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1 Title

2 Production of ethanol from mannitol by the yeast strain *Saccharomyces*
3 *paradoxus* NBRC 0259

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5 Running title

6 PRODUCTION OF ETHANOL FROM MANNITOL

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20 Key words.

21 macroalgae; yeast; mannitol; ethanol; flocculation; *Saccharomyces paradoxus*

22

23

1 **ABSTRACT**

2

3 Mannitol is a promising marine macroalgal carbon source. However, organisms that
4 produce ethanol from mannitol are limited; to date, only the yeast *Pichia angophorae*
5 and the bacterium *Escherichia coli* KO11 have been reported to possess this capacity. In
6 this study, we searched a yeast strain with a high capacity to produce ethanol from
7 mannitol and selected *Saccharomyces paradoxus* NBRC 0259 for its ability to produce
8 ethanol from mannitol. This ability was enhanced after a 3-day cultivation of this strain
9 in medium containing mannitol; the enhanced strain was renamed *S. paradoxus* NBRC
10 0259-3. We compared the ability of strain NBRC 0259-3 to produce ethanol from
11 mannitol and glucose, under several conditions, with those of *P. angophorae* and *E. coli*
12 KO11. As a result, we concluded that *S. paradoxus* NBRC 0259-3 strain is the most
13 suitable yeast strain for the production of ethanol from mannitol.

14

1 Marine biomass, including macroalgae, is a promising source of biofuels (1, 2).
2 The major advantages of macroalgae with respect to biofuels production are (i) the
3 greater productivity of macroalgae over land crops; (ii) the lack of a requirement of
4 arable land for algal cultivation, avoiding irrigation of water, use of fertilizer, etc.; and
5 (iii) the absence of lignin in macroalgae (2-4). Macroalgae comprise green, red, and
6 brown algae (4); high contents of carbohydrates have been reported in red and brown
7 algae. It is very important to develop a method for producing biofuels from the
8 carbohydrates in these algae.

9 The major carbohydrate constituents of brown algae are mannitol, the sugar
10 alcohol corresponding to mannose (5), and alginate, a linear polysaccharide consisting
11 of two monosaccharides, β -D-mannuronate (M) and its C5 epimer α -L-guluronate (G),
12 in which the two monosaccharides are arranged in three different configurations: polyM,
13 polyG, and heteropolymeric random sequences (polyMG) (6). The brown alga
14 *Laminaria japonica* contains up to 30% mannitol and 25% alginate; these and
15 subsequent figures represent percentage of dry weight (7). Zubia *et al.* reviewed the
16 contents of mannitol (up to 33%) and alginate (up to 40%) in several brown algae of
17 genera *Sargassum* and *Turbinaria* (8). Horn *et al.* also reported that the brown alga
18 *Laminaria hyperborea* contains 25% mannitol (9).

19 In order to utilize brown algae as a source for bioethanol, it will be necessary
20 to develop systems for production of ethanol from both mannitol and alginate. Two
21 such systems have been established (10). The first of these utilizes the ethanogenic
22 bioengineered *Sphingomonas* sp. strain A1 (ethanogenic strain A1) that can produce
23 13 g/L ethanol from alginate (10). Unfortunately, *Sphingomonas* sp. strain A1 is not
24 able to assimilate mannitol (11). The other established system utilizes a bioengineered

1 ethanogenic *Escherichia coli* strain that is able to produce 37 g/L ethanol from brown
2 algae (kombu; *Saccharina japonica*) containing a mixture of mannitol and alginate (12).

3 Despite the higher yield in the bacterial system, bacteria are generally sensitive
4 to ethanol (9, 13); therefore, yeast is considered to have several advantages over
5 ethanogenic bacteria, including high tolerance to ethanol and other inhibitory
6 compounds (14). Two bacterial strains, *Zymobacter palmae* and *E. coli* KO11, can
7 produce ~13 and 26 g/L ethanol from mannitol, respectively; however, both bacteria are
8 sensitive to 50 g/L ethanol (9, 13). Therefore, it would be ideal to establish a system for
9 ethanol production from alginate and mannitol that utilizes a bioengineered yeast, e.g.
10 *Saccharomyces cerevisiae*.

11 As an initial step, we envisioned a two-step fermentation in which alginate is
12 first converted to ethanol by the ethanogenic strain A1, and the remaining mannitol is
13 then converted to ethanol by yeast. Ethanol has been produced from mannitol by some
14 yeast strains, e.g., *S. cerevisiae* polyploid strain BB1 (5 g/L) and *Pichia angophorae*
15 (14.4 g/L) (9, 15, 16). By contrast, however, other *S. cerevisiae* strains, e.g., polyploid
16 BB2, haploid S288C, and haploid *Sc41 YJO*, are unable to assimilate mannitol for
17 growth (15, 17). Therefore, we decided to search for yeast suitable for production of
18 ethanol from mannitol.

19

20 **MATERIALS AND METHODS**

21

22 **Microorganisms**

23 The yeast strains used in this study are listed in Table 1. Ethanogenic
24 *Sphingomonas* sp. strain A1 (EPv104), carrying eight copies of the *Zymomonas mobilis*

1 pyruvate carboxylase gene and one copy of the *Z. mobilis* alcohol dehydrogenase gene
2 on plasmid pKS13, was described previously (10). *E. coli* strain KO11 (ATCC 55124)
3 was purchased from the American Type Culture Collection. *P. angophorae* (CBS5830)
4 (9) was purchased from CBS-KNAW Fungal Biodiversity Centre. These strains were
5 stocked at -80°C in the presence of 17% (v/v) glycerol.

