

Facile synthesis of size-tunable ZIF-8 nanocrystals using reverse micelles as nanoreactors

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This paper describes a robust method for the synthesis of high-quality ZIF-8 nanocrystals using reverse micelles as discrete nanoscale reactors. The precise size control of ZIF-8 nanocrystals is conveniently achieved by tuning the concentration of precursors, reaction temperatures, the amount of water, and the structure of surfactants. The as-synthesized ZIF-8 nanocrystals are of narrow distribution and tunable size. A size-dependent catalytic activity for Knoevenagel condensation reaction is further demonstrated by using ZIF-8 nanocrystals with different sizes as the catalysts. This facile method opens up a new opportunity in the synthesis of various ZIFs nanocrystals.

ZIF-8, nanocrystals, reverse micelles, catalysis

1 Introduction

Zeolitic imidazolate frameworks (ZIFs), a subclass of metal organic frameworks (MOFs), have been drawing increasing attention in the past decade [1]. ZIFs possess a zeolite topology, in which divalent metal cations are linked by imidazolate anions into tetrahedral frameworks. As one of the most studied prototypical ZIF compounds, ZIF-8 owns both large pores (11.6 Å) and small apertures (3.4 Å) [1, 2]. Together with its uniform porosity, the exceptional hydrothermal and chemical stabilities of ZIF-8 [3, 4] make it promising for many applications such as gas storage/separations [5–8], catalysis [9–15], supercapacitor [16–18], and chemical sensors [19–21]. As nanoscale MOFs exhibit unique physical and chemical properties distinctly from their corresponding bulk materials [22], the size- and morphology-controllable synthesis of ZIF-8 has opened new opportunities for its applications in catalysis [23], gas sepa-

ration [5, 8] and the fabrication of hierarchically-structured materials [24]. Many methods have been developed for the synthesis of ZIF-8 microcrystals, such as electrospinning [25], ultrasound [26–28], self-template strategy [29, 30], and microwave [31]. To obtain ZIF-8 nanocrystals in organic [32–35] or aqueous solutions [36], the precursors (i.e. zinc nitrate hexahydrate and 2-methyl imidazole) are generally supplied in low concentrations. The size distributions of the obtained ZIF-8 nanocrystals were typically broad. The development of facile and effective strategies for preparing uniform ZIFs nanocrystals with controllable size is still challenging.

The surfactant-stabilized water-in-oil emulsions (i.e. reverse micelles) have been successfully used as spatially constrained nanoreactors for the controlled synthesis of various inorganic nanoparticles [37–40]. Since reverse micelles can provide homogeneous, isolated, and confined spaces for the crystal growth process, the nanoparticles synthesized by reverse micelles are uniform and highly dispersible. More importantly, the particle size can be further controlled by varying the structure of surfactants, the con-

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centration of precursors, the reaction temperatures, and the ratio of water/oil [40]. Lin *et al.* [41–43] have synthesized a series of MOF nanocrystals in a cetyltrimethylammonium bromide/isooctane/1-hexanol/water reverse microemulsion. To the best of our knowledge, ZIF-8 nanocrystals reported until now were mainly synthesized in the homogeneous solutions. Recently, we have developed a Brij C10/cyclohexane/water reverse micelle system to effectively coat noble metal nanoparticles with SiO₂ so that core-shell noble metal @SiO₂ nanoparticles can be yielded in high concentration [44, 45]. Such a facile and mild reverse micelle system provides a powerful platform for the controllable synthesis of nanomaterials [40].

Here, we report a facile, effective and scalable route to prepare high-quality ZIF-8 nanocrystals with uniform size and morphology. The rhombic dodecahedral ZIF-8 nanocrystals with narrow size distribution of 37 nm have been successfully synthesized by the Brij reverse micelle system. Simply by tuning the concentration of precursors, reaction temperatures, the amount of water, and the structure of surfactants, the size of as-synthesized ZIF-8 nanocrystals are controllable (30–160 nm). The size-dependent catalytic performance of ZIF-8 nanocrystals in the Knoevenagel reaction was demonstrated.

