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Abstract	In recent years it has be nonsteroidal anti-infla to affect aquatic organ due to the leaching of	been discovered that some common use medicines, such as ibuprofen and other mmatory drugs, are found in water sources in concentrations that have the potential isms. On the other hand, waste used tires are a massive problem for the environment toxic compounds to soils and water. Also, the exposition to environmental

conditions can make them sources of vectors like mosquitoes. In this work, three activated carbon (AC)
catalysts derived from waste tire rubber, titanium dioxide and silver were synthesized using the sol-gel
method. Morphological characterizations such as SEM and TEM were performed in which, the
agglomeration of titanium particles and silver crystals on the surface of the AC is evident. In the XRD
analysis, the presence of elemental silver nanoparticles was detected. In the diffuse reflectance
spectroscopy analysis, the decrease in the titanium band gap, as well as activity in the visible spectrum,
was observed. The photocatalytic tests were performed at pH 3 and 7 in the presence of UV/Vis radiation.
These tests show that there are differences between the catalyst in both, UV and visible regions.
Adsorption is a major phenomenon for the removal of ibuprofen, followed by photolytic decomposition. In
visible spectra, the catalysts show a good performance for the removal of ibuprofen.Keywords (separated by '-')Photocatalysis - Ibuprofen - Tire rubber - Emerging contaminant - Activated carbon

Footnote Information

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² Heterogeneous Photocatalytic Degradation of Ibuprofen Over TiO₂–Ag ³ Supported on Activated Carbon from Waste Tire Rubber

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⁸ Abstract

9 In recent years it has been discovered that some common use medicines, such as ibuprofen and other nonsteroidal anti-10 inflammatory drugs, are found in water sources in concentrations that have the potential to affect aquatic organisms. On the 11 other hand, waste used tires are a massive problem for the environment due to the leaching of toxic compounds to soils and 12 water. Also, the exposition to environmental conditions can make them sources of vectors like mosquitoes. In this work, AQ1 13 three activated carbon (AC) catalysts derived from waste tire rubber, titanium dioxide and silver were synthesized using 14 the sol-gel method. Morphological characterizations such as SEM and TEM were performed in which, the agglomeration 15 of titanium particles and silver crystals on the surface of the AC is evident. In the XRD analysis, the presence of elemental 16 silver nanoparticles was detected. In the diffuse reflectance spectroscopy analysis, the decrease in the titanium band gap, as 17 well as activity in the visible spectrum, was observed. The photocatalytic tests were performed at pH 3 and 7 in the pres-18 ence of UV/Vis radiation. These tests show that there are differences between the catalyst in both, UV and visible regions. 19 Adsorption is a major phenomenon for the removal of ibuprofen, followed by photolytic decomposition. In visible spectra, 20 the catalysts show a good performance for the removal of ibuprofen.

²¹ Keywords Photocatalysis · Ibuprofen · Tire rubber · Emerging contaminant · Activated carbon

²² 1 Introduction

23 The human being has created different chemical products 24 to improve their life quality. Among these are personal care 25 products, detergents, pesticides, medicines, among others, 26 commonly known as emerging pollutants. The intensive use 27 of these products generates a great problem for the environ-28 ment, because there is a continuous discharge of compounds 29 that nature by itself can not process. Also, the conventional 30 water treatment systems are not prepared for the removal of 31 those substances. Even though there is legislation for the 32 discharges of agrochemicals, is not usual that the countries 33 have regulation related to the discharge of pharmaceutical

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and household products, hence their release is not regulated [1, 2].

The main problem of emerging pollutants lies in the fact that their concentration is continually increasing, and so is the potential ecological impact. Also, the ecotoxicity of many of them is unknown. As an additional concern, some of them might be harmless, but its degradation products could be toxic [3, 4].

(RS)-2-(4-(2-methylpropyl)phenyl)propanoic acid, commonly known as ibuprofen, is an NSAID, commonly used as an analgesic and antipyretic. Ibuprofen is one of the 10 drugs with the highest sales worldwide, due to its efficiency as an analgesic, since its structure imitates arachidonic acid, which causes the inhibition of the cyclooxygenase-1 and cyclooxygenase-2 enzymes, avoiding the formation of prostaglandins that are responsible for inflammation and contribute to the perception of pain. The therapeutic dose of this compound ranges from 200 to 1200 mg day [2], its half-life depends on the environment in which it is found, remaining between 31 and 41 days in soils [5–7] while in water it is in the range of 60 to 100 days [8].

