

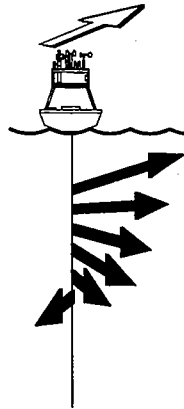
Technical Report
October 1997



Feasibility of Wireless Data Transmission on Ships

by

David S. Hosom



Upper Ocean Processes Group
Woods Hole Oceanographic Institution
Woods Hole, Massachusetts 02543
UOP Technical Report 97-04

WHOI-97-14
UOP-97-04

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Funding was provided by the National Science Foundation
through Grant No. OCE96-32461.

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Philip L. Richardson
Department of Physical Oceanography



Abstract

This report will present the results of an investigation into the feasibility of several modes of wireless data transmission including: (1) radio frequency modems, (2) acoustic modems (using the ship's steel hull for a path with a "HullPhone"), (3) power line systems, such as X-10 units, and (4) possible power line utilization of telephone modems.

There is a need for wireless data transmission on both Voluntary Observing Ships (VOS) and research ships for short-term installations. The availability of cables from remote areas on these ships is usually not good, and restrictions on installing cables prevent some useful measurements from being made. A case in point is the real time availability of measurements of sea surface temperature (SST) from VOS by sensors mounted inside the hull. Instruments for measuring SST are installed in sealed compartments that are near the waterline of the ship and often four decks below the main deck. Other applications include transmission of data from automated XBT launchers located on the aft deck to the science area and transmission of data from a cluster of meteorological instruments located at the bow of the ship to the bridge for interface to Service Argos or Inmarsat satellite links.

Surveys of existing equipment have been made. Typical equipment has been purchased and was tested in a ship environment, including the "HullPhone". The results of these tests are presented. Suggestions for system configurations to meet the applications noted above are made with note of the product development required.

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1. Introduction

In recent years increasing use has been made of Voluntary Observing Ships (VOS) to gather underway oceanographic and meteorological data. The XBT and meteorological measurement programs of D. Roemmich [Scripps Institution of Oceanography (SIO) VOS Group], R. Molinari [Atlantic Oceanographic Meteorological Laboratories (AOML) VOS Group], and towed measurements by T. Rossby [University of Rhode Island (URI) VOS Group] on the VOS *Oleander* operating between New York and Bermuda are recent examples. A major element of a shipboard installation of such instrumentation is the wiring that links sensors to data loggers and satellite transmitters. The wiring and the way in which the wires penetrate bulkheads must conform to US Coast Guard standards and are, therefore, expensive and difficult to install. Figure 1 shows a typical VOS container ship, the *California Star*. This report is on the feasibility of flexible, wireless means of signal transmission on ships.

2. Background

A. The need for wireless data transmission

Wireless data transmission is especially critical in the case of sea-surface temperature measurements made on the inside of the ship near the waterline. Figure 2 shows a sea-surface temperature VOS Improved METeorology (IMET) module installed in the *California Star* at the waterline. This hull-mounted measurement has been proven to be of much higher quality than those made at the seawater engine cooling intake; however, getting the data from sealed compartments that are low in the ship where the sensor is mounted is a special problem. Other applications include transmission of data from automated XBT launchers located on the aft deck to the science area, and transmission of data from a cluster of meteorological instruments located at the bow of the ship to the bridge for interface to Service Argos or Inmarsat satellite links. This type of bow installation could be battery powered and self-recording (almost a buoy configuration) that would be, because no cables are needed, ideal for VOS use. Figure 3 shows the bow mast on the *Oceanus*. Container ships, as an example of VOS, often do not have the convenient, protected cable runs common to research ships.

These problems are aggravated by the way in which present VOS operate. Many are fast container ships, whose operators seek minimal time in port. Thus, the port time during which equipment may be installed is brief, perhaps four hours. Installation of cables, if it needed to be done, would stretch out over many port calls. Drilling and installation of certified bulkhead fittings are required. The shifting around of hard-wired sensors to locations with less flow distortion, radio frequency interference, or stack gas contamination is a non-trivial task. In addition to short port stops, the ships' operators presently sell and replace ships on a given VOS route regularly, perhaps once a year. The SIO VOS Group had the experience of drilling through bulkheads over many port calls, installing the cable and then having the ship sold after the next cruise. Installation of a wireless system that

