

29 **Abstract:** The consolidated drained triaxial shear tests have been performed in this work to
30 investigate the shearing behavior of calcareous sands sampled from the South China Sea, with the
31 focus to analyze the influence of particle breakage on the materials shear strength. At approaching
32 the failure limit state, the intense particle breakage and rearrangements prevented the shear stress
33 from increasing further. Depending on the initial packing density, the loose sand sample exhibited the
34 strain hardening response, while the dense sand sample exhibited the strain softening response with
35 clear shear dilatancy after the peak shear strength has been reached. However, as the confining
36 pressure increases, particle breakage occurred more thoroughly, and the sharpness of the peak stress
37 disappeared gradually. For the series of tests, an upper limit of relative particle breakage existed,
38 beyond which the confining pressure and relative density had little influence on the breakage of
39 particles. The shear strength of calcareous sands was found to be determined by the combined effects
40 of interparticle friction, sample dilatancy, and particle breakage. Under low confining pressures, the
41 shear strength was mainly controlled by particle friction and sample dilatancy, while under high
42 confining pressures, the effect of particle breakage was dominant. In this process, the volumetric
43 strain evolved from dilatation to contraction and the sample dilatancy angle decreased gradually, as
44 the particle shape transformed from highly angular to sub-rounded.

45 **Keywords:** Calcareous sands; triaxial shear test; particle breakage, shear strength, dilatancy

46

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61 **Introduction**

62 As a type of geotechnical materials, calcareous sands are deposits widely found in tropical marine
63 environment. They are primarily composed of calcium carbonate or other insoluble carbonate
64 materials. The sands have the characteristics of well-developed internal pore space, irregular shape,
65 low strength, and high brittleness, which make their mechanical properties significantly different
66 from the terrigenous counterpart soils (Xiao et al., 2019). These characteristics also lead to the unique
67 property of particle breakage under even low stress and strain levels (Coop et al., 2004, Miao and
68 Airey, 2013, Wei et al., 2018, Yu, 2017a).

69 The particle breakage has been widely recognized as the key factor influencing the overall
70 mechanical behaviour of soil, including strength, deformation and permeability (David et al., 2011,
71 Lade et al., 2010, Shahnazari and Rezvani, 2013, Wang et al., 2017, Xiao and Liu, 2017). During
72 compression or shearing, particle breakage occurs when the loading stress exceeds the yielding stress
73 of sands (Hyodo et al., 2002, Lade et al., 1996). This effect is particularly significant for uniformly
74 graded samples (Bolton et al., 2008). The particle breakage induced by the shearing of aggregates is
75 different from the crushing of rock mass, as the damage is concentrated mainly at particle edges and
76 corners or particle surface abrasion due to the localized high contact stresses between particles. It is
77 affected by many factors, such as the material property of constituent particles (e.g. strong minerals
78 can hardly be crushed.) (Leleu and Valdes, 2007), particle size and shape (e.g. the probability of
79 particle breakage increases with its size) (Norazirah et al., 2016, Xiao et al., 2020), particle size
80 distribution (Gupta, 2017, Shen et al., 2019), relative density (Shahnazari and Rezvani, 2013),
81 external loading stress (Parab et al., 2014), saturation condition (Alonso et al., 2016) and the loading
82 duration (also known as creeping behaviour) (Fu et al., 2019).

83 In the literature, different types of laboratory experiments have been performed to investigate the
84 influence of particle breakage on the mechanical responses of soil under drained condition, including
85 the direct shear tests, triaxial shear tests and ring shear tests (Lade and Yamamuro, 1996, Luzzani and
86 Coop, 2002, Wei et al., 2018). Detailed analyses revealed that the particle breakage can change the
87 position of the critical-state locus in the plane of void ratio-mean effective stress (Xiao et al., 2016b),
88 with the downward translation and an anticlockwise rotation (Yu, 2017b). The related studies also led

89 to some well-developed constitutive models (Tengattini et al., 2016, Xiao et al., 2016a, Yao et al.,
90 2008), such as the generalized plasticity model (Liu and Zou, 2013), the disturb state concept
91 (Varadarajan et al., 2006) and the bounding surface model (Xiao and Liu, 2017). Hassanlourad et al.
92 (2014) carried out consolidated and drained triaxial shear tests on four different types of sands to
93 investigate their shear strengths via the energy approach. The results showed that the internal friction
94 angle of carbonate sands has three contributing components, namely the particle surface friction,
95 sample dilatancy and particle breakage. The effects of confining pressure and initial relative density
96 of sample on each component have also been studied and explained. To investigate the influence of
97 particle breakage on soil behaviour, Yu (2017a) performed a series of drained triaxial shear tests on
98 precrushed coral sands and concluded that particle breakage can impair the dilatancy response of the
99 sample, resulting in a more contractive behaviour. This process has a significant influence on the
100 friction-dilatancy response of sands, such that both peak-state friction angle and dilatancy angle at
101 the critical-state would decrease. The shearing process can also change the particle grading
102 significantly as many fine particles are produced due to successive breakage of particles under the
103 increased loading stress (McDowell and Bolton, 1998). This process would effectively change the
104 granular packing state and material internal friction, leading to the dynamic variation of soil strength.

105 Though advancements exist, the evolutions of sample packing state, shear strength and
106 volumetric strain induced by particle breakage during the triaxial shear tests are still not well-
107 investigated. These limitations prompt a more systematic research as presented herein, with the
108 purpose to explore the characteristics of particle breakage and its influence on the corresponding
109 shear strength of soil.

110 **Experimental procedure**

111 **Triaxial shear test of calcareous sands**

112 In this research, a series of consolidated and drained triaxial shear tests have been conducted to
113 study the strength and deformation characteristics of calcareous sands. Several tests on standard
114 quartz sands were also performed for comparison purpose. The triaxial shear testing apparatus used
115 in this study was the fully automatic triaxial instrument manufactured by Nanjing TKA Technology

116 Co., Ltd (TKA, 2020). It allowed the application of confining pressure up to 2 MPa and the vertical
117 loading force up to 10 kN. The shear rate ranged from 0.0001 to 4.8 mm/min. The calcareous sands
118 were sampled from a coral reef in one of the islands in South China Sea. The mineral compositions
119 were mainly aragonite, dolomite and calcite. The chemical composition of calcareous sands was
120 quantitatively analysed by the D8 ADVANCE X-ray diffractometer (Bruker, 2020). It consists of
121 mainly CaCO_3 and MgCO_3 with the weight percentages of 81.08% and 11.55%, respectively. The
122 particle size distributed in a narrow range of 1-2 mm, which was classified as poorly graded according
123 to the unified soil classification system (ASTM, 2011). The use of poorly sorted sand sample would
124 lead to higher particle breakages during compression when compare to the well-graded samples
125 (Altuhafi and Coop, 2011). The basic physical parameters of the two types of sands are shown in
126 Table 1, and the particle shapes are illustrated in Figure 1.