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From sales data of ibuprofen in the United States since 55 1990, it is estimated that more than 3000 tons have been 56 consumed. European countries such as Germany reported 57 in 2001 that consumption was 350 tons, while in Spain it 58 was 276 tons for 2003, in Asian countries such as Japan, 59 per capita consumption of ibuprofen was estimated at 60 0.78 g/person/year [2]. 61

The pharmaceutical compounds have a lipophilic character (high-fat solubility, low solubility in polar com-63 pounds) that during the biotransformation process have two phases. In the first one, the hydrolysis and reduction of these compounds occurs, modifying the original molecule, while in the second phase, endogenous groups are added, which increase the polarity in the molecule. Both, the original molecules that failed to transform and 69 the metabolites of the biotransformation are excreted by 70 the kidneys. Approximately 15% of ibuprofen is excreted unchanged, while the other part is excreted in the form of 73 metabolites such as hydroxy-ibuprofen, carboxy-ibuprofen, among others [2]. 74

Medications such as ibuprofen are designed to penetrate 75 membranes, receptors, enzymes to perform a therapeutic 76 action on a target organism, however, it can have adverse 77 effects on other organisms, especially in frogs and fish. The 78 lowest concentration at which adverse effects have been 79 reported is 0.01 µg/L [2]. 80

There are several methods to carry out the degradation 81 of ibuprofen, some of them involve biological treatments or 82 membrane bioreactors. Different studies of the use of acti-83 vated carbons (AC) for the removal of ibuprofen have been 84 reported in the literature. In [9], two commercial AC, differ-85 ent charges of ibuprofen, and pH were used. It was shown 86 that pH 7 gave better results, giving efficiencies of 99.8% 87 for an initial concentration of 200 ppm. In [10], two carbons 88 were prepared, starting from coffee waste as a precursor, 89 one under chemical activation, and the other with additional 90 treatment with steam. The coal with the two treatments pre-91 sented efficiencies of up to 100%. In [11], degradation was 92 performed at pH between 6 and 10, obtaining a removal at 93 64% and 60% respectively. 94

In recent years, the so-called Advanced Oxidation Pro-95 cesses (AOPs) have been studied in-depth, which consist 96 97 of the oxidation in an aqueous medium to generate highly reactive species such as the hydroxyl radical (•OH). It is 98 characterized by being a non-selective oxidizing agent that 90 100 attacks organic molecules through dehydrogenation and/or hydroxylation reactions, allowing better mineralization of 101 the contaminant while generating carbon dioxide, water, and 102 some inorganic compounds [2, 12]. 103

AOPs can be divided into two large groups; homogeneous 104 and heterogeneous. The first one may or may not require the 105 input of energy. Some of these methods are Fenton, modified 106 Fenton reactions, sonolysis, among others. In the case of 107

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drug removal, heterogeneous photocatalysis based on semiconductors, ozonation, and Fenton is use [2, 3].

Different semiconductors and combinations of these are 110 used in heterogeneous photocatalysis process to remove 111 and degrade organic compounds from aqueous solutions 112 [13]. Some of the semiconductors commonly evaluated are 113 TiO₂, CdS, ZnS, Fe₂O₃, Ag/TiO₂ [14]. The TiO₂ is the most 114 widely used semiconductor due to its high efficiency, low 115 cost, low toxicity, and its thermal and electrical properties 116 [14, 15]. Looking to improve the properties of this semi-117 conductor, certain modifications are usually made to reduce 118 the prohibited band, which is the energy difference between 119 the valence and conduction bands; the energy that must be 120 exceeded to carry out the photocatalytic process. An alterna-121 tive to lower this barrier is to dope or couple the TiO_2 with 122 some transition metal like Au, Pt, Cr, Ag among others. The 123 photocatalytic activity can also be improved by the addition 124 of non-metallic elements such as carbon, nitrogen, sulfur, 125 chlorine, and others. The improvement in activity can be 126 correlated to the amount of these elements [16]. 127

In the case of silver doping, the benefits of adding silver 128 have been demonstrated since in semiconductors it has been 129 found that the combination of the substrate, semiconduc-130 tor and metals, improves the photocatalytic process [16]. 131 Among the options that involve the addition of nonmetals is 132 the support of semiconductors on AC. The large surface area 133 allows it to adsorb different compounds, having a preference 134 for slightly polar and non-ionic molecules [17, 18], inhibits 135 the recombination of the electron-hole pair, also, provides a 136 surface that favors photocatalytic activity [15]. When using 137 titanium dioxide there is an additional factor that influences 138 the photocatalytic process and that is the phase in which the 139 Titanium is found. Titanium has three phases, anatase, rutile, 140 and brookite, each with different crystalline structures and 141 prohibited bands. The rutile band gap is known to be 3.0 eV, 142 while the anatase band gap is 3.2 eV [19] this would imply 143 that the rutile phase as it has a smaller band will be better 144 for the photocatalytic process, however, it has been shown 145 anatase trends to be more active because it has a larger crys-146 tal size [20]. 147

The photocatalytic reaction in a semiconductor like TiO₂ 148 occurs when a photon with energy equal to or greater than 149 that of the prohibited band excites an electron (e-), from the 150 valence band to the conduction band, generating a hole in 151 the valence band (h+), as shown in Fig. 1a. The generated 152 carrier charges can recombine and migrate to the surface 153 where they can react with electron acceptors or donors. The 154 hole that is generated acts as an oxidizing agent that can 155 react with a pollutant, or with water to generate hydroxyl 156 radicals that oxidize the substance, while the electron in 157 the conduction band acts as a reducing agent, with the oxy-158 gen producing radical superoxides. This series of reactions 159 prevent the recombination of the electron-hole pair, which 160

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Fig. 1 Description of the photocatalytic process a unmodified and b silver modified

increases photooxidation and the efficiency of the process [2, 161 15, 21]. It should be noted that due to the prohibited band of 162 TiO_2 , these reactions occur with UV radiation. When doping 163 with silver nanoparticles, these become photoexcited due to 164 plasmon resonance, which causes the photoexcited electrons 165 to migrate to the TiO₂ conduction band at a lower bandgap, 166 as illustrated in Fig. 1b, also the high crystallinity of silver 167 168 decreases the electron-hole pair recombination [22, 23].

