

Computational study of transient flow around Darrieus type Cross Flow Water Turbines

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Abstract: This study presents full transient numerical simulations of a cross-flow vertical-axis marine current turbine (straight-bladed Darrieus type) with particular emphasis on the analysis of hydrodynamic characteristics. Turbine design and performance is studied using a time-accurate Reynolds-averaged Navier–Stokes (RANS) commercial solver. A physical transient rotor-stator model with a sliding mesh technique is used to capture changes in flow field at a particular time step. A shear stress transport $k-\omega$ turbulence model was initially employed to model turbulent features of the flow. Two dimensional simulations are used to parametrically study the influence of selected geometrical parameters of the airfoil (camber, thickness and symmetry-asymmetry) on the performance prediction (torque and force coefficients) of the turbine. As a result, torque increases with blade thickness-to-chord ratio up to 15% and camber reduces the average load in the turbine shaft. Additionally, the influence of blockage ratio, profile trailing edge geometry and selected turbulence models on the turbine performance prediction is investigated.

Key words: Cross flow water turbine, unsteady CFD flow simulation, turbulence model.

1 Introduction

Exhaustion of fossil fuels resources combined with greenhouse gas negative impact has raised the interest for renewable energies since a few decades ago. Among them, hydropower takes a particular place because of its huge potential. In the last years, tidal power based on tidal currents has become very attractive because of its high energy density, high predictability and low environmental impacts. The estimated tidal energy potential worldwide reaches around 600 TWh/yr [1] (cited by [2]), from which around 120 could be harvested, and it is being largely underused. Also, following the International Renewable Energy Agency in its report of 2014 [3], the technically harvestable tidal energy resource from those areas close to the coast, is estimated at 1 terawatt (TW).

Tidal current turbines shapes are inspired from wind turbine shapes and they can be classified depending on the direction of the rotational axis relative to the water flow direction. Axial flow water turbines (AFWT) have their axis of rotation parallel to water stream direction. Other turbines, cross flow water turbines (CFWT) or Darrieus type water turbines, have rotational axis perpendicular to current direction. A vertical-axis turbine has smaller efficiency than AFWT but is able to extract power from any direction of the main

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44 stream without adjustment. A Darrieus turbine is a fixed pitch CFWT with straight blades,
45 directly connected to the shaft by struts, and its simplicity lies in the absence of the
46 orientation and yawing mechanisms. This type of turbine is particularly promising for being
47 used to extract energy from tidal currents due to its relatively simple design and easiness of
48 manufacturing which are translated in lower production costs. Additionally, recent studies
49 [4-5] show that CFWT can be installed much closer than AFWT, so that the power density
50 per square meter can be considerably high. Nevertheless, the aerodynamics of the Darrieus
51 turbine is far from being simple since it involves highly unsteady flow fields. This
52 unsteadiness is due to large variations in the angle of attack on the blades during their
53 rotation.

54 Design, development and optimization of tidal turbines require accurate and time-
55 efficient mathematical models. Based on the computational tools available, different
56 models with different computational costs were developed and applied for optimization and
57 analysis purposes. These models range from momentum models, vortex models, to three-
58 dimensional computational fluid dynamics (CFD) models of turbine with all the physical
59 details taken into account. Momentum models such as single or multiple stream tube model
60 are computationally inexpensive but cannot predict the structure of the wake. Vortex
61 models based on potential flow have better predictions of the power output but are
62 computationally more expensive than momentum models and some details of the structure
63 of the wake are missed if flow separation at the leading edge of the blades is not included in
64 the model. On the other hand, vortex methods need to include lift and drag experimental
65 information for computing forces and torques on the blades; moreover, the effects of shaft
66 and supporting arms must be obtained by experimental field data. With the use of powerful
67 computers and parallel processing technology, CFD simulations are becoming more
68 popular in industrial and academic sectors [6 – 9]. Contrary to potential flow codes, CFD
69 simulations do not need any external data (experimental lift and drag) and can include
70 separation from foils and drag induced vortices from turbine's shaft. Also, they are able to
71 simulate dynamic stall phenomenon (although it is not perfect due to the limitations of
72 turbulence models). CFD modelling is also a powerful tool for complex geometries.

73 The main advantage of CFD is that it allows reproducing physical unsteady flow around
74 turbine using the so-called sliding mesh methodology, wherein relative motion between
75 steady domain and rotor (unsteady domain) is captured by coupling them through an
76 interface, which is updated at each time step and allows conservative interchange of fluxes
77 between both domains. The rotor grid turns at each time step an angle relative to the steady
78 domain. At each time step a new solution is calculated. Transient behavior is built by
79 adding solutions at each time step. In this methodology, integral values (torque) must be
80 averaged in a complete revolution. The main disadvantage of CFD simulations for tidal
81 turbines, regarding potential flow methods (momentum and vortex models), is its higher
82 computational cost (CPU time and memory). This is the reason why there are not many
83 publications applying this methodology to CFWT.

84 Compared with horizontal axis turbines, there are not many previous studies approaching
85 the simulation of vertical axis machines, considering water as fluid, from the same
86 perspective as suggested here. Ferreira [10], employing air as fluid, presented a detailed
87 state of art of different strategies for predicting aerodynamic characteristics of a VAWT.
88 This author performs an exhaustive study about the ability of different turbulence models

89 (Spalart-Allmaras, $k-\epsilon$, Detached Eddy Simulation, DES, and Large Eddy Simulation, LES)
90 to reproduce the dynamics of the detached vortices from a single airfoil in two dimensions
91 during its trajectory in the half cycle upstream of a VAWT. The best comparisons with
92 experiments are obtained for LES, but the computational cost is prohibitive to think about
93 useful design and evaluations from a practical point of view. This fact is common when
94 LES is applied to industrial relevant flows.

95 Also using air as fluid, Maître *et al* [11] applied the sliding mesh strategy to a two bladed
96 VAWT using Fluent v. 6.0 software combined with the one equation turbulence model
97 Spalart-Allmaras. These authors defined two zones, an outer fixed zone and another inner
98 rotating zone containing the blades. The results were compared with experimental data
99 [12], obtaining an overprediction for the measured aerodynamic forces on the airfoils.
100 However, in this paper no geometric details of the considered turbine were given.

101 Howell *et al.* (2010) [13] developed a combined experimental and computational study
102 of the aerodynamics and performance of a small (aspect ratio of 4) vertical axis wind
103 turbine straight-bladed Darrieus type with three blades. Two- as well as three-dimensional
104 numerical simulations were performed using the commercial code Fluent in connection
105 with the $k-\epsilon$ RNG turbulence model. Authors found that the power coefficient of the two-
106 dimensional computations was significantly higher than that of the three-dimensional
107 calculations and the experimental measurements, which was attributed to the presence of
108 the over tip vortices in the three-dimensional situation.

109 Using water as fluid, Nabavi [14] performed a two-dimensional very detailed numerical
110 study about hydrodynamic performance of a three-bladed CFWT introduced in a duct, to
111 accelerate flow upstream the turbine. The author compared the two dimensional
112 computational results obtained with Fluent in free flow conditions with own experimental
113 measurements, resulting in an overprediction of the power coefficient. This result is in line
114 with that obtained by Maître *et al* [11] because both used the Spalart-Allmaras turbulence
115 model. Additionally, Nabavi (2008) [14] tried other RANS models ($k-\epsilon$, $k-\omega$ and Reynolds
116 Stress model) obtaining similar qualitative results. However, based on the results discussed
117 in section 8, the present authors believe that the use of the Spalart-Allmaras turbulence
118 model in these specific simulations cannot be recommended in general because of its poor
119 performance, even with the curvature correction included, and its computational cost which
120 is as high as a two-equation turbulence model.

121 Dai & Lam [15] also performed a two-dimensional numerical study of three-bladed
122 CFWT using the software ANSYS CFX v. 11, which is extensively employed for
123 numerical simulation of hydraulic turbomachines. In this case, the turbulence model chosen
124 was the two equation model SST (Shear Stress Transport). As in [14], they validate their
125 numerical results versus own experimental measurements performed in a towing tank. The
126 quantitative results of the validation are, however, only provided in a point, comparing
127 them with the experiments and also with the results obtained by the double multiple
128 streamtube model. As in the former studies, the averaged values of the torque provided by
129 CFD are above the experimental values. In this study, enough information was provided
130 about geometric parameters of turbine, so this configuration has been chosen in the present
131 work.

132 Amet et al. (2009) [16] performed a very detailed 2D simulation of two-bladed CFWT
133 and compared with experimental data of several authors [12,17,18] for two tip speed ratios
134 (TSR) of 2 and 7. In this paper a very refined structured grid is used around the airfoils with
135 a value of y^+ around 1. The authors also comment that “Due to some numerical instabilities
136 at the trailing edge, the sharp edge was transformed into a round edge with a ratio
137 radius/chord of 0.1%. The results are not affected by this tiny transformation”. An
138 extensive discussion about the blade-vortex interaction is developed in this paper
139 concluding that the flow in the case of the smaller tip speed ratio was characterized by a
140 deep stall regime with several large vortices detached from the blades while for the higher
141 TSR the flow is characterized by a weak shedding of alternated vortices in the upstream
142 half disk and by an attached flow in the downstream half disk.

143 Li and Calisal (2010) [19] studied the three-dimensional effects in a vertical axis tidal
144 turbine with a vortex model especially developed of this purpose. Computational results
145 that were corrected for arm effects, show very good agreement with experimental results
146 obtained in a towing tank. It was concluded that three-dimensional effects are significant
147 when the turbine height is less than two times the turbine radius. If the turbine height is at
148 least six times the turbine radius then the three-dimensional effects are negligible.

149 Coiro et al. [6,20] implemented the Double Multiple Streamtube model for the
150 simulation of two models of straight-bladed turbines, including one called the “Kobold”
151 prototype which is actually installed in the Strait of Messina, Italy. Numerical results of the
152 evolution of the power output of the turbine is in very good agreement with experimental
153 data measured in both wind-tunnel and field data measured for the Kobold prototype.
154 Dynamic effects had to be included in the model in order to correctly predict the power
155 output of the Kobold prototype.

