# **AMS 14C DATING OF IRON ARTIFACTS: DEVELOPMENT AND APPLICATION**

Hiroki Enami<sup>1</sup> • Toshio Nakamura<sup>1,2</sup> • Hirotaka Oda<sup>1</sup> • Tetsuya Yamada<sup>3</sup> • Toshio Tsukamoto<sup>3</sup>

**ABSTRACT.** We have developed a prototype carbon extraction system for accelerator mass spectrometry (AMS) radiocarbon dating of archaeological iron remains by combusting them with a RF induction furnace. We have also successfully tested and used a method of carbon extraction from iron using a CuCl<sub>2</sub> solution. Modifications to our carbon extraction systems and methods provide us acceptable performances; carbon yield is normally around 80% and the <sup>14</sup>C background level is as low as 42–48 ka BP in 14C apparent age. We have also conducted an iron refining experiment to examine the sources for carbon  $14C$  age derived from iron, using established AMS  $14C$  dating and carbon extraction systems. Our refining experiment was conducted on iron slag, which are by-products formed during iron smelting methods in the 7th century AD, and using modern charcoal as fuel. The aim of the experiment was to determine whether original carbon characteristics in the original iron materials would be preserved, or if the carbon signature would be replaced to some degree by the modern charcoal. AMS 14C measurements on the refined iron yielded <sup>14</sup>C ages equivalent to those of the modern charcoal fuel. The result indicates that the original carbon signatures in the iron slag from 7th century production was replaced completely by modern carbon used in our experiment. The experiment confirms the assumption that  ${}^{14}C$  ages on iron products are associated with the fuel source of the iron smelting or refining process. We also report on the dating of iron slag materials excavated from the Gennaitouge iron smelting site, where <sup>14</sup>C dates were consistent with the age of the site estimated by archaeological evidence.

#### **INTRODUCTION**

The timing of the introduction of ancient iron manufacture from China or Korea to Japan remains uncertain. Direct radiocarbon dating on archaeological iron remains is one of the most promising tools to investigate the history of iron introduction in Japan. The ages of ancient iron manufacture sites are usually determined by typological estimation, based on the shape and decoration on the surface of pottery, or  $14C$  dating of charred wood collected from the layers in which iron-related remains were excavated. Such indirect methods, however, are not applicable for sites where pottery is absent or where charcoal deposits in relevant horizons may have been mixed with those of different horizons.

Van der Merwe and Stuiver (1968) first reported on the 14C dating of iron samples. However, their method was not practical because it required iron samples of 1 kg or more. In the 1980s, accelerator mass spectrometry (AMS) techniques were widely used to date various kinds of carbon-containing materials, and required an average of 1 mg of carbon. The  ${}^{14}C$  ages of iron artifacts were measured directly with AMS for the first time by Cresswell (1991, 1992) at the IsoTrace Laboratory, Toronto, Canada. Since then, AMS 14C dating has been applied widely for iron materials (Yoshida 1992; Igaki et al. 1994; Nakamura et al. 1995; Yokoi et al. 1998; Ono et al. 1999; Yamada et al. 1999; Yamada et al. 2001; Cheoun et al. 2001; Cook et al. 2001; Craddock et al. 2002; Cook et al. 2003a; Cook et al. 2003b; Hüls et al., forthcoming). Developments over that time on the complex apparatus developed originally by Cresswell (1991, 1992), wherein iron samples were melted and carbon was extracted under vacuum, was a simple carbon extraction method for iron based on a sealed tube combustion with CuO in quartz, which was introduced successfully by Cook et al. (2001) and further modified by Hüls et al. (forthcoming). In addition, the possibility of exact dating on carbon contained in the rusty part of iron artifacts was shown by Cook et al. (2003a, 2003b).

<sup>&</sup>lt;sup>1</sup>Center for Chronological Research, Nagoya University, Chikusa, Nagoya 464-8602, Japan.

<sup>&</sup>lt;sup>2</sup>Corresponding author. Email: nakamura@nendai.nagoya-u.ac.jp.

<sup>3</sup>Center for Preservation Science, Gangoji Institute for Research of Cultural Property, 2-14-8, Moto-machi, Ikoma 630-0257, Japan.

<sup>© 2004</sup> by the Arizona Board of Regents on behalf of the University of Arizona *Proceedings of the 18th International Radiocarbon Conference*, edited by N Beavan Athfield and R J Sparks RADIOCARBON, Vol 46, Nr 1, 2004, p 219–230

We have applied AMS <sup>14</sup>C dating to archaeological iron materials at Nagoya University since 1994. We developed a prototype of a carbon extraction system from iron samples by combusting them with a radio-frequency (RF) induction furnace in 1994. Since 1998, we have also successfully tested and applied a method of carbon extraction by dissolving iron materials in  $CuCl<sub>2</sub>$  solution. We have since modified both carbon extraction systems and now the 2 methods provide us acceptable performances, as will be described below. Our test experiments had 3 stages: first, we checked 14C contamination levels introduced by carbon extraction based on combustion of iron with a RF induction furnace (Nakamura et al. 1995) and iron dissolution by CuCl<sub>2</sub> solution (Oda et al. 1999); second, we refined ancient iron slag materials in a furnace using modern charcoal blocks to clarify the sources of carbon in the newly produced iron; third, we measured the  $^{14}C$  ages of ancient iron slag and charcoal remains from an archaeological site, of which the period of intense occupation is clearly known. These experiments clarify whether iron artifacts can be dated directly to estimate their production ages.

# **SAMPLE DESCRIPTIONS**

Materials used are described to estimate  $14C$  contamination introduced during carbon extraction by the RF combustion method and  $CuCl<sub>2</sub>$  dissolution.

# **Iron and Charcoal Materials Used to Estimate 14C Contamination in Carbon Extraction Procedures**

We used a standard iron (LECO-501-024) supplied by LECO Corporation, which is traceable to the National Institute of Standards and Technology (NIST), to test the existence of detectable  $^{14}C$  contamination that may be introduced during carbon extraction by the RF combustion method and CuCl2 dissolution. The LECO standard iron is granular and contains 3.35% carbon (dead carbon). Charcoal used to test the  $14C$  background level of the RF combustion system was prepared from wood fragments that were extracted from a pyroclastic flow deposit (Aso-4) formed at 85–90 ka (Shimoyama et al. 1994), and derived from Aso Volcano located in Central Kyushu, Japan.