There are various methods for the preparation of AC/TiO₂ 169 (these combinations are often called as integrated photo-170 171 catalytic adsorbents or by their acronym in English IPCA), which can be divided into wet and dry. The first ones consist 172 of using a physical and/or gaseous process, such as chemical 173 vapor deposition, while, in wet methods, an aqueous phase 174 is used to impregnate titanium dioxide. Examples of these 175 methods are sol-gel, impregnation, liquid phase deposition, 176 177 or electrophoretic deposition [24].

In the sol-gel method, the catalyst TiO_2 is prepared from 178 a Ti precursor such as tetrabutyl orthotitanate which is dis-179 solved in absolute ethanol. The addition of a base or an acid 180 is made to promote the condensation reaction or hydrolysis 181 of the alkoxide [25]. AC can be added in different ways, such 182 as: placing the coating of the solution on the carbon, stirring 183 and immersing the carbon in the solution or ultrasound of 184 the TiO₂ slurry with coal. After this, low-temperature heat 185 treatments are carried out in the air, and later calcination at 186 300-800 °C in an inert atmosphere [24]. The sol-gel pro-187 cess is used to support TiO₂ on a matrix such as silica, AC, 188 among others, to avoid coagulation, since it has been shown 189 that TiO₂ tends to coagulate during the photocatalytic pro-190 cess, which is not convenient since it hinders the incidence 191 of light. 192

Carbon can be used to support TiO_2 . AC can be obtained from a large number of precursors, which are characterized by high carbon and low ash content and, where possible, low cost. In this sense, the rubber of used tires has gained interest, since used tires are an abundant waste that generates a series of environmental and health problems due to their bad disposal, generating contamination of water, soil and air [26]. Tires can store water, which is ideal for the growth of vectors such as mosquitoes, among other pests [27]. Also, it can generate toxic leachates to aquatic organisms [28]. Burning used tires generates different toxic emissions with compounds containing sulfur or benzene, as well as particulate material [29].

Given the high carbon content, the waste tires are ideal 205 to obtain AC to be used as an adsorbent for the elimination 206 of toxic elements such as [30, 31] phenols, pesticides, and 207 dyes, among other molecules [32]. 208

Taking all of the above into account, in this work a TiO_2 209 catalyst was synthesized, supported on AC from waste tires 210 and dopped with silver (Ag) particles, to favor its photo-211 catalytic performance in the degradation of ibuprofen in an 212 aqueous medium in the UV/Vis spectrum. The results of 213 this work could favor the generation of alternatives to miti-214 gate two environmental problems, namely the waste tires in 215 the environment, and the effective degradation of ibuprofen 216 using solar radiation. 217

2 Experimental

2.1 Reactants

Titanium(IV) isopropoxide (Alpha Aesar, 95%) was used as220a titanium precursor. 2-Propanol (JT Baker). Hydrochloric221acid (Merk, 37% m/m, 2 N). Sodium hydroxide (Merk, 2 N).222TiO2 P25 9 (Degussa), Silver nitrate (Biopharchem, 99.9%).223AC was prepared from tire rubber that was supplied by a224local recycling company. Acetone (Merk).Comercial ibupro-225fen 99% was supplied by a local pharmaceutical company.226

2.2 Preparation of Activated Carbon from Waste Tire Rubber

The waste tire rubber was subjected to a grinding process in
a disk mill and sieving, with standard 5 and 40 mesh sieves,
to obtain a particle size between 0.425 and 4 mm. Metallic229
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particles were removed from the material using a magnet,

the residue was washed with distilled water until clear filter- ing water was obtained, and then, the material was dried at	Reactivate	FCAg1 (1:1:1 ra
80 °C for 24 h.	Activated carbon (g)	2.4

Finally, the sample was calcined in a nitrogen atmosphere 236 at 400 °C for 1 h and was physically activated with CO₂ 237 (400.0 mL/min) at 900 °C for 3 h in a fixed-bed reactor, 238 equipped with a K-type thermocouple and a temperature 239 controller (± 1 °C). 240

2.3 Determination of Specific Surface Area 241 of Activated Carbon 242

The specific surface area of AC was determined with the 243 BET method (Brunauer-Emmett-Teller) from Nitrogen 244 adsorption isotherm at 77 K according to ASTM D6556-17 245 standard, in a Gemini VII 2390 Surface Area Analyzer. 246

