

1 **Methodology for design of suitable dishes for dysphagic people**

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8 **Highlights**

- 9 • A method to adapt conventional dishes for dysphagic people was developed.
- 10 • Acceptability of adapted dishes was evaluated by cerebral palsy dysphagic people.
- 11 • Sensory analysis was fundamental in the selection of texturizing agents.
- 12 • Instrumental and sensory texture analyses were useful to study the thermostability.
- 13 • Mixtures of xanthan-based additives led to suitable and stable dishes.

15 **Abstract**

16 A methodology to adapt dishes for cerebral palsy (CP) dysphagic people was developed. Five
17 conventional dishes were cooked, blended and texturized with mixtures of thickeners and
18 gelling agents based on xanthan gum. The most appropriate texturizing agents were selected,
19 the textural thermostability of the dishes was studied, and the shelf-life was evaluated by back
20 extrusion, sensory and microbiology analysis. Information about the acceptability of the
21 adapted dishes by CP dysphagic people was obtained through the control of the consumed
22 fraction and the liking or disliking reaction after eating the dishes. The adapted dishes
23 considered suitable for swallowing process showed maximum force between 6.2(0.1) N and
24 18.9(3.3) N, minimum force between -3.9(0.3) N and -9.2(1.3) N, and F_{\min}/F_{\max} ratio between
25 0.4(0.0) and 0.7(0.0). Regarding sensory characteristics, the adapted dishes showed low
26 stickiness, residue and firmness, and high suitable texture score. The methodology was
27 appropriate for developing suitable dishes, sensorially accepted by dysphagic people,
28 thermostable for 7 days refrigerated storage and ready-to-eat.

30 **Industrial relevance**

31 This study presents the technological basis for the standardized design of suitable ready-to-eat
32 dishes for dysphagic people. The methodology developed is of great interest to the industry of
33 ready-to-eat dishes.

35 **Key words:** dysphagia; cerebral palsy; texture-modified; textural thermostability; sensory
36 analysis; shelf-life

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37 **1. Introduction**

38 Dysphagia is the chronic disturbance in the swallowing process and has origin in
39 pathological conditions. Untreated dysphagia can severely compromise the normal feeding
40 and hydration. People who suffer dysphagia have a higher risk of malnutrition and
41 dehydration (Manduchi et al., 2019). In general population, the prevalence of oropharyngeal
42 dysphagia varies (depending on the participant selection, screening or assessment tools)
43 between 2.3 % and 16.0 %, and it rises with age, up to 26.7 % for people older than 76 years
44 (Baijens et al., 2016). More than 30 % of the hospitalized elderly patients with dysphagia
45 have malnutrition, which implies a lower functional capacity (Carrión et al., 2015) and an
46 increase in the mortality risk (Lindroos et al., 2014). In the case of people with cerebral palsy
47 (CP), the symptoms of dysphagia are more severe than among patients with other
48 neurological illness (Parkinson's disease or amyotrophic lateral sclerosis). CP dysphagic
49 adults experience a body mass index (BMI) decrease as compared to healthy people. The
50 longer the meal time, the greater the loss of BMI, which is associated to a more severe level
51 of dysphagia (Yi et al., 2019). In the case of CP dysphagic children, between 46 % (Scarpato
52 et al., 2017) and 90 % (Penagini et al., 2015) show malnutrition.

53 A strategy to alleviate the adverse effects on people with dysphagia is feeding with
54 texture-modified foods (TMF). This modification eases the intake of nutrients in accordance
55 with the requirements of the dysphagic people, improving their nutritional status. TMF for
56 dysphagia are obtained basically by three different strategies. The first one is to provide a diet
57 based on purée obtained by mechanical blend. The second one is to thicken liquids chemically
58 (addition of texturizing polymers). Both strategies present disadvantages, such as the
59 deficiency of certain nutrients like proteins (O'Keeffe, 2018). The third strategy, the most
60 complex and least studied one, consists to adapt the texture of complex dishes (Costa et al.,
61 2019; Houjajj et al., 2009). Standardization and protocol are necessary in order to facilitate
62 the elaboration of the adapted dishes in hospitals or nursing homes. In spite of guidelines and
63 classifications for TMF (Cichero et al., 2017), there are no easy and effective standardized
64 culinary processes for the adaptation of the texture of complex dishes or solid foods. A few
65 methods to adapt the texture have been developed: Houjajj et al. (2009) suggested a freezing
66 and texturizing combination and Nakatsu et al. (2012) proposed a combination of recoating
67 and macerating with enzymes. Both are complex methods to adapt the food texture. This lack
68 of standardization may lead to variations in nutrient contents, consistency, appearance, and
69 acceptability (Keller et al., 2012).

70 Setting-up the suitable texture characteristics are necessary to design and develop new
71 foodstuffs or dishes (culinary preparation with two or more ingredients) for dysphagic people.
72 For this purpose, several methods have been proposed: methods based on instrumental
73 techniques, notably uniaxial extrusion test (Ibañez et al., 2019), descriptive sensory analyses
74 performed by healthy people (Hall & Wendin, 2008; Vickers et al., 2015) or integrated
75 methods combining instrumental and sensory analysis (Brenner et al., 2014; Houjajj et al.,
76 2009; Vickers et al., 2015; Wendin et al., 2010). Foegeding et al. (2011) pointed out the
77 convenience of the integration of the physical and physiological elements. Thus, the
78 integrated method to analyze the texture of suitable foodstuffs combines instrumental and
79 sensory analysis (Foegeding et al., 2011; Houjajj et al., 2009). This strategy was used by
80 different authors (Brenner et al., 2014; Wendin et al., 2010) to study the effectiveness of the
81 combined instrumental and sensory tests to analyze the TMF. To sum up, as previously
82 reported, the foodstuffs for dysphagic people have to be physiologically suitable. Likewise, it
83 is critical to design TMF that, stored at chilled conditions, prevent health risks, since the
84 dysphagic people are more susceptible to illnesses due to their compromised immune

85 systems. In addition, the TMF should have a high sensory quality to be appealing and to
86 increase the acceptability by dysphagic people. In this context, the main aim of the present
87 work was to design a methodology to develop suitable dishes for CP dysphagic people. The
88 specific objectives of this study were: (i) to investigate the aptitude of dishes for texturing,
89 and propound a method to select the most appropriate texturizing agents to obtain suitable
90 dishes for dysphagic people; (ii) to assess the textural thermostability of the suitable dishes
91 and their sensory acceptability by CP dysphagic people; (iii) to determine the shelf-life of the
92 suitable dishes using microbiological, instrumental and sensory texture analyses.

93 **2. Material and methods**

94 *2.1. Raw material*

95 Five dishes were selected by speech therapists of ASPACE Navarra Foundation (Spanish
96 Cerebral Palsy Foundation, Cizur Menor, Navarre, Spain) for the difficulty to be texturized.
97 The five dishes were selected from the habitual menu of ASPACE, chickpea stew (CS), lentils
98 with rice (LR), chicken stew (ChS), halibut with green sauce (H) and pasta bolognese (PB),
99 because they showed stickiness and residue properties.

100 The dishes were elaborated by the catering company Irigoyen Comedor Saludable S.L.
101 (Pamplona, Spain), with ingredients from local market, in ASPACE Navarra Foundation
102 facilities. All ingredients and the cooking methods are detailed in Table S1 (Supplementary
103 materials).

104 Mixtures of thickeners and gelling agents are considered texturizers (Whaley et al., 2019).
105 They were supplied by Tecnoalimentación HELA SL (Berriainz, Navarre, Spain). All
106 mixtures contained xanthan gum (XG) in combination with other food additives such as guar
107 gum (GG), agar-agar (AA) or maltodextrin (ML), all of them, legally authorized (European
108 Commission, 2013). The information about the mixtures and their usage is collected in Table
109 1. GG and AA were selected for their thickening and gelling effect, respectively. XG was
110 chosen because it confers a thermostable texture to the heated foods (Rahmati et al., 2018)
111 and it enhances the effect of the hydrocolloids in the food texture (Hayakawa et al., 2014).
112 Based on preliminary trials, ML was added in combination with other texturizing agents to
113 reduce residue formation and to increase viscosity. Olive oil was incorporated to the
114 texturizing agents when it was necessary to obtain a lubricating effect. The final composition
115 of the tested mixtures depended on the physicochemical characteristics and the recipe of each
116 dish.

117 *2.2. Dishes elaboration*

118 All the adapted dishes were prepared according to the procedure described below. Once
119 the dish was cooked as specified by its cooking method (Table S1, Supplementary materials),
120 it was blended using a kitchen robot (Blixer® 6V.V, Robot Coupe® SNC, Vincennes, France)
121 at 314.2 rad/s. The following blending times were applied: chickpea stew 3.5 min; lentils with
122 rice, 8 min; and chicken, halibut and pasta bolognese, 12 min. The blended dish (control dish,
123 C; C1-C5) was poured in a kitchen robot Thermomix® TM5 (Vorwerk España M.S.L., S.C.,
124 Madrid, Spain). Texturizing agents were added, it was stirred at medium speed 4.5/10 (over
125 115.2 rad/s) and the temperature was increased up to 100 °C. Dishes were poured in a
126 polypropylene container. To achieve desired food texture modification, the temperature was
127 reduced from 100 °C to 17.5 ± 2.5 °C for 45 min using a blast chiller Edenox (EFFICOLD
128 S.A., Córdoba, Spain). For instrumental and microbiological analysis, dishes were transported
129 to the Universidad Pública de Navarra laboratory in isothermal containers. After that, the

130 dishes were stored at 5 °C in a refrigerator (Liehberr, Ind Met S.A., Pamplona, Spain) until
131 further analysis.

132 2.3. Design of the study

133 Study was developed in three stages (Fig. 1) and Table 1 shows the mixtures of
134 texturizing agents used in each stage.

135 At stage 1, the suitability of the five control dishes (cooked and blended) to be textured
136 was investigated using a line-spread test. Then, a total of fifteen mixtures of texturizing agents
137 were evaluated by instrumental (back extrusion test) and sensory texture analyses (by trained
138 panel) in order to select the most appropriate mixture for each dish. At this stage, the range of
139 suitable texture score for CP dysphagic people was established.

