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Author(s)	Horikawa, Yoshiki; Konakahara, Naoya; Imai, Tomoya; Kentaro, Abe; Kobayashi, Yoshinori; Sugiyama, Junji
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1 **The structural changes in crystalline cellulose and effects on enzymatic**  
2 **digestibility**

3  
4 Yoshiki Horikawa<sup>1</sup>, Naoya Konakahara<sup>1</sup>, Tomoya Imai<sup>1</sup>, Abe Kentaro<sup>1</sup>, Yoshinori  
5 Kobayashi<sup>2</sup>, Junji Sugiyama<sup>1</sup>

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7 <sup>1</sup>Research Institute for Sustainable Humanosphere, Kyoto University, Kyoto, Japan

8 <sup>2</sup>Tsukuba Research Laboratory, Japan Bioindustry Association, Ibaragi, Japan

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10  
11 Correspondence to: Yoshiki Horikawa, Research Institute for Sustainable  
12 Humanosphere, Kyoto University, Uji, Kyoto 611-0011, Japan.

13 E-mail: yhorikawa@rish.kyoto-u.ac.jp

14 Tel: +81-774-38-3634; Fax: +81-774-38-3635

15  
16 **Abstract**

17 The enzymatic hydrolysis of cellulose I achieves almost complete digestion when  
18 sufficient enzyme loading as much as 20mg/g-substrate is applied. However, the yield  
19 of digestion reaches the limit when the enzyme dosage is decreased to 2mg/g-substrate.  
20 Therefore, we have performed three pretreatment such as mercerization, dissolution into  
21 phosphoric acid and EDA treatment. Transformation into cellulose II hydrate by  
22 mercerization and dissolution into phosphoric acid were not sufficient because substrate  
23 changed to highly crystalline structure during saccharification. On the other hand, in the  
24 case of crystalline conversion of cellulose I to III<sub>I</sub> by EDA, almost perfect digestion was  
25 achieved even in enzyme loading as small as 0.5 mg/g-substrate, furthermore,  
26 hydrolyzed residue was typical cellulose I. The structural analysis of substrate after  
27 sacchafication provides an insight into relationships between cellulose crystalline  
28 property and cellulase toward better enzymatic digestion.

29  
30  
31 **Keywords:**

32 Crystalline polymorph, enzymatic hydrolysis, susceptibility, FTIR spectroscopy

33

## 34 **Introduction**

35           The excessive consumption of fossil resources induces the shortage of energy  
36 and the serious problem of global warming, which have prompted the research and  
37 development of alternative energy sources from renewable substance. Lignocellulosic  
38 biomass is a hopeful material because of non-competition with food and it includes  
39 large amount of cellulose which is fermentable sugars (Himmel et al. 2007; Jørgensen et  
40 al. 2007). However, Cellulose is an insoluble crystalline polymer, which decreases the  
41 enzymatic conversion from lignocellulose to monosaccharide. The efficient  
42 pretreatment, therefore, is required to enhance the susceptibility of cellulose by  
43 removing the matrix component as well as modification of cellulose structural property,  
44 which conducts the reduction of enzyme dosage.

45           The natural cellulose is composed of two crystalline allomorphs, namely  $I_{\alpha}$  and  
46  $I_{\beta}$  (Atalla and Vanderhart, 1984), which has been determined crystallographic units as  
47 one-chain triclinic and two-chain monoclinic unit cells, respectively (Sugiyama et al.  
48 1991). Further precise structure including hydrogen bonding network has been  
49 characterized by synchrotron X-ray and neutron diffraction analysis (Nishiyama et al.,  
50 2002, 2003). The digestibility of cellulose polymorph has been reported that  $I_{\alpha}$ -rich  
51 cellulose produced by acetobacter or marine algae is higher susceptible than  $I_{\beta}$  cellulose  
52 (Hayashi et al. 1998a b). Igarashi et al. (2007) found the transformation of cellulose I  
53 into cellulose  $III_I$  is an outstanding effect for enzymatic hydrolysis. They also reported  
54 little difference in digestibility between cellulose  $I_{\alpha}$  and  $I_{\beta}$  by using crystalline transition  
55 technique (Yamamoto et al. 1989). Wada et al. (2010) demonstrated the mercerization,  
56 which convert from cellulose I to cellulose II, has great potential for better  
57 saccharification. These works are motivated to investigate the effect on crystalline  
58 structure for efficient ethanol production (Mittal et al. 2011; Ciolacu et al. 2011;  
59 Ioelovich and Morag, 2011), however, the use of cellulose from various origins make  
60 difficult to fairly assess the enzymatic digestibility. In addition, as a crystalline substrate  
61 for enzymatic degradation, microcrystalline cellulose standards such as Avicel and  
62 Whatman cellulose have been employed. However, these materials are practically  
63 different from cellulose microfibrils in the lignocellulosic biomass.