156 Maître et al. (2013) [21] simulated in two dimensions with great detail the three bladed
157 model CFWT LEGI available in their laboratory. The paper discusses the dependence of
158 the results on the grid refinement close to the blade surface, focusing in the mean power
159 extracted. The main conclusions obtained by the authors were: 1. The obtained mean power
160 decreases fast when the grid coarsens in the proximity of the profiles surface, 2. A coarse
161 mesh induces an early and severe loss of lift due to the formation of a back flow bubble,
162 which generates unrealistic pressure drag. Moreover, in the same line as found by other
163 authors, the predicted power coefficient is notably higher than the experimental values,
164 except for very low tip speed ratios where computations are below the measurements. This
165 work also cites the three-dimensional simulations of Amet (2009) [22] on the same water
166 turbine performed for just one tip speed ratio employing a grid with 8 million nodes. In
167 such a case the computed power coefficient was very close to the measured value in best
168 efficiency point. In this last study also it is mentioned that the influence of the detached tip
169 blade trailing vortices on the turbine performance loss is around 22%.

170 Very recently, Jin et al [23] review the different methods (both numerical and
171 experimental) currently used to study Darrieus type vertical axis wind turbines (VAWT's).
172 Regarding the CFD models, these authors stress that two dimensional simulations are still
173 widely used to improve efficiency, to evaluate the effects of meshing on computational
174 results and to evaluate the effect of turbulence modelling on computational results. In
175 comparison with 3D CFD models, 2D CFD models are considered simpler to implement
176 and faster to compute but 3D models provide higher numerical precision. However, the
177 CPU cost of the 3D computations is much higher, around 100 times more than the 2D. In
178 this respect, Song et al. [24] performed 2D simulations to investigate the influence of

179 various meshing strategies and turbulence models on the prediction of performance of
180 VAWT's.

181 Lanzafame et al [25] performed 2D simulations of a 3-bladed Darriues type turbine,
182 using ANSYS-Fluent. The main objective of this study was to demonstrate the capabilities
183 of transitional turbulence models in the prediction of the turbine performance. It was found
184 that using fully turbulent RANS model in general overestimated of the power coefficient,
185 but transitional models showed better agreement with experimental data. 3D simulations
186 are considered for future research using transitional turbulence model due to computational
187 cost. Chen and Lian [26] performed 2D simulations in ANSYS-Fluent to study the vortex
188 dynamics of a Darrius wind turbine using the k-epsilon model and meshes with y^+ greater
189 than 15. It was found that the vortex-blade interaction depends on the solidity and the tip
190 speed ratio. The influence of the thickness of symmetric airfoils on the torque coefficient
191 was also studied. Trivellato and Castelli [27] also performed 2D simulations of a Darrius
192 type turbine in order to study the Courant-Friedrichs-Lewy criterion when using sliding
193 mesh technique in ANSYS-Fluent. It was concluded that a CFL criterion smaller than 0.15
194 appears to be adequate but this implies a dramatic increase in CPU time. Guidance to
195 correctly choose meaningful angular marching steps of rotating grids is provided. Paillard
196 et al [28] performed 2D CFD simulations of a cross flow tidal turbine with ANSYS-CFX
197 including sinusoidal pitch control. It was found that a 52% improvement in the tangential
198 force could be achieved when the second harmonics was used in the pitch control.
199 Simulations were run fully turbulent but the authors believed that a transitional turbulence
200 model is necessary in this type of simulations.

201 The present study performs full transient simulations of flow around a straight bladed
202 CFWT using CFD tools, including underlying turbulence of fluid flow and also viscous
203 effects, without employing tabulated lift and drag data. This reason has motivated the
204 choice of the sliding mesh method, which is the only one that allows describing the real
205 unsteady behaviour of the CFWT blades in the fluid domain. After introduction, section 2
206 resumes the vertical axis turbine operation parameters. Sections 3, 4 and 5 describe the
207 geometry and meshing procedure of the turbine, the numerical simulation methodology and
208 the results of the verification and validation study, respectively. Section 6 presents the
209 sensitivity of results to the employed turbulence model. In section 7, two dimensional
210 simulations are used to study the influence of selected geometrical parameters of the airfoil
211 on the performance prediction (torque, tangential force and normal force coefficients) of
212 the turbine. The airfoil thickness and symmetry were the selected factors for the present
213 parametric study. The vortex-blade interaction along a complete revolution is also
214 discussed. Additionally, the influence of blockage ratio and the shape of the profiles trailing
215 edge on the turbine performance prediction is briefly discussed in sections 8 and 9. Section
216 10 compares the two-dimensional torque coefficient predictions with preliminary three-
217 dimensional results; moreover, the 3D simulation allowed visualising the tip blade trailing
218 vortices as well as the shape of the bound vortex. Finally, conclusions are drawn in the last
219 section.

220

221 **2 Vertical axis turbine operation**

222 Hydraulic operation of a cross flow water turbine can be characterized by rotor torque M ,

223 rotor drag D , rotor angular velocity ω and power output $P = \omega M$. The main dimensionless
 224 parameters are the following:

225

226 Tip speed ratio (TSR), $\lambda = \omega R / V_0$ (1)

227

228 Torque coefficient, $C_m = M / \left(\frac{1}{2} \rho V_0^2 R S_{ref} \right)$ (2)

229

230 Power coefficient or efficiency, $C_p = P / \left(\frac{1}{2} \rho V_0^3 S_{ref} \right)$ (3)

231 Drag coefficient, $C_D = D / \left(\frac{1}{2} \rho V_0^2 S_{ref} \right)$ (4)

232

233 Here, R represents the radius of rotor, V_0 the incident current velocity, ρ the water
 234 density and S_{ref} the cross section ($S_{ref} = 2RH$ for CFWT). Solidity is defined as $\sigma = NC/R$
 235 with N the number of blades and C the chord length. Finally, H is the blade span.

236 Turbine blades rotate around vertical axis with rotational velocity $\vec{\omega}$. In 2D cylindrical
 237 coordinates (r, θ) , the blade local relative velocity \vec{W} corresponding to an incident flow
 238 velocity \vec{V}_0 , is given as:

239

240
$$\vec{W} = \vec{V}_0 - \vec{\omega} \times \vec{R}$$
 (5)

241

242 When a blade rotates, its angle of attack α (the angle between local relative velocity and
 243 chord) changes leading to variable hydrodynamic forces as (see Fig. 1):

244
$$\alpha = \tan^{-1} \left(\frac{\sin \theta}{\lambda + \cos \theta} \right)$$
 (6)

245 where θ is the counterclockwise rotation angle of the airfoil along the circumference. $\theta = 0^\circ$
 246 is taken from the upper point of the circumference where the profile is aligned with the
 247 incoming flow.

248 Resultant hydrodynamic force acting on the blades is decomposed in two components
 249 (normal F_n , perpendicular to chord; and tangential F_t , parallel to chord). Forces values can
 250 be inferred from classical computations over an airfoil in an unbounded domain or from
 251 available experiments in wind tunnel tests at fixed α and Reynolds number. The tangential
 252 force coefficient is the dimensionless form of F_t and it is directly related to the turbine
 253 torque. Negative tangential component is responsible for turbine rotation. In the upstream
 254 semicircle, with θ increasing from 0° position, tangential force becomes negative and
 255 reaches a minimum near $\theta = 90^\circ$ before increasing until $\theta = 180^\circ$. The same behaviour
 256 occurs in downstream semicircle between $\theta = 180^\circ$ and 360° positions. In vicinity of $\theta = 0^\circ$
 257 and 180° positions, the blade has a positive tangential component force F_t , opposed to

258 rotational motion. In this configuration of blades, small tip speed ratios lead to large
 259 incidence variations during a revolution. In particular, α becomes very large and overtakes
 260 the static stall angle of airfoils, about 12-15°. The normal force coefficient is the
 261 dimensionless form of F_n , so is related to cycle loading and fatigue on the turbine shaft.
 262 Since the simulations are performed in a $X - Y$ reference frame, forces coefficients (C_x and
 263 C_y) are numerically obtained in this system (see Fig. 1). A simple transformation (rotation)
 264 is needed between the $X - Y$ coordinate system and the tangential - normal $t - n$ system of
 265 the airfoil (see Eq. 7).

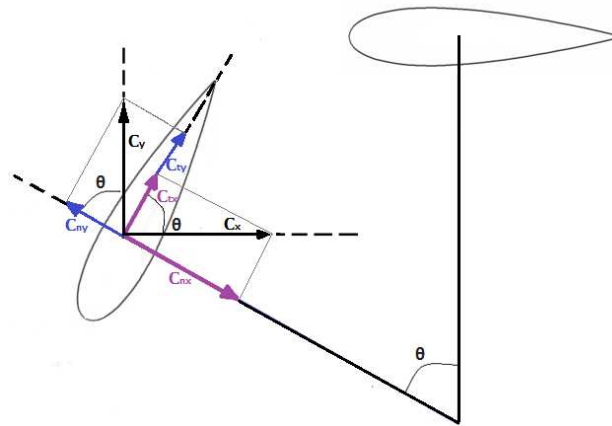
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$$C_t = C_{tx} + C_{ty} = C_x \cos(\theta) + C_y \sin(\theta)$$

$$C_n = C_{ny} - C_{nx} = C_y \cos(\theta) - C_x \sin(\theta) \quad (7)$$

267

268



269

270

Fig. 1. Coordinate system defining the force coefficients of the profile.

271

272 Nevertheless, real flows around blades in CFWT differ from above conclusions because of
 273 two reasons: i) Relative flow passing through a CFWT blade is unsteady; and ii) Oncoming
 274 far field seen by a blade is not V_0 , but some unspecified velocity. Moreover, the flow field
 275 around a Darrieus type CFWT is inherently unsteady and three-dimensional due to the
 276 dynamic stall phenomenon experienced by a rotating blade and also to the interference of
 277 detached vortices from moving blades [12, 17]. Such vortices tend to stay near the
 278 generating blade. As a result of the strong coupling between them and the flow around the
 279 blade lift increases, improving turbine efficiency. However, although the presence of
 280 dynamic stall at low tip speed ratios can have a positive impact on the power generation of
 281 the turbine, the formation of vortices can generate other problems such as vibrations, noise
 282 and reduction of fatigue life of the blades due to unsteady forces. Larsen et al. (2007) [29]
 283 show that dynamic stall is mainly characterized by flow separations at the suction side of
 284 the airfoil. This can be summarized in four crucial stages: 1) Leading edge separation starts,
 285 2) Vortex build-up at the leading edge, 3) Detachment of the vortex from leading edge and
 286 build-up of trailing edge vortex, 4) Detachment of trailing edge vortex and breakdown of
 287 leading edge vortex. The sequence of these four flow events will generate unsteady lift,
 288 drag and pitching moment coefficients with a large range of flow hysteresis dependent on
 289 the angle of attack [30].