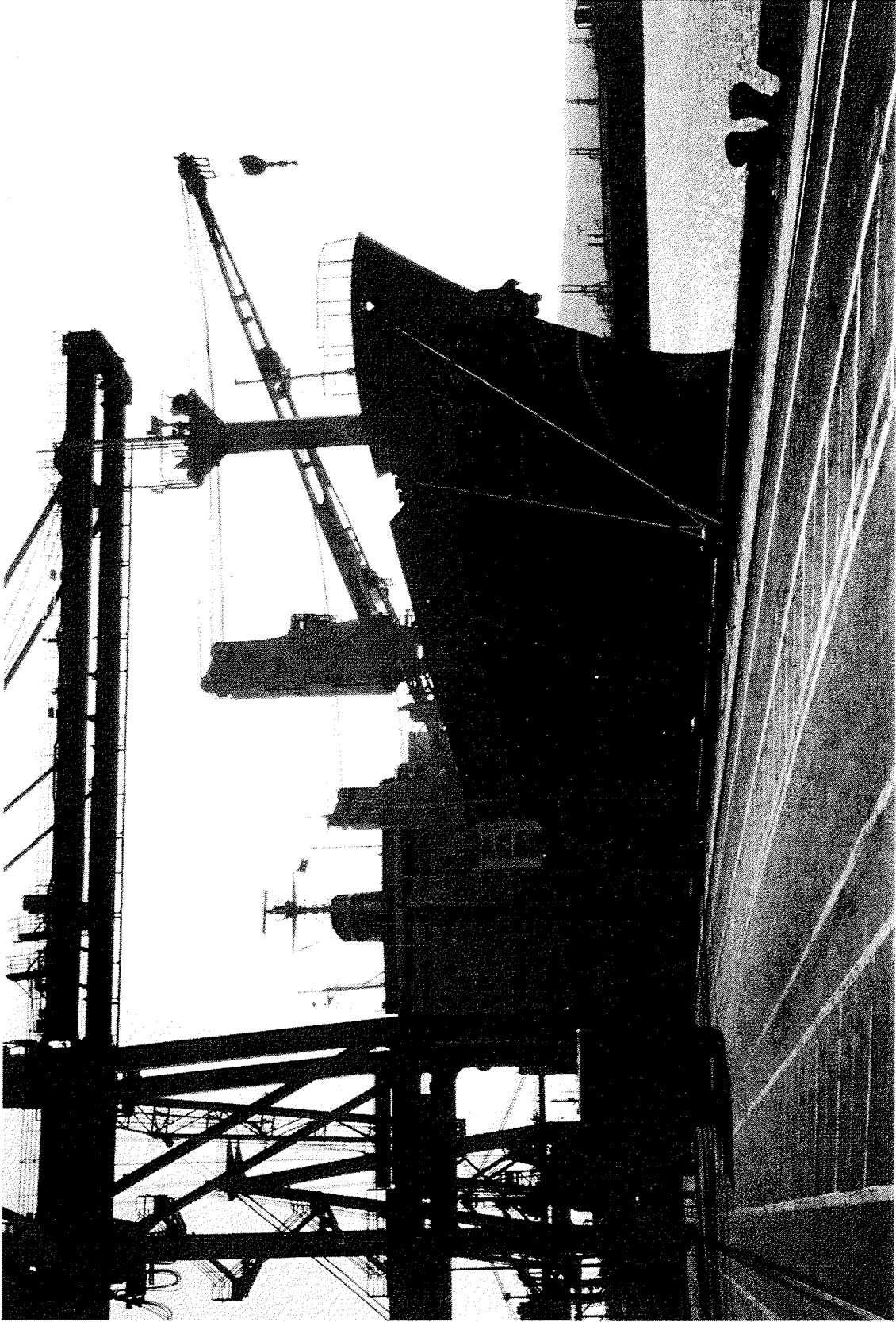


Figure 1: *California Star--VOS*



Figure 2: SST modules in hold of *California Star*

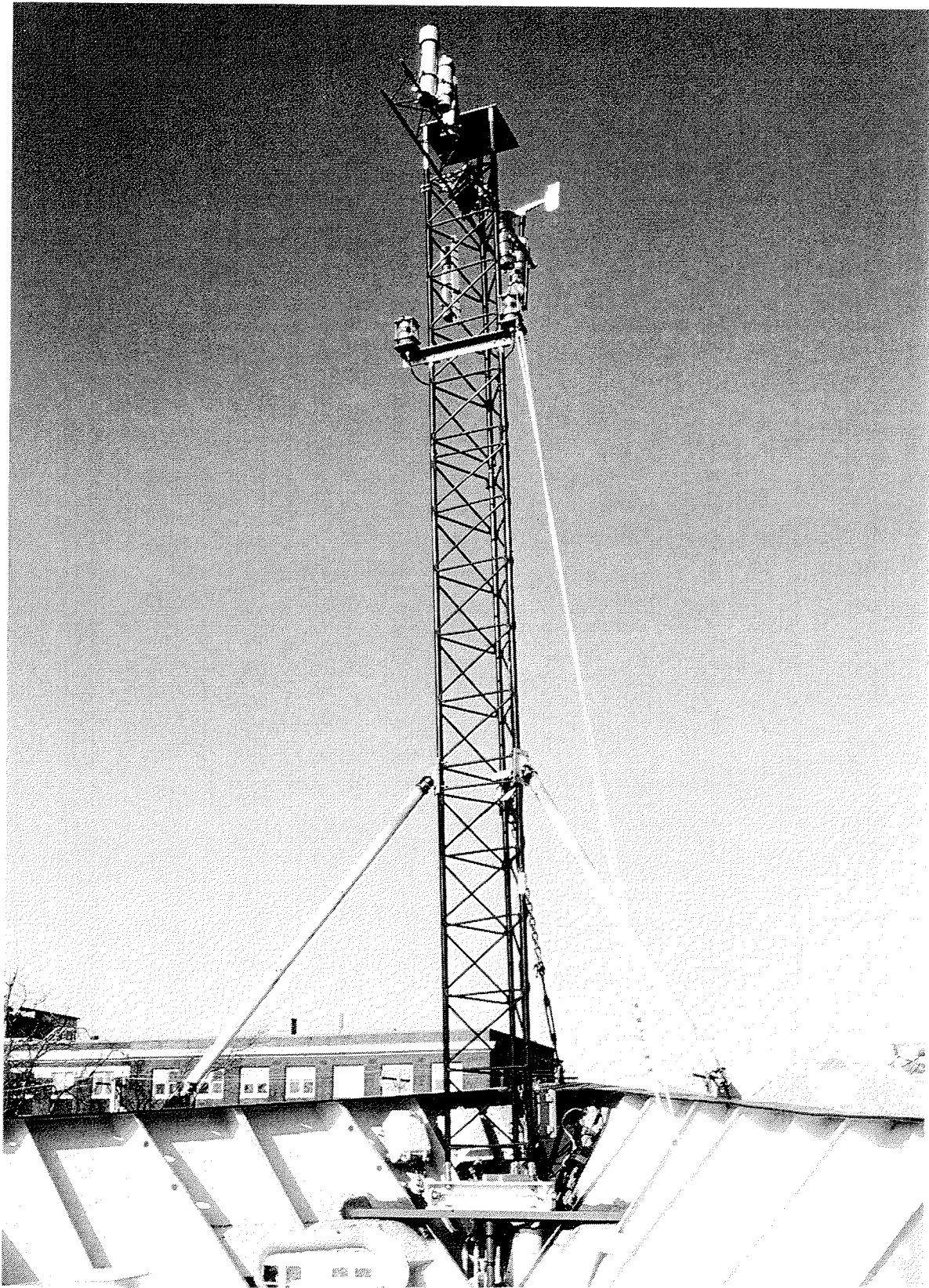


Figure 3: IMET on bow mast of RV *Oceanus*

was battery operated could be done in one port call. While a hard-wired system would be difficult to shift to a new vessel, a wireless system could be moved easily. Furthermore, the logistical problems of trying to install equipment that cannot be hand carried on a ship include handling equipment availability, scheduling, and installation constraints based on jurisdiction and labor contracts. Real-time data, especially of sea-surface temperature (SST) and barometric pressure (BPR), are needed for initialization of numerical weather prediction models. In addition, ship operators want to see sensor data displayed (this facilitates establishing rapport with ships' owners and crew), and other users (satellite validation, etc.) need real-time transmission as well. Transmission also allows redundant data recording.

B. State of the art of UOP-VOS

The Upper Ocean Processes (UOP) Group at the Woods Hole Oceanographic Institution (WHOI) developed the original IMET modules under a grant from the National Science Foundation (NSF) for the World Ocean Circulation Experiment (WOCE) program (Hosom, et al., 1995). These modules have been used successfully on University-National Oceanographic Laboratory System (UNOLS) ships and WHOI UOP buoys. These modules have been upgraded for lower power consumption for use on buoys and have provided excellent results on the Arabian Sea and Global Ocean Ecosystem Dynamics (GLOBEC) experiments. Recently, the IMET technology has evolved in new modules designed for use on VOS ships. These new VOS-IMET are self-powered (very low power), self-recording, stand-alone units that also are able to communicate on the IMET Addressable-Digital-Data Bus (ADDB). These units are being tested on VOS in cooperation with the SIO-VOS Group. The BPR unit and hull-mounted SST unit have been tested on the VOS *California Star*. The BPR and SST units plus the relative humidity/air temperature unit (HRH) and the wind speed/direction unit (WND) are being tested on the VOS *Brisbane Star* starting in the summer of 1997. A precipitation unit, short-wave radiation unit and long-wave radiation unit will be added to the test in 1998 and 1999 to complete the standard flux sensor suite. All of these units typically operate on eight alkaline D-cell batteries for six months and record up to 4 megabytes of data on a PCMCIA flash card. These stand-alone units provide one-minute samples in a data set processed after the cruise is finished, and the units are returned to the laboratory.

3. Approaches

These low-power VOS-IMET units are ideally suited for use in a wireless network. They do, however, need to transmit their data to a central logger/controller for transmission via satellite. There were three approaches tested in this program: (A) a radio-modem, (B) an acoustic modem, and (C) a power line signal injection system (similar to home control units). The results of the testing will be described in the following paragraphs.

A. Radio frequency modems

There are a large number of commercially available "wireless data links" that operate at 900 and 450 megahertz in a spread spectrum mode. These can be used as line-of-sight transmitters and as repeaters to get data from one point to another. These would be applicable between the bow and wheelhouse of a ship. An excellent reference is the article, "Spread spectrum challenges FM in wireless telemetry systems" (Schreier, 1996), that describes the various units and provides sources. A listing of companies is provided in Appendix 1. Units from two manufacturers were purchased. The first units were from Comrad Corp.(CRC) (specs in Appendix 2) that worked only on RS232 and were for inside use only. They worked well, were low cost (about \$250 ea.), and could provide a good link. They required high power (about 0.5 amps at 12 vdc) and did not have a stand-by option. The second units were from Wireless Scientific Corp. (WSC) (specs in Appendix 2) that also worked well either on RS232 or RS485. They were more expensive (about \$1,500 for the all-weather unit and \$1,250 for the inside unit), and did have a "sleep" mode that conserved power. Power during operate mode was about the same as the CRC unit (about 0.5 amps at 12 vdc).

Both types of units tested on the WHOI ship RV *Oceanus* worked well in a line-of-sight mode but did not work through the ship superstructure. The WSC units used a RS232 unit on the bridge of the ship and an all-weather RS485 unit with the VOS-IMET module. Figure 4 shows the RS232 transmitter on the bridge and Figure 5 shows the RS485 transmitter with a VOS-IMET module at the base of the mast on *Oceanus*. This was quite convenient since the VOS-IMET units normally communicate via RS485. Other testing of the WSC units included communications from a shore building to an off-shore buoy. While the units were within line of sight, buoy motion in high winds did cause marginal transmission. The use of yagi antennas significantly improves communications and would be recommended for use on a ship. The low power "sleep" mode is critical for use in the buoy application or in a stand-alone bow mast meteorological application.