127 In this research, the relative density of calcareous sand samples ranged from 45% to 97%, while
128 the confining pressure (σ_3) ranged from 100 kPa to 1200 kPa, respectively. To keep the uniformity,
129 the triaxial specimens were prepared by slowly air pluviating calcareous sands in three layers into a
130 1 mm thick membrane tightly held in place. The specimen was tamped gently to reach the targeted
131 height. The thick rubber membrane was used to avoid the potential piercing of angular particles under
132 high confining pressures. The sample was then placed in a vacuum container with de-aired water
133 under back-pressure for more than 2 hours to ensure that it was completely saturated. After that, the
134 specimen was installed on the triaxial shear apparatus for isotropic consolidation until the sample
135 volume remained unchanged. Then, the shearing loading was applied until the axial strain of the
136 sample exceeded 20%. In this process, the drained testing condition was employed on the granular
137 sample. Finally, the calcareous sand particles were dried for analysing the particle size grading.

138 **Particle breakage analysis**

139 The intensity of particle breakage can be quantified by the relative breakage (Br), which is related
140 to the change of particle grading before and after the tests, as defined by Hardin (1985). The initial
141 definition considers a grinding size limit of 0.074 mm, while Einav (2007) removed this size
142 limitation and proposed a new concept of relative breakage index, Br_E . Another way of quantifying
143 particle breakage considers explicitly the increase of particle surface area as coarse particles are

144 gradually crushed into finer ones (Russell, 2011). Nevertheless, the calculation of this index usually
145 requires a lot of assumptions.

146 For simplicity and consistency of the analysis, this research used the original definition of relative
147 breakage by Hardin (1985). Specifically, at the end of the triaxial shear test, the middle one third of
148 the sample was carefully retrieved from the container and the two ends of the sample were removed
149 because the calcareous sands in these regions were barely crushed. The calcareous sands were
150 completely dried and then sieved according to the laboratory testing specification. After sieving, the
151 mass of calcareous sand particles in each size range were weighed and recorded. Based on the particle
152 grading curves before and after the test, the relative particle breakage can be calculated.

153 **Results**

154 **Stress-strain and volumetric strain behaviour**

155 Figure 2 showed the evolutions of deviatoric stress (q) and volumetric strain (ε_v) with the axial
156 strain (ε_a) of calcareous sand samples during the triaxial tests under different confining pressures (σ_3).
157 In Figure 2(a), under relatively low confining pressures (e.g. $\sigma_3 = 100$ kPa), the calcareous sand
158 sample of low relative density ($Dr=45\%$) showed a strain-hardening behaviour throughout the test,
159 with the peak strength occurring at a very large axial strain. As the relative density increases, the
160 stress-strain curve evolved gradually from the strain hardening (ductile) to strain softening (brittle)
161 behaviour. For dense samples, the peak shear strength occurred at a relatively small axial strain. After
162 reaching the peak value, the higher the relative density, the faster the shear stress decreased. As the
163 confining pressure increased, the sharpness of the stress-strain curve disappeared, and the soil
164 exhibited only the strain hardening behaviour. Under very high confining pressures (e.g. $\sigma_3 = 1200$
165 kPa), the stress-strain curves of calcareous sands with different relative densities all showed similar
166 evolution pattern of the strain hardening.

167 Figure 2 also illustrated the evolution of volumetric strain for calcareous sands under different
168 confining pressures. Under low confining pressures (e.g. 100kPa), the dense calcareous sand samples
169 ($Dr > 65\%$) showed obvious shear-induced dilatancy, while the loose sample ($Dr = 45\%$) only
170 exhibited the contractive behaviour. The strain corresponding to the starting point of sample dilatation
171 gradually decreased with the increase of sample relative density. At higher confining pressures, the
172 volumetric strain showed purely the contractive behaviour, even though at $p = 200$ kPa, dense samples
173 could still have the trend to dilate after some degree of contraction. For all the tests, the trend of

174 sample dilation increased with its initial packing density. Under the extremely high confining pressure
175 of 1200 kPa, the contractive volumetric strains of different samples showed very similar results and
176 the peak values were not obvious within the current range of axial strain.

177 The mechanical behaviour of calcareous sands shown in Figure 2 were governed primarily by
178 particle rearrangement and breakage during the shear deformation. Under low confining pressures,
179 as quite a few particles were crushed, the initial relative density of the sample dominated the soil
180 behaviour. The loose samples of low relative density needed to be compressed thoroughly before the
181 occurrence of shear dilatation. Therefore, intense particle rearrangements existed within the sample,
182 resulting in large axial strains before shear dilatation. As the relatively density increased, particles
183 were packed increasingly closer to each other, resulting in a small volumetric contraction before the
184 sample dilation. Thus, the axial strain corresponding to the start of shear dilatation was small. Under
185 higher confining pressures, the compression of the solid skeleton was also accompanied by intense
186 particle breakages. The crushed calcareous sands can produce a large number of fines which would
187 fill up the voids between particles effectively, resulting in a much denser sample after the initial
188 consolidation. This process could effectively consolidate the initial loose samples, transforming the
189 packing state and mechanical behaviour similar to those of dense samples.

190 As a comparison, Figure 3 illustrated the mechanical behaviour of relatively dense quartz sand
191 samples in consolidated drained triaxial tests under the confining pressures of 100 kPa and 1200 kPa,
192 respectively. Similar strain softening and shear dilating behaviour of sands occurred under low
193 confining pressure of 100 kPa. However, under the high confining pressure of 1200 kPa, the dense
194 quartz sands can still exhibit clear strain softening behaviour, which is different from the response of
195 calcareous sands. The difference was mainly due to the influence of particle breakage. For calcareous
196 sands, particles could be crushed readily under high loading pressures, inducing additional volumetric
197 contraction in addition to the normal consolidation. However, the particle breakage effect was not
198 significant for quartz sands under high confining pressures due to the high material strength. For the
199 dense quartz sand samples, the particle rearrangement (e.g. dislocation and tumbling) played a
200 dominant role during the shearing process, resulting in obvious shear dilation. For the loose samples
201 tested under high confining pressures, the skeleton of quartz sand particles was compressed gradually
202 to a very dense state, exhibiting primarily the contractive behaviour.