2 Experimental

2.1 Materials

Zn(NO₃)₂·6H₂O (≥ 99.0%), cyclohexane, ethanol, methanol and tetrahydrofuran (THF) were purchased from Sinopharm Chemical Reagent Co., Ltd. 2-Methylimidazole (97%) was purchased from Alfa Aesar. Brij C10, Brij C20, and Brij 35 were purchased from Aldrich. Benzaldehyde, malononitrile, and *n*-dodecane were purchased from J&K Technology Co., Ltd. All chemicals were used as received without further purification. Deionized (DI) water was used in all experiments.

2.2 Synthesis

2.2.1 Synthesis of ZIF-8 nanocrystals in reverse micelles

In a typical procedure, Brij C10 (3.420 g), cyclohexane (15.0 mL) and an aqueous solution of Zn(NO₃)₂·6H₂O (1.0 mL, 1.0 mol/L) were mixed under stirring at 37 °C to form a transparent reverse micelle solution A. Solution B was prepared under the same conditions except replacing Zn(NO₃)₂·6H₂O with 2-methylimidazole (1.0 mL, 4.0 mol/L). Then solution B was rapidly added into solution A under stirring. The mixture turned turbid quickly. After stirring for 2 h, the product was separated with ethanol, centrifuged, and washed with ethanol for several times. A small part of the product was redispersed in ethanol to prepare samples

for SEM and TEM measurements, and the other part of the product was dried in a vacuum drying oven at room-temperature overnight for other characterizations. The synthetic approach is highly reproducible and scalable.

2.2.2 Synthesis of ZIF-8 nanocrystals in water or CH₃OH

Zn(NO₃)₂·6H₂O (1.0 mL, 1.0 mol/L) was added to 15.0 mL DI water. 2-Methylimidazole (1.0 mL, 4.0 mol/L) was added to another 15.0 mL DI water. The zinc nitrate solution was then mixed with the 2-methylimidazole solution under stirring. All the operations were performed at 50 °C. The mixture instantly turned milky after the two solutions mixed. After stirring for 2 h, the product was collected by centrifuging, and then washed with DI water for several times. The synthetic procedure in methanol was almost the same with the above conditions except replacing the water with methanol.

2.3 Catalysis studies

The Knoevenagel reaction between benzaldehyde and malononitrile using the ZIF-8 catalyst was carried out in a magnetically stirred round-bottom flask. A mixture of ZIF-8 (0.010 g), benzaldehyde (0.4 mL, 3.8 mmol), and *n*-dodecane (0.4 mL, 1.76 mmol) as an internal standard was placed into a 25 mL flask containing THF (8.0 mL). The reaction vessel was stirred for 5 min to disperse the ZIF-8 catalyst in the liquid phase. A solution of malononitrile (0.500 g, 7.6 mmol) in THF (2.0 mL) was then added, and the resulting mixture was stirred at room temperature. GC-MS was used to confirm the product identity. The reaction conversion was analyzed by gas chromatographic (GC).

2.4 Characterization

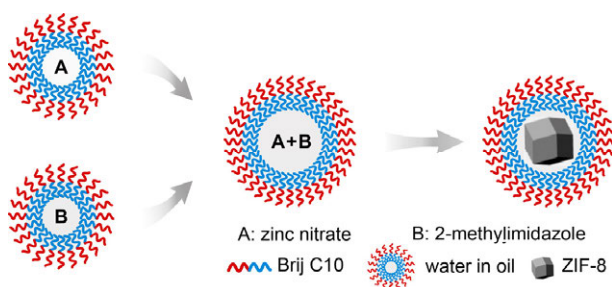
The phase of the products was characterized by X-ray powder diffraction (XRD, Panalytical X'pert PRO diffractometer with Cu-Kα radiation). Scanning electron microscopy (SEM) and transmission electron microscopy (TEM) images were taken on a Hitachi S-4800 microscope with a field-emission electron gun and a TECNAI F-30 high-resolution transmission electron microscope operating at 300 kV, respectively. The surface area of the as-synthesized ZIF-8 nanocrystals was measured by the Brunauer-Emmett-Teller (BET) method using nitrogen adsorption and desorption isotherms on a Micrometrics ASAP 2020 system. The pore size distribution plot was obtained by the Horvath-Kawazoe method. The dynamic light scattering (DLS) and zeta potential measurements were performed on Nano-ZS & MPT-2 (Malvern). Thermogravimetry analysis (TGA) was performed on a SDT-Q600 Thermoanalyzer. GC analyses were performed with a FuLi 9790II, equipped with a split/splitless injector, a capillary column (KB-5, 30 m × 0.32 mm × 0.33 μm) and a flame ionization detector.

