



Original Research

Synthesis and characterization of manganese containing mesoporous bioactive glass nanoparticles for biomedical applications

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Abstract

Mesoporous bioactive glass (BG) nanoparticles based in the system: SiO₂-P₂O₅-CaO-MnO were synthesized via a modified Stöber process at various concentrations of Mn (0–7 mol %). The synthesized manganese-doped BG nanoparticles were characterized in terms of morphology, composition, in vitro bioactivity and antibacterial activity. Scanning electron microscopy (SEM), transmission electron microscopy (TEM) and Brunauer–Emmett–Teller (BET) analysis confirmed that the particles had spherical morphology (mean particle size: 110 nm) with disordered mesoporous structure. Energy dispersive X-ray spectroscopy (EDX) confirmed the presence of Mn, Ca, Si and P in the synthesized Mn-doped BG particles. Moreover, X-ray diffraction (XRD) analysis showed that Mn has been incorporated in the amorphous silica network (bioactive glass). Moreover, it was found that manganese-doped BG particles form apatite crystals upon immersion in simulated body fluid (SBF). Inductively coupled plasma atomic emission spectroscopy (ICP-OES) measurements confirmed that Mn is released in a sustained manner, which provided antibacterial effect against *Bacillus subtilis*, *Pseudomonas aeruginosa* and *Staphylococcus aureus*. The results indicate that the incorporation of Mn in the bioactive glass network is an effective strategy to develop novel multifunctional BG nanoparticles for bone tissue engineering.

1 Introduction

Bone tissue engineering (BTE) is an interdisciplinary approach, which provides strategies for the repair and regeneration of bone [1]. BTE usually involves the application of a 3D scaffold fabricated from bioactive materials,

which have suitable chemical composition and mechanical properties [1–3]. Synthetic materials such as bioactive glasses, hydroxyapatite or their composites with biopolymers are used for developing BTE scaffolds, bone filling materials and coatings in biomedical implants [4, 5]. 45S5 bioactive glass (BG) (45 SiO₂-24.5 Na₂O-24.5 CaO-6 P₂O₅ (wt%)), first developed by Hench et al. [6] more than 40 years ago, is capable to turn on the body's own regenerative system leading to new tissue formation [7, 8]. It has been shown that the rapid mineralization induced by 45S5 BG is due to the release of Ca and phosphate ions in critical concentrations, inducing bone cells to proliferate and grow [7]. Moreover, the release of Si species has been shown to regulate gene expression in osteoblastic cells [9, 10] while the angiogenic effect of 45S5 BG has been also reported [11, 12].

Several other types of bioactive glasses such as 58S (60 SiO₂- 36 CaO- 4 P₂O₅ (mol %)), 1393 (53 SiO₂- 20 CaO- 6 Na₂O- 4 P₂O₅- 12 K₂O- 5 MgO (wt%)) and 70S30C (70 SiO₂- 30 CaO (mol %)) among many others have also been developed, which exhibit bioactivity and biocompatibility [7, 13, 14]. Furthermore, modifications have been done in

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the nominal 45S5 BG composition by incorporating different biologically active elements [15] such as cerium [2], gallium [16], cobalt [17], copper [18], strontium [19], lithium [20], niobium [21], boron [22] and zinc [23]. These metallic ions can enhance bioactivity and impart new biological functionalities such as angiogenic and antibacterial effects.

There is limited work related to incorporation of Mn in BGs. The few available studies have shown that the presence of Mn in the BG (50 SiO₂–10 P₂O₅–40–X CaO– X MnO (mol %)) network improves bone mineralization, extracellular matrix remodeling and promotes cell adhesion [24–26]. Mn influences bone remodeling because its lower content in the body relates to the rise of concentrations of calcium and phosphate. For instance, Mn-containing hydroxyapatite has been shown to improve adhesion and proliferation of osteoblastic-like cells (MC3T3E1) [27]. Furthermore, Miola et al. [28] modified melt-derived bioactive glasses in the system SiO₂–P₂O₅–CaO–MgO–Na₂O–K₂O with Mn, which exhibited potential for osteoblast growth and osteogenic activity. Sol-gel derived Mn-doped bioactive glasses were recently reported by Barrioni et al. [29]. It was observed that Mn enhanced cell proliferation and viability of osteoblastic cells, while maintaining acceptable bioactivity. Manganese exhibits antibacterial activity at low concentration against a broad spectrum of Gram-positive and Gram-negative bacteria without being toxic for cells. The antibacterial effect is primarily associated with the release of therapeutic ions in critical concentrations. Mn ions can bind to the thiol groups, which cause the death of bacteria, i.e., Mn ions can bind to the proteins altering their structure causing rupture of bacterial walls and eventually preventing the function of DNA associated with bacteria division and replication [30–32] (Mn has been incorporated in ZnO nanoparticles and different complexes for antibacterial studies [30–32]). Due to the lack of extensive studies on Mn-containing BGs it is of importance to further investigate the effect of Mn on *in vitro* bioactivity and antibacterial effect of BGs before considering the material for *in vivo* studies.

Two processing methods are mainly used to synthesize BGs: the traditional melt quenching process and the sol-gel technique [7]. Sol-gel derived glasses offer versatility in composition, sizes and morphologies, and the sol-gel technique is particularly suitable for synthesis of nanoparticles [7]. Furthermore, sol-gel derived BGs have improved bioactivity due to the high surface area and the presence of silanol groups, which can act as nucleation sites for the formation of apatite crystals [33, 34].

The sol-gel process is the method of choice to synthesize mesoporous bioactive glasses (MBGs), which combine the textural parameters of an ordered mesoporous matrix with

high specific surface area and large pore volume. These features are especially useful in bone tissue engineering and drug delivery applications [35–37]. MBGs are promising vehicles for delivering therapeutic ions; mainly since their degradation rate and ion release capability can be adjusted through the modification of composition. The unique textural properties of these bioactive glasses enhance the bioactivity and sustain the release of biologically active molecules/ions for longer periods of time [17, 34, 38]. Different therapeutic ions including Ag⁺, Sr⁺², Cu⁺² and Co⁺² have been incorporated into MBGNs, and their release has enhanced several biological functions, as reported in literature [19, 39–42].

The focus of this research work was to synthesize for the first time Mn-containing mesoporous bioactive glass nanoparticles (Mn-MBGNs) via a modified Stöber method [43, 44]. Mesoporous bioactive glass nanoparticles were initially doped with various concentrations of Mn (0, 3, 5, 7 (mol %)). Preliminary *in vitro* bioactivity studies indicated that 5 Mn-MBNGs formed hydroxyapatite crystals upon immersion in simulated body fluid (SBF) confirming their suitability for bone tissue engineering applications. Moreover the controlled release of Mn ions induced an antibacterial effect without affecting the inherent bioactivity associated with MBGNs [29]. The antibacterial effect is primarily associated with the release of metallic ions in critical concentrations. The method utilized in this study determines the antibacterial effect in physiological conditions against relevant bacterial strains and pathogens. It was shown that the produced powder has the ability to confer antibacterial activity, it can induce antibacterial effect in scaffolds and coatings [29, 40, 45]. Thus the present results may pave the way for utilizing Mn containing mesoporous bioactive glass nanoparticles for scaffold fabrication (bone tissue engineering) and for bioactive and antibacterial coatings on metallic implants.