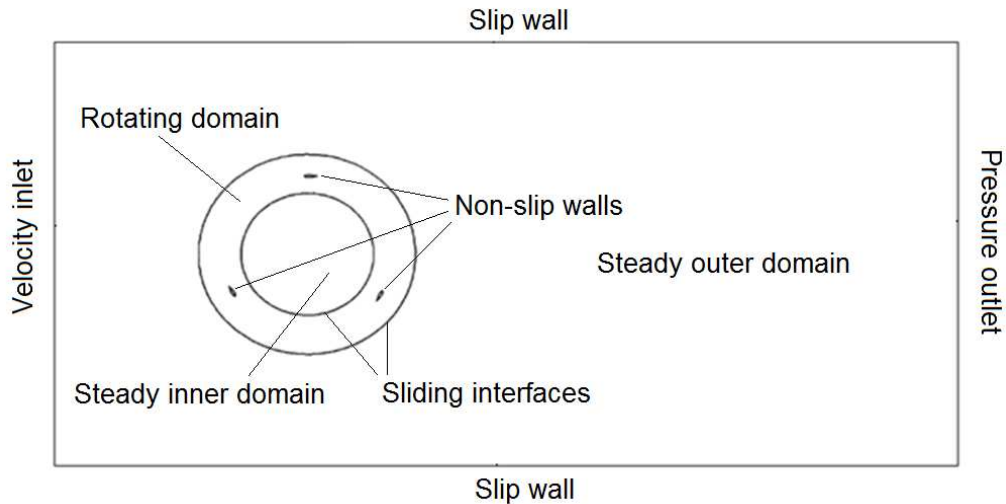
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291 3 Geometrical configuration and mesh generation

292 The CFWT studied in Dai & Lam (2009) [15] has been chosen in this work due to
293 availability of all geometric data (Diameter $D = 900$ mm, $H = 700$ mm; reference area $S_{\text{ref}} =$
294 0.63 m²) of the turbine. The straight blades are based on the symmetric NACA0025 airfoil.
295 The considered case has been 3S2R1 [15] (profile chord, $C = 132.75$ mm), resulting in a
296 solidity $\sigma = 0.89$. The turbine rotates with a constant angular velocity of 6.28 rad/s

297 As it was mentioned in the introduction, the geometry employed in the simulation was a
298 two-dimensional version of the real three-dimensional turbine. Moreover, neither the
299 supporting arms of the blades nor the shaft have been included as in reference [15]. The
300 dimensions of the two-dimensional simulation domain were eight rotor diameters in length
301 and five rotor diameters in width, resulting in a blockage ratio of 20% [14].

302 The boundary conditions employed in the two-dimensional computations consist of a
303 velocity inlet on the left side, a pressure outlet on the right side and two moving walls on
304 top and bottom with the same fluid velocity as the inlet. Moreover, the profiles representing
305 the blades are in the inner part of a rotating ring, which is separated from two steady
306 domains, inner and outer, by two sliding interfaces specified as a boundary condition of
307 type sliding mesh. Finally, as the inflow turbulence conditions are not known, a turbulence
308 intensity of 10% has been assumed at the inlet. A sketch of the computational domain and
309 boundary conditions is shown in Fig. 2.



310

311 **Fig. 2.** Geometry and boundary conditions employed for the simulated three-bladed
312 CFWT described in [15].

313

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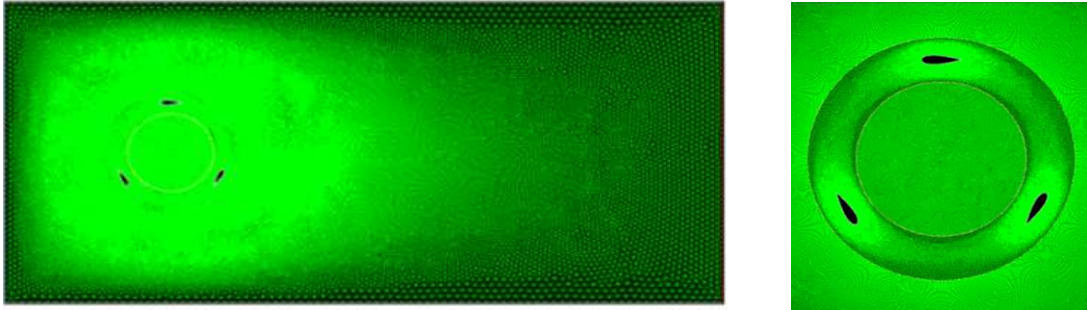


Fig. 3. Details of the generated grid. Right: detail of the grid in the rotating ring containing the profiles.

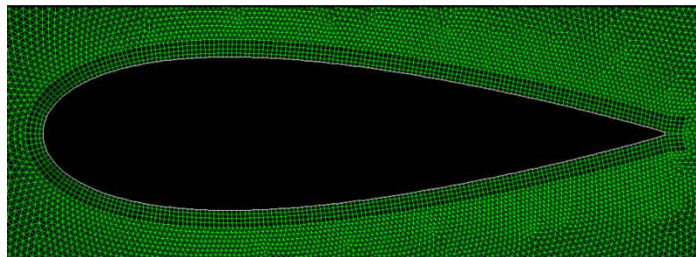


Fig. 4. Detail of the grid near the profile surface showing the prisms layer.

In the case of the CFWT, the computational domain consists of a rotating zone (the rotor in a ring-like domain) and a steady zone. The last one includes the water environment outside and inside of the ring-like domain (see Fig. 2).

The computational domain was meshed using a non-structured grid generated with the software GAMBIT (Fig. 3). The mesh closest to the profiles must be refined enough to be able to describe with sufficient precision the boundary layer flow. To this end, the created mesh had an O-grid topology based on quads and it is shown in Fig. 4. Outside of this prisms layer, a non-structured grid based on triangles was chosen, keeping an aspect ratio similar to that of the quads [7].

The steady domain was also discretized with a non-structured grid based on triangles (Fig. 3). As it can be observed, the grid node density is higher near the blades than in the rest of the domain. Moreover, due to the complexity of the flow in the turbine wake, also the grid node density is higher downstream than upstream the CFWT.

Obviously, the most interesting zone for the simulation is the ring-like domain, because is here where the flow interacts with the blades, which is responsible for the turbine performance. Again, in this region the grid node density is higher than in the steady domain.

4 Numerical simulation methodology

Numerical simulations of the straight-bladed CFWT were carried out using the software ANSYS-CFD, based on the finite volume method. The present two-dimensional simulations were carried out with Fluent due its flexibility to deal with complex geometries.

346 In the unsteady simulation a transient rotor stator model was employed to capture the
347 change of the flow field at a particular time. A moving mesh technique was applied in order
348 to rotate the turbine blades at a constant rotational speed and, at first instance, the Shear
349 Stress Transport (SST) $k-\omega$ turbulence model was used to model the turbulent features of
350 the flow. This method is a combination of the $k-\epsilon$ and $k-\omega$ models (Menter, 1994) [31]: it
351 uses the $k-\omega$ model near the wall and switches to a function of the $k-\epsilon$ model when moving
352 away from the wall closer to the upper limit of the boundary layer. The SST $k-\omega$ model has
353 been shown to perform better for flows with strong adverse pressure gradients such as those
354 appearing in the CFWT flow configuration, being able to describe the generation of specific
355 vortices at the leading and trailing edges respectively. The governing equations of the SST
356 $k-\omega$ turbulence model are given in Menter [31] and will not be repeated here. In a later
357 section, the influence of the turbulence model on the predicted turbine performance will be
358 addressed.

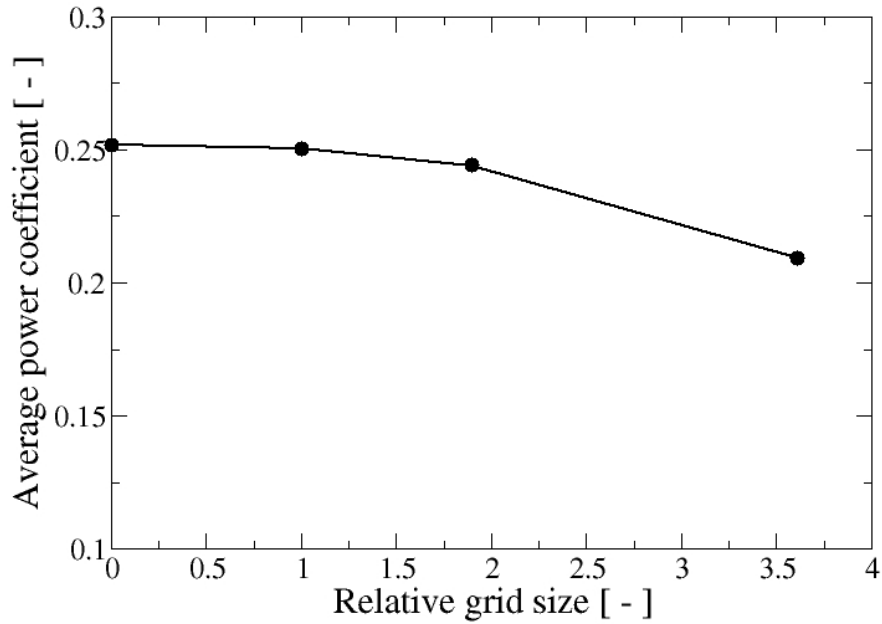
359 The effectiveness of physical transport within the solver depends not only on the
360 turbulence model but also on the discretization scheme. The diffusive term in the equations
361 is discretized using second order centered differences as usual. However, for the advection
362 term a second order upwind scheme is utilized. The pressure-velocity coupling algorithm
363 chosen has been the transient Semi-Implicit Method for Pressure-Linked Equations
364 (SIMPLE). Finally, the time integration is performed by a second order implicit scheme to
365 obtain a good resolution in time.

366 Typically, the simulation starts with the computation of the steady flow around a fixed
367 position of the turbine blades. From this initial condition, the transient simulation begins,
368 firstly with first order schemes to ease convergence. Once that the total torque on the
369 turbine has reached a quasi-periodic regime, after three or four complete rotor revolutions,
370 the discretization schemes are switched to second order. Finally, the simulation runs during
371 a sufficient number of rotor revolutions (usually six) in the quasi-periodic regime to extract
372 an average value for the torque, which is used to estimate the turbine performance.