64           In this report, therefore, well-dispersed microfibriller cellulose was prepared  
65 from *Eucalyptus globules* by mechanical grinding and use as starting substrate.  
66 Moreover, cellulose crystalline polymorphs and phosphoric acid-swollen cellulose as a  
67 non-crystalline substrate are prepared, and then, all of which compared the  
68 susceptibility to cellulase. Furthermore, the characterization of residue after

69 saccharification will be described for better understanding why enzymatic inhibition  
70 was occurred.

71

## 72 **Material and method**

### 73 *Sample preparation*

74 The highly dispersed cellulose I was prepared according to the protocol  
75 reported by Abe et al. (2006). *E. globulus* wood chips given from Oji Paper Co., Ltd.  
76 (Tokyo Japan) were processed in two stage milling: The first was roughly milled by  
77 Orient mill VM-16 (Seishin Enterprise Corp., Tokyo, Japan) and the second was  
78 subjected to pass a 150- $\mu\text{m}$  screen by Bantam mill AP-BL (Hosokawa micron Corp.,  
79 Osaka, Japan). The products were treated in acidified sodium chlorite solution at 70 °C  
80 for in removal of lignin (Wise et al. 1946). This process was repeated until an infrared  
81 band at 1510 and 1600  $\text{cm}^{-1}$ , which were ascribed to the aromatic skeletal vibration,  
82 disappeared completely. Following this, the samples were boiled in 5% NaOH for  
83 several hours. The band at 1370  $\text{cm}^{-1}$  characteristic of xylan was monitored to disappear  
84 in the FTIR spectra from processed sample. Finally, purified pulp was passed through a  
85 grinder (Masuko Corp.) at 1500 rpm (Taniguchi and Okamura 1998; Iwamoto et al.  
86 2005). The sample was condensed by centrifugation at 5,000 g for following enzymatic  
87 hydrolysis.

88 The cellulose II hydrate was prepared to immerse the grinder passed cellulose I  
89 in 20 % NaOH solution. The crystalline transformation was performed by gently stirring  
90 at room temperature for 1h and then washed in distilled water several time until  
91 neutrality.

92 The conversion of cellulose III<sub>I</sub> was performed by soaking the highly dispersed  
93 cellulose I in aqueous ethylenediamine (EDA) solvent (Roche and Chanzy 1981). After  
94 swelling in a 75 : 25 mixture of EDA and H<sub>2</sub>O at room temperature, the samples were  
95 washed in methanol for 10min. The whole process was repeated until the band at 3445  
96  $\text{cm}^{-1}$ , which is assigned to O3H-O5 of cellulose I, disappeared. The converted samples  
97 were washed in distilled water several times for following enzymatic saccharification.

98 Phosphoric acid-swollen cellulose (PASC) was prepared by immersed  
99 corresponding cellulose I in 85 % phosphoric acid and gently stirred for 1h on ice.  
100 Regenerated cellulose was precipitated by an addition of cold water followed by washed  
101 in distilled water for several time.

102

103 *Enzymatic hydrolysis*

104 The enzyme employed for saccharification was a commercial cocktail  
105 Accellerase 1500 (Genencor, Danisco US, Inc. Rochester, NY). The enzymatic  
106 hydrolysis were performed with 20 mg of cellulose substrate in 2 ml of 100 mM acetate  
107 buffer (pH 5.0) containing the enzyme at 20, 2, 1 and 0.5 mg/g-substrate (corresponding  
108 to 32, 3.2, 1.6 and 0.8 FPU (the filter paper activity)), respectively. FPU was measured  
109 along the standard protocol recommended by NREL (2010). The mixtures were  
110 incubated at 50°C with 150 strokes / min for 144 h, and the glucose liberated was  
111 analyzed by using D-glucose assay kit (Roche Co. Ltd.).

#### 112 113 *Transmission Electron Microscopy*

114 Cellulose suspension was spotted on a micro-grid (purchased from Okenshoji  
115 Co., Ltd. ) and then rapid-frozen into liquid ethan in a Reichert KF80 quick-freezing  
116 unit (Leica). The grid with keeping the ultracold condition was inserted in and observed  
117 by employing a JEM-2000EXII transmission electron microscope (Jeol Co. Ltd.)  
118 operated at 100 kV at low temperature around -190 °C in a Gatan cryo-holder.

#### 119 120 *X-ray diffractometry*

121 Disk sample prepared from each freeze-dried material and then molding with a  
122 handpress. X-ray diffractometry was performed in the reflection mode employing Cu-K $\alpha$   
123 radiation generated from UltraX 18HF (Rigaku Co. Ltd.) operating at 30 kV and 100 mA  
124 ( $\lambda = 0.1542 \text{ \AA}$ ).