# **Refining of Ancient Iron Materials with Modern Charcoal Fuel**

The archaeological iron slag remains used for iron-refining experiments were collected from the Gennaitouge site, which was one of the iron smelting sites active during the second half of the 7th century AD, located in Otsu City, Shiga prefecture, Japan (Figure 1). Modern charcoal blocks used as fuel for the refining experiment were sourced from a 20- to 25-yr-old oak tree, from Zhejiang Province, People's Republic of China, in 2001.

# **Ancient Iron Products and Charcoal Remains from Archaeological Sites of Known Age**

AMS 14C ages were measured for iron slag and charcoal remains collected from the Gennaitouge site, which the iron ore probably originated. Charcoal samples were extracted from the blocks of iron slag, ensuring that the charcoal fragments tested were the remains of the fuel used in iron smelting at the site. In addition, oven remains and pottery fragments related with the iron smelting activities have been excavated (Shiga Preservation of Cultural Assets Association 2001).

# **EXPERIMENTS**

# **Iron Refining Experiment**

In 2001, the refining experiment was repeated twice on archaeological iron slag materials. We constructed a handmade oven, 60 cm high and 13 cm in inner diameter and made of diatomaceous earth.



Figure 1 Location of the Gennaitouge site

The oven was first fired with charcoal. After being heated up to 1000 °C, fragmented charcoal and iron slag materials were put into the oven alternately. Air was supplied into the oven by a blower and the temperature inside the oven was maintained at 1400–1500 °C for about 5 hr. In the first run, 263.6 g of iron metal was obtained from 5.6 kg of iron slag materials and 8.9 kg of charcoal. In the second run, 222.7 g of iron metal was obtained from 3.2 kg of iron slag materials and 16.1 kg of charcoal.

### **Chemical Pretreatments and Graphite Preparation for AMS 14C Dating**

### *Charcoal Materials*

To process charcoal samples for AMS 14C dating, the charcoal was first broken into small fragments of about 1 mm<sup>3</sup> and treated with 1.2N HCl solution at 60  $^{\circ}$ C for 2 hr to eliminate carbonate and other impurities. Next, the sample was treated with 1.2N NaOH solution at 60  $\degree$ C for 2 hr to remove humic acid and other organic contaminants. A final treatment with 1.2N HCl solution was repeated under similar conditions. The samples were rinsed with distilled water and dried. Samples of about 7 mg were put in the Vycor glass tubes with about 700 mg of copper oxide wire. The glass tubes were evacuated, sealed with a torch, and then heated at 850 °C for 6 hr in an electric furnace. The resulting  $CO<sub>2</sub>$  gas was separated cryogenically and the amount of  $CO<sub>2</sub>$  collected was determined. The  $CO<sub>2</sub>$ gas was reduced to graphite by hydrogen under an iron catalyst (Kitagawa et al. 1993) and used for 14C analysis by AMS.

### *Iron Materials*

To prepare iron samples for AMS <sup>14</sup>C dating, we first checked the existence of metallic iron in the samples, because metallic iron preserves original carbon that was incorporated during iron production and, therefore, is suitable for <sup>14</sup>C dating. We cut the iron sample into small pieces of several

mm<sup>3</sup> by using a metal cutting tool with a whetstone blade. The iron pieces were treated with 1.2N NaOH solution at 60 °C for 1 hr to eliminate humic acid and other organic contaminants. The samples were then treated with 1.2M HCl solution at 60 °C for 5–10 min to eliminate carbonate. Finally, the samples were rinsed with distilled water and dried.

### **CO2 Extraction from Iron Samples by the RF Combustion Method**

To accelerate combustion, a mixture of about 1.0 g of treated iron sample and 1.0 g of iron chips (LECO-502-231, high-purity iron chip accelerator with carbon content <8 ppm, LECO Corporation, USA) was placed in a preheated alumina crucible at  $1000\degree C$  for 10 hr. In order to remove carbonaceous contaminants from air dust, the crucible and contents were heated at 500 °C for 30 min in an electric oven. The sample was then taken from the oven and placed in a RF induction furnace (HF-10, LECO Corporation) that was connected to a glass vacuum line system used to purify the resultant  $CO<sub>2</sub>$ . The iron sample and iron chips were heated to melting by RF induction for 4 min in a flow of ultra-high-purity oxygen  $(CO<0.1$  ppm,  $CO<sub>2</sub><0.1$  ppm, THC $<sub>0.1</sub>$  ppm, Taiyo-toyo-sanso</sub> Co Ltd., Japan) at a flow rate of 200 mL/min, to ensure that all carbon in the iron sample was converted to  $CO<sub>2</sub>$ . A schematic diagram of the glass line system used to purify  $CO<sub>2</sub>$  produced is shown in Figure 2. The vacuum system was evacuated in advance for 1 hr. Next, the combustion gas was passed through Pt/CuO at 450 °C to convert any remaining CO to  $CO_2$ . The CO<sub>2</sub> was then condensed with 3 cold traps aligned successively and cooled by liquid nitrogen, and the residual gas (mainly  $O_2$ ) was pumped out slowly. The remaining  $CO_2$  was further separated from water with an ethanol trap at –78 °C, then from any SO<sub>2</sub> that resisted a MnO<sub>2</sub> trap (Figure 2) with a normal pentane trap at  $-130$  °C. The amount of CO<sub>2</sub> collected was measured volumetrically by a manometer. The  $CO<sub>2</sub>$  was reduced to graphite for analysis in the AMS  $^{14}C$  dating system.



Figure 2 A schematic diagram of a RF induction furnace used to combust iron remains, and a glass line system used to purify  $CO<sub>2</sub>$  produced from iron remains.