2 Materials and methods

2.1 Materials

Tetraethyl orthosilicate [TEOS]–99% (Sigma), triethyl phosphate [TEP]–99% (Aldrich, Germany), calcium nitrate [Ca (NO₃)₂·4H₂O] –98% (Aldrich, Germany), and manganese chloride [MnCl₂·4H₂O]–(Merck, Germany), were used as silicon, phosphorous, calcium and manganese sources, respectively. Furthermore, ethyl acetate, cetyltrimethylammonium bromide [CTAB]–(Merck, Germany), ammonium hydroxide 28% (VWR, France), distilled water (MilliQ) and absolute ethanol- 99.8% (Alfa Aesar, Germany) were used. All chemicals used were of analytical grade.

2.2 Synthesis of Mn-containing MBGNs

Mn-MBGNs were produced using a modified Stöber process [43, 44]. Firstly, 0.56 g CTAB (soft template) was dissolved in 26 ml of water under continuous stirring for 15 min. Secondly, 8 ml ethyl acetate was poured drop wise into the above solution. Thirdly, ammonium hydroxide (28%) was added to maintain pH at 10.5 and 3 ml of TEOS was added into the above solution under continuous stirring. Finally, calcium nitrate, TEP and manganese chloride were added step-wise followed by magnetic stirring for 30 min. The solution was allowed to react for 3 h. After that, the suspension was centrifuged at 7830 rpm (Centrifuge 5430R, Eppendorf, Germany) for 10 min to separate particles from the parent's solvent. This step was repeated three times. Afterwards, the precipitates were dried in an oven at 60 °C for 12 h, followed by calcination at 700 °C (heating rate of 2 °C/min) for 5 h.

Moreover, it is important to mention that during the washing steps, the unreacted precursors and remaining salts are washed out which can affect the final composition. There is always a variation in the intended (initially calculated) composition and the actual (finally obtained) composition. Further studies such as X-ray fluorescence (XRF) will be helpful to determine the actual composition of the synthesized bioactive glass. However, the desired tentative compositions are given in Table 1.

2.3 Characterization of Mn-MBGNs

The surface morphology of the as synthesized MBGNs was analyzed by field emission scanning electron microscopy (FE-SEM, LEO 435VP, Carl Zeiss™ AG) at an energy of 5 kV and by transmission electron microscopy (TEM, FEI Talos F200S microscope) operating at an accelerating voltage of 200 kV. For the TEM observation, samples were deposited on a Holey Carbon Film on a copper grid. SEM samples were sputtered coated (Q150/ S, Quorum Technologies™) with gold prior to FESEM analysis to prevent the effect of charging. Compositional analysis of the powders was done qualitatively using energy-dispersive x-ray spectroscopy (EDX) at 15 kV (LEO 435VP, Carl Zeiss™

Table 1 Nominal composition of as-synthesized mesoporous bioactive glass nanoparticles

Bioactive glass types	Compositions (mol %)			
	SiO ₂	CaO	P ₂ O ₅	MnO
MBGNs	50	40	10	0
3 Mn-MBGNs	50	37	10	3
5 Mn-MBGNs	50	35	10	5
7 Mn-MBGNs	50	33	10	7

AG). Fourier Transform Infrared spectroscopy (Nicolet 6700 FTIR spectrometer, Thermo Scientific™, USA) was carried out in transmission mode at the wavenumber ranging from 4000 to 400 cm⁻¹ at a resolution of 4 cm⁻¹. X-ray diffraction (XRD) analysis was performed using X-ray diffractometer (D8 Advance, Bruker™) in the range of 10° to 60° with a step size of 0.010° and dwell time of 1° per minute. Cu K α radiation was used. Prior to XRD measurements, the powders were dispersed on low background silicon wafer (Bruker AXS). N₂-physisorption was performed in a Quadrasorb™ SI gas adsorption analyzer at 77 K for surface area and pore size analyses. Prior to the measurements, the pre-treatment of samples was carried out for 12 h at 300 °C in vacuum.

2.4 In vitro bioactivity assessment

The bioactivity of the synthesized MBGNs was accessed by immersion in Simulated Body Fluid (SBF), as introduced by Kokubo et al. [46]. The synthesized particles (20 mg) were pressed into pellets, which were immersed in 40 mL of SBF and incubated at 37 °C for 7, 14 and 21 days. At each time point samples were removed from SBF, rinsed with distilled water and dried in an oven at 60 °C. The dried samples were subsequently characterized using FE-SEM, EDX and XRD to detect the possible formation of hydroxyapatite (HAp) crystals.

2.5 Antibacterial study of Mn-MBGNs

Mn-doped bioactive glass pellets were investigated for the antibacterial affect against *Bacillus subtilis* (*B. subtilis*) strain 168, *Escherichia coli* (*E. coli*) C600, *Pseudomonas aeruginosa* (*P. aeruginosa*) PAO1 and *Staphylococcus aureus* (*S. aureus*) DSM20231. The bacteria cultures were prepared by inoculating 5 ml of Lura Bertani (LB) medium [47] with each bacterial strain, followed by incubation at 37 °C for 16 h. 20 μ l aliquots of the overnight cultures were transferred to the wells of a sterile 6 well cell culture plate (Greiner, Frickenhausen, Germany) filled with 1980 μ l of fresh LB medium. Finally, Mn-MBGNs pellets and MBGNs pellets (control sample) were immersed in the well plates. The prepared well plates were incubated for 3 days at 37 °C.

2.6 Ion release in DMEM

Ion release characteristics of synthesized Mn-MBGNs, soaked in Dulbecco's Modified Eagle Medium (DMEM; Sigma-Aldrich, Germany), were quantified using an inductively coupled plasma-optical emission spectrometer (ICP-OES, Opteima 8300, Pekrin Elmer). For the ICP-OES analysis 6-point calibrations (100, 50, 25, 10, 5 and 1 ppm)

were performed by diluting certified standards. Samples were measured in triplicate and mean values with standard deviations are reported. Briefly, 60 mg of each type of samples were soaked in 40 ml of DMEM at 37 °C. At each predetermined time point, 5 ml of supernatant liquid was taken out for elemental analysis and diluted with deionized water. The fresh DMEM was refilled to maintain constant the total DMEM volume.

3 Results

3.1 Morphological and structural characteristic of MBGNs

The morphology of synthesized mesoporous bioactive glass nanoparticles doped with different concentrations of manganese (0, 3, 5 and 7 mol %) was observed by FE-SEM, as presented in Fig. 1.

