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## Editorial

## Corrosion inhibition effect of citrus sinensis essential oil extract on plain carbon steel in dilute acid media

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## ABSTRACT

The inhibition performance of essential oil extracts of citrus sinensis (CS) on the corrosion of plain carbon steel (PCS) in 0.5 M H<sub>2</sub>SO<sub>4</sub> and 0.5 M HCl solution was evaluated by weight loss measurement, potentiodynamic polarization technique, optical microscopy and ATF-FTIR spectroscopy. CS more effectively inhibited PCS corrosion in HCl solution compared to H<sub>2</sub>SO<sub>4</sub> with optimal inhibition result of 81.61% in HCl and 76.95% in H<sub>2</sub>SO<sub>4</sub> from weight loss measurement. The corresponding values from potentiodynamic polarization are 94.90% in HCl and 76.93% in H<sub>2</sub>SO<sub>4</sub> solutions respectively. Inhibition efficiency generally decreased with respect to exposure time, but increased with increase in inhibitor concentration in both acids. The inhibition performance of CS was observed to be mixed type inhibition effect in both acids with dominant cathodic inhibition reaction mechanism at 6%–10% CS concentration in HCl solution. CS influenced the anodic cathodic polarization plots in H<sub>2</sub>SO<sub>4</sub> solution through surface coverage of the steel inhibiting the redox electrochemical process. In HCl significant influence of the anodic-cathodic polarization plots results in pseudo passivation behavior during potential scanning. Inhibition. FTIR spectra peaks showed aggregation of CS molecular functional groups with decreased transmittance over a wide spectrum in corroded H<sub>2</sub>SO<sub>4</sub> solution compared to specific spectra peaks in HCl with decreased transmittance due to limited absorption of protonated CS molecules. Optical images of corroded and non-inhibited PCS specimen from both acids exhibited severe surface degradation with macro pits visible on the steel from H<sub>2</sub>SO<sub>4</sub> solution. The inhibited steel from both acids displayed improved surface morphology due to surface protection effect of CS molecules.

## 1. Introduction

Carbon steels corrosion has been a significant issue globally attracting the attention of scientific for cost effective solution (Liu et al., 2001; Collins et al., 1993; Ekpe et al., 1995). The issue stems from the extensive industrial application of the steel in petrochemical, oil refinery, building and construction, chemical processing, energy generation, automobile, marine and mining industries. During application the steel exhibits weak resistance to corrosion due to its inability to passivation in corrosive environments. The oxide which forms on the steel is porous allowing the corrosion process to continue on the substrate Fe. As a result, enormous damages do occur leading to high cost of maintenance, repair and corrosion (Ashassi-Sorkhabi et al., 2009; Singh et al., 1995; Ahmad, 2006). Anions of sulphates, nitrates, chlorides, thiosulphates etc. encountered in industry are responsible for the corrosion damage on carbon steels significantly decreasing their operational lifespan. Chemical compounds known as corrosion inhibitors are the most cost effective alternative for suppressing the corrosion

damage on carbon steels (Ahmad, 2006). Inhibitors commonly in application today are of organic origin which adsorbs onto the steel surface (Dariva and Alexandre, 2014; Kuznetsov, 1996; Loto and Loto, 2012; Rivera-Grau et al., 2013; Winkler, 2017; Loto and Loto, 2013). However, most organic compounds are toxic, unsustainable, and costly. Research on green chemical compounds for corrosion inhibition of carbon steels is on-going. Most green chemical compounds perform poorly and being highly biodegradable; expires over a short time and lack strong adsorption properties on mild steel (Loto et al., 2018; Loto, 2017 I; Ramezanzadeh et al., 2018; Bahlakeh et al., 2017; Dehghani et al., 2020). Essential oil extracts have been proven to be effective but their performance so far is highly concentration dependent but yet promising (Dehghani et al., 2019a; Dehghani et al., 2019b); Sathiyathan et al., 2005; Loto and Oghenerukewe, 2016; Mohanan and Palaniswamy, 2005; Saratha et al., 2009; Philip et al., 2016). This research focusses on the corrosion inhibition and adsorption properties of citrus sinensis (Jafri and Ali, 1976) on carbon steel in dilute HCl and H<sub>2</sub>SO<sub>4</sub> solution to assess their corrosion inhibition

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**Table 1**  
Elemental composition (wt.%) of PCS.

