

1 **Quantification of folate in the main steps of traditional processing of tef *injera*, a cereal based**  
2 **fermented staple food**

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15 **Highlights**

16 Tef flour had an average folate content of 59 µg/100 g of dry matter content.

17 Fermentation increased batter folate content up to 148% compared with that of flour.

18 Thermal treatment (baking) always reduced folate content.

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21 **Abstract**

22 *Injera is an Ethiopian fermented flatbread preferably made from whole grain cereal (tef). Tef it is*  
23 *increasingly used to produce gluten-free pasta and bread, but the folate content of tef and*  
24 *products made from it remains unknown. Given that folate deficiencies lead to several health*  
25 *disorders, the aim of this study was to quantify folate in each of the three main steps of traditional*  
26 *processing of tef injera. Total folate contents of tef flour, fermented batter and injera were*  
27 *determined through microbiological assays using Lactobacillus rhamnosus (ATCC 7469). Folate*  
28 *content of tef flour was 8.7 µg/100 g of dry matter content, which is in the same range as the richest*  
29 *cereals like oats. The increase in folate content due to fermentation was highly variable (60-*  
30 *148%). Cooking always led to folate losses, with a maximum of 52.8%. Altogether, injera*  
31 *processing increased folate retention between 38.0 and 121.8%. Folate content of injera was 14.3*  
32 *µg/100 g on fresh weight-basis. Tef Injera can contribute up to 10% of the recommended nutrient*  
33 *intake of folate for children aged 1–3 and women of reproductive age. Although the folate content*  
34 *of tef is already high, future studies should focus on optimizing the folate content of injera.*

35 **Key words:** Fermentation, Folate, *Injera*, Tef.

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## 40 **1. Introduction**

41 Every year, inadequate folate intake predisposes women to birth complications like neural tube  
42 defects (Moore *et al.*, 2003). Inadequate maternal folate status has also been associated with low  
43 infant birth weight, preterm delivery and fetal growth retardation (Scholl and Johnson, 2000).  
44 Megaloblastic anemia and elevated blood concentrations of homocysteine have also been linked  
45 to folate deficiencies (Bailey and Gregory, 2006) and (Ho *et al.*, 2011). Although animal source  
46 foods (liver, kidney, chicken giblets, egg yolk), and vegetable source foods (pulses, and dark-green  
47 leafy vegetables) are rich sources of folate, regular consumption of some of these foods is limited  
48 in low and middle income countries (LMIC). Instead, diets are predominantly based on cereal and  
49 pulses (Lee *et al.*, 2013). Despite cereal and pulses non-negligible folate content, combined with  
50 the limited availability and access to folic acid fortified foods, and the low compliance/adherence  
51 to folic acid supplementation during pregnancy, a significant proportion of the population in LMIC  
52 is at risk of folate deficiency and its adverse effects (McLean *et al.*, 2008; Haidar, 2010).

53

54 In Africa, the preparation of many cereal-based staple foods includes a fermentation step (Humblot  
55 and Guyot, 2008). *Injera* is a staple food that is widely consumed in Ethiopia (Baye *et al.*, 2013),  
56 and is often prepared from tef (*Eragrostis tef*), an ancient cereal crop indigenous to Ethiopia  
57 (Yetneberk *et al.*, 2004). Tef is becoming popular worldwide thanks to its nutritional profile  
58 (gluten-free, high dietary fibre content, high iron content etc.). It is increasingly used in health  
59 food to produce gluten-free pasta and bread (Zhu, 2018). But to the best of our knowledge, its  
60 folate content has never been estimated. Fermentation and thermal treatment - baking - the two  
61 main processes used to prepare injera may have an effect on the folate content of *injera*. For  
62 example, baking has been found to cause up to 25% folate losses in wheat and rye sour batter

63 breads (Kariluoto *et al.*, 2004 and Gujska and Majewska, 2005). Unlike heat treatment, household  
64 fermentation can either increase or decrease the initial folate content of the flour (Saubade *et al.*,  
65 2017a). During fermentation of food products, yeasts and some bacteria have been found to  
66 increase the folate content of the original raw material. But the folate originally present in the  
67 cereal or that resulting from microbial synthesis can also be consumed by other bacteria (LeBlanc  
68 *et al.*, 2007; Moslehi-Jenabian *et al.*, 2010; Holzapfel, 2002 Keagy *et al.*, 1975 and Kariluoto *et*  
69 *al.*, 2004). Thus, the final folate content of the fermented food is a balance between production  
70 and consumption by microorganisms.