TEM and all other material characterization results (BET, EDX, FTIR, XRD, ICP-OES, *in vitro* bioactivity and anti-bacterial activity) are shown only for 5 Mn-MBGNs (Fig. 2) because SEM results (Fig. 1) showed that the morphology of the synthesized mesoporous bioactive glass nanoparticles

is affected at higher Mn content (7 Mn-MBGNs). Moreover, previous studies have also shown that 5 mol % Mn addition to bioactive glass particles does not negatively affect the bioactivity but supports the proliferation of osteoblastic cells [28, 29]. Thus, we selected 5 Mn-MBGNs as the optimum composition for the further characterization of Mn doped MBGNs. TEM (Fig. 2) and other characterization results (Figs. 3–6) on MBGNs are presented in this section in order to demonstrate the effect of Mn on the properties of mesoporous bioactive glass nanoparticles.

Energy-dispersive X-ray spectroscopic (EDX) analysis confirmed the incorporation of P and Mn in the MBGNs, as shown in Fig. 3, while Fig. 4 shows the EDX mapping analysis of 5 Mn-MBGNs confirming that Ca (yellow), Mn (red) and Si (blue) are uniformly distributed in the nanoparticles.

Figure 5 shows the nitrogen adsorption-desorption isotherms and the pore size distributions of synthesized MBGNs and 5 Mn-MBGNs. The textural properties of samples derived from nitrogen-sorption analysis are displayed in Table 2.

XRD patterns of MBGNs and 5 Mn-MBGNs which were sintered at 700 °C are shown in Fig. 6. All XRD patterns are quite identical with no significant difference in doped and

Fig. 1 SEM images showing the morphology of the synthesized BG particles: (a) MBGNs, (b) 3 Mn-MBGNs, (c) 5 Mn-MBGNs and (d) 7 Mn-MBGNs