Element	C	Si	Mn	P	S	Cu	Ni	Al	Fe
<b>Composition</b>	0.40%	0.17%	0.44%	0.01%	0.01%	0.08%	0.01%	0.03%	Balance

**Table 2**

Wt. loss data for PCS corrosion in 0.5 M H<sub>2</sub>SO<sub>4</sub> and 0.5 M HCl solution at specific CS concentration.

H <sub>2</sub> SO <sub>4</sub> PCS Samples	Weight Loss (g)	CS Concentration (%)	Corrosion Rate (mm/y)	CS Inhibition Efficiency (%)
A	4.793	0	15.55	0
B	4.360	2	14.15	9.04
C	3.741	4	12.14	21.95
D	1.864	6	6.05	61.11
E	1.505	8	4.88	68.59
F	1.032	10	3.35	78.47
HCl				
A	2.785	0	9.04	0
B	1.380	2	4.48	50.47
C	1.329	4	4.31	52.28
D	0.555	6	1.80	80.07
E	0.512	8	1.66	81.61
F	0.401	10	1.30	85.61

potential, adsorption properties and concentration for optimum performance.

## 2. Experimental methods

### 2.1. Material

Plain carbon steel (PCS) obtained in Lagos, Nigeria has a cylindrical shape with diameter of 0.6 cm. The elemental composition of the steel was determined at the Materials Characterization Laboratory, Department of Mechanical Engineering, Covenant University, Ota, Ogun State, Nigeria as shown in Table 1. PCS was cut into 6 separate test samples with mean length at 0.6 cm. Citrus sinensis (Jafri and Ali, 1976) abbreviated as CS essential oil extracts obtained from NOW Foods, USA have molar mass of 2351.6 g/cm<sup>3</sup>. The oil extracts were formulated in volumetric concentrations of 1%, 2%, 3%, 4% and 5% CS in 0.5 M H<sub>2</sub>SO<sub>4</sub> (98% analar grade) and 0.5 M HCl solution (37% analar grade).

### 2.2. Electrochemical tests

Weight loss analysis was performed by total immersion of PCS

samples in CS-acid solution at predetermined CS concentrations. The weight of PCS samples was determined at 24 h interval for a total of 480 h. Corrosion rate ( $C_R$ ) was calculated as follows;

$$C_R = \left[ \frac{87.6M}{DAT} \right] \quad (1)$$

$M$  (mg) indicates weight loss,  $A$  (cm<sup>2</sup>) indicates PCS surface area and  $T$  (h) indicates exposure time. Inhibition efficiency ( $\eta$ ), % was determined from the equation below;

$$D = \left[ \frac{M_1 - M_2}{W_1} \right] \times 100 \quad (2)$$

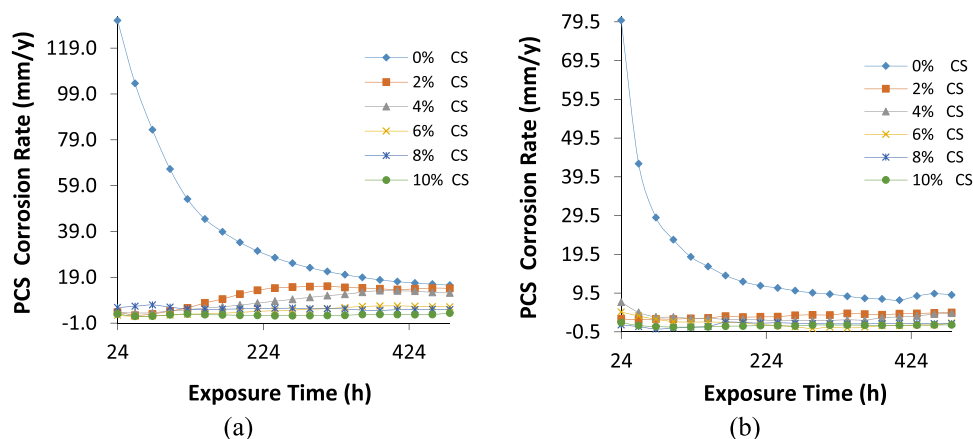
$M_1$  and  $M_2$  represent weight loss with and without predetermined concentrations of CS. Potentiodynamic polarization test was performed with the aid of triple electrode set which consists of Pt counter electrode, PCS sample electrode and Ag/AgCl reference electrode within a glass container filled with the CS-acid solution and linked to Digi-Ivy potentiostat. PCS sample electrodes was encased in pre-hardened resin mounts with visible surface area of 1.13 cm<sup>2</sup> for the steel. PCS underwent metallographic preparation with SiC abrasive papers (80, 120, 220,800 and 1000 grits) and 6 μm diamond liquid solution. The potentiostat linked with computer for real-time monitoring was observed from -1.5 V to +1.5 mV at sweep rate of 0.0015 V/s Corrosion current density ( $J_{CD}$ ) and corrosion potential ( $E_{CP}$ ) were computed from the Tafel plots. Corrosion rate ( $C_R$ ) was determined a shown below;