71  
72 Information on folates in tef *injera* is rare, and the effect of fermentation and baking in households  
73 is largely unknown. This is unfortunate because daily intake and hence the risk of folate deficiency  
74 cannot be estimated without precise knowledge of the folate content of widely consumed foods  
75 like *injera*. A better understanding of the dynamics  
76 of folate retention after tef fermentation and of the extent of folate losses caused by thermal  
77 treatment when *injera* is prepared in the household should help optimize the preparation of *injera*  
78 by increasing the production and retention of folate.

79  
80 The aim of this study was to quantify folate in the main steps of traditional processing of tef *injera*.  
81 The folate content of tef flour was quantified to complete the food composition table in Ethiopia,  
82 which currently does not include folate. The traditional preparation of tef *injera* in urban  
83 households was characterized in detail and the effect of fermentation and thermal treatment on  
84 folate content evaluated. Finally, the contribution of tef *injera* to meeting folate requirements was  
85 estimated.

## 86 **2. Material and methods**

### 87 **2.1. Chemicals**

88 All the chemicals used in this study were purchased from Sigma-Aldrich Chemie GmbH,  
89 Switzerland.

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### 91 **2.2. Sampling of tef flour, batter and injera**

92 Detailed observations of the traditional *injera* making process were made in 20 selected  
93 households (where *injera* is traditionally prepared) in Addis Ababa. Since there are 10 sub-cities  
94 in Addis Ababa, two households were selected for observation in each sub-city, which resulted the  
95 flow diagram presented in Fig. 1. Briefly, the process begins by milling whole tef grain into flour,  
96 mixing 4–5 kg of tef flour and with 5–6 L of tap water. Fermentation is started by inoculation by  
97 backslopping using 1 L of leftover (called *ersho*) from a previous successful spontaneous  
98 traditional fermentation. The mixture is then allowed to ferment for an average of 3–4 days at room  
99 temperature (called 1<sup>st</sup> stage fermentation). After fermentation, the liquid present on top of the  
100 batter (the supernatant) is discarded and replaced with the same volume of fresh tap water. Then,  
101 a portion equivalent to 1/11th of the fermented batter (1 L) is mixed with 3 L of tap water, boiled  
102 for 10 min and allowed to cool to ~45 °C. The resulting product is called *absit*, it serves as a batter  
103 binder and is added back to the fermented batter, which is allowed to ferment for an additional 2-  
104 3 h (2nd stage fermentation). Finally, 450 mL of the fermented rather liquid batter is poured onto  
105 a hot clay griddle, covered, and baked for 1–2 min. The resulting flat bread is called *injera*.

106 Samples of tef flour (n=60), batter (n=60), and *injera* (n=60) were collected from the 20  
107 households on three separate occasions (referred to as sampling occasion 1, 2 and 3) at intervals  
108 of approximately one month, giving a total of 180 samples for the experiment. The samples were  
109 collected from each household using a simple random sampling technique. The samples were  
110 collected aseptically and placed in sterile plastic bottles covered with aluminum foil to protect  
111 them from direct light and transported back to the laboratory in an ice box. The dry matter (DM)  
112 content of all three types of samples (flour, batter and *injera*) and the pH of the batter samples  
113 were determined immediately. DM content was determined by drying the samples at 105 °C in  
114 open dishes to constant weight. The remaining samples were stored at – 20 °C for further folate  
115 analysis. All the samples of tef flour collected from the 20 households were mixtures of  
116 red and white teff varieties.