3 Results and discussion

3.1 Synthesis of ZIF-8 nanocrystals in reverse micelles

The proposed procedure for the synthesis of ZIF-8 nanocrystals is shown in Scheme 1. Two separated reverse micelle solutions (A and B) were prepared using Brij C10, cyclohexane, and aqueous solution of the precursors. Reverse micelle solution A contained an aqueous solution of $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ while B contained an aqueous solution of 2-methylimidazole. After simply mixing reverse micelle A with B, uniform ZIF-8 nanocrystals were obtained.

Figure 1(a) shows the powder XRD pattern of the as-synthesized product. Compared with the simulated XRD pattern from the published ZIF-8 structure, the as-synthesized product can be indexed to pure-phase ZIF-8. All the diffraction peaks are obviously widened, suggesting the presence of small ZIF-8 nanocrystals in the product. The average size of the ZIF-8 nanocrystals deduced from Sher-



Scheme 1 Schematic illustration for the synthetic procedure of ZIF-8 nanocrystals in the reverse micelles.

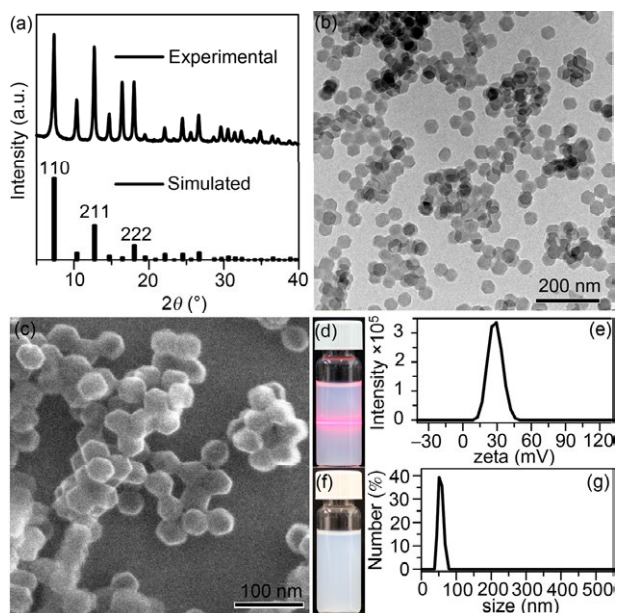


Figure 1 (a) XRD pattern, (b) TEM image, (c) SEM image, (d) photograph for the Tyndall effect; (e) zeta potential of the as-synthesized ZIF-8 nanocrystals; (f) photograph of the dispersed solution of the ZIF-8 nanocrystals aged for 7 days; (g) DLS curve of the as-synthesized ZIF-8 nanocrystals.

rer's formula for the strongest peak (110) is about 38 nm. The morphology of the as-synthesized ZIF-8 nanocrystals was further examined by TEM and SEM. As shown in Figure 1(b and c), the as-synthesized ZIF-8 nanocrystals are uniform rhombic dodecahedral particles with narrow size distribution. As measured from the SEM image, these particles have an average diameter of 37 nm, which agrees well with the result from the XRD pattern. The as-synthesized ZIF-8 nanocrystals can be dispersed in water to form stable suspensions. The photograph Figure 1(d) shows the typical Tyndall effect of the dispersed solution of as-synthesized ZIF-8 nanocrystals. The zeta potential value of the as-synthesized ZIF-8 is about +30 mV, indicating that the obtained nanocrystals can be stably dispersed in aqueous solution (Figure 1(e)). Indeed, the dispersed solution of the as-synthesized ZIF-8 nanocrystals was very stable. There was no sign of aggregated precipitation over 7 days (Figure 1(f)). To further demonstrate that the as-synthesized ZIF-8 nanocrystals are highly dispersible, the DLS technique is applied. As shown in Figure 1(g), the hydrodynamic diameters of the as-synthesized ZIF-8 nanocrystals possess a narrow size distribution with the peak value of 54 nm. These results have demonstrated that the proposed reverse micelle system is a facile and effective route to fabricate high-quality, uniform, and dispersible ZIF-8 nanocrystals.