6

7 **Media**

8 Complete synthetic medium without carbon source (SC-C) (pH 5.6) consisted
9 of the following (in g/L): yeast nitrogen base w/o amino acid (Becton, Dickinson and
10 Company, Sparks, MD), 6.7; -Leu Do supplement (Clontech, Palo Alto, CA), 0.69; and
11 L-Leucine (Nacalai Tesque, Kyoto, Japan), 0.1. SC-C medium was supplemented with
12 20 g/L glucose (for SC medium), 20 g/L mannitol (for SM medium) or 3% (v/v)
13 glycerol (for SG medium). Yeast extract/peptone medium (YP) (pH 5.6) consisted of
14 the following (in g/L): yeast extract, 10; tryptone, 20. The YP medium was
15 supplemented with 20 g/L glucose (for YPD medium), 20 g/L mannitol (for YPM
16 medium), or 3% (v/v) glycerol (for YPG medium), until otherwise stated. LB medium
17 (pH 7.2) consisted of the following (in g/L): yeast extract, 5; tryptone, 10; NaCl, 10. LB
18 medium was supplemented with 20 g/L mannitol (for LBM medium) and 20 g/L
19 glucose (for LBD medium). Solid media were generated by addition of 20 g/L agar
20 (Nacalai Tesque) to the appropriate liquid media. YP and LB media were sterilized by
21 autoclaving the base media separately from the carbon sources. Stocks of 10-fold
22 concentrated YP and 10-fold concentrated LB were sterilized by filtration with 0.2- μ m
23 pore size. When necessary, cells were grown under anaerobic conditions using the
24 AnaeroPack Anaero (Mitsubishi Gas Chemical, Tokyo, Japan).

1 ρ^0 yeast strains were produced by treating yeast with 25 $\mu\text{g/ml}$ ethidium
2 bromide (18). In *S. cerevisiae*, strains completely lacking mitochondrial genomes are
3 denoted ρ^0 , whereas strains harboring intact mitochondrial genomes are ρ^+ (18). ρ^0
4 strains fail to grow on YPG or YPM medium, which contain only nonfermentable
5 carbon sources, due to their inability to perform respiration.

6 To prepare an A1 supernatant, ethanologenic *Sphingomonas* sp. strain A1
7 (EPv104) was cultured for 3 days at 30°C on a shaker (Personal Lt-10F, Taitec, Tokyo,
8 Japan) at 95 strokes per minute (spm) in a liquid medium containing 50 g/L alginate as
9 described (10). After 3 days of cultivation, the culture was centrifuged at 20,000 \times g for
10 10 min. The pH of the resulting supernatant was adjusted to pH 5.8 using HCl, yielding
11 the “A1 supernatant”. YP-A1 medium consisted of 22.5 ml A1 supernatant and 2.5 mL
12 10-fold concentrated YP (pH 5.8). YP2M-A1 and YP5M-A1 media were 25 ml YP-A1
13 media containing 0.5 g (20 g/L) and 1.25 g (50 g/L) mannitol, respectively. LB5M-A1
14 medium contained 22.5 ml A1 supernatant, 2.5 ml 10-fold concentrated LB, and 1.25 g
15 (50 g/L) mannitol.

16

17 **Cultivation**

18 For cultivation of ethanologenic yeasts in liquid medium, fresh cells grown on
19 solid YPM media were suspended in sterilized water (SDW) and added to 50 ml liquid
20 YPM medium to give an OD₆₀₀ of 0.1. Cultivation was conducted at 30°C in a 100 ml
21 Erlenmeyer flask on a shaker (Personal Lt-10F) at 95 spm, unless otherwise stated.
22 After 1 day of cultivation, cells were collected, washed once with SDW, suspended in
23 SDW, and added to fresh 50 ml YPM or YPD medium to give an OD₆₀₀ of 0.1;
24 cultivation was continued at 30°C and 95 spm. For cultivation of *E. coli* KO11, LBM

1 and LBD were used instead of YPM and YPD. *E. coli* cells were washed and suspended
2 in SDW containing 10 g/L NaCl, and were cultured at 30°C and 95 rpm. When
3 YP2M-A1, YP5M-A1, and LB5M-A1 media were used, cultivation was conducted in
4 25 ml liquid medium in a 50 ml Erlenmeyer flask on a shaker (Personal Lt-10F) at 95
5 rpm and 30°C.

6

7 **Analytical methods**

8 Ethanol concentrations in culture supernatants obtained by centrifugation (5
9 min, 20,000×g, 4°C) were determined using the ethanol assay F-kit (Roche Diagnostics,
10 Basel, Switzerland). Concentrations of glucose and mannitol were determined using an
11 HPLC equipped with an Aminex HPX-87H column (300 × 7.8 mm; Bio-Rad) and a
12 RID-10A detector (Shimadzu, Kyoto, Japan). Other conditions were as follows: effluent,
13 filtered and degassed 5 mM H₂SO₄; flow rate, 0.65 ml min⁻¹; and column temperature,
14 65.5°C. Detection limits for glucose and mannitol were 0.2 g/L.