The RF combustion method efficiently utilizes the  $O_2$  and iron chips to combust iron samples completely. However, we recognized that both the  $O<sub>2</sub>$  and iron chips could possibly introduce modern carbon contamination to the  $CO<sub>2</sub>$ , and a potential leak of the vacuum line system used for the iron combustion and purification of the produced  $CO<sub>2</sub>$  may do the same. Therefore, we tested for <sup>14</sup>C contamination by changing the amounts of iron chips (0–2000 mg) and the  $O_2$  flow rate (100–300 mL/ min), as shown in Table 1 and 2, respectively. Charcoal with dead carbon derived from the Aso-4 volcanic deposits was also treated in the RF combustion system as well as by the routine combustion procedure in a Vycor tube to compare the apparent 14C ages of graphite prepared by both procedures, as shown in Table 3.

Table 1 Yield of carbon and carbon-isotope ratios vs. amount of iron chip, for carbon extractions from standard iron using the RF combustion method.  $O_2$  gas was supplied at a constant flow rate of 200 mL/min during the combustion period of 4 min.

		Sample Iron chip			R		
Sample <sup>a</sup>	amount	amount <sup>b</sup>	Carbon yield $\delta^{13}$ C		[(14C/12C)sa/	${}^{14}C$ age	Lab code
code nr	$\lceil mg \rceil$	[mg]	[mg C] $(\%)^c$	$\lceil\% \circ \rceil$	$(^{14}C/^{12}C)$ st]	[BP]	$[NUTA2-]$
LECO Fe 1-1	501.61	0.00	14.27 (89.4)	$-25.7 \pm 0.1$	$0.0041 \pm 0.0002$	$44,170 \pm 450$	5664
LECO Fe 1-2	501.59	0.00	14.86 (88.4)	$-25.8 \pm 0.1$	$0.0033 \pm 0.0002$	$45,780 \pm 550$	5666
LECO Fe 1-3	501.61	0.00	14.27 (84.9)	$-25.7 \pm 0.1$	$0.0021 \pm 0.0002$	$49.590 \pm 790$	6081
LECO Fe 2-1	501.92	500.32	15.49(92.1)	$-25.0 \pm 0.1$	$0.0035 \pm 0.0002$ 45,510 $\pm$ 540		5667
LECO Fe 2-2	500.87	500.56	15.07(89.8)	$-25.0 \pm 0.1$	$0.0032 \pm 0.0002$ 46,110 $\pm$ 580		5668
LECO Fe 3-1	500.27	750.76	14.67(87.5)	$-25.2 \pm 0.1$	$0.0031 \pm 0.0002$ 46,380 $\pm$ 580		5669
LECO Fe 3-2	500.38	750.73	14.69(87.6)	$-25.3 \pm 0.1$	$0.0025 \pm 0.0002$ 48,110 $\pm$ 700		5670
LECO Fe 4-1	500.71	1000.28	16.00(95.4)	$-25.6 \pm 0.1$	$0.0024 \pm 0.0002$ 48,400 $\pm$ 730		5671
LECO Fe 4-2	500.67	1000.31	15.19(90.6)	$-25.6 \pm 0.1$	$0.0031 \pm 0.0002$ 46.420 $\pm$ 600		5672
LECO Fe 4-3 500.71		1000.28	16.00(54.4)	$-25.6 \pm 0.1$	$0.0024 \pm 0.0002$ 48,590 $\pm$ 730		6082
LECO Fe 5-1	500.43	1250.85	11.17(66.6)	$-25.4 \pm 0.1$	$0.0030 \pm 0.0002$ 46.630 $\pm$ 600		5674
LECO Fe 5-2 500.37		1250.67	11.39(67.9)	$-25.5 \pm 0.1$	$0.0030 \pm 0.0002$ 46,540 $\pm$ 590		5675
LECO Fe 6-1	500.71	1500.63	14.65(87.3)	$-25.6 \pm 0.1$	$0.0036 \pm 0.0002$ 45,240 $\pm$ 520		5676
LECO Fe 6-2	500.68	1500.21	15.01(89.5)	$-25.6 \pm 0.1$	$0.0031 \pm 0.0002$ 46,370 $\pm$ 590		5677
LECO Fe 7-1	500.61	1750.19	15.73(93.8)	$-25.5 \pm 0.1$	$0.0028 \pm 0.0002$	$47.320 \pm 640$	5678
LECO Fe 7-2	500.60	1750.21	15.70(93.6)	$-25.4 \pm 0.1$	$0.0032 \pm 0.0002$ 46,060 $\pm$ 560		5679
LECO Fe 8-1	500.82	2000.23	9.84(58.7)	$-25.9 \pm 0.1$	$0.0042 \pm 0.0002$ 43,960 $\pm$ 460		5680
LECO Fe 8-2	500.01	2000.71	10.34(61.7)	$-26.0 \pm 0.1$	$0.0039 \pm 0.0002$ 44.570 $\pm$ 490		5681
LECO Fe 8-3 500.82		2000.23	9.84(58.7)	$-25.9 \pm 0.1$	$0.0032 \pm 0.0002$ 46,130 $\pm$ 580		6083
		$\langle Av, \rangle^d$	13.90(82.9)		$-25.5 \pm 0.3$ $0.0031 \pm 0.0006$ $46,280 \pm 1430$		

aLECO standard iron (LECO-501-024): 3.35% C, 0.065% S.

bLECO Pure iron chip accelerator (LECO-502-231): C<8 ppm, S<15 ppm.

cCarbon collection efficiency in percent against total carbon contained in an Fe-standard material.

dErrors quoted are 1 standard deviation.