To further highlight the advantages of the confined space provided by proposed reverse micelle system, the syntheses of the ZIF-8 with the same concentration of precursors in water or methanol were carried out. As shown in Figure 2(a), the ZIF-8 particles obtained in aqueous system are mainly incomplete rhombic dodecahedra mixed with some irregular particles. These particles have a wide size distribution from several ten nanometers up to one micrometer. The poor morphology and broad size distribution can be attributed to the rapid reaction and growth process in aqueous system. In previous reports, due to its slow reaction and growth process, methanol was considered as a suitable solvent for the synthesis of well-shaped ZIF-8 nanocrystals in low concentration [33]. However, the rhombic dodecahedral ZIF-8 particles with an average diameter of 300 nm were obtained by using methanol as solvent (Figure 2(b)). Obviously, the intrinsic confined space of reverse micelle system provides a convenient route to synthesize nanoscale ZIF-8.

3.2 Size control of the ZIF-8 nanocrystals

Due to the inherent nature of reverse micelles, the as-

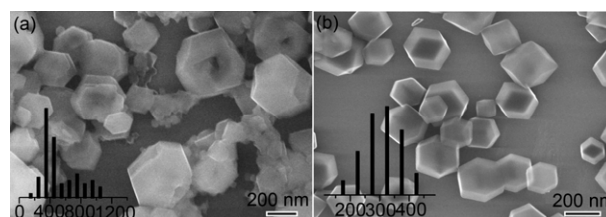


Figure 2 SEM images of ZIF-8 nanocrystals synthesized in (a) water and (b) methanol. Insets are the corresponding size distribution.

synthesized ZIF-8 nanocrystals are size-controllable. A series of experiments were carried out by varying each parameter of the reverse micelle system (i.e. reaction temperature, concentration of the precursors, and amount of water) while keeping all the other conditions the same. As shown in Figure 3 (a, b), the size of ZIF-8 nanocrystals decreased from 37 nm to 32 nm when the reaction temperature was changed from 50 °C to 37 °C. Decreasing the amount of the precursors led to the formation of smaller ZIF-8 nanocrystals. When the concentration of the precursors was decreased from 1.0 mol/L to 0.5 mol/L, the diameter of the nanocrystals was reduced to 28 nm (Figure 3(c)). As shown in Figure 3(d), when the volume of the aqueous solution of the precursors was reduced to 0.5 mL, the ZIF-8 nanocrystals with an average diameter of 130 nm were obtained.

The size of the ZIF-8 nanocrystals can also be tuned by changing the structure of surfactants. When nanocrystal growth is confined in isolated reverse micelles, the size of the micelle affects the dimension of final product. Therefore, a small reverse micelle size usually favors the formation of nanocrystals with a small size [40]. Compared with Brij C10, Brij C20 and Brij 35 have longer PEG portion and thus can form larger reverse micelles. As shown in Figure 4, when only replacing Brij C10 with Brij C20 or Brij[®]35 under the same reaction conditions, the average sizes of as-synthesized ZIF-8 were 51 nm and 164 nm, respectively. Based on these results, we believe that the choice of surfactants with different lengths of hydrophilic PEG segment is an effective route to control the synthesis of the ZIF-8 nanocrystals.

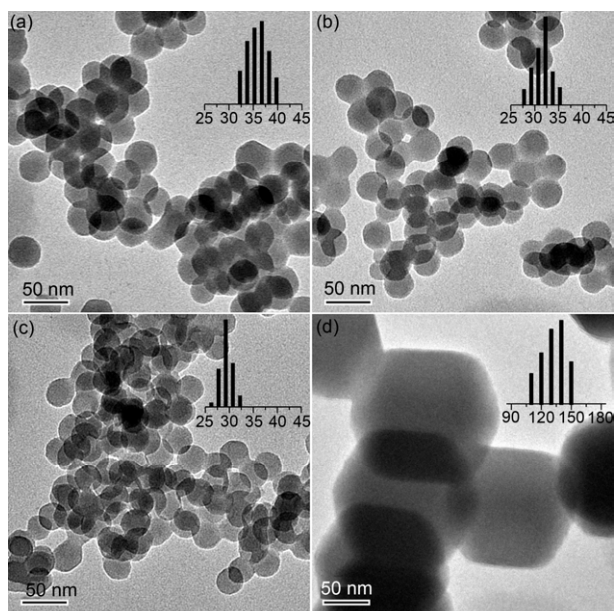


Figure 3 Synthesis of the ZIF-8 nanocrystals under different reaction conditions. (a) 50 °C, $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (1.0 mL, 1.0 mol/L), 2-methylimidazole (1.0 mL, 4.0 mol/L); (b) 37 °C, $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (1.0 mL, 1.0 mol/L), 2-methylimidazole (1.0 mL, 4.0 mol/L); (c) 37 °C, $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (1.0 mL, 0.5 mol/L), 2-methylimidazole (1 mL, 2 mol/L); (d) 37 °C, $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (0.5 mL, 1.0 mol/L), 2-methylimidazole (0.5 mL, 4.0 mol/L).