15

16 **RESULTS AND DISCUSSION**

17

18 **Identification of yeast strains producing ethanol from mannitol**

19 SC and SM media are synthetic media containing each of 20 g/L glucose and
20 20 g/L mannitol as a carbon source, respectively; SC-C is a synthetic medium
21 containing no carbon source. To identify yeast strains capable of producing ethanol
22 from mannitol, we first searched for yeast strains that could utilize mannitol for growth.
23 Of the 45 strains tested, 15 grew better on SM solid media than on SC-C solid or liquid
24 media (Table 1). Among these 15 strains, six (*Saccharomyces paradoxus* NBRC 0259,

1 *Kuraishia capsulata* NBRC 0721, *Kuraishia capsulata* NBRC 0974, *Ogataea*
2 *glucozyma* NBRC 1472, *Ogataea minuta* NBRC 1473, and *Debaryomyces hansenii*
3 NBRC 0794) produced at least 26 mg/L ethanol in SM liquid medium and at least 1.0
4 g/L ethanol from SC liquid medium without shaking (i.e., at 0 spm) (Fig. 1A). Of these
5 six strains, *S. paradoxus* strain NBRC 0259 produced the highest amount of ethanol
6 from mannitol in this condition (Fig. 1A) and in YPM liquid medium at 95 spm (Fig.
7 1B, Table 2) (19). Moreover, *S. paradoxus* strain NBRC 0259 consumed the highest
8 amount of mannitol, exhibited the highest ethanol productivity and yield among these
9 six strains in YPM liquid medium at 95 spm (Table 2), and also exhibited the highest
10 tolerance to 50 g/L ethanol (Fig. 1C) (19).

11 Ethanologenic strain A1 can produce ethanol from alginate, but not from
12 mannitol (10). An ideal yeast strain would be capable of producing ethanol from
13 mannitol after the ethanologenic strain A1 had finished producing ethanol from alginate.
14 To identify such a strain, we cultivated the ethanologenic strain A1 in a liquid medium
15 containing 50 g/L alginate for 3 days and centrifuged to obtain the supernatant (A1
16 supernatant) which contained ~10.0 g/L ethanol and other unknown metabolic
17 compounds. We then investigated whether the six yeast strains could produce ethanol
18 from mannitol in YP2M-A1 (A1 supernatant plus YP and 20g/L mannitol) medium as
19 described in MATERIALS AND METHODS. As shown in Fig. 1D, only *S. paradoxus*
20 NBRC 0259 produced ethanol under this severe condition, suggesting that this strain is
21 highly tolerant to the toxic compounds generated by ethanologenic strain A1 (Fig. 1D).
22 Therefore, we selected *S. paradoxus* NBRC 0259 for further study.

23

24 **Ethanol production from mannitol by *S. paradoxus* NBRC 0259**

1 *S. paradoxus* NBRC 0259 exhibited Ca²⁺-dependent flocculation, especially in
2 the presence of glucose (Fig. 2A), whereas the other five strains did not. Yeast
3 flocculation is a reversible, non-sexual cell aggregation in which cells adhere to each
4 other in a Ca²⁺-dependent manner to form flocs; it has been used in the brewing industry
5 as a simple and cost-effective way to separate yeast cells from fermentation products
6 (20). *S. paradoxus* strains have been isolated from natural and fermentative habitats
7 (e.g., tree bark, oak tree bark, pulque fermentation, and wine fermentation) and are
8 tolerant to ethanol (21, 22). *S. paradoxus* has also been regarded as an attractive model
9 for population-genetic and genomic studies (23).

10 The polyploid *S. cerevisiae* strain BB1 needs oxygen to utilize mannitol, and
11 exhibits high respiratory activity when growing in SM medium (15). Oxidation of
12 mannitol to fructose by mannitol dehydrogenase is predicted to produce excess NADH
13 (Fig. 2B); hence, it has been proposed that yeasts require respiration in order to
14 assimilate mannitol (15). As shown in Fig. 2C, *S. paradoxus* NBRC0259 did not grow
15 on SM medium under anaerobic conditions irrespective of the presence or absence of
16 intact mitochondria, whereas a ρ⁰ strain that lacks the mitochondrial genome failed to
17 grow on SM medium even under aerobic conditions, demonstrating that *S. paradoxus*
18 NBRC0259 requires oxygen and respiration to assimilate mannitol (19).

19 *S. paradoxus* NBRC 0259 maintained on YPD solid medium tended to lose the
20 capacity to grow on YPM or YPG solid medium (five of six single colonies tested).
21 Therefore, *S. paradoxus* NBRC 0259 ρ⁺ strain was streaked from glycerol stock on
22 YPM solid medium and grown on this medium, rather than YPD solid medium, in order
23 to avoid losing its capacity to grow on YPM or YPG medium, i.e., to avoid becoming ρ⁰.
24 To monitor the effects of recent handling, *S. paradoxus* NBRC 0259 grown on YPM

1 solid medium was pre-cultured in either YPM or YPD liquid medium, and then further
2 cultured in YPM liquid medium. The ethanol productivity of cells pre-cultured in YPM
3 liquid medium was significantly higher than that of cells pre-cultured in YPD liquid
4 medium (Fig. 2D; closed and open circles). Thus, we chose YPM liquid medium as the
5 medium for pre-culture.

6 Because *S. paradoxus* NBRC 0259 requires oxygen to assimilate mannitol, we
7 examined the effects of aeration conditions on ethanol production. *S. paradoxus* NBRC
8 0259 pre-cultured in YPM liquid medium was cultured in YPM or YPD liquid medium
9 at various shaking speeds (0, 95, and 145 spm) (Fig. 2E). At 145 spm in YPM medium,
10 the strain exhibited the best growth, but no ethanol production. At 0 spm in YPM
11 medium, the strain hardly grew and produced low ethanol concentration. At 95 spm in
12 YPM medium, the strain displayed moderate growth and the highest ethanol production.
13 Thus, moderate aeration by shaking at 95 spm was chosen as the aeration condition for
14 production of ethanol from mannitol (19). This strain produced higher amounts of
15 ethanol from glucose than those from mannitol at 0 and 95 spm, although it flocculated
16 in YPD medium (Fig. 2A, E).