$$C_R = 0.00327 \times J_{CD} \times Q_{WT}/D \quad (3)$$

Where  $D$  (g/cm<sup>3</sup>) indicates density and  $Q_{WT}$  (g) indicates PCS equivalent weight. Inhibition efficiency ( $\eta$ ) was calculated from the relationship below;

$$\eta = 1 - \left[ \frac{R_2}{R_1} \right] \times 100 \quad (4)$$

$R_1$  and  $R_2$  represents corrosion rate with and without CS additions. Optical macroscopic images of PCS surface before and after corrosion test with the use of Omax trinocular metallurgical microscope.



**Fig. 1.** Plot of PCS corrosion rate versus exposure time at specific CS concentration (a) in H<sub>2</sub>SO<sub>4</sub> solution and (b) in HCl solution.

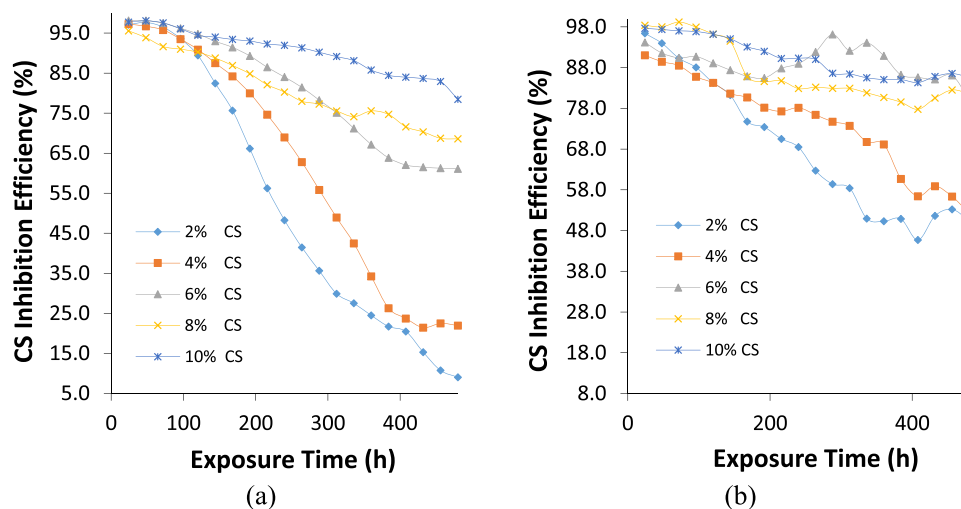
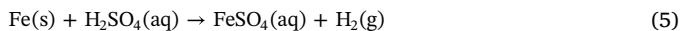


Fig. 2. Plot of CS inhibition efficiency versus exposure time at specific CS concentration (a) in H<sub>2</sub>SO<sub>4</sub> solution and (b) in HCl solution.

### 3. Results and discussion

#### 3.1. Weight loss measurement

Plots of PCS corrosion rate versus exposure time and CS inhibition efficiency versus exposure time at specific CS concentration are shown from Fig. 1(a) to 2(b). Fig. 3(a) to 4(b) shows the optical images (mag. x20) of PCS after corrosion in H<sub>2</sub>SO<sub>4</sub> and HCl without CS, after corrosion in both acids at optimal CS concentration (10% CS). The plots of PCS corrosion rate versus exposure time [Fig. 1(a) and (b)] at 0% CS concentration significantly differs from the plots at specific CS concentration due to the electrochemical action of SO<sub>4</sub><sup>2-</sup> and Cl<sup>-</sup> anions with respect to the equations below;