2.4 Proximate Analysis of Activated Carbon 247

Proximate analysis (moisture, ash, volatile matter and fixed 248 carbon) of AC was carried out following ASTM D3172 249 standard. 250

2.5 Synthesis of Catalysts 251

The synthesis of the catalysts was carried out using three 252 proportions of AC: P25: TiO₂ (synthesized), maintaining a 253 4% Ag/TiO₂ ratio. In a 500 mL beaker, 8.58 mL of titanium 254 isopropoxide (TTIP) and 43.0 mL of 2-propanol were added 255 and stirred for 30 min at 300 rpm. Then, 3.68 mL of hydro-256 chloric acid was added dropwise. In a 250 mL Erlenmeyer 257 flask, 0.302 g of silver nitrate was dissolved in 191.0 mL of 258 water using a magnetic stirrer, covering the beaker to prevent 259 the formation of silver oxide. To the stirred solution, AC 260 and 2.4 g of P25 were added together with the nitrate solu-261 tion. Finally, 2.0 M sodium hydroxide was added until pH 3 262 (approximately 18 mL) and left in stirring at 600 rpm for 5 h. 263 After the 5 h, the solution was washed by vacuum filtra-264 tion until pH 7 was obtained in the filtered water. The wet 265 gel was dried for 24 h at 80 °C and calcined for 3 h at 400 °C 266

under a nitrogen atmosphere. 267 The amounts of AC used for the different proportions are 268 shown in Table 1. The amounts of the other reagents were 269 kept constant for all three catalysts. 270

2.6 Characterization of Activated Carbon 271 and Catalysts 272

The scanning electron microscopy (SEM) images were per-273 formed on a ZEISS Merlin VP Compact model that has a 274 BRUKER model Quantax 4000 EDX microanalysis system. 275

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Table 1 Amount of CA used in different ratio

Reactivate	FCAg1 (1:1:1 ratio)	FCAg2 (ratio 1:0.6:0.6)	FCAg3 (ratio 1:0.2:0.2)
Activated carbon (g)	2.4	4.0	12.0

Transmission electron microscopy (TEM) was carried 276 out on a JEOL model JEM-2010. This microscope has an 277 OXFORD brand X-ray detector model INCA Energy TEM 278 100 for microanalysis (EDS). The image acquisition cam-279 era is from the GATAN brand, model ORIUS SC600, it is 280 mounted on the axis with the microscope at the bottom and AQ2 1 is integrated into the GATAN Digital Micrograph 1.80.70 282 image acquisition (Table 2). 283

The X-ray diffraction analysis was performed on a Bruker 284 D8-Advance that has a KRISTALLOFLEX K 760-80F X-ray 285 generator (power: 3000 W, voltage: 20-60 kV and current: 286 80 mA) with an RX tube with copper anode. 287

For the FTIR analysis, an Agilent model Cay 630 brand 288 FTIR spectrometer was used, with MicroLab data process-289 ing software. 290

Diffuse reflectance spectroscopy was performed on a 291 Jasco V-670, dual-beam UV-Vis/NIR spectrometer with 292 wavelength range 190 to 2700 nm. The equipment has 2 293 lamps, one of deuterium (190 to 350 nm), and one halogen 294 lamp (330 to 2700 nm). 295

The thermogravimetric analysis was carried out on a 296 simultaneous TG-DTA unit of the METTLER TOLEDO 297 brand, model TGA/SDTA851e/SF/1100. The gas used was 298 a mixture of nitrogen and air. 299

2.7 Evaluation of Photocatalytic Activity

An ibuprofen solution of 15 ppm was prepared, then it was 301 placed in ultrasound and heating (40 °C) for 2 h to improve 302 the solubility, later, the pH was adjusted to 3.0 or 7.0 with 303 HCl and/or NaOH 2.0 M. 300.0 mL of the solution was 304 taken and transferred to the reactor. The system was stirred 305 at 300 rpm. A bubbling system was set up to inject oxygen 306 from the air. The reactor was placed in a jacket in which 307 water circulates to maintain the temperature at 20.0 °C. The 308 catalyst was added just before the tests. The reaction was 309 carried out for 3 h. The amount of catalyst added was fixed 310 to have a TiO₂ charge of 0.02% in the solution. 311

2.8 Quantification of Ibuprofen

Quantification of ibuprofen was performed using high-per-313 formance liquid chromatography (HPLC), a mixture of ace-314 tonitrile and phosphate buffer was used as the mobile phase 315 in a ratio of 35:65, respectively, the mobile phase flow was 316 0.7 mL/min. For this case, a Merk brand C18 column and a 317

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Table 2Elementalcomposition—EDX report

Component	FCAg1 (1:1:1)		FCAg2 (1:0.6:0.6)		FCAg3 (1:0.2:0.2)	
	% w/w	Atomic %	% w/w	Atomic %	% w/w	Atomic %
С	82.34	89.03	87.77	93.74	89.65	93.55
Ti	4.64	1.26	2.71	0.72	1.22	1.22
Ag	0.19	0.02	0.77	0.09	0.19	0.02
0	10.84	8.80	4.78	3.84	6.52	5.10
Al	0.06	0.03	0.11	0.05	0.10	0.05
Si	0.61	0.28	0.36	0.16	0.38	0.17
S	0.93	0.38	2.84	1.14	1.77	0.69

UV/vis detector were used and configured at a wavelength of 222 nm. 60 L of previously filtered sample was injected into the chromatograph on 0.22 μ m [33].

