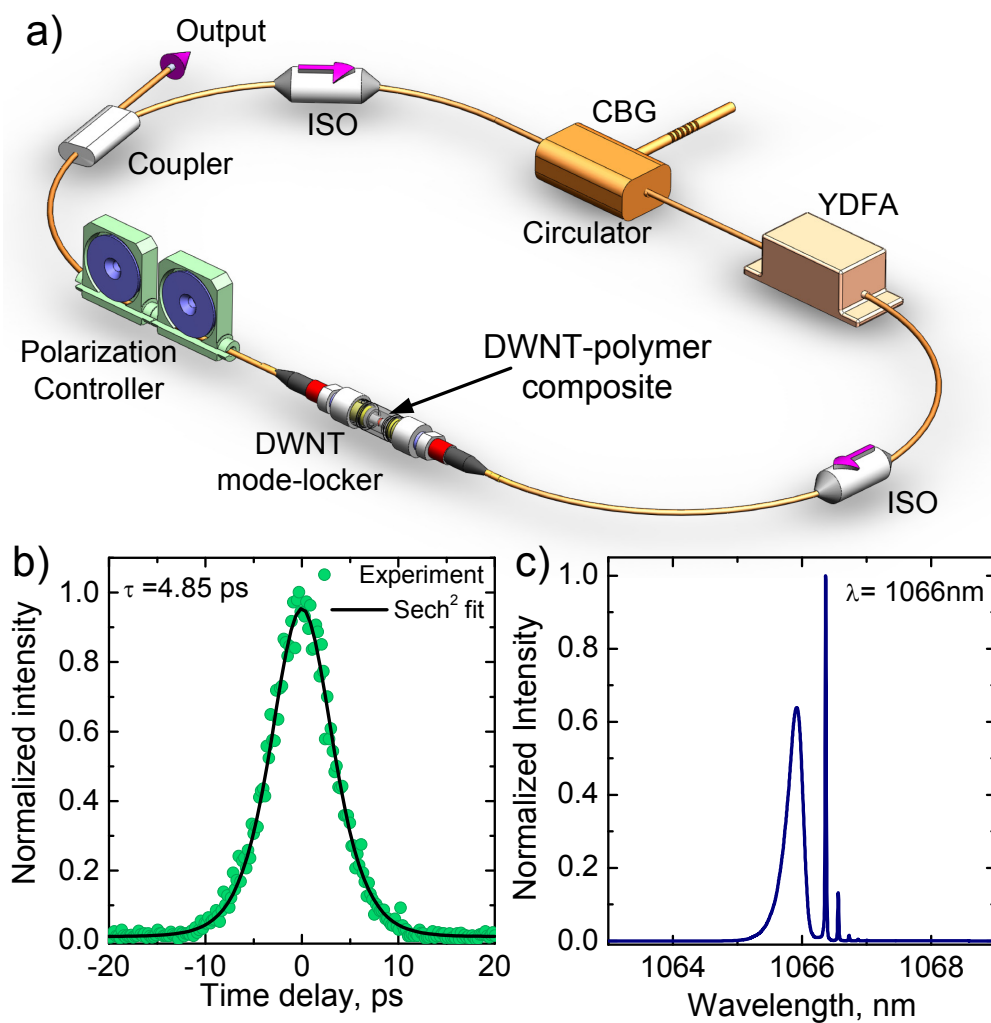


Figure 8. ((a) Laser setup at 1.5 μm . EDF: Erbium doped fiber, WDM: Wavelength division multiplexer
b) The second harmonic generation autocorrelation trace of mode-locked pulses at 1.5 μm c) Output spectrum))