B. Acoustic modem

The second approach proposed was an acoustic modem. Other programs at WHOI in the area of acoustic data transmission through the water are well developed. Since the ship's hull is a good acoustic path, it was proposed to investigate this option. A reviewer of the proposal noted that SeaBeam, Inc. (SBI) had a development project underway similar to this. Contact with SBI confirmed this and a contract using the SBI prototype equipment with engineering support was written to do this testing. SBI is developing a device called a "HullPhone" for use in ships that have been damaged and do not have normal communications. The HullPhone has transducers that clamp to ships' frames (the clamp is custom designed for maximum acoustic coupling and is shown in Figure 6) and uses a 36 kHz carrier, modulated with frequencies that range from 500 Hz to 3500 Hz (voice band). This is ideal for a frequency shift key (fsk) commercial modem that operates at 300 baud. The unit requires about 0.25 watts of power on standby and 10 watts of power on transmit. Testing on *Oceanus* determined that there was an excellent



Figure 4: Radio frequency modem--Bridge RS232 unit

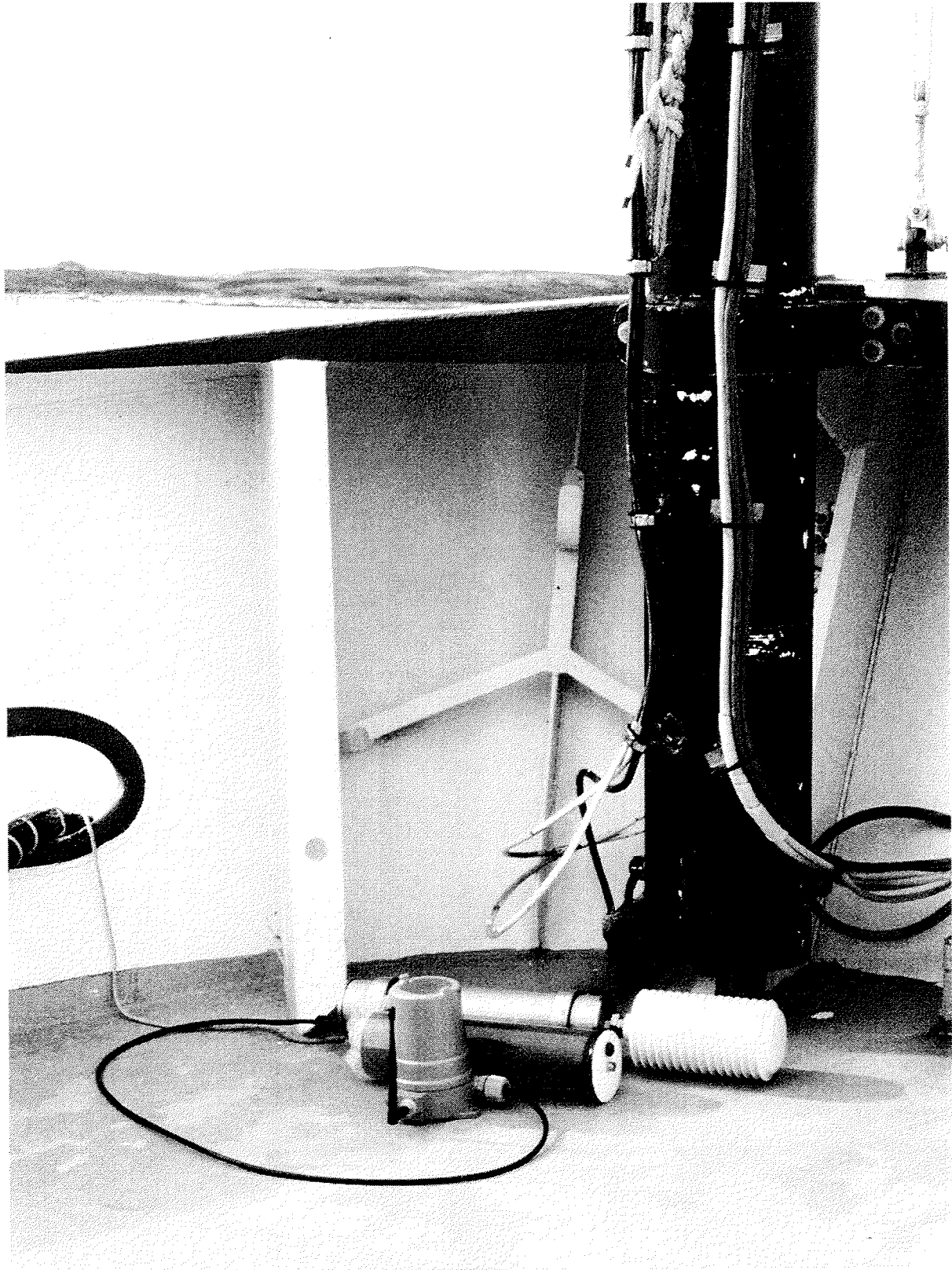


Figure 5: Radio frequency modem--RS485/ASIMET module at bow mast



Figure 6: HullPhone transducer

acoustic path (probably through the ship's hull instead of the frame). This path went from near the waterline to the top of the bridge roof. Figure 7 shows the HullPhone transducer installed on the frame at the waterline in *Oceanus*. Figure 8 shows the HullPhone installed in the ceiling of the bridge of *Oceanus*. The *Oceanus* has a steel hull and an aluminum superstructure. The acoustic path was excellent even through the steel/aluminum anti-corrosion barrier. The acoustic path was both vertical and along-ship suggesting that this device would be able to provide a data path over much of the ship. The 36 kHz carrier frequency is above the ship equipment and underway noise frequencies. The transmit source level had to be lowered significantly to have the receive signal in a linear range. In this mode, the receive signal had almost a 23 db signal-to-noise ratio.

The feasibility testing showed the acoustic modem to be a highly viable device for wireless shipboard data transmission. It is based on a proprietary program at SeaBeam, Inc. (SBI). SBI is pursuing further development of this device but it is expected that some custom design work will be required to produce a commercial device to meet the needs of a ship system. Funding for a development program will be required to meet specifications for a useful system. The success of this depends on the quantity of units needed.

C. Power line coupling

The third approach tested was power line coupling units (X-10) and telephone/power line units. The telephone units would seem to offer a good path but communication with the manufacturer determined that it could not be used. When a remote phone is picked up, no other phone can communicate.

The X-10 technology is used in houses to control lights and appliances from custom controllers or computer interface units. (See detail in Appendix 3). The computer interface units are capable of very slow data communications from one computer to another by using the X-10 command code structure. The X-10 system works on 60 Hz, 120 vac power systems by placing a 1 millisecond modulated burst of 120 kHz on the ac line. The burst is sent three times for each bit, once at each ac zero-crossing (based on a 3-phase system) since that gives the best signal-to-noise ratio for data transmission. In addition, each bit is sent both true and complemented, and each code sequence is sent twice. A single normal command takes eleven cycles of the ac line to finish. All legal commands must first start with the header (1110), followed by 4 bits of "house" code, concluded with 5 bits of "unit function" code. Two computer serial port interface boards and associated power line interface modules were purchased. The systems were set up for test on the bench. When it did not work, the manufacturer was called. It was noted that if there were any fluorescent lights on the line the X-10 system would require a special filter since electronic ballasts generate 120 kHz. Setting up the system on an isolated power strip resulted in good operation. However, this limitation means that the X-10 system is not recommended for use on ships.