321 **3 Results and Discussion**

322 3.1 Activated Carbon

The specific surface area of AC obtained in the present study was 141.0 m²/g, that is within the range reported in literature: 19.55 m²/g [34] to 358.5 m²/g [35].

Proximate analysis of AC showed a moisture content of 326 0.6%, consistent with the results from previous works [36]. 327 Besides, the AC presented ash contents of 16.0%, volatile 328 matter of 5.7%, and fixed carbon of 77.7% on a wet basis. 329 The content of volatile matter depends dramatically on car-330 bonization and activation time. The temperature at which 331 these treatments are carried out ranges between 400 and 332 1000 °C, removing organic molecules from carbonaceous 333 material. Before carbonization, the content of volatile mat-334 ter ranges between 50 and 80% [37], and decreases to val-335 ues between 3 and 7% after activation. The amount of fixed 336 carbon is high compared to ACs obtained with similar pro-337 cedures, where it is generally between 44 and 18% for treat-338 ments of 1 to 3 h respectively, decreasing as time increases 339 [36]. The high fixed carbon content may be related to dif-340 341 ferences in the characteristics of the rubber used, which can produce materials with different thermogravimetric behavior 342 [38]. The burn-off of the AC is 85%, which increase the 343 surface area of the material with the increase in burn-off 344 [39]. A high burn-off can benefit the photocatalytic pro-345 cess; the burn-off achieved is higher than in other works 346 by about 5%, where pyrolysis was carried out in the same 347 way and activation was carried out only for 2 h under the 348 same conditions, this higher burn-off in the present work is 349 350 related to the longer activation time used, one hour more than the residence time reported by Torikai and coworkers, 351 wich increases the quantity of volatile matter removed from 352 the carbonaceos material bringing a higher burn-off [40]. 353

3.2 Characterization

3.2.1 SEM and EDX

Figure 2 shows the SEM images where it can be seen that 356 AC without the addition of titanium or silver has completely 357 uniform coral morphology. This morphology is characteris-358 tic of the type of precursor and agrees with previous studies 359 [33, 41]. In the first work, the activation was done with N₂ 360 and steam, while in the second one, the activation process 361 is carried out the same as the present work, with the differ-362 ence that they used a 2 h activation time instead of 3. For 363 Fig. 2b, the presence of some light areas in the micrograph 364 can be noted, which are associated with agglomerates of 365 inorganic matter. In the 2c, the number and size of these 366 agglomerates increases, presenting some white crystals, and 367 finally, the sample with the highest content of titanium, 2d, 368 presents a high agglomeration of particles of inorganic mat-369 ter with gray and white colorations, as can be seen from the 370 EDX mapping. This mapping also shows that both, silver 371 and titanium particles, are heterogeneously dispersed. The 372 amount of silver that is added affects crystal growth and it 373 has been shown that higher silver contents generate agglom-374 eration and a larger particle size [21]. This behaviour was 375 studied by Mogal and colaborators, where they found that 376 the amount of silver affects directly the crystallites/particle 377 growth and aggregation [42]. This is by repulsion between 378 crystallites/particles due to the presence of doped silver ions 379 of electropositive nature. It is also affected by the size of 380 Ag⁺ ions, since they cannot enter the TiO₂ lattice and there-381 fore agglomerate at the surface. When comparing with SEM 382 images of previous works [12] the disposition and morphol-383 ogy corresponds to the anatase phase of TiO_2 . 384

From the EDX analysis, the mapping shows that the 385 titanium and silver particles in green and red respectively 386 (Fig. 3b, d, f) are scattered. In the catalysts with the highest 387 and lowest titanium content, it is identified that the carbon 388 content increases, titanium decreases, and silver is constant 389 as expected, except for a higher content of Ag in catalyst 2, 390 this probably due to the mapping it was carried out in a zone 391 of high aggeration of the element. Likewise, a high sulfur 392

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Fig. 2 Scanning electron microscopy. a AC, b FCAg3, c FCAg2, d FCAg1

content was found due to the origin of the carbon precursor (rim rubber). The oxygen content of the samples increases with increasing TiO_2 content, indicating that it is mainly the oxygen from this oxide. The other compounds such as Si, Na, Cl, are mainly attributed to components of the inorganic matter of tire rubber used as a precursor of AC, and to residues of reagents used in the synthesis of catalysts.

