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Scoping Review of Hospital Business Continuity Plans to Validate the Improvement after the 2011 Great East Japan Earthquake and Tsunami.

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Abstract

36 During a disaster, all hospitals are expected to function as "social critical institutions" 37 that protect the lives and health of people. In recent disasters, numerous hospitals were 38 damaged, and this hampered the recovery of the affected communities. Had these 39 hospitals business continuity plans (BCPs) to recover quickly after the disaster, most of 40 the damage could have been avoided. This study conducted a scoping review of the 41 historical trend and regional differences in hospital BCPs to validate the improvement of 42 the BCP concept based on our own experience at Tohoku University Hospital, which was 43 affected by the 2011 Great East Japan Earthquake and Tsunami (GEJET). We searched 44 PubMed by using keywords related to BCP and adapted 97 articles for our analysis. The 45 number of articles on hospital BCPs has increased in the 2000s, especially after Hurricane 46 Katrina in 2005. While there are regional specificity of hazards, there were many common 47 topics and visions for BCP implementation, education, and drills. From our 2011 GEJET 48 experience, we found that BCPs assuming region-specific disasters are applicable in 49 various types of disasters. Thus, we suggest the following integral and universal 50 components for hospital BCPs: (1) alternative methods and resources, (2) priority of 51 operation, and (3) resource management. Even if the type and extent of disasters vary, the 52 development of BCPs and business continuity management strategies that utilize the 53 abovementioned integral components can help a hospital survive disasters in the future.

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55 Key Words:

56 Alternative methods and resource; business continuity plan (BCP); disaster medicine;

57 priority of operation; scoping review

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Introduction

During a catastrophe, be it a natural or manmade disaster, all hospitals are expected to operate as "social critical institutions" that protect the lives and health of the affected people (World Health Organization 2015). The healthy status of the affected people leads to quick recovery of the affected community. But are hospitals currently strong enough to effectively withstand disaster? The answer is "No." Current disaster countermeasures implemented by hospitals have not been enough.

67 In 2018, Japan experienced many natural disasters, and hospital business continuity 68 (BC) began facing several new challenges. On June 18, 2018, a large earthquake during 69 a morning commute in north Osaka stopped traffic, and this resulted in hospital 70 dysfunction owing to the lack of hospital staff (Hirata and Kimura 2018). In July, some 71 hospitals in west Japan lost power supply because of torrential rains that lasted for days, 72 causing both a flood and landslides. Those hospitals had their emergency power 73 generators on the first floor, which were inundated because of the unexpected flooding 74(Oda et al. 2019; Sato and Imamura 2019). On September 6, an earthquake of magnitude 75 M6.7 in Hokkaido caused the shutdown of a thermal power plant and resulted in the 76 blackout of the entire Hokkaido Island. The blackout ceased the functioning of many 77 medical devices (e.g., mechanical ventilators, artificial dialyzers) and put several patients' 78 lives at risk. Although the hospital buildings did not collapse structurally, we experienced 79 a paralysis of hospital functions, as though it were a "functional disease of a society."

80 Modern hospitals need to be equipped with a wide range of structural, non-structural, 81 and functional capacities. As a result of diverse specialties and functional advancements 82 in medical fields, medical operations have been subdivided, and many kinds of specialists, 83 including non-medical staff (e.g., maintenance, inspection, and cleaning staff, and 84 security guards), are essential. Medical devices depend heavily on their lifelines, namely 85 electricity, gas, and water supply. If these lifelines or commute systems in the area are 86 shut down, the hospitals that have not prepared for this situation cannot function, as it 87 was in Osaka and Hokkaido. No hospital can function alone in an area, especially during 88 a disaster. For a hospital to function, it needs a strong network and the support of relevant 89 organizations including medical, non-medical, and lifeline supply chains.

