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Title	Biomechanical properties of a new fiber-reinforced composite
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Citation	The 2012 PER/IADR Congress, Helsinki, Finland, 12-15 September 2012.
Issued Date	2012
URL	http://hdl.handle.net/10722/209848
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BIOMECHANICAL PROPERTIES OF A NEW FIBER-REINFORCED COMPOSITE

OBJECTIVES: Nowadays the replacement of bis-GMA is gaining more and more interest because of its potential risks. A potential resin matrix component, 1,6-hexanediol dimethacrylate (HDMA) has lower viscoucity than bis-GMA. The present study evaluated the effect of water immersion and HDMA concentrations on the three-point bending and hardness of a new fiber-reinforced composite (FRC) material.

METHODS: In addition to unidirectional E-glass fibre bundles (Stick Tech, Finland), monomers sed were HDMA (Esstech, USA), MMA (ProSciTech, Australia), CQ (Esstech, USA) and CEMA (Esstech, USA). The composition of group-1 was

78.4% HDMA+19.6% MMA+1.0% CQ+1.0% CEMA, and group-2 was 49.0% HDMA +49.0% MMA+1.0% CQ+1.0% CEMA. Specimens with two fiber rovings of 25 mm long were placed in a mould and monomers were added. Light-cured specimens (3 x 40s) were tested for flexural strength (2mm x 2mm x 25mm) and hardness. Each group consisted of 24 specimens. Specimens were prepared also for water storage for periods of 1,2,3, and 4 weeks (n = 6). Data obtained were analyzed by ANOVA and LSD.

RESULTS: Group-1 which was immersed in water for one week showed highest value for the flexural strength (489.1 \pm 9.6)MPa and hardness (149.2 \pm 1.3)VHN. While group-2 which was immersed in water for 4 weeks proved lowest value for flexural strength (227.4 \pm 11.6)MPa and hardness (133.7 \pm 1.6)VHN. Statistical analysis showed that water storage and HDMA concentrations significantly influenced the flexural strength and hardness of FRCs (p < 0.05). The interaction between water immersion and HDMA concentrations significantly influenced the bending but not the hardness.

CONCLUSIONS: Water immersion and concentration of HDMA influenced the mechanical strengths of FRC. Group-1 showed better flexural strength and hardness.