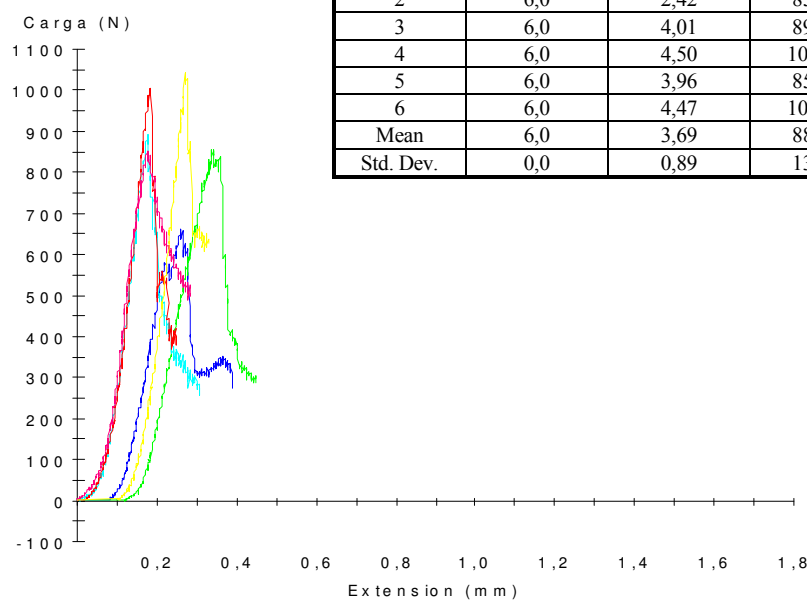


Anexo A: Resistencia a la compresión

➤ Parte “comparación de cementos”:

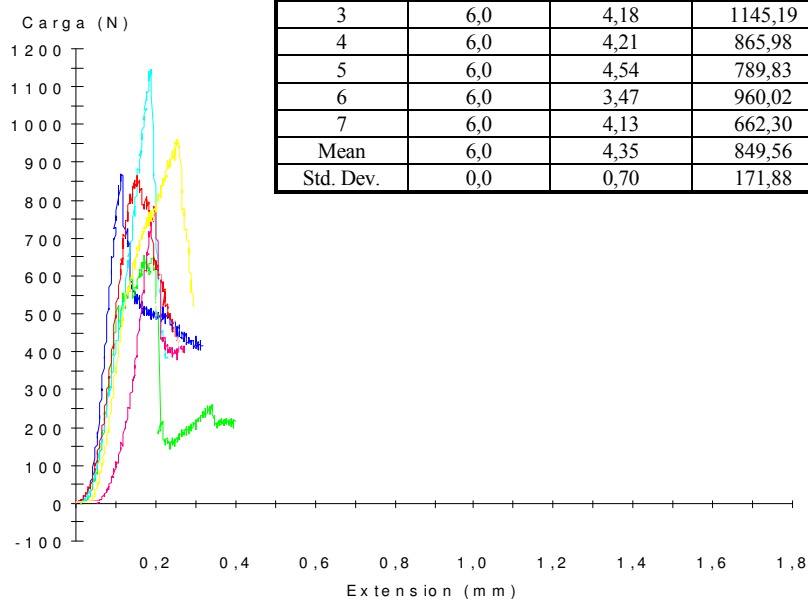
Cemento C2 - 0,35:



Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	2,75	661,38	23,39
2	6,0	2,42	855,81	30,27
3	6,0	4,01	892,07	31,55
4	6,0	4,50	1006,19	35,59
5	6,0	3,96	850,32	30,07
6	6,0	4,47	1042,44	36,87
Mean	6,0	3,69	884,70	31,29
Std. Dev.	0,0	0,89	135,34	4,79

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Cemento C3 - 0,35:



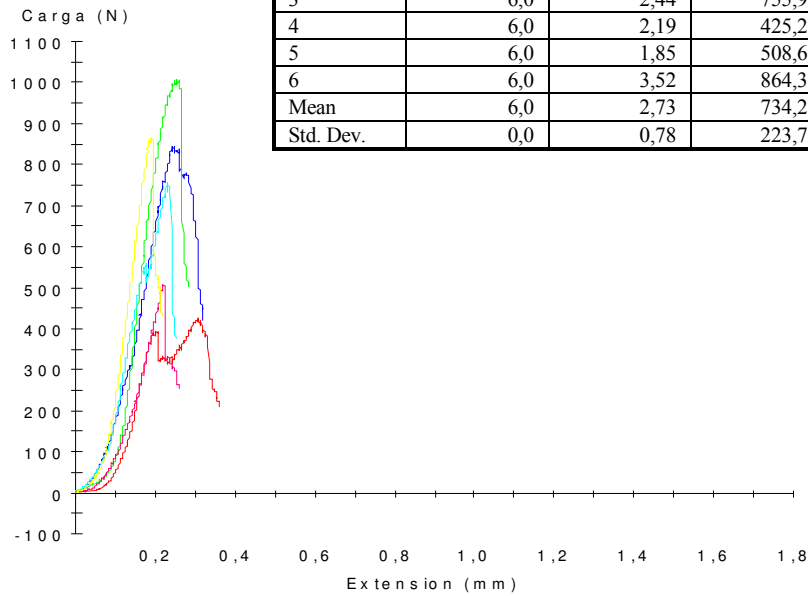
Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	5,77	869,89	30,77
2	6,0	4,17	653,74	23,12
3	6,0	4,18	1145,19	40,50
4	6,0	4,21	865,98	30,63
5	6,0	4,54	789,83	27,93
6	6,0	3,47	960,02	33,95
7	6,0	4,13	662,30	23,42
Mean	6,0	4,35	849,56	30,05
Std. Dev.	0,0	0,70	171,88	6,08

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— [7]



Cemento C4 - 0,35:

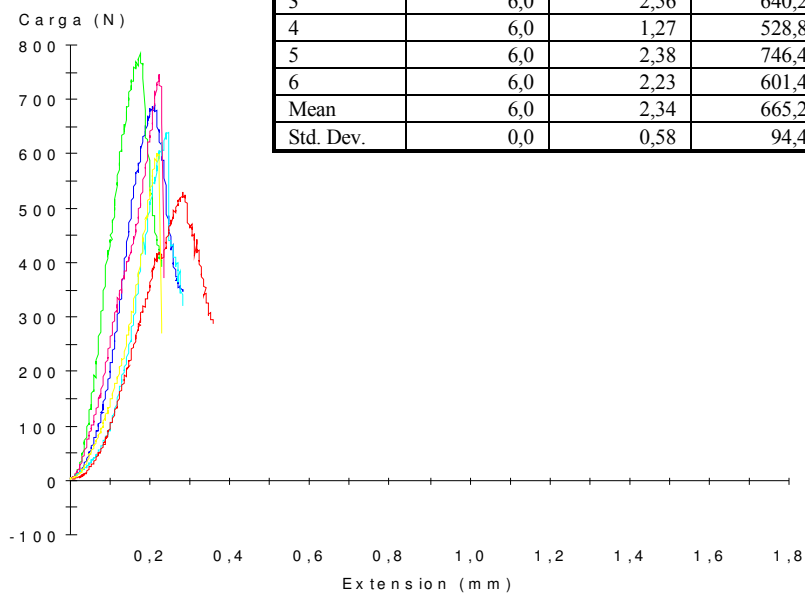
Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	2,56	844,16	29,86
2	6,0	3,84	1007,29	35,63
3	6,0	2,44	755,99	26,74
4	6,0	2,19	425,22	15,04
5	6,0	1,85	508,69	17,99
6	6,0	3,52	864,31	30,57
Mean	6,0	2,73	734,28	25,97
Std. Dev.	0,0	0,78	223,79	7,91



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Cemento D1 - 0,35:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	2,63	690,71	24,43
2	6,0	2,99	783,74	27,72
3	6,0	2,56	640,25	22,64
4	6,0	1,27	528,89	18,71
5	6,0	2,38	746,40	26,40
6	6,0	2,23	601,44	21,27
Mean	6,0	2,34	665,24	23,53
Std. Dev.	0,0	0,58	94,41	3,34

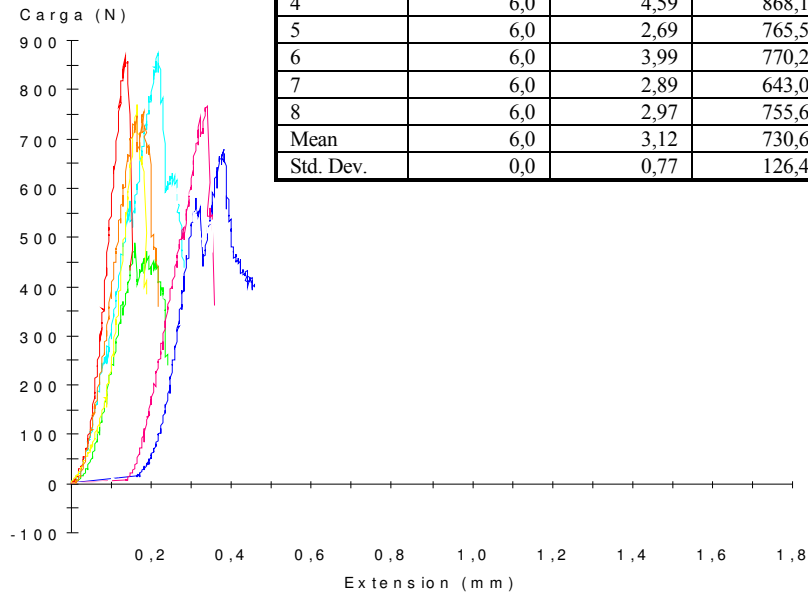


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- [6]



Cemento 1E - 0,35:

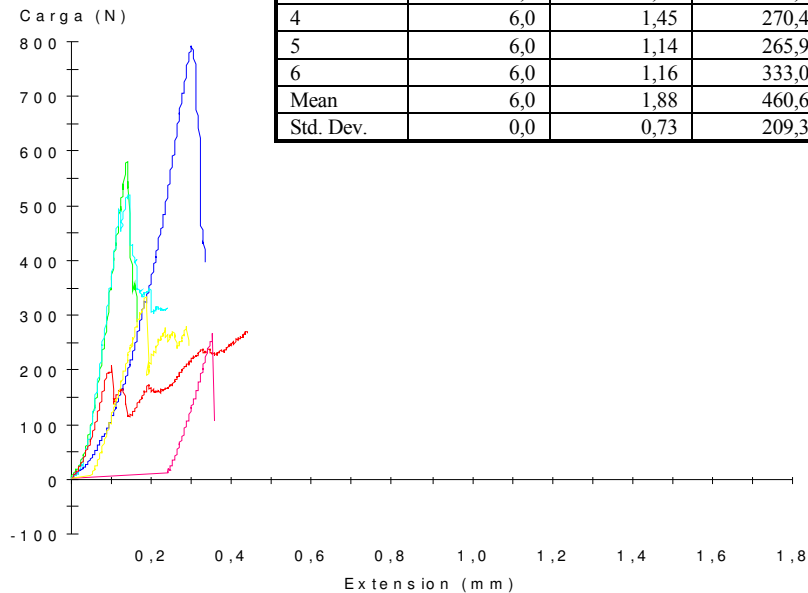
Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	2,97	679,95	24,05
2	6,0	2,31	488,40	17,27
3	6,0	2,56	874,49	30,93
4	6,0	4,59	868,10	30,70
5	6,0	2,69	765,55	27,08
6	6,0	3,99	770,29	27,24
7	6,0	2,89	643,02	22,74
8	6,0	2,97	755,63	26,73
Mean	6,0	3,12	730,68	25,84
Std. Dev.	0,0	0,77	126,45	4,47



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Cemento 2E - 0,35:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	2,08	793,53	28,07
2	6,0	2,68	580,11	20,52
3	6,0	2,75	520,67	18,42
4	6,0	1,45	270,46	9,57
5	6,0	1,14	265,97	9,41
6	6,0	1,16	333,01	11,78
Mean	6,0	1,88	460,62	16,29
Std. Dev.	0,0	0,73	209,31	7,40

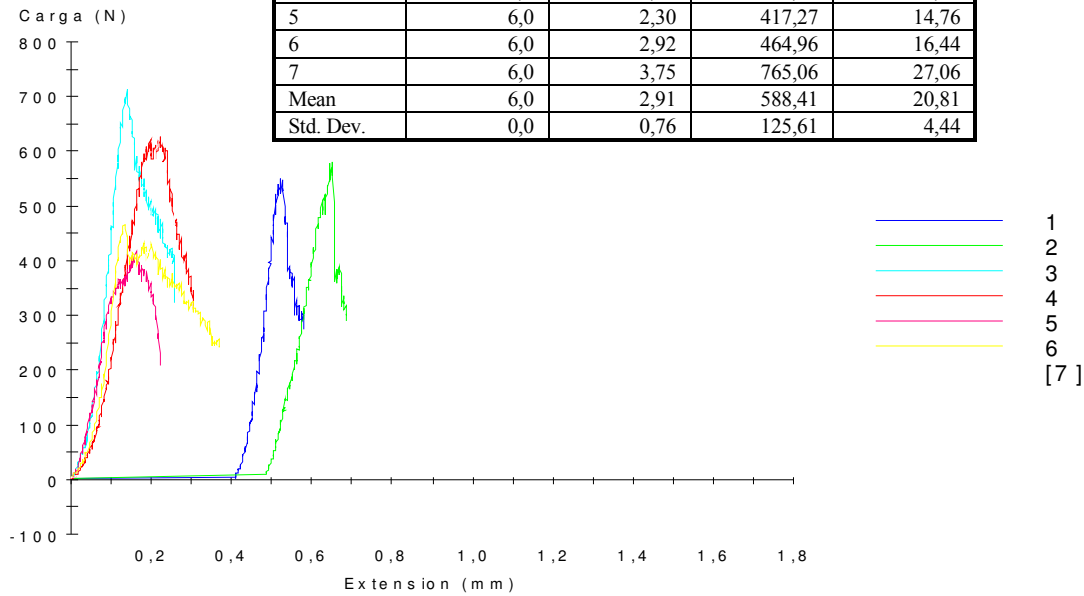


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- [6]



Cemento 5E - 0,35:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	3,47	549,19	19,42
2	6,0	2,08	581,16	20,55
3	6,0	3,75	714,37	25,27
4	6,0	2,11	626,84	22,17
5	6,0	2,30	417,27	14,76
6	6,0	2,92	464,96	16,44
7	6,0	3,75	765,06	27,06
Mean	6,0	2,91	588,41	20,81
Std. Dev.	0,0	0,76	125,61	4,44

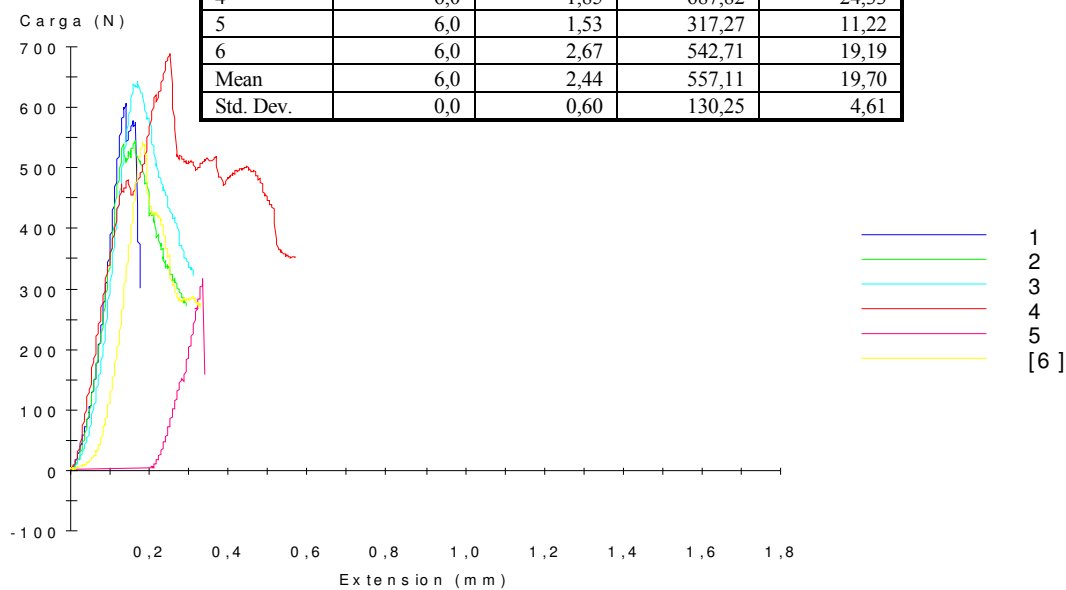


➤ Parte “estudio de un compuesto gelatina – fosfato de calcio”:

✓ *Fase líquida formada por gelatina y acelerante con L/P = 0,47*

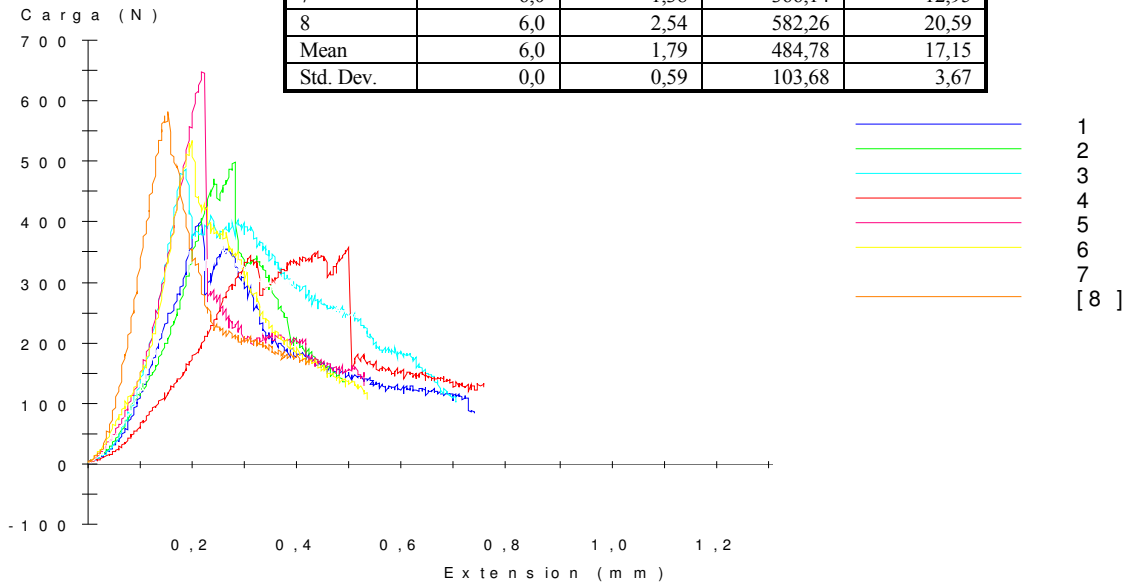
Ref A – 0,47:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	3,01	606,56	21,45
2	6,0	2,77	545,09	19,28
3	6,0	2,84	643,21	22,75
4	6,0	1,85	687,82	24,33
5	6,0	1,53	317,27	11,22
6	6,0	2,67	542,71	19,19
Mean	6,0	2,44	557,11	19,70
Std. Dev.	0,0	0,60	130,25	4,61



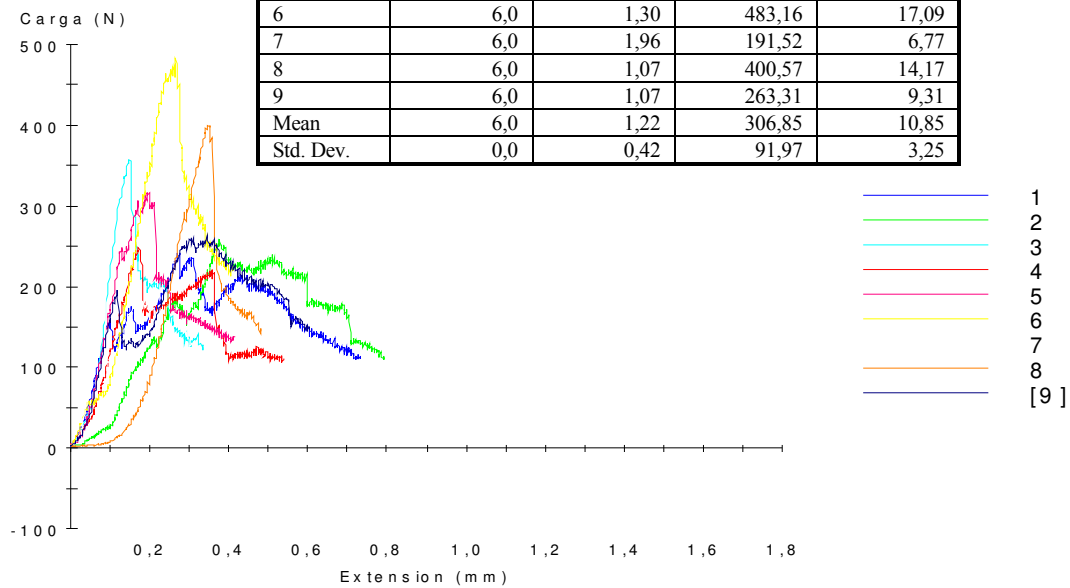
1G5A – 0,47:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	1,49	405,42	14,34
2	6,0	1,51	498,68	17,64
3	6,0	2,17	487,91	17,26
4	6,0	0,80	356,96	12,63
5	6,0	2,21	647,43	22,90
6	6,0	2,24	533,46	18,87
7	6,0	1,38	366,14	12,95
8	6,0	2,54	582,26	20,59
Mean	6,0	1,79	484,78	17,15
Std. Dev.	0,0	0,59	103,68	3,67



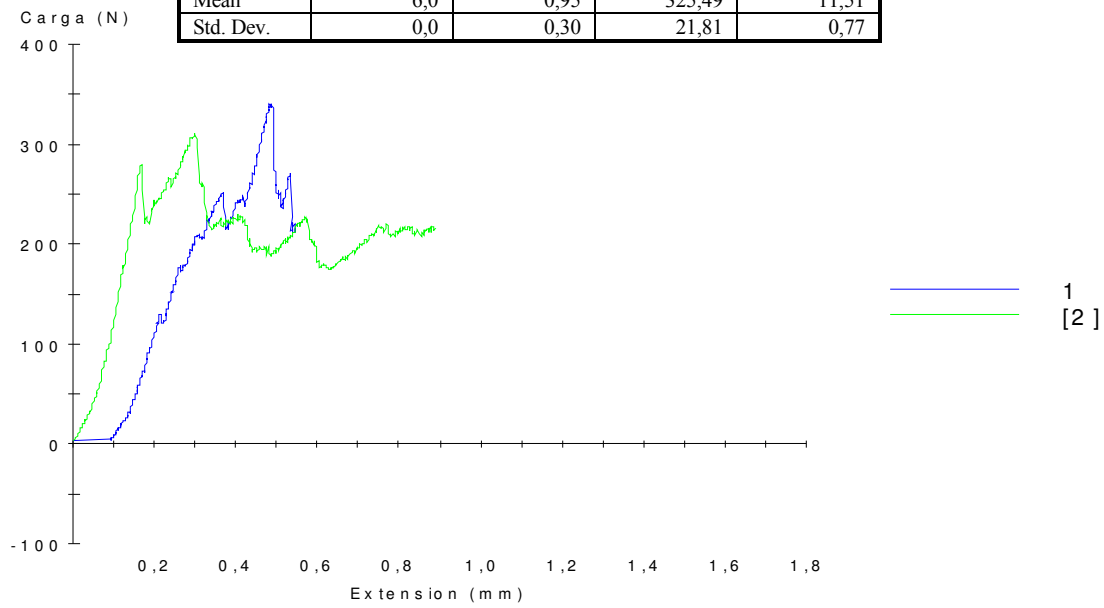
1G10A – 0,47:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	0,92	241,53	8,54
2	6,0	0,74	258,49	9,14
3	6,0	1,84	357,45	12,64
4	6,0	0,86	249,02	8,81
5	6,0	1,24	316,64	11,20
6	6,0	1,30	483,16	17,09
7	6,0	1,96	191,52	6,77
8	6,0	1,07	400,57	14,17
9	6,0	1,07	263,31	9,31
Mean	6,0	1,22	306,85	10,85
Std. Dev.	0,0	0,42	91,97	3,25



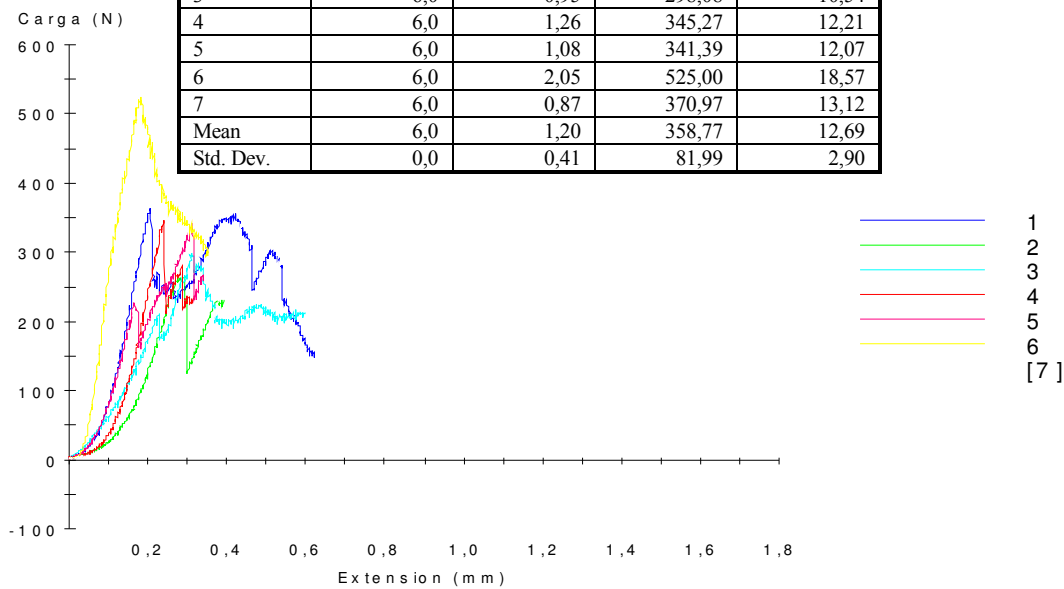
1G15A – 0,47:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	0,74	340,91	12,06
2	6,0	1,17	310,07	10,97
Mean	6,0	0,95	325,49	11,51
Std. Dev.	0,0	0,30	21,81	0,77



1G20A – 0,47:

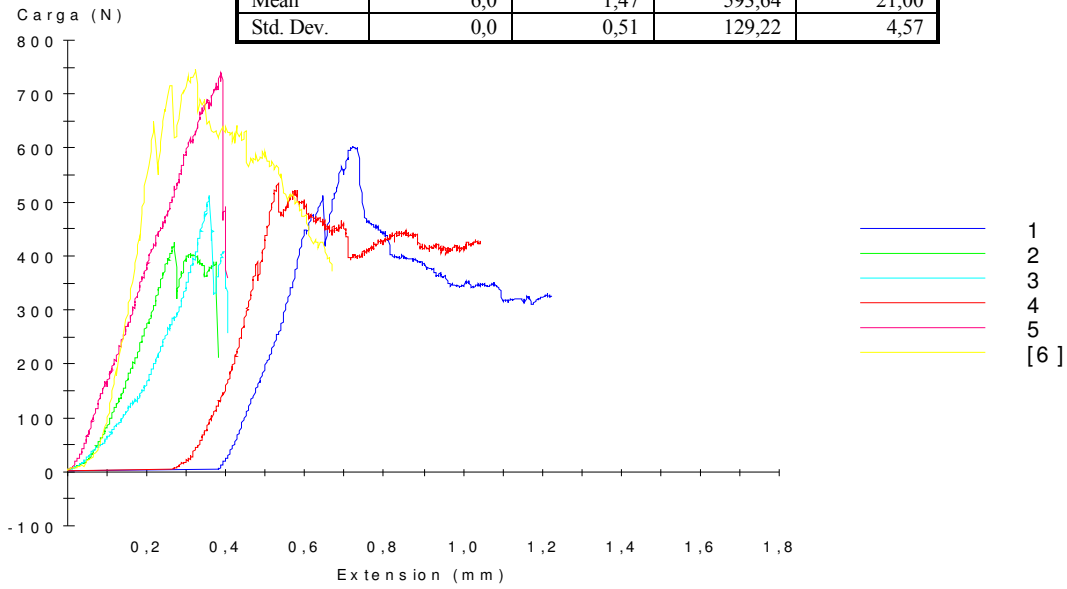
Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	1,31	363,38	12,85
2	6,0	0,87	267,33	9,45
3	6,0	0,95	298,08	10,54
4	6,0	1,26	345,27	12,21
5	6,0	1,08	341,39	12,07
6	6,0	2,05	525,00	18,57
7	6,0	0,87	370,97	13,12
Mean	6,0	1,20	358,77	12,69
Std. Dev.	0,0	0,41	81,99	2,90



✓ Fase líquida formada por gelatina y agua con L/P = 0,47

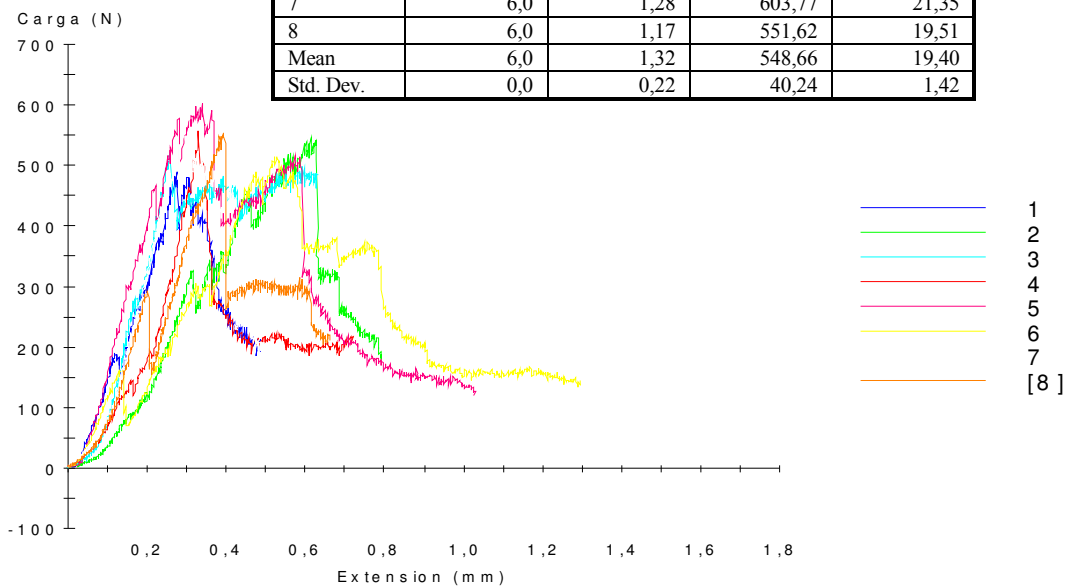
Ref W – 0,47:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	1,28	602,51	21,31
2	6,0	1,10	425,74	15,06
3	6,0	1,28	511,46	18,09
4	6,0	1,69	534,87	18,92
5	6,0	1,05	740,25	26,18
6	6,0	2,39	747,01	26,42
Mean	6,0	1,47	593,64	21,00
Std. Dev.	0,0	0,51	129,22	4,57