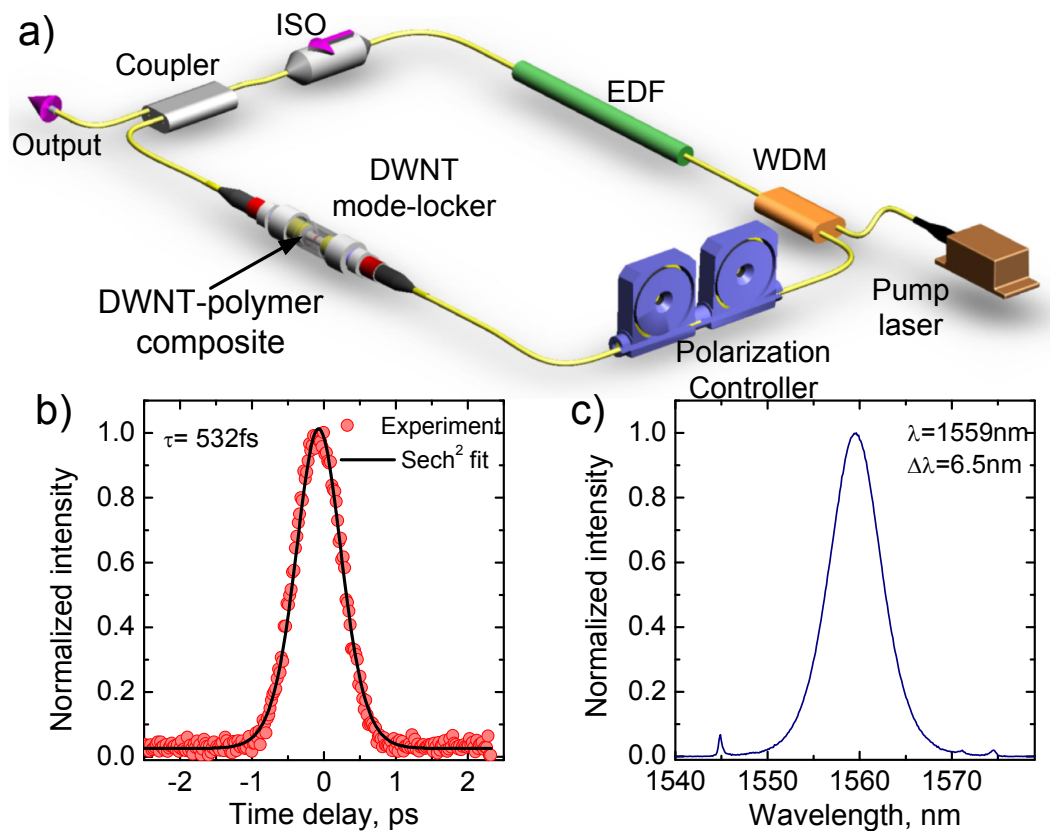


Figure 9. ((a) Laser setup at $\sim 2\mu\text{m}$. TDF: Thulium doped fiber b) The second harmonic generation autocorrelation trace of mode-locked pulses at $\sim 2\mu\text{m}$ c) Output spectrum.))