#### 125 126 *FTIR spectroscopy*

127 FTIR Spectra were recorded on a Perkin Elmer SPECTRUM ONE FTIR  
128 spectrometer equipped with an AUTO IMAGE microscope accessory ranging from  
129 4000 to 700  $\text{cm}^{-1}$ . The spectra were given with a low noise detector (HgCdTe) that was  
130 cooled at -196 °C with a spectral resolution of 4  $\text{cm}^{-1}$  and acquisition of 128 scans.  
131 Cellulose suspension was dropped on the BaF<sub>2</sub> window (13 mm diameter  $\times$  2 mm  
132 thickness) and dried completely for spectral acquisition.

#### 133 134 *PCA (Principal Component Analysis)*

135 PCA was performed by using commercial software (Unscrambler v.9.8; CAMO  
136 Software, Inc., Woodbridge, NJ) based on the FTIR spectra recorded from residue of  
137 cellulose III<sub>I</sub> hydrolyzed at 1mg/g-substrate for 0, 6, 12, 24, 48, 72 and 144 h.

138

## 139 **Result and discussion**

140 *Preparation of standard cellulose I, II, III<sub>I</sub> and PASC as a substrate for enzymatic*  
141 *hydrolysis*

142 In order to prepare suitable substrate from lignocellulosic biomass for  
143 enzymatic hydrolysis, cellulose samples after removal of lignin and hemicellulose from  
144 *E. globulus* wood powder was passed through a grinder. The slurry obtained showed  
145 higher viscosity and typical wood cells of hardwood such as tracheary element and  
146 xylem fiber have never been visible under optical microscopy. Negative staining  
147 technique with uranyl acetate for TEM experiment gives higher resolution, but  
148 sometime induces an artificial aggregation of cellulose fibers during drying up the  
149 specimen on the grid. Therefore, cryo-TEM observation was performed on grinder  
150 passed cellulose I that embedded in vitrified ice by rapid freezing. Figure 1a shows  
151 micrograph of cellulose fibers which was highly dispersed and maintained long length  
152 different from avicel that occurred in levelling-off degree of polymerization by severe  
153 chemical treatment. This is the standard sample as cellulose I that we used to prepare  
154 following cellulose II hydrate, III<sub>I</sub> and PASC.

155 Figure 2 exhibits the X-ray diffractograms of highly dispersed cellulose I and  
156 cellulose samples after crystalline transformation or dissolution in phosphoric acid. The  
157 diffractogram of Cellulose II shows typical three peaks at 12.2°, 20.8° and 21.4°,  
158 corresponding to (1  $\bar{1}$  0)<sub>II</sub>, (110)<sub>II</sub> and (200)<sub>II</sub>, respectively. The transformation from  
159 cellulose I to cellulose III<sub>I</sub> can be seen in the peak shift of (200) from the value at 22.4  
160 to 21.0, and appearance of a peaks ascribed to (1  $\bar{1}$  0)<sub>III</sub> and (002)<sub>III</sub>. The EDA  
161 technique is different from the treatment with liquid ammonia in that a repeat of  
162 swelling and deswelling washed in methanol might cause lattice distortion of cellulose  
163 microfibril, which resulting in the less peak of (1  $\bar{1}$  0)<sub>III</sub> and (002)<sub>III</sub>. To confirm if fiber  
164 morphology was maintained or not, cellulose sample after EDA treatment was observed  
165 with cryo-TEM technique. The TEM micrograph showed the long chains as well as  
166 before corresponding treatment (Figure 1b), which indicated transformation with EDA  
167 processing increase distortion of cellulose molecules, but keep the microfibril  
168 morphology. Almost complete conversion of cellulose I into cellulose II or cellulose III<sub>I</sub>  
169 can be observed by disappearance of peaks at 14.6° and 16.4° characteristic of (110)<sub>I</sub>  
170 and (1  $\bar{1}$  0)<sub>I</sub>, respectively.

171 PASC was constructed of disorganized cellulose molecules, therefore, wholly  
172 showed broad curve without sharper peaks (Figure 1d). It is well known that the small  
173 crystalline size and disordered molecules provided broad peak in X-ray diffractogram.