### 117 **2.3. Determination of pH**

118 pH was measured using a fresh aliquot of the batter immediately after diluting with deionized  
119 water (1:1, v/v) and compared with data in the literature.

### 120 **2.4. Effect of processing**

121 The effect of traditional household, i.e. fermentation, thermal treatment (baking), and of *injera*  
122 processing as a whole on the total folate content of tef *injera* were evaluated and are expressed as  
123 percentage retention.

### 124 **2.5. Contribution of tef *injera* to the recommended nutrient intake (RNI) of folate**

125 Based on the data gathered in the Ethiopian National Food Consumption survey conducted in 2013  
126 (EPHI, 2013), we estimated the contribution of tef *injera* to the recommended nutrient intake  
127 (RNI) of folate for children aged 1-3, and women of reproductive age. These population groups  
128 were selected because they are at an increased risk for folate deficiency.

129

## 130 **2.6. Folate analysis**

131 The total folate contents of tef flour, batter and *injera* were determined using the reference  
132 microbiological method, after tri-enzyme extraction (Kariluoto, 2004). All analytical procedures  
133 were carried out under yellow or subdued light. Alternatively, aluminum foil was used to cover  
134 the samples and calibrants. Sample extracts were kept under nitrogen atmosphere.

### 135 **2.6.1. Extraction and tri-enzyme treatment**

136 For the analysis of total folate using the microbiological assay, samples weighing 1 to 1.5 g,  
137 depending on the estimated folate content in each sample, were extracted in triplicate (Kariluoto  
138 and Piironen, 2009). Extraction was followed by tri-enzyme treatment ( $\alpha$ -amylase, hog kidney  
139 conjugase and protease) with some modifications: 200  $\mu$ L of  $\alpha$ -amylase was added in the extracted  
140 samples and allowed to settle for 30 min before the pH was adjusted to 4.9 using HCl. This  
141 pretreatment facilitated sample homogenization and pH adjustment. Hog kidney conjugase (1 mL)  
142 and 800  $\mu$ L of  $\alpha$ -amylase were then added to the samples. Hog kidney conjugase was prepared  
143 from fresh hog kidneys according to Gregory *et al.* (1984). Its activity was tested according to  
144 Vahteristo *et al.* (1996). After the enzymes were inactivated in a boiling water bath and cooled on  
145 ice, the samples were brought to exactly 25 mL with 0.5% sodium ascorbate and directly analyzed  
146 with the microbiological assay.

147

## 148 **2.6.2. Microbiological assay**

149 Ninety-six-well microtiter plates were used for the assay and the total folate content was  
150 determined based on the growth of folate-dependent strain *Lactobacillus rhamnosus* ATCC 7469  
151 as the test organism and 5-CHO-H<sub>4</sub> folate as the calibrant. Two dilutions were made from each  
152 sample extract using 0.5% sodium ascorbate solution and eight levels of calibrant (0–80 pg/well)  
153 in each plate. The plates were incubated for 18 h at 35 °C and turbidity was measured with a  
154 microplate reader (Multiskan EX; Labsystems, Helsinki, Finland) at 595 nm. The performance of  
155 the method was confirmed by analyzing a blank sample. Certified CRM 121 reference material  
156 was analyzed as a quality control in each set of samples. A control chart previously constructed by  
157 Kariluoto *et al.* (2004) was used for the folate content of the reference material (certified value  
158 500-700 ng/g DM), and a coefficient of variation (CV) < 10% among analytical replicates was  
159 considered acceptable.

## 160 **2.7. Statistical analysis**

161 Statistical analysis of folate was computed using SPSS version 20. The folate analyses were carried  
162 out in triplicate and the average values and standard deviations were calculated. Differences  
163 between means of folate values in tef flour, batter and *injera* were evaluated using one way-  
164 analysis of variance (ANOVA) and Tukey's post hoc test. Differences in means were considered  
165 statistically significant with a p-value  $\leq 0.05$ .

