C RECO	HARACTERIS NSTRUCTION Sergio Góm	SATION AI N OF SYN ⁻ ez ¹ , Maria Daniela Vlad	ND THRE THETIC E	E-DIME BONE M	NSIONAL ODEL FOAMS	
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	INTRODUCTION	nd Engineering C 33 (2	013) 3329–3335. http	://dx.doi.org/10.101 OBJEC	16/j.msec.2013.04.013 TIVES	
	Synthetic open-cell foa model vertebra cement foams lack from a reliab	ms (Sawbones©) ar injection experiments le microstructure char	e being used to a However, these racterisation.	□ To chara □ To obtain D METHODS	cterize the Sawbones© foams histomorphom the 3D virtual models of Sawbones© foams	netricaly.
	s.	awbones© foams Polyurethane open cell r Cell structure 95% open;	igid foams (white and ; cell sizes 1.5 to 2.5 n	blue foams, WF and nm; compressive str	I BF; ρ_{WF} =0.09 g/cm³ and ρ_{BF} =0.12 g/cm³). ength C_{WF} =6.2 MPa and C_{BF} =18.6 MPa.	
Scanning electron microscopy (SEM) • SEM was o • SEM imag	used to reveal both the micro arc es were treated with <i>ImageJ</i> (ver	hitectural features and th sion 1.44p) to estimate t	e composite nature of he trabecular thicknes	the foams. s (Tb.Th), the trabed	sular separation (Tb.Sp) and the cell size of the foa	ms.
Micro-computed tomography (~-CT) • Maximum • DICOM im • The 3D vir	resolution of 46 μm (i.e. physical age files were treated with <i>Image</i> tual models were built, after prop	distance between succe eJ, converted to 8-bit gra er set scale, with <i>Image</i> .	ssive images). yscale, binarised with <i>I</i> .	threshold and softer	ned with <i>smooth</i> software commands.	
Parametric characterization • BoneJ, a p trabecular • The statist	blugin for ImageJ, was used to the transmission of the tradecular to the tradecular is data control was performed on	analyze the bone-like ge plateness (Tb.Pt), the co 10 subsets of 50 consec	cometry of the foams. onnectivity density (Co cutive images to minim	The selected indicann.D), the degree o ize the computation	es were the bone-volume to total-volume ratio (B' f anisotropy (DA) and the fractal dimension (Frac.D time (data: mean ±std deviation).	V/TV), the)).
A	Fig. 1 and C). Th like units (s Methods to	SEM pictures obtained for b e open cell structure is form ee A and B); the composite approximate values for Tb.T	RESULTS both foams, BF (see A, D, ed by an interconnected nature of the foam is also 'h and Tb.Sp are also sho	E and F) and WF (see network of rod and pla revealed (see C and I wn (see E and F).	B B B B B B B B B B B B B B B B B B B	
G	Sawbo had si The	ones© foams (WF an milar histomorphomet microstructure of S	d BF), while having ric indices. awbones© foams	different porosit	 Fig. 3. A) 3D virtual reconstruction of a limit structure is revealed Bi mana phatiana for the An 	ed number of and plate-like
	Sawbo	ular bone. ones© foams had sin n vertebra (see Table1	milar histomorphon	netric indices tha	ESA29-99-L3; the structure is more compact than the	at in A.
	Table 1. Struct Index WITV (%) To.Th (m)	tion as before but for the BF. e trabecular-like structure. D wF ¹ BF ¹ 4.7 (±0.3) 5.6 (±0.2) 375 (±8) 381 (±8) 0.65 (±0.0) 0.70 (±0.02)	C) Detail of a region-of-in) Trabecular structure of th mes© foams versus published h WF ² BF ² HV-12L4 ³ H 7.9 10.6 8.3/8.7 6. 319 378 122/139 99	terest of the virtual more ne real model foam. wan vertebral data. V-L1 ⁴ HV-L3 ⁵ HV-L2 1-10 9-18 10.3 3-122 80-130 103 500 718 10.1 69 1.47	The microstructure of Sawbones similar to that of trabecular bone. The are a good option to study in vitro the	foams is se foams infiltration
	Tb. (nm ⁺) ² Tb. Sp (nm) ² Tb. Sp (nm) ² Tb. Pt ⁴ Tb. Pt ⁴	0.123 (±0.02) 0.170 (±0.02) 0.123 (±0.06) 0.147 (±0.006) 1.17 (±0.04) 1.05 (±0.03) 7.8 (±0.4) 6.4 (±0.3) 0.49 (±0.04) 0.55 (±0.02) 0.30 (±0.02) 0.32 (±0.02) 0.312 (±0.02) 0.32 (±0.02) 0.12 (±0.02) 0.12 (±0.02) 0.12 (±0.02) 0.38 (±0.05) 0.35 (±0.05) 1.40 (±0.04)	0.249 0.269 - - - - 0.792/0.854 ^k 1 3.70 3.20 - - - - - - - - - - - - - - - - - - - - - - - - - - - - - 2 0.10 ^a 0.13 ^a 0.30 ^a /0.34 ^a		behaviour of bone cements and the like	
	Frac.D ¹ ¹ WF/8E: white at a ³ HV2.J2 writebra L3; CV dynamical model dynamical mod	2,236 (±0,005) 2,240 (±0,009) Jule foam (Sawbones®, Refs. 505/507 k human vertebra L2 and L4; Hidebran model. ⁶ Parallel plate model. ⁶ Sphere , ¹ Fractal dimension in 3D. ⁹ Calculate evalence of the rod model.); present study. ² WF/BF: white/b d et al. ⁴ HV-L1: human vertebra L2; Sone et al. oid axis ratio eV2/eV1. ⁴ Spheroid d value obtained from other data r	2.06 ue foam (Sawbones©); Johnso 1; Kinney et al. ⁶ HV-L3: huma axis ratio eV3/eV1. ^e Fractal eported by the authors. ¹ Mixed	The authors thank public funding of project M 19431, Ministerio de Ciencia e Innovación, S	IAT2010- bain.
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