174

175 *Effect of susceptibility on cellulose crystalline morphology*

176 Enzymatic hydrolysis of different polymorphic forms from Eucalyptus  
177 cellulose was carried out by commercial cellulase, named as Accellerase 1500, loading  
178 at 20, 2, 1 and 0.5 mg/g-substrate (Figure 3). For cellulose I, most of the substrate can  
179 achieve complete digestion when sufficient enzyme loading as much as 20 mg/g-  
180 substrate is applied. The yield of saccharification, however, reaches the limit when the  
181 enzyme loading is decreased to 2 mg/g-substrate (Figure 3a). In order to modify this  
182 limitation, natural cellulose was converted into cellulose II hydrate. The digestibility  
183 was partially improved as the use of cellulase loading at 2 mg/g-substrate can reach  
184 final glucose concentration applying at 20 mg/g-substrate. However, when the enzyme  
185 concentration decreased to 1mg/g-substrate, the perfect hydrolysis could not be  
186 achieved (Figure 3b). On the other hand, the EDA treatment for transformation into  
187 cellulose III<sub>I</sub> showed best efficient for glucose conversion. There was an achievement of  
188 complete digestion even though cellulase dosage reduced to 0.5 mg/g-substrate (Figure  
189 3c). Interestingly, though PASC was used as amorphous cellulose substrate, it could not  
190 reach equal to saccharification at sufficient enzyme dosage (Figure 3d) as well as  
191 cellulose II hydrate.

192

193 *Characterization of hydrolyzed residue by FTIR spectroscopy*

194 For understanding why further enzymatic hydrolysis has been inhibited when  
195 using lower cellulase loading, hydrolysis residue was characterized by FTIR  
196 spectroscopy as presented in Figure 4. For cellulose II, spectral pattern after hydrolysis  
197 in the range of 3600 - 3000 cm<sup>-1</sup> was quite different from that before hydrolysis in that  
198 the intensities of cellulose II-specific bands at 3488 and 3445 cm<sup>-1</sup> (Marrinan and Mann,  
199 1956) were increased. The similar spectral absorbance was obtained from PASC  
200 hydrolysis applied at 1mg/g-substrate, where corresponding bands characteristic of  
201 cellulose II were clearly visible. It is generally accepted that the sharper bands in OH  
202 stretching region indicates larger crystallites and higher ordered molecules. It has been  
203 reported in the literature that disordered or amorphous cellulose is hydrolyzed easier  
204 compared to crystalline cellulose (Fan et al., 1980; Hall et al., 2010), which suggested  
205 the proposal that the degree of cellulose molecular arrangement is a key factor in  
206 determining the susceptibility to cellulase. Therefore, these rigid structures formed from  
207 cellulose II hydrate and PASC in the process of enzymatic hydrolysis, seem to suppress  
208 more glucose conversion. Surprisingly, there was typical cellulose I in IR spectrum,  
209 where generating apparent band at 3345 cm<sup>-1</sup> ascribed to O-3-H···O-5 (Márechal and

210 Chanzy, 2000), after cellulase hydrolysis of cellulose III<sub>I</sub> whose spectral feature is a  
211 sharp band at 3481 cm<sup>-1</sup> (Wada et al. 2004). Both of digestion products from cellulose I  
212 and III<sub>I</sub> after hydrolysis have shorter length compared to that before hydrolysis (Figure  
213 5), especially the residue from cellulose III<sub>I</sub> seemed to be small size which might be  
214 attributed to more susceptible structure compared to cellulose I. The transformation of  
215 cellulose I into cellulose III<sub>I</sub> has been known as reversible reaction, and then we  
216 performed control experiment where the cellulose III<sub>I</sub> is incubated under corresponding  
217 condition without cellulase dosage. The spectral pattern of substrate before and after  
218 incubation was not different (data not shown), which indicated the crystalline change  
219 from cellulose III<sub>I</sub> to cellulose I is independent of hydrolyzed temperature of 50 °C and  
220 agitation by shaking the reaction bottle. At least two possibilities can be envisaged for  
221 interpreting the generation of cellulose I. One is insufficient initial conversion from  
222 cellulose I to III<sub>I</sub>, and the other is reconversion from III<sub>I</sub> to I caused by the interaction  
223 with enzymes. However, there is no direct evidence to conclude from this study. As the  
224 structure and origin of this inaccessible cellulose I seems important to understand the  
225 saccharification mechanism, the work along this line is in progress.

226

#### 227 *PCA for digestion product from cellulose III<sub>I</sub>*

228 In order to verify the process of crystalline change from cellulose III<sub>I</sub> to I  
229 during hydrolysis, PCA has been conducted on the IR spectra from residue hydrolyzed  
230 by 1mg/g-substrate dosage (Figure 6a). As presented in Figure 6b, the PC1 loading  
231 spectra ranging from 3600-3000 cm<sup>-1</sup> exhibited one negative band at 3481 cm<sup>-1</sup> and two  
232 positive bands at 3345 and 3270 cm<sup>-1</sup> which is specific to cellulose I<sub>β</sub> (Sugiyama et al.  
233 1991). Therefore, the larger amount of cellulose III<sub>I</sub> should shift to lower scores for PC1,  
234 and the converse direction along PC1 implied the increase of cellulose I ratio. PC2  
235 showed significant positive band at 3481 cm<sup>-1</sup>, which indicate higher crystalline  
236 cellulose III<sub>I</sub> shift to higher scores for PC2. The score plots and loading factors  
237 demonstrated the course of enzymatic degradation of cellulose III<sub>I</sub> as follows; the  
238 cellulase initially hydrolyzed the disordered region, and then higher crystalline cellulose  
239 III<sub>I</sub> were remained. Secondary, cellulose III<sub>I</sub> was preferentially-degraded, which resulted  
240 in cellulose I was left. Igarashi et al. (2007) discussed this difference of digestibility is  
241 due to packing density and distance of hydrophobic surface. Furthermore, same authors  
242 recently reported by using high-speed atomic force microscopy that physical property  
243 such as area and flatness of crystalline surface where cellobiohydrolase I interacted, is  
244 also important for the digestibility (Igarashi et al. 2011). As shown in Figure 3a and 4a,  
245 glucose conversion from cellulose I reached a limit when cellulase dosage is decreased,