400 3.2.2 TEM

Figure 4 shows the TEM analyzes, in which the presence of 401 silver nanoparticles and TiO₂ is observed. Titanium nano-402 particles are round in shape and partially agglomerated with 403 an average particle size of 76×25.3 nm. The average particle 404 size of the catalysts obtained is greater than the average par-405 ticle size of TiO_2 P25, which is between 10 and 30 nm [43]. 406 This is attributed that as the concentration of TiO₂ increases, 407 the precursor finds no silver surfaces available for nuclear 408 409 and self-aggregation, leading to the formation of larger particles [44]. 410

411 Particle size analysis was carried out using ImageJ soft-412 ware, 122 particles were taken and the results were fitted

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to a Gaussian distribution with an R^2 0.88, mean value of 413 75.58 nm and standard deviation 50.59 nm (Fig. 5). 414

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3.2.3 X-ray Diffraction—XRD

Figure 6 shows the XRD patterns for the synthesized cata-416 lysts. All the catalysts show diffraction peaks at 25.3°, 37.8°, 417 48.0°, 53.8°, 54.9° and 62.8° that belong to the cristal plans 418 (101), (004), (200), (105), (211) and (204) of anatase. Also, 419 diffraction peaks at 27.5°, 36.1°, 41.2° and 54.3° correspond-420 ing to the crystal plans (110), (101), (111), and (211) of 421 rutile [45]. Only, the FCAg3 catalyst showed diffraction 422 peaks for metallic silver at 38.1°, 44.3°, 64.4°, and 77.4° 423 [19] diffraction plans (111), (200), (220) and (311). Finding 424 metallic silver only in the FCAg3 catalyst can be explained 425 by the homogeneous dispersion of the metallic compound in 426 the catalyst, nevertheless, the presence of the compound was 427 in the three obtained catalysts by the EDX analysis. 428

Although it has been shown that pure anatase has greater catalytic activity than rutile, it is recognized that anatase/ rutile mixtures show synergistic effects, which increase photocatalytic activity, due to the reduction in electron/hole pair recombination [46]. The average intensity of the main 433



Fig. 3 EDX mapping, a FCAg3 micrograph, b FCAg3 mapping, c FCAg2 micrograph, d FCAg2 mapping, e FCAg1 micrograph, b FCAg1 mapping

peak for the rutile phase is considerably lower than the aver-434 age intensity of the main peak for the anatase phase, which 435 indicates that all catalysts have a higher proportion of TiO2 436 in the anatase phase. Also, TiO₂ peaks in both anatase and 437 rutile phase decreased as the proportion of this decreased in 438 the catalysts. The average anatase crystallite sizes of each 439 prepared catalyst are tabulated in Table 3 and were calcu-440 441 lated using the Debye-Scherer equation with a K constant of 0.94, a wavelength of X-Ray of 0.15406 nm and full width 442 at half-maximum of the (101) reflection at 25.3°. 443

Photocatalysis is essentially a surface phenomenon, therefore its efficiency is influenced by the particle size of the catalyst; lower particles favor the process [47] and result in higher surface areas, so the photocatalytic activity of the catalysts obtained should be greater than that of the commercial TiO_2 Degussa P25 which generally has a crystallite size 449



Fig.4 Transmission electron microscopy a FCAg1 20 nm, b FCAg1 50 nm, c FCAg1 200 nm, d FCAg2 20 nm, e FCAg2 50 nm, f FCAg2 200 nm, g FCAg3 20 nm, h FCAg3 50 nm, i FCAg3 200 nm

around 40 nm [46]. The structure of the catalysts is mainly composed of TiO_2 in the anatase phase and the crystal sizes of the catalysts are in the general range of 14–50 nm [47].

453 3.2.4 Infrared Spectroscopy—FTIR

Figure 7 shows the results obtained from the FTIR analysis. Bands between 1800 and 2400 cm⁻¹ are characteristic of AC, and, as this is the support material for the photocatalytic components, they are preserved after the synthesis and calcination process of each catalyst. The strong band exhibited close to 2169 cm⁻¹ corresponds to the vibrations of the asymmetric CO_2 stretch [46, 48] 460 used in physical activation. The pronounced bands on the 461 catalysts at 1040 cm⁻¹ corresponds to the Ti–O–C bond 462 that indicates the conjugation between titanium and AC, 463 and the bands between 400 and 800 cm^{-1} represent the 464 Ti–O bond [12]. When comparing the different spectra, it 465 is evident that as the carbon content increases, the Ti-OC 466 band trends to decrease because of the carbonaceous pre-467 cursor. Spectra do not show bands at 3809, 3415 cm⁻¹, 468 which corresponds to the stretching of hydroxyl groups 469 (-OH) [46, 49] indicating the absence of adsorbed water 470 and hydroxyl groups in the catalysts. 471

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Fig. 5 Particle size distribution

3.2.5 UV/Vis Diffuse Reflectance Spectroscopy

Figure 8 shows the results of the diffuse reflectance anal-473 vsis of the catalysts. The spectra share the absorption 474 475 region between 200 and 380 nm that corresponds to the absorption region of titanium dioxide. On the spectrum for 476 TiO_2 reported previously [50] absorbing at wavelengths 477 478 greater than 380 nm. In this case, after that wavelength, a lower absorption in the visible spectrum is seen. The 479 bands observed between 400 and 800 nm correspond to 480 the combined effect of photon absorption by AC and the 481 presence of metallic silver [21, 23] identified in the XRD 482 analysis. The spectra of the FCAg1 and FCAg2 catalysts 483 show similarities, however, the FCAg3 catalyst, which 484 is the one with the lowest content of TiO₂ and Ag, pre-485 sented a higher absorbance indicating a better interaction 486 with radiation in this material; from the EDX analysis it 487