166

## 167 **3. Results**

### 168 **3.1. pH of the batter**



169 Measured at 25 °C, the pH of the batter samples ranged from 2.8 to 5.6 with an average of  $3.54 \pm$   
170 0.4.

### 171 **3.2. Folate content of tef flour, batter and injera**

172 Microbiologically determined folate contents ranged from 31 to 89  $\mu\text{g}/100$  g DM in tef flour  
173 (n=60), 26 to 82  $\mu\text{g}/100$  g DM in batter (n=60) and 21 to 61  $\mu\text{g}/100$  g DM in *injera* (n=60) (Figure  
174 2).

175 The average total folate content of *injera* ( $39 \pm 8$   $\mu\text{g}/100$  g DM) was significantly lower than that  
176 of the batter ( $52 \pm 12$   $\mu\text{g}/100$  g DM) and of the flour ( $59 \pm 11$   $\mu\text{g}/100$  g DM;  $P < 0.05$ ). High  
177 variability was observed among the samples produced by the same household (data not shown).  
178 To see if the folate content of samples produced by different households differed, we also  
179 compared the households by pairs. After fermentation, only the samples taken from one household  
180 had higher folate contents than the other 19 households, and it was the same household where the  
181 folate content of the original tef flour was also higher (data not shown).

### 182 **3.3 Effect of fermentation**

183 Percentage retention of folate after fermentation was calculated by comparing the amount of folate  
184 content in tef flour and in the fermented batter on dry matter basis (Figure 3A). A folate retention  
185 value  $> 100\%$  showed that fermentation increased folate content whereas retention values  $< 100\%$   
186 indicated folate consumption/losses. Folate retention after fermentation of tef batter ranged from  
187 59 to 148% (Figure 3A).

188 Folate retention of more than 100 % was observed in 12/60 cases. In 9/60 cases, retention of about  
189 100% was recorded, while in the remaining cases retention was less than 100%.

190 **3.4 Effect of thermal treatment**

191 In all the households, on all three sampling occasions, the folate retention value due to thermal  
192 treatment was less than 100%, it ranged from 47 to 96% with average folate retention of 67.7%  
193 (Figure 3B).

194 **3.5 Effect of injera processing**

195 The folate retention value due to *injera* processing as a whole ranged from 38 to 97%, showing  
196 that the folate content in the final product (*injera*) was almost always lower than the folate content  
197 of the original ingredient (tef flour) (Figure 3C). One sample (out of the 60) showed folate retention  
198 > 100% (122%, household 5, sampling occasion 2).

199 **3.6 Contribution of tef injera to folate requirements (RNI).**

200 Microbiologically determined folate contents of tef *injera* per fresh weight ranged from 7.1 to 20.1  
201 µg/100 g, with an average folate content of 14.3 µg/100 g. The contribution of *injera* to the RNI  
202 of folate in the two population groups (children aged from one to three and women of reproductive  
203 age) was estimated and the results are listed in Table 1. *Injera* consumption ranged between 23  
204 and 66 g/day for children and between 131-202 g/day for women (EPHI, 2013). Using this  
205 consumption data, we calculated that folate intake from tef *injera* contributes a maximum of 10%  
206 of the RNI for both the children and the women of reproductive age.

207

208 **4. Discussion**

209 To our knowledge, this is the first study to evaluate the folate content of tef flour, fermented tef  
210 batter, and tef *injera* to determine the fate of folate in the preparation of this cereal-based fermented

211 Ethiopian food. Our study shows that the whole grain cereal (tef) flour is a relatively good source  
212 of folate. The effect of the fermentation step in *injera* processing was highly variable but increased  
213 folate content in some cases, whereas baking invariably led to losses. Using available levels of  
214 *injera* consumption (EPHI, 2013), we calculated that tef *Injera* contributes up to 10% of the daily  
215 folate requirements of vulnerable groups like young children and women of reproductive age.