246 which might be conducted by the presence of hemicelluloses that tightly associated with  
247 cellulose microfibril and then hinder cellulase accessible (Penttilä et al. 2013). However,  
248 the evidence obtained from structural analysis for hydrolysis of cellulose III<sub>I</sub> clearly  
249 demonstrated cellulose I is more recalcitrant substrate compared to cellulose III<sub>I</sub>.

250

## 251 **Conclusion**

252 The structural analysis after sacchafication provides an insight into  
253 relationships between cellulose crystalline property and cellulase toward better  
254 enzymatic digestion. Complete digestion has been achieved by EDA pretreatment,  
255 where crystalline transformation of cellulose I into cellulose III<sub>I</sub> took place as well as  
256 cellulose molecular arrangement was disordered, even though enzyme loading  
257 decreased to 0.5 mg/g-substrate of commercial cellulase. The change of crystalline  
258 structure in the process of hydrolysis was clearly demonstrated cellulose III<sub>I</sub> is more  
259 susceptibility to cellulase than natural cellulose. On the other hand, cellulose II and  
260 dissolution into phosphoric acid could not overcome this limit because cellulose  
261 crystallinity was increased during enzymatic hydrolysis. Change of cellulose crystalline  
262 structure depending crystalline polymorph was important in determining the  
263 digestibility to cellulase.

264

265

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270

271

272

273 **Figure legends:**

274 *Figure 1.*

275 Vitreous-ice-embedding cryo-TEM micrographs of cellulose microfibril extracted from  
276 *E.globulus* (a) before and (b) after transformation into cellulose III<sub>I</sub> by EDA treatment.

277

278 *Figure 2*

279 X-ray diffractograms of cellulose (a) I, (b) II, (c) III<sub>I</sub> and (d) PASC.

280

281 *Figure 3*

282 Enzymatic hydrolysis of cellulose (a) I, (b) II, (c) III<sub>I</sub> and (d) PASC when cellulase  
283 loading at 20, 2 1 and 0.5 mg/g-substrate is applied. Error bars indicate the standard  
284 deviation between two measurements.

285

286 *Figure 4*

287 FTIR spectra of cellulose (a) I, (b) II, (c) III<sub>I</sub> and (d) PASC before (bold line) and after  
288 enzymatic hydrolysis at 1 mg/g-substrate dosage for 144h (hair line). The bands at 3345  
289 and 3481 cm<sup>-1</sup> are ascribed to O-3-H···O-5 of cellulose I and III<sub>I</sub>, respectively. The  
290 bands at 3488 and 3445 cm<sup>-1</sup> are specific to cellulose II in the OH-stretching region.

291

292 *Figure 5*

293 Cryo-TEM micrographs of hydrolyzed residue from cellulose I (a) and cellulose III<sub>I</sub> (b)  
294 for 144h when enzyme loading at 1mg/g-substrate was applied.

295

296 *Figure 6*

297 (a) PCA score plotted on the first and second principal components of FTIR spectra  
298 from hydrolyzed residue of cellulose III<sub>I</sub> applied cellulase at 1mg/g-substrate. (b) PC1  
299 (red line) and PC2 loading (blue line) spectrum in the region of 3600-3000 cm<sup>-1</sup>. The  
300 band at 3481 cm<sup>-1</sup> is specific of cellulose III<sub>I</sub>, whereas two bands at 3445 and 3470 cm<sup>-1</sup>  
301 are characteristic of cellulose I.