The corrosion reaction mechanism results in surface severe oxidation of PCS and accelerated corrosion as shown in the optical images in Fig. 3(a) and (b) where the degree of PCS surface deterioration from H<sub>2</sub>SO<sub>4</sub> solution is much higher. The corrosion rate of PCS in H<sub>2</sub>SO<sub>4</sub> and HCl solution initiated at 131.07 mm/y and 79.90 mm/y (24 h) with respect to the equations below. Significant decrease in PCS corrosion rate value (in both acids) with respect to exposure time is due to weakening of the static acid electrolytes with discharged corrosion products. As a result, the corrosion rate of PCS at 0% CS culminated at 15.5 mm/y and 9.04 mm/y in both acids. CS at 2% and 4% concentration in H<sub>2</sub>SO<sub>4</sub> solution were significantly insufficient to inhibit

the corrosion of PCS as shown in the final corrosion rate values of 14.15 mm/y and 12.14 mm/y. Observation of the plot on Fig. 1(a) shows significant increase in corrosion rate at these concentrations with respect to exposure time. At 6% CS concentration significant decrease in corrosion rate occurred culminating at 6.05% (480 h). At 10% CS concentration, final corrosion rate value of 3.35 mm/y was attained signifying effective corrosion inhibition. In HCl solution, optimal corrosion rate value of PCS decreased from 9.04 mm/y at 0% CS concentration to 4.48 mm/y. CS concentration from 6% to 10% significantly decreased the corrosion rate of PCS culminating at 1.80 mm/y, 1.66 mm/y and 1.30 mm/y.

Observation of the plots of CS inhibition efficiency versus exposure time in both acid solutions shows CS compound performed more effectively in HCl solution compared to H<sub>2</sub>SO<sub>4</sub>. At 480 h of exposure, inhibition efficiency of CS in H<sub>2</sub>SO<sub>4</sub> solution at 2% and 4% CS concentration are 9.04% and 21.95%. These values are significantly below the threshold values for effective corrosion inhibition. The corresponding values in HCl solution are 50.47% and 52.28%. However, significant inhibition value in H<sub>2</sub>SO<sub>4</sub> occurred from 6% CS concentration (61.11%). At 5% CS concentration the highest value of 78.47% was attained at 480 h of exposure with the corresponding image shown in Fig. 4(a). The corresponding inhibition values obtained in HCl solution (6% to 10% CS concentration) were significantly higher than the values obtained in H<sub>2</sub>SO<sub>4</sub> solution. The values ranged from 80.07% to 85.61%. Fig. 4(b) shows the corresponding image for PCS inhibition at 10% CS concentration. General observation shows CS at most concentration in H<sub>2</sub>SO<sub>4</sub> and HCl solution decreases with exposure time, though the rate

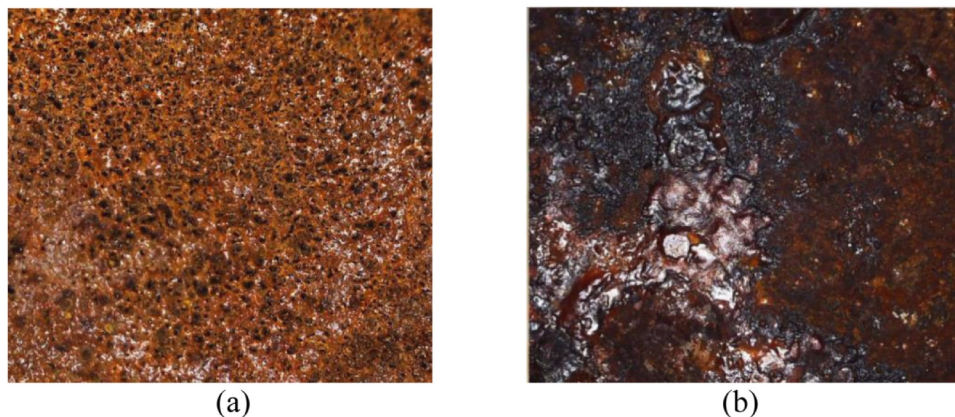


Fig. 3. Optical image of PCS after corrosion in (a) H<sub>2</sub>SO<sub>4</sub> solution and (b) HCl solution.