300 mL/min. The combustion period was 4 min and no fron chips were added.									
	Sample	O <sub>2</sub>			R				
Sample <sup>a</sup>	amount	$[mL/min \times$	Carbon yield	$\delta^{13}C$	[(14C/12C)sa/	${}^{14}C$ age	Lab code		
code nr	$\lfloor mg \rfloor$	$3 \text{ min}$	[mg C] $(\frac{9}{6})^b$	[%]	$(^{14}C/^{12}C)$ st]	[BP]	[NUTA2-]		
LECO Fe 100-1	450.13	100	11.21(74.1)	$-28.9 \pm 0.0002$	$0.0040 \pm 0.0002$	$44.390 \pm 470$	5683		
$LECO$ Fe 100-2	450.12	100	12.46(82.6)	$-27.2 \pm 0.0002$	$0.0032 \pm 0.0002$	$46,230 \pm 560$	5684		
LECO Fe $100-3$	450.13	100	12.65(83.9)	$-27.2 \pm 0.0002$	$0.0030 \pm 0.0002$	$46,590 \pm 580$	5685		
<b>LECO Fe 200-1</b>	450.16	<b>200</b>	13.67(90.6)	$-25.3 \pm 0.0002$	$0.0034 \pm 0.0002$	$45,680 \pm 540$	5686		
$LECO$ Fe 200-2	450.24	<b>200</b>	13.64 (90.4)	$-25.4 \pm 0.0002$	$0.0030 \pm 0.0002$	$46,800 \pm 600$	5687		
LECO Fe $200-3$	450.11	<b>200</b>	13.45 (89.2)	$-25.4 \pm 0.0002$	$0.0031 \pm 0.0002$	$46.300 \pm 570$	5688		
LECO Fe 300-1	450.06	300	10.99(72.9)	$-25.9 \pm 0.0002$	$0.0028 \pm 0.0002$	$47.120 \pm 610$	5689		
$LECO$ Fe 300-2	450.22	300	14.49(96.1)	$-25.91 \pm 0.0002$	$0.0028 \pm 0.0002$	$47.200 \pm 610$	5691		
LECO Fe 300-3	450.18	300	14.10(93.5)	$-25.2 \pm 0.0003$	$0.0033 \pm 0.0003$	$45.910 \pm 530$	6080		
		$\langle Av>^c$	12.96 (86.0)	$-26.2 \pm 0.0004$	$0.0032 \pm 0.0004$	$46.200 \pm 940$			

Table 2 Yield of carbon and carbon-isotope ratios vs. amount of  $O_2$  gas, for carbon extractions from standard iron using the RF combustion method. The flow rate of  $O<sub>2</sub>$  gas was changed from 100 to 300 mL/min. The combustion period was 4 min and no iron chips were added.

aLECO standard iron (LECO-501-024): 3035% C, 0.064% S.

bCarbon collection efficiency in percent against total carbon contained in an Fe standard material.

cErrors quoted are 1 standard deviation.

Sample <sup>a</sup> code nr	Sample amount [mg]	Iron chip amount <sup>b</sup> [mg]	O <sub>2</sub> $[mL/min \times$ $3$ min]	Carbon yield [mg C] $(\%)^c$	$\delta^{13}C$ $\lceil\% \text{o} \rceil$	R [(14C/12C)sa/ $(^{14}C/^{12}C)$ st]	${}^{14}C$ age [BP]	Lab code $[NUTA2-]$
$Aso4-Dry1$	6.42	500.98	200	2.94(45.8)	$-25.7 \pm 0.1$	$0.0049 \pm 0.0002$	$42,790 \pm 390$	5869
Aso $4$ -Dry $2$	5.79	500.96	200	5.11(88.3)	$-25.7 \pm 0.1$	$0.0038 \pm 0.0002$	$44.700 \pm 470$	5895
Aso $4$ -Dry $3$	5.77	500.26	200	5.03(87.2)	$-25.8 \pm 0.1$	$0.0044 \pm 0.0002$	$43.520 \pm 410$	5896
Aso $4$ -Dry $4$	5.47	500.21	200	4.61(84.3)	$-25.8 \pm 0.1$	$0.0039 \pm 0.0002$	$44.620 \pm 460$	5897
Aso $4$ -Dry $5$	5.14	500.31	200	4.21(81.9)	$-25.7 \pm 0.1$	$0.0047 \pm 0.0002$	$43.140 \pm 390$	5901
Aso4-Dry6	5.85	500.04	200	4.70(80.3)	$-25.8 \pm 0.1$	$0.0038 \pm 0.0002$	$44.680 \pm 450$	5902
			$<\mathbf{A}\mathbf{v}>^d$	4.43(78.0)	$-25.8 \pm 0.1$	$0.0043 \pm 0.0005$	$43.870 \pm 870$	
$Aso4-Line1$	6.45		–	5.57(86.4)	$-25.7 \pm 0.1$	$0.0028 \pm 0.0002$	$47.190 \pm 570$	5903
Aso $4$ -Line $2$ 5.74				5.24(91.3)	$-25.5 \pm 0.1$	$0.0030 \pm 0.0002$	$46.570 \pm 560$	5904
$Aso4-Line3$	6.12			5.08(83.0)	$-25.9 \pm 0.1$	$0.0033 \pm 0.0002$	$46.000 \pm 520$	5905
$Aso4-Line4$	5.85			5.48(93.7)	$-25.6 \pm 0.1$	$0.0023 \pm 0.0002$	$48.920 \pm 690$	5906
$Aso4-Line5$	4.79	$\hspace{0.05cm}$		3.59(74.9)	$-25.7 \pm 0.1$	$0.0023 \pm 0.0002$	$48.870 \pm 700$	5910
$Aso4-Line6$	5.69			4.73(83.1)	$-25.9 \pm 0.1$	$0.0023 \pm 0.0002$	$48.720 \pm 690$	5911
			$<\mathbf{A}\mathbf{v} >^d$	4.95(85.4)	$-25.7 \pm 0.1$	$0.0027 \pm 0.0004$	$47.620 \pm 1300$	

Table 3 Yield of carbon and carbon-isotope ratios for carbon extractions from charcoal (dead carbon) using the RF combustion method and a routine procedure of combustion and purification.

aAso4-Dry1-6 were prepared by the FR-combustion method. Aso4-Line1-6 were prepared with a purification line used routinely for charcoal and wood samples.

bLECO Pure iron chip accelerator (LECO-502-231): C<8 ppm, S<15 ppm.

<sup>c</sup>Carbon collection efficiency in percent against total weight of charcoal (Aso-4).

dErrors quoted are 1 standard deviation.