203 **Particle breakage during drained triaxial shear tests**

204 *The relationship between particle breakage and relative density*

205 Figure 4(a) showed the gradation curves of calcareous sands after the triaxial shear tests under
206 the confining pressure of 100 kPa. As shown in the figure, the percentage of fine particles increased
207 with the relative density (D_r), indicating that particles can be readily crushed in densely packed state.
208 In particular, the mass percentage of particles less than 1 mm (i.e. the finest particle size of the initial
209 grading) increased from 23.1% at $D_r=45\%$ to 35.7% at $D_r=93\%$. As a comparison, Figure 4(b)
210 showed the gradation of calcareous sands under the high confining pressure of 1200 kPa. Under this
211 loading condition, the particle breakage increased remarkably, that the mass percentage of particles
212 finer than 1mm was about 51.1%. However, the difference of grading curves between tests on samples
213 of various relative densities was very small, indicating that under high confining pressure, the relative
214 density had a negligibly small influence on particle breakage.

215 The relative breakage of calcareous sands was calculated and presented in Figure 5, which
216 showed a clear trend of the relative breakage increasing with the relative density of calcareous sands,
217 following a linear relationship. The fitting function could be expressed as:

$$218 \quad Br = a \cdot Dr + b \quad (1)$$

219 where a and b are the fitting parameters. Table 2 summarized the values of fitting parameters and
220 their correlation coefficient R^2 for tests under different confining pressures. The slope a remained
221 almost constant in the range of 0.043-0.057, except for the test under 1200 kPa as 0.012. The intercept
222 b increased quickly with the confining pressure from 0.016 to 0.115, indicating that the confining
223 pressure had a significant influence on particle breakage. It is worth noting that when the confining
224 pressure was 1200 kPa, the variation of relative breakage with the increase of relative density was
225 negligibly small. The results showed that after the confining pressure reaching a certain value, the
226 influence of relative density on particle breakage would gradually disappear. Thus, an upper limit of
227 particle breakage existed for these tests, such that beyond this value, the particle breakage could not
228 increase any further. This result is similar to the research finding in Yamamuro and Lade (1996) for
229 the shearing of quartz sands, with the upper limit of relative breakage of 0.35.

230 *The relationship between particle breakage and confining pressure*

231 Figure 6 (a) showed the gradation curves of the tests with various confining pressures for
232 calcareous sands of the relative density $D_r = 93\%$. The curves shifted gradually upwards as the
233 confining pressure increased, indicating that more fine particles had been produced during the triaxial

234 shearing process under high confining pressures. For all tests, the mass percentage of particles finer
235 than 0.1 mm was very low because fine particles can effectively resist the external loading. Figure 6
236 (b) illustrated that for the loose ($D_r = 45\%$) and dense ($D_r = 93\%$) samples, the relative breakage of
237 calcareous sands increased with the confining pressure following power law relationships. The dense
238 samples generally had higher relative breakages than the looser ones. When the confining pressure
239 reached 1200 kPa, the relative breakage was very close for the loose and dense samples, indicating
240 that under the extremely high confining pressures, the particle breakage intensity tended to converge,
241 which was independent of the initial granular packing state.

242 **Influence of particle breakage on drained shear strength**

243 As discussed in Alshibli and Cil (2018), the shear strength of uncemented granular materials (e.g.
244 sands) has three major contributors, namely the sliding friction by surface roughness, sample
245 dilatancy by particle rearrangement and interlocking, and particle breakage. The sliding friction is the
246 intrinsic property of material surface roughness, which may vary slightly when particle breakage and
247 surface abrasion occur. Thus, the variation of internal friction angle is influenced mainly by the
248 combined effect of shear dilatancy and particle breakage. The proportion of the two friction
249 contributors depends mainly on the testing conditions. For dense sands under low confining pressures,
250 the change of internal friction angle depends mainly on shear dilatancy, while the effect of particle
251 breakage is not significant. However, under high confining pressures, the sample dilatancy is
252 negligible and the change of internal friction angle is influenced mainly by particle breakage. This
253 indicates that when the stress level reached the threshold value of particle breakage, the characteristics
254 of sand dilatation would be weakened or even diminished.

255 ***Peak friction angle, φ_p***

256 According to previous analyses, when the confining pressure was higher than 200 kPa, a large
257 number of calcareous sands could be crushed with significantly reduced particle interlocking
258 intensity, which led the sample dilatancy to diminish gradually. Under such an experimental condition
259 ($\sigma_3 > 200$ kPa), the sands showed a strain hardening behaviour with the peak stress occurring at failure
260 and the peak friction angle (φ_p) was equal to the final critical state or residual friction angle (φ_{cs}).
261 Figure 7 showed that in the experiments, the peak friction angle φ_p of the loose and dense calcareous
262 sand samples decreased with the increase of confining pressures. The calcareous sands exhibited a
263 high peak friction angle ($35^\circ - 42^\circ$) under low confining pressures (e.g. 200 kPa), while it was only
264 around $20^\circ - 25^\circ$ at high confining pressures (e.g. 1200 kPa). Throughout the test, regardless of the

265 magnitude of the confining pressure, the test results for the dense specimens were always higher than
 266 the looser ones by about 2-7°.

267 According to the Mohr-Coulomb theory, the internal friction angle (φ) of the non-cohesive and
 268 non-crushable soil is always a constant value, which is only affected by the material property and the
 269 initial packing density of the sample. By ignoring the intermediate principal stress, the peak friction
 270 angle can be calculated by the following equation (Hassanlourad et al., 2014):

$$271 \quad \varphi_p = \arcsin \frac{(\sigma'_1 - \sigma'_3)_f}{(\sigma'_1 + \sigma'_3)_f} = \arcsin \frac{(\sigma'_1/\sigma'_3)_f - 1}{(\sigma'_1/\sigma'_3)_f + 1} \quad (2)$$

272 In Eq.(2), the ratio of principal stresses $(\sigma'_1/\sigma'_3)_f$ at failure, namely $(\sigma'_1/\sigma'_3)_{\max}$ should be a
 273 constant value. Thus, the peak friction angle φ_p must be a constant for non-crushable materials.
 274 However, for calcareous sand, since particle breakage becomes increasingly significant with the
 275 increase of confining pressure, it would result in the decrease of $(\sigma'_1/\sigma'_3)_{\max}$ and thus the decrease of
 276 φ_p . This is illustrated in Figure 8 that the peak friction angle of the calcareous sands decreased with
 277 the relative breakage, following a power law relationship. As expected, at the same particle breakage
 278 level, the peak friction angle increased with the initial relative density of the sample.