302

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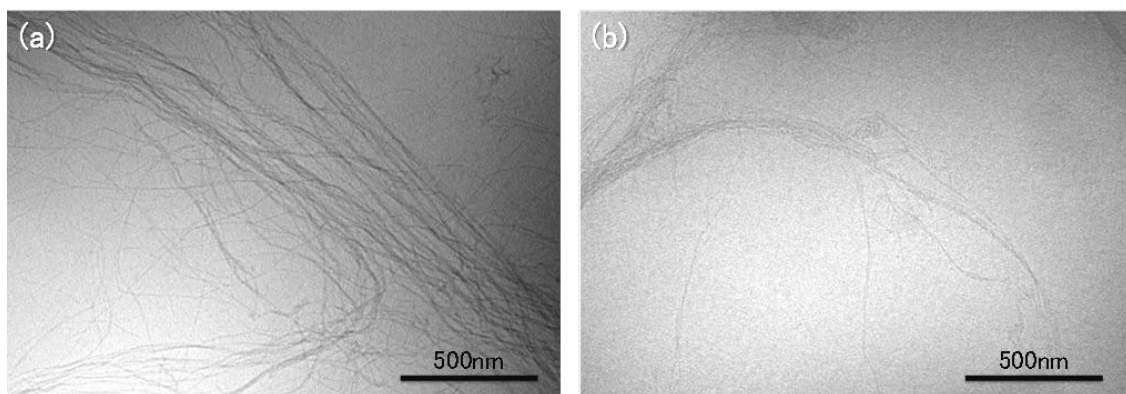
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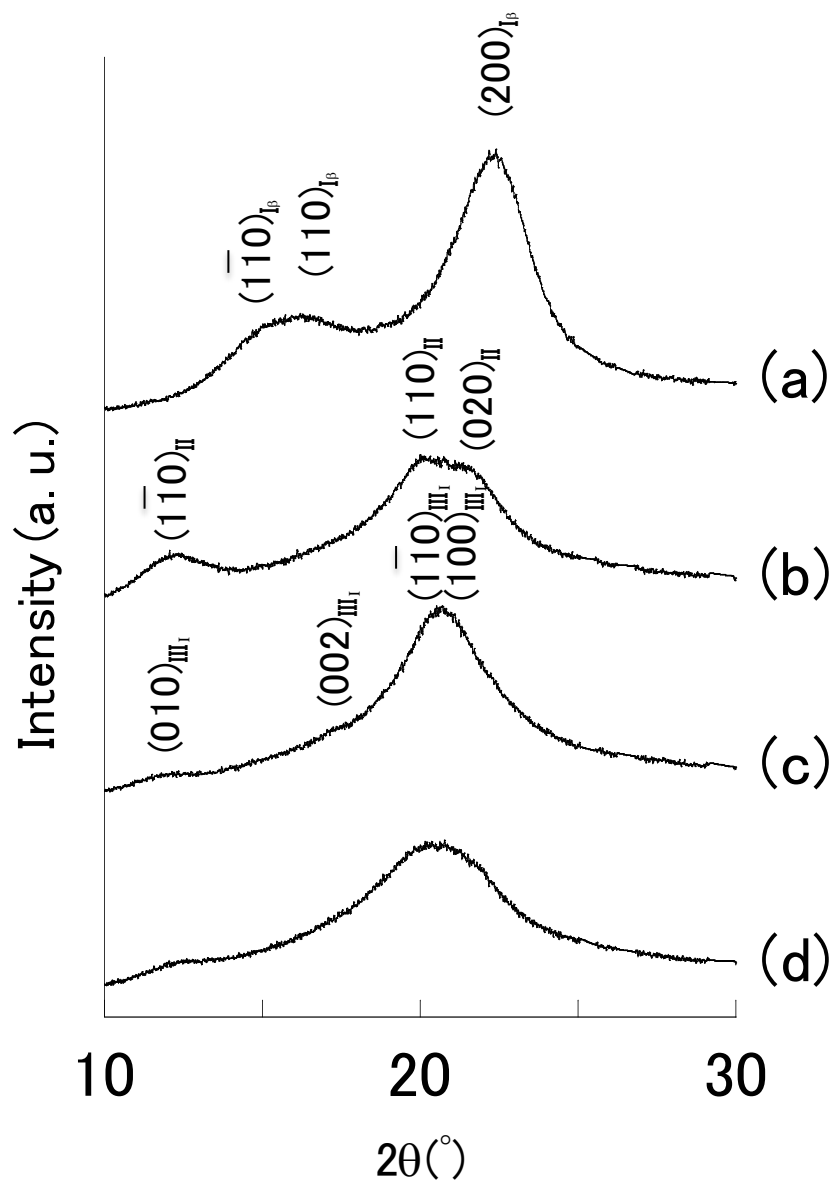