374 **5 Grid verification and validation**

375 The verification process of the CFD simulation implies to perform calculations in different
376 grids varying the number of elements, for evaluating convergence of most relevant
377 variables. In this case the non-dimensional torque transferred from fluid to blades, C_m , has
378 been chosen. The number of grid nodes were: coarse mesh, 60,558; medium mesh,
379 157,130; and fine mesh, 297,302. Results of validation in three different grids for average
380 torque coefficient were: coarse, 0.1200; medium, 0.1399; and fine, 0.14352. Fig. 5 presents
381 the mean value of power coefficient (equal to the product of torque coefficient C_m and tip
382 speed ratio λ) along a complete revolution, at $\text{TSR} = 1.745$, for the three grids as function
383 of the mesh relative size. It is defined as $\Delta x / \Delta x_{\text{fine}}$ (Δx is the characteristic size of the cell in
384 the considered mesh), where value 1 corresponds to the finest mesh considered. In Fig. 5,
385 also the Richardson extrapolation, representing the asymptotic value of average power
386 coefficient in the limit of number of nodes tending to infinity, is shown. According to the
387 standard analysis of mesh independence verification [32], the intermediate size mesh was
388 selected, as the grid density is already in the asymptotic range of convergence, as a
389 compromise between precision and computational cost.

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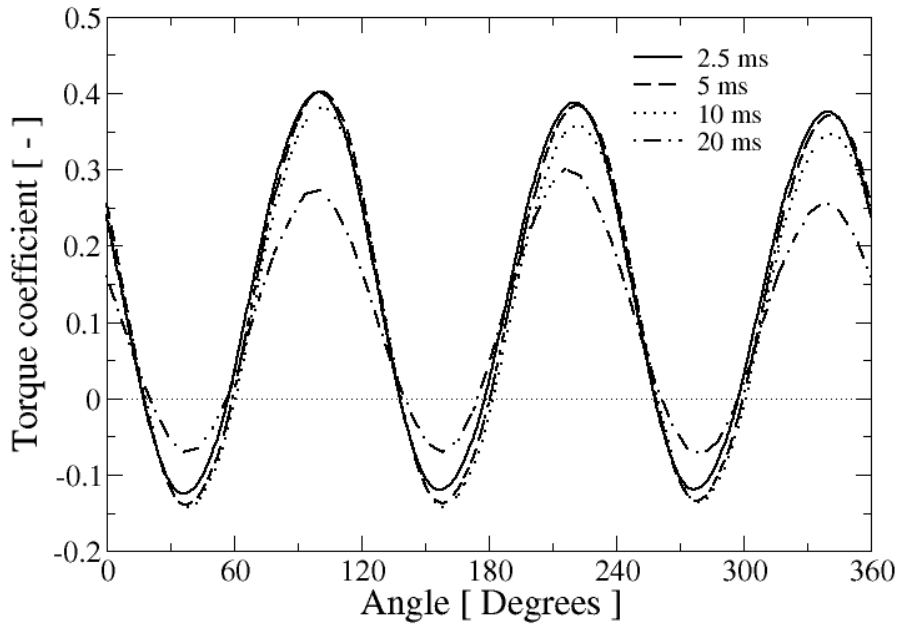
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Fig. 5. Power coefficient at $\lambda = 1.745$ in the grid convergence study

393 Moreover, a temporal verification study was performed for the medium grid. As a result,
394 a time step of $\Delta t = 5$ ms was adopted, which is the same employed in [15]. Fig. 6 shows the
395 torque coefficient obtained with different time steps along a complete revolution of the
396 blades for a tip speed ratio of $\lambda = 1.745$.

397



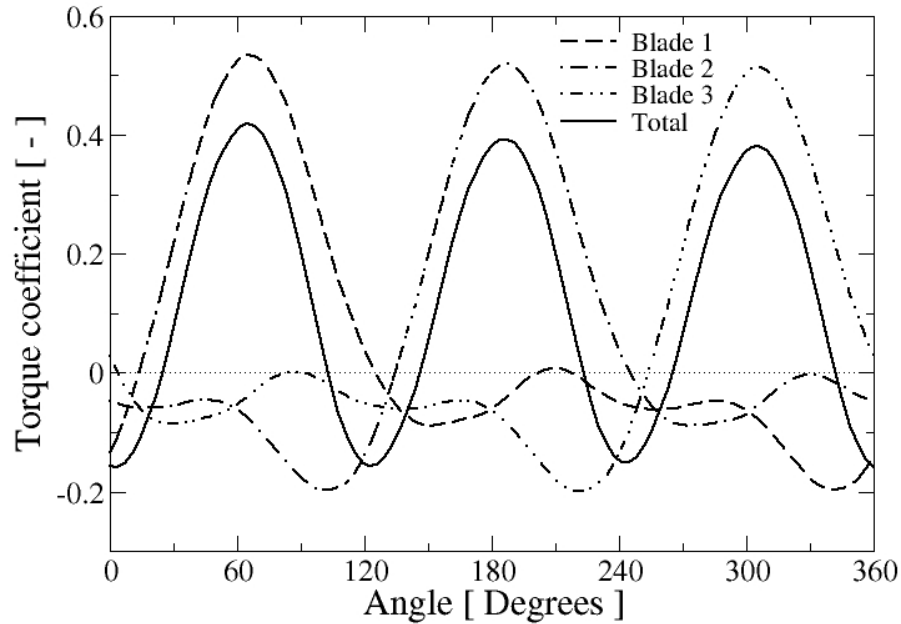
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Fig. 6. Torque coefficient for different time steps in the medium grid, $\lambda = 1.745$

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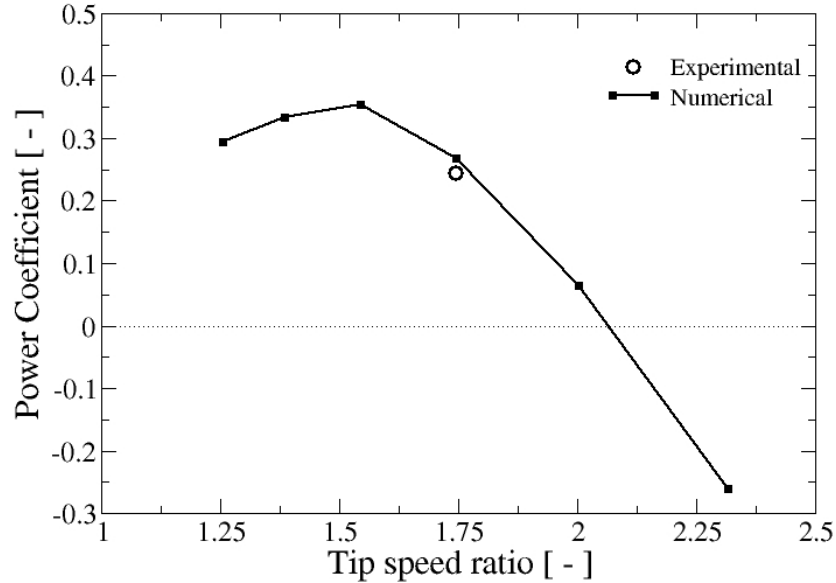
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Fig. 7. Generation of torque coefficient by each blade in a revolution

405 After a time of around 6 s, C_m reached a quasi-periodic regime after initial transient.
 406 Both maxima and minima of C_m for each blade have higher absolute value than total C_m
 407 due to existence of cancellations and compensations of torque among blades, resulting in a
 408 total maximum C_m lower than that experienced by a single blade. The flow field around the
 409 turbine is quite complex because, as the blades rotate, high and low velocity zones appear,
 410 leading to a detachment of the boundary layer in certain angular positions. Moreover, the
 411 flow behind the CFWT is characterized by low velocities which imply a smaller
 412 contribution to the total torque than in the upstream region. As a result, in a turn, each blade
 413 produces a positive C_m in about a third of revolution, whereas in other two thirds, C_m is
 414 slightly negative. After averaging the three coefficients generated by blades, a nearly
 415 sinusoidal curve is obtained with three positive maxima at each turn (Fig. 7) and three
 416 negative minima, meaning that during a revolution there are periods of time where turbine
 417 produces torque on fluid. The number of maxima at each turn equals number of blades of
 418 turbine.

419 The plot of average power coefficient versus tip speed ratio λ (Fig. 8) shows positive
 420 values up to λ close to 2.1, meaning that the fluid is providing torque to the turbine. Beyond
 421 $\lambda = 2.1$ the power coefficient is negative which indicates that the turbine, rotating at
 422 constant angular speed, delivers energy to the fluid. This situation appears because a high
 423 tip speed ratio implies a high turbine angular speed and, in such case, the kinetic energy
 424 contained in the flow is not enough to deliver torque to the CFWT and to make it rotate
 425 with the same angular velocity. On the other hand, the curve $C_p(\lambda)$ presents a maximum
 426 around $\lambda = 1.55$ and decreases for lower values of the tip speed ratio. This behavior is due
 427 to the fact that, for low values of λ , the flow around the blades is separated implying low
 428 lift and high drag. As a result the transferred energy from the fluid to the turbine decreases.

429 It can be observed in Fig. 8 that the maximum power coefficient predicted by CFD is
 430 around 36% at $\lambda = 1.55$. Similar C_p curves are found in other CFWT [6, 14]. Unfortunately,
 431 Dai and Lam (2009) [15] only provide data for a single point with $\lambda = 1.745$, instead of the
 432 full $C_p(\lambda)$ curve, which is also shown in Fig. 8.



433
 434 **Fig. 8.** Average power coefficient versus tip speed ratio λ .
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Finally, as a comment, the present computed power coefficient is higher than the experimental value, a fact already found in other two-dimensional simulations [13,16].