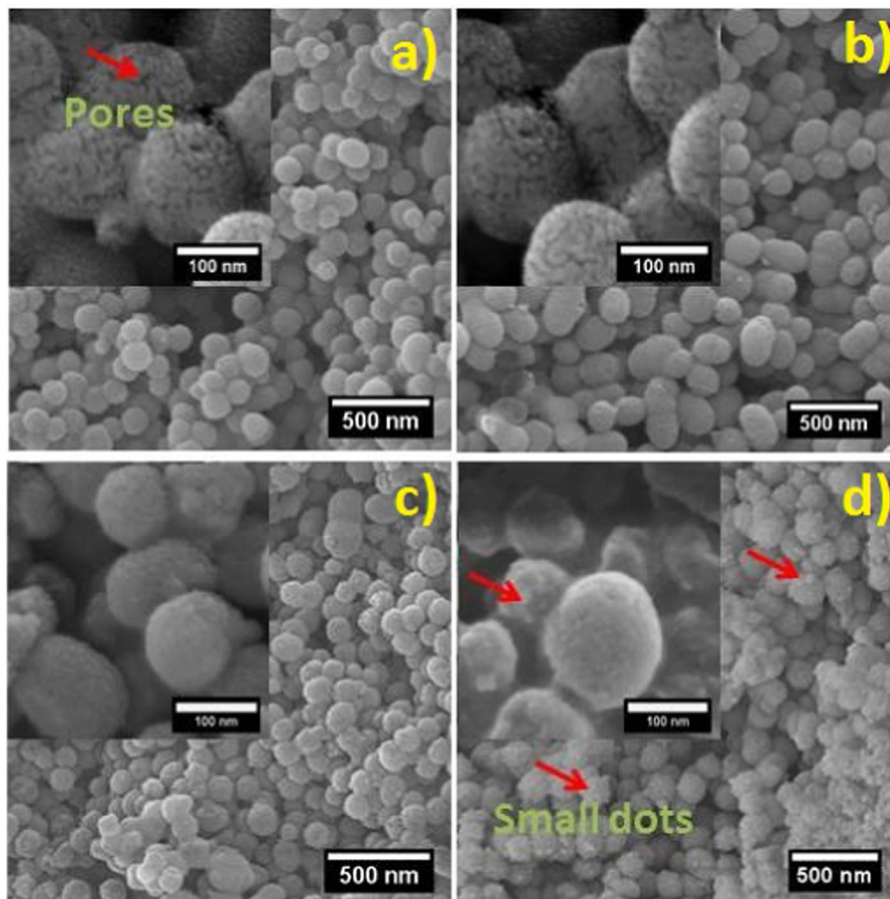


Fig. 2 TEM images of (a) MBGNs and (b) 5 Mn-MBGNs

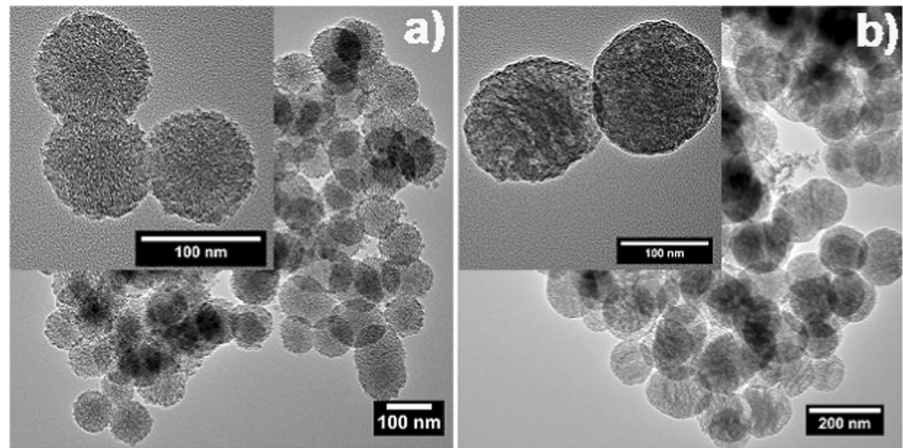


Fig. 3 EDX spectra of the synthesized BG particles (a) MBGNs and (b) 5 Mn-MBGNs

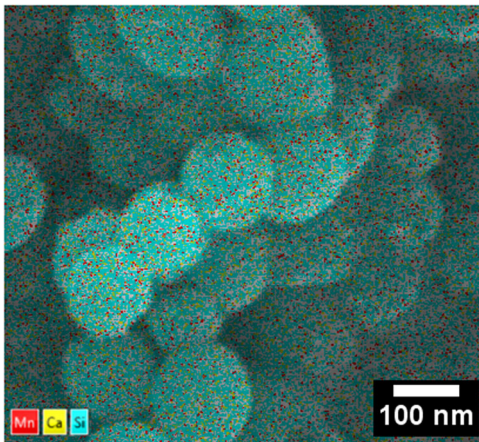
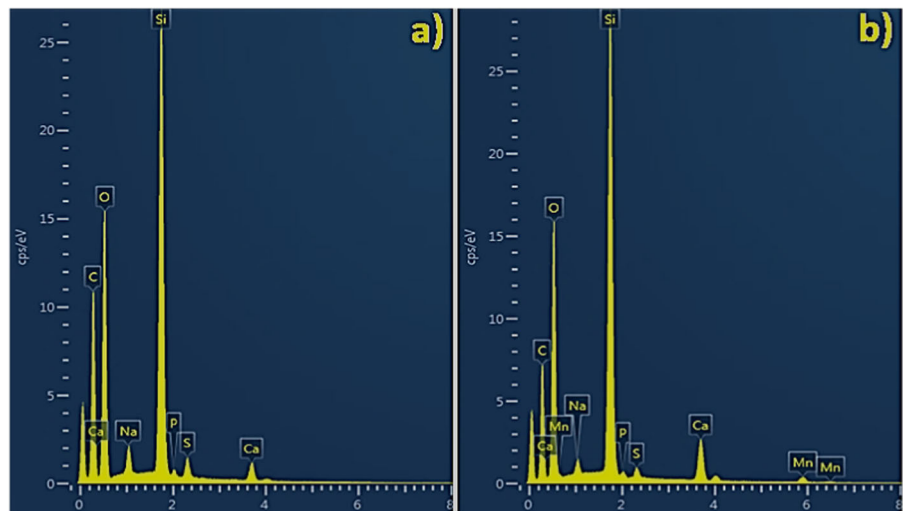


Fig. 4 EDX mapping analysis of 5 Mn-MBGNs showing that Ca (yellow), Mn (red) and Si (blue) are uniformly distributed in the nanoparticles

un-doped conditions. A broad band in the range of 20° – 34° (2θ) was observed, which indicates the amorphous nature of all samples. The molecular structure of the synthesized

bioactive glasses and the effect of Mn on the glass network were studied by FTIR spectroscopy (Fig. 6 - left).

3.1.1 In vitro bioactivity of Mn-MBNGs

SEM analysis showed the change in the morphology of particles (MBGNs, 5 Mn-MBGNs) upon immersion in SBF for 7 days (Fig. 7).

EDX spectra demonstrate an increase in the intensity of P and Ca peaks and a decrease in the intensity of Si peaks of MBGNs and 5 Mn-MBGNs after immersion in SBF (Fig. 8), which is related to the deposition of calcium phosphates [48, 49].

Furthermore, XRD results support the formation of hydroxyapatite (HAp) crystals after immersion in SBF (Fig. 9).

3.1.2 Ion release from nanoparticles in DMEM

Figure 10 shows the cumulative ion release (measured in ppm) of 5 Mn-MBGNs powder, when immersed in DMEM

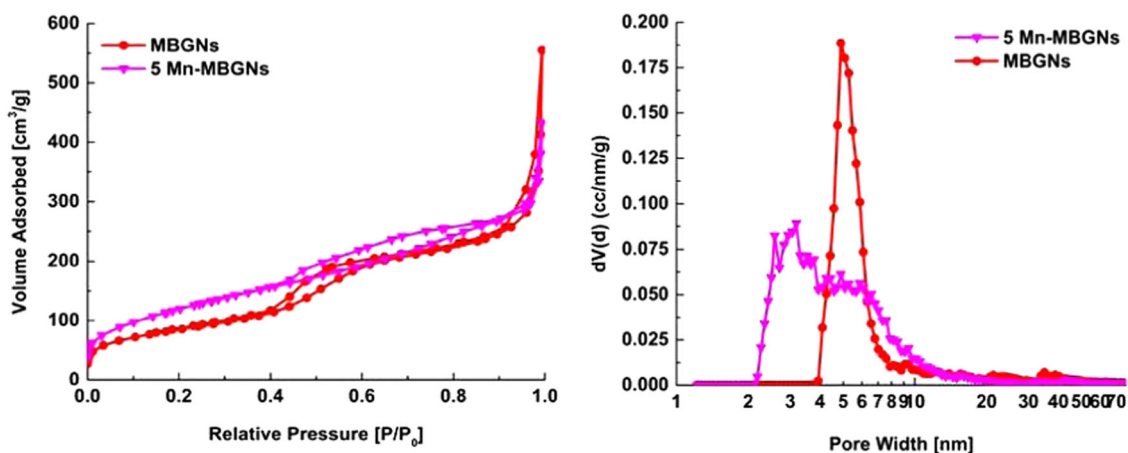


Fig. 5 Nitrogen adsorption-desorption isotherms of synthesized bioactive glass nanoparticles (left) and pore size distribution (right)

Table 2 Textural properties of synthesized BG nanoparticles

Bioactive glass types	BET surface area (m ² /g)	Total pore volume ^a (cm ³ /g)	Average pore diameter (nm)
MBGNs	309	0.86	11.1
5 Mn-MBGNs	444	0.70	6.03

^aTotal pore volume at P/P₀ = 0.997

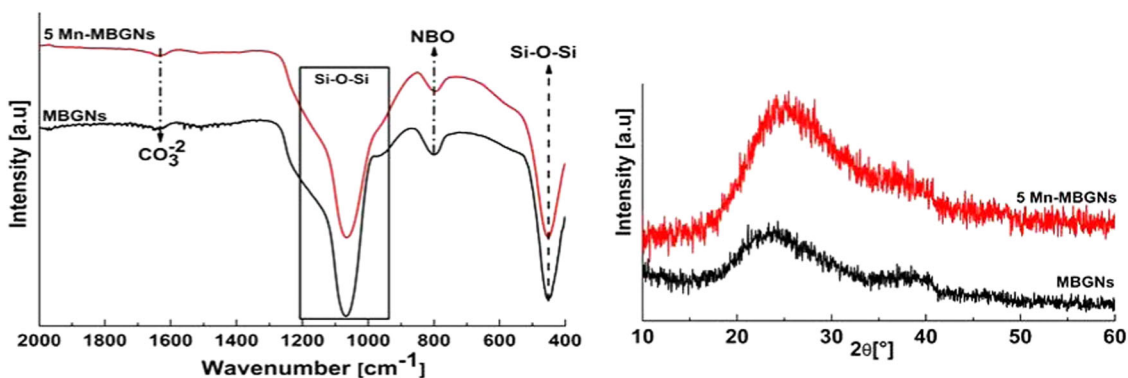


Fig. 6 XRD analysis (right) and FTIR spectra (left) of the synthesized BG nanoparticles doped with various concentrations of Mn

for 15 days. DMEM is used to access the degradation behavior of the materials in a relevant cell culture environment [50]. Generally, the release of Ca²⁺, SiO₄⁴⁻, PO₄³⁻ and Mn²⁺ ions increases with increase in soaking time [18].

3.1.3 Antibacterial activity of BG nanoparticles

The antibacterial activity of the new BG nanoparticles was investigated against *B. subtilis* and *E. coli*, two widely used model species for Gram-positive and Gram-negative bacteria, as well as of *P. aeruginosa* and *S. aureus*, two human pathogens frequently found connected to hospital infections. Results are shown in Fig. 11. The optical density of cultures was measured at 600 nm (OD₆₀₀). MBGN showed

antibacterial activity in LB medium in order of *P. aeruginosa* > *E. coli* > *B. subtilis* > *S. aureus*, as shown in Table 3.