17 *S. paradoxus* NBRC 0259 produced ethanol less efficiently from mannitol than
18 from glucose; ethanol production began after 2 or 3 days of cultivation (Fig. 2D, E).
19 The original *S. paradoxus* NBRC 0259 cells that had been grown for 3 days in YPM
20 liquid medium were frozen in the presence of 17% (v/w) glycerol and maintained at
21 -80°C ; this isolate was named *S. paradoxus* NBRC 0259-3. NBRC 0259-3 strain was
22 streaked from glycerol stock on YPM solid medium, grown on this medium,
23 pre-cultured in YPM liquid medium, and cultivated in YPM liquid medium at 30°C and
24 95 spm to monitor the ethanol production. We observed that this strain started to

1 produce ethanol more quickly than the original NBRC 0259 isolate (Fig. 2D; closed
2 triangles); it also flocculated in the presence of glucose (data not shown). Hence, we
3 selected NBRC 0259-3 strain for further study. We speculate that some epigenetic
4 events, making yeasts ready to assimilate mannitol, possibly occurs during initial
5 cultivation of original NBRC 0259 strain in YPM liquid medium.

6

7 **Comparisons of the capacity to produce ethanol from mannitol**

8 We compared the ethanol tolerance and ethanol productivity of *S. paradoxus*
9 NBRC 0259-3 with those of two other microbes previously reported to produce ethanol
10 from mannitol, *P. angophorae* (9) and *E. coli* KO11 (13). In contrast to the case of *S.*
11 *paradoxus* NBRC 0259, these microbes' abilities to produce ethanol from mannitol
12 were not enhanced after 3 days of cultivation in YPM or LBM (data not shown).

13 Among the three organisms, *S. paradoxus* NBRC 0259-3 exhibited maximum
14 tolerance to 50 g/L ethanol (Fig. 3A). The three strains produced approximately the
15 same amounts of ethanol from mannitol and glucose and also exhibited approximately
16 the same productivity and yield (Fig. 3B, Table 2). However, in the presence of the A1
17 supernatant, in which ethanologenic strain A1 had produced approximately 10 g/L
18 ethanol from a liquid medium containing 50 g/L alginate, KO11 did not produce ethanol
19 from mannitol, whereas both yeasts did (Fig. 3C), indicating that *E. coli* KO11 is
20 sensitive to the metabolites produced from alginate by ethanologenic strain A1, while
21 yeasts are tolerant. In the presence of a high concentration of glucose or mannitol (100
22 g/L), *S. paradoxus* NBRC 0259-3 produced higher amount of ethanol from mannitol
23 than *P. angophorae* did and higher amount of ethanol from glucose than *E. coli* KO11
24 did (Fig. 3D). In the presence of both 20 g/L glucose and 20 g/L mannitol (total sugars,

1 40 g/L), all three organisms utilized mannitol to produce ethanol, although glucose was
2 consumed faster than mannitol (Fig. 3E).

3 Thus, *S. paradoxus* NBRC 0259-3 exhibited the highest tolerance to ethanol;
4 high production of ethanol from mannitol in the presence of A1 supernatant; and high
5 production of ethanol from high concentrations of glucose and mannitol (Fig. 3, Table
6 2). Based on these observations, we concluded that *S. paradoxus* NBRC 0259-3 is the
7 most suitable yeast strain for the production of ethanol from mannitol, a promising
8 marine macroalgal carbon source (19).

9

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11

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2

3

4

1 **FIGURE LEGEND**

2

3 FIG. 1. Properties of ethanologenic yeasts. (A) Ethanol production by ethanologenic
4 yeasts cultured in 1.0 ml SM (gray bar) and SC (closed bar) liquid media without
5 shaking. Scales on left and right sides indicate concentrations of ethanol from mannitol
6 and glucose, respectively. (B) Ethanol production by ethanologenic yeasts cultured in
7 50 ml YPM liquid medium at 95 spm. (C) Ethanol tolerance of ethanologenic yeasts.
8 Yeasts were inoculated into 1.0 ml YPM liquid medium with or without 50 g/L ethanol
9 to give OD₆₀₀ of 0.1 and grown for 1 day at 95 spm. OD₆₀₀ of the culture with ethanol is
10 shown as relative growth, taking that of the culture without ethanol as 1.0. (D) Ethanol
11 production of ethanologenic yeasts cultured in 25 ml YP2M-A1 liquid medium
12 (containing the A1 supernatant) at 95 spm. (A-D) Means and maximum and minimum
13 values of two independent experiments are shown. Strains (A–D): 1, diamond,
14 *Saccharomyces paradoxus* NBRC 0259; 2, triangle, *Kuraishia capsulata* NBRC 0721; 3,
15 X, *Kuraishia capsulata* NBRC 0974; 4, circle, *Ogataea glucozyma* NBRC 1472; 5, +,
16 *Ogataea minuta* NBRC 1473; 6, square, *Debaryomyces hansenii* NBRC 0794.