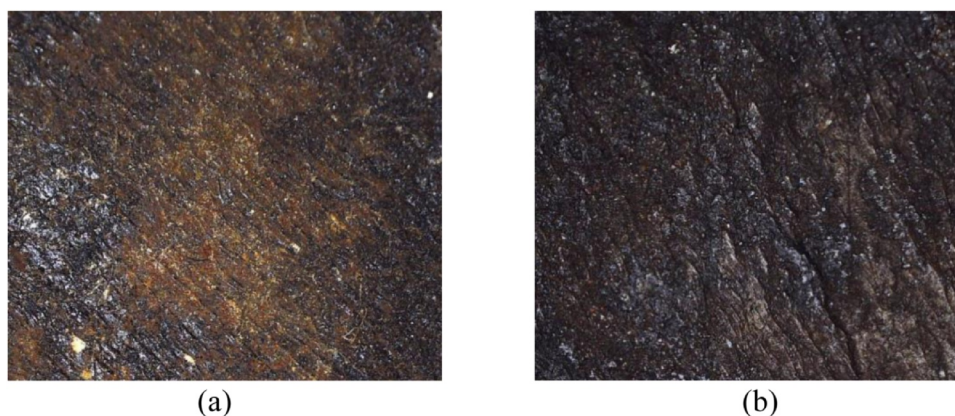


Fig. 4. Optical image of PCS after corrosion at specific CS concentration in (a)  $\text{H}_2\text{SO}_4$  solution and (b) HCl solution.

of decrease declines with increase in CS concentration. At 8% and 10% CS concentration the rate of decrease is minimal till around 192 h to 216 h where the progressive increase and relative stability was observed.

### 3.2. Potentiodynamic polarization studies

Potentiodynamic polarization plots of PCS corrosion in  $\text{H}_2\text{SO}_4$  and HCl solution at specific CS concentration are shown in Fig. 5(a) and (b). Data obtained from the test is shown in Table 3. Observation of the data

shows significant difference between inhibited and non-inhibited PCS in the acid solutions for reasons earlier discussed at the weight loss measurement section. At 0% CS, the corrosion rate of PCS in both acids are  $9.47 \text{ mm/y}$  and  $5.52 \text{ mm/y}$  corresponding to corrosion current density of  $8.30 \times 10^{-4} \text{ A/cm}^2$  and  $4.84 \times 10^{-4} \text{ A/cm}^2$ . Decrease in corrosion rate was relatively gradual in  $\text{H}_2\text{SO}_4$  compared to HCl with effective CS corrosion inhibition on PCS, beginning at 6% CS concentration in  $\text{H}_2\text{SO}_4$  (62.82%) and 4% concentration in HCl (60.41%). Optimal inhibition efficiency was attained at 10% CS concentration in both acids at 76.93% and 94.90% which corresponds to corrosion rate