The concept of BC is different from conventional disaster prevention. We have to ask "by what time," "by which alternative means," and "to what extent" we should recover our business from the perspective of organizational functions and processes including input and output. In Japan, business continuity plans (BCPs) were introduced as countermeasures in the fields of information security, earthquakes, and pandemics such as the influenza in the 2000s (Ministry of Economy 2005; Inter-ministerial Avian

96 Influenza Committee 2007). After the 2011 Great East Japan Earthquake and Tsunami 97 (GEJET) that affected all of the east of Japan and either destroyed or functionally 98 impaired a number of hospitals (Ishigaki et al. 2013; Egawa et al. 2018), a momentum 99 toward developing hospital BCPs grew, drawing influence from the prevalence of BCPs 100 in other business fields including factories, supply chains, social lifeline utility, 101 communication, and transport (Cabinet Office 2013). In the medical field, health care 102 workers started to consider how and when we should strive to recover our businesses and 103 to what extent it would be possible with restricted human and material resources. 104 Yamanouchi et al. advocated that all hospitals, including small and psychiatric ones, 105 should have BCPs to survive on their own for several days, in order to reduce 106 "preventable disaster death (PDD)" after the investigation of the affected hospitals caused 107 by the 2011 GEJET (Yamanouchi et al. 2015; Yamanouchi et al. 2017). PDD refers to 108 death during a disaster that can be prevented under a normal hospital situation and with 109 appropriate systems. They identified 125 PDD cases in the hospitals in Miyagi prefecture 110 that had been devasted by the 2011 GEJET. Currently in Japan, every disaster base 111 hospital (DBH), which plays a key role in disaster case management, is expected to 112 establish its own BCP and training in addition to ensuring a seismic structure and 113 sufficient equipment to meet certification requirements (Ministry of Health 2018).

The state of hospital BCPs has been evolving rapidly both in Japan and world over. This article aims to perform a scoping review of historical trends, regional differences, and commonalities in hospital BCPs to validate the improvement of the hospital BCP concept based on our experience at the Tohoku University Hospital after the 2011 GEJET.

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Scoping review of past hospital BCPs

120 As of April 15, 2020, we searched PubMed using the terms "hospital business continuity," 121 "business continuity plan," "safe hospital in disaster," and "business continuity in 122 disaster." We identified 1452 articles, including some that overlapped. We excluded 123 articles that have no valid abstract and that are not related to the themes of health, 124 medicine, hospitals, and BCPs (Fig. 1). Finally, we analyzed 97 articles in this study. As 125 hospital BCP is a local-context dependent emerging field of research that is diverse, and 126 that there are a wide range of hazard-contexts, a scoping review is more appropriate than 127 a systematic review to identify gaps in the existing literature (Arksey and O'Malley 2005). 128 Such a scoping study takes the process of dissemination one step further by drawing 129 conclusions from the existing literature on the overall state of research activity. We 130 designed this study to identify the trend and gaps in the evidence base where no research 131 has been conducted, and summarized the research findings to validate our experience and

the implementation of BCPs in our institution. This is not a systematic literature review based on the PRISMA statement (Moher et al. 2009). We followed Arksey and O'Malley's framework as far as possible, that is: identifying the research question, identifying relevant studies, selecting the studies, charting the data, and collating, summarizing, and reporting the results. Our research questions were: "What is the trend in hospital BCPs according to the type of hazard and local specificity? What is the most relevant function of hospital BCPs in validating our own experience?"

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140 Historical trend

141 There are a few articles on hospital BCPs in disaster management that were written before 142 1990. Some articles definitively titled "business continuity plans" in the public health and 143 medical fields have been published since 1993 (Luecke and Hoopingarner 1993; Norcross 144 et al. 1993). Since the late 2000s, BCP articles in the public health and medical fields 145 have been published constantly, and the number increased in the 2010s (Fig. 2). As 146 mentioned above, in Japan, the concept of BCP in other businesses began in the middle 147 of the 2000s, but BCPs in the public health and medical fields were delayed. The articles 148 on hospital BCP from Japan were published only after the 2011 GEJET caused significant 149 damages to hospitals (Kudo et al. 2013; Kuroda et al. 2013a; Kuroda et al. 2013b; 150 Tomizuka et al. 2013; Suginaka et al. 2014; Matsumura et al. 2015; Yamanouchi et al. 151 2015; Yamanouchi et al. 2017; Sugishita et al. 2019; Takeuchi et al. 2019). Some authors 152 have suggested that organizations that have experienced major disasters in the past can 153 take stronger countermeasures in comparison with other organizations that did not 154 experience such disasters (Seyedin et al. 2011). Fig. 2 shows that BCP articles were 155 published constantly after Hurricane Katrina in 2005 (Perce 2007; Lowe 2009), and their 156 number increased after the 2011 GEJET. Taking the increase in the number of instances 157 of large-scale natural disaster in recent years and the establishment of the Sendai 158 Framework for Disaster Risk Reduction 2015-2030 (UN-DRR 2015) into account, it is 159 understandable that the number of hospital BCP articles doubled in the 2010s when 160 compared with the 2000s. The Sendai Framework has framed one of its seven global 161 targets to "substantially reduce disaster damage to critical infrastructure and disruption of 162 basic services, among them health and educational facilities, including through 163 developing their resilience by 2030." This, it intends to strengthen hospitals during 164 disaster.