140 At stage 2, the textural thermostability of the suitable and refrigerated (5 ± 2 °C) dishes,
141 which were selected at stage 1, was characterized at 0 and 3 days using instrumental (back
142 extrusion test) and sensory textural analyses (by trained panel). The dishes were reheated at
143 45 ± 5 °C (700 W for 1 min) using a microwave before analysis. At this stage, the
144 acceptability of the adapted dishes by CP dysphagic people was assessed on day 0.

145 At stage 3, a shelf-life determination was performed for the selected five adapted and
146 refrigerated (5 ± 2 °C) dishes at 0, 3 and 7 days. The cooled dishes were reheated at 45 ± 5 °C
147 before analysis. Parameters of microbiological, instrumental (back extrusion test) and sensory
148 textural (by trained panel) analyses were evaluated.

149 2.4. Instrumental analysis

150 The instrumental analyses were performed for heated samples to the expected temperature
151 of consumption (45 ± 5 °C) using a microwave of 700 W from Lacor WHITE (Lacor Menaje
152 Profesional S.L., Guipuzkoa, Spain) for a minute.

153 2.4.1. Back extrusion test (BET)

154 The back extrusion test (BET) was performed in a texturometer TA.XT2i Plus Texture
155 Analyzer (Stable Micro System Ltd., Surrey, UK) according to the method described by
156 Ibañez et al. (2019). The uniaxial extrusion force was measured at 5 mm/s. BET data
157 including the maximum (F_{\max}) and minimum (F_{\min}) forces to extrude at 30 mm, N; and
158 F_{\min}/F_{\max} ratio (as absolute value) were collected via Exponent Lite v.6.1. software (Stable
159 Micro Systems Ltd., Surrey, UK). Each analysis was run in triplicate.

160 2.4.2. Line-spread test

161 A modification of the line-spread test for thickened liquids (Y.-H. Kim et al., 2018) was
162 used to evaluate the flow distance of blended dishes. A range of flow distance was measured
163 to assess the adequate consistency of blending dishes in order to add the texturizing agents.
164 The test was carried out using a horizontal template marked with concentric circles separated
165 0.5 cm between their radiuses. A metal cylinder, with a diameter of 6.5 cm and a height of 4.5
166 cm, was placed in its center (the cylinder diameter was the same one than the first circle of the
167 template). The cylinder was filled with sample of the blended dish. When temperature of the
168 sample dropped to 50 ± 5 °C (temperature that the dishes reach after blending process), the
169 cylinder was lifted in order to minimize time of analysis. After 20 s, the flow distance (cm)
170 was measured. Five repetitions of the analysis were performed for each dish.

171 2.5. *Sensory analysis*

172 The sensory analyses were performed at the ASPACE Navarra Foundation. The dishes for
173 sensory analysis were evaluated at the expected temperature of consumption (45 ± 5 °C).

174 2.5.1. *Sensory analysis by trained panel*

175 Texture of adapted dishes was evaluated by a trained panel composed of five speech
176 therapists from the ASPACE Navarra Foundation, experienced in CP dysphagia. Fifteen
177 training sessions of 60 min were necessary. The attributes like firmness, cohesiveness,
178 fluidity, stickiness, residues and suitable texture score were chosen, and their definition and
179 evaluation method were established by consensus during the training sessions (Table S2 in
180 Supplementary materials). The perceived intensity was evaluated by a continue scale with
181 5-points and verbal anchors at the ends (very low, 1; very high, 5). The way of swallowing
182 process of the CP dysphagic people was kept in mind during analysis. This sensory analysis
183 was used to establish the suitability and characteristics of the adapted dishes for CP dysphagic
184 people. In individual sessions, sensory analysis for each dish was performed at service
185 temperature (45 ± 5 °C).

186 2.5.2. *Acceptability of adapted dishes for CP dysphagic people*

187 The acceptability of the adapted dishes was obtained through the control of the consumed
188 fraction and the liking or disliking reaction after eating the dishes. Participants were CP
189 dysphagic people from the ASPACE Navarra Foundation centres in Pamplona and Cizur
190 (Navarre, Spain). A total of 59 CP dysphagic people (59.3 % men), with ages ranging from 5
191 to 71 years (32.9 years on average) were enrolled. The inclusion criterion was the absence of
192 the food allergies. Their characteristics are collected in the Table S3 (Supplementary
193 materials). People' relatives were informed about their participation. Assessments of the five
194 control dishes and the five adapted dishes selected at stage 1 were performed at the same day
195 of the elaboration (day 0).

196 The consumed fraction was calculated by weight difference between the served portion
197 and the amount remaining in the plate at the final intake. The serving portion size varied
198 between 165 g (chicken stew and halibut with green sauce) and 200 g (chickpea stew, lentils
199 with rice, and pasta bolognese). Secondly, the speech therapists in charge of assisting the
200 people affected by dysphagia during the meal, collected information about the level of liking
201 of the dishes, asking the CP dysphagic people directly or interpreting their reactions to the
202 intake. For this purpose, they used cards with three-point graphic scales materials (Fig. S1 in
203 the Supplementary materials). This method was selected because the graphic scales are
204 registered in the International Organization for Standardization (ISO) as a method normally
205 used for speech impaired people (ISO, 2006). In addition to the facial expressions, a comment
206 section was added for speech therapists. These comments served to justify the score in the
207 pictograms when participants would like to explain it. After acceptability data collection, each
208 card pictogram was assigned a score for statistical evaluation (Stone et al., 2012): 1, "I like
209 extremely" (happy face or thumb up hand); 2, "I neither like nor dislike" (neutral face or boy
210 and girl); 3, "I dislike extremely" (angry face or thumb down hand).

211 2.6. *Microbiological analysis*

212 Microbiological analysis was performed for the refrigerated (5 ± 2 °C) five selected
213 adapted dishes (with the texturizing agents selected at stage 1) for 0, 3 and 7 days. Mesophilic
214 aerobes at 30 °C and coagulase-positive staphylococci (ISO, 1999) count were effectuated.

215 *Salmonella* spp, *Listeria monocytogenes* and *Enterobacteriaceae* count were performed with
216 certificated methods (ISO, 2013). Microbiological limits established by legislation (European
217 Commission, 2007) were used to guarantee the microbiological safety of the adapted dishes.
218 Five repetitions of each dish were analyzed.

219 2.7. Statistical analysis

220 Data were assessed by descriptive and inference analysis according to procedures
221 described by Devore (2016). Analysis of variance (ANOVA) was applied to parameters. Least
222 Significant Difference (LSD) Fisher test ($P \leq 0.05$) was used to determine significant
223 differences between multiple means. Paired *t*-Student test ($P \leq 0.05$) was carried-out to
224 compare two means. A discriminant analysis (test of equality of means of Lambda Wilks
225 groups; $P \leq 0.05$) was performed with the sensory data (firmness, cohesiveness, fluidity,
226 adhesiveness, and residues), the suitable texture score and instrumental data (F_{\max} , F_{\min} and
227 F_{\min}/F_{\max}) to know the characteristics of adapted dishes. All statistical procedures were carried
228 out using the SPSS 23.0 (IBM Corp., New York, USA).

229

230 3. Results and discussion

231 3.1. Stage 1: Selection of the texturizing agents

232 3.1.1. Consistency of the blended dishes for texturing

233 The consistency of the blended dishes was measured to obtain a range of spread distance,
234 which describes the adequate consistency of the blended dishes for subsequent texturing
235 process by adding texturizing agents. The line-spread test was applied because this method
236 provides reproducible results to evaluate the consistency of fluid products (Y.-H. Kim et al.,
237 2018). The spread distance of each blended dish is shown in Fig. S2 (Supplementary
238 materials). The spread range was between 7.0 cm and 9.9 cm. The range was obtained with
239 the blended dishes elaborated as detailed in section 2.2. The minimum distance corresponded
240 to the ChS and the maximum one to the LR. Therefore, in the present study a range to
241 evaluate the aptitude of control treatments (dishes cooked and blended) to be texturized were
242 achieved. For this reason, if the flow of the dish exceeds the maximum limit of the range it
243 will be too fluid and if it does not reach the minimum limit of the range it will be too thick to
244 be texturized. In light of the data and considering the line-spread test as an effective method
245 to measure the consistence and the expansion of fluid foods (S.-G. Kim et al., 2014b), it
246 would be necessary to carry out more studies with different dishes in order to confirm that the
247 obtained range in the present study is the adequate one.

248 3.1.2. Evaluation of texturizing agents

249 At stage 1, the effect of different texturizing agents (M1-M15) on the textural
250 characteristics of control dishes was investigated. Fifteen mixtures of texturizing agents were
251 tested in order to select the most suitable mixtures, using the BET and sensory analysis. The
252 texturizing agents used in this stage and most suitable texturizing agents for each dish can be
253 seen in Table 1.

254 Cooking losses of each dish during cooking process should be considered in order to
255 obtain the necessary quantity of samples. After the blending, texturing and packaging
256 processes the losses were 10-15 % in current study (data not shown). Likewise, the blending

257 and texturing processes change the original appearance of the cooked dishes and acquiring a
258 uniform and homogeneous texture (Fig. S3 in the Supplementary materials).

259 Changes in force-time curves by BET are shown in Fig. S4a (Supplementary materials).
260 Anglioni & Collar (2009) reported that F_{max} and F_{min} are associated with firmness and
261 cohesiveness of the sample, respectively. Cohesiveness is the force necessary to overcome the
262 force of internal attraction between food molecules. However, in the present study F_{min} was
263 called “adhesiveness”, since it coincides with the cessation of contact between the probe and
264 the sample, that is, with the force to separate the probe from the sample. The force values at
265 30 mm (N) for dishes elaborated at stage 1 are reported in Table 2. The control dishes had
266 F_{max} values between 1.6 (0.0) N (LR-C2) and 5.4 (1.8) N (CS-C1). The control sample of
267 chicken (ChS-C3) could not be analyzed due to logistic reasons. The F_{max} values increased in
268 dishes after texturizing process, ranging from 8.4 (0.6) N (H-M15) to 14.1 (0.6) N (CS-M1).
269 The higher F_{max} , the lower F_{min} . This can be explained because, the more force it takes to
270 deform or break the sample, the more negative force is needed to separate the sample from the
271 probe. That is, when exercising a higher F_{max} , the adhesive forces between probe and food
272 will be greater. The control dishes had F_{min} values between -1.0 (0.0) N (LR-C2) and -2.9
273 (0.1) N (PB-C5). The F_{min} values of the adapted dishes ranged between -3.8 (0.4) N (H-M1)
274 and -8.4 (0.9) N (ChS-M11). Regarding the F_{min}/F_{max} ratio, there were no significant
275 differences ($P > 0.05$) between control dishes and adapted dishes, ranging between 0.5 and
276 0.8. F_{min}/F_{max} ratio explains the relation between stickiness and firmness. F_{min}/F_{max} ratios
277 lower than 0.5 are obtained with high F_{max} values, which correspond with very rigid textures
278 caused by a low amount of water (crumbly texture) or an excess of texturizing agents.
279 F_{min}/F_{max} ratios higher than 0.9 are obtained with high F_{min} values (very low values), that is,
280 with sticky textures that are produced by a low number of texturizing agents. Thus, dishes that
281 have either of these two characteristics are not suitable for CP dysphagic people.