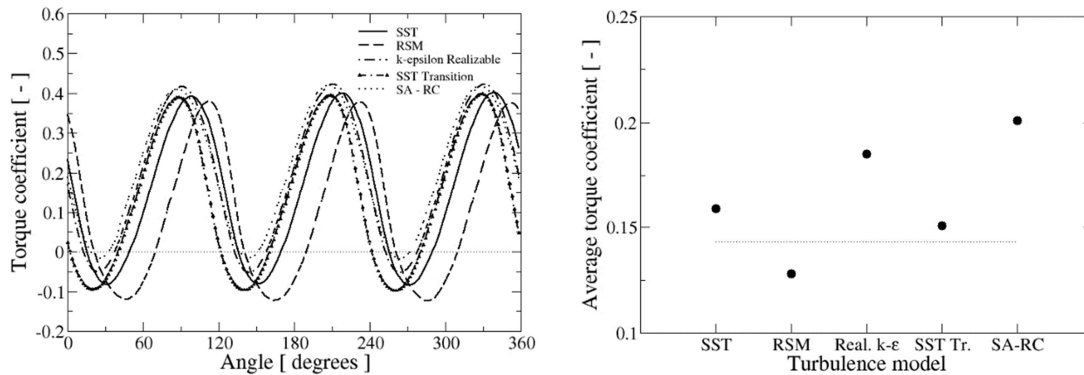
6 Sensitivity of results to turbulence model

440 To study the sensitivity of results regarding the employed turbulence model, four additional
 441 turbulence models have been tested: Reynolds Stress Model (RSM) [33], realizable $k-\epsilon$
 442 [34], SST laminar-turbulent Transition and Spalart Allmaras with curvature correction (SA-
 443 RC) [35].

444 The Spalart-Allmaras (SA) is a one equation turbulence model extensively used in
 445 aerodynamic applications involving flow over airfoils. Its improvement involving curvature
 446 correction (SA-RC) allows the application of the standard SA to situations with strong
 447 curvature of the streamlines, and allows the computation on non-inertial rotating reference
 448 frames, such as the case considered in the present study. The realizable $k-\epsilon$ turbulence
 449 model, on the other hand, extends the application of the standard $k-\epsilon$ to flows with rotation,
 450 boundary layers with strong adverse pressure gradients, separation and recirculation. The
 451 laminar-turbulent transition SST is applicable to problems where upstream laminar
 452 boundary layers experience transition into a turbulent flow further downstream such as
 453 those that very likely develop in the CFWT blades.

454 In contrast to the two-equation eddy viscosity models, the Reynolds Stress Model solves
 455 independent transport equations for each component of the Reynolds Stress Tensor,
 456 avoiding the Boussinesq approximation for closing them. It is preferred when the
 457 underlying turbulence of the flow field is anisotropic, there is strong curvature of the

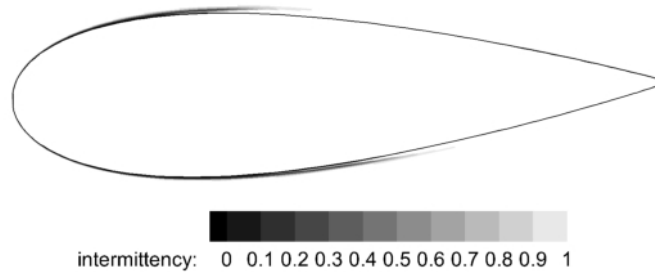
458 streamlines and/or the flow is characterized by strong swirl and adverse pressure gradients.
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460
 461 **Fig. 9.** Torque coefficient obtained for the different turbulence models. Left: evolution
 462 along a turn. Right: mean values obtained. The dashed line shows the expected value.
 463

464 The summary of results obtained with the different turbulence models can be appreciated
 465 in Fig. 9. The left side shows the evolution of the torque coefficient along a turn for all the
 466 turbulence models tested, including the standard formulation of the SST model. In order to
 467 present the results in a more clear way, the curves for the standard SST and RSM models
 468 have been displaced towards the right, so all the curves can be appreciated in the same plot.
 469 The right side of Fig. 9, compiles the average torque coefficient values for each turbulence
 470 model, where the dotted line shows the experimental expected value. From that figure, it
 471 can be seen that the closest values to the expected value are provided by the SST and RSM
 472 models, providing the Transition SST the better results. The $k-\omega$ SST model good
 473 prediction of the expected value can be explained by the fact that it is a low-Re turbulence
 474 model that does not rely on empirical damping functions (as typical two-equation models
 475 such as the realizable $k-\epsilon$ model). It is well-known the advantages of this model in the
 476 prediction of boundary layers with adverse pressure gradient and separation. On the other
 477 hand, the RSM model can provide a better performance than two equation turbulence
 478 models especially in flows with sudden changes in the strain rate and with high swirl and
 479 rotation, which is the case of the simulation of vertical axis turbines. The fact that the airfoil
 480 Reynolds number is changing in time can explain the observation that the transition SST
 481 model provided the numerical result that is closest to the expected value. Several
 482 phenomena that are actually happening in the boundary layer such as laminar boundary
 483 layer, transition to turbulence, laminar separation, flow reattachment and turbulent
 484 separation can be captured by the transition model. Typically, a fully turbulent model
 485 cannot predict or capture these phenomena, even though the production of turbulent kinetic
 486 energy can be controlled with a damping function. In the case of the SST transition model,
 487 two extra equations control the laminar-turbulence transition: one for the intermittency and
 488 the other for the transition momentum thickness Reynolds number. Figure 10 shows the
 489 intermittency contour close to a blade located at $\theta = 0^\circ$, it is observed that for this specific
 490 position of the blade the boundary layer in both, upper and lower sides of the blade have a
 491 significant portion of laminar boundary layer (intermittency lower than 1). Figure 11 shows
 492 the skin friction coefficient (C_f) distribution along the airfoil surface for the same position
 493 ($\theta = 0^\circ$), it is clear that in the case of the SST $k-\omega$ model the prediction of C_f is higher than
 494 for the SST transition model. It is also appreciated that for the transition model the

495 boundary layer has a laminar, transition and turbulent regions so that the predicted force is
496 different for the two models, it is actually 3N lower for the SST transition model in
497 comparison to a fully turbulent model as SST k- ω .
498



499 **Fig. 10.** Intermittency function contour values for a blade at position $\theta = 0^\circ$. Dark colors
500 indicate laminar boundary layer development from the leading edge.
501
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503 A point to be marked is that all the two-equation models provide values for the torque
504 coefficient above the expected one, but the RSM provides in this situation a lower value. In
505 that case, two different inlet conditions were tested for the Reynolds Stress components: the
506 first one considered isotropic normal stresses, while in the second the streamwise normal
507 stresses $\overline{u'u'}$ were higher than the transversal normal stresses with a turbulence intensity of
508 10% in the flow direction. Although not shown, the final results did not reflect any
509 significant influence of this inlet boundary condition.

510 Moreover, Fig. 9 (right) clearly shows that the poorest performance is that of the SA-RC
511 model, even when this model includes the curvature correction. Therefore, this model is
512 unable to describe correctly the turbine performance. The realizable k- ϵ model is also not
513 able to provide close enough results for the average torque coefficient, in spite that it
514 includes specific terms to handle flows with curvature and significant adverse pressure
515 gradients.

516 Table 1 presents the computational cost (in minutes) needed by the turbine to perform
517 one turn when the flow is already established. Computations were performed on a
518 workstation Dell Precision T5500 with a quadcore Intel Xeon 5600 processor. At each time
519 step a maximum of 40 iterations is allowed. As expected the RSM is the most expensive,
520 needing approximately 30% more iterations than the others due to the need of solving five
521 extra differential equations. Unexpectedly, apart from the loss of precision, the SA-RC
522 model is as expensive as a two-equation model. This finding discourages its use as one of
523 the main advantages of the SA model is its low computational cost. The production term in
524 the SA equation (normally treated as a source) increases in the SA-RC model so that the
525 convergence of the SA equation takes more time per iteration than the SA model.
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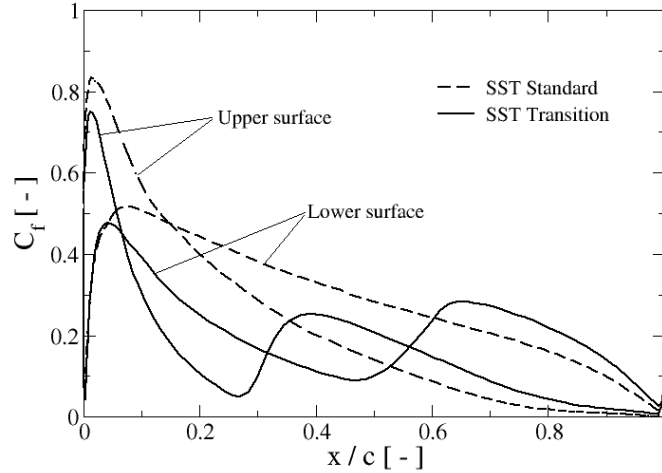


Fig. 11. Skin friction coefficient variation along the profile chord for the SST turbulence models considered.

Table 1. Computation time for the different turbulence models.

Turbulence model	Iterations 1 turn	Time [min]
RSM	8000	33
SST Standard	6436	21
k-ε Realizable	6500	20
SST Transition	6231	26
SA-RC	6299	24

7 Two-dimensional optimization parametric studies

For the parametric two-dimensional study, the same characteristics of the case 3S2R1 of reference [15] were used and kept constant except for the airfoil geometry which changes between computational experiments. In this case, the commercial software Gridgen was used to generate the mesh and to ensure that all the computational grids had the same topological details. The experimental design (a factorial 3^2) for the parametric study consists in developing a series of tests in which the geometry of the airfoil is changed to determine its influence on the performance of the turbine. The airfoils used here are NACA 4-digit series, which are characterized by its camber and thickness [36]. These two geometric variables of the airfoil profile were used as factors, each one with 3 levels as shown in Table 2. In total 9 different meshes were generated for each computational experiment proposed for the parametric study.