165 There is continuous research output on BCPs against infectious diseases (Tomizuka et 166 al. 2013; Kandel 2015; Sugishita et al. 2019). The end of 2019 marked the spread of 167 Coronavirus disease 19 (COVID-19). Though COVID-19 has spread to all parts of the

168 world, few papers have specifically addressed the relationship between COVID-19 169 response and hospital BCPs. On April 7, 2020, only one paper mentioned that the 170 COVID-19 outbreak is an opportunity to review existing BCPs in order to address the 171 pandemic (Koonin 2020). Many previous papers referring to infectious outbreaks (i.e., 172 pandemic influenza) and hospital BCPs dealt with the stockpile of personal protective 173 equipment and relocation plans for hospital staff when there were fewer staff members 174 (Tomizuka et al. 2013; Abramovich et al. 2017).

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176 Main topics of BCP

177 Focusing on the main topics of medical BCP articles after 2006, articles were 178 consistently published on pandemics/infectious diseases (Horvath et al. 2006; Itzwerth et 179 al. 2006) (Table 1.). After the pandemic influenza outbreak in 2009, 4 articles were 180 published in 2010 (Roberts and Molyneux 2010; Sprung et al. 2010a; Sprung et al. 2010b; 181 Zimmerman et al. 2010). In line with the development of electronic health and medical 182 records, articles on cyber security and information technology (IT) have been on the rise 183 (Gamble 2008; Gomes and Lapao 2008; Khorasani 2008) (Table 1. and 2.). Some articles 184 focused on the functional aspect, such as electronic records, picture archiving and 185 communication systems (PACS), or other technical equipment that depend heavily on 186 lifelines according to the development of the hospital information system (Langer et al. 187 2012; Hoffman et al. 2018; Takeuchi et al. 2019).

In 2015, the World Health Organization (WHO) revised the Hospital Safety Index Guide for evaluators (World Health Organization 2015). Before and after this revision, the articles on hospital safety applying the WHO hospital safety index increased (Djalali et al. 2014; Heidaranlu et al. 2015; Asefzadeh et al. 2016) (Table 2.).

- The enhancement of recoverability measures and collaboration with the community and other businesses are also suggested. Several authors have advocated the establishment of community-wide planning that utilizes robust hospital buildings as the core of local disaster measures, with the aim of strengthening the connection with affiliated businesses and supply chains (Buehler et al. 2006; Graham and Connolly 2007; Paturas et al. 2010; Tosh et al. 2014; Landman et al. 2015; Morgan et al. 2015).
- 198

199 Regional differences

Table 3. shows the difference in the number of articles on hospital BCPs in each region.

201 The largest number (44) of articles comes from North America followed by Asia (16),

and next by articles that have a multinational focus (11).

203 In North America, articles on hurricanes, tornados, and typhoons and on the

- 204 establishment of BCPs were published more consistently (Norcross et al. 1993; Eastman
- et al. 2007; Carlton and Bringle 2012; Christian et al. 2014; Hoffman et al. 2018;
- 206 Seltenrich 2018; Newman and Gallion 2019) (Table 3. and 4.). In Asia, a larger number
- 207 of articles focused on earthquakes (Kudo et al. 2013; Suginaka et al. 2014; Matsumura et
- al. 2015; Yamanouchi et al. 2015; Yamanouchi et al. 2017), and the establishment of
- 209 BCPs. In the Middle East, articles focused on Safe Hospitals, and on the Hospital Safety
- Index from the WHO (Park et al. 2010; Apisarnthanarak et al. 2013; Djalali et al. 2014;
 Ardalan et al. 2016; Asefzadeh et al. 2016).
- There were a few articles from Europe, Oceania, and Central and South America (Table 3.), as the types of hazards and medical and public health systems vary in local and regional contexts, and articles tend to deal with region-specific hazards, as well as the local and regional contexts of vulnerability and coping capacity.
- 216
- 217 *Commonality*