282 The results of sensory analysis at stage 1 are shown in Fig. 2. All samples from adapted
283 dishes showed firmness values higher than those obtained from their controls. This may be
284 due to the addition of texturizing agents such as XG, GG and AA, which increase the
285 viscosity and firmness of the dishes to which they are added (Wüstenberg, 2014). The
286 cohesiveness values of adapted dishes were higher than those of their controls due to the
287 addition of XG and GG, which increase the cohesiveness of the foodstuffs (Brenner et al.,
288 2014; Encina-Zelada et al., 2019). There were no significant differences ($P > 0.05$) among
289 control dishes and adapted dishes for the fluidity and stickiness and the values obtained were
290 high and low, respectively. The residue values were low-medium (1.5-3.0/5.0). The
291 treatments PB-M12 and LR-M6 had lower residue values than those from its controls. This
292 could be due to the increase of the cohesiveness, as result of the addition of the XG as
293 previously explained. In the case of the dishes ChS-M12, H-M14 and H-M15, there was a
294 tendency to lower residue values ($P > 0.05$) than their controls. In fish dish (H), the reduction
295 in residue value was obtained by adding ML and XG. Several authors reported that the
296 combination of ML and XG decreased the perception of residue (Bolivar-Prados et al., 2019;
297 Ong et al., 2018). In the case of chicken, which was cooked with more carbohydrates content
298 (potato), the ML and XG addition resulted in excessive firmness values. These values resulted
299 in unsuitable dishes for dysphagia. Moreover, olive oil was used to decrease the intensity of
300 residue of the treatment LR-C2. The olive oil provides higher creaminess and facilitates the
301 intake of food with high carbohydrate content (Canet et al., 2015).

302 At stage 1, the texturizing agents were selected based only on the results of the suitable
303 texture score. The higher suitable texture score values were for treatments CS-M1 (3.3), PB-
304 M1 (4.0), LR-M6 (4.0), ChS-M12 (4.0), and H-M15 (3.9). All adapted dishes had higher
305 suitable texture score values than those from control dishes, except for CS. These different

306 results for CS could be explained because the texturizing agents were studied for *Maragato*
307 variety and a different chickpea variety was used for the first elaboration of the CS treatments
308 (C1 and M1-M4). When it was changed in subsequent stages (to *Maragato* variety), it was
309 found that the adapted dishes were more suitable than control dishes. These adapted dishes
310 selected were significantly firmer than their respective control. Regarding sensorial results,
311 the adapted dishes showed low-medium firmness values, medium cohesiveness values, high
312 fluidity values, and low stickiness and residue values. These results agree with previous
313 studies that reported that foodstuffs intended for dysphagic people should have low firmness
314 and stickiness and high fluidity during swallowing process (Hall & Wendin, 2008; Houjaj et
315 al., 2009; Nakatsu et al., 2012)

316 3.2. Stage 2: Thermostability and acceptability evaluation

317 The textural thermostability after reheating was assessed during instrumental and sensory
318 textural analyses (by trained panel). In addition, information about the consumed fraction and
319 sensory of each treatment, with and without texturizing agents, were obtained.

320 3.2.1. Textural thermostability

321 The textural thermostability of the control dishes and the adapted dishes selected at stage
322 1 were evaluated for 3 days of refrigerated storage.

323 Table 3 shows the results obtained for the BET. The control dishes had F_{\max} and F_{\min}
324 values similar to those obtained at stage 1. The treatments CS-M1 reached the highest F_{\max}
325 with 18.7 (1.7) N and ChS-M12 the lowest value with 6.8 (0.1) N. Regarding F_{\min} , the lower
326 negative values were obtained by CS-M1 with -11.5 (1.3) N and by ChS-M12 with (-4.3 (0.1)
327 N. All values of ratio F_{\min}/F_{\max} ranged between 0.5 (0.0) of LR-M6 and 0.7 (0.0) of H-M15
328 and PB-M1. The values were similar to those of stage 1 and prove a good standardization of
329 the process of elaboration of the adapted dishes. Time affected significantly ($P < 0.05$) the
330 F_{\max} , F_{\min} and F_{\min}/F_{\max} (LR-C2), F_{\min}/F_{\max} (H-C4 and PB-C5), and F_{\max} and F_{\min} (ChS-M12,
331 PB-M1, and LR-M6).

332 Fig. 2 shows the results of sensory analysis for the control dishes and adapted dishes at
333 days 0 and 3. The adapted dishes had low firmness values and medium-high cohesiveness
334 values. Both attributes values of adapted dishes were higher than those from their control
335 dishes. The fluidity values were high and similar in control dishes and adapted dishes. The
336 adapted dishes had stickiness and residue values lower than those from control dishes ($P <$
337 0.05). Time significantly affected ($P < 0.05$) the fluidity (ChS-C3), stickiness (ChS-M12),
338 firmness (H-M15), and residue (H-C4 and LR-C2). Moreover, time did not affect ($P > 0.05$)
339 the parameters of cohesiveness and suitable texture score of the adapted dishes for 3 days of
340 refrigerated storage. The changes in some attributes did not adversely affect the suitability for
341 swallowing of the adapted dishes. In addition to this, the suitable texture score values of the
342 adapted dishes were higher ($P < 0.05$) than those from their control dishes. The suitable
343 texture score values ranged from 4.1 to 4.6 and there were no significant differences for the 3
344 days of refrigerated storage ($P > 0.05$). Therefore, the adapted dishes selected at stage 1 were
345 suitable for CP dysphagic people and stable for refrigerated storage.

346 Xanthan gum has been used to stabilize the texture of simple models such as water (Alves
347 et al., 2017), binary models such as emulsions or starch gels (Krystyjan et al., 2013; Poca et
348 al., 2019), or simple food products such as hot soup (S.-G. Kim et al., 2014a), but not in
349 complex foodstuffs. In the present study, the characteristic of suitable texture score for 3 days
350 remained on dishes reheated at serving temperature (45 °C) thanks to xanthan gum. These

351 results confirm its ability to confer thermostability to the food matrix in which it is added (Liu
352 & Xu, 2019). It should be noted that hydrocolloids have very low melting points and their
353 viscosity is altered by the temperature of the oral cavity (Hayakawa et al., 2014).

354 3.2.2. *Acceptability of adapted dishes for CP dysphagic people*

355 The fraction consumed and the level of pleasure when consuming the control dishes and
356 the adapted dishes were measured during consumption of the dishes as part of the daily meal.

357 The results of the consumed fraction are shown in Table 4. For the evaluation, only
358 people whose consumed fraction was upward 60 % were considered. The LR-C2 was the dish
359 with more people above the 60 % of consumed fraction (37) and H-M15 was the dish with
360 less people (21). In the case of the H-m15, the reason why some people consumed less than
361 60 % was that they do not like fish and the texturization process increases its flavor (data
362 collected in comment section, data not shown).

363 The CP dysphagic people's level of liking was collected by graphic scales. As other
364 authors anticipated with people with intellectual disability (Mañano et al., 2009), the graphic
365 scales help to transmit the CP people opinions about the dishes. The treatment LR-M6, with
366 the smallest fraction consumed, was the worst rated ($P < 0.05$) for CP dysphagic people due
367 to an excessive firmness and a slight stickiness perceived by people, who expressed it during
368 the sensory analysis (data collected during meal, data not shown). These results agree with
369 those established by other authors (Hall & Wendin, 2008), who declared that a sticky and
370 very firm dish is not suitable for an appropriate swallowing process for dysphagic people.

371 The obtained results were positive, since although the trained panel detected differences
372 between the control dishes and the adapted dishes, the CP dysphagic people accepted both
373 types of dishes (control vs. adapted dishes) in a similar way. Taking into account that the CP
374 dysphagic people are reluctant to accept changes in their dietary habits (ASPACE, 2018), the
375 adapted dishes designed in the present study could be incorporated into their menu since no
376 significant differences were found in the sensory perception of the adapted dishes selected at
377 stage 1 compared to their control dishes.

378 3.3. *Stage 3: Shelf-life*

379 Microbiological analysis, BET and sensory analysis of the adapted dishes selected at
380 stage 1, based on results of suitable texture score, were performed for 0, 3, and 7 days of
381 refrigerated storage.

382 A count of 240 CFU/g total aerobic microorganisms was detected in LR-M6 at 7 days.
383 This value is below the limit of the European standard (10^6 CFU/g). Moreover, the
384 microbiological results (data not shown) did not show significant differences for the time ($P >$
385 0.05). Thus, the process of elaboration of the adapted dishes was microbiologically safe for at
386 least 7 days of refrigerated storage.

387 Table 5 shows the results obtained for the BET of the adapted dishes selected at stage 1
388 and refrigerated for 0, 3 and 7 days. The highest F_{\max} value was for CS-M1 at day 3 (18.9 N),
389 and the lowest F_{\min} value was for CS-M1 at day 0 (-9.2 N). Ibañez et al. (2019) classified
390 foods for CP dysphagic people into three consistencies, soft, medium and hard, which
391 corresponded with F_{\max} values of 4.1 N, 7.8 N and 23.5 N, respectively. In the present study,
392 the lowest F_{\max} value was 6.2 N (LR-M6) and the highest F_{\max} value was 18.9 N (CS-M1).
393 Thus, the dishes of current study would be into the "medium" and "hard" consistency groups
394 of the classification previously explained. There were no statistical differences ($P > 0.05$) by
395 storage time, except for the treatment ChS-M12 in the parameters F_{\max} and F_{\min} , and the

396 treatment H-M15 in the F_{\min}/F_{\max} ratio. These results show the textural thermostability
397 established in 3 days in the adapted dishes at stage 2.