279 ***Dilatancy angle, φ_{cv}***

280 The dilatancy angle was reported to be related to the difference between the peak (φ_p) and critical
 281 state (φ_{cs}) friction angle (Bolton, 1986) by the following equation as,

$$282 \quad \varphi_{cv} = 2(\varphi_p - \varphi_{cs}) \quad (3)$$

283 Considering the variations of relative density (Dr) and mean effective stress at failure
 284 ($p = (\sigma_1 + 2\sigma_3)/3$), $\varphi_p - \varphi_{cs}$ can also be expressed as,

285 in Bolton (1986):

$$286 \quad \varphi_p - \varphi_{cs} = 3(Dr(10 - \ln p) - 1) \quad (4)$$

287 and in Hasan and Alshibli (2010):

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$$\varphi_p - \varphi_{cs} = 16 \frac{Dr^{0.9}}{p^{0.1}} \quad (5)$$

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Discussion

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According to Figure 2 and Figure 3, only under relatively low confining pressures (e.g. 100 kPa), the calcareous sands with the initial relative densities ranging from 65% to 93% could exhibit clear shear dilation responses. The corresponding dilatancy angles calculated by Eq. (3) were reported in Figure 9 as in the range of 14° to 19°. In general, the dilatancy angle increased with the initial relative density of the sample. Whereas, it increased very little when the relative density was higher than 80%, partly because of the particle breakage during the triaxial shearing which significantly reduced the sample dilation. The predictions by Eq.(4) was only slightly lower than the experimental results, even though it was reported not suitable for highly angular particles, such as calcareous sands (Hasan and Alshibli, 2010). The agreement of experimental data with the prediction by Eq.(4) could be explained by the change of particle shape from highly angular to sub-rounded due to particle breakage and abrasion during the test. The results given by Eq.(5) could overestimate the dilatancy angle of the dense sample as the effect of particle breakage had not been included in the model.

In this study, the stress-strain and volumetric strain-axial strain relationships of calcareous sands evolved gradually from the strain softening to hardening behaviour when the confining pressure increased. In this process, the development of shear stress along the shear plane played a key role. In general, the external loading acting on the sample is resisted by the interparticle friction (shear stress, τ) and the normal stress (normal stress, σ) at the contact points. When the friction between particles are fully utilized, namely the friction is equal to the sand strength, $\tau = \sigma \tan \phi$, the shear stress cannot increase any further even though the normal stress continued to increase. Therefore, without considering particle breakage, the stress-strain relationship of calcareous sands is determined fundamentally by the interparticle frictions, including the contributions of sliding friction, rolling friction and particle interlocking. However, as a type of brittle materials, calcareous sands can be readily crushed under even low normal and shear loadings at contacts. Considering this, the stress state and deformation should be determined by the lower value of stress required to mobilize either the sliding or particle breakage process (see the illustrations in Figure 10). If the loading stress is high

315 enough to initiate the particle breakage, but low to mobilize the sliding, the particle breakage would
316 occur (Figure 10 (b)), while on the contrary, the shear stress would increase until the shear strength
317 is reached to initiate sliding (Figure 10 (c)). Therefore, when particle breakage exists, the material
318 shear strength should be controlled by the combined contributions of particle friction and breakage.
319 The friction will increase the shear stress to the peak value and produce the strain-softening response,
320 while particle breakage will reduce the shear stress and keep it in an intermediate value, producing
321 the strain-hardening response. This process also determines the value of dilatancy angle of the sample.

322 For experiments conducted in this research, the low confining pressure was not effective in
323 crushing the particles. Thus, the sample exhibited only the strain-softening behaviour with clear peak
324 shear stress (i.e. the peak shear strength). After reaching the peak value, the particle sliding occurred,
325 creating a layer of shear band within the sample which quickly reduced the shear stress until the stable
326 residual shear strength was reached. The dense sample had a very small deformation before reaching
327 the peak shear strength. Thus, the corresponding axial strain of the sample at the peak shear strength
328 decreased with the relative density. On the other hand, under high confining pressures, particle
329 breakage occurred more thoroughly for calcareous sands of various relative densities. As a result, the
330 void spaces between particles were filled up with the fines and the peak shear strength of strain
331 softening behaviour cannot be reached. Instead, the granular sample would exhibit the strain-
332 hardening behaviour with the residual shear strength.

333 **Conclusions**

334 In this paper, the mechanical behavior of calcareous sands of different relative densities tested
335 under different confining pressures have been investigated via the consolidated and drained triaxial
336 shear tests. By comparing with the quartz sand, the particle breakage and its influence on the strength
337 of calcareous sands have been explored. The major findings are summarized as:

- 338 1. At approaching the critical state, intense particle sliding, rolling and breakage occurred, which
339 prevented the loading stress from increasing further. Thus, the shear strength of calcareous sands
340 was relatively low when compared to the quartz sands. Under the given experimental conditions,
341 the sample deformation was mainly the particle sliding and rolling at low confining pressures,

342 resulting in the strain softening behavior. The strength of calcareous sands was the combined
343 result of the friction by surface roughness, sample dilatancy by particle rearrangement and
344 interlocking, and particle breakage. At high confining pressures, particle breakage occurred more
345 thoroughly during the shearing process and the strain hardening behavior was obtained.

346 2. The volumetric deformation of the sample developed gradually from dilation to contraction. In
347 this process, the degree of sample contraction increased with the intensity of particle breakage.
348 As the sample dilatancy diminished, the particle interlocking effect was significantly weakened,
349 leading to the decrease of the peak friction angle and thus the shear strength. Thus, the strength
350 of calcareous sands was mainly affected by the combined effects of particle sliding and particle
351 breakage.