Much of the literature, however, has followed an all-hazards approach or has operated without specific assumptions of hazards because it is not possible to predict the type and extent of a particular hazard beforehand, and further, the unexpected damage and cascading events can change the outcome, such as the nuclear power plant accident in the 2011 GEJET (Shibahara 2011).

223 Based on the change in hazards, hospital evacuation that constitutes a major burden for 224 hospitals is a constant focus in the literature. Most articles on tropical cyclone disasters 225 and hospital evacuations were published in North America, which focused on Hurricanes 226 Katrina, Sandy, Harvey, and Irma, and are region-specific in relation to hospital BCPs 227 (Icenogle et al. 2016; Hoffman et al. 2018; Seltenrich 2018; Newman and Gallion 2019). 228 The American College of Chest Physicians (CHEST) statement focuses on the evacuation 229 of critically ill patients in intensive care units (ICU) during a pandemic event or disaster; 230 it also acknowledged that critical care providers receive little to no training on how to 231 perform safe and effective ICU evacuations (King et al. 2014). King and the panel 232 developed expert opinion-based suggestions using a modified Delphi process reaching 13 233 key suggestions including regional planning, evacuation drills, patient transport 234preparation and equipment, patient prioritization and distribution for evacuation, patient 235 information and tracking, and federal and international evacuation assistance systems. 236 There is a systematic literature review on the selection of hospital location (King et al. 237 2014; Moradian et al. 2017). Compared to the main determinants of cost and demand, the 238 disaster risk fell down to the fifth frequent reason to decide the hospital site suggesting 239 the need of advocacy of disaster risk reduction to health decision-makers.

240 The establishment of a BCP, together with training and drills, are common topics in the

- 241 literature regardless of region. To make hospital BCPs more practical in case of disasters,
- it is essential to educate and train the hospital staff that carry it out. Some articles have

243 pointed out the importance of pre-disaster education and training, such as the attachment

and detachment skills of personal protective equipment during the outbreak of infectious
diseases, and the flow of staff while receiving many injured patients in mass casualty
incidents (Daugherty 2008; Kearns et al. 2014; Newman and Gallion 2019).

From the results of the scoping review, we found that even though the topics of BCP articles in the world differ according to region, type of hazard, as well as the local and regional contexts, there may be universal and common features of hospital BCPs.

Japan is located in "the ring of fire" that is an earthquake-prone area around the Pacific Ocean. The results of this scoping review validate our own practice of implementing hospital BCPs after the 2011 GEJET for more realistic preparedness, and BCM treating earthquakes as a most possible but not the only hazards.

254

Implementation of hospital BCPs at the Tohoku University Hospital after the 2011 GEJET

257 A Process to develop Tohoku University Hospital BCP

258 Tohoku University Hospital (TUH) located in Sendai City, Miyagi Prefecture, has 1,225 259 beds and approximately 3,000 staff and 120 departments. It is one of the largest hospitals 260 in Japan. TUH was not inundated by the tsunami, but encountered the quake during the 261 2011 GEJET and lost gas and power supply. The emergency power generator immediately 262 replaced the electricity for critical hospital functions. TUH had an aseismic structure and, 263 fortunately, had no casualties among inpatients and staff. TUH dispatched medical staff 264 to inland and coastal hospitals affected by the 2011 GEJET, and accepted a large number 265 of patients from coastal hospitals (Satomi 2011). However, unforeseen problems arose. 266 Long-term disruption of social utility systems and the elevator impelled us to recognize 267 that it is critical to establish countermeasures for human and material resources to inspect, 268 maintain, and recover hospital functions in addition to an aseismic structure (Kudo et al. 269 2013; Nakagawa et al. 2013; Furukawa et al. 2014; Kudo et al. 2014; Matsumura et al. 2702015).