398 Fig. 4 shows the sensorial results by the trained panel of the adapted dishes, selected at
399 the stage 1, for 0, 3, and 7 days of refrigerated storage. The firmness, stickiness and residue
400 values were low, whereas cohesiveness and fluidity values were high. In addition to this,
401 suitable texture score results were high. The lowest suitable texture score value was for PB-
402 M1 at day 7 (4.4) and the highest one was for LR-M6 at day 0 (4.9). Similarity of the values
403 obtained for the sensory attributes evaluated in the five adapted dishes can also be seen, which
404 corroborates their similar texture characteristics. The correct standardization of the
405 elaboration of the adapted dishes of the current study can be checked with the Fig. 4 since
406 there were no differences ($P > 0.05$) by time for all adapted dishes.

407 The results of the shelf-life of the adapted dishes selected at stage 1 would confirm the
408 commercial viability of these dishes for, at least, 7 days of refrigerated storage.

409 3.4. Multivariate analysis

410 Discriminant analysis was employed in an attempt to classify the adapted dishes of the
411 present study. Two functions were generated by the analysis. Discriminant function F1
412 explained 85.9 % of the variance and it was characterized by positive F_{\min} and stickiness
413 values (0.9 and 0.2) and negative F_{\max} and fluidity values (-0.8 and -0.3). As expected, F_{\min}
414 and stickiness were at the same axis since both are related. Discriminant function 2 explained
415 14.1 % of the variance and was related to positive suitable texture score and cohesiveness
416 values (0.9 and 0.3) and negative firmness and residue values (-0.4 y -0.3). Applying the first
417 two functions to the variables analyzed in the control dishes and the adapted dishes, the
418 scatterplot in Fig. 5 was depicted. The dishes selected as suitable (green marks) were on the
419 left and top part. This indicates that they had higher values for F_{\max} , fluidity, cohesiveness and
420 suitable texture score, and lower values for F_{\min} , stickiness, firmness and residue compared to
421 control dishes. Therefore, firmness, cohesiveness, fluidity, stickiness, residue and suitable
422 texture score were the sensory attributes and F_{\max} and F_{\min} were the instrumental parameters
423 that might be considered critical attributes to characterize the texture of dishes intended for
424 dysphagic people.

425 Certain attributes to characterize foods intended for dysphagic people have been
426 identified as important in the scientific literature. These parameters are the cohesiveness
427 (Sukkar et al., 2018), low firmness and stickiness, and high fluidity (Houjaj et al., 2009). In
428 the present study, these parameters are collected by the centroids of the suitable adapted
429 dishes for swallowing process for dysphagic people. Their position corresponds with medium-
430 high values of F_{\min} , F_{\max} , fluidity, cohesiveness, suitable texture score, and low values of
431 stickiness and residue. These results are consistent with those obtained in the previous
432 sections. It should be noted that the BET is an effective instrumental technique to analyze
433 TMF (Ibañez et al., 2019) and should be used together with other sensory and instrumental
434 techniques (Houjaj et al., 2009).

435 In the present study, a correspondence between the instrumental parameters of the texture
436 and its sensory descriptors was observed. These correlations between the results of the
437 sensory analysis and those of the instrumental tests were reported in previous studies about
438 the textural modification of foodstuffs (Brenner et al., 2017; Conti-Silva et al., 2018; Sharma
439 et al., 2017). The instrumental and sensorial firmness had the same behavior, and their values
440 were higher in the adapted dishes than in their control dishes. However, there is not always a
441 close relationship between instrumental and sensory measures. Thus, statistically significant
442 differences obtained in instrumental tests do not imply sensory differences and vice versa.

443 This can be explained due to the complexity of the food and the changes that occur in them
444 during swallowing process (Joyner (Melito), 2018).

445

446 **4. Conclusion**

447 The methodology developed was effective in achieving a suitable texture score for CP
448 dysphagic people in conventional dishes. The use of mixtures of xanthan-based additives
449 provided suitable and stable dishes for dysphagic people for 7 days in refrigeration and after
450 reheating up to 45 °C. For this purpose, the choice of the texturizing agents most suitable for
451 each dish was necessary. This selection was successfully carried out through sensory
452 evaluations with speech therapists experienced in swallowing process. The adapted
453 dishes, were classified as more suitable than their blended counterparts. Regarding sensorial
454 acceptability, CP dysphagic people tested the adapted dishes, thus confirming that all the
455 adapted dishes had similar levels of liking compared to the blended counterparts. Finally, the
456 adapted dishes obtained a shelf-life of 7 days, which makes them suitable for consumption at
457 the domestic level or in the elderly or day care institutions.

458 This study proposes a methodology for preparing conventional dishes with a texture
459 adapted to CP dysphagic people. These dishes would improve the nutritional status and
460 quality of life of dysphagic people. Further research of the adapted dishes would be necessary
461 to verify their safety, by clinical evaluations, as well as the possible modification of sensory
462 parameters, such as odor or flavor.

463

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468

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473

474 **Declaration of competing interests**

475 The authors declare that there are no conflicts of interest.

476

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- 630

631 **Table 1.**

632 Mixtures of texturizing agents used in each stage to modify the texture of five dishes for
 633 cerebral palsy dysphagic people.

Dish	Treatment	Texturizing agents					Stage
		Xanthan gum	Agar-agar	Guar gum	Locust bean gum	Maltodextrin	
Chickpea stew (CS)	C1						1, 2
	M1	X	X				1, 2, 3
	M2	X	X	X			1
	M3	X	X		X		1
	M4	X	X	X	X		1
Lentils with rice (LR)	C2						1, 2
	M5	X	X	X			1
	M6	X	X	X			1, 2, 3
	M7	X	X	X			1
	M8	X	X	X			1
Chicken stew (ChS)	C3						1, 2
	M9	X	X				1
	M10	X	X				1
	M11	X	X			X	1
	M12	X	X	X			1, 2, 3
Halibut (H)	M13	X	X	X		X	1
	C4						1, 2
	M1	X	X				1
	M12	X	X	X			1
	M14	X	X			X	1
Pasta bolognese (PB)	M15	X	X	X		X	1, 2, 3
	C5						1, 2
	M1	X	X				1, 2, 3
	M12	X	X	X			1

634 X: labels the texturizing agents that were used in the respective mixture.

635 Treatments: C, a dish cooked and blended (C1-C5); M, a dish cooked, blended and texturized with texturizing
 636 agents (M1-M15)

637 Stage 1: selection of texturizing agents; Stage 2: thermostability; Stage 3: self-life

638

639 **Table 2.**

640 Mean values ($n=3$) and standard deviations for maximum (F_{max}) and minimum (F_{min})
 641 extrusion force (N) and F_{min}/F_{max} ratio for the dishes, for cerebral palsy dysphagic people,
 642 elaborated at stage 1 (selection of the most appropriate texturizing agents).

Dish	Treatment	F_{max}	F_{min}	F_{min}/F_{max}
Chickpea stew (CS)	C1	5.4 (1.8) ^b	-2.7 (0.7) ^b	0.5 (0.0) ^a
	M1	14.1 (0.6) ^a	-7.4(0.2) ^a	0.5(0.0) ^a
Lentils with rice (LR)	C2	1.6(0.0) ^b	-1.0(0.0) ^b	0.6(0.0) ^a
	M5	8.5(0.2) ^a	-6.6(0.2) ^a	0.8(0.0) ^a
	M6	8.8(0.7) ^a	-5.3(0.5) ^a	0.6(0.0) ^a
	M7	8.5(0.7) ^a	-6.9(0.6) ^a	0.8(0.0) ^a
	M8	5.6(0.2) ^b	-4.0(0.5) ^a	0.7(0.1) ^a
Chicken stew (ChS)	C3	-	-	-
	M9	9.1(0.1) ^a	-4.5(0.0) ^a	0.5(0.0) ^a
	M10	10.4(0.3) ^a	-6.2(0.2) ^a	0.6(0.0) ^a
	M11	14.7(0.8) ^a	-8.4(0.9) ^a	0.6(0.0) ^a
	M12	13.4(0.0) ^a	-7.0(0.0) ^a	0.5(0.0) ^a
	M13	19.8(0.0) ^a	-6.6(0.0) ^a	0.5(0.0) ^a
Halibut with green sauce (H)	C4	2.2(0.0) ^d	-1.5(0.1) ^a	0.7(0.0) ^a
	M1	5.0(0.4) ^b	-3.8(0.4) ^a	0.8(0.0) ^a
	M12	7.1(0.1) ^a	-4.4(0.2) ^a	0.6(0.0) ^a
	M14	6.2(0.2) ^a	-4.9(0.1) ^a	0.8(0.0) ^a
	M15	8.4(0.6) ^a	-6.1(0.5) ^a	0.7(0.0) ^a
Pasta bolognese (PB)	C5	4.1(0.1) ^a	-2.9(0.1) ^b	0.7(0.0) ^a
	M1	8.6(0.4) ^b	-6.0(0.5) ^a	0.7(0.0) ^a
	M12	10.2(0.4) ^a	-6.7(0.5) ^a	0.7(0.1) ^a

643 Different superscripts in the same column for each dish differ significantly ($P \leq 0.05$) by the Fisher's LSD test.

644 Treatments: C, a dish cooked and blended (C1-C5); M, a dish cooked, blended and texturized with texturizing
 645 agents (M1-M15).

646 ChS-C3, CS-M2, CS-M3 and CS-M4: data unavailable (logistic reasons).

647 **Table 3.**

648 Mean values ($n=3$) and standard deviations for maximum (F_{max}) and minimum (F_{min})
 649 extrusion force (N) and F_{min}/F_{max} ratio for the dishes, for cerebral palsy dysphagic people,
 650 elaborated at stage 2 (textural thermostability and acceptability evaluation).