17

18 FIG. 2. Properties of *S. paradoxus* NBRC 0259. (A) Ca²⁺-dependent flocculation. *S.*
19 *paradoxus* NBRC 0259 strain was cultured for 1 day in 5 ml YPD or YPM liquid media,
20 transferred to test tubes, and held for 10 min (left). To the culture, 500 mM EDTA was
21 added to reach a final concentration of 50 mM, and then the culture was vortexed and
22 held for 10 min (center). Cells were collected, washed once with SDW, resuspended in
23 10 mM CaCl₂, and held for 10 min (right). Flocculated NBRC 0259 cells were
24 dispersed in 50 mM EDTA and flocculated again in 10 mM CaCl₂, demonstrating

1 Ca^{2+} -dependent flocculation. (B) Reaction catalyzed by mannitol dehydrogenase (19).
2 (C) Growth of ρ^0 and ρ^+ strains of *S. cerevisiae* BY4742 and *S. paradoxus* NBRC 0259
3 on SM and SC solid media in the presence (+) or absence (–) of oxygen (O_2) after 4
4 days. (D) *S. paradoxus* NBRC 0259 cells pre-cultured for 1 day in YPM (closed circle)
5 or YPD liquid medium (open circle), and *S. paradoxus* NBRC 0259-3 cells pre-cultured
6 for 1 day in YPM liquid medium (closed triangle), were inoculated to YPM liquid
7 medium and cultivated at 95 spm for the indicated periods. (E) Effect of shaking speed
8 on ethanol production of *S. paradoxus* NBRC 0259 strain in YPM (closed symbols) or
9 YPD (open symbols) liquid medium. This strain was pre-cultured in YPM liquid
10 medium for 1 day and further cultured in YPM liquid medium with the indicated
11 shaking speed (triangle, 145 spm; circles, 95 spm; squares, 0 spm). This strain produced
12 no ethanol in YPM medium at either 0 or 145 spm. (D, E) Means and maximum and
13 minimum values of two independent experiments are shown.

14

15 FIG. 3. Comparison of the ability to produce ethanol from mannitol. (A) Ethanol
16 tolerance of the three organisms. Microbes were inoculated to 1.0 ml YPM (1, NBRC
17 0259-3; 2, *P. angophorae*) or LBM (3, *E. coli* KO11) liquid medium containing 0 and
18 50 g/L ethanol to give an OD_{600} of 0.1 and were grown for 1 day at 95 spm. OD_{600} of
19 the culture containing ethanol is shown as relative growth, taking that of the culture
20 without ethanol as 1.0. (B) Ethanol production of NBRC 0259-3 (triangles), *P.*
21 *angophorae* (squares), and *E. coli* KO11 (diamonds) in YPM (closed symbols) or YPD
22 (open symbols) liquid media. (C) Ethanol production by the three ethanogenic
23 organisms as in (B) in YP5M-A1 or LB5M-A1 consisting of A1 supernatant, 50 g/L
24 mannitol, and YP or LB. (D) Ethanol production of NBRC 0259-3 (left, NBRC), *P.*

1 *angophorae* (center, Pan), and *E. coli* KO11 (right, KO11) in YP plus 100 g/L glucose
2 (open circles) or 100 g/L mannitol (closed circles). In the case of *E. coli* KO11, LB was
3 used instead of YP. (E) Sugars (glucose, open circles; mannitol, closed circles) and
4 ethanol (closed squares) in cultures of the three organisms, as in (D). The organisms
5 were grown in YP (NBRC 0259-3 and *P. angophorae*) or LB (*E. coli* KO11) liquid
6 medium containing both 20 g/L glucose and 20 g/L mannitol (total sugars, 40 g/L).
7 (A-E) Means and maximum and minimum values of two independent experiments are
8 shown.

