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Structural - Deformation - Energy -Modulation Strategy in a Soft Porous Coordination Polymer with an Interpenetrated Framework

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Host-guest Interaction Modulation in Porous Coordination Polymers for Inverse Selective CO₂/C₂H₂ Separation

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Abstract: Controlling gas sorption by simple pore modification is important in molecular recognition and industrial separation processes. In particular, it is challenging to realize the inverse selectivity, which reduces the adsorption of a high-affinity gas and increases the adsorption of a low-affinity gas. Herein, an "opposite action" strategy is demonstrated for boosting CO2/C2H2 selectivity in porous coordination polymers (PCPs). A precise steric design of channel pores using an amino group as an additional interacting site enabled the synergetic increase in CO₂ adsorption while suppressing the C₂H₂ adsorption. Based on this strategy, two new ultramicroporous PCP physisorbents that are isostructural were synthesised. They exhibited the highest CO₂ uptake and CO₂/C₂H₂ volume uptake ratio at 298 K. Origin of this specific selectivity was verified by detailed density functional theory calculations. The breakthrough separation performances with remarkable stability and recyclability of both the PCPs render them relevant materials for C2H2 purification from CO₂/C₂H₂ mixtures.

Adsorptive gas separation or purification plays a key role in industries.^[1] A general adsorptive gas separation process involves passing a gaseous mixture through a fixed-bed adsorber to directly yield a weakly adsorbed gaseous product. The strongly adsorbed component is recovered later at the desorption stage. However, harvesting high-purity products in the desorption stage is much more energy consuming (~40%) than directly collecting the gases that pass through without being adsorbed.^[2] To recover the desorbed products, the use of multiple beds involving several steps is essential so that products with the desired purity can be obtained in the final step by counter-current vacuum blowdown.[3] Therefore, to make the adsorptive gas separation technologies more energy and process efficient, a "reverse selective separation" method is highly desirable in practical applications.^[2a] This allows the gas to pass through the adsorbent even if the interaction force of the required gas is stronger than that of the partner gas. This strategy is vital for C₂H₂ purification from C₂H₂/CO₂ mixtures. C₂H₂, a key fuel and an essential feedstock for various industrial materials^[4], is mainly produced via natural gas combustion or hydrocarbon cracking with CO₂ as a major impurity^[5]. The separation of C₂H₂ and CO₂ is difficult due to their highly similar molecular size, shape, and boiling points (Table S1).^[6] However, the higher quadrupole moment of C₂H₂ (7.2×10⁻²⁶ esu cm²) compared to that of CO₂ (0.65×10⁻²⁶ esu cm²) results in stronger electrostatic interaction of C₂H₂ with the sorbent, causing preferential adsorption over CO₂.^[7] Thus, to avoid the usual energy-intensive desorption process to obtain pure C₂H₂, this study aims to design porous materials with inverse selectivity to achieve an effective one-step C₂H₂ purification method (Figure S1).

Porous coordination polymers (PCPs) or metal-organic frameworks (MOFs) are intriguing porous crystalline materials that allow the tailoring of pore sizes and functionalities suitable for the separation of a target species from a mixture.^[8] Owing to the stronger interactions of C₂H₂ with a sorbent, it has been possible to synthesise a number of PCPs that have a higher affinity towards C₂H₂ than towards CO₂.^[9] However, the aspect of inverse selectivity is still elusive, since there are rare adsorbents that favour the uptake of CO2 over C2H2, especially at room temperature, although pore environment adjustment such as encoding functional groups and adjustable pore size has been well established for improving CO₂ selective adsorption.^[7, 10] It is quite challenging to manipulate the pore chemistry to realise inverse selectivity, which suppresses the adsorption of the highaffinity adsorbate, C₂H₂, and increases the adsorption of the less affinity adsorbate, CO2. An alternative strategy is the utilisation of the strong chemisorption of CO₂ endowed by -OH groups present in the pores of the PCPs. However, the regeneration process is more energy consuming.^[10a, 10d] Therefore, there are several aspects that must be considered while attempting to design pores with actual inverse affinity: (I) selectivity for both adsorption and desorption without excess energy consumption, (II) excellent inverse selective separation performance at ambient condition, (III) enough stability and efficient adsorbent regeneration for

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practical applications.^[2a, 10a,d,e] Currently, there are still no welldefined strategies for constructing pores with such ideal inverse selectivity.