Dish	Treatment	F_{max}		F_{min}		F_{min}/F_{max}	
		Day 0	Day 3	Day 0	Day 3	Day 0	Day 3
Chickpea stew (CS)	C1	6.0(0.5) ^a	6.4(0.2) ^a	-3.3(0.4) ^a	-3.8(0.1) ^a	0.6(0.0) ^a	0.6(0.0) ^a
	M1	18.0(1.0) ^a	18.7(1.7) ^a	-11.0(1.4) ^a	-11.5(1.3) ^a	0.6(0.0) ^a	0.6(0.0) ^a
Lentils with rice (LR)	C2	1.6(0.0) ^b	3.5(0.1) ^a	-1.0(0.0) ^a	-2.6(0.0) ^b	0.6(0.0) ^b	0.7(0.0) ^a
	M6	8.8(0.7) ^b	15.7(0.3) ^a	-5.3(0.5) ^a	-8.0(0.2) ^b	0.6(0.0) ^a	0.5(0.0) ^b
Chicken stew (ChS)	C3	2.7(0.1) ^a	2.6(0.1) ^a	-1.7(0.1) ^a	-1.6(0.1) ^a	0.6(0.0) ^a	0.6(0.0) ^a
	M12	6.8(0.1) ^b	9.8(1.2) ^a	-4.3(0.1) ^a	-6.3(1.2) ^b	0.6(0.0) ^a	0.6(0.1) ^a
Halibut with green sauce (H)	C5	3.6(0.1) ^a	3.7(0.2) ^a	-2.1(0.1) ^a	-1.9(0.1) ^a	0.6(0.0) ^a	0.5(0.0) ^b
	M15	10.3(0.2) ^a	10.1(0.4) ^a	-7.0(0.3) ^a	-7.0(0.5) ^a	0.7(0.0) ^a	0.7(0.0) ^a
Pasta bolognese (PB)	C5	1.7(0.0) ^a	1.7(0.1) ^a	-1.2(0.1) ^a	-1.1(0.1) ^a	0.7(0.0) ^a	0.6(0.0) ^b
	M1	7.0(0.2) ^b	8.3(0.2) ^a	-5.1(0.2) ^a	-5.9(0.4) ^b	0.7(0.0) ^a	0.7(0.0) ^a

651 Different superscripts in the same row for each treatment differ significantly ($P \leq 0.05$) by the paired t -Student
 652 test.

653 Treatments: C, a dish cooked and blended (C1-C5); M, a dish cooked, blended and texturized with the
 654 texturizing agents (M1-M15) selected at stage 1.

655

656 **Table 4.**

657 Consumed fraction (%) by cerebral palsy dysphagic people and level of liking of the control
 658 dishes and adapted dishes selected at stage 1.

Dish	Treatment	N° Male/ N° Female	Average consumed fraction (%)	N° people consumption >60 % (%)	Liking score*
Chickpea stew (CS)	C1	25/20	77.3(28.7) ^a	33(73.3)	1.5(0.7) ^b
	M1	21/18	77.2(31.8) ^a	31(79.5)	1.5(0.8) ^b
Lentils with rice (LR)	C2	25/16	84.5(19.7) ^a	37(90.2)	1.2(0.5) ^b
	M6	28/16	66.9(32.6) ^b	35(79.5)	2.1(0.9) ^a
Chicken stew (ChS)	C3	22/18	78.6(18.9) ^a	31(77.5)	1.3(0.5) ^b
	M12	24/14	88.0(16.8) ^a	30(78.9)	1.3(0.5) ^b
Halibut with green sauce (H)	C4	18/13	79.0(22.7) ^a	26(83.9)	1.3(0.6) ^b
	M15	17/14	73.4(28.5) ^a	21(67.7)	1.5(0.7) ^b
Pasta bolognese (PB)	C5	14/13	83.6(22.8) ^a	24(88.9)	1.1(0.4) ^b
	M1	17/12	84.9(20.6) ^a	24(82.8)	1.2(0.5) ^b

659 Different superscripts in the same column for each dish differ significantly ($P \leq 0.05$) by the paired *t*-Student test.

660 Treatments: C, dish cooked and blended (C1-C5); M, a dish cooked, blended and texturized with the texturizing
 661 agents (M1-M15) selected at stage 1.

662 Data of average consumed fraction and liking score are expressed as mean values (standard deviations)

663 * Pictorial scales of three points: 1, "I like extremely" (happy face or thumb up hand); 2, "I neither like nor
 664 dislike" (neutral face or boy and girl); 3, "I dislike extremely" (angry face or thumb down hand).

665

666 **Table 5.**

667 Mean values ($n=3$) and standard deviations for maximum (F_{max}) and minimum (F_{min})
 668 extrusion force (N) and F_{min}/F_{max} ratio for the adapted dishes (selected at stage 1), for cerebral
 669 palsy dysphagic people, elaborated at stage 3 (shelf-life).

Dish	Treatment	F_{max}			F_{min}			F_{min}/F_{max}		
		Day 0	Day 3	Day 7	Day 0	Day 3	Day 7	Day 0	Day 3	Day 7
Chickpea stew (CS)	M1	17.9(4.7) ^a	18.9(3.3) ^a	17.6(1.7) ^a	-9.2(0.9) ^a	-9.0(1.1) ^a	-8.0(0.7) ^a	0.5(0.1) ^a	0.5(0.1) ^a	0.5(0.0) ^a
Lentils with rice (LR)	M6	6.5(0.6) ^a	6.2(0.1) ^a	7.2(1.1) ^a	-3.9(0.3) ^a	-4.0(0.4) ^a	-4.8(0.5) ^a	0.6(0.0) ^a	0.7(0.1) ^a	0.7(0.0) ^a
Chicken stew (ChS)	M12	14.9(2.6) ^{ab}	11.2(1.6) ^b	17.6(1.1) ^a	-7.6(0.1) ^a	-6.4(0.6) ^b	-8.3(0.5) ^a	0.5(0.1) ^a	0.6(0.1) ^a	0.5(0.0) ^a
Halibut with green sauce (H)	M15	14.9(1.4) ^a	13.8(0.4) ^a	14.5(0.3) ^a	-5.8(0.5) ^a	-6.4(0.2) ^a	-6.0(0.4) ^a	0.4(0.0) ^b	0.5(0.0) ^a	0.4(0.0) ^b
Pasta bolognese (PB)	M1	13.8(2.1) ^a	13.7(2.8) ^a	17.8(5.0) ^a	-7.8(0.7) ^a	-8.1(1.0) ^a	-8.1(0.9) ^a	0.6(0.0) ^a	0.6(0.0) ^a	0.5(0.1) ^a

670 Different superscripts in the same row for each dish differ significantly ($P \leq 0.05$) by the Fisher's test.

671 Treatments: M, a dish cooked, blended and texturized with the texturizing agents (M1-M15) selected at stage 1.

672

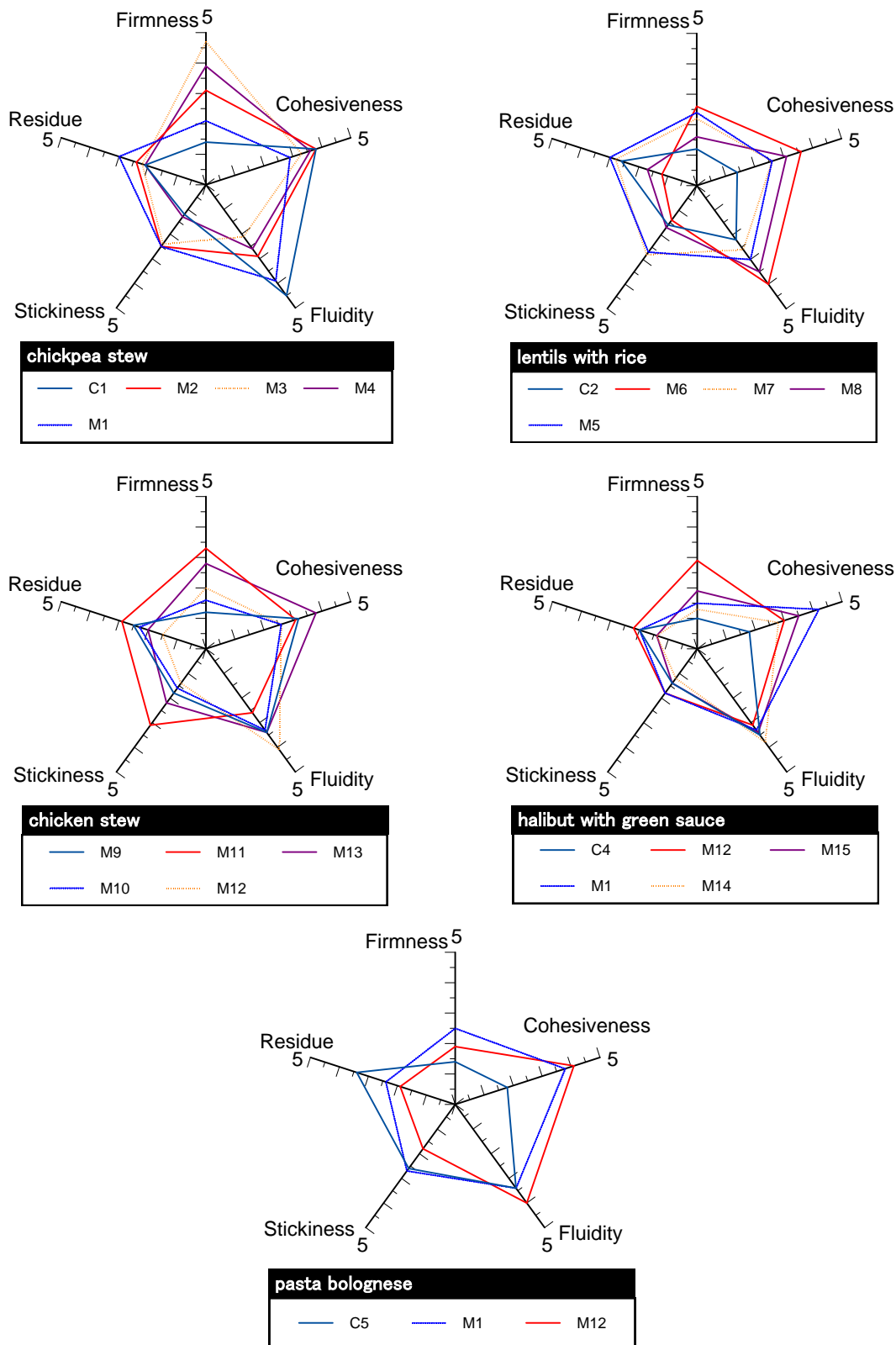
PROCESSING	COOKING	BLENDING	TEXTURIZING (100 °C)	REFRIGERATING (from 100 °C to 17.5 °C)	COLD STORAGING (5 °C)	REHEATING
STAGE 1: selection of texturizing agents	TRADITIONAL RECIPIES	LINE SPREAD TEST	TEXTURIZING AGENTS (15 mix tested)	BLAST CHILLER (45 min)	0 DAYS	INSTRUMENTAL TEST SENSORY TEST
STAGE 2: thermostability and acceptability evaluation	TRADITIONAL RECIPIES		TEXTURIZING AGENTS (selected at Stage 1)	BLAST CHILLER (45 min)	0 and 3 DAYS	INSTRUMENTAL TEST SENSORY TEST HEDONIC TEST
STAGE 3: shelf-life assessment	TRADITIONAL RECIPIES		TEXTURIZING AGENTS (selected at Stage 1)	BLAST CHILLER (45 min)	0, 3, and 7 DAYS	INSTRUMENTAL TEST SENSORY TEST MICROBIOLOGY TEST