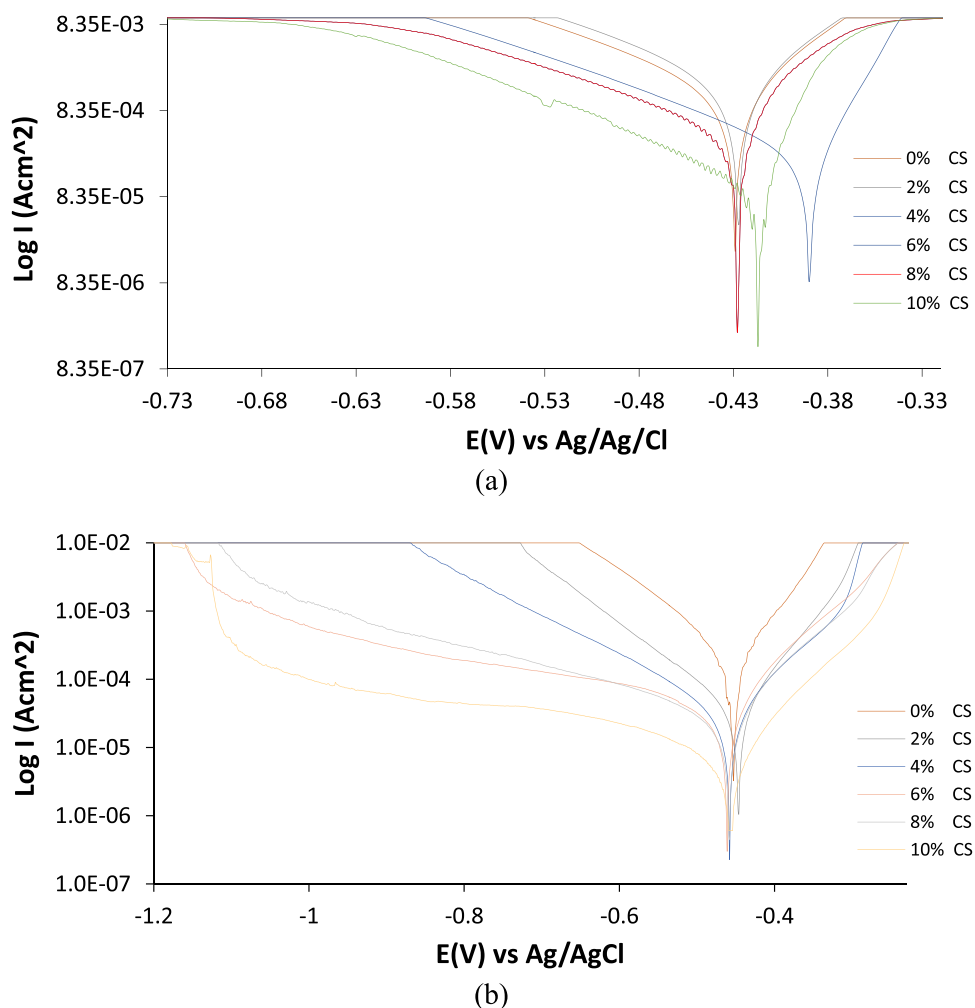
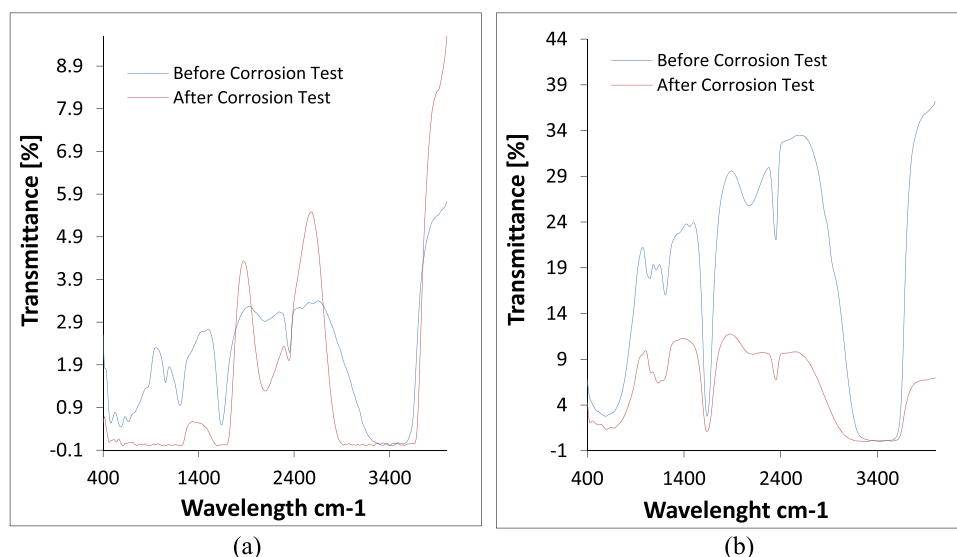


Fig. 5. Potentiodynamic polarization plots PCS corrosion at specific CS concentration in (a)  $\text{H}_2\text{SO}_4$  solution and (b) in HCl solution.

**Table 3**Data for potentiodynamic polarization of PCS in 0.5 M H<sub>2</sub>SO<sub>4</sub> and HCl solution at specific CS concentration.