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Table 2. Factors and levels for the design

Factor	Level		
	Low	Medium	High
Thickness (as % of c)	6	12	15
Camber	00XX	24XX	44XX

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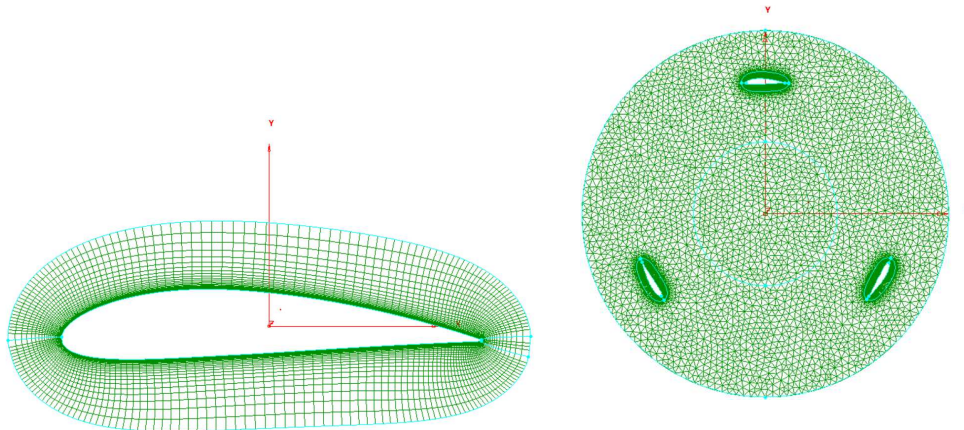
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A Gridgen script written in Glyph language was created in order to ensure that the mesh generated is similar for all the computational experiments. The mesh generation starts by defining the airfoil profile with the maximum thickness (t) as a fraction of the chord, the maximum camber (m) also as a fraction of the chord and the location of the maximum camber (p) as a tenth of the chord. With these parameters the lower and upper surfaces of the airfoil are created and divided in a fixed number of elements. Then, a hyperbolic mesh is generated from the profile in order to define the boundary layer region. The script allows controlling the size of the first element, growth rate, the size of the boundary layer region and the number of cells on it. The size of the first element and the growth rate are important to capture the physics of the flow close to the airfoil (Fig. 12 left). Depending on the radius and the number of blades of the turbine, the airfoil and the boundary layer mesh is copied and pasted in the correct location. Then the rotating domain and the steady inner domain are created and meshed with triangular elements. The growth rate between the boundary layer region and the rotating domain is also specified in order to achieve a smooth transition between the structured and unstructured meshes (Fig. 12 right). Finally, the steady outer domain is generated and meshed with triangular elements. The growth rate in the free stream direction can be also controlled and specified. The different parameters in the mesh generation were fixed and their values were achieved after a grid convergence study.



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Fig. 12. Generation of the hyperbolic mesh around the profile (left) and mesh in the inner domain (right).

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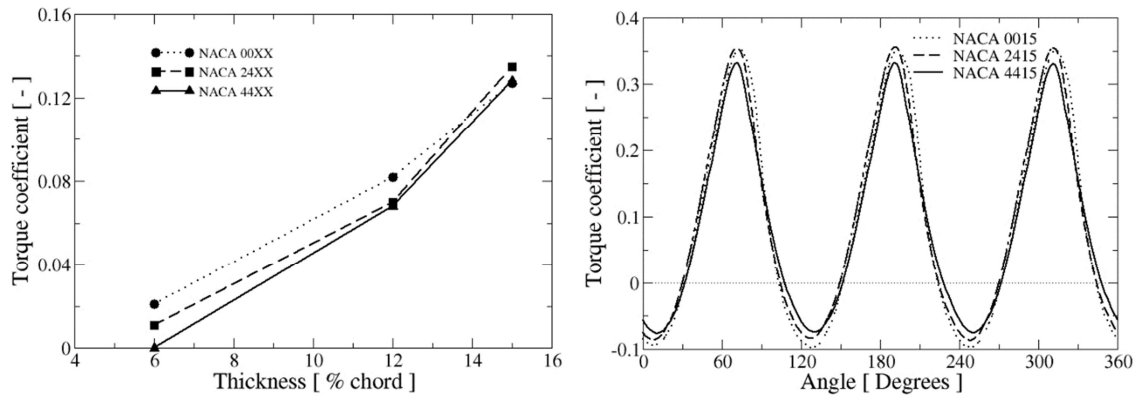
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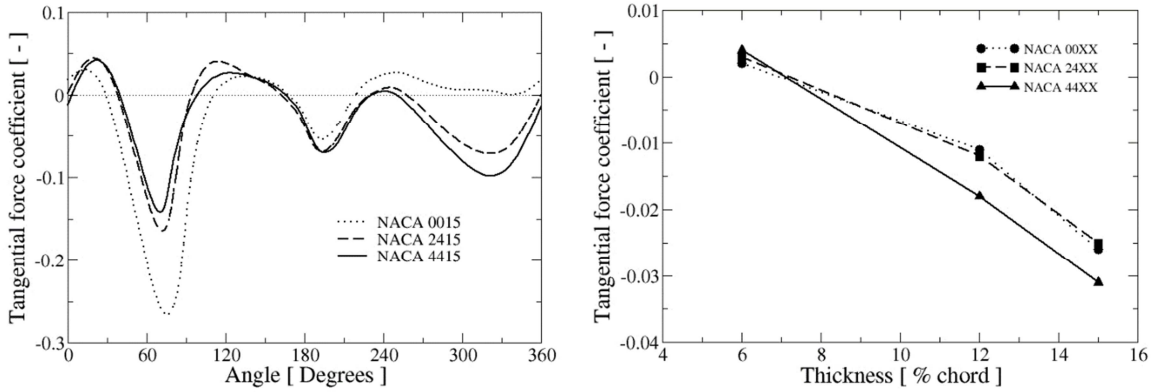
Integral results based on moment, tangential force and normal force coefficients were statistically analyzed using the commercial software Minitab. The moment coefficient (C_m) was computed in the turbine shaft showing a similar behavior and magnitude to Fig. 7. The influence of thickness and camber on the average C_m for each airfoil profile is shown in Fig. 13 (left). It is clear that the thickness is the most important parameter in the turbine

578 performance at this point of operation ($\lambda = 1.745$). As the airfoil becomes thicker, better
 579 performance is achieved. However, C_m does not improve significantly for airfoils thicker
 580 than 15% of its chord. In order to confirm the observed influence of the thickness an
 581 Analysis Of Variance (ANOVA) [37] was performed, in which the p-value found for the
 582 thickness is below 0.05 while for the camber was 0.193. Camber seems to have an
 583 important influence when thin airfoils are used, but it does not make a difference as the
 584 airfoil thickness increases. Fig. 13 (right) shows the evolution of C_m for the thicker airfoils
 585 with different camber, in which it is observed that there is no significant difference in the
 586 averaged C_m . Nevertheless, NACA4415 shows a smaller negative C_m region which is
 587 desirable for smooth turbine operation.
 588



589 **Fig. 13.** Left: Influence of symmetry / asymmetry and thickness on C_m . Right: C_m
 590 comparison for different airfoil camber along a complete revolution.
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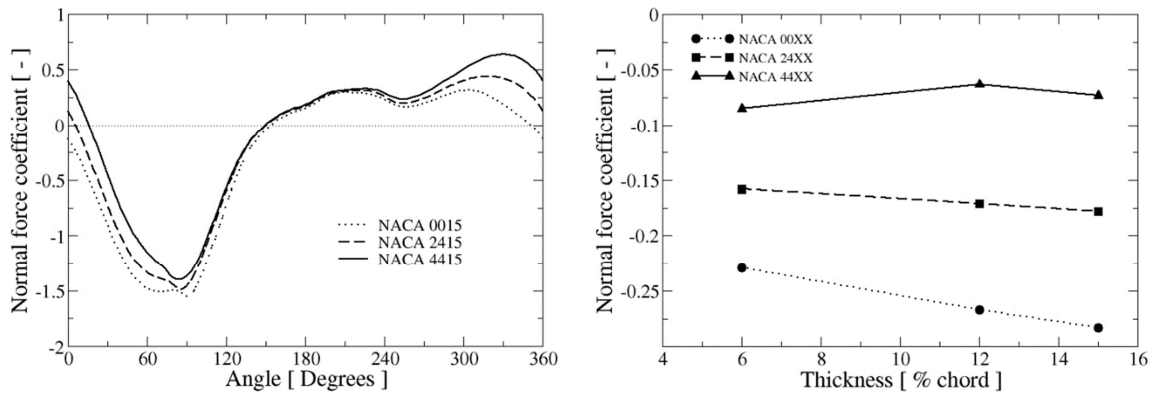
594 The tangential force coefficient (C_t) has also a cyclic behavior related to C_m . Since the
 595 behavior of C_t is similar for all the blades, only one blade whose motion starts at $\theta = 0^\circ$ will
 596 be analyzed. Fig. 14 (left) shows the evolution of C_t for one blade with different camber. It
 597 is clear that NACA0015 airfoil presents the deepest minimum which is a desired condition
 598 since the performance increases, but it is also observed that between 210° and 40° this
 599 airfoil does not produce torque. As the camber increases the contribution of the airfoil in
 600 the total torque improves (between 250° and 360°). This observation supports the argument
 601 that camber could improve a smooth turbine operation, since during one rotation of the
 602 turbine at least one of the blades is always producing negative tangential force. Average
 603 values of C_t for one blade are computed and compared (Fig. 14 right), it is clear that the
 604 thickness is the most important factor that influences the tangential force. It is also
 605 observed that the camber drives the averaged tangential force into more negative values, in
 606 particular for thicker airfoils. In order to confirm the observed influence of the thickness an
 607 ANOVA test was performed, in which the p-value found for the thickness is below 0.05
 608 while for the camber was 0.41.
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Fig. 14. Left: C_t comparison for one blade for three different camber. Right: Influence of symmetry / asymmetry and thickness on C_t .

The normal force coefficient (C_n) presents a cyclic behavior too. Similar to the analysis performed to C_t , only one blade whose motion starts at $\theta = 0^\circ$ will be studied. Fig. 15 (left) shows the evolution of C_t for one blade with different camber. It is observed that the curve is shifted towards zero as the camber increases. The influence of the airfoil thickness and camber is shown in Fig. 15 (right), in this case the camber is the factor that primary influences the normal force. This observation is confirmed with an ANOVA test, in which the p-value found for the camber is below 0.05 while for the thickness was 0.47. The average normal force is related to the resultant force on the turbine shaft. From this analysis, it is concluded that a cambered profile could improve the resistance of a specific turbine design to fatigue failure.