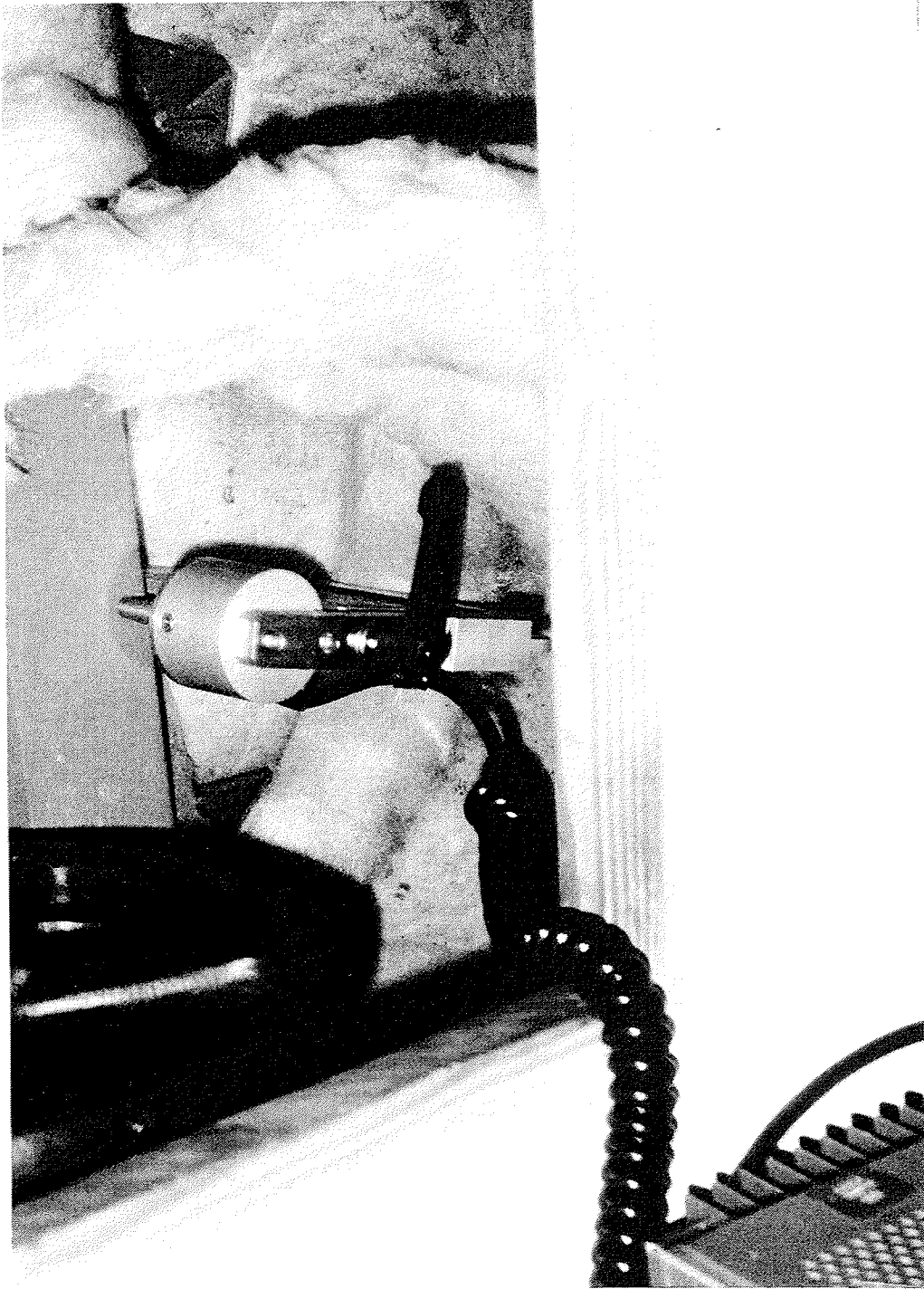


Figure 7: HullPhone on RV *Oceanus* frame at waterline



Figure 8: HullPhone RV *Oceanus* overhead frame (bridge ceiling)

4. Proposed future VOS installation

After investigating the feasibility of the various approaches to wireless data transmission on ships, it would be instructive to describe a "proposed future" VOS installation using the appropriate wireless data approaches. A block diagram of this proposed system is shown in Figure 9. The main bow mast meteorological installation would consist of an integrated suite of sensors with digital front-end interfaces and a battery powered data logger/controller. This system would also be suitable for use on a coastal buoy. Connected to the main bow mast meteorological system would be a separate battery powered RS485 radio frequency modem to provide communications to the ship's bridge and to an acoustic modem that links the SST module. The SST module would be a stand-alone module that is located inside the ship's hull at (or very near) the waterline. This is the recommended location based on the UK Met Office evaluation. (Kent et al., 1991). The battery-powered acoustic modem would provide communications between the SST and the main logger on a once-per-hour basis. The computer used to control the Inmarsat satellite communications would interrogate the main data logger on the bow mast on a once-per-hour basis via a radio frequency modem. This would automatically send a high quality meteorological data record via satellite to the land-based meteorological network. This system is feasible using currently available components on research ships. An integrated system using only the minimum number of components that was designed for volume manufacture would lower the cost and permit high quality meteorological data to be obtained from a large number of VOS on a real-time basis.

5. Summary

In summary, each of the methods evaluated were feasible for ship wireless data transmission (with the exception of the telephone devices) with some limitations. The most serious problem at the start of the project was getting SST data from the ship waterline to the deck, and that is now shown to be feasible using the acoustic modem. The acoustic modem itself requires further development to be commercially available for use in recommended systems. The many radio frequency modems available commercially offer convenient choices for data transmission above deck where there is a line-of-sight from transmitter to receiver. These are listed in Appendix 1. The power line devices do not provide convenient devices that can be recommended at this time. Every ship will require some different approaches; the recommendations made in section 4 will probably be the most economical and productive.

Figure 10 shows the cross-section of the R/V *Oceanus* with the transmission paths for both the acoustic modem and the radio frequency modem.

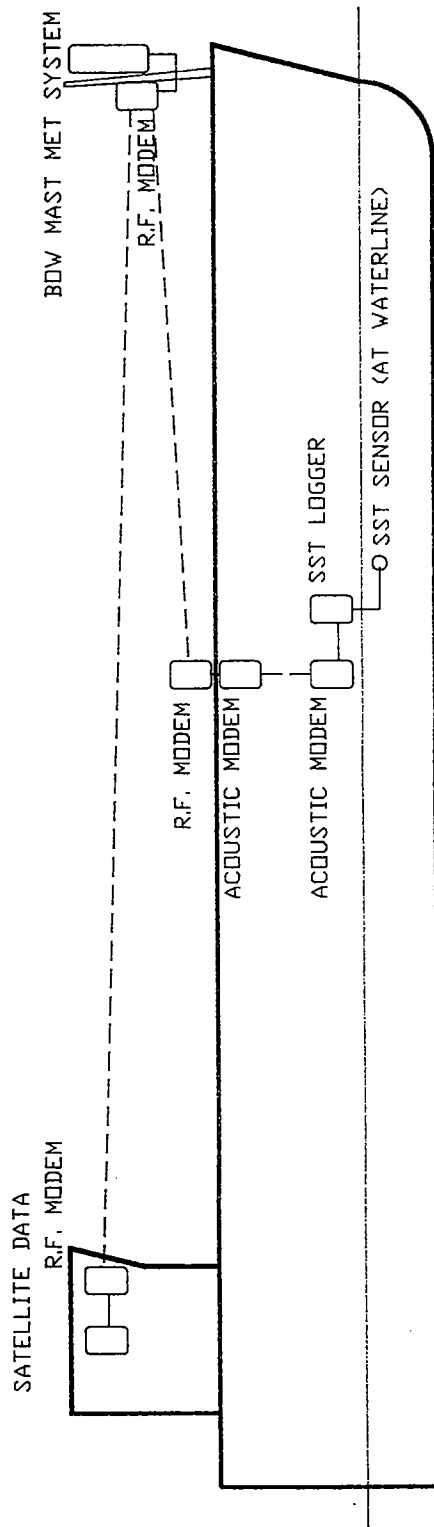


Figure 9: Typical VOS installation

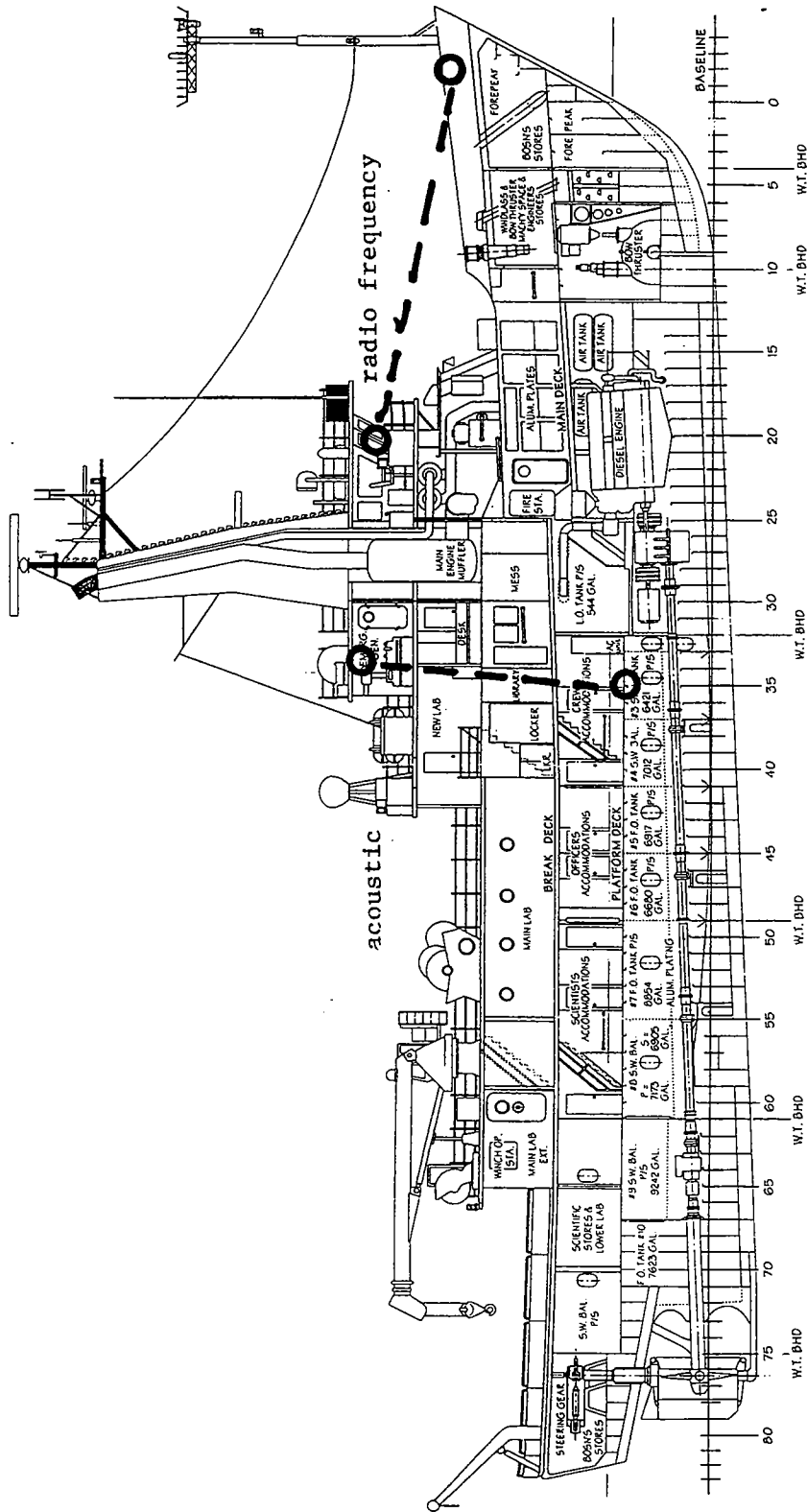


Figure 10: RV Oceanus--Acoustic and radio frequency test paths

6. Acknowledgments

This project, "Feasibility of Wireless Data Transmission on Ships", was supported by NSF Award Number OCE96-32461 from the National Science Foundation, Ocean Science Division.