Catalysts	Average crystallite size (nm)	Standar deviation (nm)
FCAg1 (1:1:1)	28.36	3.58
FCAg2 (1:0.6:0.6)	26.06	2.17
FCAg3 (1:0.2:0.2)	32.94	0.85





is evident that the amount of silver present is the same in
the catalysts, however, when observing the SEM mappings
and images, it is clear that the FCAg3 catalyst has a more
homogeneous distribution.

Bandgap of the catalyst was calculated using the Kubelka Munk equation, which assumes that incident irradiation on a dispersing medium goes under simultaneous absorption and dispersion processes. The reflected irradiation can be expressed as a function of the absorption (k) and dispersion (S) constants, as shown in Eq. 1. 492



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Fig. 8 UV-Vis diffuse reflectance spectrum

$$F(R) = \frac{\left(1 - R_{\infty}\right)^2}{2R_{\infty}} = \alpha \tag{1}$$

where F(R) is the Kubelka–Munk function corresponding to the absorbance, R_{∞} is the reflectance of an infinitely thick sample with respect to a reference at each wavelength, and, α is the linear absorption coefficient of the material.

The energy of incident photons and energy of the optical band gap of the material can be related by Eq. 2.

$$\begin{aligned} & 506 \\ & 507 \end{aligned} \qquad \alpha \cdot h\nu = C \left(h\nu - E_g \right)^n \end{aligned}$$
 (2)

where *h* is Planck's constant $(4.136 \times 10^{-15} \text{ eVs}^{-1})$, *C* is an energy independent constant, *hv* is the photon energy (eV), E_g is the optical band gap energy (eV), and n is a constant that determines the type of optical transition. For this case we considered n = 1/2 as suggested in previous studies [51]. The value of the band gap was obtained from a tangent line to the $[F(R)hv]^{1/n}$ vs *hv* curve as is shows in the Fig. 8.

The reported value for TiO_2 is 3.2 eV [19]. As shown in Table 4, the FCAg3 catalyst has the lowest prohibited band with 1.23 eV, while the other 2 catalysts have similar bands, from this it is evident that the AC:TiO₂:Ag 1:0.2:0.2 present the best combination since it achieves the greatest reduction of the prohibited band.

521 3.2.6 Thermogravimetry

As it is shown in Fig. 9 between 20 and 90 °C there are 522 no changes larger than 1% for all samples, indicating that 523 catalysts and AC do not have significant moisture content 524 [48]. The loss of mass in both AC and catalysts between 525 419 and 616 °C is attributed to the oxidation of AC in this 526 temperature range as well as the phase change from anatase 527 to rutile [46]. When comparing the curves, it is observed that 528 the lower the carbon content in the sample, the loss of mass 529 in this interval is less; AC loses approximately 80% of the 530

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mass and the FCAg3, FCAg2 and FCAg1 catalysts lose 57, 531 39 and 24% respectively. 532

The mass that remains almost constant after 616 °C is 533 attributed to silver, titanium dioxide, and AC ash. According 534 to the TG-TGA analysis carried out on AC, it is possible to 64 determine that the ash content is 16.28%. This result varies 536 by only 1.7% compared to the value obtained in the proximate analysis. 538

3.3 Evaluation of Photocatalytic Activity

Figures 10 and 11 show the results of the ibuprofen removal 540 with the different catalysts and UV and visible light. From 541 the pH conditions evaluated, it was evident that the best con-542 dition for the photocatalytic process occurs at pH 3, and it 543 was also observed that at such pH, with the FCAg3 using 544 visible light, the maximum removal of ibuprofen occurs, as 545 was seen in the diffuse reflectance spectrum, the FCAg3 cat-546 alyst shows the highest absorbance in the visible spectrum, 547 also, this material has the lowest prohibited band of the 548 three catalysts. Morphological characterizations showed that 549 both titanium and silver nanoparticles are dispersed more 550 homogeneously than in the other 2 catalysts, allowing bet-551 ter adsorption and contact with photocatalytic components. 552

The presence of silver and carbon significantly affects the properties of doped TiO_2 photocatalyst, mainly increases the adsorption capacity, disperses the active phase, and decreases the band gap. The FCAg3 catalyst was the most efficient photocatalyst showing the best physical-chemical properties. Similar relations between physical-chemical 558

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characteristics have been obtained for other systems. Homo-559 geneous dispersion of the titanium dioxide and silver in the 560 support improves the catalytic efficiency, increasing the 561 number of active sites for the phtocatalytic reactions. For 562 instance, Mogal and colaborators established that the opti-563 mum amount of silver (0.75 at.%) effectively controls the 564 particle growth and agglomeration, surface area, thermal 565 stability, band gap on photocatalytic activity in phthalic acid 566 [21]. Sanzone found that the enhancement of the activity 567