Scheme 1. Schematic illustration of the "opposite action" strategy for boosting CO_2/C_2H_2 selectivity. (a) Different binding modes of CO_2 and C_2H_2 in microporous channels. (b) Additional interacting site is precisely introduced to not only provide enhanced CO_2 -framework interaction but also to suppress C_2H_2 adsorption by driving out some of the initially adsorbed C_2H_2 molecules; the latter is driven by space limitations originating from the interference in the poreguest interaction, resulting in high inverse selectivity.

Herein, we demonstrate an "opposite action" strategy for boosting CO₂/C₂H₂ selectivity; that is, synergically increasing CO₂ affinity and suppressing C₂H₂ adsorption through precise steric arrangement of interaction sites on the pore surface. CO2 and C₂H₂ exhibit distinct binding modes in microporous channels owing to their different electronic structures (Scheme 1a). Normally, CO₂ is adsorbed in a side-on orientation that it is welladapted to the channel's electrostatic potential field, while C₂H₂ is adsorbed in a side-on orientation pointing to the host binding site.^[7b, 9c] Therefore, precisely positioned additional interacting sites parallel to CO₂ binding sites can allow enhanced CO₂framework interactions without apparently changing the orientation of the gas molecules (Scheme 1b). At the same time, the additional interacting site suppresses C₂H₂ adsorption by changing the adsorption position, driving out some of the adsorbed C₂H₂ molecules. Driving out of the adsorbed molecules is driven by the space limitation, which originates due to the interfered interaction between the pores and quest molecules, thus resulting in high inverse CO₂/C₂H₂ selectivity. To implement this strategy, we designed two PCP isomers, [Co(ipa)(dpg)]_n (PCP-ipa; ipa = isophthalic acid, dpg = meso- α , β -di(4-pyridyl) glycol) and [Co(bdc)(dpg)]n (PCP-bdc; bdc = terephthalic acid), with similar 1-D ultramicroporous channels. The C₂H₂ molecules are hydrogen-bonded with the uncoordinated O atoms in an endon fashion in the channel, while CO₂ adopts a side-on binding mode along the channel direction. Consequently, as a proof of concept of the "opposite action" strategy for high inverse selectivity, amino moieties were rationally appended into the channel surface using amino-substituted phthalic acid ligands. The synthesised [Co(NH₂-bdc)(dpg)]_n (PCP-NH₂-bdc; NH₂-bdc = 2-aminoterephthalic acid) and [Co(NH₂-ipa)(dpg)]_n (PCP-NH₂-ipa; NH₂-ipa = 5-aminoisophthalic acid) exhibit large CO₂ uptake with a high CO₂/C₂H₂ uptake ratio, which can be considered as a new physisorbent with specific inverse selectively. The separation performances and the remarkable stability and recyclability confirmed their performance in the one-step purification of C₂H₂.



Figure 1. Crystal structures of PCP-bdc, PCP-ipa, PCP-NH₂-bdc, and PCP-NH₂-ipa. (a-b) Coordination environment of Co and amino group incorporated in PCP-bdc and PCP-ipa. (c-d) Ultramicroporous 1-D channels in PCP-bdc, PCP-ipa, PCP-NH₂-bdc, and PCP-NH₂-ipa. (Probe radius: 1.2 Å). Hydrogen atoms in the ligand backbones were fixed at their geometrically ideal positions. Purple, Red, blue, grey, and white colours in the PCP frameworks represent Co, N, C, and H, respectively.