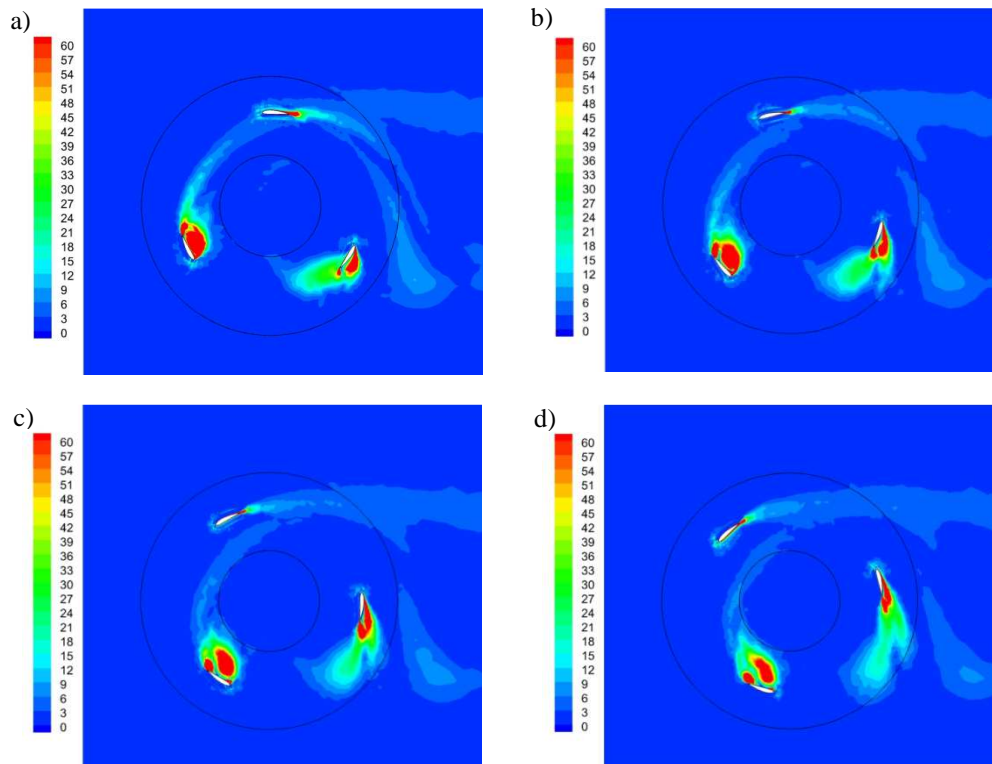
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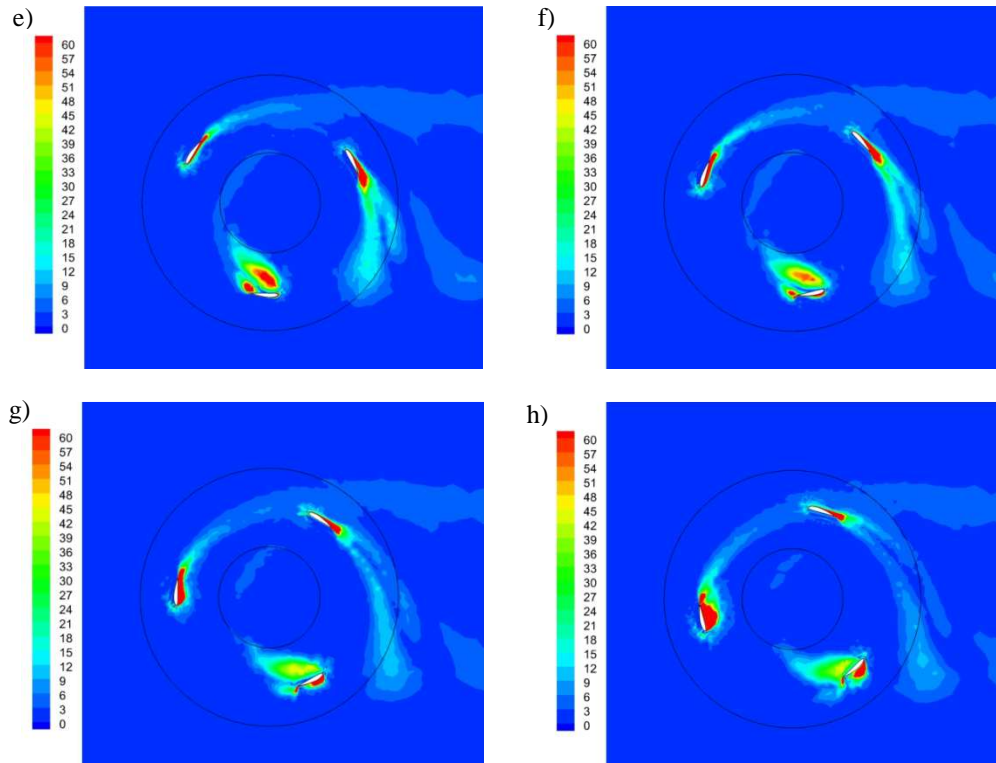
Fig. 15. Left: C_n comparison for one blade for three different cambers. Right: Influence of symmetry / asymmetry and thickness on C_n .

Fig. 16 illustrates the evolution of the vorticity field (magnitude) during one cycle of the turbine with the NACA4415 airfoil. In that figure, the water flow progresses from left to right and transition from one image to next corresponds to a change of 15° in the airfoil position. When the cycle starts ($\theta = 0^\circ$) a vortex is visible in the trailing edge of the blade. Also at this position the blade experiences the interference with the wake of the former blade as it can be seen in Fig. 16 a). The vortex stays attached to the trailing edge up to $\theta = 60^\circ$, where a vortex layer starts to grow in the lower surface of the blade, corresponding to the wake, consisting of a recirculation bubble, generated on the rear side of the profile

637 which starts to be faced to the main flow direction (Fig. 16 e). This observation is
 638 consistent with the increase in C_n since the lower surface of the airfoil is exposed to a very
 639 low pressure while the upper surface of the airfoil has a high pressure. Such recirculation
 640 bubble grows continuously up to $\theta = 120^\circ$ (Fig. 16 a) where two vortical regions can be
 641 appreciated, one larger in the upper surface and other smaller near the trailing edge. At $\theta =$
 642 135° (Fig. 16 b) the recirculation bubble is about to detach from the airfoil leading edge and
 643 the vortex attached to the trailing edge starts to be convected downstream by the main flow.
 644 At $\theta = 135^\circ$ (Fig. 16 c), the large recirculation bubble is detached from the profile and a
 645 new leading edge vortex starts to be formed. However, the detached vortex, convected by
 646 the free stream flow, stays near of the blade, with decreasing intensity, as it progresses up
 647 to $\theta = 180^\circ$ (Fig. 16 e). Figs. 16 f) to h) show clearly how such vortex interacts with the
 648 blade. Some authors have pointed out that this vortex dynamics prevents the turbine from
 649 suffering a drop of efficiency at this point as a local high negative value of tangential force
 650 is attained along this part of the blade path (see Fig. 14 left). At the same time the leading
 651 edge vortex starts to be developed in the upper surface of the airfoil forming a recirculation
 652 bubble in this region and the small trailing edge vortex is convected by the main flow being
 653 displaced from the lower to the upper surface of the airfoil. At $\theta = 225^\circ$ the collision of the
 654 formerly detached vortex with the blade is clearly observed (Fig. 16 h). At $\theta = 255^\circ$ (Fig.
 655 16 b) the elongated leading and trailing edge vortices interact forming a wide wake in the
 656 upper surface of the blade, creating strong pressure drag. Such wake is convected
 657 downstream as the profile progresses (Figs. 16 c) to e) while the region of high vorticity
 658 becomes thinner, corresponding to the progressive alignment of the profile with the main
 659 flow. At the end of the cycle, a strong wake is formed which is convected downstream.
 660 Moreover, the airfoil interacts with the wake generated by the previous profile (low
 661 pressure region) (Figs. 16 f) to h).

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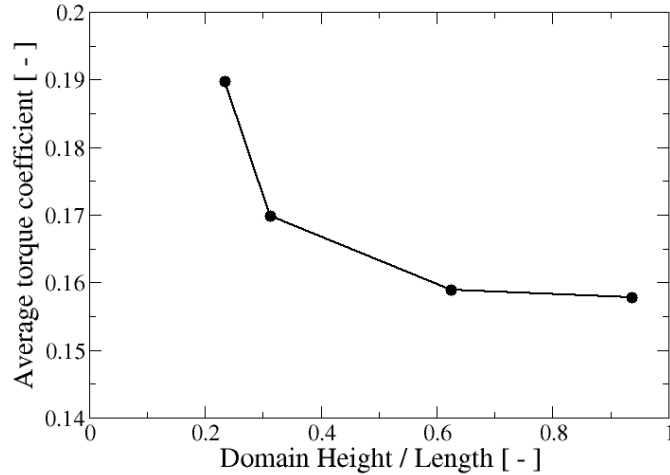


663 **Fig. 16.** Vorticity field (magnitude in 1/s) evolution in one cycle. From one image to the
 664 next, each airfoil experience a change of 15° in its angular position.
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666 **8 Blockage ratio influence on numerical results**

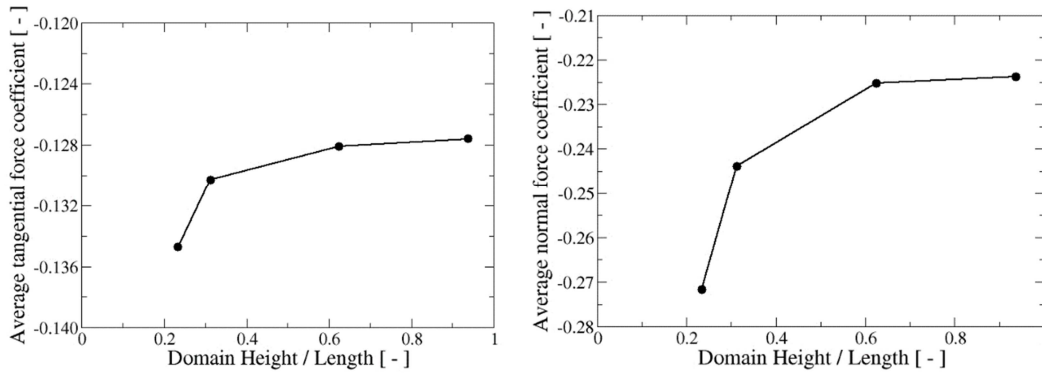
667 Next the influence of the blockage ratio on the predicted turbine performance is assessed.
 668 Regarding the basic case, described in section 3, with a height/length (h/l) relation of 5:8,
 669 three additional cases were considered: $h/l = 15:64, 5:16, 15:16$.