216

217 The average total folate content of tef flour (52.1  $\mu\text{g}/100\text{ g DM}$ ) was higher than that reported for  
218 other cereals including oats, rice, whole wheat flour and maize (30–40  $\mu\text{g}/100\text{ g}$ ) but was slightly  
219 lower than values reported for sorghum flour (77.0  $\mu\text{g}/100\text{ g}$ ) (Hager *et al.*, 2012). It is worth  
220 noting that our observations of high intra- and interhousehold variability in tef folate content were  
221 made possible by repeated and representative sampling. Several factors like the mixture of tef  
222 varieties, the milling conditions and the duration and conditions of storage could partly explain the  
223 observed variability (Monks *et al.*, 2013; Czarnowska and Gujska, 2012), and such high variability  
224 in folate content is common. For example, highly variable folate contents have been reported for  
225 oats (49.5–60.4  $\mu\text{g}/100\text{ g DM}$ ), wheat (36.4–77.4  $\mu\text{g}/100\text{ g DM}$ ) and rye (64–93  $\mu\text{g}/100\text{ g DM}$ )  
226 (Shewry *et al.*, 2008; Piironen *et al.*, 2008; Kariluoto *et al.*, 2001).

227

228 Recent studies suggest that fermenting cereals has the potential to increase folate content, and that  
229 its effectiveness as a strategy to combat folate deficiencies should be further explored (Saubade *et*  
230 *al.*, 2017b). The possibility of increasing folate by fermentation was indeed confirmed in our study,  
231 as cases in folate retentions of more than 100% were observed. Our results suggest that in these

232 cases of fermentation, folate producing microorganisms dominated those that do not produce or  
233 that consume folate. Which microorganisms and which conditions led to folate production in these  
234 cases of fermentation warrants further detailed investigations, but this observation already  
235 confirms the potential of tef fermentation to produce folate.

236

237 The pH of the fermented batter samples was  $3.5 \pm 0.4$ , which is consistent with data in the literature  
238 on tef *injera* fermentation (Baye *et al.*, 2013; Fischer *et al.*, 2014; Yigzaw *et al.*, 2004).

239 For any produced folate to be of use, it will need to survive the baking temperature. Folate is heat  
240 labile and can also interact with oxygen in the presence of light (Sotiriadis and Hoskins, 1982).

241 Folate retention relative to the fermented batter was highly variable (47–96%), possibly explained  
242 by the difference in *injera* baking conditions (time-temperature). Folate losses due to baking are  
243 widely reported (Hefni and Witthöft, 2011; Kariluoto *et al.*, 2004), but the fact that more than 90%  
244 of the folates were retained in some examples of baking *injera* suggests that this process could be  
245 optimized to minimize folate losses.

246 Some of the folate present in the original flour and synthesized by microorganisms responsible for  
247 fermentation can be lost during heat treatment, as reported in previous studies (e.g. Saubade *et al.*,  
248 2017a). This means the final folate content of cooked products can be lower than the folate content  
249 of the original raw material. In this study, we also showed that the folate content in the final product  
250 (*injera*) was almost always lower than the folate content of the original tef flour (Fig. 3C).  
251 However, in one case, the final cooked products had higher folate content than the original flour.  
252 It has been shown that fermentation can lead to such high folate production that even after cooking,

253 the final products have higher folate contents than the original flour (Kariluoto *et al.*, 2004). This  
254 suggests that if appropriate selection is used and microorganisms responsible for folate production  
255 are used, it will be possible to increase the amount of folate in the final fermented and baked  
256 products. This has been accomplished in other traditional fermented foods made from other cereals  
257 such as pearl millet or rye (Greppi *et al.*, 2017; Kariluoto *et al.*, 2006).