# **CO2 Extraction from Iron Samples by the Dissolution Method**

 $14C$  contamination for the dissolution method was estimated with an iron standard (cast iron with carbon content of 3.35%) supplied by LECO Corporation. Both HCl and  $CuCl<sub>2</sub>$  solutions were used to dissolve iron samples. First, standard iron samples of about 200 mg (nr 1–3 in Table 4) were treated with 4N HCl at room temperature for about 2 weeks to be dissolved completely. The carbon residue was collected on quartz wool in a glass funnel of 6 mm outer diameter. Next, standard iron samples of about 200 mg were dissolved in CuCl<sub>2</sub> solutions of different concentrations  $(2.4–31.1 g)$ of CuCl<sub>2</sub>⋅2H<sub>2</sub>O per 70 mL of water, nr 4–9 in Table 4) at 60 °C. A mixture of standard iron and  $CuCl<sub>2</sub>·2H<sub>2</sub>O$  was added with 70 mL of distilled water to dissolve the iron. Carbon in the iron was then precipitated as an aggregated colloid and metallic copper was deposited. The deposited copper was dissolved with 4N HCl at 60 °C, and the carbon residue was collected on quartz wool by filtration. We also tested the CuCl<sub>2</sub> solution that was filtered through a quartz wool filter before dissolving 200 mg of standard iron, to eliminate any possible carbon contaminants in the CuCl<sub>2</sub>⋅2H<sub>2</sub>O (nr 10–14 in Table 4). The separated solid carbon recovered by the quartz wool filter was combusted to produce  $CO<sub>2</sub>$ . After purification, the  $CO<sub>2</sub>$  was converted to graphite and analyzed for <sup>14</sup>C age by AMS.

### **14C Analysis with AMS**

The graphite prepared from carbon samples (as described above) was pressed into an aluminum holder and used as a target for  ${}^{14}C$  dating with a Tandetron AMS system (model 4130-AMS, HVEE, the Netherlands) at the Center for Chronological Research, Nagoya University (Nakamura et al. 2000). R =  $[(^{14}C^{12}C)_{spl}/(^{14}C^{12}C)_{std}]$  was used to represent the carbon isotope ratio for a sample  $[(14C/12C)_{sol}]$  in the ratio to the NIST oxalic acid standard  $[(14C/12C)_{std}]$ , after being corrected for machine  $14C$  background and carbon isotopic fractionation, and then multiplied by a constant to normalize R=1.0 to represent the value of a sample formed in AD 1950 (Mook and van der Plicht 1999). Conventional 14C ages were also calculated from R, and calibrated to calendar yr using the INTCAL98 data sets (Stuiver et al. 1998). All errors quoted are  $\pm 1$  σ.



aYes or no indicates with or without filtration of CuCl2 solution during the Fe sample preparation procedure.

bCarbon collection efficiency in percent against total carbon contained in Fe standard material.

 $a$ Yes or no indicates with or without filtration of CuCl<sub>2</sub> solution during the Fe sample preparation procedure.<br><sup>b</sup>Carbon collection efficiency in percent against total carbon contained in Fe standard material.<br><sup>e</sup>Error

cErrors quoted are 1 standard deviation.

### **RESULTS AND DISCUSSION**

### **Carbon Collection Efficiency from Iron**

To test any possible dependence of the <sup>14</sup>C background level on iron chip amounts (Table 1) and  $O<sub>2</sub>$ flow rates (Table 2) in the RF combustion system, and  $CuCl<sub>2</sub>$  amounts for the dissolution method (Table 4), an iron standard (LECO-501-024) with carbon content of 3.35% was used. The tests resulted in a carbon collection efficiency of about 83–86% on average for both carbon-extraction methods, as shown in relevant tables. Though about 15% of carbon was lost, we detected no dependence of  $\delta^{13}$ C values on the carbon collection efficiency for the separated carbon. Thus, no carbon isotopic fractionation was evident in our sample preparation procedures.

#### **Three Types of Verifications for the RF Combustion Method**

The R value was dependent on neither the amount of the iron chips nor the flow rate of  $O_2$  gas used for carbon extraction by the RF combustion method (Tables 1, 2), i.e., an increase in contamination by modern carbon was not evident when using larger amounts of iron chips (less than 2000 mg) or  $O<sub>2</sub>$  gas (flow rate less than 300 mL/min). On the other hand, the average value of R for carbon which was extracted from charcoal (Aso-4) by the RF combustion method was  $0.0043 \pm 0.0002$ , and that for carbon converted from charcoal by using an ordinary preparation line (a sealed-tube combustion with CuO in Vycor glass) was  $0.0027 \pm 0.0002$  (Table 3). Thus, we detected a small increase in <sup>14</sup>C contamination from a leak in the glass line system used for the RF combustion procedure. However, the increase in contamination corresponds to only about a 4-yr shift towards a younger age when dating a sample of around 2000 BP. Thus, in case of dating archaeological iron products in Japan, the contamination effect was within the range of measurement error. Therefore, we conclude that the RF combustion method used at Nagoya University is applicable to  ${}^{14}C$  dating of archaeological iron artifacts.

#### **Verifications for the Dissolution Method**

It was clear that CuCl<sub>2</sub> used in the experiment contained a small but detectable amount of modern carbon (nr 4–9 in Table 4). In fact, the R value increased from  $0.0045 \pm 0.0002$  to  $0.0225 \pm 0.0002$ when the maximum amount of CuCl<sub>2</sub> (30.7 g) was used for iron dissolution. The modern carbon contamination in CuCl<sub>2</sub> could, however, be considerably reduced by filtration of the CuCl<sub>2</sub> solution with a quartz wool filter (nr 10–14 in Table 4). In the measurement of archaeological products, the effect of residual modern carbon contamination, after the purification of the CuCl<sub>2</sub> solution, was estimated to be about a 3-yr shift to a younger age in dating a sample of around 2000 BP and was within the range of <sup>14</sup>C measurement error. Therefore, the dissolution method using prefiltrated  $CuCl<sub>2</sub>$  solution is applicable to archaeological iron materials.