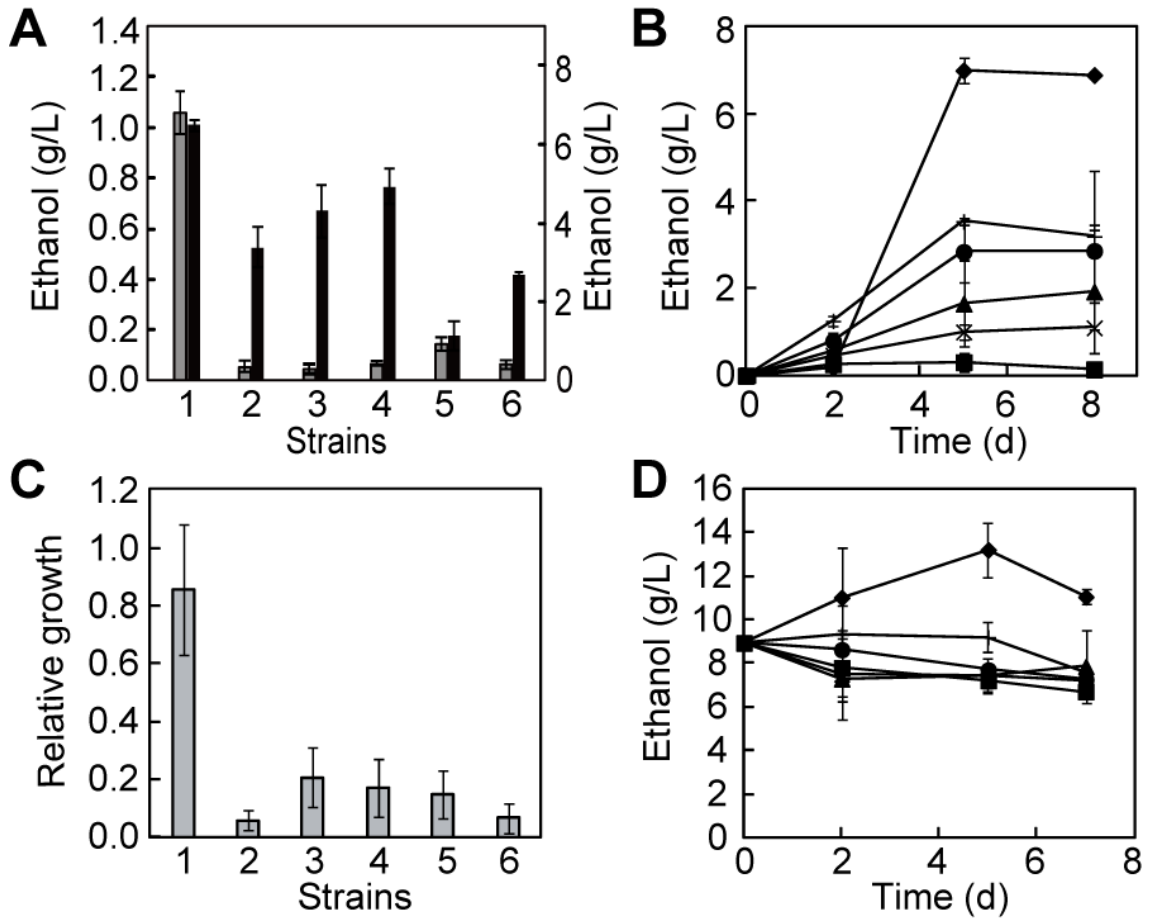


FIG. 1.

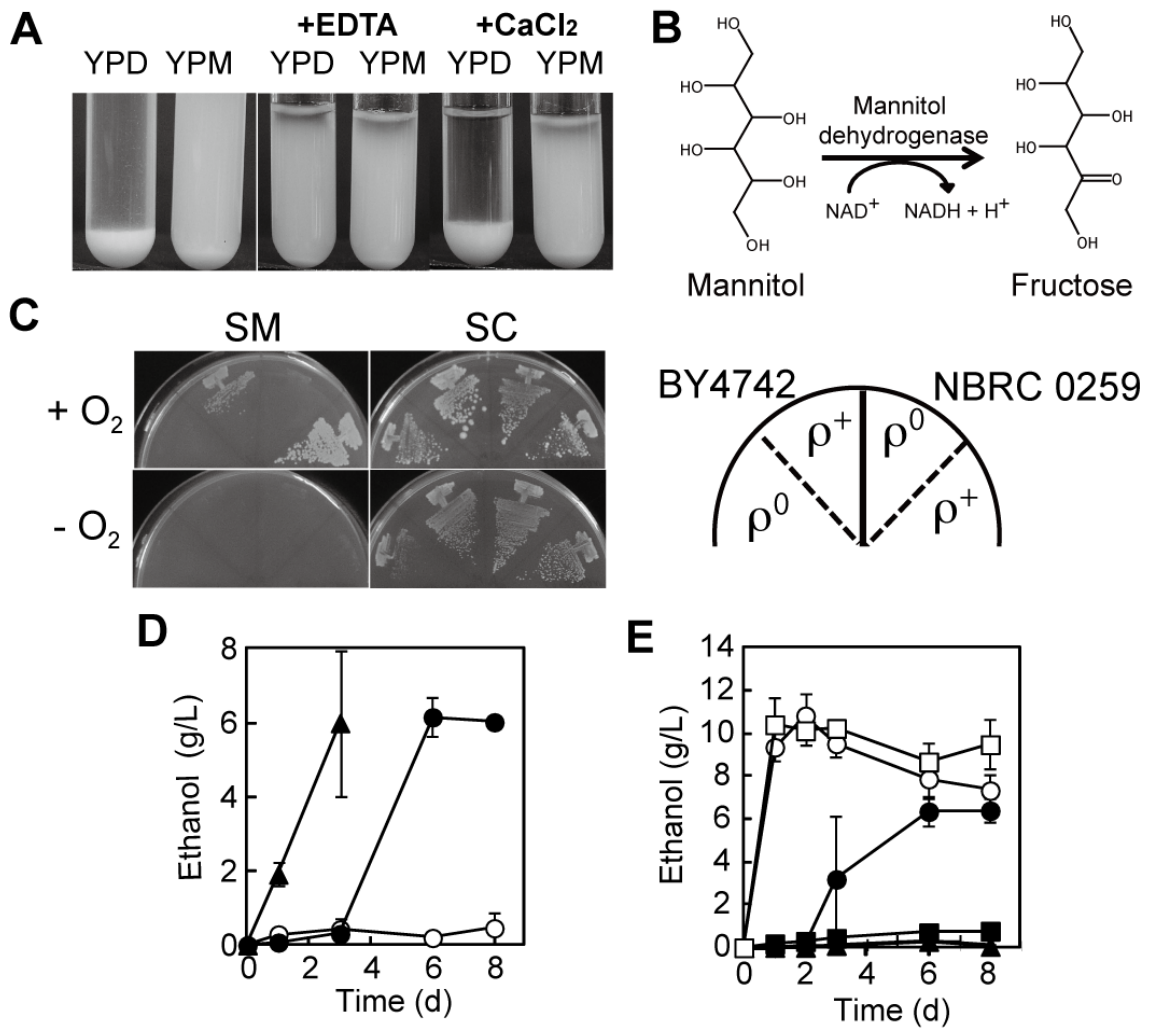


FIG. 2.