258 According to the U.S. Food and Drug administration (FDA, 2016), foods that contribute 10% or  
259 more of the daily folate requirements can be considered as good sources of folate. Based on portion  
260 size estimates obtained from the national food consumption survey, the maximum folate content  
261 in our tef *injera* (20.1 µg/100 g per fresh weight) samples could contribute up to 10% of the RNI  
262 of children (1–3 years) and woman of reproductive age. Considering that the national food  
263 consumption survey was conducted during the lean season (June–September) when food  
264 consumption can be lower (EPHI, 2013), the folate contribution to the RNI is likely  
265 underestimated. Assuming two servings (~350 g/serving) of *injera* are consumed per day by  
266 women of reproductive age, tef *injera* could contribute up to 25% of the RNI. It is worth noting  
267 that *injera* is always consumed with a stew, and that depending on the nature of the stew (e.g.  
268 legume based), additional folate intakes may be expected.

269 Several limitations need to be taken into consideration when interpreting our findings. First,  
270 although different types of cereals are used to make *injera* (Baye *et al.*, 2015), we focused only on  
271 tef *injera*. Second, the extent to which discarding the supernatants contributed to folate loss was  
272 not quantified making it difficult to ascribe losses to material loss or possible consumption by  
273 microorganisms during fermentation. Third, although the present study revealed that fermentation  
274 can increase folate content, evaluating the responsible microorganisms and the conditions that

275 enable folate production were beyond the scope of the present study. However, studies addressing  
276 these issues are now underway in our laboratory.

277 Notwithstanding the above limitations, our study quantified the folate content of a widely  
278 consumed staple in Ethiopia for the first time. In addition, the study has advanced our  
279 understanding of the possible effect of *injera* processing (fermentation and thermal treatment) on  
280 folate content.

## 281 **Conclusion**

282 Tef is a relatively good source of folate and fermenting it to prepare *injera* can increase or decrease  
283 its folate content, while baking invariably leads to folate losses. The increase in folate content we  
284 observed in some cases, could be attributed to production by the microorganisms involved in  
285 fermentation. Reduced folate content could be the result of folate consumption by other  
286 microorganisms, or losses due to discarding the supernatant. As fermentation was not controlled,  
287 we recorded the net folate content resulting from a balance between the consumption and  
288 production of folate by microorganisms. This finding also points to the need for further  
289 investigation of the conditions that favor folate production through fermentation while minimizing  
290 losses due to thermal treatment (baking). Further studies should also identify the microorganisms  
291 (yeast and bacteria) responsible for the folate production during fermentation and their use as a  
292 starter culture for the preparation of folate-enriched *injera* should be evaluated. Studies addressing  
293 these issues are underway in our laboratory.

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306

307 **Disclosure of interest**

308 The authors report no conflict of interest.

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416 **Table 1** Calculated contribution of tef *injera* to folate requirements

<b>Population group</b>	<b>Age (years)</b>	<b>RNI</b> ( $\mu\text{g/day}$ in DFEs) <sup>a</sup>	<b><i>Injera</i> intake</b> ( $\text{g/day}$ ) <sup>b</sup>		<b>Contribution to</b> <b>RNI (%)</b>
Children	1-3 years	150	Minimum	23.0	2.2
			Maximum	108.1	10.3
			Average	66.1	6.3
Women	19-45	400	Minimum	130.7	3.7
			Maximum	291.2	10.4
			Average	202.4	7.2