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towards the discoloration of methylene blue, using Ag nano-568 particles embedded in a TiO₂ thin film, with visible light 569 is strictly related to the intensity of the field at the surface 570 and to the presence of silver NPs (Plasmonic metal nano-571 particles) [52]. Cui and colaborators agreed that Fe-doped 572 TiO₂ on hollow glass microbeads increases the photocata-573 lytic efficiency of oxidation of methyl orange, due to the 574 recombination centers for the photogenerated carriers [53]. 575 Peñas in a recent work tested several ACs (from lignin) for 576

Fig. 11 Kinetics of removal of ibuprofen with the different catalysts at pH 7



preparing the TiO₂/AC heterostructures for photocatalytic 577 treatment of acetaminophen, finding that properties and 578 activity depended on the chemical compound that was used 579 580 to activate the lignin and that the catalyst conformed by TiO₂/Fe-C showed the best efficiency under solar-simulated 581 irradiation [54]. 582

The relation between anatase and rutile phases and its 583 effect on the photocatalytic reactions have been studied 584 extensively [55, 56]. The intimate contact among the amor-585 phous, anatase, and rutile TiO₂ was believed to improve the 586 magnitude of the space-charge potential due to the efficient 587 charge carrier separation, leading to a much higher photo-588 catalytic activity than that of sole-phase TiO₂. The inter-589 face of anatase-rutile nanoparticles, like the heterojunction 590 structure, is beneficial to the charge carrier separation and 591 consequently the efficiency of photocatalysis [20]. The role 592 of the silver in the catalyst is of an electron-hole mediation, 593 avoiding the recombination of the electron-hole pair. Also, 594 595 a plasmonic effect is obtained with the addition of silver to the catalyst. 596

From the analysis of the kinetics obtained with the differ-597 ent catalysts, it is evident that pH has a significant effect on 598 the process and it is clear that acidic pH tends to favor the 599 process. It was observed that adsorption was favored at pH 600 3 for FCAg1 and FCAg2; at this pH, lower than the pKa of 601 the ibuprofen (4.91 [57]) the molecule is protonated being 602 neutral, while at pH 7 de molecule is deprotonated forming 603 604 an anion, then the increase of adsorption at lower pH suggest a posible repulsion of the molecule with negative charges 605 of the surface of the catalysts at pH 7 [10]. In the case of 606 FCAg3 the adsorption is similar at both pH. Nevertheless, 607

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FCAg3 at pH 3 has a better behavior for the removal of 608 ibuprofen compared with P25 under visible radiation. This 609 migh be due to the reduction of the band gap energy for the 610 syntetized catlyst that improves the photocatalytic reactions 611 added to the adsorption on the surface of the AC. 612

Regarding the contributions of the different effects of 613 adsorption, photolysis, and photocatalysis, it is observed 614 that in the presence of UV radiation, the photolysis almost 615 completely degrades ibuprofen, however, in the presence of 616 visible light, this effect does not contribute significantly. 617

4 Conclusions

The FCAg3 catalyst has the best performance in the pres-619 ence of UV and visible radiation and pH 3 for the degrada-620 tion of ibuprofen, because it shows a greater dispersion of 621 titanium, which allows a better distribution of radiation, as 622 evidenced in the analysis of spectroscopy since this catalyst 623 has a higher absorbance. pH is a determining factor in the 624 photocatalytic process and, as seen at low pH, adsorption 625 is favored in FCAg1 and FCAg2, while photocatalysis is 626 favored in FCAg3. 627

The characterizations carried out showed that the cata-628 lysts present an agglomeration of titanium particles, as well 629 as that the surface of the AC support presents a coral mor-630 phology. From the EDX analyzes the presence of metallic 631 silver and the rutile and anatase phases of titanium were 632 found. Spectroscopy analysis shows that the lower the 633 amount of titanium, the greater the absorbance in the vis-634 ible spectrum, as well as a decrease in the titanium bandgap. 635

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636 From the thermogravimetric analysis, a greater loss of mass

was observed when the carbon decomposes and the phase change in the titanium occurs.

The ratio of titanium and AC is of great importance and influences the efficiency of the process. It was evidenced that the lower ratio in titanium allows a greater degradation in the visible spectrum in acid pH condition.

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AQ1	As per style, email ID is mandatory for the corresponding author. Author L. R. Conde- Rivera is mentioned with asterisk but email id is not provided. Kindly check and provide.	
AQ2	Table 2 and Fig. 5 were received; however, no citation were provided in the manuscript. Please check and confirm the inserted citation of Fig. 5 and Table 2 are correct. If not, please suggest an alternative citation. Please note that figures and tables should be cited in numerical order in the text and should be inside the main body of the text.	
AQ3	Table 5 citation has been changed to Table 4. Kindly check and confirm.	
AQ4	As References [12] and [43] are same, we have deleted the duplicate reference and renumbered accordingly. Please check and confirm.	