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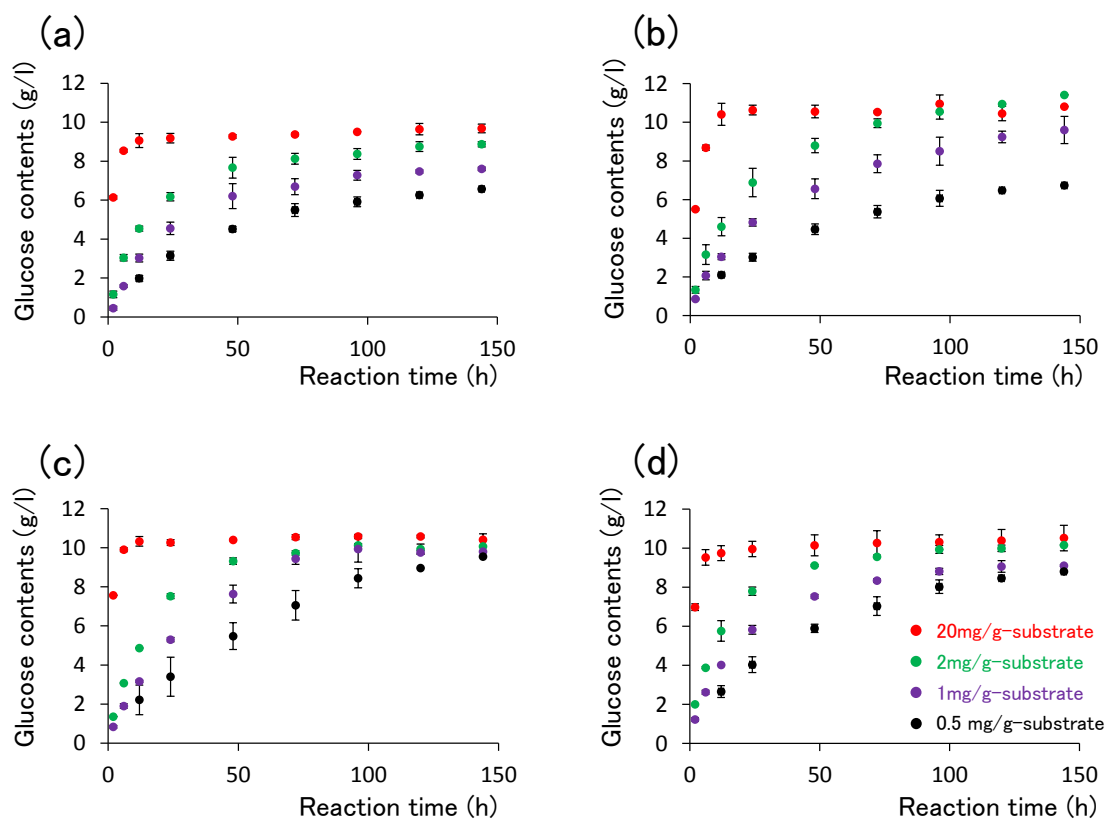
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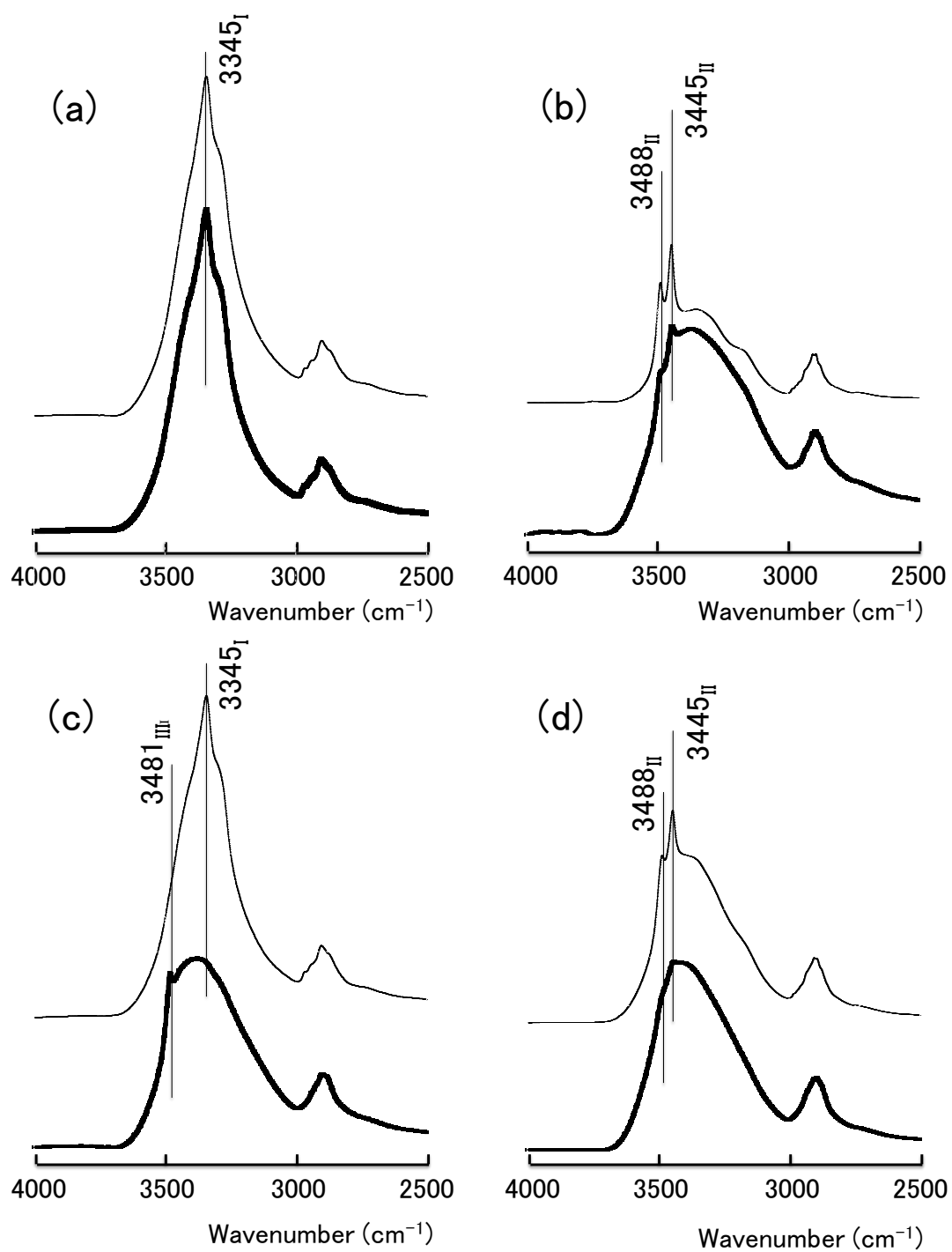
379 Figure 1