Single crystals of PCP-bdc, PCP-ipa, PCP-NH2-bdc, and PCP-NH₂-ipa^[11] were synthesised via the solvothermal reaction of Co(NO₃)₂·6H₂O, dpg, and NH₂-ipa or NH₂-bdc in mixed DMF/MeOH solutions (Figure S2-6). Single-crystal X-ray diffraction (SXRD) analysis revealed that PCP-ipa crystallises in the orthorhombic Amm2 space group and PCP-bdc crystallises in the triclinic PI space group (Table S2 and S3). In both PCP-ipa and PCP-bdc, the Co centre is six-coordinated in an octahedral geometry, coordinated by two N atoms from the pyridine ring, two O atoms from the hydroxyl group of the dpg ligand, and two O atoms from the carboxylic group of the phthalic acid ligands (Figure 1a and 1b). Interestingly, these two PCP isomers synthesised using isophthalic acid or terephthalic acid ligands exhibit analogous crystal structures owing to the similar coordination environment of Co, resulting in a similar narrow 1-D channel of the π ligand system (Figure 1c and 1d). Notably, the uncoordinated negatively charged O atoms from the ipa/bdc ligand are present on the 1-D ultramicroporous channels in both the PCPs. To engineer the channel surface for modulating the position for guest-binding, in this study, isostructural variants of PCP-bdc and PCP-ipa, i.e., PCP-NH₂-bdc and PCP-NH₂-ipa, were synthesised by incorporating amino groups into the bdc/ipa ligands (Figure 1a and 1b and Table S4 and S5). Pore size of these microporous channels was estimated to be 4.4×5.3 Å² for PCP-bdc and PCP-NH₂-bdc and 4.4×4.8 Å² for PCP-ipa and PCP-NH₂-ipa (Figure 1c and 1d) from their framework structure (probe radius: 1.2 Å). To confirm the valency of Co, PCP-NH₂-ipa and PCP-NH₂-bdc were selected for X-ray photoelectron spectroscopy and magnetic studies. The results consistently suggested that Co was divalent in both the PCPs (Figure S7-9). Phase purity of all the prepared PCPs was confirmed by comparing the simulated and experimental power X-ray diffraction (PXRD) patterns (Figure S10-S13). Thermogravimetric analysis (TGA) clearly showed that the guest molecules were completely



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removed after activation. Moreover, the TGA revealed that the framework was thermally stable up to *ca.* 280 °C for all the PCPs (Figure S14-S17), indicating their good thermostability.



Figure 2. CO_2 and C_2H_2 sorption for PCP-ipa and PCP-bdc (a) and PCP-NH₂-ipa and PCP-NH₂-bdc (b) at 195 K. CO_2 and C_2H_2 adsorption for PCP-ipa and PCP-bdc (c) and PCP-NH₂-ipa and PCP-NH₂-bdc (d) at 298 K.

The adsorption isotherms of C_2H_2 and CO_2 were first collected at 195 K. As shown in Figure 2a, PCP-ipa and PCP-bdc exhibit similar type I CO₂ and C₂H₂ sorption isotherms at 195 K, corresponding to the same saturated uptake amount (~2 molecules per Co^{2+}) for both the gases. Notably, after encoding the -NH₂ group, C₂H₂ uptake at 195 K was found to be much lower than CO₂ uptake, indicating that there were lesser number of binding sites for C₂H₂ in PCP-NH₂-ipa and PCP-NH₂-bdc. Figure 2b shows that the maximum CO₂ uptake by PCP-NH₂-ipa and PCP-NH₂-bdc at 195 K was ca. 99 mL·g⁻¹ and ca. 101 mL·g⁻¹, respectively, corresponding to ~2 molecules per Co²⁺ in both the PCPs. Meanwhile, the maximum C₂H₂ uptake was only ca. 74 mL·g⁻¹ (~1.5 molecules per Co²⁺) for PCP-NH₂-ipa and ca. 65 mL·g⁻¹ (~1.4 molecules per Co²⁺) for PCP-NH₂-bdc. In addition, the sharp rise in CO₂ uptake in the low pressure region of CO₂ indicates that both PCP-NH2-ipa and PCP-NH2-bdc exhibit higher affinity for CO₂ than for C₂H₂. Hence, distinct CO₂ and C₂H₂ adsorption modes are promoted by anchoring -NH2 group into the channel surface. The CO2 and C2H2 adsorption was also studied at ambient temperature. As shown in Figure 2c, PCP-ipa and PCP-bdc exhibit similar CO₂ and C₂H₂ adsorption at 298 K, indicating their comparable affinity towards CO₂ and C₂H₂. As expected, PCP-NH₂-ipa and PCP-NH₂-bdc show obvious preferential adsorption of CO₂ over C₂H₂ at 273, 298, and 313 K (Figure 2d and Figure S18-S21). Notably, the CO2 uptake capacity and CO₂/C₂H₂ uptake ratio (v/v) of PCP-NH₂-ipa and PCP- NH₂-bdc are high at 298 K and 1 bar. PCP-NH₂-ipa exhibits a maximum CO₂ uptake of ca. 72 mL·g⁻¹ (3.21 mmol·g⁻¹) and a CO₂/C₂H₂ uptake ratio of 1.66 (Figure 2d). For PCP-NH₂-bdc, the CO₂ uptake capacity was *ca.* 68 mL·g⁻¹ (3.03 mmol·g⁻¹) and the CO_2/C_2H_2 uptake ratio was 1.59. The CO_2 uptake and CO_2/C_2H_2 uptake ratio of both the PCPs are higher than those of the reported PCP physisorbents such as SIFSIX-3-Ni^[10e], NbOFFIVE-1-Ni^[10c] and AIFFIVE-1-Ni^[10c], which show inverse adsorption ability under similar conditions (Figure 3a). In addition, no apparent decrease in the CO2 uptake capacity was observed after five cycles at 298 K, implying good regeneration abilities of both