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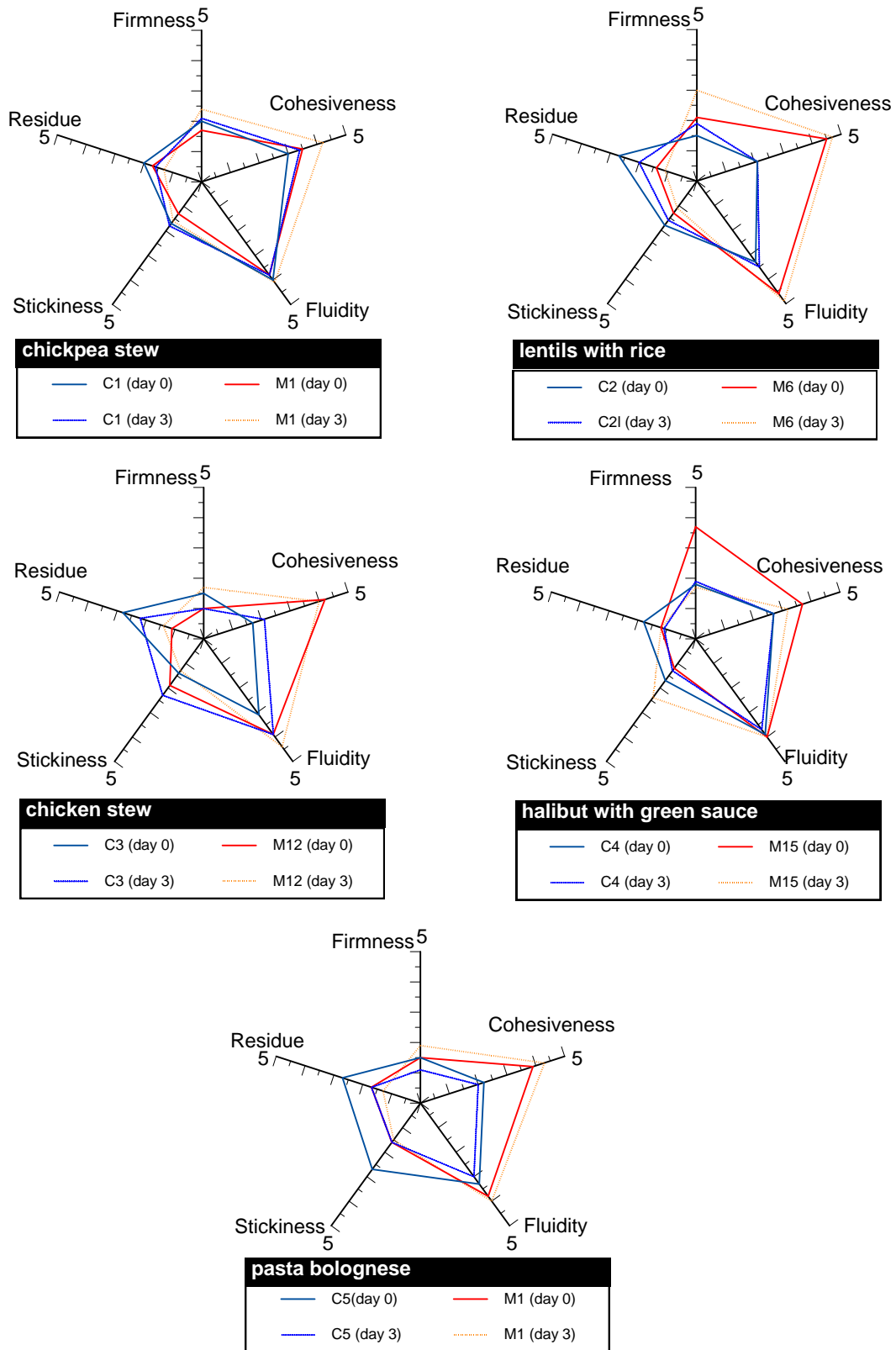
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Fig. 1. Stages, process and analysis performed to develop suitable dishes for cerebral palsy dysphagic people.



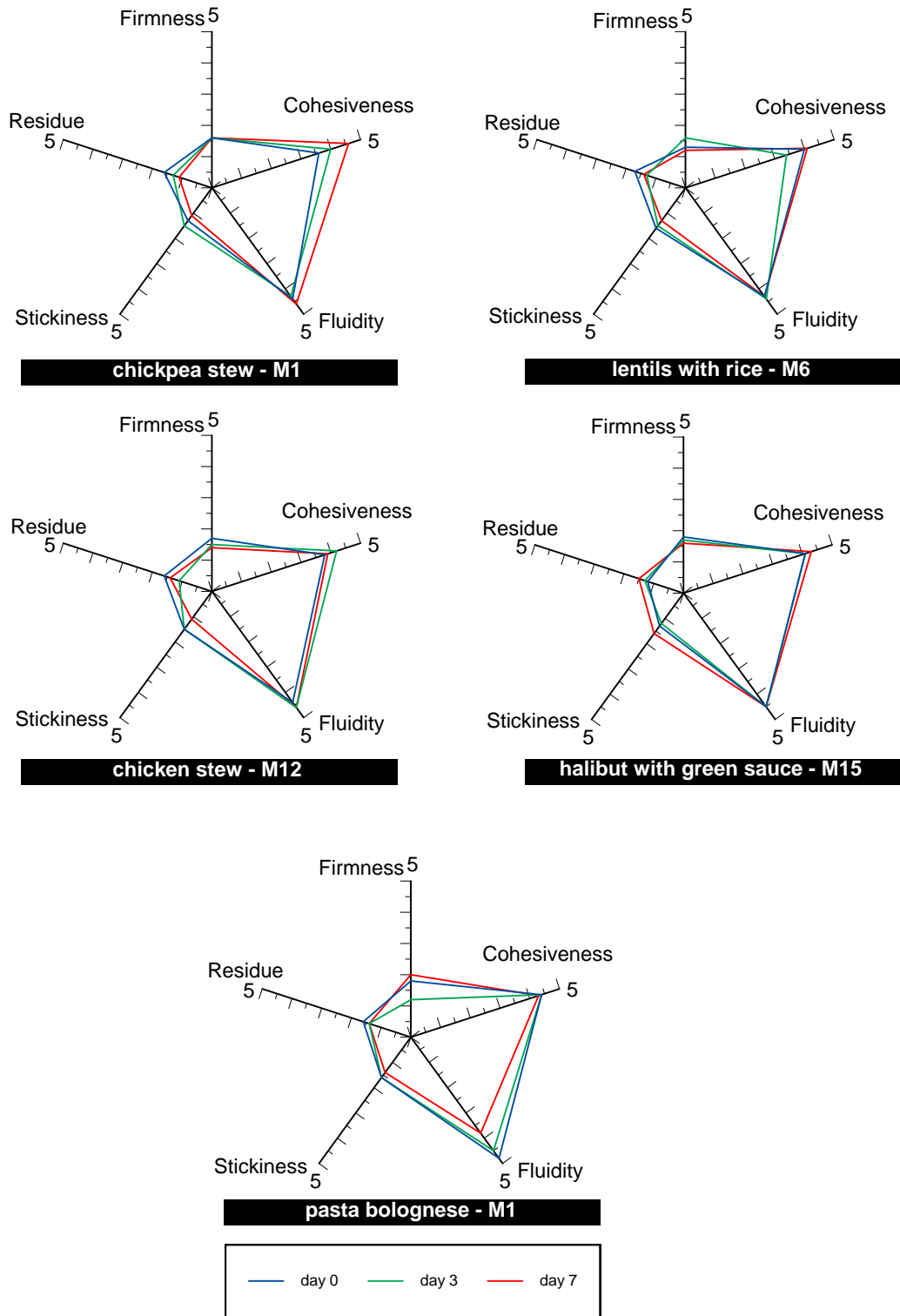
676

677 **Fig. 2.** Sensory profile of the dishes elaborated at stage 1 (selection of the most appropriate
 678 texturizing agents) at day 0. Chicken stew-control: data unavailable (logistic reasons).
 679 Treatments: C, a dish cooked and blended (C1-C5); M, a dish cooked, blended and texturized
 680 with texturizing agents (M1-M15).



681

682 **Fig. 3.** Sensory profiles of the dishes elaborated at stage 2 (textural thermostability and
 683 acceptability evaluation) at days 0 and 3. Treatments: C, dish cooked and blended (C1-C5);
 684 M, dish cooked, blended and texturized with texturizing agents (M1-M15).