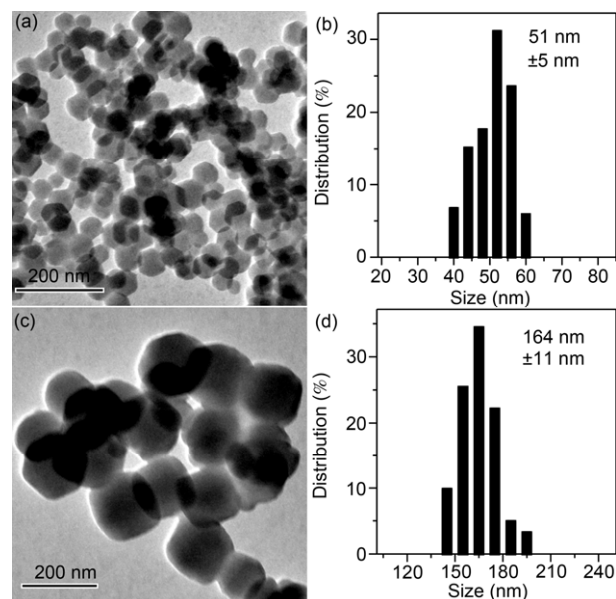


Figure 4 Synthesis of the ZIF-8 nanocrystals using different surfactants. (a) Brij C20 ($\text{C}_{16}\text{H}_{33}\text{EO}_{20}$); (c) Brij 35 ($\text{C}_{12}\text{H}_{25}\text{EO}_{23}$); (b, d) are the corresponding size distributions of ZIF-8 nanocrystals shown in (a, c).

3.3 Surface area and TGA analysis of ZIF-8 nanocrystals

The porosity of the as-synthesized ZIF-8 nanocrystals (37 nm) was investigated by N_2 adsorption–desorption measurements. As shown in Figure 5(a), the as-synthesized ZIF-8 nanocrystals exhibit a type I isotherm. While the significant increase in the adsorbed volume at very low relative pressures is due to the presence of micropores, the second uptake at high relative pressure indicates the presence of textural meso/macroporosity formed by packing of nanoparticles. The microporous volume is about $0.58 \text{ cm}^3/\text{g}$ and the BET area is $1478.5 \text{ cm}^2/\text{g}$. This BET area is larger than the ZIF-8 nanocrystals reported by Lai *et al.* ($1079 \text{ cm}^2/\text{g}$) [36] and Michael Wiebcke *et al.* ($962 \text{ cm}^2/\text{g}$) [33]. The pore distribution of the as-synthesized ZIF-8 nanocrystals (37 nm) was obtained from the analysis of the adsorption branch of the isotherm by the Horvath-Kawazoe calculations. As shown in Figure 5(b, c), ZIF-8 nanocrystals have a narrow pore-size distribution at approximately 1.1 nm, which agrees very well with the micropore size of the ZIF-8 bulk materials.

Figure 5(c) shows the TGA curve of the ZIF-8 nanocrystals (37 nm) performed under nitrogen flow. The TGA curve exhibit a gradual weight loss step of 10.8% up to 250 °C, corresponding to the removal of guest molecules (e.g. H_2O) from the cavities or residual species (e.g. 2-methylimidazole) from the surface of the nanocrystals [36]. A long plateau was observed in the temperature range of 250–550 °C, indicating high thermal stability of the sample. To further confirm thermal stability, the ZIF-8 nanocrystals were treated at 500 °C under N_2 atmosphere for 2 hours. As shown in Figure 5(d), the thermally treated ZIF-