Based on this experience of the 2011 GEJET, TUH decided to establish an original hospital BCP in 2014. After carrying out investigations and other procedures, we established the first TUH BCP in 2017 (Tohoku University Hospital 2019). Herein, we describe the key steps in the development and improvement of our hospital BCP after the 2011 GEJET (Fig. 3).

277 1) Establishment of the BCP Committee

278 First, addressing BCP development and business continuity management (BCM) is an 279 indispensable official task of the hospital. We established the permanent BCP Committee 280 (Fig. 3, Step 1). It is critical to obtain a consensus and a budget from the hospital 281 executives for the activities of the committee. Thus, the vice hospital director in charge 282 of disaster countermeasures took on the task of committee chairperson. Over 20 283 representatives from the departments that play key roles in disaster response (i.e., 284 emergency room, operation room, ICU, laboratories, radiology department, medical 285 engineers, nurse directors, dieticians, administrators, and so on) were chosen as 286 committee members. Several members including administrative officers also served as 287 secretaries to assist in the execution of the tasks of each department.

A brief committee meeting for confirmation and approval of the activity was held once a month. In this monthly meeting, task provision and summary of investigations were discussed (detailed later). Each committee member provided the aggregated results of the investigations conducted by each department based on their real experiences and official records of the 2011 GEJET.

293

294 2) Review of critical operations/estimated recovery time objective (RTO)

We first defined the fundamental role of TUH in disaster as a DBH and the largest academic and educational tertiary hospital in the area to: (1) protect the security and life of patients, family members, students, and staffs in disaster, (2) contribute to the community by medical and public health response, (3) cooperate with and support the community, (4) protect the community by preventing the contamination of hazardous materials from the hospital, and (5) quickly recover clinical, research, and educational activities.

302 Each committee member concretely listed department-specific critical operations by 303 classifying their operations into "Routine operations that cannot be halted even during a 304 disaster" and "New operations that are necessary after the onset of a disaster." Each 305 committee member was asked to estimate the type of influence on the patient's health and 306 life according to the downtime of critical operations. It was acceptable if the restoration 307 or continuity of critical operations, to some extent using alternative ways or things, before 308 the patient's situation became irreversible (Fig. 3, Step 2). We decided RTO based on 309 these estimations and finalized the "list of total reviews of critical operations." Thereby, 310 in-hospital department-specific critical operations that have to be performed 311 preferentially were visualized (Fig. 4).

313 3) Investigation of human and material resources

Next, we investigated the kinds and quantity of human and material resources needed to implement critical operations in each department (Fig. 3, Step 3). We took a longer time (two months) for this step, in order to ensure a careful investigation. Considering the availability of current and new resources in view of the BCM, we arrived at the "essential minimum" of human and material resources that are indispensable for the implementation of critical operations.

320

321 4) Risk analysis, assessment, and measures

322 For risk analysis, assessment, and measures, each department was asked to conduct self-323 assessment on the achievement of human and material resources (i.e., staff, electricity, 324 water, gas, medical gas, and so on) that was listed in the previous step (Fig. 3, Step 4). If 325 any resource was found insufficient, we asked each department to give concrete solutions. 326 As a result, the integrated list of risk assessment and measures in each department was 327 prepared. It revealed the actual situation of preparedness for each resource. We took two 328 months for this step because business continuity is no less than resource management and 329 proactive measures to implement critical operations.

330

331 5) Development of proactive measures list/assessment of damage

332 On the basis of the above process, we developed a list of proactive measures that we 333 could work on preferentially (Fig. 3, Step 5). These proactive measures were classified 334 into (1) those involving several departments and (2) those that can be solved in each 335 department. The crisis event we assumed in this BCP was defined as an inland earthquake 336 (of seismic intensity 6+ on the Japan Meteorological Agency scale, the highest being 7) 337 in Sendai where the TUH is located. To assume damage by the earthquake, we referred 338 to the "Sendai City earthquake hazard map" published by the Sendai City Office (Sendai 339 City Office 2002; Sendai City Office 2007).