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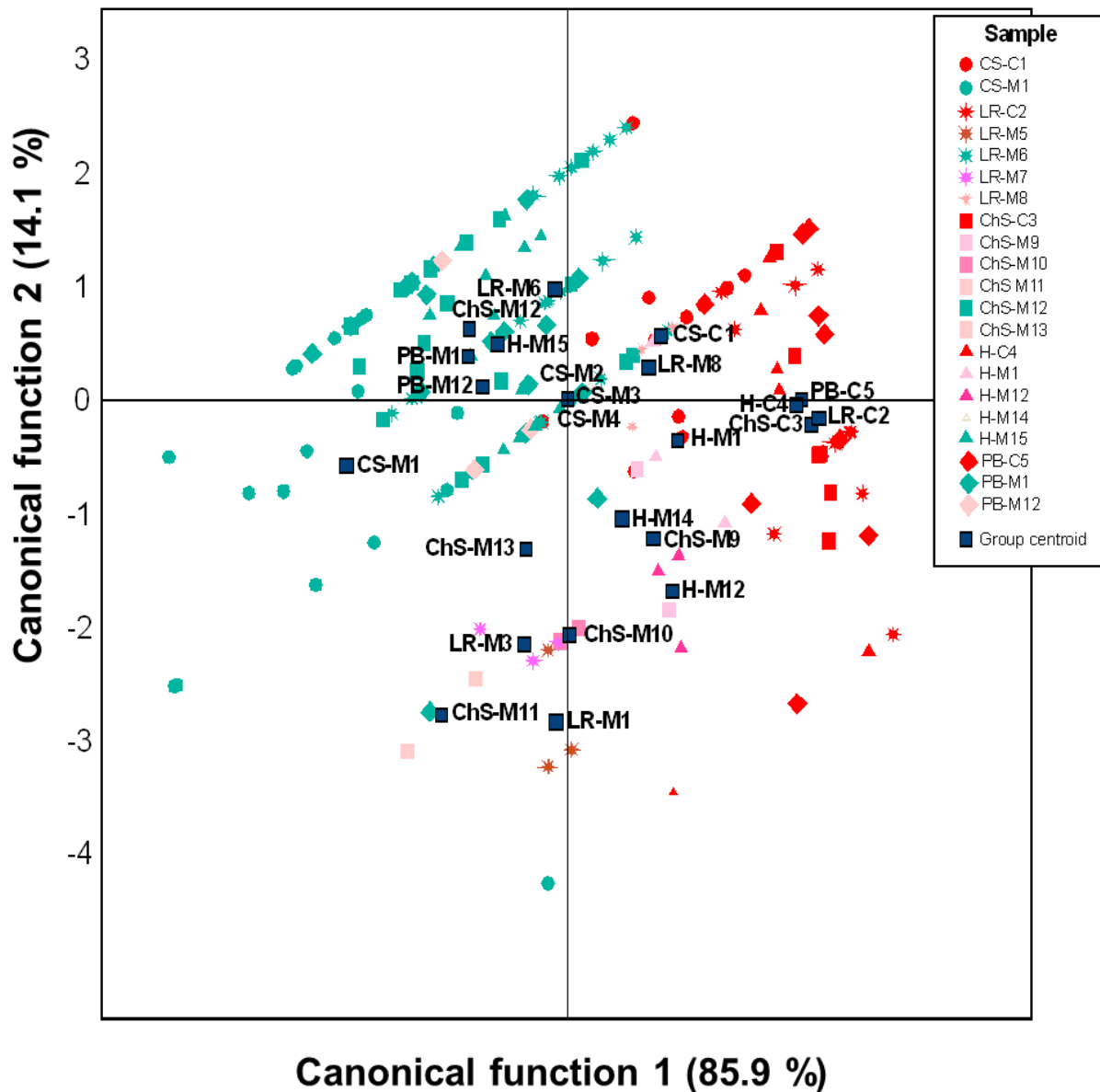
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Fig. 4. Sensory profiles of the adapted dishes elaborated at stage 3 (shelf-life) at days 0, 3 and 7. Dishes cooked, blended and texturized with the texturizing agents (M1-M15) selected at stage 1.



690

691 **Fig. 5.** Plot of the canonical discriminant functions for the instrumental parameters (maximum
 692 and minimum extrusion force), and sensory analysis (firmness, cohesiveness, fluidity,
 693 stickiness, residue and suitable texture score) evaluated in the dishes for cerebral palsy
 694 dysphagic people elaborated at stages 1, 2 and 3.

695 Dishes: CS, chickpea stew; LR, lentils with rice; ChS, chicken stew; H, halibut with green
 696 sauce; PB, pasta bolognese. Treatments: C, a dish cooked and blended (C1-C5); M, a dish
 697 cooked, blended and texturized with texturizing agents (M1-M15).

698 **Supplementary materials**699 **Table S1.**700 Traditional dishes, ingredients, cooking method for each dish and their nutritional value (fat,
701 protein and carbohydrates).

Dish	Ingredients	Cooking method	Fat (%)	Protein (%)	Carbohydrates (%)
Chickpea stew (CS)	Water (75.1 %), chickpea <i>Maragato</i> (16.9 %), onion (2.4 %), green pepper (2.4 %), red pepper (2.4 %), olive oil (0.7 %), salt (0.1 %)	Stew with water and vegetables	2.2	6.6	13.6
Lentils with rice (LR)	<u>Lentils (62.7 %)</u> : water (68.6 %), lentils <i>Pardina</i> (23.0 %), onion (3.4 %), green pepper (1.7 %), red pepper (1.7 %), olive oil (1.4 %), garlic (0.2 %) <u>Rice (20.9 %)</u> : water (63.0 %), round grain white rice (34.3 %), olive oil (2.7 %) <u>Water for blending (16.4 %)</u>	Boiled	1.4	3.6	10.2
Chicken Stew (ChS)	Boneless and gutted chicken (56.5 %), water (30.8 %), onion (7.1 %), red pepper (3.6 %), olive oil (1.2 %), garlic (0.5 %), parsley (0.2 %), salt (0.1 %)	Stew with water and vegetables	9.7	11.4	1.1
Halibut with green sauce (H)	Halibut <i>Hippoglossus hippoglossus</i> (74.4 %), onion (7.4 %), olive oil (2.5 %), maize flour (0.4 %), water (14.9 %), salt (0.2 %), parsley (0.2 %)	Baked	4.7	20.2	1.0
Pasta bolognese (PB)	Water (46.7 %), tomato (28.2 %), refined flour dough (16.4 %), minced veal (4.5 %), onion (2.7 %), olive oil (1.4 %), oregano (0.1 %)	Boiled	1.2	1.3	6.4

702

703 **Table S2.**

704 Attributes, description and methods used in the sensory evaluation of dishes for cerebral palsy
 705 dysphagic people (continuous scale with 5 anchor words; from 1 “very low” to 5 “very
 706 high”).

Attribute	Description	Analysis method
Firmness	Force needed to crush or deform food with the tongue against the palate.	1° To support the tongue tip against the incisors 2° Raise it and support it against the palate preventing the food from dispersing; push the bolus towards the back of the oral cavity, towards the pharynx, to unleash the swallowing reflex.
Cohesiveness	The ability of food to remain in a single block or mass even after crushing it into the oral cavity and moving it towards the pharynx.	When pushing the food towards the back of the oral cavity, assess whether it remains intact as a bolus or whether it fragments.
Fluidity	The ability of food to move easily from the oral cavity to the pharynx without expanding through the pharynx.	To assess the effort required to move the bolus to the back of the mouth with the natural movement of the tongue. Not to chew or move the tongue sideways.
Stickiness	The ability of food to adhere to different areas of the mouth (lips, teeth, tongue, etc.) after swallowing process.	To assess whether, by raising the tongue and crushing the bolus against the palate, it leaves scraps that sticks the tongue to the palate.
Residue	The ability of food to deposit scraps in the mouth (lips, teeth, tongue, etc.) after swallowing process.	To evaluate the remains dispersed through the mouth after swallowing. Cohesiveness and residue are attributes with an inverse association.
Suitable texture score	Score assigned to the food taking into account all evaluated attributes.	The highest score will be associated with moderate intensities of firmness, fluidity and cohesiveness and very low intensities of stickiness and residue. The lowest score will be associated with low intensities of firmness, fluidity and cohesiveness and high intensities of stickiness and residue.

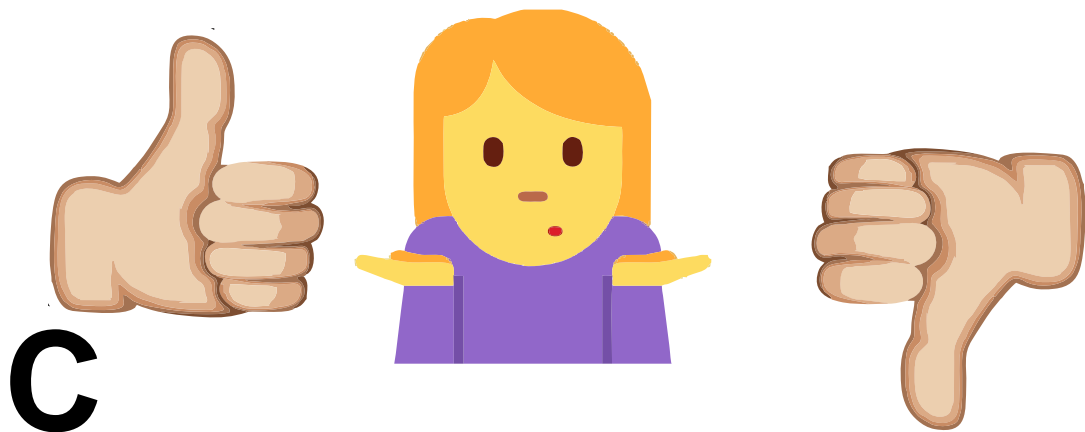
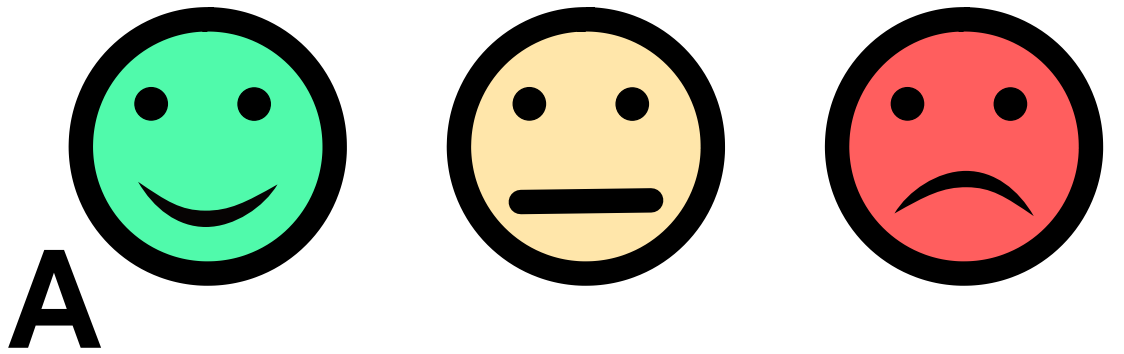
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709 **Table S3.**

710 Characteristics of the cerebral palsy people enrolled for acceptability evaluation. Percentual
711 values in parentheses.