352 3. The effect of relative density on particle breakage was less significant than the confining pressure.
353 With the increase of confining pressure, the rate of particle breakage gradually decreased until it
354 reached an upper limit. At this point, the confining pressure and relative density had little
355 influence on particle breakage.

356 According to this research, the strength of calcareous sands is dependent on the stress level,
357 which is effectively a state variable. Therefore, when calcareous sands as construction materials, it is
358 necessary to consider the in-situ stress condition and particle breakage during the construction and
359 carry out relevant tests to obtain reliable material strength parameters.

360 **Data availability**

361 All data generated during the study are available from the corresponding author by request.

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449

450 Table 1. The basic physical parameters of the samples.

Sand type	Minimal void ratio, e_{\min}	Maximal void ratio, e_{\max}	Specific gravity	Diameter (mm)
Calcareous sands	0.62	1.44	2.65	1.0-2.0
Quartz sands	1.27	1.87	2.79	1.0-2.0

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452

453 Table 2. Fitting values of parameters in Eq. (1).

Confining Pressure/kPa	a	b	R^2
100	0.043	0.016	0.591
200	0.048	0.035	0.836
400	0.057	0.045	0.782
800	0.045	0.079	0.870
1200	0.012	0.115	0.748

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458 **Figure captions**

Figure 1. The photos of two types of sands: a) Calcareous sands and b) Quartz sands.

Figure 2. Evolutions of deviatoric stress and volumetric strain of calcareous sand sample during the consolidated drained triaxial shear tests under various confining pressures: a) 100 kPa, b) 200 kPa, c) 400 kPa, d) 1200 kPa.

Figure 3. Evolutions of deviatoric stress and volumetric strain for quartz sands during the drained triaxial tests under the confining pressures of a) 100 kPa and b) 1200 kPa.

Figure 4. The gradation curves of calcareous sands with different relative densities after the drained triaxial shear tests under the confining pressure of a) 100 kPa and b) 1200 kPa.

Figure 5. The relationship between relative breakage (Br) and relative density (Dr).

Figure 6. a) The gradation curves of calcareous sands after the drained triaxial shear tests under different confining pressures with the relative density $D_r = 93\%$; b) The relationship between particle relative breakage (Br) and confining pressure (p).

459 Figure 7. The relationship between the peak friction angle and effective confining pressure for the loose
460 ($D_r=45\%$) and dense ($D_r=93\%$) calcareous sand samples.

Figure 8. The relationship between peak friction angle (ϕ'_{\max}) and relative breakage (Br) for the loose ($D_r=45\%$) and dense ($D_r=93\%$) calcareous sand samples.

Figure 9. The relationship between dilatancy angle (ϕ_{cv}) and relative density (D_r). The confining pressure in the triaxial shear test was 100 kPa.

461 Figure 10. Schematic view of triaxial shear tests: (a) loading of the tests. The blue dashed region represents
462 the shear band; (b) illustration of particle breakage under high confining pressure; (c) illustration of particle
463 rearrangement (sliding and rolling) for tests under low confining pressures.

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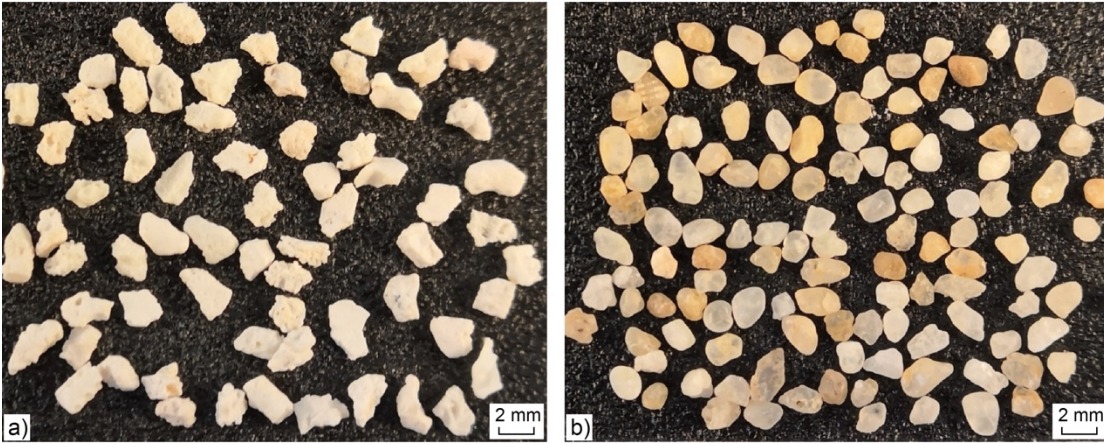


Figure 11. The

photos of two types of sands: a) Calcareous sands and b) Quartz sands.