670 The obtained results for the torque, tangential and normal force coefficients are presented
 671 in Figs. 17 and 18. For the analyzed h/l relations an asymptotic trend is observed as it
 672 increases, i.e. the influence of the blockage diminishes, for the three coefficients (torque,
 673 tangential and normal force). Moreover, also the increase of turbine performance can be
 674 noticed as the blockage ratio augments, which is an interesting result for ducted turbines
 675 [14]. The strongest impact is on the normal force, where the change among the studied h/l
 676 relations is more than 20%. This observation is interesting from the turbine design point of
 677 view, because an increase in the blockage ratio also implies higher loads on the blades and
 678 turbine axis. Also, for a relation of $h/l > 0.6$ (around a blockage ratio of 20%) the results are
 679 very approximately independent of it, representing free flow conditions.
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Fig. 17. Results of torque coefficient for different relations h/l .



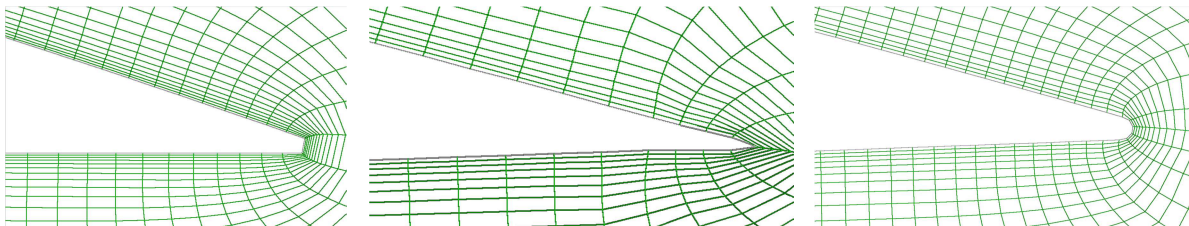
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Fig. 18. Results of tangential (left) and normal (right) force coefficients for different relations h/l .

9 Sensitivity of results to trailing edge geometry

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In order to study the influence of the trailing edge (TE) geometry in the predicted hydrodynamic performance of the turbine, three different TE geometries were simulated. The easiest way to model the TE is by truncating the airfoil profile using a straight line (see Fig. 19 left). The other two geometries tested were a sharp and a rounded TE, as shown in Fig. 19, center and right, respectively. These geometries were tested for the NACA4415 airfoil.



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Fig. 19. Configuration of trailing edges considered: left, truncated; center, sharp; right, rounded.

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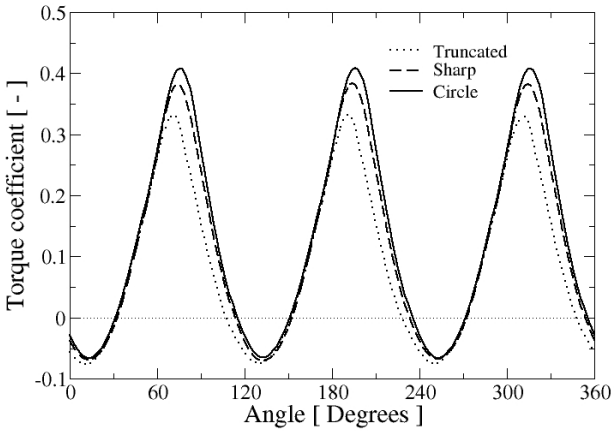
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As shown in Fig. 20, the averaged torque coefficient increases when the trailing edge geometry has a smooth transition (rounded TE), which responds to an increase in the absolute value of the maximum of the tangential force coefficient. Although not shown, the normal force coefficient does not present a significant dependence on the different tested trailing edge geometries. Therefore, it can be stated that for the design of the profiles used in studies, it is important to model the trailing edge with smooth transition as possible; this leads to better results in torque coefficient, that increase the efficiency of the turbine. A rounded TE provides a smoother pressure distribution between the lower and the upper side of the blade, which also helps in a smooth evolution and separation of the wake. It was observed that a rounded edge gives positive lift on the upper surface near the trailing edge, while a sharp edge has negative lift, slightly changing the Kutta condition. It is generally considered that truncated or rounded TE are easier to manufacture in comparison to sharp TE; however, they are not commonly use in pure aerodynamic applications although they have been investigated for wind turbine applications [38].



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Fig. 20. Torque coefficient for the different types of TE considered.

10 Comparison with preliminary 3D computations

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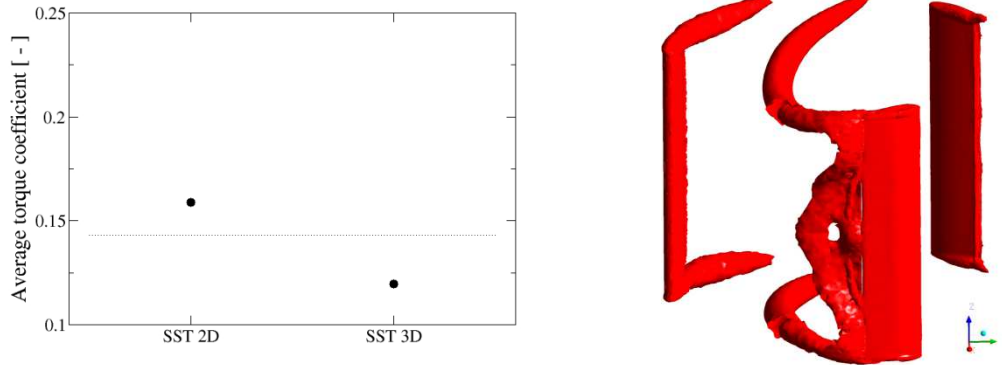
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In order to provide an estimation of three dimensional effects on the predicted performance of the CFWT, preliminary results obtained from a 3D computation are presented. As in the two-dimensional case neither the shaft or supporting arms have been included in the simulation. Also, a symmetry plane was employed at rotor mid-span to reduce computational requirements and the sliding mesh strategy was used to model the unsteady flow around the turbine. The chosen turbulence model was SST, the same as in the 2D case, combined with second order discretization schemes in the space as well as in time. Finally, the employed time step was also 5 ms. The fairly coarse employed unstructured grid comprises around two-million elements.



729 **Fig. 21.** Left: Predicted torque coefficient in the 2D and 3D cases compared with the
 730 experimental value (dashed line). Right: Snapshot of the trailing and bound vortices on the
 731 3D configuration
 732
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734 As it can be clearly observed from Fig. 21 (left) the predicted average torque coefficient is
 735 lower than the two-dimensional prediction due to the additional losses promoted by the tip
 736 blade vortices. Such trailing tip vortices are associated with the generation of lift in three-
 737 dimensions and they are unavoidable side-effect of it. Such trailing vortices induce a
 738 downward component of the fluid velocity in the neighborhood of the blade reducing the
 739 angle of attack and creating a component of the drag, known as induced drag. Such drag
 740 component reduces the effective torque that fluid delivers to the turbine rotor and therefore,
 741 also its torque coefficient. Additionally, the predicted 3D coefficient is even below the
 742 experimental values, represented by the dashed line, which can be attributed to the fairly
 743 coarse grid employed in the 3D computation [21].

744 The three-dimensional simulation allows visualising clearly the shape and topology of
 745 the trailing vortices at certain moment of turbine rotation. In Fig. 21 (right), the main flow
 746 is aligned with the positive y-axis and the vortices are illustrated as an isosurface of
 747 vorticity intensity of 40 s^{-1} . In such figure, it can be appreciated the geometry of the trailing
 748 vortices, attached to the blade tip, which are curved in the direction of the main flow and
 749 eventually are convected downstream. Also the blade bound vortex shape can be observed
 750 in the same figure; near of the symmetry plane the vorticity isosurface is separated from the
 751 trailing edge but near the tip it is still attached to the blade. The vortex bending towards the
 752 inner ring-like domain can also be appreciated and it is due to the non-linear self-interaction
 753 of the vortex. This fact can be explained as follows: the wake downstream the blade
 754 consists of a finite-thickness vortex sheet that under self-induction evolves into a hairpin
 755 vortex (which is a characteristic structure present in turbulent shear flows) with high values
 756 of shear Reynolds stresses [39].

757 Currently, the authors are performing more refined three-dimensional computations of
 758 CFWT, in order to quantitatively investigate the effects of tip vortices presence and
 759 detachment on CFWT power coefficient prediction.

760 **Conclusions**

762 A study of the unsteady flow around a CFWT with the commercial code ANSYS-CFD has
 763 been carried out using a transient rotor-stator approximation with a sliding mesh technique

764 in turbulent flow. Simulation results are in agreement with reported experiments in a
765 laboratory CFWT [15]. Moreover, the average power coefficient versus tip speed ratio
766 curve has been constructed for the considered turbine.

767 Regarding the sensitivity of results on the turbulence model, the present findings
768 discourage the use of the Spalart-Allmaras model (even with curvature correction) and
769 favor the use of the SST type of turbulence models as they represent a compromise between
770 precision and computational time.

771 In the optimization study, the factorial 3^2 experimental design performed in the present
772 analysis demonstrated the influence of the thickness parameter in the moment and
773 tangential force coefficients. Both C_m and C_t asymptotically increase as the thickness of the
774 airfoil increases. For airfoil profiles with thickness greater than 15% of the chord length,
775 the increase in C_m and C_t is not significant. The results of the parametric study also
776 demonstrate the influence of the camber on the normal force coefficient. Even though
777 performance is the primary consideration for a vertical-axis turbine, the cyclic bending
778 loads on the turbine shaft are also important for design. Based on the numerical results, a
779 cambered airfoil decreases the average load on the shaft and could improve the resistance
780 of a specific turbine design to fatigue failure.

781 The numerical results about the influence of the blockage ratio have demonstrated that the
782 domain size must be at least $h/l = 5:8$ (or 20% maximum blockage ratio) to simulate the
783 behavior of a turbine in free flow. A higher blockage ratio implies an increase of the
784 predicted turbine performance, which is the case in ducted turbines, but also a significant
785 increase on blade and turbine shaft loads. Additionally, the predicted turbine performance
786 improves when smooth trailing edge geometry of the airfoils is employed. Finally, a
787 comparison of predicted torque coefficient between 2D and preliminary 3D simulation was
788 carried out; as a result, the corresponding values for the three-dimensional case are below
789 the two-dimensional ones due to the generation of induced drag by the detached vortices
790 from the blade tip. The geometry and shape of trailing and bound vortices have also been
791 illustrated by the results of the three-dimensional computation.

792 All together, the results obtained in this work demonstrate that CFD can effectively assist
793 the processes of design, evaluation and optimization of hydrodynamic performance of cross
794 flow water turbines.

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