of CO₂ at near-zero coverage on PCP-NH₂-ipa and PCP-NH₂-bdc are 36.6 and 34.57 kJ·mol⁻¹, respectively. Notably, these values are lower than that of SIFSIX-3-Ni (50.9 kJ·mol⁻¹)^[10e], NbOFFIVE-1-Ni (54.6 kJ·mol⁻¹)^[12], AIFFIVE-1-Ni (47.0 kJ·mol⁻¹)^[12], CD-MOF-1 (41.0 kJ·mol⁻¹)^[10d], and CD-MOF-2 (46.3 kJ·mol⁻¹)^[10d]. These values indicate that the desorption process by PCP-NH₂-ipa and PCP-NH₂-bdc is less energy consuming compared to the previously reported PCP adsorbents, and this would be beneficial for practical applications.^[12] For comparison, the *Qst* values of C₂H₂ at near-zero coverage on PCP-NH₂-ipa and PCP-NH₂-bdc

are only 26.8 and 25.6 kJ·mol⁻¹, respectively. These are much

lower than those for CO₂, implying the weaker interaction between C_2H_2 and the PCP frameworks. To further predict the selectivity towards a CO₂/C₂H₂ binary mixture for separation in practical applications, the ideal adsorbed solution theory (IAST) was used. As shown in Figure 3c, the IAST selectivities of PCP-NH₂-ipa and PCP-NH₂-bdc for an equimolar mixture of CO₂/C₂H₂ at 298 K and 1 bar were up to 6.4 and 4.4, respectively. Notably, the IAST selectivity of PCP-NH2-ipa can be comparable with SIFSIX-3-Ni^[10e] (6.95 for an equimolar mixture of CO₂/C₂H₂ at 298 K and 1 bar) as current highest one as physisorbents, but lower than [Tm₂(OH-bdc)₂(µ3-OH)₂(H₂O)₂]^[10a] [17.5 for CO₂/C₂H₂ (1/2; V/V) at 298 K and 1 bar] in which chemisorption of CO₂ was observed. The large difference between the isosteric heat of adsorption for CO₂ and C₂H₂ and the high IAST selectivity indicate the promising potential of both the PCPs for the separation of CO₂/C₂H₂ binary mixture under dynamic conditions.

the PCPs for CO_2 adsorption (Figure S22). These gas sorption results demonstrate that PCP-NH₂-ipa and PCP-NH₂-bdc are potential candidates for trapping CO_2 from CO_2/C_2H_2 gas mixture.

Figure 3. (a) CO₂ uptake amount and CO₂/C₂H₂ uptake ratio of the representative PCP physisorbents with inverse selectivity for CO₂/C₂H₂ separation at 1 bar and 298 K. (b) Isosteric heats of adsorption (Qst) for CO₂ and C₂H₂. (c) IAST selectivity of PCP-NH₂-ipa and PCP-NH₂-bdc for CO₂/C₂H₂ (v/v, 50/50) at 298 K. (d) Three cycles of experimental breakthrough curve of PCP-NH₂-bdc at a flow rate at 4 mL/min for an equimolar gaseous mixture of C₂H₂ and CO₂ (v/v, 50/50) at room temperature. Between each cycle, the PCPs were regenerated by *in situ* vacuuming without heating.