340

341 6) Re-examination of the Action Plan, report of BCP documents and development of the 342 first edition

Each department polished their action plan originally generated in 2014 as the specific action protocol (SAP) in this BCP reflecting the experiences during the 2011 GEJET (Fig. 3, Step 6). SAP defines the concrete actions to be taken for the restoration or implementation of critical operations before the RTO at levels from immediately after the onset, up to 3 m (Fig. 4). We added the concept and general rules for the BCP, resource information of institutional lifelines, and arranged the document architecture. Final
approval was obtained from the administration council comprising hospital executives
and representatives of all departments. The first edition of TUH BCP was established on
November 1, 2017 (Tohoku University Hospital 2019).

352

353 7) Maintenance and management of BCP (BCM)

354 BCP should be periodically updated as untreated BCPs become worthless. It is necessary 355 to enhance the effectiveness of BCPs through training. TUH has addressed the following 356 items for BCM: (1) the solution of problems using the list of proactive measures through 357 small group meetings involving relevant departments, (2) BCP development for new 358 departments including the obstetrics and perinatal care units, psychiatry wards, infectious 359 disease wards, and some specific inpatient wards as a step toward implementing 360 department-specific BCPs throughout the hospital, (3) BCP exercise and training 361 including tabletop exercises, emergency facility inspection training with external 362 maintenance suppliers, and educational lectures. We will renew our TUH BCP annually. 363 The third edition is under development (Fig. 3, Step 7).

364 365

Discussion

366 If a disaster occurs, the public health and medical needs increase rapidly. The surge in 367 needs usually far exceeds the daily level of the capacity to respond to it. The provision 368 and capacity of public health and medical service will decrease for a while because of the 369 impact of the disaster. This is a specific feature of social safety organizations such as 370 public health, medical, police, fire department, and governmental administrations while 371 framing a BCP. The reasons for such business level fluctuations are: (1) there are special 372 operations that should not have any downtime even during routine operations (i.e., patient 373 care with mechanical ventilators), (2) new operations should be able to cope with surge 374 needs after a disaster (i.e., accepting mass casualty, dispatching staff), and (3) additional 375 operations for restoration of damaged facilities and systems. Every public health and 376 medical organization should recover as quickly as possible after a catastrophe by relying 377 on its BCP and BCM to reduce the operational burden at the peak and to shorten the 378 restoration time. Quick recovery of the health sector leads to quick recovery of the 379 affected community, and trust is gained from society. Every public health and medical 380 organization has to establish a BCP and BCM.

381 During the 2011 GEJET, we felt a terrible shake that we had never experienced before,
382 but hospital buildings did not collapse and neither the staff nor patients were injured.
383 Nevertheless, we suffered from the long-term stoppage of lifelines and lack of human and

material resources. We realized that countermeasures against an earthquake needs not
only to build an aseismic building structurally but also to take functional measures for the
long-term stoppage of lifelines and human and material resource that occur as a result of
any kind of disaster. There should be a common concept in place as hospital and health
care staff prepare to respond to health crises regardless of the type of hazards they face.
Hospital BCPs and BCM form the structured tool that can strengthen hospital resilience
during a disaster.

- The component that should be included in a hospital BCP may change according to the frequency and type of hazard, geographical and historical background, and hospital systems. Combining the results of the scoping review and our own experience of the 2011 GEJET, we suggest that the following points are integral, universal components that must be considered for inclusion in hospital BCPs:
- i. Alternative methods and resources
- 397 ii. Priority of operations
- 398 iii. Resource management.

While considering alternatives, hospital evacuation is among the most difficult choices to make, as many authors have mentioned (Bagaria et al. 2009; Adini et al. 2012; Petinaux and Yadav 2013). Many problems pertaining to hospital evacuation, such as evacuation criteria, how to transport a patient on life support, and where to transport inpatients, remain unsolved and are repeatedly faced during disasters. Even though hospital evacuation can be planned before a disaster, it is very difficult if it is necessary suddenly. Hospital BCPs should contain the assumption of hospital evacuation needs.

406 It is impossible to carry out quick and effective disaster response and restoration 407 processes without a process of "selection and concentration" in handling limited human 408 and material resources. During the 2018 torrential rains in west Japan, a hospital in which 409 the director had decided on the priority of business restorations and RTO got an earlier 410 restart when compared to a hospital that had a plan without an RTO (Yuasa et al. 2019). 411 It is important to decide on critical operations and hospital policies based on how the 412 hospital should contribute to the community during a disaster. This decision needs the 413 understanding and determination of hospital executives.