7. References

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Kent, E. C., B. S. Turcott, P. K. Taylor, and J. S. Hopkins, 1991. The accuracy of ship's meteorological observations: Results of the VSOP-NA. Marine Meteorology and Related Activities Report No. 26, World Meteorological Organization, Geneva, 86 pp.

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**Appendix 1: List of radio frequency modem companies
October 16, 1996**

Company: Aerotron-Repco Systems Inc
Address: 2400 Sand Lake Road, Orlando, FL 32809-7680
Model No: SLR 96, Econolink
Frequency: 900 Mhz spread sprectrum, radio modem
Power: 10.5 to 13.8 vdc, xmit 750 ma, rec 450 ma
Contact/Phone: (407) 856-1953, (800) 950-5633

Company: Aironet Wireless Communications, Inc.
Address: PO Box 5292, Fairlawn, OH 44334-0292
Model No: Arlann 630, 631, 632, 640, 655, 670, 690
Frequency: 900 Mhz, Direct Sequence Spread Spectrum Radio, LAN
Power: 1 watt EIRP, 18 vdc @ 1 amp, 300 milli watts
Contact/Phone: 1-800-3-WIRELESS, 818-361-4918, <http://www.aironet.com>

Company (purchased) Communications Research and Development Corp.
Address: 7210 Georgetown Rd. #300-400, Indianapolis, IN 46268
Model No: CCL901-DP
Frequency: 900 Mhz
Power: 7 to 16 vdc, xmit 190 ma, rec 135 ma , pwr up 120 millisec
Contact/Phone: (317) 290-9107
Price: \$450/pair

Company: Curry Controls Co.
Address: PO Drawer 5408, Lakeland, FL 33807
Model No: Modpac Plus
Frequency: 400-500 Mhz, Synthesized UHF
Power: 12.5 vdc, 120 ma. 2 watt, 3-5 watt.
Contact/Phone: (941) 646-5781, fax (941) 646 3899

Company: Digital Wireless Corp.
Address: One Meca Way, Norcross, GA 30093
Model No: WIT915
Frequency: 900 Mhz, Recombinant Spread Spectrum, 21 channels
Power: 7 to 10 vdc, xmit 195 to 452 ma, rec 122 ma, sleep 750 ua
Contact/Phone: (770) 564-5540, fax 770-564-5541, mkting@digiwrls.com
Price: \$850 ea

Company: Fluke Corporation
Address: PO Box 9090, Everett, WA 98206
Model No: 2625A-WL
Frequency: 900 Mhz spread spectrum
Power: 9 to 9.5 vdc at 3 VA
Contact/Phone: (800) 443-5853
Price: \$3,995

Company: FreeWave Technologies, Inc
Address: 1880 South Flatiron Court, Boulder, CO 80301
Model No: DGR-115
Frequency: 902-928 Mhz, spread spectrum xcvr
Power: 10.5 to 18.0 vdc, xmit 180 ma, rec 100 ma
Contact/Phone: (303) 444-3862
Price: \$1,250 ea

Company: GRE America Inc.
Address: 425 Harbor Blvd., Belmont, CA 94002
Model No: Gina 6000NVK
Frequency: 900 Mhz, spread spectrum, packetized /error det
Power: 12 vdc, xmit 750 ma, rec 450 ma
Contact/Phone: (415) 591-1400, (800) 233-5973

Company: Instrumented Sensor Technology
Address: 4704 Moore St, Okemos, MI 48864
Model No: Field Link
Frequency: 850 Mhz Cellular
Power: 12 vdc, 0.75 ams (has 4 ah batteries = 3 hrs on time)
Contact/Phone: (517) 349-8487

Company: Monicor Electronic Corp
Address: 2964 NW 60th Street, Ft. Lauderdale, FL 33309
Model No: IC-100
Frequency: 406-420 Mhz, 25 channels
Power: 7.5 vdc, xmit 180 ma, rec 40 ma
Contact/Phone: (305) 979-1907

Company: O'Neill Communications, Inc.
Address: 8601 Six Forks Rd., Raleigh, NC 27615
Model No: LAWN II- 232, -DGT (485)
Frequency: 900 Mhz, FSK spread spectrum
Power: 12 vdc, 250 ma
Contact/Phone: (215) 830-1200
Price: \$275 each

Company: Pacific Crest Corp.
Address: 2285 Martin Ave, Suite A, Santa Clara, CA 95050
Model No: RFM96
Frequency: 150 to 512 Mhz
Power: 10 to 15 vdc, xmit 1 a, rec 100 ma (2w unit) 15 & 35 w avail
Contact/Phone: (800) 795-1001, (408) 653-2070 pacrst@ix.netcom.com
Price: \$1,098 std, \$1,235 rugged

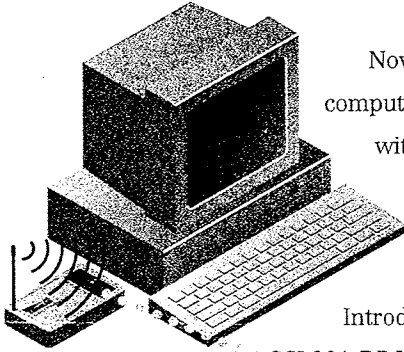
Company: RF Neulink (RF Industries)
Address: 7610 Miramar Road, San Diego, CA 92126-4202
Model No: Neulink 9600
Frequency: 403 to 512 Mhz (6 channels)
Power: 10-15 vdc, xmit 900 ma, rec 100 ma
Contact/Phone: (800) 233-1728, (619) 549-6340

Company: Wireless Scientific Inc.
Address: 1890 South 14th St, Amelia Island, FL 32034
Model No: CK-232 M
Frequency: 900 Mhz, spread spectrum
Power: 12-24 vdc, 500 ma
Contact/Phone: (904) 261-6977 Attn Rick Schweitzer
Price: \$1,298 std, \$1,598 all weather, \$1,948 hazardous area
(loan available)

Appendix 2: Data sheets

A. Comrad modem

How to Get from Point A to Point B with no Strings Attached.



Now you can connect computers and peripherals without the hassle of direct wiring or the expense of a networking system.

Introducing the Comrad™ CCL901-DP Wireless Data Link.

Comrad is the most convenient and affordable solution for data-sharing and file-transfer between computers. Download your notebook to your desktop or connect one or more computers to a laser printer, scanner, other peripheral, or existing network system.

Using a 900 Mhz radio frequency, Comrad provides a wireless point-to-point link for fast, error-free data transfer—even if separated by walls, floors, or ceilings—with a speed of up to 38,400 baud.

Comrad features a range of over 200 feet inside the office or home and in the distance can extend to 1/3 mile. The use of additional Comrad units as transponders can further extend the operating range.

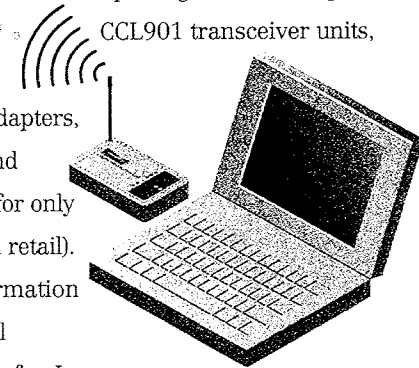
Comrad assures compatibility between hardware and software by featuring both full duplex and half duplex. It's easily installed and connects to any device with a standard RS232 serial port. No technical training is required.

Portability is possible with Comrad's rechargeable compact battery pack. This user-installed option combines mobile flexibility with instant access to another computer or peripheral.

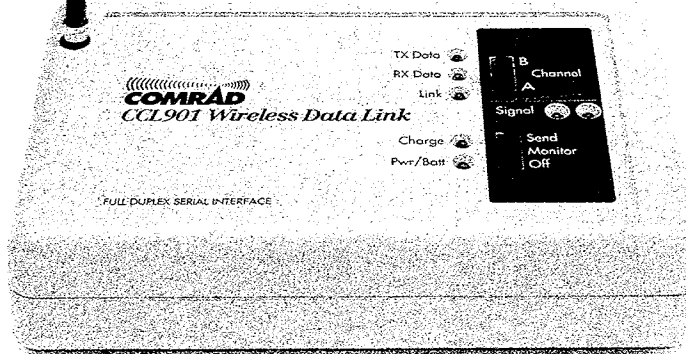
Ready to work virtually right out of the box, Comrad includes powerful computer linkage software, bundled at no extra charge.