4 Discussion

4.1 Bioactive glass nanoparticle morphology and composition

SEM images (Fig. 1) of the synthesized mesoporous bioactive glass nanoparticles showed the effect of Mn addition at various concentrations. It was observed that the addition of Mn precursors above the threshold value (5 mol % Mn) affected the morphology of particles. For instance,

Fig. 7 SEM images showing the change in the morphology of particles after immersion in SBF: **(a)** MBGNs after 7 days, **(b)** MBGNs after 21 days, **(c)** 5 Mn-MBGNs after 7 days, **(d)** 5 Mn-MBGNs after 21 days

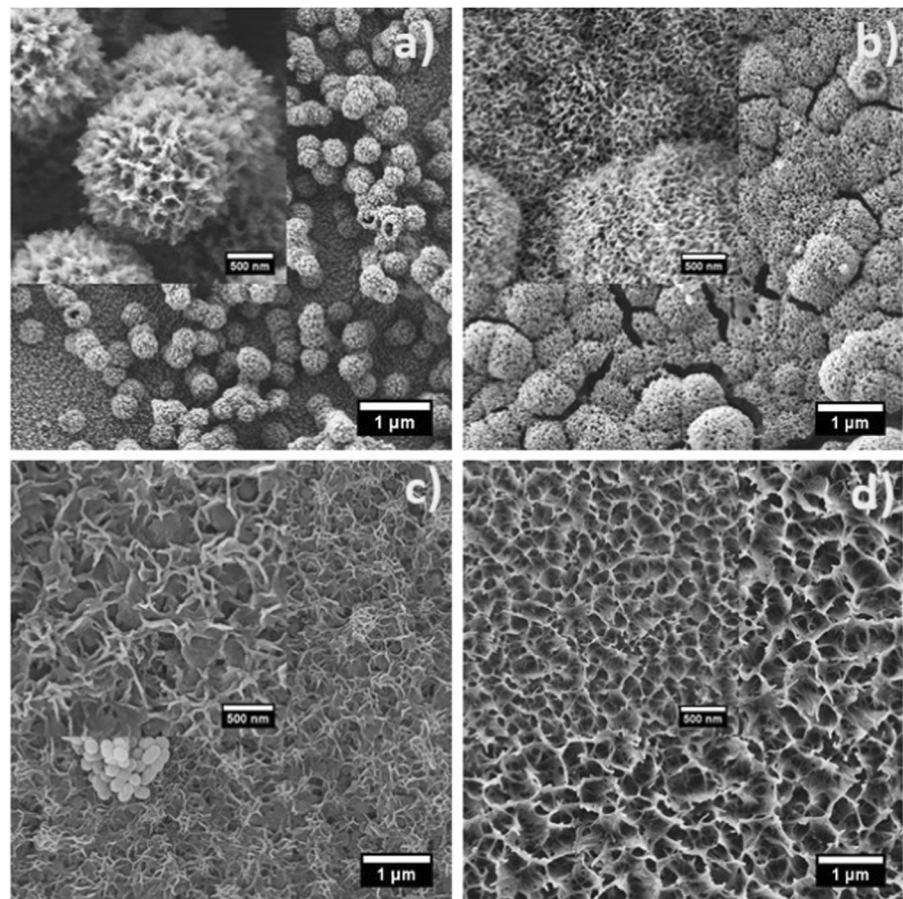
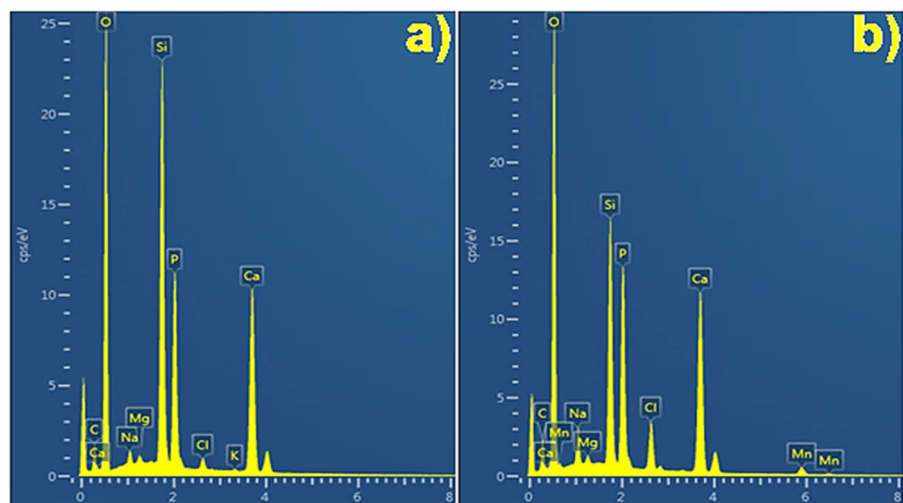


Fig. 8 EDX analysis showing the change in elemental composition of Ca, Si and P after immersion in SBF: **(a)** MBGNs after 21 days, **(b)** 5 Mn-MBGNs after 21 days



MBGNs showed a smooth surface in contrast to 7 Mn-MBGNs, which have relatively rough surfaces exhibiting small dots that could be due to adsorbed silica particles on the surface (Fig. 1d) [51]. It has been reported that a relatively high amount of metallic ions during synthesis affects condensation and shifts the growth equilibrium, which may lead to an increase of the surface roughness of particles

[52, 53]. Thus, we conclude that the synthesized MBGNs (doped and un-doped) exhibited the typical characteristics (shape, uniformity and dispersion) of silicate particles synthesized by the Stöber method [54].

Manganese-doped bioactive glass nanoparticles (Mn-MBGNs) developed in this study are uniform, well dispersed and show a spheroidal morphology with particle

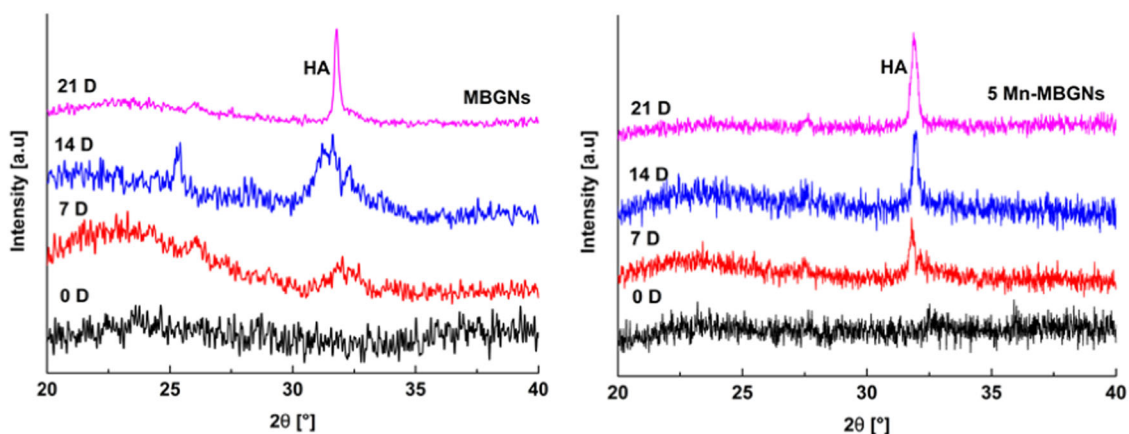


Fig. 9 XRD patterns before and after treatment in SBF for 7, 14 and 21 days of MBGNs (left) and 5 Mn-MBGNs (right)