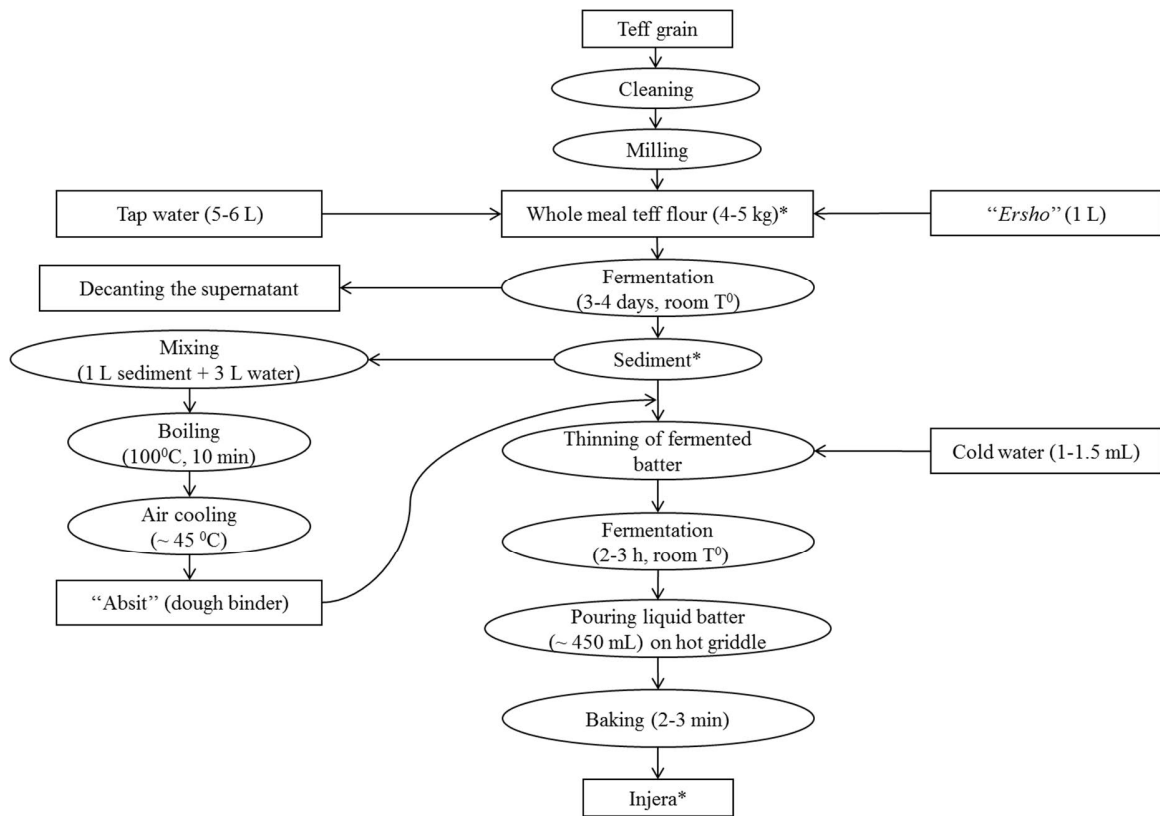
417 <sup>a</sup> Recommended nutrient intakes (RNIs) are from WHO, 2004; DFEs, Dietary folate equivalents

418 <sup>b</sup> Estimated using consumption values obtained from the Ethiopian National Food Consumption Survey (EPHI, 2013)

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423 **Figure 1.** Flow diagram of the traditional *injera* making process observed in Ethiopian urban  
 424 households.

425 \*samples were taken for folate analysis

426 “*Ersho*”: inoculum used for *injera* making, it is a leftover from a previous successful  
 427 spontaneous traditional fermentation.

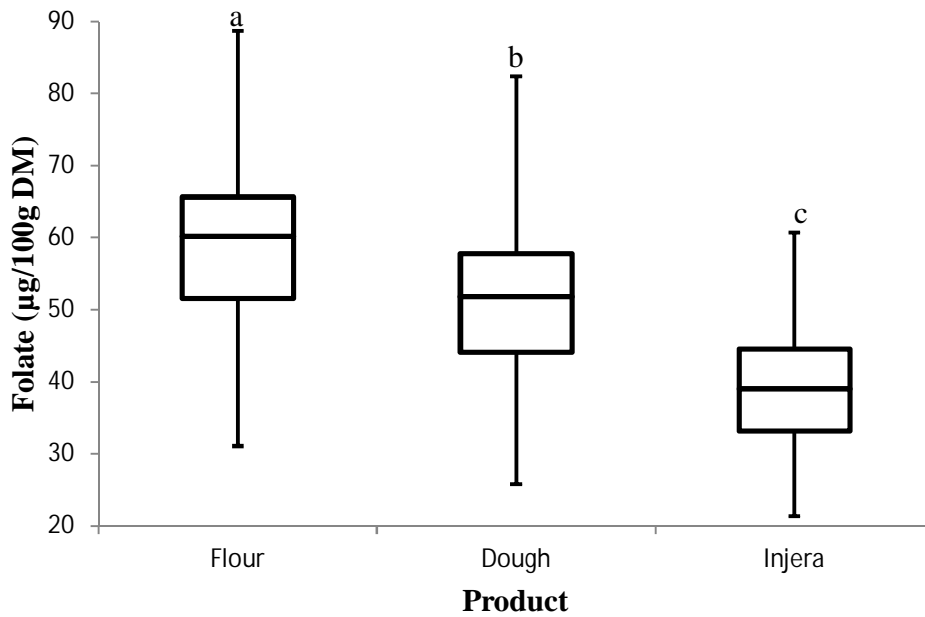
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434 **Figure 2.** Box plot showing the distribution of total folate content of tef flour (n=60), fermented  
 435 batter (n=60) and *injera* (n=60) in  $\mu\text{g}/100\text{ g DM}$