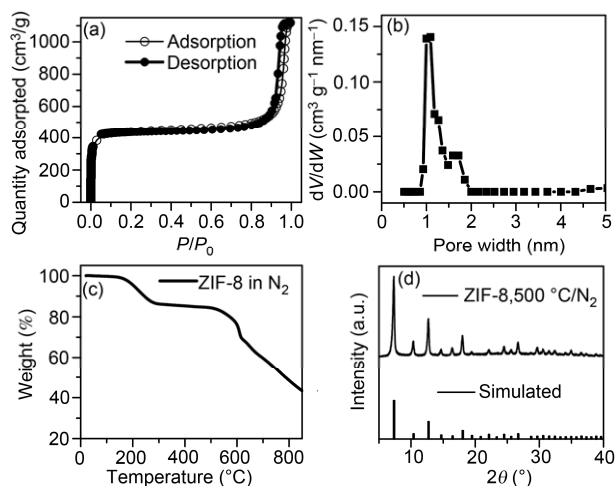
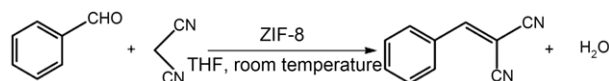


Figure 5 N₂ absorption isotherms (a), pore-size distribution (b), and TGA curve (c) of the as-synthesized ZIF-8 nanocrystals; (d) XRD pattern of ZIF-8 nanocrystals calcined in N₂ at 500 °C for 2 hours.

8 nanocrystals showed no change in the XRD pattern. The crystallite size of the thermally treated ZIF-8 nanocrystals calculated from the corresponding XRD pattern is about 40 nm, demonstrating that the ZIF-8 nanocrystals synthesized in this work have good thermal stability.

3.4 Catalytic activity of different sizes ZIF-8 nanocrystals for Knoevenagel reaction

The Knoevenagel condensation of aldehydes with compounds containing activated methylene groups is one of the most useful and widely employed methods for carbon-carbon bond formation with numerous applications in the synthesis of fine chemicals [46] as well as heterocyclic compounds of biological significance [47]. Recently, Chizallet *et al.* [48] have described that ZIF-8 has significant activity for the trans-esterification of vegetable oil due to the acid sites of Zn²⁺ and the basic sites of N⁻ moieties and OH groups. Based on the available basic sites, ZIF-8 exhibits efficient activity for the Knoevenagel reaction at low temperature. As the six-membered ring pore windows of the ZIF-8 are as narrow as 3.4 Å, larger molecules can not enter the pore cavities. It is thus reasonable to propose that the Knoevenagel condensation reaction of benzaldehyde with malononitrile mainly occurs on the external surface of ZIF-8 [49]. We thus explored their catalytic performance in the Knoevenagel reaction using ZIF-8 nanocrystals with different sizes as the catalysts (Scheme 2). Before use, the catalysts were pretreated at 400 °C for two hours to remove surfactants on the surface. As shown in Table 1, it was found that increasing the particle size of the ZIF-8 nanocrystals resulted in a significant drop in reaction rate. Conversions of 91.9%, 80.1%, and 68.3% were obtained after 0.5 h reaction using 1.25 mol% ZIF-8 with particle sizes of 37, 135, and 300 nm, respectively. The results indicate that smaller ZIF-8 nanocrystals exhibit higher catalytic activity due to the increased external surface of the smaller crystals.



Scheme 2 Knoevenagel condensation reaction of benzaldehyde with malononitrile using the ZIF-8 catalyst.

Table 1 Size-dependent catalytic activity of ZIF-8 for Knoevenagel reaction

Entry	Size of ZIF-8 (nm)	<i>t</i> (h)	Conversion (%)
1	37	0.5	91.9
2	135	0.5	80.1
3	300	0.5	68.3

4 Conclusions

In summary, we have reported a robust method to synthesize size-controllable ZIF-8 nanocrystals using reverse micelles as nanoreactors. ZIF-8 nanocrystals with uniform morphology and size were successfully obtained by the Brij/cyclohexane/water reverse micelle system. The size of the as-synthesized ZIF-8 nanocrystals can be tuned by controlling the reaction temperature, the concentration of the precursors, the amount of water, and the structure of surfactants. Moreover, we have demonstrated that ZIF-8 nanocrystals with the smaller size exhibit higher activity for Knoevenagel reaction. The facile, large-scale production of ZIF-8 nanocrystals with high uniformity and size tunability makes them promising candidates for further designing noble metal/ZIF-8 hybrid nanomaterials for sensing and catalytic application.

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