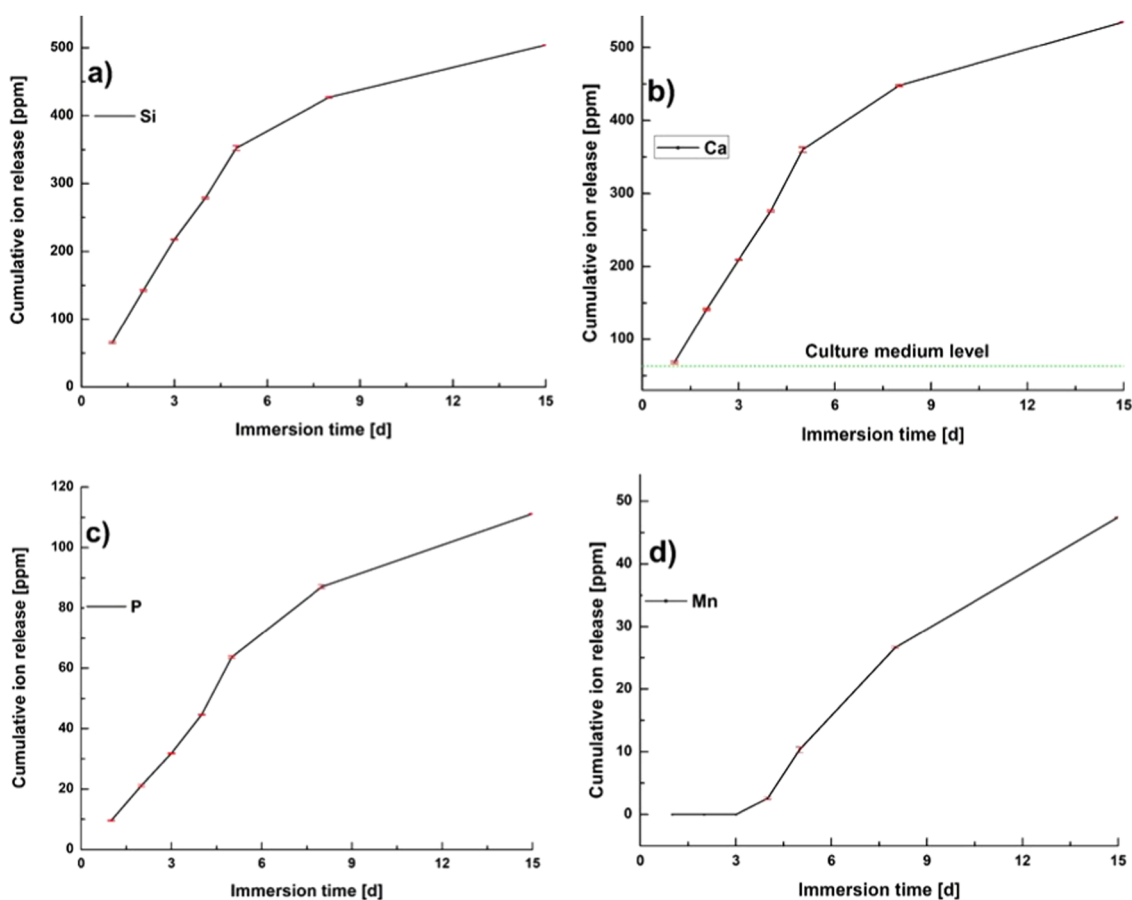


Fig. 10 Cumulative ion release profile of 5 Mn-MBGNs in DMEM for 15 days. Ca, Si and P ions show an initial burst release followed by slow release. Initially up to three days no Mn release was observed and

after that a sustained release can be noticed (S.D. was obtained from three samples)

sizes in the range (110 ± 10) nm (Fig. 1). The particle size was measured by the “Image J” software by measuring 100 particles (observed in SEM images, Fig. 1) for each prepared bioactive glass composition. The surface properties of the particles play an important role in agglomeration. High surface area to volume ratio of nanoparticles provides a very

high total surface energy of the system, which can be reduced e.g., by ripening, adsorption, aggregation or agglomeration, i.e., the formation of larger structures. Moreover, formation of agglomerates is due to the strong van der Waals interaction forces between the particles [55]. The particle size of MBGNs and 5 Mn-MBGNs was fairly

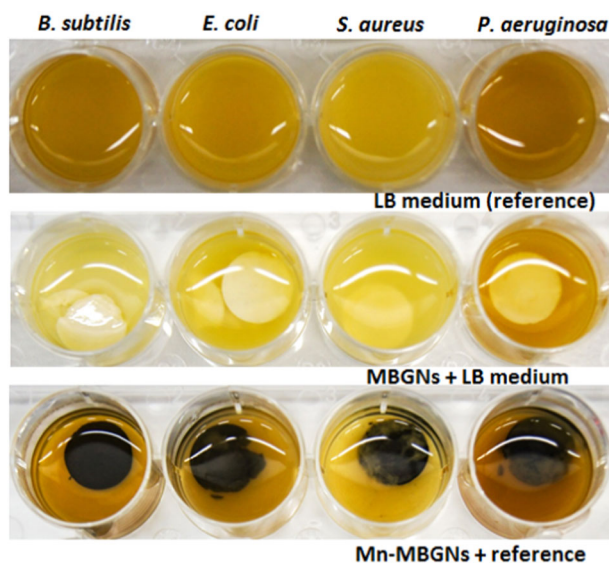


Fig. 11 Antibacterial susceptibility test of synthesized MBGNs and 5 Mn-MBGNs pellets against different bacterial strains, which shows a decrease in turbidity of the growth medium after immersion the pellets in the bacteria culture 6-well plates. The pellets are incubated for 3 days at 37 °C

Table 3 Antibacterial susceptibility test showing a relative decrease in the OD₆₀₀ after immersion of MBGNs pellets in the bacteria culture well plates

Species	LB without MBGN addition	LB with added MBGN pellet
<i>B. subtilis</i>	5.0	2.5
<i>E. coli</i>	7.0	0.5
<i>P. aeruginosa</i>	14.5	0.1
<i>S. aureus</i>	7.0	4.5

Experiments were carried out in duplicate with similar results

similar, which could be due to the same valence state of Ca and Mn. Recently, Barrioni et al. [29] described that Mn replaces calcium in the glass network due to the same valence state (+2). A similar effect (substitution of Ca with Mn) is hypothesized to occur in this study. However, Mn can also exist as Mn (III), Mn (IV), and Mn (VII) but in that case substitution of Mn with calcium would be less likely. Mn (II) is expected to be most stable under the moderate conditions / aqueous environment under which the particles were synthesized. Indeed further studies to determine the valence state of Mn in the glass network are required, this being however beyond the scope of the present investigation.