380



381  
 382 Figure 2  
 383  
 384





390

391

392 Figure 4

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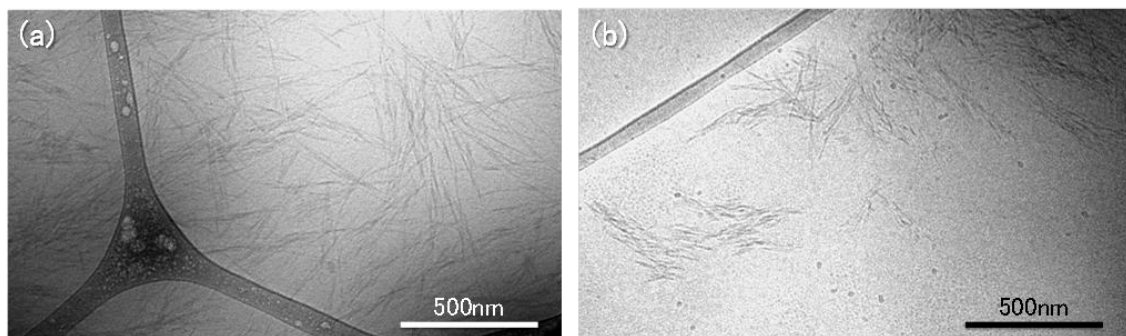
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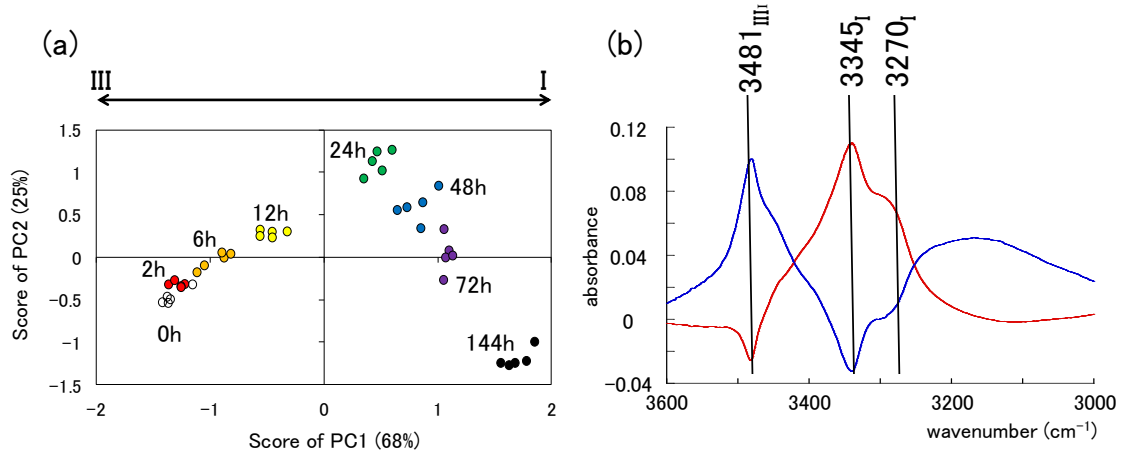
400 Figure 5

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406 Figure 6

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422 158 Line174 subscript of Miller index indicates crystalline polymorphs;  $\beta$ →cellulose I $_{\beta}$ ,

423 II→cellulose II, III→cellulose III, respectively.

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