The Comrad CCL901-DP package comes complete with two Comrad CCL901 transceiver units, compatible software, two power adapters, two serial cables and user manuals—all for only \$449.95 (Suggested retail).

For more information about Comrad, call 317-290-9107, ask for Jenny.



No FCC license is required. Operates at 900 Mhz.



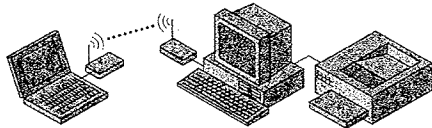
COMRAD™

Made in USA.
Comrad is a trademark of
Communications Research &
Development Corporation.

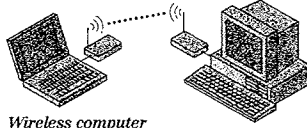
APPLICATIONS

Where there are computers or peripherals that need to be linked and direct wiring is inconvenient or too expensive, The Comrad CCL901-DP is the most convenient and affordable solution to get from Point A to Point B.

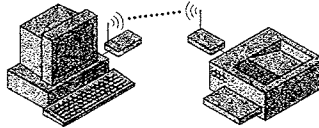
For the home or office, Comrad provides a wireless link to share data and programs between computers, including transfers from a notebook to a desktop. Comrad is also the wireless solution between a computer and a laser printer, scanner, plotter or other peripheral. Comrad also provides wireless access from a remote computer to a peripheral that is connected to another computer.



Wireless link to peripheral via another computer.

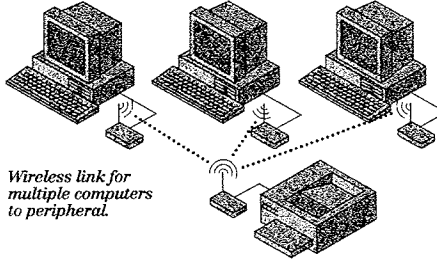


Wireless computer to computer link.

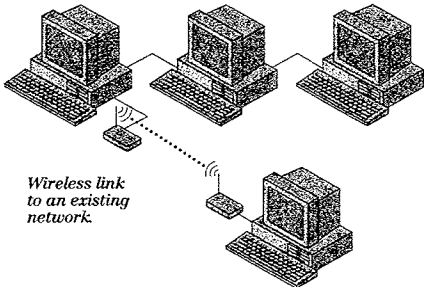


Wireless computer to peripheral link.

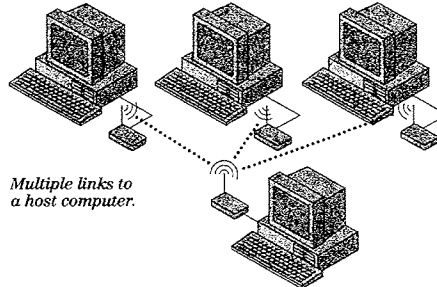
In an office situation where multiple computers need to be connected to one peripheral, additional Comrad units provide a convenient wireless solution. Multiple Comrad units can be used to develop a wireless system at a fraction of the cost of a conventional hard-wired LAN system. In addition, Comrad can serve as a wireless adjunct to an existing LAN system.



Wireless link for multiple computers to peripheral.

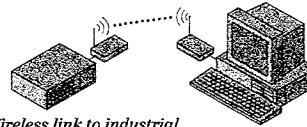


Wireless link to an existing network.



Multiple links to a host computer.

For remote programming or control of scientific, medical or industrial equipment, Comrad provides the low-cost solution with convenience—especially for linkage to a computer located within a unaccessible or hazardous area.



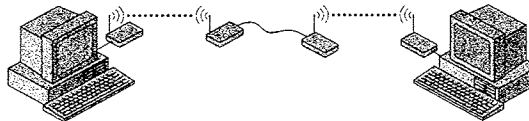
Wireless link to industrial, scientific or medical equipment.

In either a warehouse or retail store, Comrad makes available a wireless link between a central computer and a transportable or can be used as a wireless remote link from a host computer to a bar code reader.



Wireless link to point-of-sale or inventory devices.

The wireless operating range of Comrad can be extended using additional Comrad units as repeaters.



FEATURES

- Connects to any device with a standard RS232 serial port
- Allows full use of all of your existing software
- As transparent as a "hard-wired" connection
- Includes powerful computer linkage software at no charge
- Mounts on-desk, wall, computer or peripheral device
- One year limited warranty on parts and labor

Frequency range: 902 to 928 MHz does not require an FCC license

Operational range: up to 1/3 mile in clear, unobstructed areas; over 200 feet inside an office or home

Data rate: 1,200 BAUD to 38,400 BAUD

Interface: RS232 (Full duplex and half duplex; compatible with X-On X-Off)

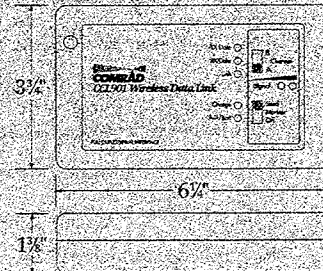
Multichannel operation: operates on 2 of 40 available Full-Duplex RF channels

Antenna: user replaceable 4 1/2" flexible rubber type

Power: 9 Volt DC (adapter included), UL Approved

Shipping weight: 5 lbs.

Dimensions:



Options:

- 8-hour rechargeable Ni-Cad Battery Pack - \$99.95
- Belt Holder - \$49.95
- Additional CCL901 Transceiver - \$219.95 (Suggested Retail)



7210 Georgetown Road, Suite 300/400
Indianapolis, Indiana 46268
Phone: 317-290-9107
Fax: 317-291-3093

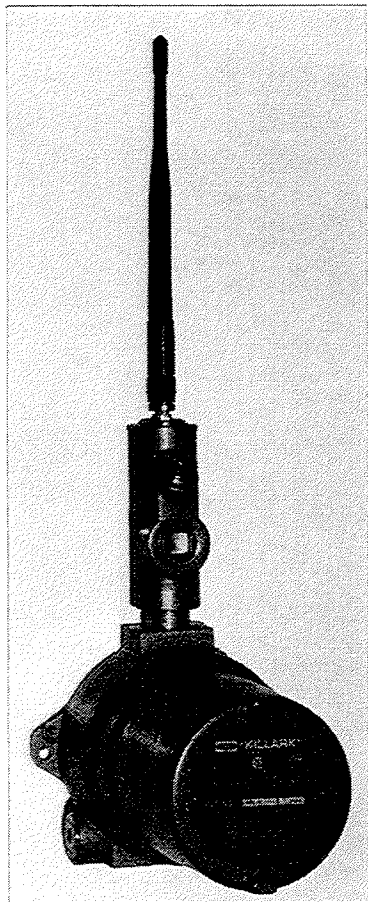
Appendix 2, B: Wireless Scientific CK-232X



CK-232X

Wireless Industrial Transceiver

Product Bulletin 9511-232X



The CK-232X Wireless Industrial Transceiver provides a "wireless communication bridge" between RS-232 industrial field devices. The CK-232X is designed for use in hazardous area locations classified as Class 1, Division 1, Groups C, and D. Ratings include FM, CSA and NRTL (UL standard 508, 913, & 1203).

The technology allows RS-232 field devices to communicate data wireless, via radio telemetry, thereby, eliminating all wiring, rigid conduit, installation labor expense, and the plant down-time typically associated with hard wiring a pair of RS-232 field devices. The product utilizes a sophisticated radio communication technique termed "spread spectrum". Operating at 900MHz, a pair of transceivers may be radio linked, in order to communicate data up to a range of 15 miles, which far exceeds the maximum transmission distance, as specified for RS-232 wired systems. Spread spectrum telemetry requires no FCC license and no FCC site approval prior to use, as required by conventional radio communication techniques. The product may be used where new RS-232 field devices are being installed, or it may be used to replace aged wiring, as found with many pre-existing RS-232 field systems. The product may be paired with another CK-232X transceiver, or it may be paired with other Wireless Scientific telemetry products, such as a CK-232X paired with a CK-485X. Paired devices may be linked in a point-to-point, or point-to-multi-drop configuration.

Wireless Scientific products include: CK-232, CK-485, CK-300H (Hart® hardware interface), and CK-420 (4-20mA). Products are available for non-hazardous locations (safe areas), as well as, hazardous area locations.