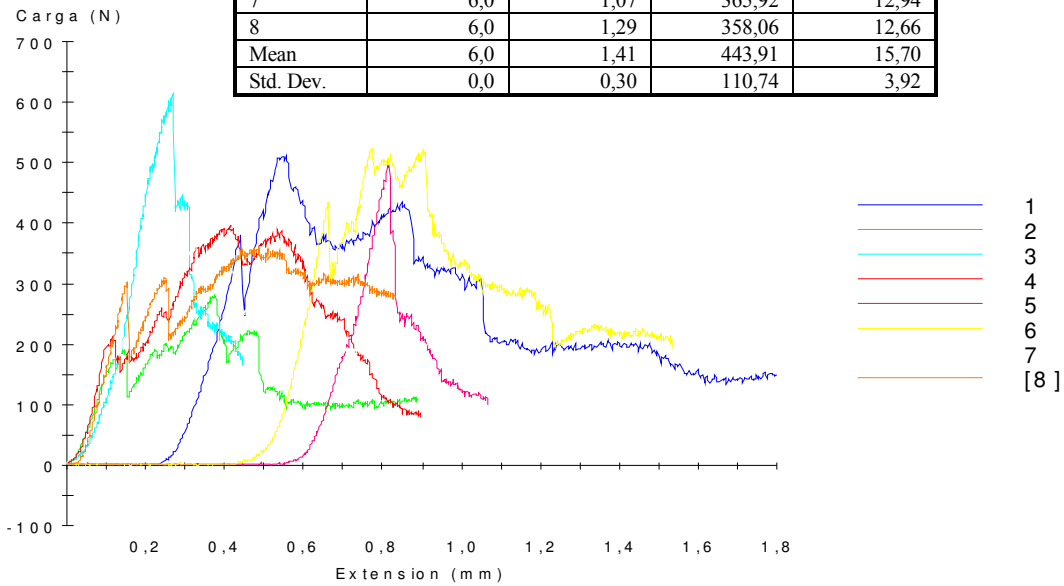
1G5W – 0,47:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	1,48	489,04	17,30
2	6,0	1,15	546,93	19,34
3	6,0	1,61	523,95	18,53
4	6,0	1,54	557,49	19,72
5	6,0	1,35	602,18	21,30
6	6,0	0,98	514,30	18,19
7	6,0	1,28	603,77	21,35
8	6,0	1,17	551,62	19,51
Mean	6,0	1,32	548,66	19,40
Std. Dev.	0,0	0,22	40,24	1,42



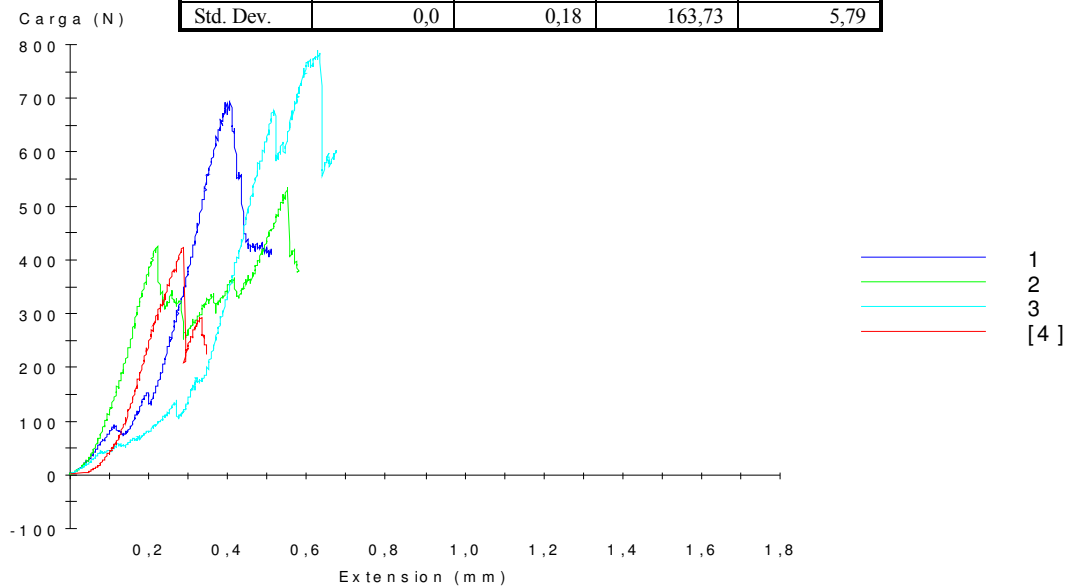
1G10W – 0,47:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	1,70	512,28	18,12
2	6,0	0,95	279,71	9,89
3	6,0	1,83	613,82	21,71
4	6,0	1,36	396,43	14,02
5	6,0	1,47	502,21	17,76
6	6,0	1,58	522,83	18,49
7	6,0	1,07	365,92	12,94
8	6,0	1,29	358,06	12,66
Mean	6,0	1,41	443,91	15,70
Std. Dev.	0,0	0,30	110,74	3,92



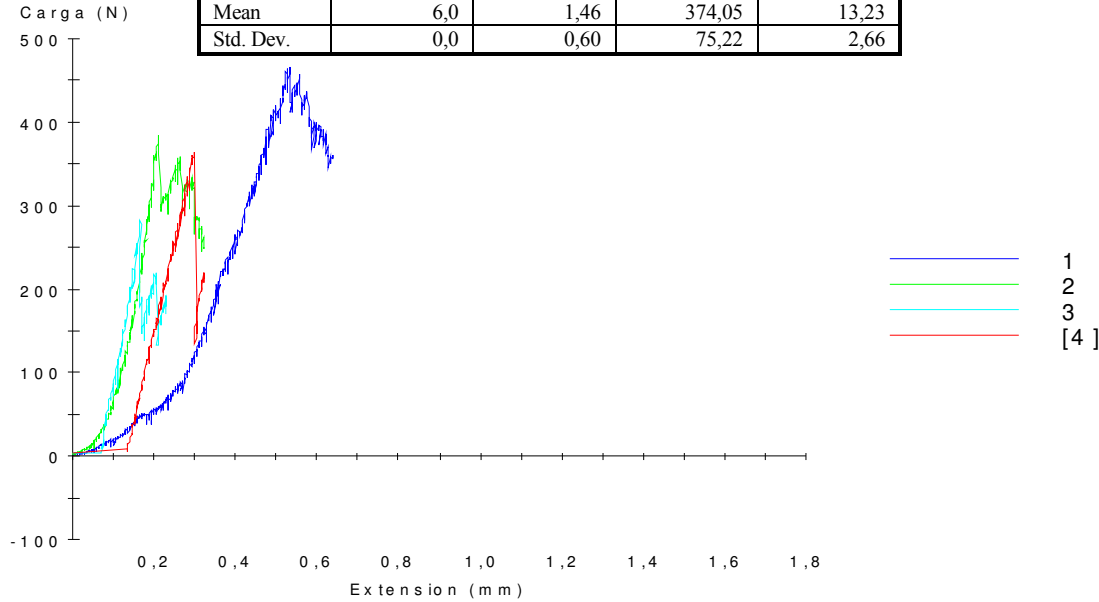
1G15W – 0,47:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	1,54	693,65	24,53
2	6,0	1,34	535,21	18,93
3	6,0	1,39	789,75	27,93
4	6,0	1,11	421,52	14,91
Mean	6,0	1,34	610,03	21,58
Std. Dev.	0,0	0,18	163,73	5,79



1G20W – 0,47:

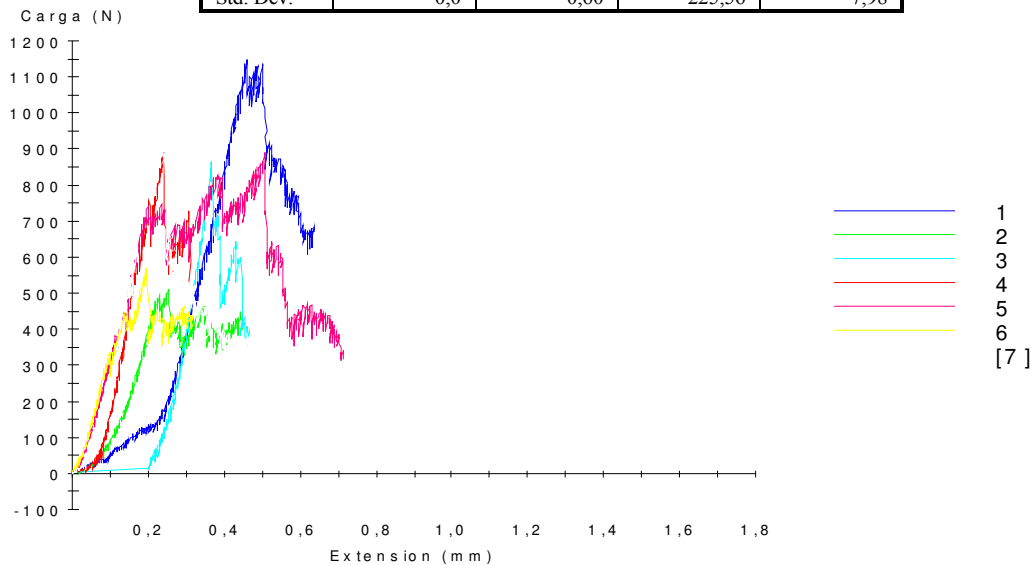
Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	0,82	465,79	16,47
2	6,0	1,95	384,46	13,60
3	6,0	2,00	282,76	10,00
4	6,0	1,07	363,19	12,85
Mean	6,0	1,46	374,05	13,23
Std. Dev.	0,0	0,60	75,22	2,66



✓ Fase líquida formada por gelatina y agua con $L/P = 0,35$

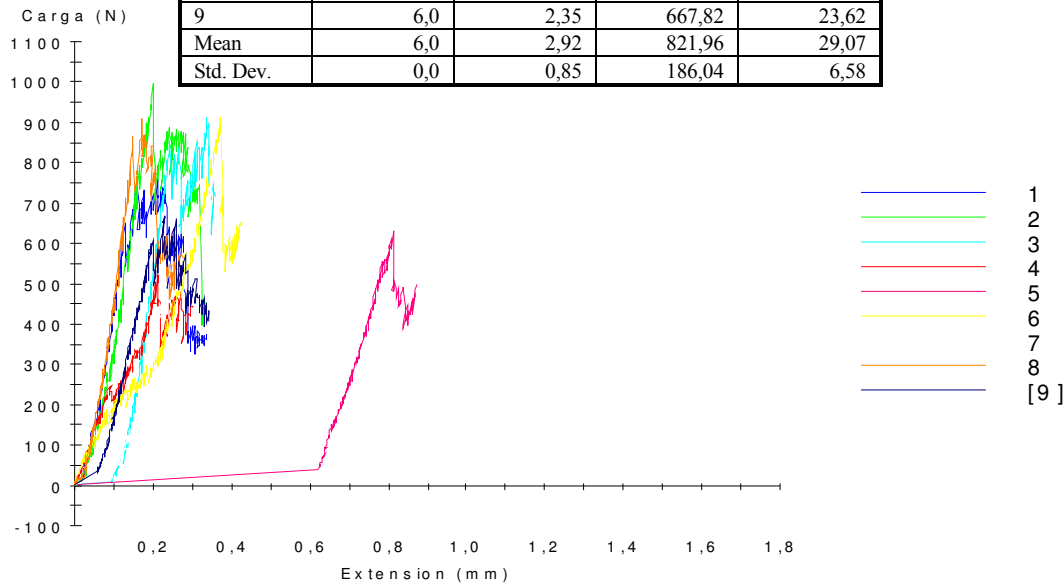
Ref W – 0,35:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	2,57	1147,59	40,59
2	6,0	2,05	512,92	18,14
3	6,0	3,45	865,17	30,60
4	6,0	3,07	892,05	31,55
5	6,0	2,46	889,55	31,46
6	6,0	2,20	569,75	20,15
7	6,0	3,55	997,59	35,28
Mean	6,0	2,76	839,23	29,68
Std. Dev.	0,0	0,60	225,56	7,98



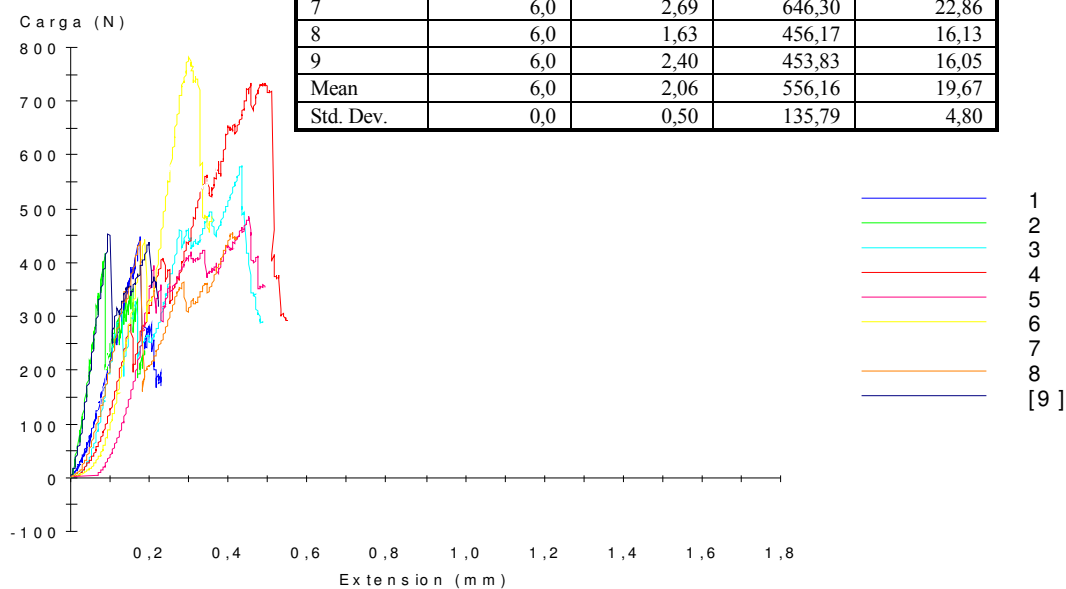
1G5W – 0,35:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	3,56	759,23	26,85
2	6,0	3,85	998,59	35,32
3	6,0	3,49	911,49	32,24
4	6,0	2,34	522,70	18,49
5	6,0	1,96	631,81	22,35
6	6,0	2,21	913,04	32,29
7	6,0	2,30	1083,20	38,31
8	6,0	4,23	909,75	32,18
9	6,0	2,35	667,82	23,62
Mean	6,0	2,92	821,96	29,07
Std. Dev.	0,0	0,85	186,04	6,58