The capacity and planning necessary to receive support should be considered an important component of resource management. A hospital can survive and restore the affected area by receiving and utilizing support from outside efficiently. At the time of the 2011 GEJET, we found that the support received largely depended on how or to whom the support would be ordered, and who would manage it (Sasaki et al. 2015). As the opportunity to receive support (becoming a hospital affected by disaster) is very rare, 420 capacity building through education is critical. Potential recipients cannot build up their 421 capability of receiving support without appropriate imagination, education, and training. 422 In Japan, the Ministry of Health, Labour and Welfare (MHLW) made it mandatory for 423 every DBH to establish its own BCP and to conduct training (Ministry of Health 2018). 424 However, non-DBH, which accounts for 90% of Japanese hospitals, are not mandated to 425 do so. A hospital must play the role of a community safety structure in collaboration with 426 other medical and relevant organizations during a disaster. As a disaster can strike 427 anywhere, at any time, and target anybody, DBH, non-DBH, and other relevant 428 organizations should develop their own BCPs and BCM. Developing a BCP and BCM 429 itself takes a lot of time and effort but leads to fruitful results and future. 430 431 Limitations 432 In this scoping review, we searched the literature listed on PubMed extensively. However, 433 we did not look up other databases. Thus, there may be some relevant articles that were 434 not selected. It was not possible to directly compare the diversity in the type of hazards, 435 loco-regional contexts of vulnerability, and coping capacity including the difference in 436 health insurance, public health and medical systems, and cultural differences, in the 437 literature. However, the existence of such a difference itself suggests the necessity for 438 BCPs and BCM in each context in any hospital in the world. 439 440 Conclusion 441 Through this scoping review, we found a universal and common feature of hospital 442 BCPs with a diverse range of variabilities based on the era, region, types of hazards, 443 regional and local contexts of vulnerability, and coping capacities. Considering such 444 characteristics and our unforeseen experiences of the 2011 GEJET, we suggest the 445 following point as universal components for hospital BCPs with fewer assumptions of 446 specific hazards so that our hospital can be resilient in dealing with various situations 447 during a disaster: alternative methods and resources, priority of operations, and resource 448 management. Regardless of the type of hazard and loco-regional context, the 449 development of BCPs and BCM adopting integral components while considering various 450 types of disaster damage can help build hospital resilience to address disasters in the 451 future. 452 453 Acknowledgment 454 The authors would like to thank administrative members, Makoto Abe, Chikara Sakurai, 455 Ikunori Yamazaki, Toru Okada, and Kentaro Ujiie from the Division of Structure Design

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462	Conflict of interest
463	The authors declare no conflict of interest.
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732	

734 **Figure legends**

735 Fig. 1. Related articles identifying the process followed in this study.

We searched PubMed using BCP-related terms and identified 1452 articles, including
overlapping ones. We excluded duplicates, articles with no valid abstract, articles that
were not related to health, medical, or BCP fields. We included 97 articles in this study.

739

Fig. 2. Trends in the number of BCP articles in public health and medical fields.

The dark bar indicates the annual number of BCP articles in the public health and
medical fields, and the light bar indicates the cumulative number of BCP articles in public
health and medical fields.

744

745 Fig. 3. Process to develop the TUH BCP

- A brief committee meeting was held once a month, where various kinds of
- 747 investigations were carried out. Each investigation (each step) took one month except
- for Steps 3 and 4, which took two months each. The results of this investigation were
- reported at the next committee meeting to arrive at a consensus.
- 750

751 Fig. 4. The list of critical operations and estimated RTO

This is a representative table of entire hospital. Every department should have a similarindividual table.

- Each row contains department name, critical operations and estimated RTO (colored
- column). Green means there is no impact on patient's health condition or social trust to
- the hospital; yellow means there is a possibility that some patient's condition may be
- aggravated or partial loss of social trust; Red means there is a possibility that some
- patient may die, and the loss of social trust.
- 759 Before the column turns into red from yellow, each department must resume the critical
- 760 operations by alternative methods or resources. By introducing the idea of RTO, we can
- 761 prioritize the critical operations.