H <sub>2</sub> SO <sub>4</sub> Solution		PCS C <sub>R</sub> (mm/y)	CS ξ <sub>F</sub> (%)	C <sub>I</sub> (A)	C <sub>J</sub> (A/cm <sup>2</sup> )	C <sub>P</sub> (V)	R <sub>p</sub> (Ω)	B <sub>c</sub> (V/dec)	B <sub>a</sub> (V/dec)
Sample	CS Conc. (%)								
A	0	9.47	0	9.38E-04	8.30E-04	-0.429	17.40	-7.203	1.451
B	2	7.58	19.95	7.51E-04	6.64E-04	-0.427	29.49	-7.503	0.138
C	4	6.12	35.35	6.06E-04	5.36E-04	-0.428	43.26	-10.480	2.969
D	6	3.52	62.82	3.49E-04	3.08E-04	-0.390	75.64	-7.943	1.054
E	8	2.84	69.97	2.82E-04	2.49E-04	-0.402	91.24	-2.475	4.046
F	10	2.18	76.93	2.16E-04	1.91E-04	-0.420	118.80	-6.364	9.240
HCl Solution		PCS C <sub>R</sub> (mm/y)	CS ξ <sub>F</sub> (%)	C <sub>I</sub> (A)	C <sub>J</sub> (A/cm <sup>2</sup> )	C <sub>P</sub> (V)	R <sub>p</sub> (Ω)	B <sub>c</sub> (V/dec)	B <sub>a</sub> (V/dec)
Sample	CS Conc. (%)								
A	0	5.52	0	5.47E-04	4.84E-04	-0.453	47.18	-6.646	13.15
B	2	2.76	49.92	2.74E-04	2.42E-04	-0.445	61.19	-5.807	-0.064
C	4	2.19	60.41	2.16E-04	1.92E-04	-0.458	83.81	-5.140	4.930
D	6	0.34	93.83	3.37E-05	2.99E-05	-0.461	761.40	-7.394	10.500
E	8	0.34	93.86	3.35E-05	2.97E-05	-0.458	766.00	-5.107	11.180
F	10	0.28	94.90	2.79E-05	2.47E-05	-0.458	820.80	-5.130	10.730

**Fig. 6.** FTIR spectra of CS/acid solution before and after corrosion test from (a) H<sub>2</sub>SO<sub>4</sub> solution and (b) HCl solution.**Table 4**FTIR data of the spectral wavelengths, transmittance, functional groups and molecular bonds from CS-PCS interaction before and after corrosion in H<sub>2</sub>SO<sub>4</sub> and HCl solution.

	H <sub>2</sub> SO <sub>4</sub>	HCl
Before corrosion	572 (0.470), 652 (0.598), 860 (1.634), 1066 (1.596), 1192 (0.995), 2114 (2.936), 2362 (2.313) and 3174 – 3602 (0.274 – 0.1983)	576 (2.797), 1040 (17.871), 1098 (19.013), 1194 (16.464), 1654 (3.542), 2060 (25.841), 2348 (22.138), 3204–3610 (0.839–0.839)
After corrosion	515–1208 (0.011), 1576–1684 (0.037–0.018), 2110 (1.299), 2336 (2.029), 2932–3644 (0.038–0.053)	592 (1.349), 678 (1.468), 1074 (7.626), 1240 (6.448), 1184 (6.651), 1624 (1.398), 2340 (6.972), 3130–3610 (0.237–0.237)
Functional groups	alkyl halides, alkynes, primary, secondary amines, aromatics, aliphatic amines, alcohols, carboxylic acids, esters, ethers, alkynes, nitriles,	alkyl halides, aliphatic amines, alcohols, carboxylic acids, esters, ethers, alkenes, free hydroxyl, H-bonded, alcohols, phenols, alkynes (terminal), primary, secondary amines, amid
Bonds	= C–H bend, O–H bend, C–Cl stretch, C–H rock, –C(triple bond)C–H: C–H bend, C–Br stretch, –C(triple bond)C–H: C–H bend, N–H wag, C–H "oop", C–N stretch, C–O stretch, C–H wag (–CH <sub>2</sub> X), –C(triple bond)C– stretch, C(triple bond)N stretch, O–H stretch, H-bonded, N–H stretch, O–H stretch, C–H stretch, =C–H stretch	C–Br stretch, C–N stretch, C–O stretch, C–H wag (–CH <sub>2</sub> X), –C = C– stretch, O–H stretch, N–H stretch, –C(triple bond)C–H: C–H stretch

of 2.18 mm/y and 0.28 mm/y, and corrosion current density of  $1.91 \times 10^{-4}$  A/cm<sup>2</sup> and  $2.47 \times 10^{-5}$  A/cm<sup>2</sup>. The maximum corrosion potential difference between the value at 0% CS concentration and the value with the highest anodic potential shift (39 mV in H<sub>2</sub>SO<sub>4</sub> and 8 mV in HCl) shows CS in both acids is a mixed type inhibitor with strong influence on the anodic and cathodic portion of the polarization plot. Observation of the plots in Fig. 5(a) and (b) shows significant variation in the slopes of the anodic-cathodic portions of the polarization plots