As indicated above, on the basis of the SEM results (Fig. 1) we chose MBGNs and 5 Mn-MBGNs for TEM analysis. It was shown (Fig. 2a) that MBGNs particles have spherical morphology with average particle size of 110 ± 10 nm (particle size was measured by "Image J"). It was

possible to observe on high magnification TEM images that MBGNs particles have disordered porous structure (inset of Fig. 2a). Figure 2b confirmed that 5 Mn-MBGNs particles also exhibit spherical morphology with average particle size of 100 ± 10 nm. The particle sizes of MBGNs and 5 Mn-MBGNs were statistically similar. Moreover, textural properties of MBGNs and 5 Mn-MBGNs derived from nitrogen-sorption analysis indicated IUPAC Type IV isotherms, which confirmed the presence of mesoporosity. Moreover, high nitrogen uptake is observed at $P/P_0 \approx 0.99$, which indicates that the samples exhibit nano to submicron-sized particles. MBGNs exhibit a sharp nitrogen uptake at relative pressure (P/P_0) of 0.40–0.50 that corresponds to the presence of medium size mesopores (4–10 nm). The average pore size decreases by incorporating Mn (also reported in [29]), as illustrated in Table 2. Nevertheless, addition of manganese led to the formation of small, medium and large size mesopores resulting in the increased BET surface area (Table 2). TEM images (Fig. 2) and BET results (Table 2) confirmed the mesoporous structure of the particles, which is relevant in relation to their in vitro bioactivity (higher surface porosity leads to high surface area [56]). Furthermore, porous structures provide potential for loading drugs or biomolecules, which becomes important when considering applications of MBGNs as drug delivery carriers [57, 58].

In the context of the morphological studies of the synthesized mesoporous bioactive glass nanoparticles, we performed a qualitative compositional analysis by EDX on MBGNs and 5 Mn-MBGNs (Fig. 3). Ca, P, Si peaks in the EDX spectrum confirm their presence in MBGNs particles (Fig. 3A). Figure 3b indicates the presence of a Mn peak in addition to the Ca, P and Si peaks, which corresponds to the addition of Mn in MBGNs. The calculated molar ratio ($\text{Ca/Si} (0.1288) + \text{Mn/Si} (0.0080)$) in 5 Mn-MBGNs was close to the $\text{Ca/Si} (0.1302)$ ratio of MBGNs, which indicates that Mn has been incorporated in the silicate network. A similar approach has been used to determine the incorporation of copper in the silicate network by Bari et al. [53]. Furthermore, the incorporation of Mn in the silica network has been shown by XRD analysis by Barrioni, et al. [29] who did not observe any peak related to the MnCl_2 precursor. It is clear that further studies such as NMR spectroscopy measurements will be helpful to determine precisely the role of Mn in the glass network. Furthermore, EDX mapping investigated the distribution of elements in 5 Mn-MBGNs, which showed that Mn, Ca, Si were evenly distributed in the particles (Fig. 4).

After acquiring conclusive evidence about the presence of Mn in the synthesized MBGNs, XRD analysis revealed the amorphous structure of MBGNs and 5 Mn-MBGNs (Fig. 6), represented by the broad halo in the range of 20° – 34° (2θ). Moreover, XRD patterns did not show any

crystalline peak related to the Mn reagent, which may indicate that Mn has been incorporated in the glass structure. BGs having amorphous structure exhibit better dissolution rates, which results in higher bioactivity compared to BGs containing crystalline phases [29, 59].

The molecular structure of the synthesized bioactive glasses and the effect of Mn on the glass network were studied by FTIR spectroscopy (Fig. 6). The presence of bands at 455 cm^{-1} and 1067 cm^{-1} can be assigned to Si–O–Si stretching and Si–O–Si bending modes, respectively [60]. FTIR spectra show the peak at 1635 cm^{-1} , which is ascribed to the carbonate band in MBGNs. Nevertheless, the intensity of non-bridging oxygen (NBO) peak in the silica network (observed at 799 cm^{-1} for MBGNs [18, 44]) decreased relatively with the addition of Mn (Fig. 6), which could be due to the bonding between unbonded oxygen (in the silica network) and Mn. However, the reduction in the intensity of NBO with the addition of Mn cannot be considered as an evidence of Mn acting as network modifier.

4.2 Bioactivity in SBF

The formation of hydroxyapatite (HA) crystals on the surface of biomaterials upon immersion in SBF is the qualitative indication of the bone bonding ability of materials, particularly bioactive glasses and ceramics [5–7, 48]. The rate of formation of HA crystals on BGs in SBF depends on several factors such as; glass composition, surface topography and dissolution rate [29, 61, 62]. In this study, the bioactivity of MBGNs and 5 Mn-MBGNs was assessed. SEM analysis showed the change in the morphology of particles (MBGNs, 5 Mn-MBGNs) upon immersion in SBF for 7 days (Fig. 7). The typical porous structure of apatite crystals was observed on the particles [48, 63]. Moreover, with the increase in immersion time plate like crystals were seen to grow on the surface of the 5 Mn-MBGNs, as shown in Fig. 7c, d. The plate like morphology suggests the formation of calcium enriched apatite [48, 49]. The pH of SBF is 7.40 which is above the isoelectric point of the particles. This means that the surface charge of the particles was negative when immersed in SBF, which may have led to the adsorption of Ca^{2+} ions from the SBF solution and eventually to the formation of a crystalline layer of calcium enriched hydroxyapatite, as shown in Fig. 7c, d (described in refs. [48, 64]). However, MBGNs showed a needle like morphology in the high magnification images, as shown in Fig. 7a, b. Such needle like crystals indicate the formation calcium deficient apatite. The reason could be the fact that MBGNs are relatively less negatively charged at pH of 7.40. Thus, leading to less adsorption of Ca^{2+} ions from the SBF solution and eventually to the formation of a crystalline layer of calcium

deficient hydroxyapatite, as shown in Fig. 7a, b (as described in refs. [49, 63]).