The isosteric heat of adsorption (Qst) is used to evaluate the

strength of interaction between the PCPs and CO₂ or C₂H₂ and

was calculated from the adsorption isotherms recorded at 273,

298, and 313 K (Table S6). As shown in Figure 3b, the Qst values





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To further evaluate the practical C₂H₂/CO₂ separation performance of both the PCPs, we conducted breakthrough tests under room temperatures (Figure S23). A mixture of C2H2/CO2 (50:50, v/v) at a flow rate of 4 mL/min was passed through a fixedbed column filled with PCP-NH₂-ipa or PCP-NH₂-bdc. Remarkable one-step C₂H₂ purification performance was achieved with both the PCPs (Figure 3d and S24). C₂H₂ (purity> 99.5%) was first eluted from the separation bed at about 8 min·g-¹ for PCP-NH₂-bdc and 10 min·g⁻¹ for PCP-NH₂-ipa, while CO₂ was captured as an impurity in a packed column until its saturated uptake (Figure S25). The breakthrough time is 11 min·g⁻¹ for both the PCPs. Based on the results of binary breakthrough experiments, the C₂H₂ productivity was calculated as 0.98 mol·g⁻ ¹ for both PCP-NH₂-ipa and PCP-NH₂-bdc. An ideal adsorbent for practical applications should have good recyclability and an energy-efficient regeneration process. Thus, we performed cycling breakthrough experiments under the same conditions. Between each cycle, the PCPs were regenerated by in situ vacuuming without heating. The results showed that both the PCPs maintain the same retention time and C₂H₂ productivity. Moreover, after the breakthrough cycling test, both the PCPs retained their crystal structures (Figure S26 and S27). In addition, both the PCPs show excellent water stability. The crystallinities of both the PCPs were unaffected even after soaking them directly in water for 3 days (Figure S28 and S29). Moreover, after the water stability tests, the CO₂ sorption performance of both the PCPs at 298 K was same as that of the pristine samples (Figure S30 and S31). The good stability properties are conducive for practical applications.

To further verify the "opposite action" strategy for boosting CO₂/C₂H₂ selectivity, we conducted theoretical calculations of CO₂ and C₂H₂ adsorption into PCP-NH₂-bdc and PCP-bdc. The adsorption structures of CO₂ and C₂H₂ (Figure 4) in these two PCPs were obtained by classical Monte Carlo simulation^[13], followed by geometry optimisation using periodic density functional theory calculation with the PBE-D3 functional^[14] (see supporting information for computational details). In the case of CO2, both PCP-NH2-bdc and PCP-bdc have two kinds of adsorption sites (sites I and II in Figure 4a and 4b), each of which is located at four equivalent position in one unit cell; this results in the adsorption of 2 CO₂ molecules per Co²⁺. When all these adsorption sites are occupied by CO2 molecules, the bonding energy (BE) per CO₂ molecule is -10.3 and -9.2 kcal/mol for PCP-NH₂-bdc and PCP-bdc, respectively, indicating that PCP-NH₂-bdc has a stronger affinity towards CO₂ compared to PCPbdc. This enhanced affinity of PCP-NH₂-bdc for CO₂ arises from the presence of the -NH2 group, which allows additional interaction with CO₂ [site I, $C(^{\delta+}) \cdots N(^{\delta-}) = 3.436$ Å; site II, $C(^{\delta^+}) \cdot N(^{\delta^-}) = 3.591$ Å, Figure 4a]. This induces stronger electrostatic interaction of CO₂ with PCP-NH₂-bdc than with PCPbdc (Table S7).