APPLICATIONS:

- Remote Data Acquisition
- Process Monitoring and Control
- Safety Shutdown Control
- Industrial/Commercial Security
- EPA Regulatory Compliance
- Mobile Data

FEATURES:

Cost effective
 Reliable
 Approved for Hazardous Locations
 Compact size
 No conduit/cabling required
 Easy installation
 Patented Spread Spectrum RF Technology
 Maximum RF Output Power
 Protocol transparent
 Unlicensed Operation (FCC Part 15)
 Frequency Agile
 Low power consumption

BENEFITS:

Less costly than most wired RS-232 communication installations
 Provides higher level of data integrity than many wired communication systems
 May be used with new or existing field products located in (Class 1, Division 1, Groups C and D) hazardous area locations
 Enhances mounting to field products
 Reduces installation costs
 Minimizes time for equipment installation and plant down-time
 Provides superior noise and interference immunity
 Enhances communication range between RS-232 devices
 Utilizes existing software applications
 Requires no user fees or FCC site licensing
 Provides clear channel communications even in congested RF environments
 Suitable for mobile and solar applications

CK-232X SPECIFICATIONS:

Certification	FM, CSA, and NRTL (UL standard 508, 913 & 1203) for Class 1, Division 1 Groups C, and D
Enclosure	All weather instrumentation enclosure, rated for Class 1, Division 1 Groups C, and D
RF Frequency	902-928MHz direct sequence spread spectrum
FCC Certification	Certified under FCC Part 15
Power Output	28.5dBm, approximately 1 Watt
Antenna	Standard antenna: External whip Optional antenna: Mast mountable 6dB Yagi for enhanced range performance
Operating Range	Standard whip: 1,000 ft. to 2.5 miles, line-of-sight (typical) Optional Yagi: 7.5 miles half duplex, line-of-sight (typical)
Asynchronous Data Rates	300, 1200, 2400, 4800, 9600, 14.4K, 19.2K bps full duplex 300, 1200, 2400, 4800, 9600, 14.4K, 19.2K, 38.4K bps half duplex
Power Requirements	120 VAC (std.) or 12 - 24VDC @ 600mA (optional)
RS-232	9 position screw connection terminal strip
Operating Temperature	-40°C (with optional heater) to +85°C
Dimensions	5.50"W X 7.75"D X 17.50"H (includes extended whip antenna)

Specifications subject to change without prior notice.



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 Building 100, Suite 105
 Amelia Island, FL 32034
 904 261 6977 Fax 904 261 2129

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Appendix 2, C: Wireless Scientific CK-232



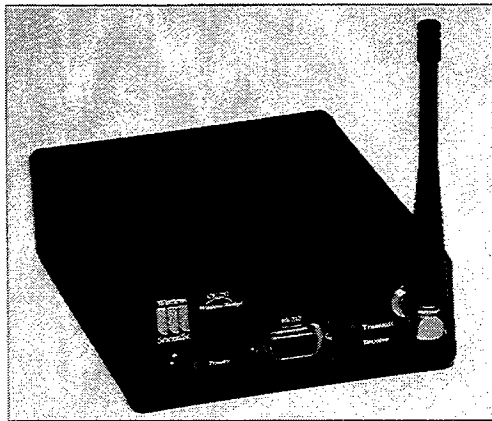
CK-232

Wireless Industrial Transceiver

Product Bulletin 9511-232

The CK-232 Wireless Industrial Transceiver provides a "wireless communication bridge" between RS-232 industrial devices. The technology allows RS-232 field devices to communicate data wireless, via radio telemetry, thereby, eliminating all wiring, rigid conduit, installation labor expense, and the plant down-time typically associated with hard wiring a pair of RS-232 field devices. The product utilizes a sophisticated radio communication technique termed "spread spectrum". Operating at 900MHz, a pair of transceivers may be radio linked, in order to communicate data up to a range of 15 miles, which far exceeds the maximum transmission distance, as specified for RS-232 wired systems. Spread spectrum telemetry requires no FCC license and no FCC site approval prior to use, as required by conventional radio communication techniques. The product may be used where new RS-232 field devices are being installed, or it may be used to replace aged wiring, as found with many pre-existing RS-232 field systems. The product may be paired with another CK-232 transceiver, or it may be paired with other Wireless Scientific telemetry products, such as a CK-232 paired with a CK-485. Paired devices may be linked in a point-to-point, or point-to-multi-drop configuration.

Wireless Scientific products include: CK-232, CK-485, CK-300H (Hart® hardware interface), and CK-420 (4-20mA). Products are available for non-hazardous locations (safe areas), as well as, hazardous area locations classified as Class 1, Division 1, Groups C, and D. Ratings include FM, CSA and NRTL (UL standard 508, 913, & 1203).



*Spread Spectrum
"Wireless Bridge"
for RS-232 devices*

APPLICATIONS:

- Remote Data Acquisition
- Process Monitoring and Control
- Safety Shutdown Control
- Industrial/Commercial Security
- EPA Regulatory Compliance
- Mobile Data

FEATURES:

Cost effective

Reliable

Compact size

No conduit/cabling required

Easy installation

Patented Spread Spectrum RF Technology

Maximum RF Output Power

Protocol transparent

Unlicensed Operation (FCC Part 15)

Frequency Agile

Low power consumption

12-24 Volt DC operation

BENEFITS:

Less costly than many wired RS-232 communication installations

Provides higher level of data integrity than many wired communication systems

Enhances installation for use in pre-existing enclosures

Reduces installation costs

Minimizes time for equipment installation and plant down-time

Provides superior noise and interference immunity

Enhances communication range between RS-232 devices

Utilizes existing software applications

Requires no user fees or FCC site licensing

Provides clear channel communications even in congested RF environments

Suitable for solar applications

Compatible for mobile operations (air, land, or sea)

CK-232 SPECIFICATIONS:

RF Frequency	902-928MHz direct sequence spread spectrum
FCC Certification	Certified under FCC Part 15
Power Output	28.5dBm, approximately 1 Watt
Antenna	Standard antenna: External whip Optional antenna: Mast mountable 6dB Yagi for enhanced range performance
Operating Range	Standard whip: 1,000 ft. to 2.5 miles, line-of-sight (typical) Optional Yagi: 7.5 miles half duplex, line-of-sight (typical)
Asynchronous Data Rates	300, 1200, 2400, 4800, 9600, 14.4K, 19.2K bps full duplex 300, 1200, 2400, 4800, 9600, 14.4K, 19.2K, 38.4K bps half duplex
Power Requirements	120 VAC (std.) or 12 - 24VDC @ 500mA (optional)
RS-232	Standard 9 pin RS-232 female connector
Operating Temperature	-40°C (with optional heater) to +85°C
Dimensions	4.5" X 6.0" X 1.5" (without antenna)

Specifications subject to change without prior notice.



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Product Bulletin 9511-232

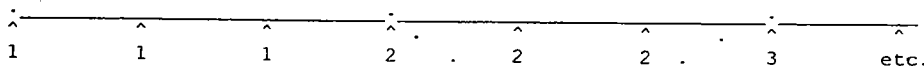
Appendix 3: Technical information

A. X-10 Modules protocol

FAQ section 3 : Details on X10 Protocol

Note: This section applies to 60 Hz North American wiring. Relevance of this to European wiring is not known.

Each ONE bit in a legitimate X10 transmission is a 1 millisecond (mS) pulse code modulated burst of 120KHz on the AC line, and each ZERO is the absence of that burst. The exact length of the burst may not be too critical in most applications. The burst is sent three times for each bit, once at each AC zero-crossing (accounting for zero-crossing in 3-phase). That means once each 2.778 mS. The next bit is sent on the following zero-crossing. This is done to get the quietest time on the AC line for the receiver, whatever phase of the AC it's on. The zero crossing gives the best signal-to-noise ratio for data transmission because everything should be shut down then (i.e. the voltage is low).



In addition, each bit is sent both true and complemented, and each code sequence is sent twice. That's a lot of bit redundancy, and just barely enough to make it past the noise on the line, depending on actual conditions.

A single normal command takes eleven cycles of the AC line to finish. All legal commands must first start with the header 1110, a unique code as described below. The header bits take two cycles at one bit per half cycle. The next four cycles are the four-bit House Code, but it takes eight bits total because each bit is sent true then complemented. This is similar to biphase encoding, as the bit value changes state half-way through the transmission, and improves transmission reliability. The last five AC cycles are the Unit / Function Code, a five bit code that takes ten bits (again, true then complemented). For any codes except the DIM, BRIGHT and the data following the EXTENDED DATA function, there's a mandatory three cycle pause before sending another command DIM and BRIGHT don't necessarily need a pause, and the data after the EXTENDED DATA command absolutely MUST follow immediately until all bytes have been sent. The EXTENDED DATA code is handy, as any number of eight-bit bytes may follow. The data bytes must follow the true/complement rule, so will take eight cycles per byte, with no pause between bytes until complete. The only legal sequence that doesn't conform to the true/complement rule are the start bits 1110 that lead the whole thing off, likely because the modules need some way to tell when it's OK to start listening again.