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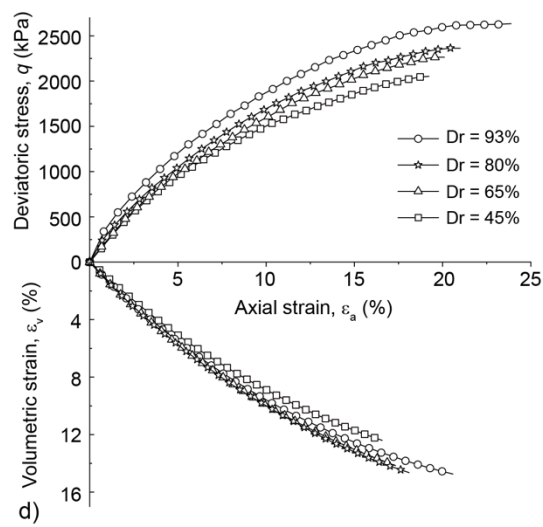
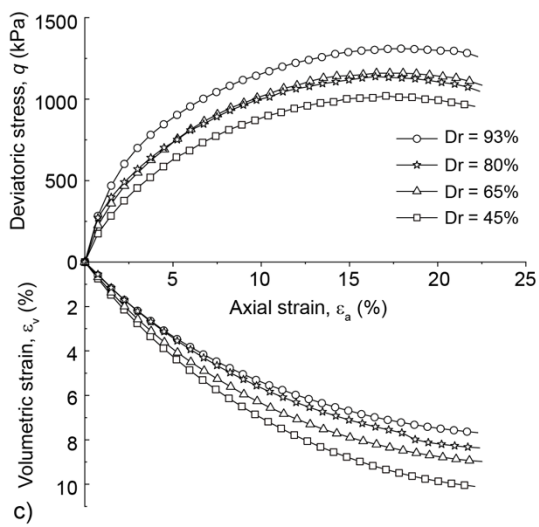
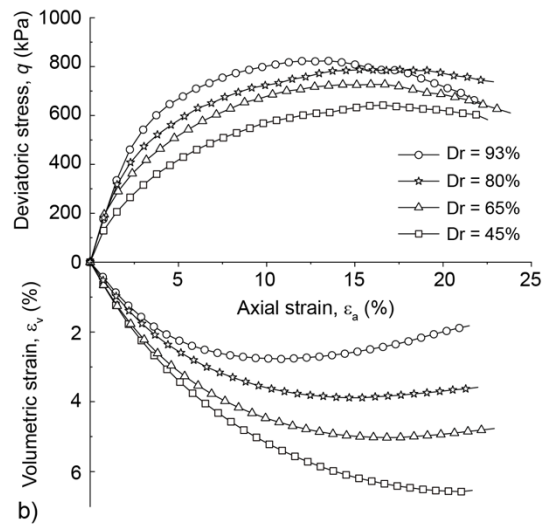
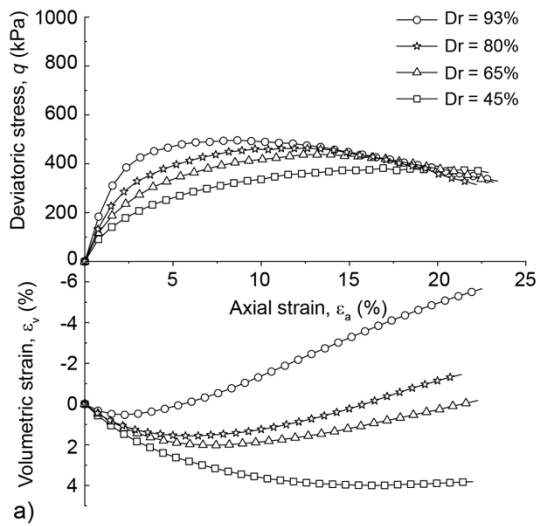


Figure 12. Evolutions of deviatoric stress and volumetric strain of calcareous sand sample during the consolidated drained triaxial shear tests under various confining pressures: a) 100 kPa, b) 200 kPa, c) 400 kPa, d) 1200 kPa.

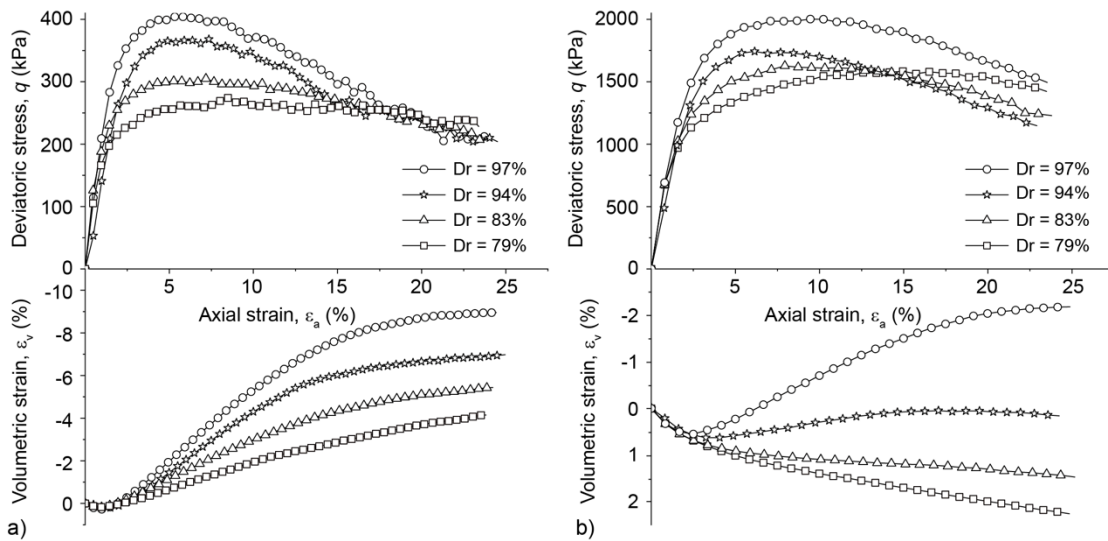


Figure 13. Evolutions of deviatoric stress and volumetric strain for quartz sands during the drained triaxial tests under the confining pressures of a) 100 kPa and b) 1200 kPa.

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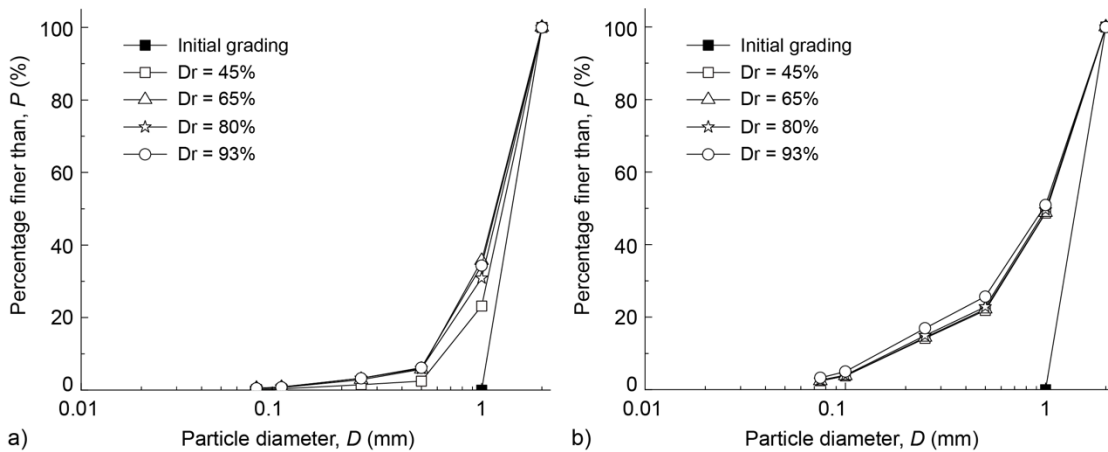


Figure 14. The gradation curves of calcareous sands with different relative densities after the drained triaxial shear tests under the confining pressure of a) 100 kPa and b) 1200 kPa.