# **Iron Refining Experiment**

The refining experiment suggested that the R values for 7 pieces of newly produced iron fragments selected randomly (an average value of R  $[\langle R \rangle] = 1.245 \pm 0.007$ , nr 32–38 in Table 5) were completely different from those for 8 pieces of original iron fragments ( $\langle R \rangle = 0.838 \pm 0.002$ , nr 15–22 in Table 5). They have changed from the original value to that of modern charcoal used as fuel for the refining ( $\langle R \rangle$  = 1.193 ± 0.004, nr 23–28 in Table 5). The R values for refined iron samples were almost consistent with, or a bit larger than, those for the modern charcoal mixture, as shown in Figure 3. However, the former values were within the range of the R values  $(1.108 \pm 0.003)$  to 1.569 ± 0.003, nr 29–31 in Table 5) with respect to annual growth rings of wood from which the modern charcoal used for the refining was produced. The results of this experiment and of an iron

smelting experiment conducted by Yamada et al. (1999) suggested that carbon in the iron products was replaced with carbon from fuel charcoal that had been used for iron smelting or refining.



Figure 3 Comparison of R values for source iron and modern charcoal used as fuel for the refining experiment, and for produced iron.  $R = (14C/12C)$ spl/ $(14C/12C)$ std to indicate the <sup>14</sup>C concentration for sample carbon, as defined in the text.

### **Dating of Iron Slag and Charcoal Remains from Archaeological Sites**

<sup>14</sup>C ages of iron slag and charcoal remains from the Gennaitouge site were dated from  $1385 \pm 31$  BP to 1441  $\pm$  29 BP and from 1365  $\pm$  28 BP to 1609  $\pm$  30 BP, respectively (Table 6). The calibrated <sup>14</sup>C ages of these samples ranged from the second half of the 6th to the 7th century AD, except for 1 charcoal sample (nr 11), and were consistent with the occupation period (around 7th century) of the site as estimated by archaeological evidence. The charcoal (nr 11) may have been derived from the inner part of a large tree, thus showing an old wood effect. Some charcoal samples were collected from the inside of iron slag blocks to certify that the charcoal fragments were the remains of charcoal blocks that were used as fuel for the iron smelting. Among such charcoal and iron slag pairs, the  $14C$  ages of charcoal samples were older by 26 to 111 yr than those of iron slag samples for 5 pairs (nr 2, 3, 4, 7, and 8 in Table 6). The charcoal ages were younger by 54 and 39 yr for 2 pairs (nr 9 and 10). In general, the 14C ages for charcoal samples appeared older than those for iron slag materials, but the 14C ages for the pairs (nr 4, 7, 8, 9, and 10) were quite consistent with each other. These findings suggest that we can estimate the ages of iron remains directly by dating the carbon extracted from the remains. The archaeological relevance of  ${}^{14}C$  ages of iron materials from the Gennaitouge site will be discussed in a future publication.

### **CONCLUSION**

We have estimated the  $14C$  contamination levels, i.e., the amounts of modern carbon contamination induced by the RF combustion and dissolution procedures in extracting carbon components from iron materials for AMS <sup>14</sup>C dating. The average values of R which implied the <sup>14</sup>C contamination level were 0.0043  $\pm$  0.0002 (43,870  $\pm$  870 BP in <sup>14</sup>C age; Table 3) and 0.0039  $\pm$  0.0008

Table 5 Change in <sup>14</sup>C concentration of carbon components from original iron to newly-produced iron by the iron-refining experiment. Yield of carbon and carbon-isotope ratios are shown for the carbon extractions using the RF combustion method from original iron (sample nr 15–22) and from produced iron (nr 32–38), as well as those using the routine charcoal preparation method from modern charcoal used as fuel (nr 23–31).

		Sample	Carbon			
Sample		amount	yield	$\delta^{13}C$	$\mathbb{R}$	Lab code
nr	Sample name <sup>a</sup>	[mg]	[mgC]	$[\%o]$	[(14C/12C)sa/(14C/12C)st]	[NUTA2-]
15	Iron $1-2D$	729.51	1.18	$-33 \pm 1$	$0.842 \pm 0.003$	3393
16	Iron <sup>1</sup> -3D	384.92	1.28	$-29 \pm 1$	$0.841 \pm 0.003$	3394
17	Iron $1-4D-1$	500.72	10.10	$-27.7 \pm 0.1$	$0.837 \pm 0.003$	3395
18	Iron <sup>1</sup> -4D-2	692.73	1.54	$-20.8 \pm 0.1$	$0.837 \pm 0.003$	3409
19	Iron <sup>2</sup> -1D	257.31	0.78	$-25 \pm 1$	$0.838 \pm 0.003$	3396
20	Iron <sup>2</sup> -2D	581.62	1.27	$-27 \pm 1$	$0.837 \pm 0.003$	3397
21	Iron <sup>2</sup> -3D	555.72	1.18	$-31 \pm 1$	$0.838 \pm 0.003$	3398
22	Iron <sup>2</sup> -4D	908.30	6.47	$-26.1 \pm 0.1$	$0.836 \pm 0.003$	3401
			$\langle Av, b \rangle$	$-27.5 \pm 3.7$	$0.838 \pm 0.002$	
23	Charcoal-Mix-1	6.46	4.79	$-26.3 \pm 0.1$	$1.187 \pm 0.005$	3088
24	Charcoal-Mix-2	6.54	4.55	$-25.5 \pm 0.1$	$1.191 \pm 0.005$	3089
25	Charcoal-Mix-3	6.61	4.58	$-26.1 \pm 0.1$	$1.185 \pm 0.005$	3090
26	Charcoal-Mix-4	6.48	5.32	$-26.0 \pm 0.1$	$1.187 \pm 0.005$	3104
27	Charcoal-Mix-5	6.58	6.00	$-26.5 \pm 0.1$	$1.194 \pm 0.004$	3462
28	Charcoal-Mix-6	6.58	6.03	$-26.5 \pm 0.1$	$1.212 \pm 0.004$	3463
			$\langle Av, b \rangle$	$-26.3 \pm 0.2$	$1.193 \pm 0.010$	
29	Charcoal-innermost ring	7.35	6.98	$-27 \pm 1$	$1.569 \pm 0.005$	3658
30	Charcoal-medium ring	7.46	6.89	$-25 \pm 1$	$1.259 \pm 0.004$	3659
31	Charcoal-outermost ring	7.21	6.73	$-24 \pm 1$	$1.108 \pm 0.004$	3660
32	Refined iron $1$ -1D	1162.77	17.32	$-23.0 \pm 0.1$	$1.226 \pm 0.005$	3094
33	Refined iron <sup>1</sup> -2D	1099.81	2.40	$-20.9 \pm 0.1$	$1.243 \pm 0.005$	3098
34	Refined iron $1-3D$	697.31	7.54	$-26.5 \pm 0.1$	$1.226 \pm 0.005$	3097
35	Refined iron <sup>2</sup> -1D	1115.18	7.82	$-25.8 \pm 0.1$	$1.264 \pm 0.005$	3095
36	Refined iron <sup>2</sup> -2D	1099.81	13.42	$-27.8 \pm 0.1$	$1.230 \pm 0.005$	3096
37	Refined iron <sup>2</sup> -3D	1366.64	21.11	$-29.6 \pm 0.1$	$1.263 \pm 0.004$	3410
38	Refined iron $2-4D$	1059.06	23.11	$-31.4 \pm 0.1$	$1.261 \pm 0.004$	3411
			$\langle Av, b \rangle$		$-26.4 \pm 3.6$ $1.245 \pm 0.018$	