436 The lower edge of the box corresponds to the 25<sup>th</sup> percentile, the upper edge to the 75<sup>th</sup> percentile,  
 437 and the line across the middle corresponds to the median (50<sup>th</sup> percentile). The vertical lines  
 438 extending outside the box represent the full range of observations.

439 DM, Dry matter basis; different superscript letters indicate a statistically significant difference (p  
 440 < 0.05).

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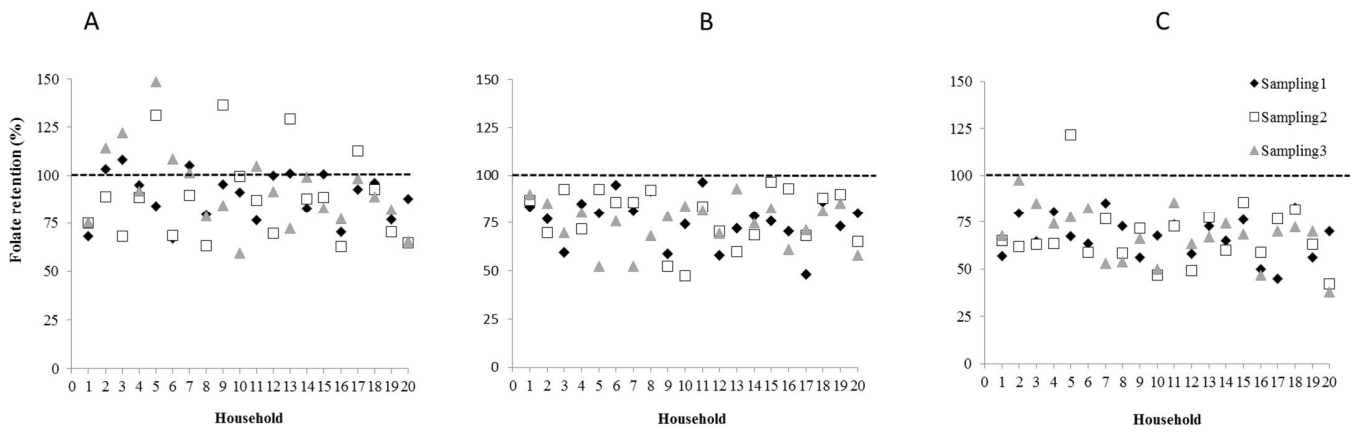
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451 **Figure 3.** Folate retention (%) due to fermentation, thermal treatment and *injera* processing

452 A: Folate retention (%) after 1st stage fermentation; Folate retention (%) =  $\text{Folate}_{\text{flour}}/\text{Folate}_{\text{batter}} \times 100$ .

453 B: Folate retention (%) during cooking; Folate retention (%) =  $\text{Folate}_{\text{batter}}/\text{Folate}_{\text{injera}} \times 100$ .

454 C: Folate retention (%) due to *injera* processing; Folate retention (%) =  $\text{Folate}_{\text{flour}}/\text{Folate}_{\text{injera}} \times 100$ .