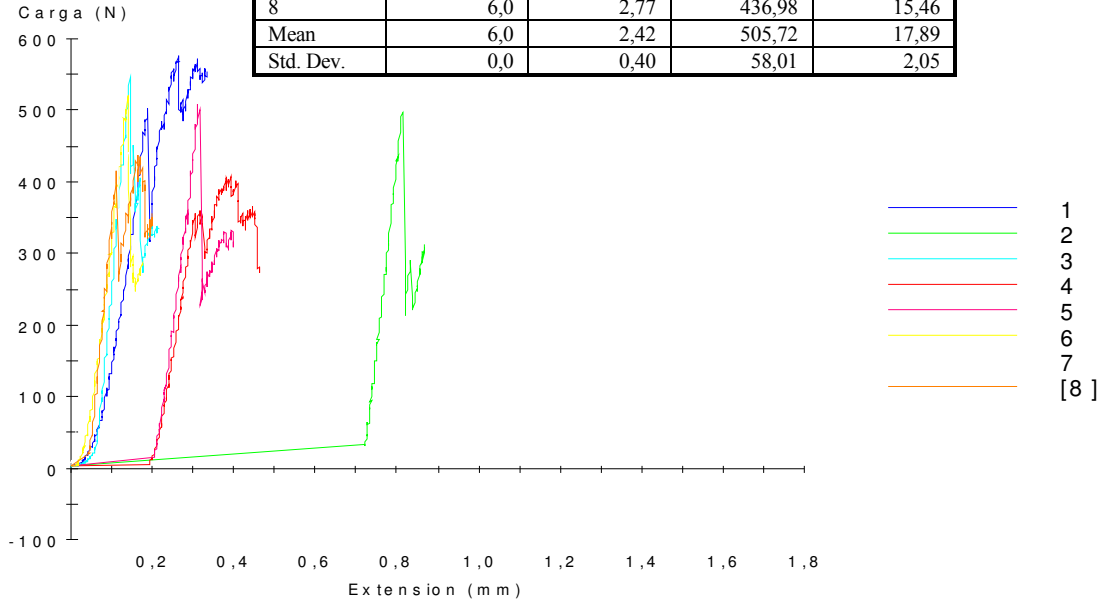
1G10W – 0,35:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	1,49	448,86	15,88
2	6,0	2,69	418,09	14,79
3	6,0	1,86	579,91	20,51
4	6,0	1,43	733,69	25,95
5	6,0	1,92	485,92	17,19
6	6,0	2,42	782,70	27,68
7	6,0	2,69	646,30	22,86
8	6,0	1,63	456,17	16,13
9	6,0	2,40	453,83	16,05
Mean	6,0	2,06	556,16	19,67
Std. Dev.	0,0	0,50	135,79	4,80



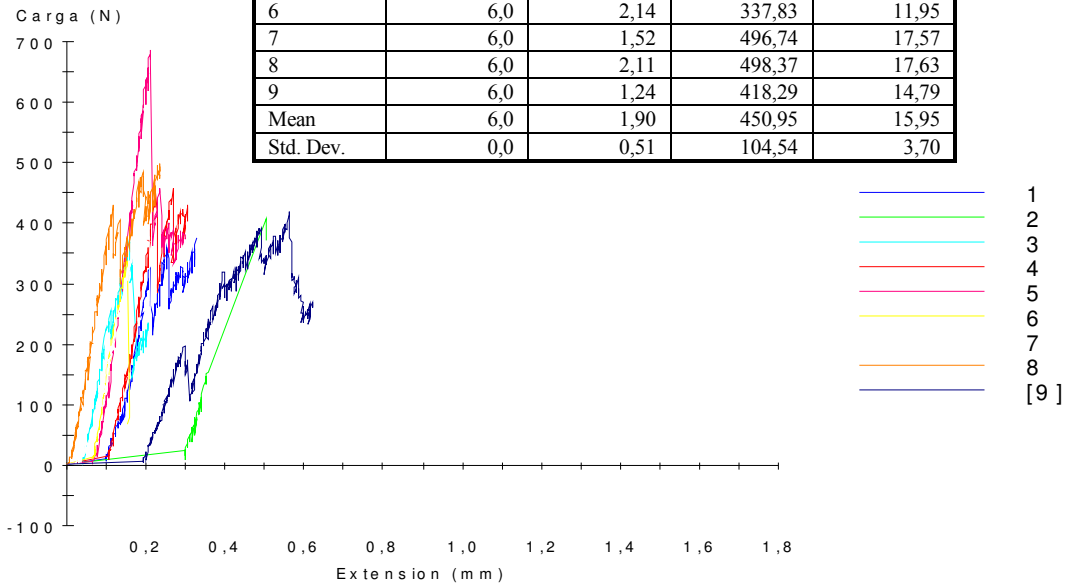
1G15W – 0,35:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	2,14	575,79	20,36
2	6,0	2,43	495,98	17,54
3	6,0	2,91	545,90	19,31
4	6,0	1,63	407,78	14,42
5	6,0	2,54	508,02	17,97
6	6,0	2,33	520,69	18,42
7	6,0	2,58	554,61	19,62
8	6,0	2,77	436,98	15,46
Mean	6,0	2,42	505,72	17,89
Std. Dev.	0,0	0,40	58,01	2,05



1G20W – 0,35:

Specimen #	Diameter mm	Modulus GPa	Peak Load N	Peak Stress MPa
1	6,0	1,77	376,76	13,33
2	6,0	1,24	406,76	14,39
3	6,0	1,93	375,32	13,27
4	6,0	2,52	460,97	16,30
5	6,0	2,67	687,47	24,31
6	6,0	2,14	337,83	11,95
7	6,0	1,52	496,74	17,57
8	6,0	2,11	498,37	17,63
9	6,0	1,24	418,29	14,79
Mean	6,0	1,90	450,95	15,95
Std. Dev.	0,0	0,51	104,54	3,70

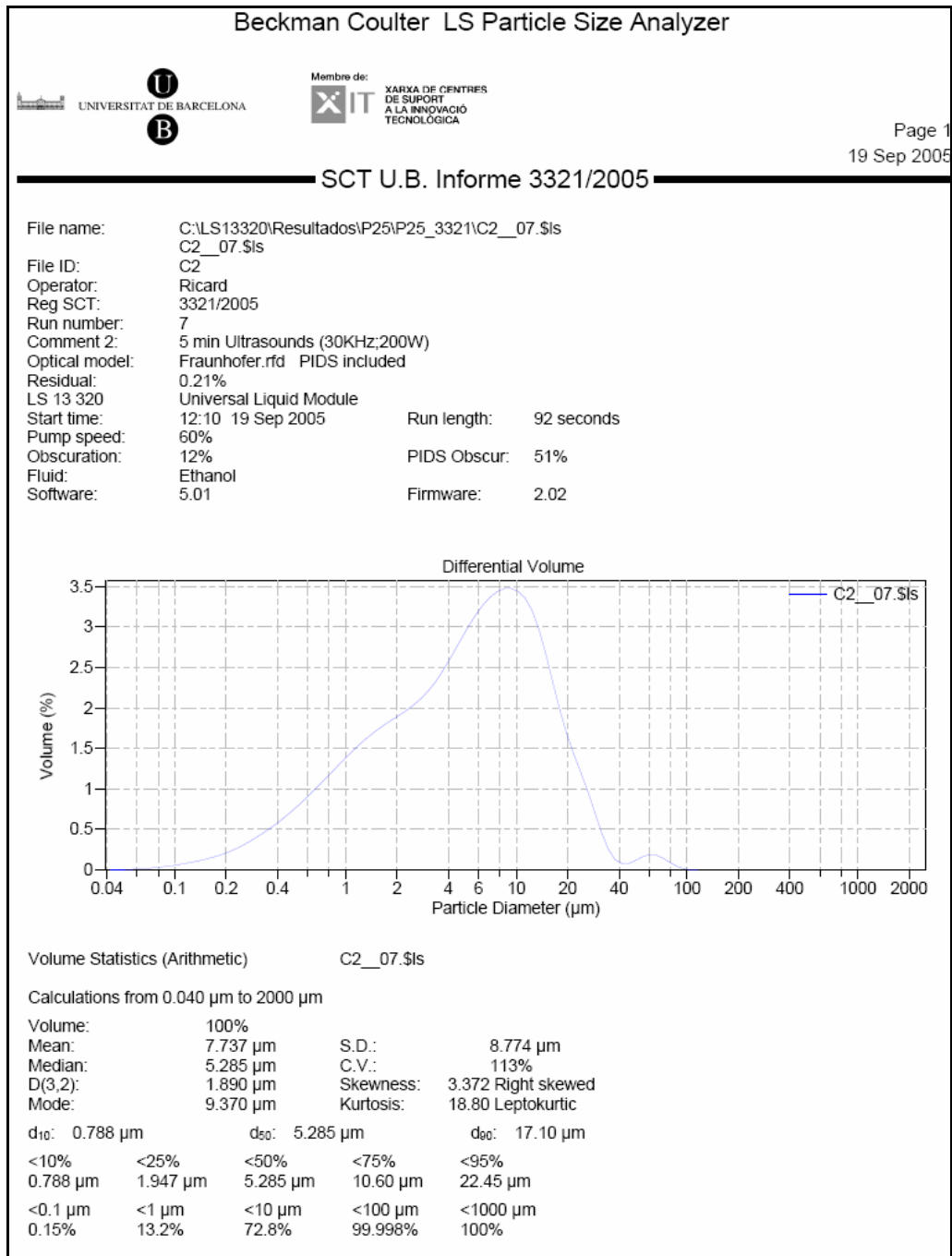




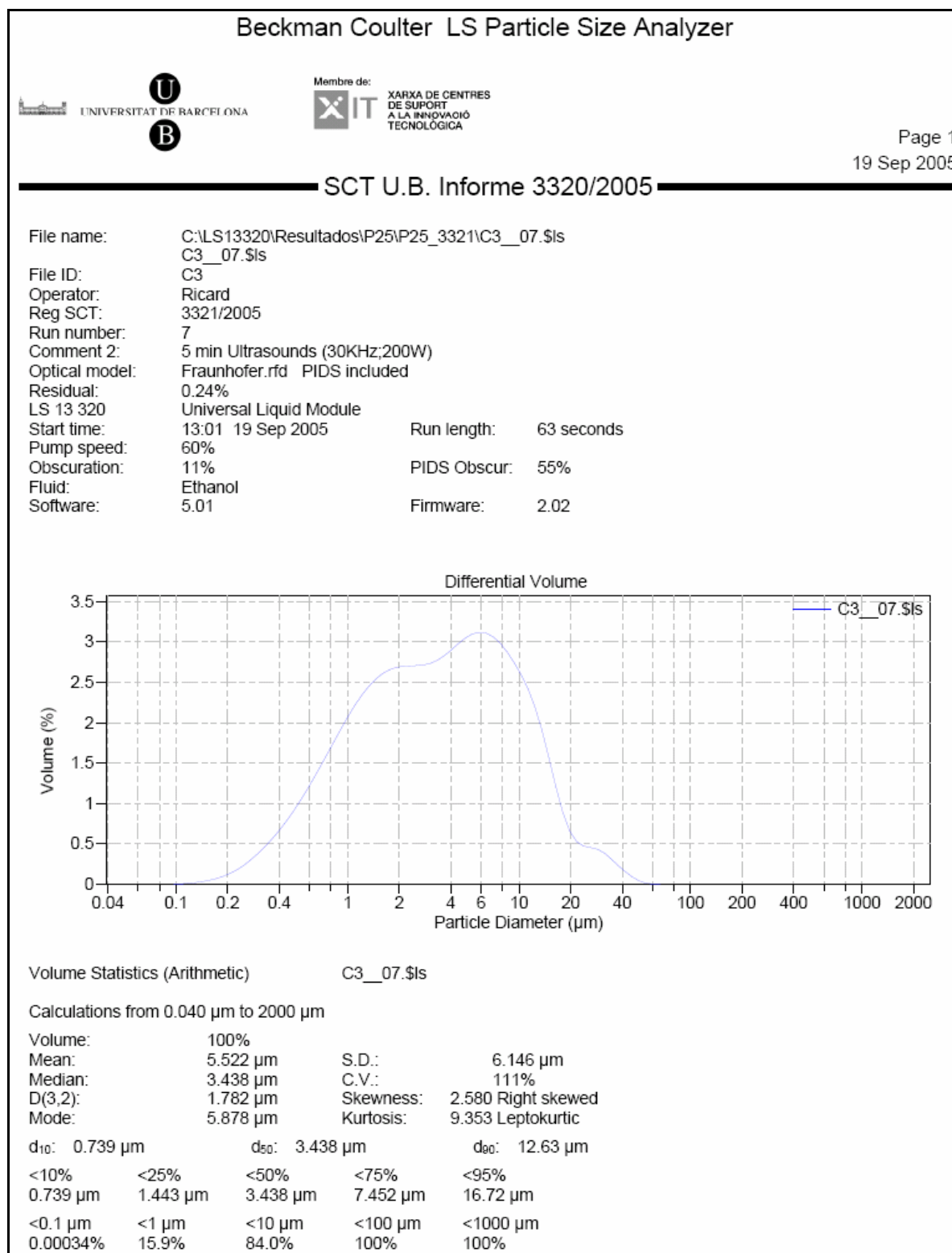
Anexo B: Distribución del tamaño de partícula por difracción láser

➤ Parte “comparación de cementos”:

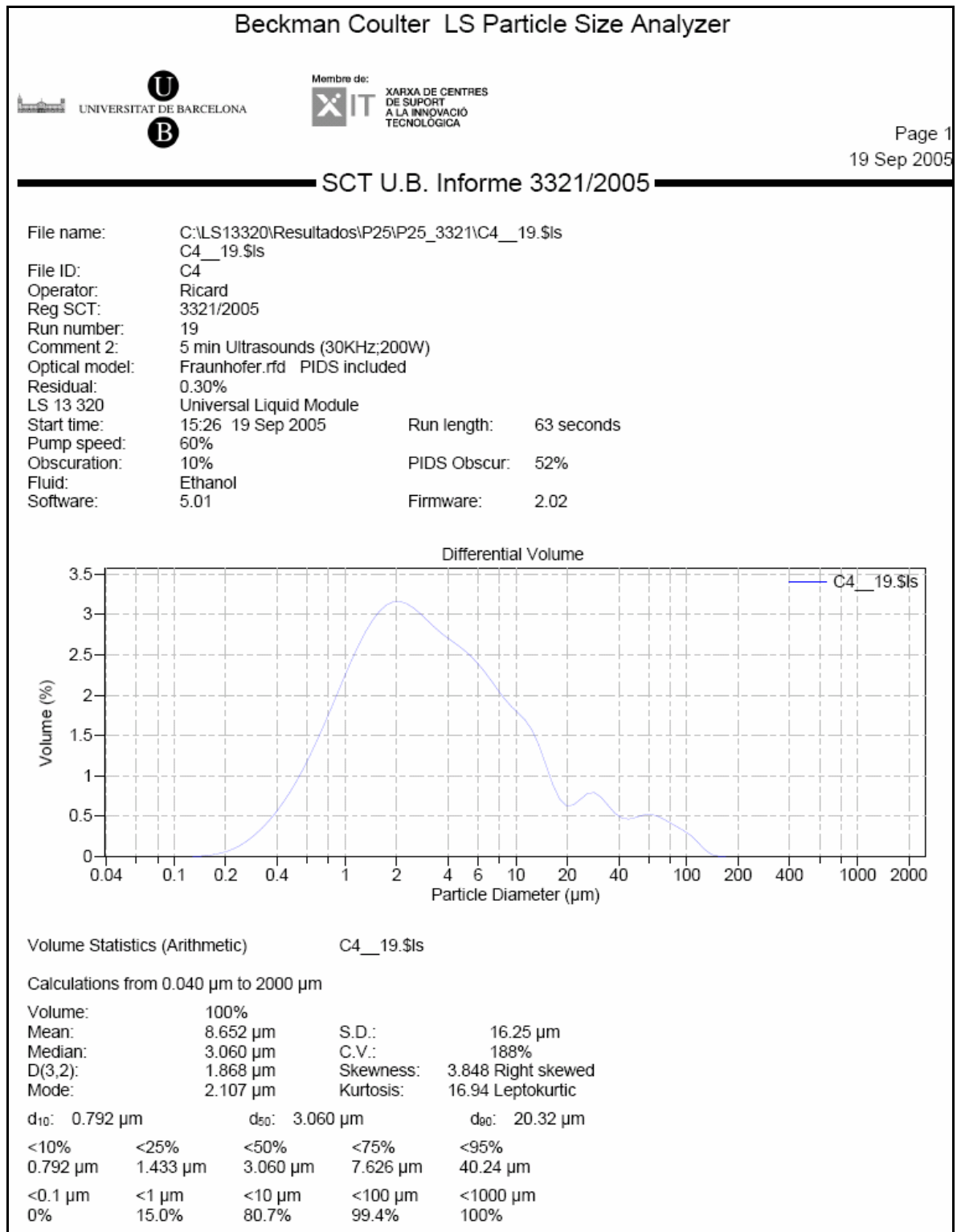
Cemento C2:



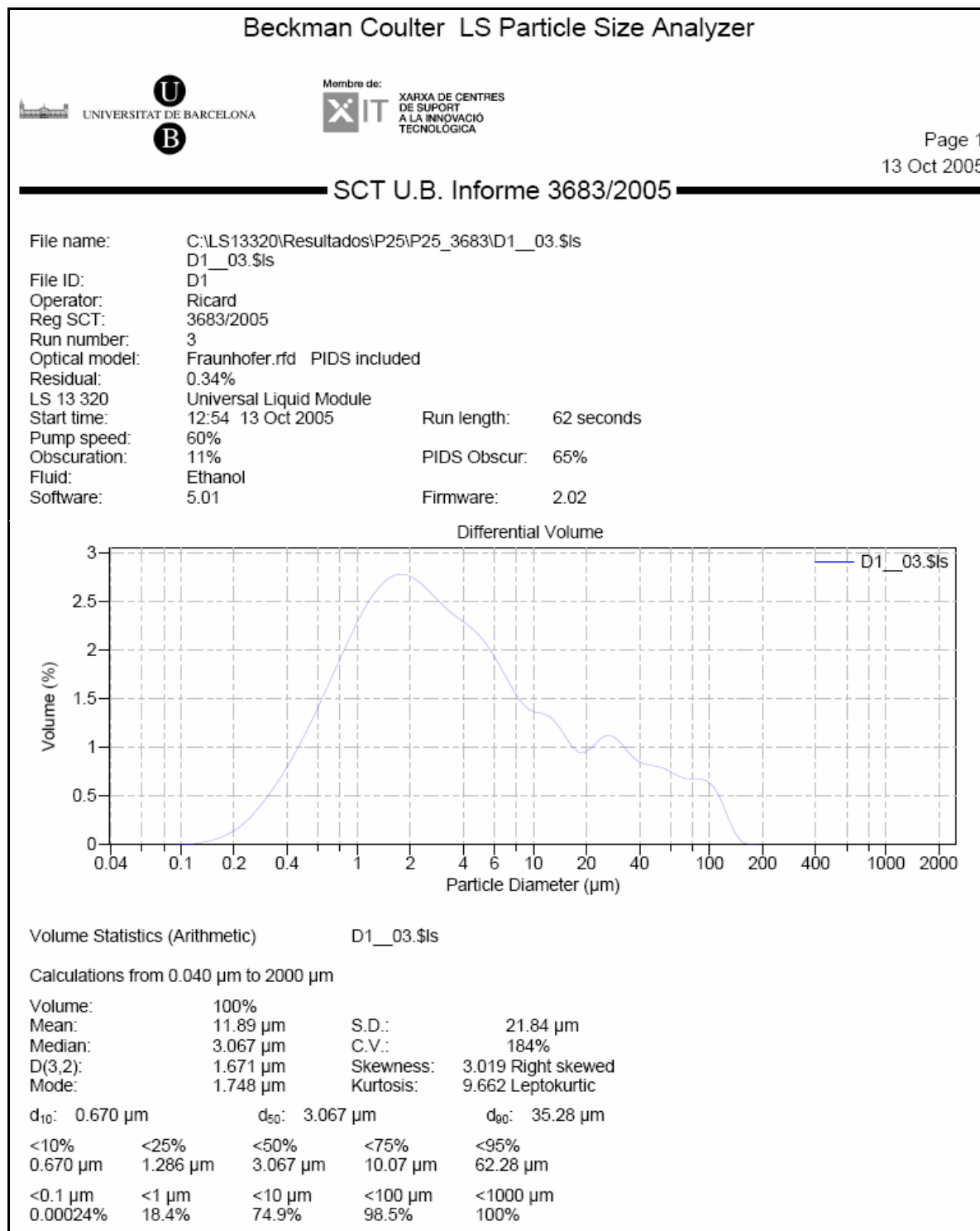
Cemento C3:



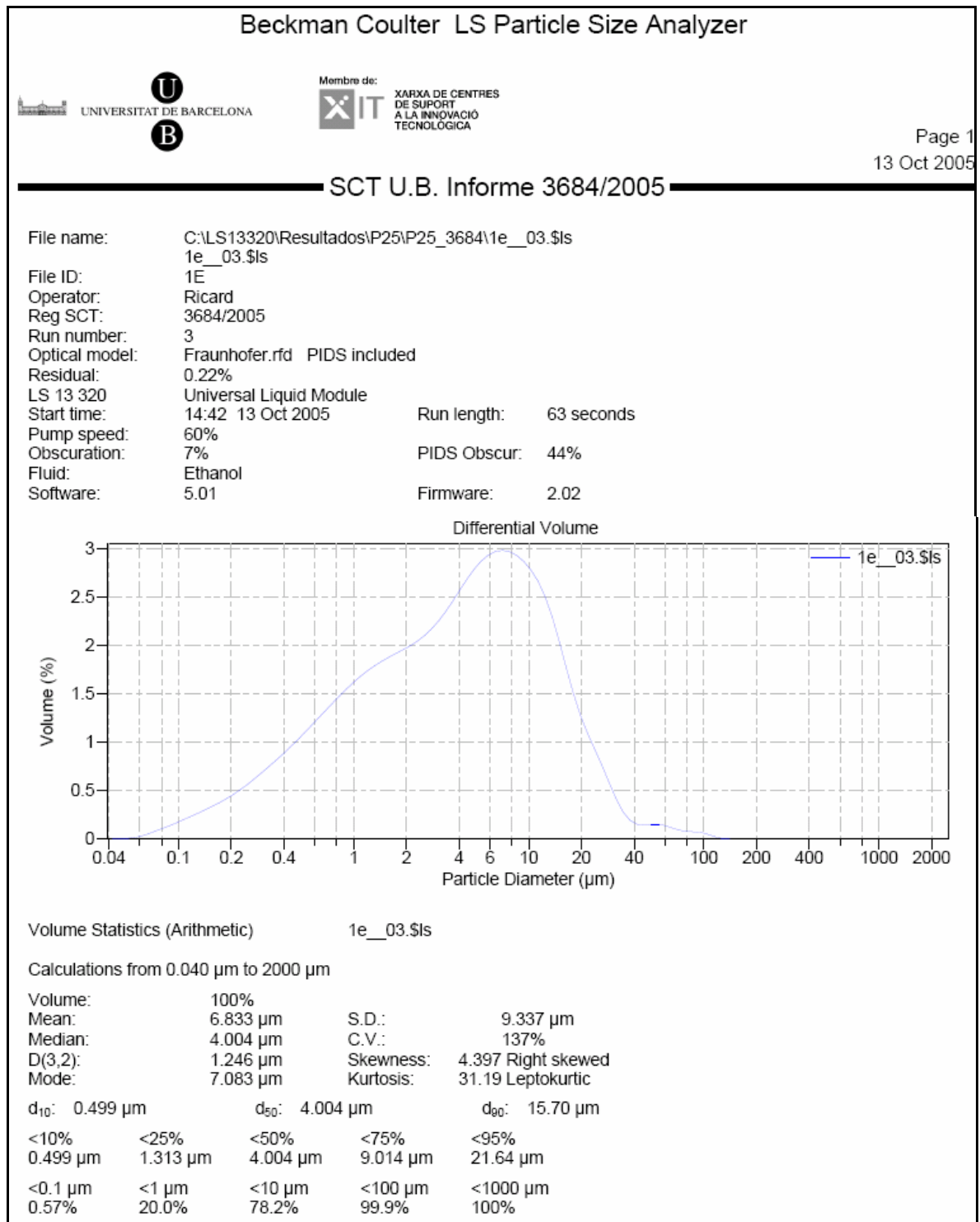
Cemento C4:



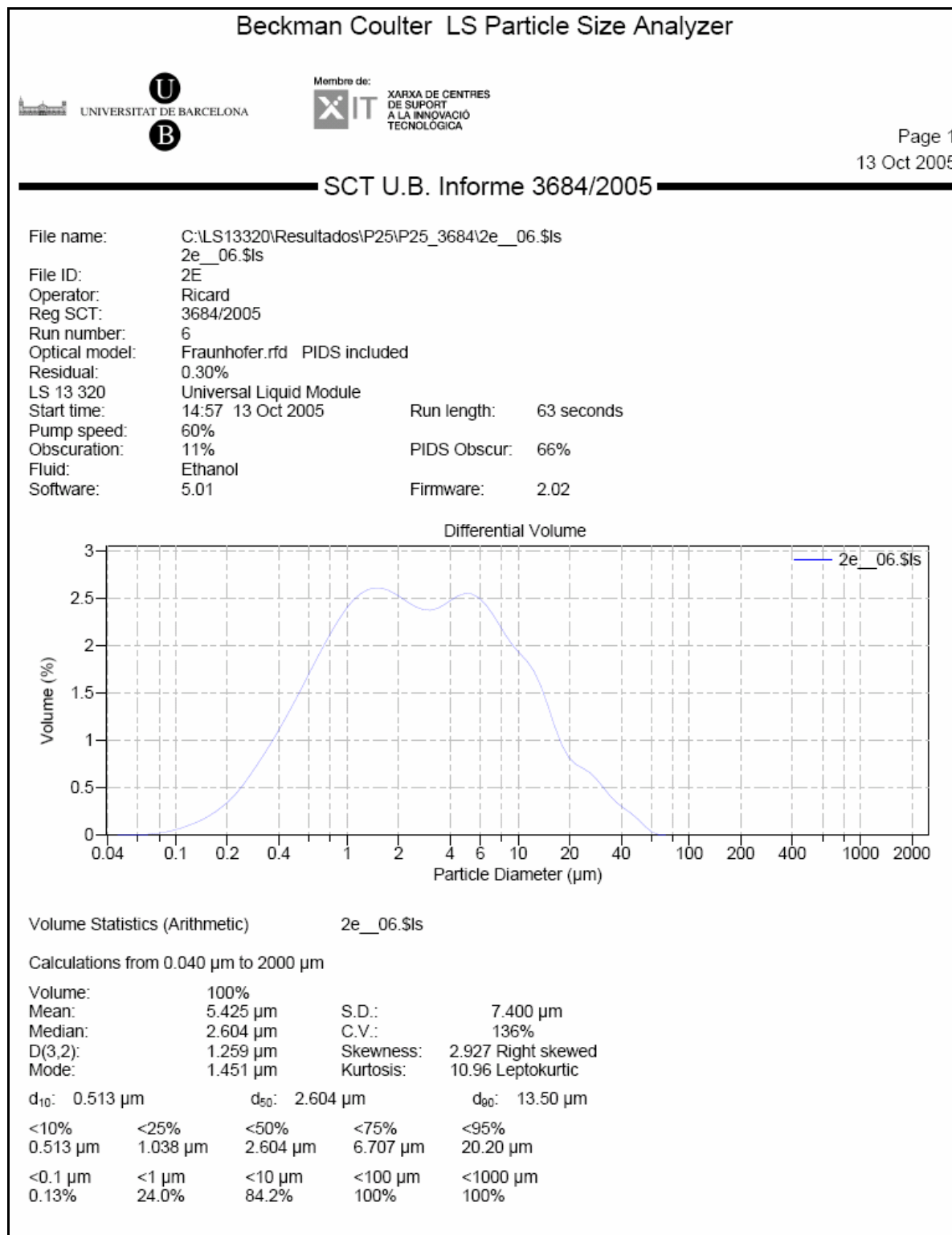
Cemento D1:



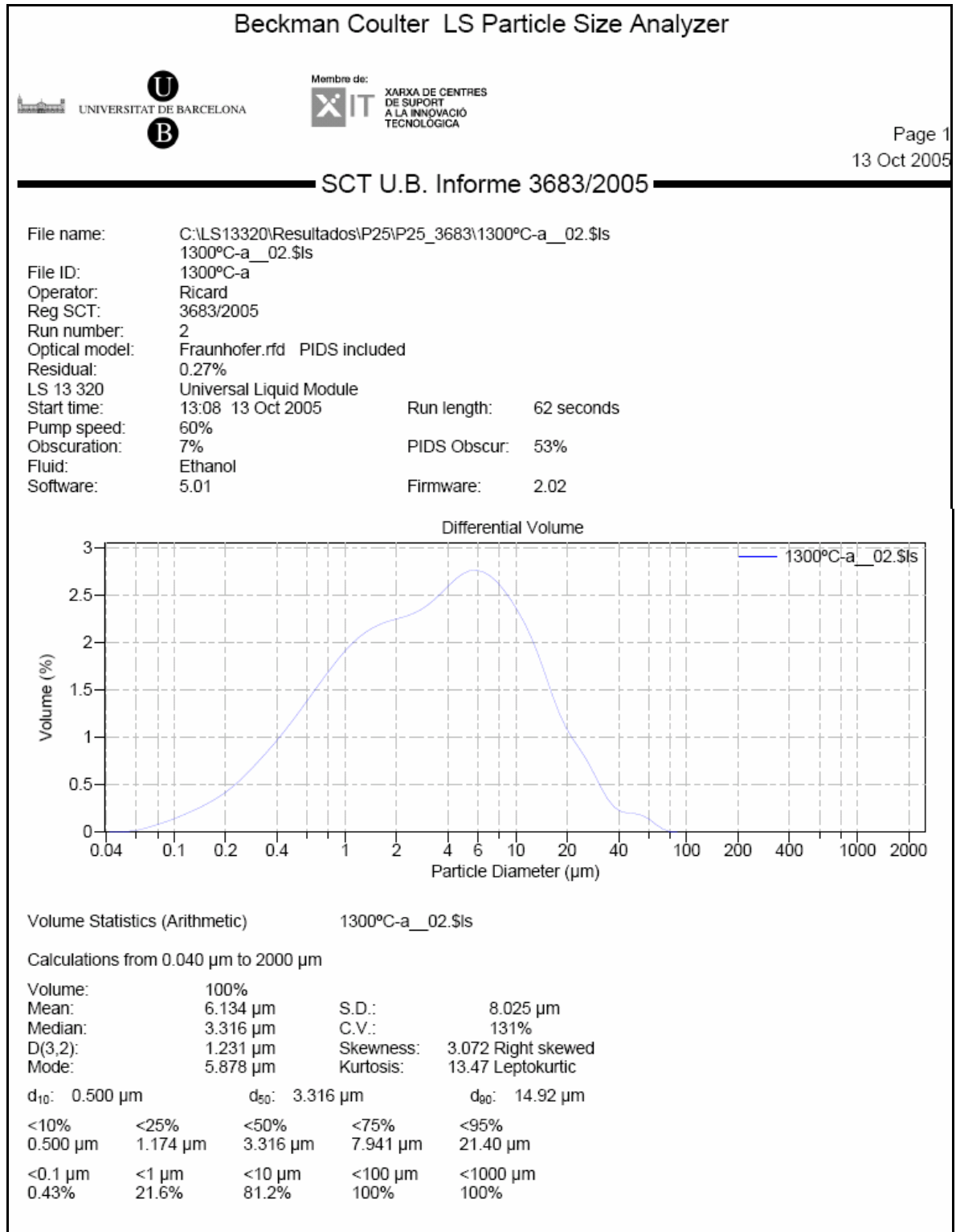
Cemento 1E:



Cemento 2E:

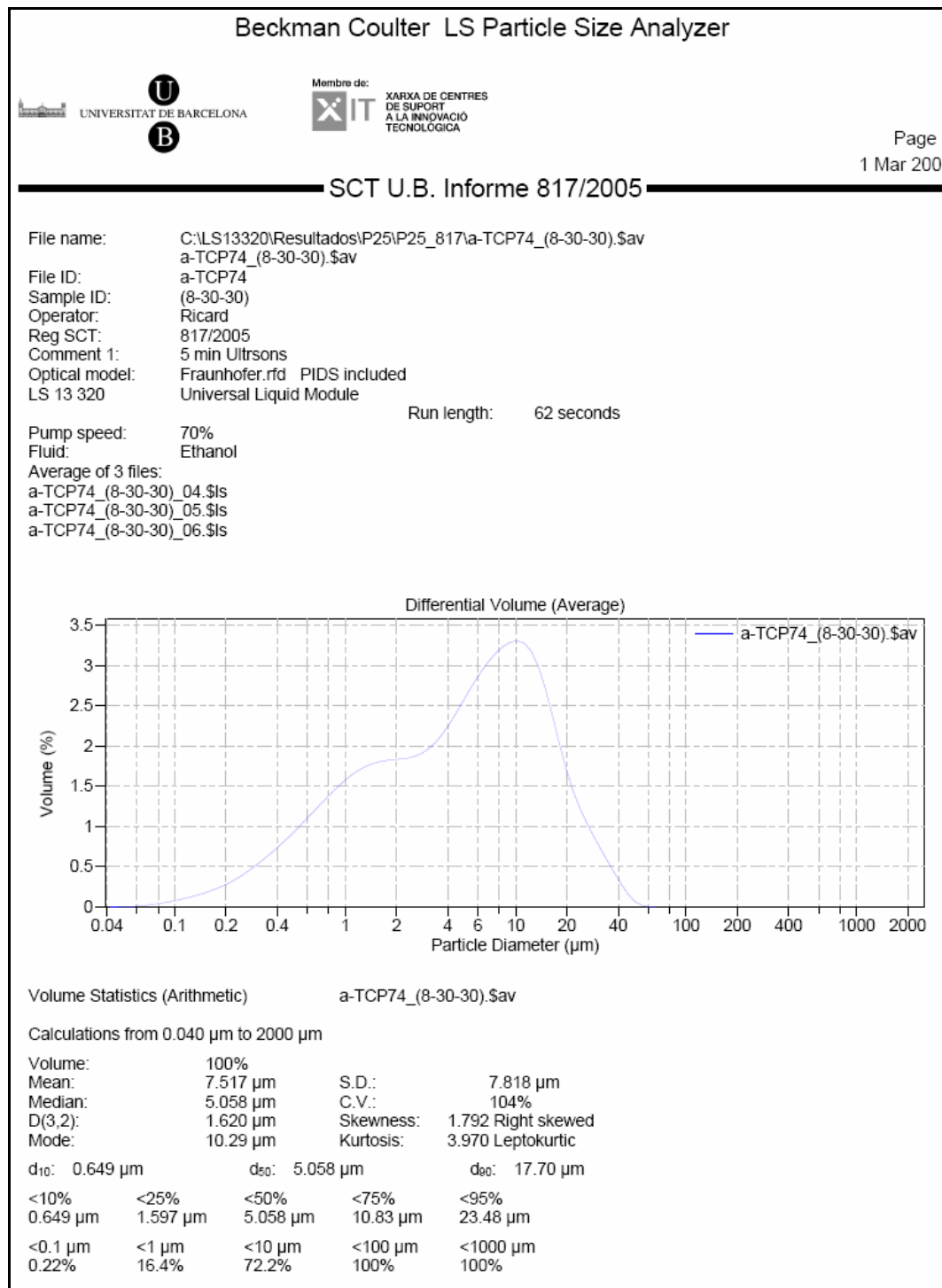


Cemento 5E:

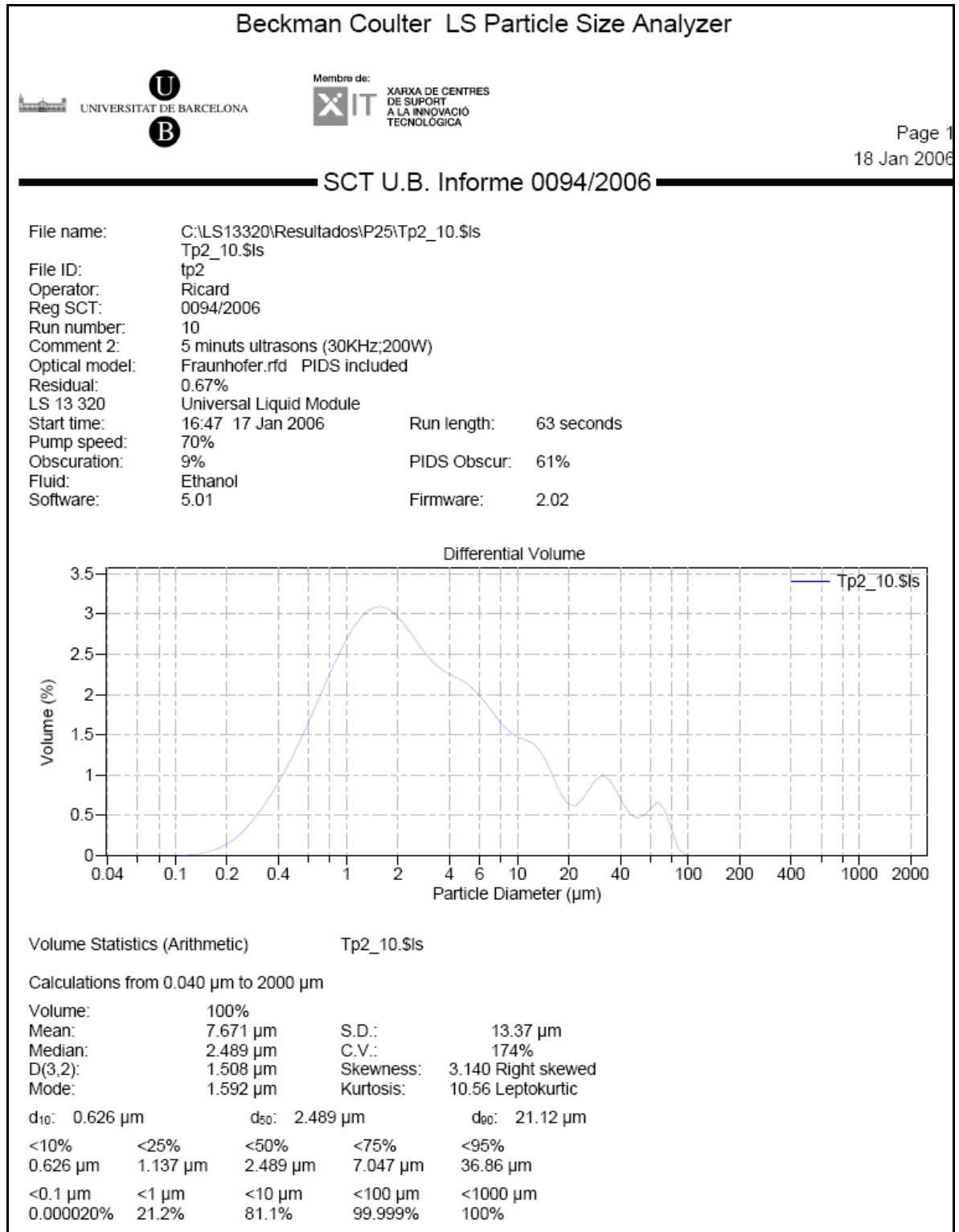


➤ Parte “Búsqueda de protocolos para el molino planetario de bolas”:

8:30:30



9:180:180



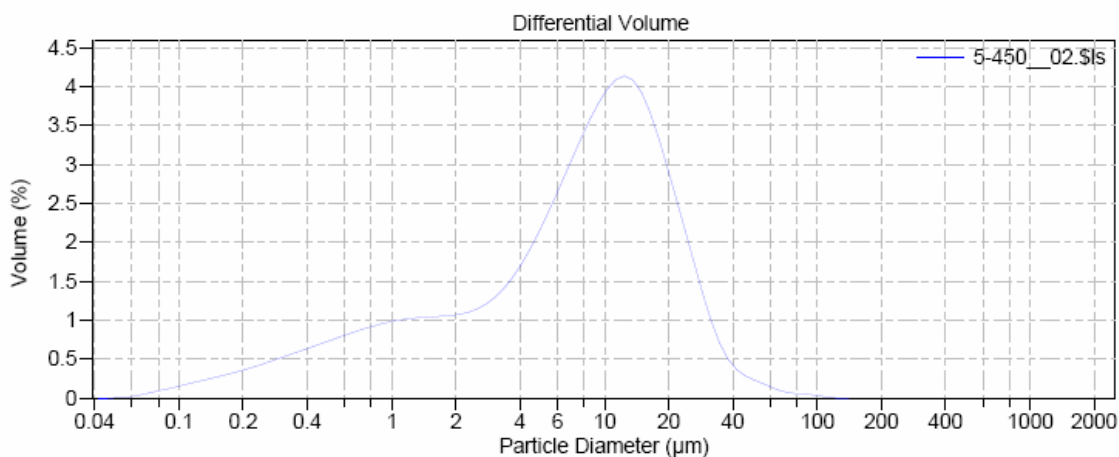
5:450

Beckman Coulter LS Particle Size Analyzer



SCT U.B. Informe 3759/2005

File name: C:\LS13320\Resultados\P25\P25_3759\5-450__02.\$ls
 File ID: 5-450__02.\$ls
 Operator: Ricard
 Reg SCT: 3759/2005
 Run number: 2
 Comment 1: 5 min. ultrasounds (30KHz;200W)
 Optical model: Fraunhofer.rfd PIDS included
 Residual: 0.19%
 LS 13 320 Universal Liquid Module
 Start time: 15:32 18 Oct 2005 Run length: 92 seconds
 Pump speed: 60%
 Obscuration: 9% PIDS Obscur: 51%
 Fluid: Ethanol
 Software: 5.01 Firmware: 2.02



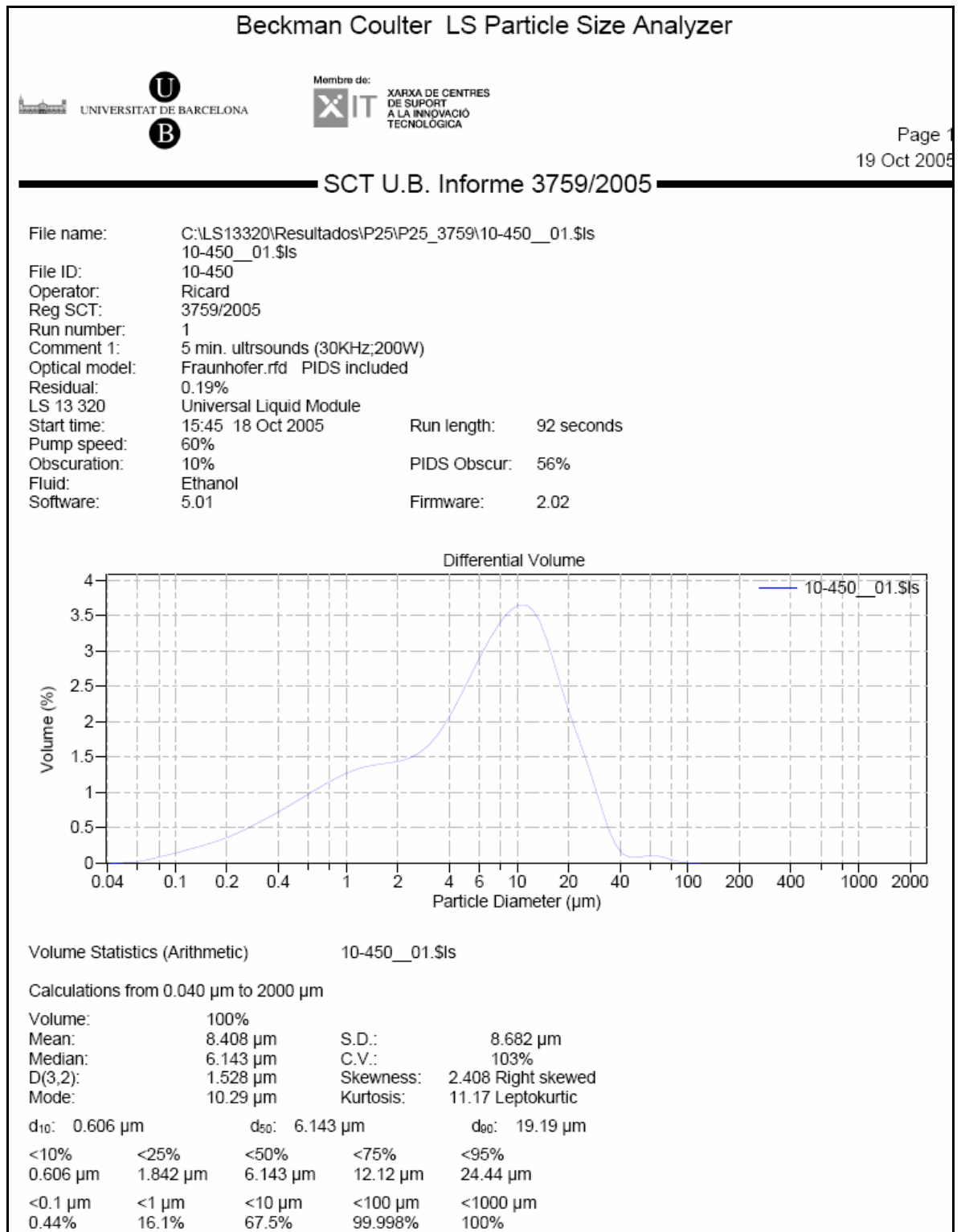
Volume Statistics (Arithmetic) 5-450__02.\$ls

Calculations from 0.040 µm to 2000 µm

Volume:	100%				
Mean:	10.20 µm	S.D.:	10.15 µm		
Median:	7.995 µm	C.V.:	99.4%		
D(3,2):	1.643 µm	Skewness:	2.482 Right skewed		
Mode:	12.40 µm	Kurtosis:	12.19 Leptokurtic		
d ₁₀ :	0.654 µm	d ₅₀ :	7.995 µm	d ₉₀ :	22.09 µm
<10%	<25%	<50%	<75%	<95%	
0.654 µm	2.599 µm	7.995 µm	14.49 µm	27.84 µm	
<0.1 µm	<1 µm	<10 µm	<100 µm	<1000 µm	
0.51%	14.2%	58.8%	99.96%	100%	