A full transmission containing everything looks like this (see the end of this section for the actual command codes):

1 1 1 0 H8 /H8 H4 /H4 H2 /H2 H1 /H1 D8 /D8 D4 /D4 D2 /D2 D1 /D1 F /F
(start) (House code) (Unit/Function code)

So, to turn on Unit 12 of House code A, send the following:

1 1 1 0 0 1 1 0 1 0 0 1 1 0 0 1 1 0 1 0 0 1 (House A, Unit 12)

then wait at least three full AC cycles and send it again, then wait three and send:

1 1 1 0 0 1 1 0 1 0 0 1 0 1 0 1 1 0 0 1 1 0 (House A, Function ON)

again wait three cycles and send it the last time. Total transmission would have been 264 discrete bits (don't forget the 3-phase) and would take 53 cycles of the AC line, or about .883 seconds.

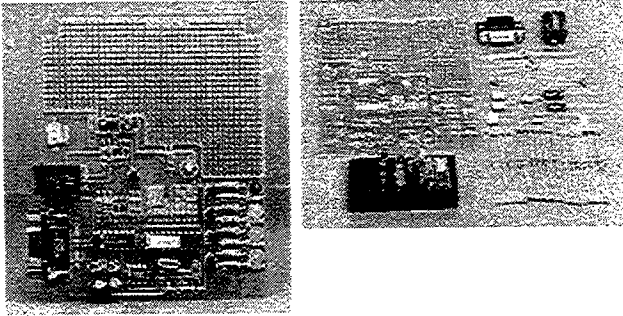
It's perfectly allowable to stack the Unit or Function codes together, so sending Unit 2 Unit 3 Unit 12 ON (separated by 3 cycles minimum) will turn on all 3 units. Stacking ON and OFF codes is annoying and flashes the lights quickly (roughly 4 Hz).

X10 COMMAND CODES

House Codes				Unit/Function Codes							
H8	H4	H2	H1		D8	D4	D2	D1	F		
A	0	1	1	0	1	0	1	1	0	0	
B	1	1	1	0	2	1	1	1	0	0	
C	0	0	1	0	3	0	0	1	0	0	
D	1	0	1	0	4	1	0	1	0	0	
E	0	0	0	1	5	0	0	0	1	0	
F	1	0	0	1	6	1	0	0	1	0	
G	0	1	0	1	7	0	1	0	1	0	
H	1	1	0	1	8	1	1	0	1	0	
I	0	1	1	1	9	0	1	1	1	0	
J	1	1	1	1	10	1	1	1	1	0	
K	0	0	1	1	11	0	0	1	1	0	
L	1	0	1	1	12	1	0	1	1	0	
M	0	0	0	0	13	0	0	0	0	0	
N	1	0	0	0	14	1	0	0	0	0	
O	0	1	0	0	15	0	1	0	0	0	
P	1	1	0	0	16	1	1	0	0	0	
				All Units Off		0	0	0	0	1	
				All Units On		0	0	0	1	1	
				On		0	0	1	0	1	
				Off		0	0	1	1	1	
				Dim		0	1	0	0	1	
				Bright		0	1	0	1	1	
				All Lights Off		0	1	1	0	1	
				Extended Code		0	1	1	1	1	
				Hail Request		1	0	0	0	1	Note 1
				Hail Acknowledge		1	0	0	1	1	
				Pre-Set Dim		1	0	1	X	1	Note 2
				Extended Data		1	1	0	0	1	Note 3
				Status is On		1	1	0	1	1	
				Status is Off		1	1	1	0	1	
				Status request		1	1	1	1	1	Note 4

Appendix 3, B: Computer serial port interface for X-10

Computer Serial Port Interface Kit for X10



- Translates The Complex Timing Critical TW523 Code Into Buffered ASCII
- Space provided for your own experimental circuitry
- New enhanced features!

Write your own X10 control program or develop your own X10 compatible product. It handles the complex timing of the X10 signals that are sent and received by the TW523 module and translates it into buffered ASCII code. Reading X10 activity or sending an X10 command becomes as simple as reading and writing ASCII codes to the serial port. You can use virtually any programming language that provides access to the serial port to send and read X10 signals. Space is provided on the circuit board for your own experimental circuitry. This kit is a great way to learn how to develop X10 compatible hardware. The latest version supports 50 and 60 Hz (for foreign usage), smoother dim/bright, automatic collision detection and retransmission, statistics counters and 32 byte FIFO buffer. A TW523 module, a RJ11 cable, and a serial cable and 12VDC power supply (not included) are required to complete the system. Kit requires assembly. Full instructions, sample source code, and a control program is provided.

HAS-1150 X10 Serial Port Interface Kit \$69.95

HAS-1152 X10 Serial Port Interface Assembled \$139.95

HAS-1155 DB9 Serial Cable + RJ11 Cable for Interface \$9.95

HAS-1135 X10 2 Way Interface Module (TW523) \$22.95

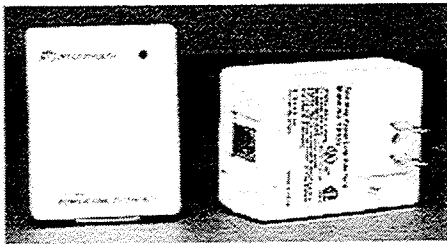
HAS-7590 12VDC 500mA Power Supply \$7.95

To order these items, enter quantities in the boxes above, and click "Add Item(s)" below.

Shopping Basket - [How to place an order](#)

X10 Powerhouse™ (TW523) Two Way Interface Module

Develop Your Own X10 Compatible Product or Software!



- Send and Receive X10 Signals
- Develop your own X10 compatible products for sale without the cost of UL approval

If you know how to send and read RS-232 type serial communication with your computer or from any other electronic device, you can develop and market your own software and/or hardware for use with X10 compatible systems without having to develop your own X10 communications hardware, or having to go through costly UL approval. This module is optically isolated and UL approved. The timing critical nature of communication with this device requires low level hardware programming experience. It may also require dedicated microprocessor time. It is not recommended for casual programmers. Documentation not included. Request HAS-1136 if instructions are required.

Our price: \$22.95, 5 or more \$18.99

Now Available to Foreign Markets !

For those with 220/240V systems either 50Hz or 60Hz, a new version of the TW523 is now available! It's the same unit as the TW523 with some modifications done to suit your needs.

Our price: \$59.95

X10 Powerhouse™ (PL513) One Way (Send Only) Interface Module

For X10 Send Only Applications

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REPORT DOCUMENTATION PAGE	1. REPORT NO. WHOI-97-14	2. UOP-97-04	3. Recipient's Accession No.
4. Title and Subtitle Feasibility of Wireless Data Transmission on Ships		5. Report Date October 1997	
7. Author(s) David S. Hosom		8. Performing Organization Rept. No. WHOI-97-14	
9. Performing Organization Name and Address Woods Hole Oceanographic Institution Woods Hole, Massachusetts 02543		10. Project/Task/Work Unit No.	
		11. Contract(C) or Grant(G) No. (C) OCE96-32461 (G)	
12. Sponsoring Organization Name and Address National Science Foundation		13. Type of Report & Period Covered Technical Report	
		14.	
15. Supplementary Notes This report should be cited as: Woods Hole Oceanog. Inst. Tech. Rept., WHOI-97-14.			
16. Abstract (Limit: 200 words) This report will present the results of an investigation into the feasibility of several modes of wireless data transmission including: (1) radio frequency modems, (2) acoustic modems (using the ship's steel hull for a path with a "HullPhone"), (3) power line systems, such as X-10 units, and (4) possible power line utilization of telephone modems. There is a need for wireless data transmission on both Voluntary Observing Ships (VOS) and research ships for short-term installations. The availability of cables from remote areas on these ships is usually not good, and restrictions on installing cables prevent some useful measurements from being made. A case in point is the real time availability of measurements of sea surface temperature (SST) from VOS by sensors mounted inside the hull. Instruments for measuring SST are installed in sealed compartments that are near the waterline of the ship and often four decks below the main deck. Other applications include transmission of data from automated XBT launchers located on the aft deck to the science area and transmission of data from a cluster of meteorological instruments located at the bow of the ship to the bridge for interface to Service Argos or Inmarsat satellite links. Surveys of existing equipment have been made. Typical equipment has been purchased and tested in a ship environment, including the "HullPhone." The results of these tests are presented. Suggestions for system configurations to meet the applications noted above are made with note of the product development required.			
17. Document Analysis a. Descriptors wireless shipboard data acoustic ship model HullPhone data b. Identifiers/Open-Ended Terms c. COSATI Field/Group			
18. Availability Statement Approved for public release; distribution unlimited.		19. Security Class (This Report) UNCLASSIFIED	21. No. of Pages 37
		20. Security Class (This Page)	22. Price