aThe iron refining experiment was done 2 times (indicated superscript 1 and 2). "Charcoal-Mix" was a portion of shuffled and comminute mixture from 1 modern charred wood with about 20–25 annual rings. Charcoal-innermost ring, -medium ring, and -outermost ring indicated charcoal samples collected from innermost, medium, and outermost annual rings of 1 modern charred wood.

bErrors cited are 1 σ.

 $(44,640 \pm 1580$  BP; Table 4) for graphite targets prepared by the RF combustion and dissolution procedures, respectively. The contamination corresponded to only about a 3- to 4-yr shift towards a younger age in dating a sample of around 2000 BP. In dating archaeological iron artifacts, the effect of contamination was within the error range.

We described here the tests conducted using an iron standard with high carbon content (3.35%). However, we believe that we can also prepare wrought-iron samples in our RF combustion system. We can melt up to 1 g of an iron sample mixed with the same weight of an iron chip accelerator, and can date the sample if 1 mg of carbon will be recovered from it. In fact, we have collected around 1 mg of carbon for several iron slag samples and obtained consistent 14C concentrations and 14C ages as shown in Table 5 (nr 15, 16, 18, 19, 20, and 21) and Table 6. Of course, we consider that more systematic studies are necessary for iron samples with low carbon content (wrought-iron samples).

		Sample	Carbon				
Sample		amount	vield	$\delta^{13}C$	${}^{14}C$ age <sup>b</sup>	Calibrated age range <sup>b</sup>	Lab code
nr	Sample code nr <sup>a</sup>	[mg]	[mg C]	[%]	[BP]	[cal AD]	[NUTA2-]
$1 - 1$	Charcoal included $l-1$	6.75	4.15	$-27.4 \pm 0.1$	$1498 \pm 29$	540(563,590,596)604,612()616	3007
$2 - 1$	$Iron1-2$	729.51	1.18	$-33 \pm 1$	$1385 \pm 31$	643(657)664	3393
$2 - 2$	Charcoal included <sup>1</sup> -2	6.57	4.23	$-25.6 \pm 0.1$	$1487 \pm 29$	542(599)619	3009
$3-1$	$Iron1-3$	384.92	1.28	$-29 \pm 1$	$1387 \pm 32$	642(657)663	3394
$3 - 2$	Charcoal included $1-3$	6.81	5.93	$-26.4 \pm 0.1$	$1498 \pm 29$	540(563,590,596)604,612()616	3450
$4 - 1$	Iron $1-4-1$	500.72	10.10	$-27.7 \pm 0.1$	$1430 \pm 29$	604(640)654	3395
$4 - 2$	Iron $1-4-2$	692.73	1.54	$-20.8 \pm 0.1$	$1428 \pm 30$	604(641)655	3409
$4 - 3$	Charcoal included <sup>1</sup> -4	6.35	4.58	$-26.7 \pm 0.1$	$1465 \pm 33$	561()594,595 (603) 641	3091
$5 - 1$	Charcoal-free <sup>1</sup> -5	6.43	4.69	$-27.5 \pm 0.1$	$1503 \pm 29$	539(561,595)602	3013
$6 - 1$	Charcoal-free <sup>1</sup> -6	7.31	4.52	$-27.0 \pm 0.1$	$1482 \pm 29$	543()553,556(600)621,634()636	3451
$7 - 1$	$Iron2-1$	257.31	0.78	$-25 \pm 1$	$1423 \pm 30$	613(642)656	3396
$7 - 2$	Charcoal included <sup>2</sup> -1	6.40	4.22	$-26.7 \pm 0.1$	$1490 \pm 29$	541(598)618	3008
$8 - 1$	$Iron2-2$	581.62	1.27	$-27 \pm 1$	$1430 \pm 29$	604(640)654	3397
$8 - 2$	Charcoal included <sup>2</sup> -2	6.44	4.78	$-25.6 \pm 0.1$	$1456 \pm 30$	598(617)642	3012
$9-1$	$Iron2-3$	555.72	1.18	$-31 \pm 1$	$1419 \pm 30$	617(643)657	3398
$9 - 2$	Charcoal included <sup>2</sup> -3	6.55	6.50	$-26.5 \pm 0.1$	$1365 \pm 28$	654(661)673	3454
$10-1$	$Iron2-4$	908.30	6.47	$-26.1 \pm 0.1$	$1441 \pm 29$	601(623,628,638)647	3401
$10-2$	Charcoal included <sup>2</sup> -4	8.20	8.20	$-26.1 \pm 0.1$	$1402 \pm 29$	625()626,639(651)660	3455
$11 - 1$	Charcoal <sup>2</sup> -free-5	5.34	2.79	$-27.9 \pm 0.1$	$1609 \pm 30$	416(428)440,451()46 485()486,504()506,519()528	3014
$12 - 1$	Charcoal-fre <sup>2</sup> e-6	10.76	6.40	$-27.6 \pm 0.1$	$1485 \pm 28$	543(599)620	3456

Table 6 AMS <sup>14</sup>C ages and calibrated calendar yr for iron slag and charcoal remains collected from the Gennaitouge archaeological site, Otsu city, Shiga prefecture, Japan.