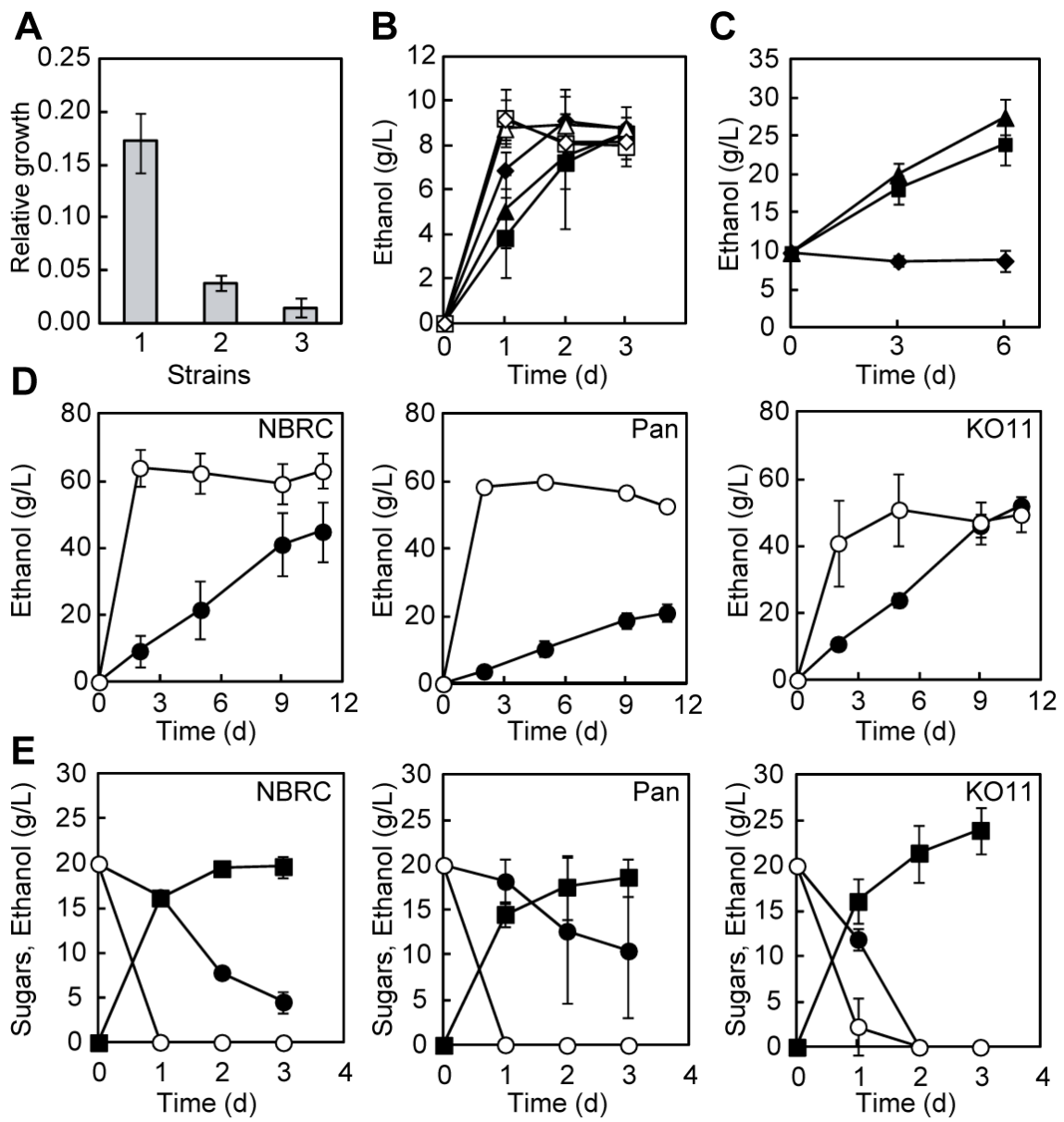


FIG. 3.