EDX spectra demonstrated an increase in the intensity of P and Ca peaks and a decrease in the intensity of Si peaks of MBGNs and 5 Mn-MBGNs after immersion in SBF (Fig. 8), which is related to the deposition of calcium phosphates [48, 49]. Furthermore, XRD results support the formation of hydroxyapatite (HAp) crystals after immersion in SBF. XRD patterns for MBGNs and 5 Mn-MBGNs (Fig. 9) show a semi crystalline phase with the main peak at 32° , after 7 days of immersion in SBF. The crystalline pattern of the new phase matches with the XRD pattern of hydroxyapatite (JCPDS 72-1243). Moreover, the relative intensity of the peak at 32° increases with increase in immersion time for both types of glasses, as shown in Fig. 9. In general, the EDX and XRD results are compatible with previous results of Zheng et al. [18], who reported the in vitro bioactivity of monodispersed Cu doped bioactive glass nanoparticles in simulated body fluid (SBF). It can be concluded on the basis of bioactivity results in SBF that the release of Mn ions (illustrated by the ICP-OES results) after 7 days improves the bioactivity of the synthesized bioactive glass particles. The reason for the improved bioactivity associated with the 5 Mn-MBGNs is likely the higher dissolution rate of the particles in comparison to MBGNs [56]. This increase in the dissolution rate could be associated with the increased surface area (decrease in pore size), as shown by the BET results (Table 2). However, the relatively slow mineralization kinetics of MBGNs can be due to the relatively low surface area of these particles in comparison to that of 5 Mn-MBGNs. Nevertheless, long term in vitro bioactivity and in vivo studies should be done to verify the behavior of Mn-doped bioactive glasses in more relevant physiological conditions.

Figure 10 shows the cumulative ion release (measured in ppm) of 5 Mn-MBGNs powder, when immersed in DMEM for 15 days. DMEM is used to access the degradation behavior of the materials in a relevant cell culture environment [50]. DMEM contains approx. 62 ppm of Ca ions [50] which is subtracted from the release profile of Ca, as shown in Fig. 10d. The error bars in Fig. 10 indicate the standard deviation of the respective concentrations, which was calculated from three single determinations. Si and Ca ions show a rapid release in the first 5 days, followed by a relatively slow release up to 15 days. The phosphorous (P) ion concentration also increased with soaking time. However, the cumulative release of P species is lesser in comparison to that of Si and Ca, due to the lower amount of P present in the synthesized bioactive glass. Initially for 3 days, no release of Mn ions could be detected; afterwards, Mn ions were released slowly with the cumulative release of 47 ppm after 15 days. A Mn-depleted surface layer likely caused low Mn levels for 1d / 3d immersion times which

were not detectable. In another study, 5 % Mn doped bioactive glass (sol-gel synthesized) showed cumulative ionic release of Si, P, Ca and Mn: 360, 83, 850 and 11 ppm, respectively [29]. However slight variations in the ion release concentration have been observed among different researchers, as well as in the current study, possibly due to differences in the synthesis methods and elements incorporated in the glass network.

On the basis of the ICP-OES results Mn ion release was confirmed to occur in a controlled and sustained manner. It is important to highlight that the release of Si and Ca ions indicates that the synthesized bioactive glasses are degradable, which is relevant for bone healing and regeneration. Furthermore, the release of biological active ions is expected to improve the particles bioactivity [6, 7].

Generally, the release of Ca^{2+} , SiO_4^{-4} , PO_4^{3-} and Mn^{2+} ions increases with increase in soaking time [18]. Hence the data suggest that the bioactive glass chemistry can be adjusted to release an appropriate amount of different ions such as Mn, Si, Ca and P, depending on the applications. However, a long-term Mn release study should be done in order to investigate in detail the release kinetics of Mn-doped bioactive glasses in realistic conditions.

It is important to highlight that the ion release study was done in DMEM in contrast to the bioactivity study, which was carried out in SBF. The reason was that DMEM can access the degradability of materials in more relevant physiological conditions because it contains potassium, calcium, and amino acids (SBF contains the ionic concentration of human blood plasma but it does not contain proteins [18, 43]).

4.3 Antibacterial activity

To test the antibacterial activity of BGs, growth of *B. subtilis* and *E. coli*, two widely used model species for Gram-positive and Gram-negative bacteria, as well as of *P. aeruginosa* and *S. aureus*, two human pathogens frequently found connected to nosocomial (hospital-acquired) infections, was studied. When the growth of the different bacteria was tested, compared to the reference wells without pellets, MBGNs and 5 Mn-MBGNs were found to reduce growth, as indicated by the decreased turbidity of the growth medium (Fig. 11). As a quantitative approach, the optical density of cultures was measured at 600 nm (OD_{600}). These OD_{600} measurements revealed that growth of bacteria in LB medium decreased with the addition of MBGNs. Quantitatively, MBGN showed antibacterial activity in LB medium in order of *P. aeruginosa* > *E. coli* > *B. subtilis* > *S. aureus*, as shown in Table 3. Taken together, the results indicate that MBGNs are active against bacteria including

important human pathogens. The optical density of bacterial cultures with added 5 Mn-MBGNs could not be measured due to the fact that the medium stained black over time because of the inherent color of the synthesized Mn-doped mesoporous bioactive glass nanoparticles released into the medium [59, 61, 62]. This effect was absent in case of MBGNs, which did not change the color of the medium due to the absence of Mn. 45S5 BG has been reported to exhibit antibacterial effect [49, 63], but there are only few studies on the antibacterial effect of sol gel bioactive glasses [65, 66]. The antibacterial activity of bioactive glass is usually associated with the pH increase due to BG dissolution [48, 49]. This study will pave the way for future investigations on the antibacterial activity of Mn doped BGs synthesized via sol-gel method. Furthermore, the slow release of Mn may provide long term antibacterial activity to MBGNs, which is beneficial for wound healing efficiency. The therapeutic limit for Mn ions is reported to be 5.49 ppm [29]. However, while Mn is known for its beneficial effect on integrin affinity [67], the range of Mn ion concentration that can be toxic for cells has not been clearly identified in literature. Our preliminary cell viability study (WST-8) on 5 Mn-MBGNs revealed a non-toxic behavior of this BG towards MG-63 cells (data not shown here).

5 Conclusions

In this study Mn-MBGNs particles were synthesized by a modified Stöber method. SEM and TEM observations showed that the synthesized Mn-MBGNs have a spheroidal morphology and disordered mesoporous structure. EDX and XRD analyses confirmed that Mn has been doped in the silica network. BET results elucidated that synthesized MBGNs exhibit high BET surface area and mesoporosity. However, the average pore size decreases with the increase in Mn content. Mn-doped bioactive glass particles form apatite crystals upon immersion in simulate body fluid. Elemental analysis by ICP-OES indicated a relatively slow release of Mn ions, which suggests the possibility of using Mn-MBGNs as vehicles for delivering therapeutic Mn ions. BGNs and Mn-MBGNs exhibited antibacterial activity against *B. subtilis*, *E. coli*, *P. aeruginosa* and *S. aureus*. Future work will focus on investigating possible long-term cytotoxic effects of Mn-MBGNs and on developing different drug loading strategies for these novel MBGNs.

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Compliance with ethical standards

Conflict of interest The authors declare that they have no conflict of interest.

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