<sup>a</sup>All samples were excavated from the same horizon, but from 2 different locations, as indicated by superscript 1 and 2. Charcoal samples were included in iron slags, except for charcoal-free samples nr 5-1, 6-1, 11-1, and 12-1.

bErrors quoted are 1 standard deviation.

We also conducted an iron refining experiment and confirmed that carbon in the iron products had been replaced with fuel charcoal that had been used for iron smelting or refining. Finally, we applied these methods to the measurement of  $14C$  ages of iron slag and charcoal remains from the Gennaitouge iron production site in Shiga Prefecture, Japan. The calibrated <sup>14</sup>C ages of these samples ranged from the second half of the 6th to the 7th century AD and were consistent with their archaeological ages. We conclude that the carbon extraction system from archaeological iron materials developed at Nagoya University is reliably applicable to estimate production ages of archaeological iron artifacts.

## **ACKNOWLEDGEMENTS**

We acknowledge Mr Kazuto Omiti of Shiga Preservation of Cultural Assets Association for his kind help and useful advice in collecting and handling samples, as well as Drs Takefumi Oda, Masayo Minami, and Etsuko Niu of Nagoya University for their kind support during sample preparation and <sup>14</sup>C measurements. This study was supported partly by a "Grant-In-Aid for Scientific Research" from the Japanese Society for Promotion of Science (subject nr 09610421, 11610427, 13480020, and 14608004).

#### **REFERENCES**

- Cheoun MK, Kim JC, Kang J, Kim IC, Park JH, Song YM. 2001. Pretreatment of iron artifacts at SNU-AMS. *Radiocarbon* 43(2A):217–9.
- Cook AC, Wadsworth J, Southon JR. 2001. AMS radiocarbon dating of ancient iron artifacts: a new carbon extraction method in use at LLNL. *Radiocarbon*

43(2A):221–7.

- Cook AC, Wadsworth J, Southon JR, van der Merwe NJ. 2003a. AMS radiocarbon dating of rusty iron. *Journal of Archaeological Science* 30(1):95–102.
- Cook AC, Southon JR, Wadsworth J. 2003b. Using radiocarbon dating to establish the age of iron-based ar-

tifacts. *Journal of Metallurgy* 55(5):15–22.

- Craddock PT, Wayman ML, Jull AT. 2002. The radiocarbon dating and authentication of iron artifacts *Radiocarbon* 44(3):717–32.
- Cresswell RG. 1991. The radiocarbon dating of iron artifacts using accelerator mass spectrometry. *Historical Metallurgy* 25:75–85.
- Cresswell RG. 1992. Radiocarbon dating of iron artifacts. *Radiocarbon* 34(3):898–905.
- Hüls CM, Grootes PM, Nadeau MJ, Bruhn F, Hasselberg P, Erlenkeuser H. Forthcoming. AMS radiocarbondating of iron artefacts. *Nuclear Instruments and Methods in Physics Research B*.
- Igaki K, Nakamura T, Hirasawa M, Kato M, Sano M. 1994. Radiocarbon dating study of ancient iron artifacts with accelerator mass spectrometry. *Proceedings of the Japan Academy* 70(B):4–9.
- Kitagawa H, Masuzawa T, Nakamura T, Matsumoto E. 1993. A batch preparation method for graphite targets with low background for AMS 14C measurement. *Radiocarbon* 35(2):295–300.
- Nakamura T, Hirasawa M, Igaki K. 1995. AMS Radiocarbon dating of ancient oriental iron artifacts at Nagoya University. *Radiocarbon* 37(2):629–36.
- Nakamura T, Niu E, Oda H, Ikeda A, Minami M, Takahashi AH, Adachi M, Pals L, Gottdang G, Suya N. 2000. The HVEE Tandetron AMS system at Nagoya University. *Nuclear Instruments and Methods in Physics Research B* 172:52–7.
- Oda H, Nakamura T, Furukawa M. 1999 A wet method of carbon extraction from iron artifacts for 14C age measurement with AMS. *Journal of Radioanalytical and Nuclear Chemistry* 239(3):561–4.
- Ono N, Sano M, Kuwabara M, Nakamura T, Oda H, Hirasawa M. 1999. Metallurgical and chronological studies on processing of ancient iron artifacts. *Summaries of Researches Using AMS at Nagoya University*

X:77–86. In Japanese with English abstract.

- Shiga Preservation of Cultural Assets Association. 2001. *Gennaitouge Site*. 389 p. In Japanese.
- Shimoyama S, Watanabe K, Nishida T, Harada D, Tsuruta K, Komatsu J. 1994. Burnt big trees by the Aso-4 pyroclastic flow. *The Quaternary Research* 33(2): 107–12. In Japanese with English abstract.
- Stuiver M, Reimer PJ, Bard E, Beck JW, Burr GS, Hughen KA, Kromer B, McCormac G, van der Plicht J, Spurk M. 1998. INTCAL98 radiocarbon age calibration, 24,000–0 cal BP. *Radiocarbon* 40(3):1041– 83.
- Yamada T, Tsukamoto T, Ono N, Oda H, Nakamura T. 1999. Verifications of  ${}^{14}C$  age measuring theories of iron products by an iron-manufacturing experiment and views through the experiment. *Summaries of Researches Using AMS at Nagoya University* X:87–96. In Japanese with English abstract.
- Yamada T, Tsukamoto T, Oda H, Nakamura T. 2001. Radiocarbon dating of iron manufacture remains. *Summaries of Researches Using AMS at Nagoya University* XII:103–12. In Japanese with English abstract.
- Yamada T. 2001. Report of Grant-in-Aid for Scientific Research [Grant-in-Aid for Scientific Research(C)]: 60–3. In Japanese.
- Yokoi T, Nakamura T. 1998. AMS<sup>14</sup>C dating of iron artifacts and other samples related with ancient iron production in Aichi Prefecture. *Summaries of Researches Using AMS at Nagoya University* IX:18–26. In Japanese with English abstract.
- Van der Merwe NJ, Stuiver M. 1968. Dating iron by the carbon-14 method. *Current Anthropology* 9:48–53.
- Yoshida K. 1992. Measurement of <sup>14</sup>C age by accelerator mass spectrometry. *Bulletin of the National Museum of Japanese History* 38:171–98. In Japanese with English abstract.