TABLE 1. Yeast strains used in this study

| Yeasts ^a | AKU No. | Other No. | Growth ^b | Ethanol ^c |
|--|---------|----------------|---------------------|----------------------|
| <i>Saccharomyces cerevisiae</i> BY4742 | | ATCC 201389 | - | - |
| American yeast (Fleischmann baker's yeast) | 4001 | | - | - |
| American yeast (American whiskey yeast) | 4004 | | - | - |
| <i>Saccharomyces sake</i> Chuyu | 4011 | | - | - |
| <i>Saccharomyces sake</i> Hozan | 4013 | | - | - |
| <i>Saccharomyces sake</i> Ozeki | 4014 | | - | - |
| <i>Saccharomyces sake</i> Sakaizumi | 4016 | | - | - |
| <i>Saccharomyces sake</i> Fukumusume | 4017 | | - | - |
| <i>Saccharomyces sake</i> Unryu | 4019 | | - | - |
| <i>Saccharomyces sake</i> Sawanotsuru | 4022 | | - | - |
| Wine yeast | 4036 | | - | - |
| Beer yeast (Kirin) | 4037 | | - | - |
| Baker's yeast (Oriental) | 4039 | | - | - |
| München beer yeast | 4042 | | - | - |
| <i>Saccharomyces carlsbergensis</i> | 4044 | | - | - |
| <i>Saccharomyces cerevisiae</i> | 4100 | | - | - |
| <i>Saccharomyces logos</i> | 4101 | | - | - |
| <i>Kazachstania unispora</i> | 4106 | NBRC 0215 | - | - |
| <i>Saccharomyces fragilis</i> | 4108 | IFO 0228 | - | - |
| <i>Saccharomyces</i> sp. | 4110 | | - | - |
| <i>Naumovozyma castellii</i> | 4111 | | - | - |
| <i>Saccharomyces cerevisiae</i> | 4136 | NBRC 1346 | - | - |
| <i>Saccharomyces cerevisiae</i> | 4150 | IAM 4512 | - | - |
| <i>Schizosaccharomyces pombe</i> | 4220 | NBRC 0346 | - | - |
| <i>Saccharomyces paradoxus</i> | 4135 | NBRC 0259 | + | + |
| <i>Zygosaccharomyces japonicus</i> | 4242 | IFO 0595 | + | - |
| <i>Pichia polymorpha</i> | 4250 | IFO 0195 | + | - |
| <i>Pichia farinosa</i> | 4262 | NBRC 0193 | + | - |
| <i>Pichia haplophila</i> | 4263 | NBRC 0947 | + | - |
| <i>Pichia saitoi</i> | 4266 | IAM 4945 | + | - |
| <i>Hansenula saturnus</i> | 4301 | IFO 0177 | + | - |
| <i>Kuraishia capsulata</i> | 4305 | NBRC 0721 | + | + |

| | | | | |
|-----------------------------------|------|--------------|---|---|
| <i>Wickerhamomyces silvicola</i> | 4313 | NBRC 0807 | + | - |
| <i>Kuraishia capsulata</i> | 4326 | NBRC 0974 | + | + |
| <i>Ogataea glucozyma</i> | 4330 | NBRC 1472 | + | + |
| <i>Ogataea minuta</i> | 4332 | NBRC 1473 | + | + |
| <i>Debaryomyces hansenii</i> | 4357 | IFO 0023 | + | - |
| <i>Debaryomyces hansenii</i> | 4359 | NBRC 0794 | + | + |
| <i>Naumovia castellii</i> | 4127 | NBRC 0285 | - | - |
| <i>Hanseniopsis valbyensis</i> | 4405 | NBRC 0115 | - | - |
| <i>Sporidiobolus salmonicolor</i> | 4440 | NBRC 1035 | - | - |
| <i>Yarrowia lipolytica</i> | 4598 | NBRC 0746 | + | - |
| <i>Yarrowia lipolytica</i> | 4599 | NBRC 1195 | - | - |
| <i>Candida solani</i> | 4612 | NBRC 0762 | - | - |
| <i>Candida albicans</i> | 4633 | NBRC 1269 | + | - |

^a These strains were maintained on YPD solid medium, suspended in SDW, added to 1.0 ml liquid medium in a test tube to an OD₆₀₀ of 0.1, and cultivated at 30°C without shaking for 3 days.

^b Strains that exhibited better growth on SM solid and liquid media than on SC-C media are shown by plus (+); strains that did not show better growth on SM media than SC-C media are by minus (-).

^c Ethanologenic yeasts that produced ethanol after 3 days of cultivation in SM liquid medium are indicated by plus (+); yeast that produced no ethanol in this condition are by minus (-).

TABLE 2. Comparison of ethanol production

| Strains | Substrate ^a | Cultivation time (h) ^b | Substrate consumption (g/L) ^c | Ethanol production (g/L) ^d | Productivity (g/L/h) (= d/b) | Yield (g ethanol /g substrate) (= d/c) |
|---------------------------------|------------------------|-----------------------------------|--|---------------------------------------|------------------------------|--|
| <i>S. paradoxus</i> NBRC 0259 | Mannitol | 120 | 20.0 | 7.3 | 0.06 | 0.36 |
| <i>K. capsulata</i> NBRC0721 | Mannitol | 120 | 14.0 | 2.6 | 0.02 | 0.19 |
| <i>K. capsulata</i> NBRC0974 | Mannitol | 120 | 7.6 | 1.2 | 0.01 | 0.15 |
| <i>O. glucozyma</i> NBRC1472 | Mannitol | 120 | 10.2 | 2.1 | 0.02 | 0.21 |
| <i>O. minuta</i> NBRC1473 | Mannitol | 120 | 6.7 | 3.5 | 0.03 | 0.52 |
| <i>D. hansenii</i> NBRC 0794 | Mannitol | 120 | 4.6 | 0.1 | 0.00 | 0.02 |
| <i>S. paradoxus</i> NBRC 0259-3 | Mannitol | 72 | 20.0 | 8.9 | 0.12 | 0.44 |
| <i>P. angophorae</i> | Mannitol | 72 | 20.0 | 9.3 | 0.13 | 0.46 |
| <i>E. coli</i> KO11 | Mannitol | 72 | 20.0 | 9.2 | 0.13 | 0.46 |
| <i>S. paradoxus</i> NBRC 0259-3 | Glucose | 24 | 20.0 | 10.2 | 0.43 | 0.51 |
| <i>P. angophorae</i> | Glucose | 24 | 20.0 | 11.5 | 0.48 | 0.57 |
| <i>E. coli</i> KO11 | Glucose | 24 | 20.0 | 11.0 | 0.46 | 0.55 |

^a Initial concentration of substrate is 20 g/L.

^b The cultivation time at which the highest concentration of ethanol was produced.

^c Substrate consumed during the cultivation time (b).

^d Ethanol produced during the cultivation time (b).