10:450



15:450

Beckman Coulter LS Particle Size Analyzer

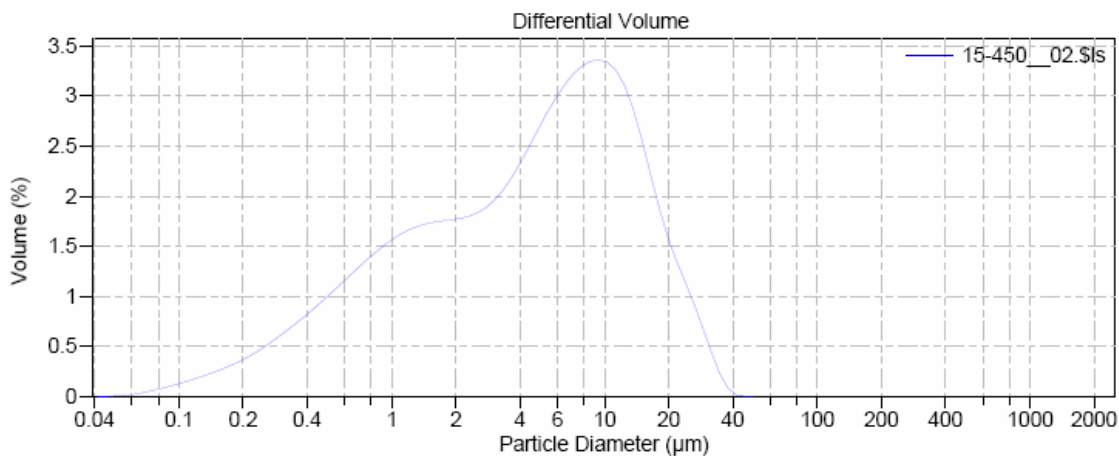


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Page 1
 19 Oct 2005

SCT U.B. Informe 3759/2005

File name: C:\LS13320\Resultados\P25\P25_3759\15-450__02.\$ls
 15-450__02.\$ls
 File ID: 15-450
 Operator: Ricard
 Reg SCT: 3759/2005
 Run number: 2
 Comment 1: 5 min. ultrasounds (30KHz;200W)
 Optical model: Fraunhofer.rfd PIDS included
 Residual: 0.21%
 LS 13 320 Universal Liquid Module
 Start time: 16:05 18 Oct 2005 Run length: 93 seconds
 Pump speed: 60%
 Obscuration: 9% PIDS Obscur: 52%
 Fluid: Ethanol
 Software: 5.01 Firmware: 2.02



Volume Statistics (Arithmetic) 15-450__02.\$ls

Calculations from 0.040 µm to 2000 µm

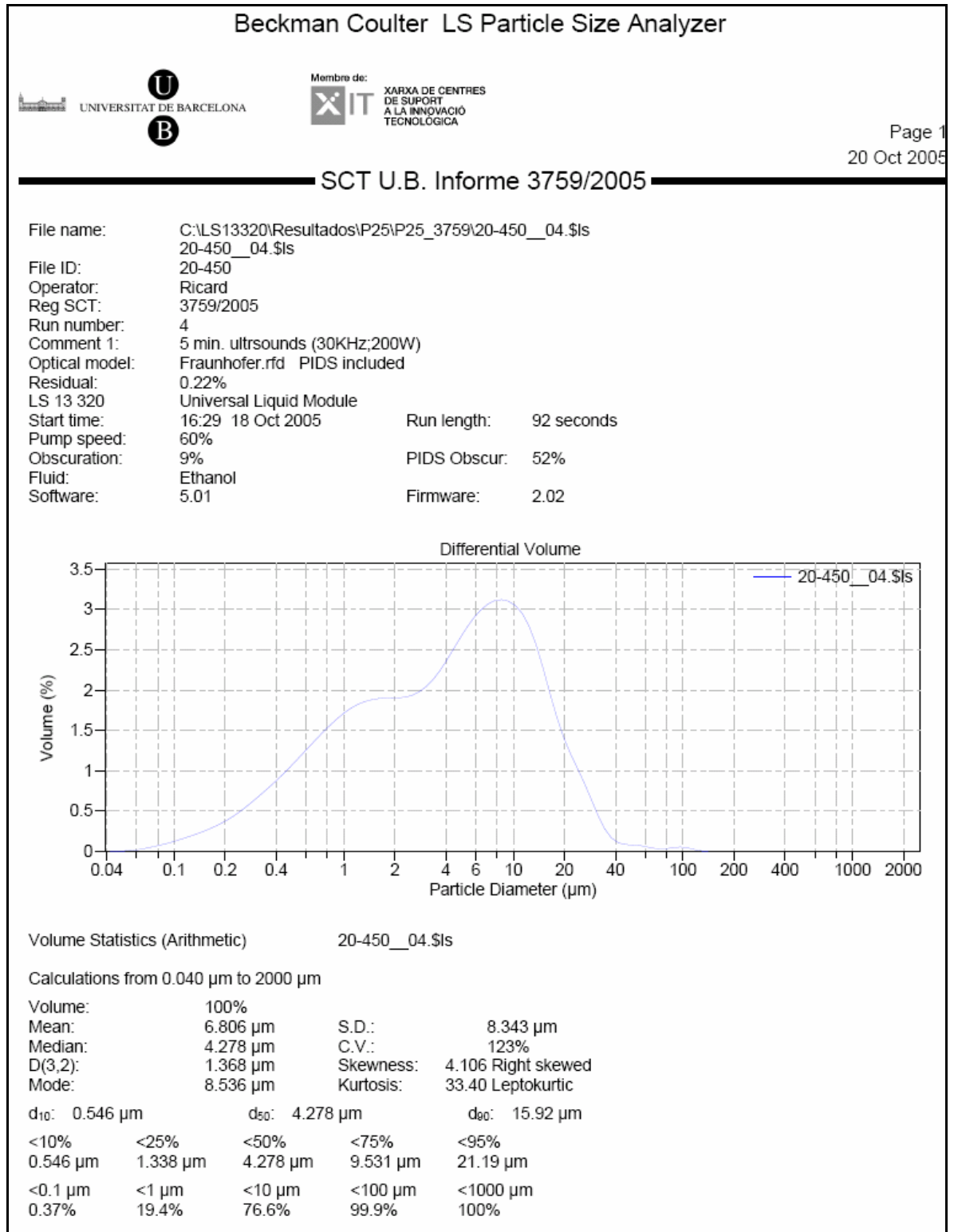
Volume:	100%	S.D.:	6.712 µm
Mean:	6.805 µm	C.V.:	98.6%
Median:	4.767 µm	Skewness:	1.453 Right skewed
D(3,2):	1.416 µm	Kurtosis:	2.128 Leptokurtic
Mode:	9.370 µm		

d₁₀: 0.565 µm d₅₀: 4.767 µm d₉₀: 16.14 µm

<10%	<25%	<50%	<75%	<95%
0.565 µm	1.464 µm	4.767 µm	10.07 µm	20.68 µm
<0.1 µm	<1 µm	<10 µm	<100 µm	<1000 µm
0.39%	18.2%	74.8%	100%	100%



20:450



5:500 (5)

Beckman Coulter LS Particle Size Analyzer

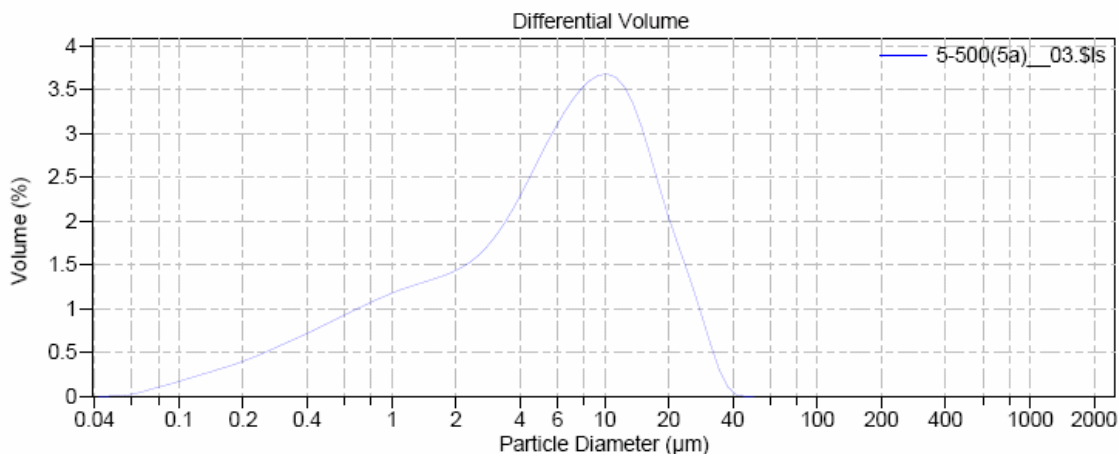


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 23 Dec 2005

SCT U.B. Informe 4474/2005

File name: C:\LS13320\Resultados\P25\P25_4474\5-500(5a)__03.\$ls
 5-500(5a)__03.\$ls
 File ID: 5-500(5a)
 Operator: Ricard
 Reg SCT: 4474/2005
 Run number: 3
 Comment 2: 5 min Ultrasons (30KHz;200W)
 Optical model: Fraunhofer.rfd PIDS included
 Residual: 0.19%
 LS 13 320 Universal Liquid Module
 Start time: 14:30 23 Dec 2005 Run length: 62 seconds
 Pump speed: 40%
 Obscuration: 9% PIDS Obscur: 51%
 Fluid: Ethanol
 Software: 5.01 Firmware: 2.02



Volume Statistics (Arithmetic) 5-500(5a)__03.\$ls

Calculations from 0.040 µm to 2000 µm

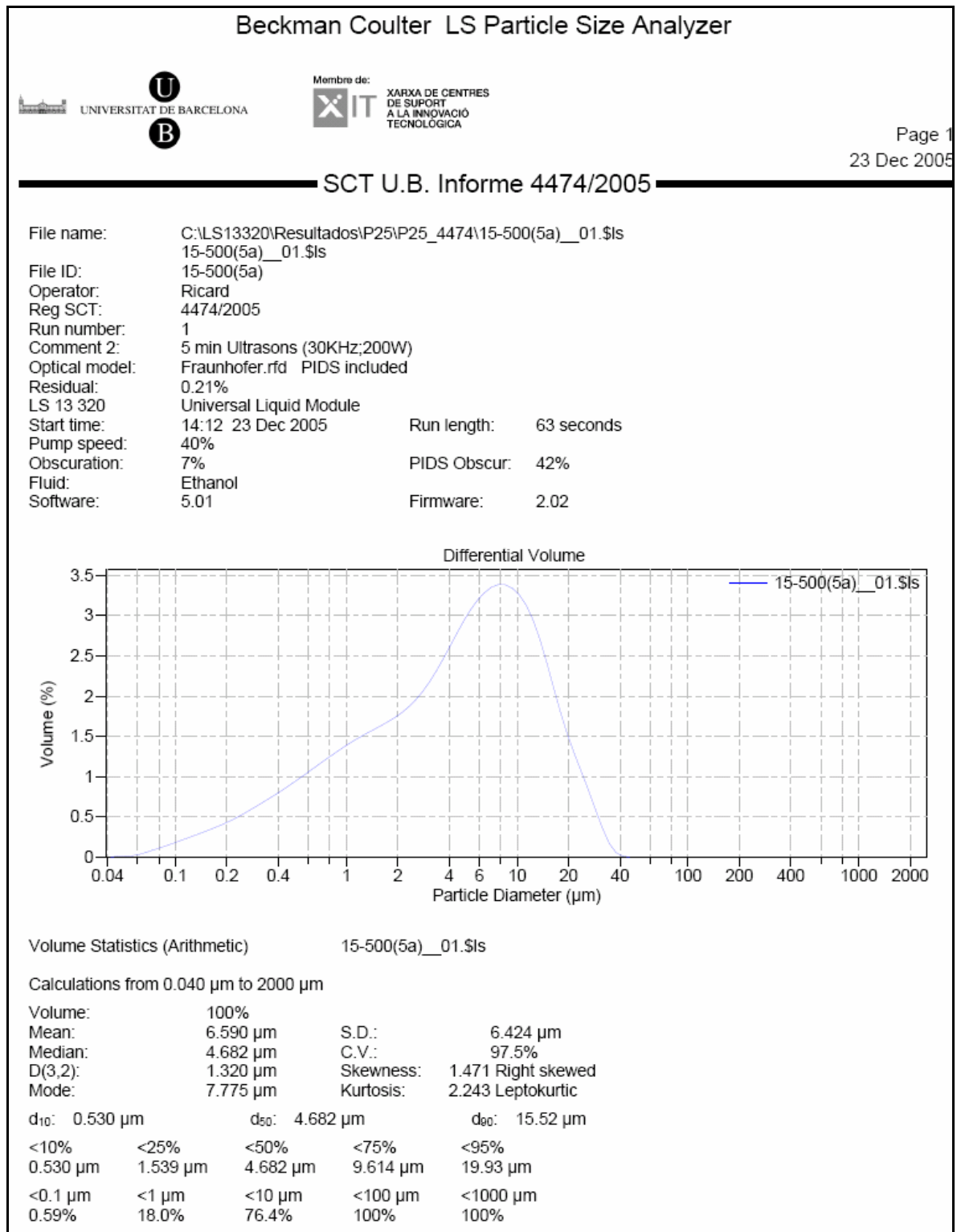
Volume:	100%	S.D.:	7.119 µm
Mean:	7.735 µm	C.V.:	92.0%
Median:	5.874 µm	Skewness:	1.247 Right skewed
D(3,2):	1.448 µm	Kurtosis:	1.363 Leptokurtic
Mode:	10.29 µm		

d ₁₀ :	0.579 µm	d ₅₀ :	5.874 µm	d ₉₀ :	17.86 µm
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<10%	<25%	<50%	<75%	<95%
0.579 µm	1.893 µm	5.874 µm	11.45 µm	22.37 µm
<0.1 µm	<1 µm	<10 µm	<100 µm	<1000 µm
0.56%	16.1%	69.7%	100%	100%



15:500 (5)



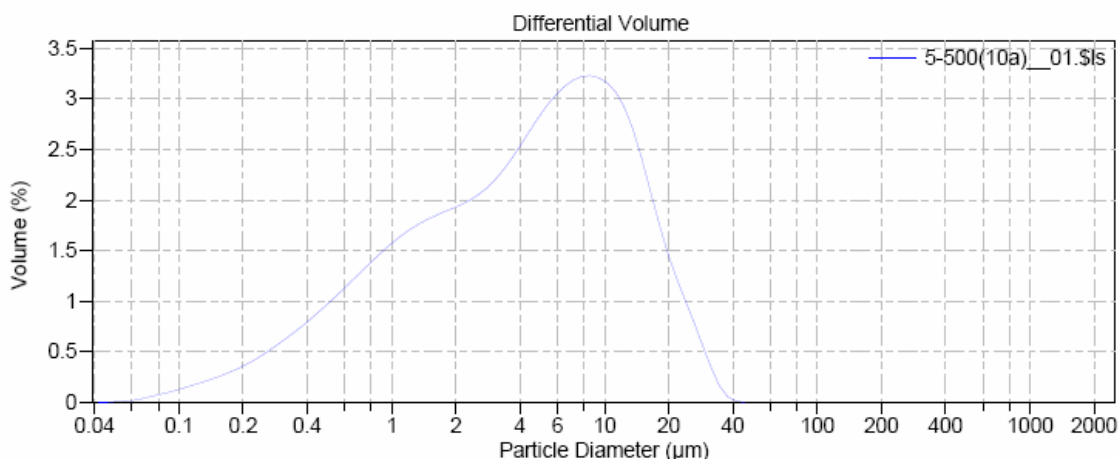
5:500 (10)

Beckman Coulter LS Particle Size Analyzer



SCT U.B. Informe 4474/2005

File name: C:\LS13320\Resultados\P25\P25_4474\5-500(10a)_01.\$ls
 5-500(10a)_01.\$ls
 File ID: 5-500(10a)
 Operator: Ricard
 Reg SCT: 4474/2005
 Run number: 1
 Comment 2: 5 min Ultrasons (30KHz;200W)
 Optical model: Fraunhofer.rfd PIDS included
 Residual: 0.21%
 LS 13 320 Universal Liquid Module
 Start time: 14:39 23 Dec 2005 Run length: 62 seconds
 Pump speed: 40%
 Obscuration: 8% PIDS Obscur: 47%
 Fluid: Ethanol
 Software: 5.01 Firmware: 2.02