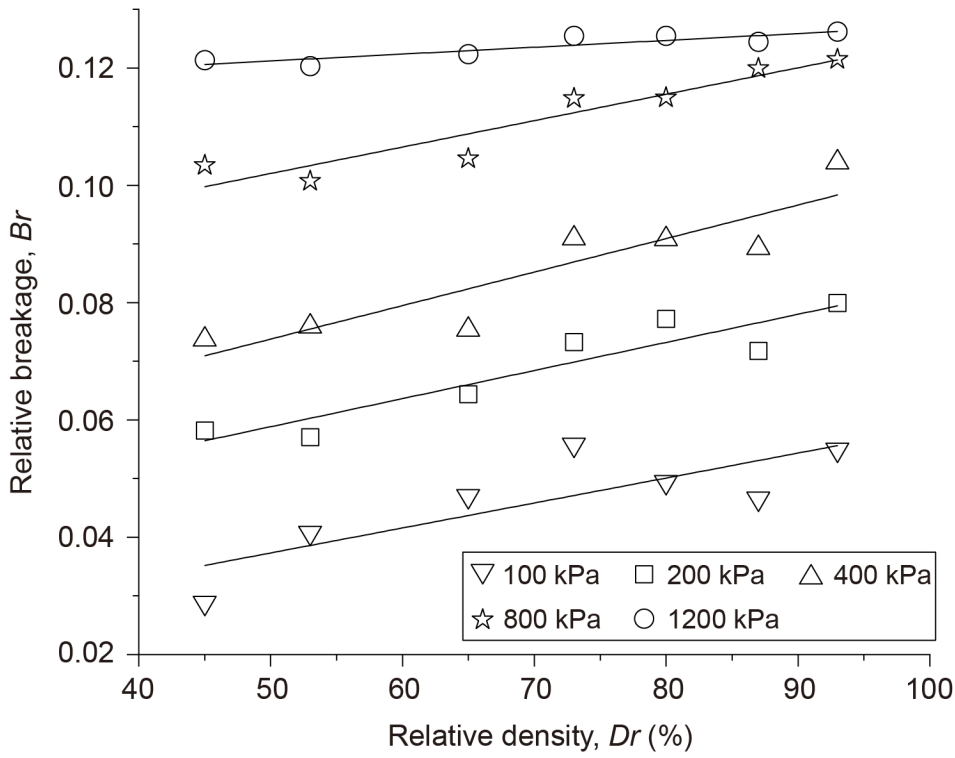


Figure 15. The relationship between relative breakage (Br) and relative density (Dr).

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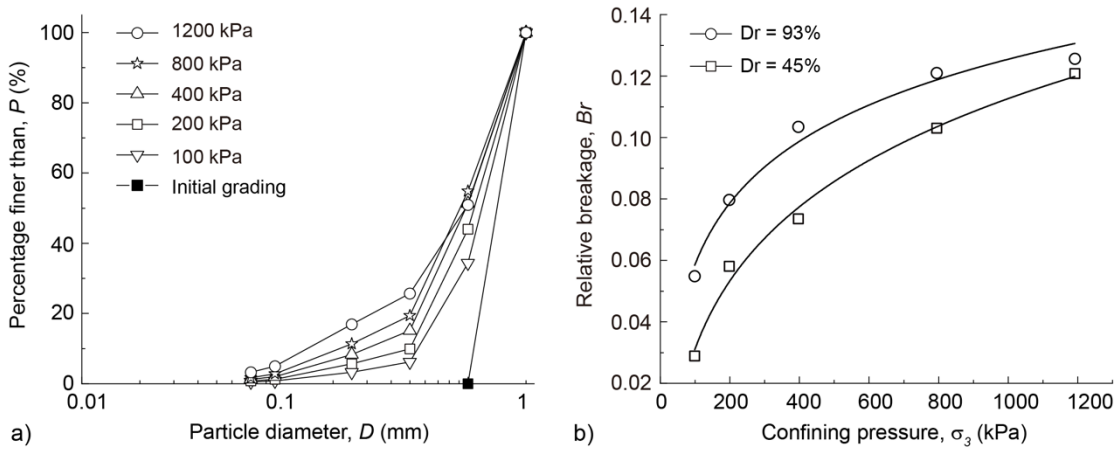
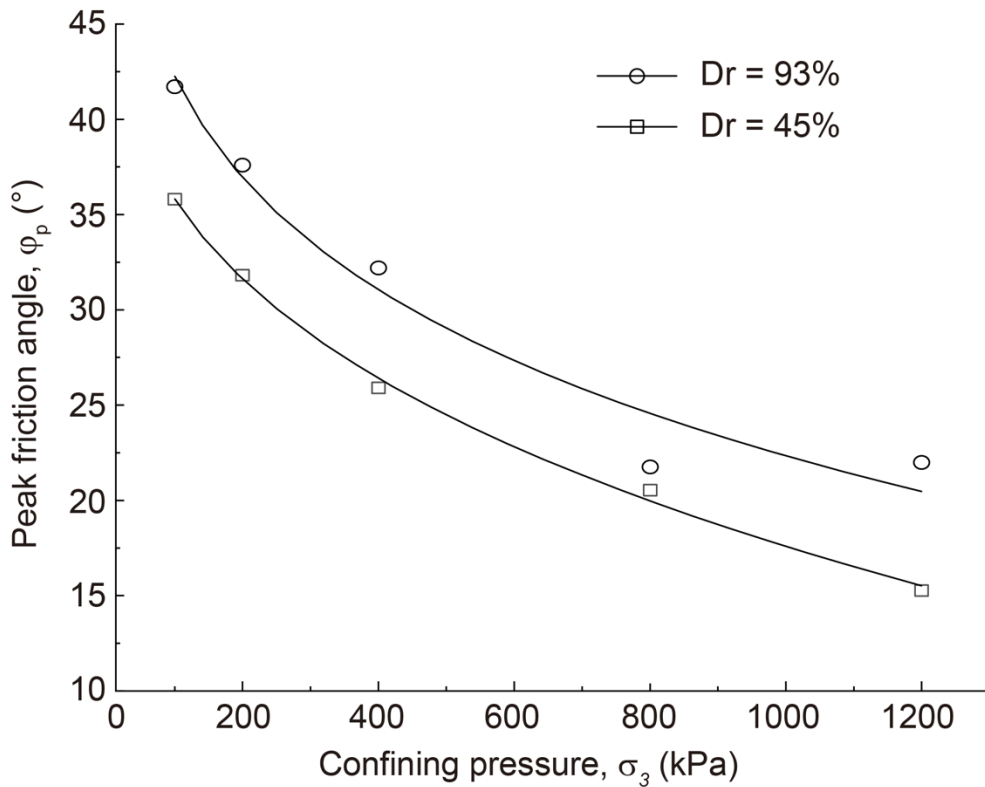


Figure 16. a) The gradation curves of calcareous sands after the drained triaxial shear tests under different confining pressures with the relative density $Dr = 93\%$; b) The relationship between particle relative breakage (Br) and confining pressure (p).