with respect to CS concentration. On Fig. 5(a), the steep displacement of anodic-cathodic polarization plots for the carbon steel at 0% and 1% CS concentration is nearly similar due to poor corrosion inhibition as shown in the inhibition efficiency results in Table 3. Increase in CS concentration results in minor decrease in displacement resulting in partial increase in inhibition efficiency. This phenomenon is more pronounced in Fig 5(b) where variation in CS concentration results in significant decrease in slopes of the anodic-cathodic polarization plots,

hence increase in inhibition efficiency compared to the data obtained from H<sub>2</sub>SO<sub>4</sub> solution. This is due to the suppression of the oxidation of PCS through surface coverage as proven from the decrease in PCS corrosion rate with increase in CS concentration. Protonated molecules of CS adsorbed onto the ionized steel surface stifling further redox electrochemical processes responsible for corrosion. However, this is less effective in H<sub>2</sub>SO<sub>4</sub> solution. Secondly, cathodic reduction reactions involving H<sub>2</sub> evolution and O<sub>2</sub> reduction reactions were also altered by the presence of CS compound. This is more prevalent on the cathodic polarization plot at 6%–10% CS concentration in HCl and 10% CS concentration in H<sub>2</sub>SO<sub>4</sub> solution. The plot in HCl depict pseudo passivation behavior with respect to Cs concentration due to significant decrease in corrosion current density in the presence of CS. This phenomenon is influenced by CS concentration.

### 3.3. ATF-FTIR spectroscopy analysis

Identification and validation of functional groups and molecular bonds active within cationic inhibitor molecules of CS and responsible for its inhibition behavior and adsorption on PCS surface within the acid media was performed by ATF-FTIR spectroscopy with the results correlated with the conventional ATF-FTIR spectroscopic Table (Socrates, 2004). FTIR spectra of CS/ H<sub>2</sub>SO<sub>4</sub> and CS/HCl solutions prior to and immediately after the corrosion test are presented in Fig. 6(a) and 6(b). The FTIR spectra peaks in both Figures shows significant decrease in the peaks transmittance after corrosion at specific wavelengths due to aggregation and adsorption of the functional groups present within CS molecules on PCS surface. Multiple miniature peaks also appeared on Fig. 6(a). The results from corrosion thermodynamics shows the aggregation is due to weak Vander Waals attractive forces which do not necessarily reacts with the steel surface. The decreased transmittance in Fig. 6(b) is due to chemical reaction and chemisorption adsorption of CS functional groups on PCS surface in HCl solution. Table 4 shows the spectra peaks data before and after corrosion, the identified functional groups and molecular bonds. The table shows more functional groups were present on the spectra plots in H<sub>2</sub>SO<sub>4</sub> solution compared to HCl due to the higher dissociation constant of H<sub>2</sub>SO<sub>4</sub> capable of causing the release/formation of cationic species from the inhibitor molecules. After corrosion, the transmittance (in bracket, Table 4) of the functional groups in both acids generally decreased signifying adsorption.

## 4. Conclusion

Citrus sinensis essential oil extract effectively inhibited the corrosion of plain carbon steel in H<sub>2</sub>SO<sub>4</sub> and HCl solution with inhibition performance subject to variation in the extract concentration. The extract performed more effectively in HCl compared to H<sub>2</sub>SO<sub>4</sub> solution. Citrus sinensis was observed to influence the anodic-cathodic reaction processes. However, its inhibition effect shifted more to cathodic inhibition at higher extract concentration in HCl solution. The extract chemisorbed onto the steel in HCl solution while results showed it exhibited physisorption adsorption mechanism in H<sub>2</sub>SO<sub>4</sub> solution

### Credit author statement

Ekene Henry Mbah and Jennifer Iruoma Ugada are responsible for conducting the research (laboratory work) collation of data, data analysis and manuscript preparation. Roland Tolulope Loto is responsible for the overall supervision of the research, interpretation of the data and discussion of results.

### Declaration of Competing Interest

Author's declare no conflict of interest

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