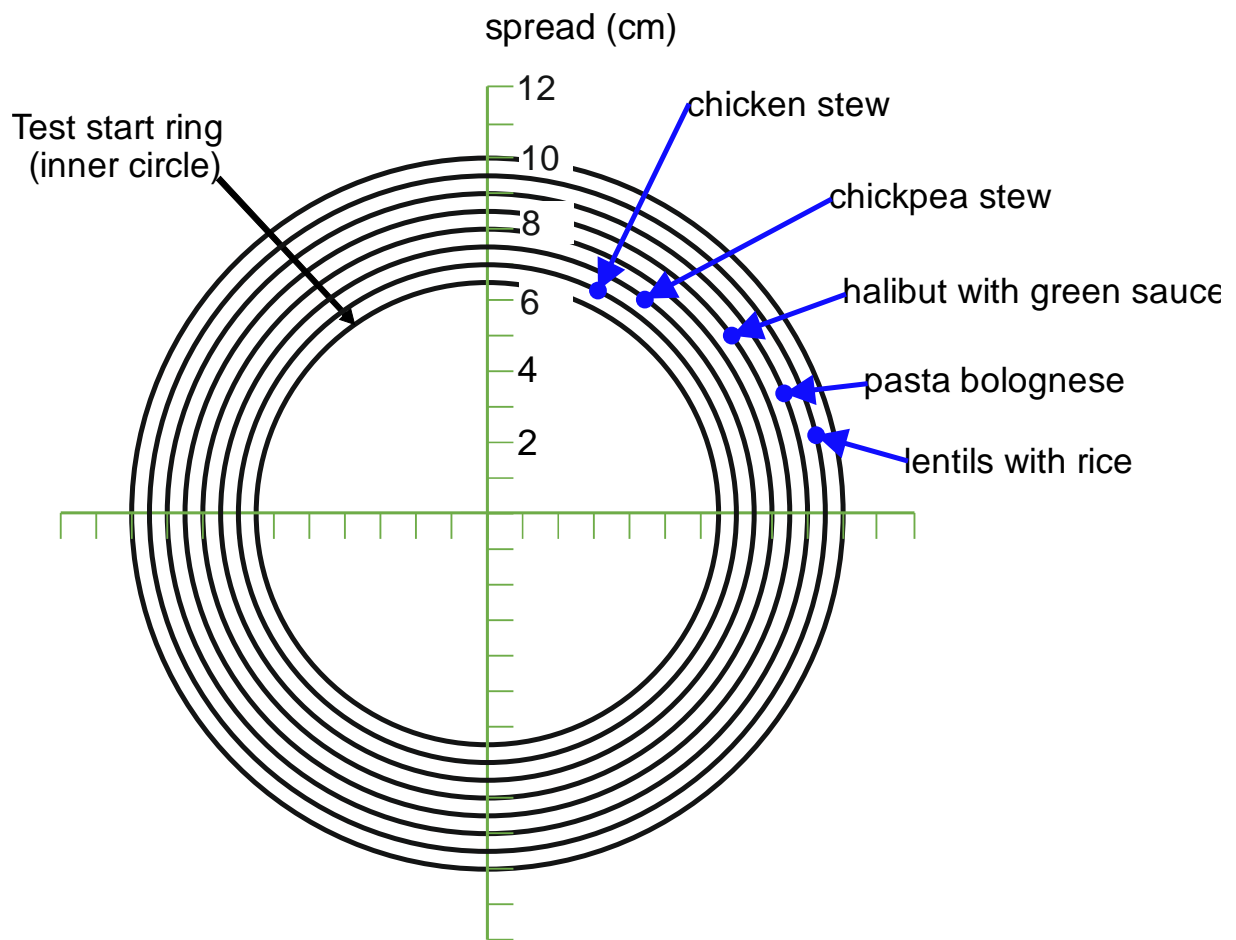
Age (years)	Men n = 35 (59.3)	Women n = 24 (40.7)	Total n = 59 (100.0)
5-15 range	6 (17.1)	6 (25.0)	12 (20.3)
16-30 range	13 (37.1)	6 (25.0)	19 (32.2)
31-50 range	12 (34.3)	7 (29.2)	19 (32.2)
51-71 range	4 (11.4)	5 (20.4)	9 (15.3)
Minimum	9	5	5
Maximum	68	71	71
Average	31.8	34.7	32.9

712



713
714 **Fig. S1.** Pictorial scorecards used in the acceptability test of the control and adapted dishes for
715 cerebral palsy dysphagic people. (A) Principal scorecard; (B and C) Complementary
716 scorecards.

717 Scale: 1, “I like extremely” (happy face or thumb up hand); 2, “I neither like nor dislike”
718 (neutral face or boy and girl); 3, “I dislike extremely” (angry face or thumb down hand).

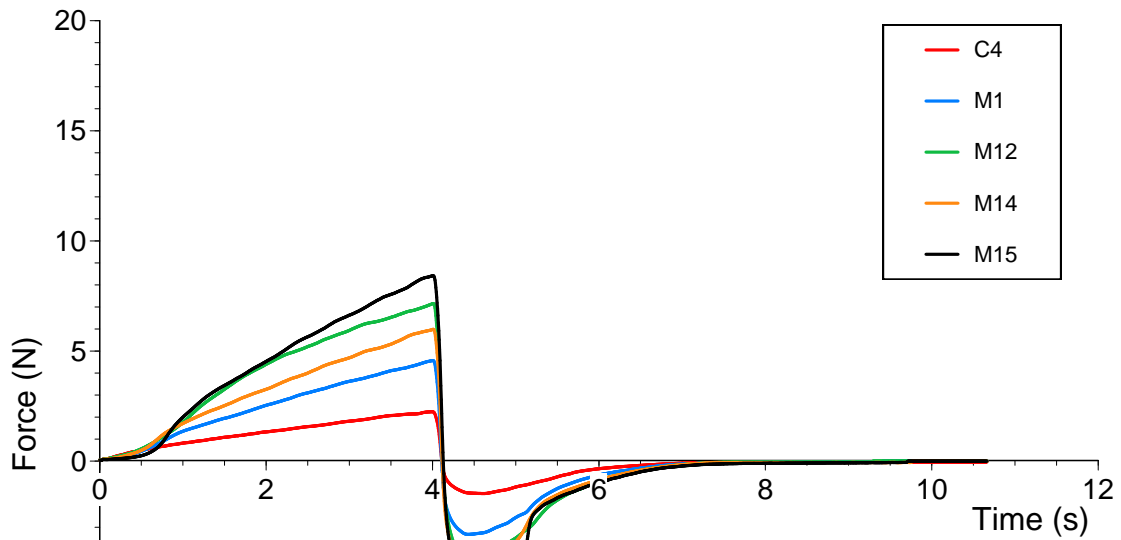


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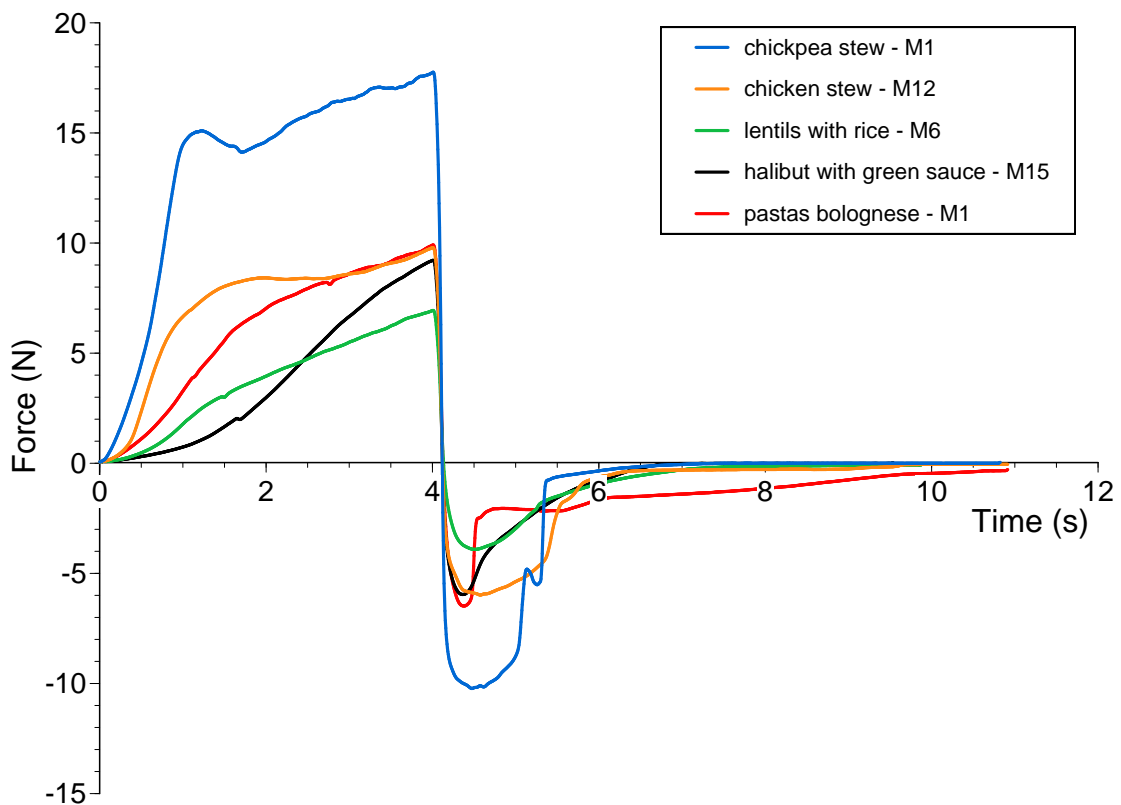
720 **Fig. S2.** Maximum values of the line-spread test applied to the control dish (dish cooked and
 721 blended).



722 **Fig. S3.** Changes in the appearance of the pasta bolognese dish elaborated using the
723 methodology proposed to develop suitable dishes for cerebral palsy dysphagic people: dish
724 after cooking (a), blending (b), and texturizing (c).



(a)



(b)

725 **Fig. S4.** Force-time curves obtained with the back extrusion test at constant speed (5 mm/s).
 726 (a): changes in halibut dish (C4) according to the texturizing agents added (M1, M12, M14,
 727 and M15); (b): differences in the five adapted dishes elaborated with the texturizing agents
 728 (M1-M15) selected as suitable at stage 1.