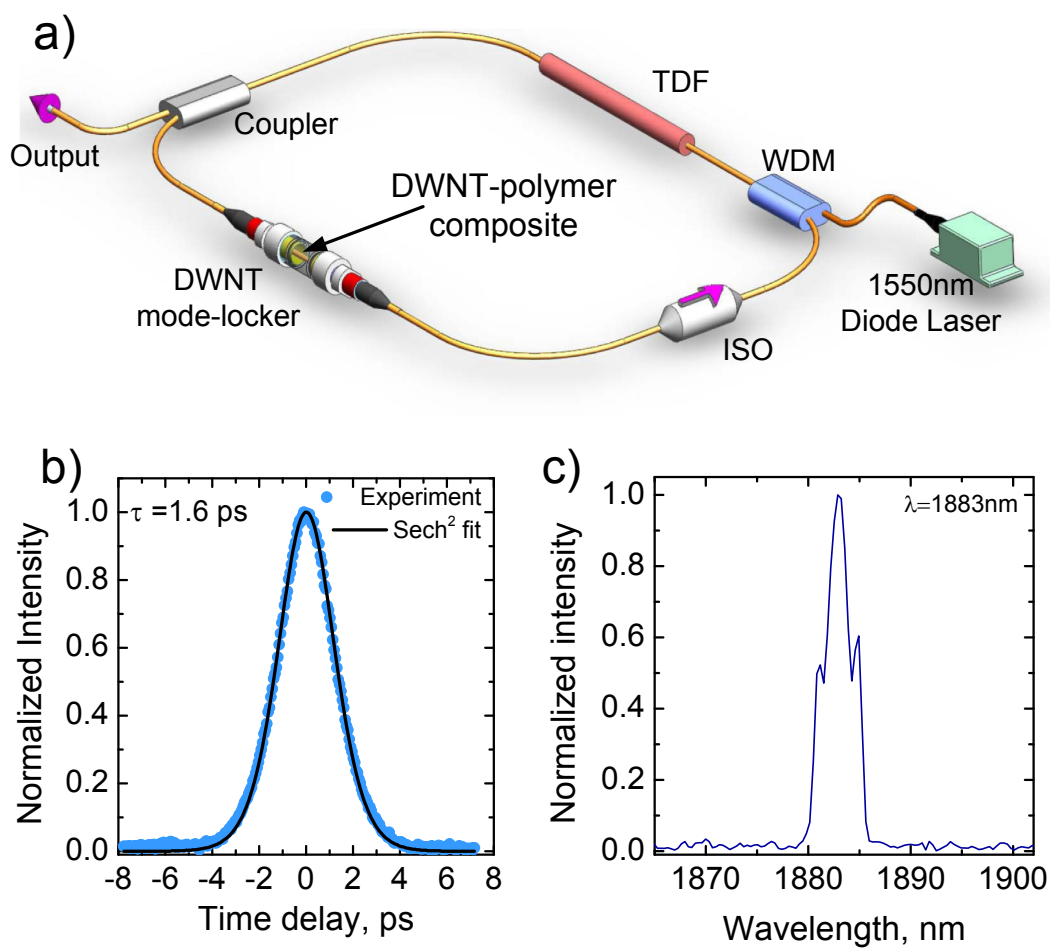
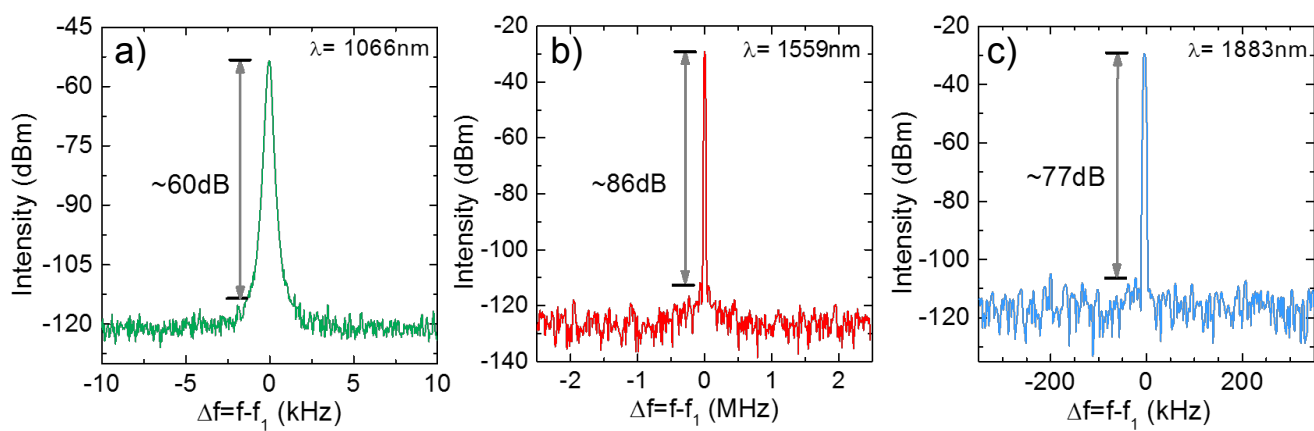


Figure 10. ((RF spectrum measured around the fundamental repetition rate a) $f_i=16.37\text{MHz}$, b) $f_i=27.4\text{MHz}$, c) $f_i=17.82\text{MHz}$ showing peak to pedestal extinction ratios $>60\text{dB}$ in all three wavelengths.



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