Volume Statistics (Arithmetic) 5-500(10a)_01.\$ls

Calculations from 0.040 µm to 2000 µm

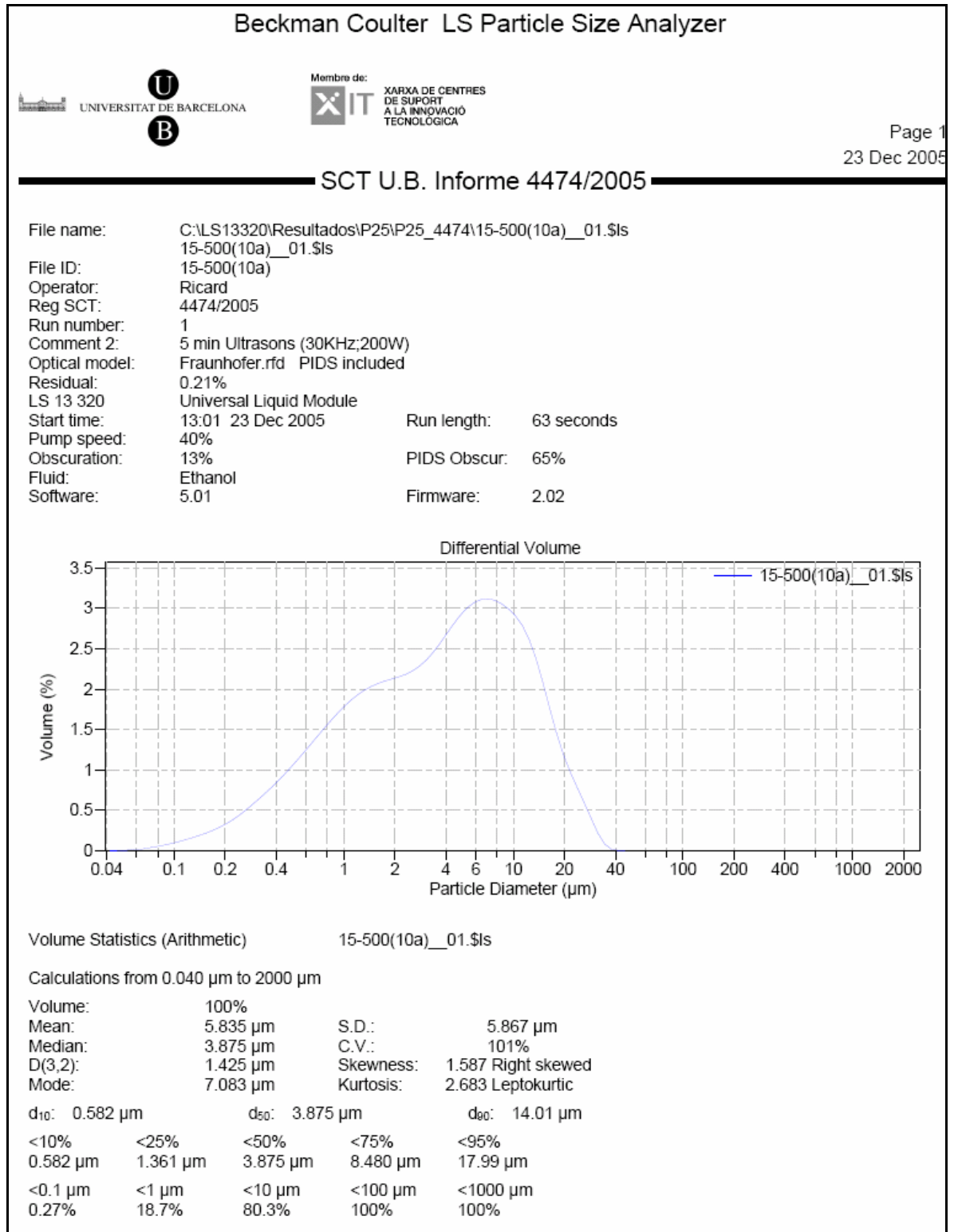
Volume: 100%
 Mean: 6.471 µm S.D.: 6.400 µm
 Median: 4.437 µm C.V.: 98.9%
 D(3,2): 1.420 µm Skewness: 1.496 Right skewed
 Mode: 8.536 µm Kurtosis: 2.296 Leptokurtic

d₁₀: 0.579 µm d₅₀: 4.437 µm d₉₀: 15.41 µm

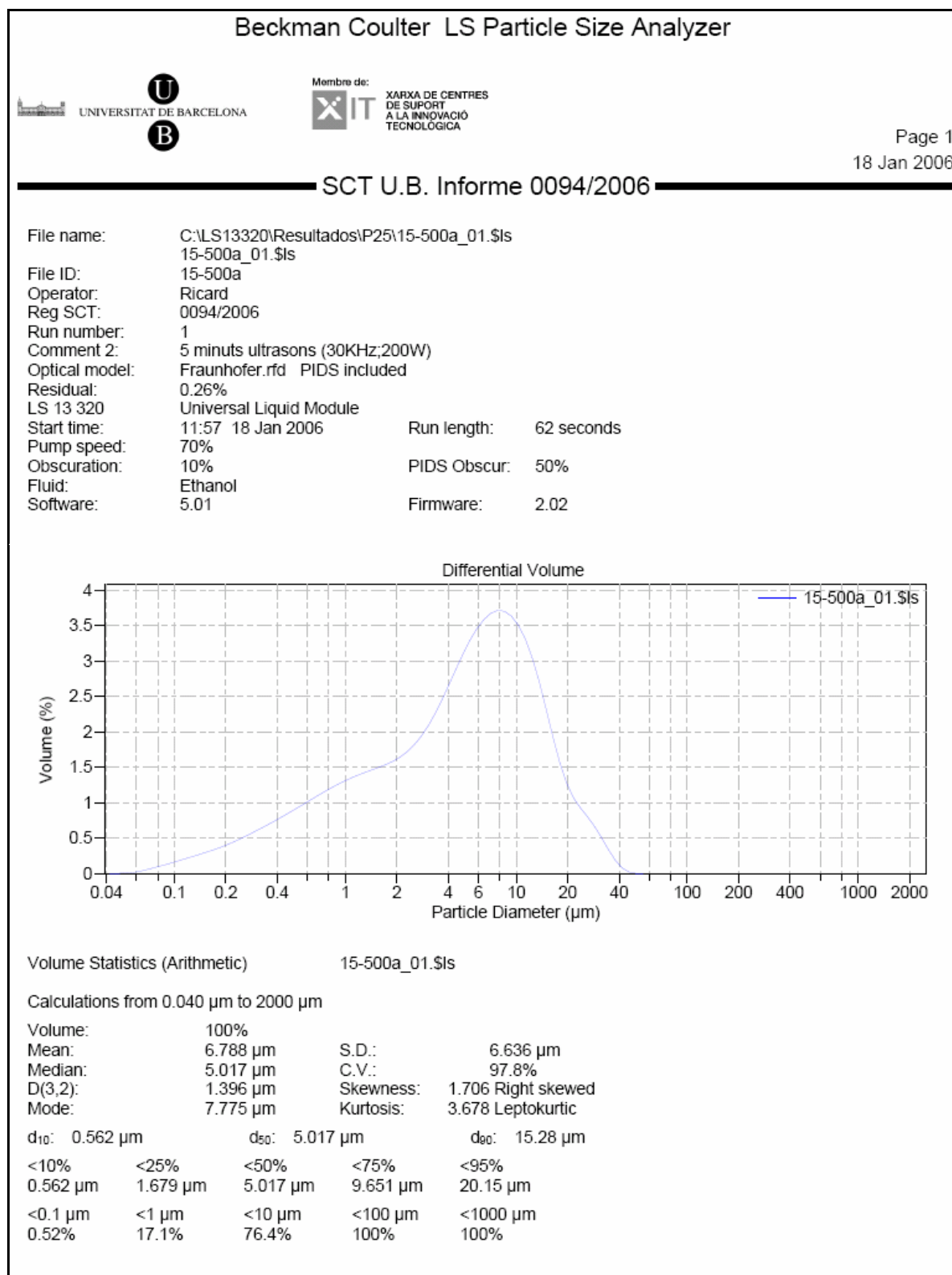
<10%	<25%	<50%	<75%	<95%
0.579 µm	1.481 µm	4.437 µm	9.504 µm	19.75 µm
<0.1 µm	<1 µm	<10 µm	<100 µm	<1000 µm
0.39%	17.8%	76.8%	100%	100%



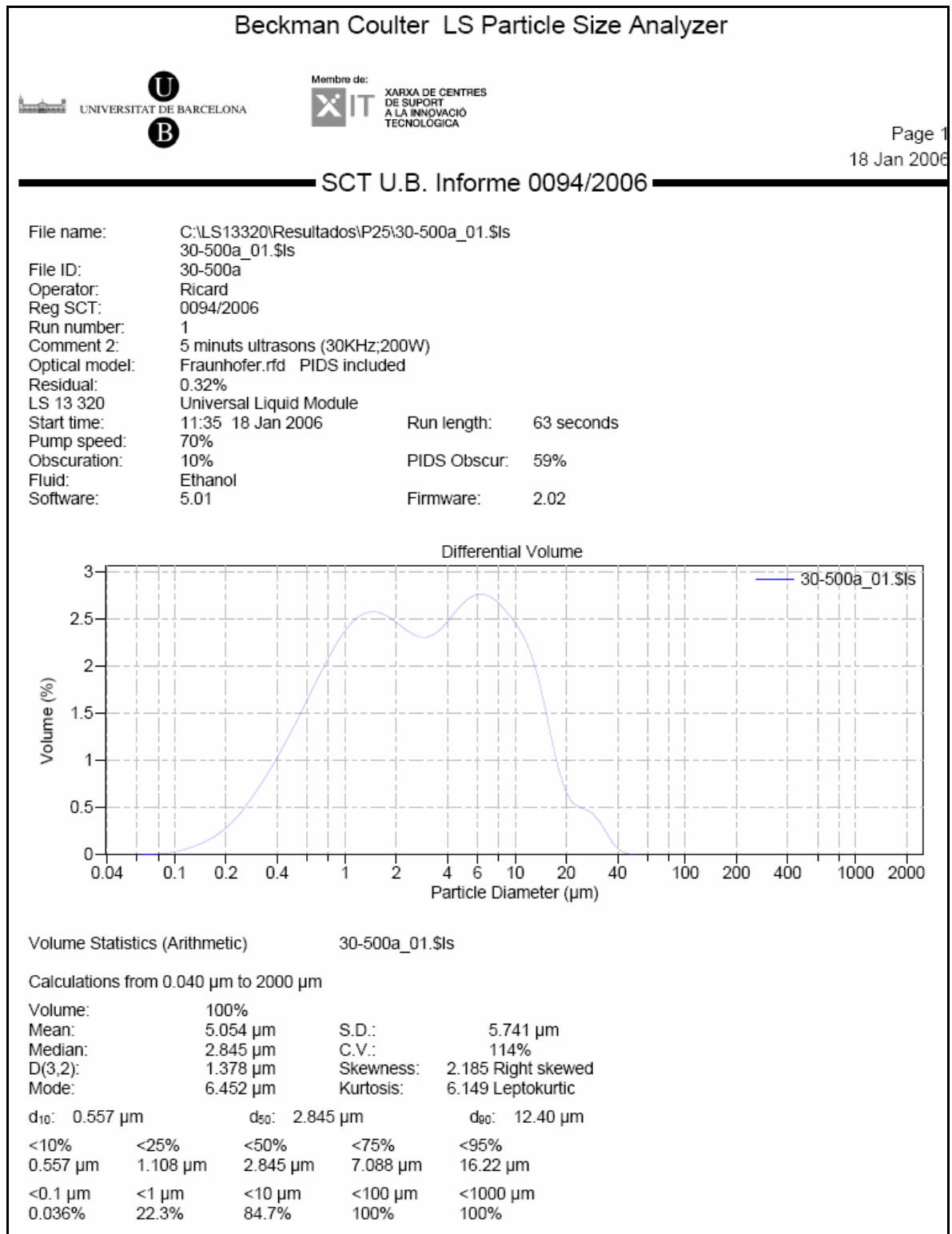
15:500 (10)



15:500 (10) – verificación



30:500 (20)



60:500 (20)

Beckman Coulter LS Particle Size Analyzer

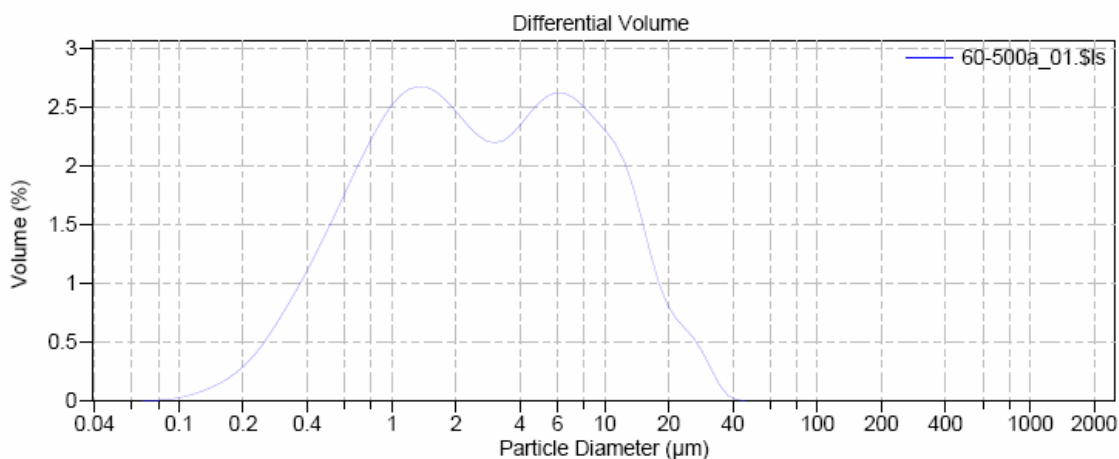


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 18 Jan 2006

SCT U.B. Informe 0094/2006

File name: C:\LS13320\Resultados\P25\60-500a_01.\$ls
 File ID: 60-500a
 Operator: Ricard
 Reg SCT: 0094/2006
 Run number: 1
 Comment 2: 5 minuts ultrasons (30KHz;200W)
 Optical model: Fraunhofer.rfd PIDS included
 Residual: 0.31%
 LS 13 320 Universal Liquid Module
 Start time: 17:08 17 Jan 2006 Run length: 62 seconds
 Pump speed: 70%
 Obscuration: 13% PIDS Obscur: 73%
 Fluid: Ethanol
 Software: 5.01 Firmware: 2.02



Volume Statistics (Arithmetic) 60-500a_01.\$ls

Calculations from 0.040 µm to 2000 µm

Volume:	100%	S.D.:	5.681 µm
Mean:	4.942 µm	C.V.:	115%
Median:	2.619 µm	Skewness:	2.045 Right skewed
D(3,2):	1.326 µm	Kurtosis:	4.918 Leptokurtic
Mode:	1.321 µm		

d ₁₀ :	0.537 µm	d ₅₀ :	2.619 µm	d ₉₀ :	12.52 µm
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<10%	<25%	<50%	<75%	<95%
0.537 µm	1.044 µm	2.619 µm	6.907 µm	16.63 µm
<0.1 µm	<1 µm	<10 µm	<100 µm	<1000 µm
0.029%	23.8%	84.8%	100%	100%