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472 Figure 17. The relationship between the peak friction angle and effective confining pressure for the loose
 473 (Dr=45%) and dense (Dr=93%) calcareous sand samples.

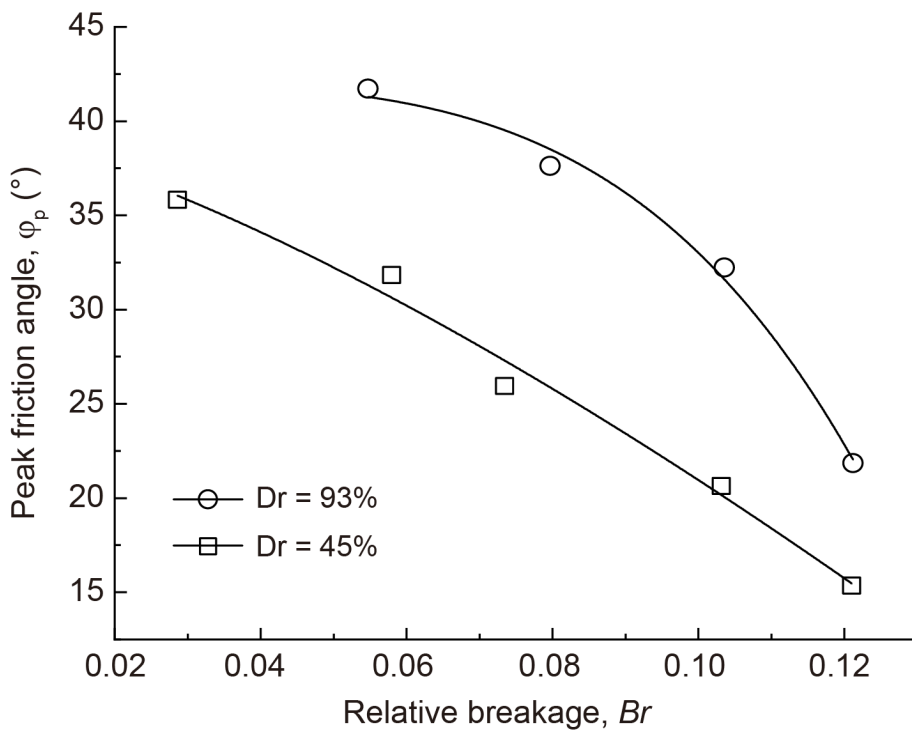


Figure 18. The relationship between peak friction angle (ϕ'_{\max}) and relative breakage (Br) for the loose ($Dr=45\%$) and dense ($Dr=93\%$) calcareous sand samples.

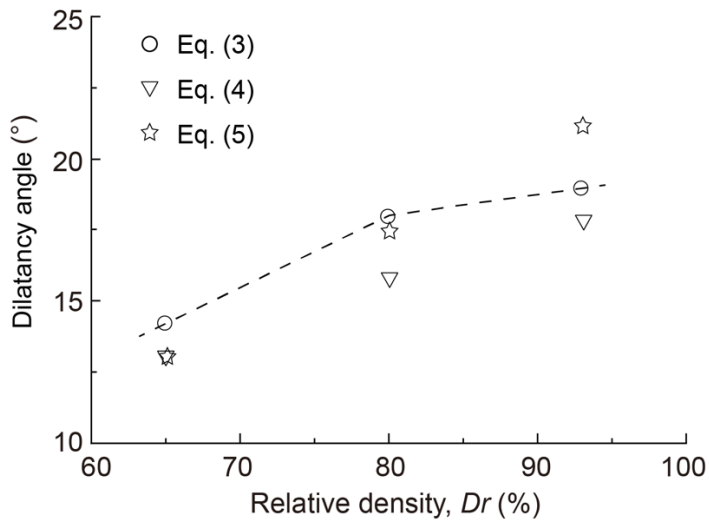
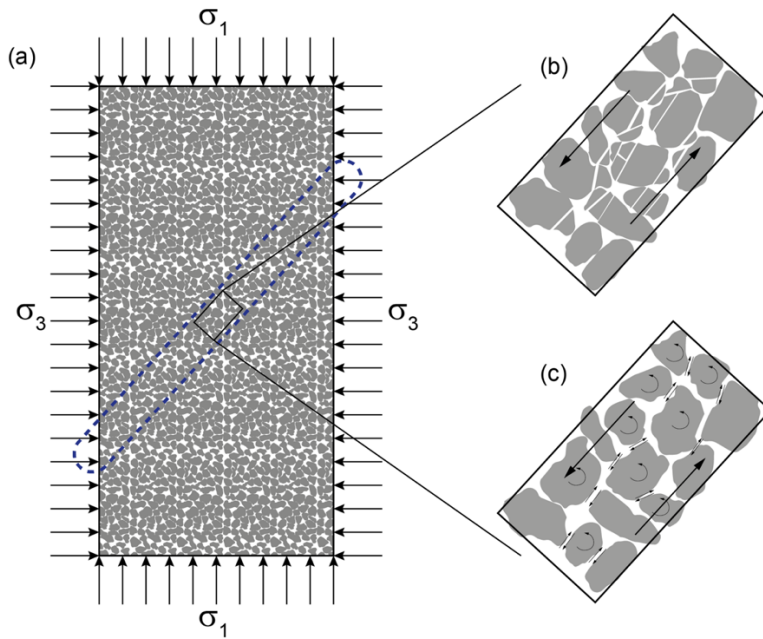


Figure 19. The relationship between dilatancy angle (ϕ_{cv}) and relative density (Dr). The confining pressure in the triaxial shear test was 100 kPa.



474

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