On the other hand, PCP-NH₂-bdc shows suppressed C_2H_2 adsorption (Figure 4c and 4d) while it adsorbs only 6 C_2H_2 molecules in one unit cell (1.5 C_2H_2/Co^{2+}), PCP-bdc adsorbs 8 C_2H_2 molecules in one unit cell (2 C_2H_2/Co^{2+}). We, therefore, focus on the adsorption structures with 6 and 8 C_2H_2 molecules in one unit cell of PCP-NH₂-bdc and PCP-bdc. In PCP-NH₂-bdc, the calculated BE is -8.7 kcal/mol per molecule for the adsorption of 8 C_2H_2 molecules and -9.6 kcal/mol for the adsorption of 6 C_2H_2 molecules, indicating that the average BE for adsorption of the 7th and 8th C₂H₂ molecules is –6.0 kcal/mol. Because this BE for the adsorption of the 7th and 8th C₂H₂ molecules is too small to compensate for the entropy decrease due to C₂H₂ adsorption (ΔG° = –0.1 kcal/mol), the 7th and 8th C₂H₂ molecules cannot be adsorbed in PCP-NH₂-bdc. In the case of PCP-bdc, the BEs for the adsorption of 6 and 8 C₂H₂ molecules in one cell are –9.6 and –9.2 kcal/mol, respectively, indicating that the BE for the adsorption of the 7th and 8th C₂H₂ molecules is almost same as that of the first six C₂H₂ molecules (ΔG° = –1.5 kcal/mol). These results lead to the conclusion that a total of 8 C₂H₂ molecules can be adsorbed in one unit cell of PCP-bdc at the saturation limit, but only 6 C₂H₂ molecules can be adsorbed in one unit cell of PCP-NH₂-bdc. This is consistent with the experimentally determined saturated C₂H₂ adsorption amounts in these two PCPs.



Figure 4. Calculated CO₂ (a-b) and C₂H₂ (c-d) adsorption structures in PCP-NH₂-bdc and PCP-bdc, showing two kinds of adsorption sites. Orientation of the C₂H₂ molecule is slightly different in sites I and II at different loading. Distances are given in Å. Red, blue, grey, and white colours in the PCP frameworks represent O, N, C, and H, respectively.

We further investigated the C₂H₂ adsorption structures to understand the reason for the suppressed C₂H₂ adsorption in PCP-NH₂-bdc. In the case of PCP-bdc, the H atoms of all the C₂H₂ molecules interact with the negatively charged O atoms of the bdc ligand through hydrogen bonding interactions (site I: C-H^{...}O =



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2.111 Å, site II: C-H $\cdot\cdot$ O = 2.192 Å). However, in PCP-NH₂-bdc, the orientation of the C₂H₂ molecule at site I is different from that in PCP-bdc because it forms hydrogen bonding interactions with both O and NH₂ group of NH₂-bdc ligand (C-H-N = 2.355 Å; C-H...O = 2.305 Å). This change in orientation further prevents the next C₂H₂ molecules (site II) occupying the optimum position for hydrogen bonding interaction with the O atom of NH₂-bdc ligand. In other words, C₂H₂ at site II forms hydrogen bond with O of the bdc ligands in PCP-bdc but not in PCP-NH₂-bdc. It is concluded that the orientation of C₂H₂ at site I changes in PCP-NH₂-bdc due to hydrogen bonding interaction with the O atom and NH₂ group of NH₂-bdc, thereby suppressing the C₂H₂ adsorption at site II by interfering in the adsorption position at site II by interfering in the adsorption position; it is worth noting that 1-D confined channel of this PCP does not provide enough space to the adsorbed molecule. For CO₂ adsorption, the introduced -NH₂ group does not apparently change the orientation of the adsorbed CO2 molecules because the position of the -NH₂ group is parallel to that of the CO₂ molecules (Figure 4a and 4b). Moreover, it enhances CO₂-framework interactions, as discussed above, resulting in a stronger adsorption affinity for CO₂ than for C₂H₂. These results verify our "opposite action" strategy for boosting inverse selectivity.

It has been shown that gas species that are difficult to separate using conventional methods can be separated using PCP/MOF even if the gas species are very similar in size and shape, by taking advantage of the slight difference in the interaction forces. However, when the objective is to purify a highaffinity gas, it is practically desirable to preferentially capture the weak-affinity gas and allow the high-affinity gas to pass through. Nonetheless, precise designing of porous materials with ideal inverse selectivity to meet such separation requirements remains a formidable task. In this study, we focused on the differences in the electronic structure of the target gases and succeeded in generating the opposite selectivity by steric control of the pore surface and guest gas interaction in the PCP pores. This "opposite action" strategy may be broadly applicable to other gas systems and offers a promising design principle for porous materials with high performance for challenging recognition and separation systems.

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Boosting inverse CO_2/C_2H_2 selectivity is achieved through precise steric design of amino groups in the pore surface to provide enhanced CO_2 -framework interactions and suppressed C_2H_2 adsorption. The obtained two new PCPs exhibit high CO_2 uptake and strong separation performance for one-step C_2H_2 purification at room temperature, which can be considered as new physisorbents with this specific inverse selectivity.