



25 **Introduction**

26 Exposed Column Base Plate (ECBP) connections are widely used in low- to mid-rise Steel Moment  
27 Resisting Frames (SMRFs) to transfer forces from the entire structure, through the first-story  
28 column, into the concrete footing. Fig. 1 schematically illustrates an ECBP connection detail  
29 commonly used in the United States, and featured in design guidelines including the American  
30 Institute of Steel Construction's *AISC Design Guide One* (Fisher and Kloiber 2006), the Seismic  
31 Design Manual (AISC 2018), the AISC Specification (AISC 2016a), and the Seismic Provisions  
32 (AISC 2016b). Referring to the figure, the axial force and moment are transferred through a  
33 combination of upward bearing stresses (in the grout or supporting concrete) on the compression  
34 side of the connection, and downward tensile forces (in the anchor rods) on the tension side of the  
35 connection. Shear may be transferred either through friction (if sufficient compression is present),  
36 through the anchor rods, or through a shear key, if provided (Gomez et al. 2011). In the United  
37 States, the *Design Guide One* (abbreviated DG1 henceforth) is the primary document guiding the  
38 design of ECBP connections, under combinations of axial compression, flexure, and shear. The  
39 DG1 utilizes the internal stress distributions proposed by Drake and Elkin (1999). Connections that  
40 utilize similar details and force transfer mechanisms are used in other regions as well, e.g., Wald  
41 (2000) for Europe, and Cui et al. (2009) for Japan. Consequently, they have been studied  
42 extensively in various contexts. Ermopoulos and Stamatopoulos (1996) developed closed-form  
43 analytical solutions to characterize internal force distributions, and work by Gomez et al. (2010) and  
44 Kanvinde et al. (2013) has examined the efficacy of the DG1 method through experiments and  
45 finite element simulations, respectively. Other relevant work in the area includes Lee et al. (2008a;  
46 b) and Wald (2000) to examine various geometrical configurations and issues such as weld fracture  
47 which may occur under earthquake type cyclic loading (e.g., see Fahmy 2000; Myers et al. 2009).  
48 More recently, the focus has shifted to the seismic performance of these connections, to investigate

49 their possible use as dissipative fuses (e.g., Falborski et al. 2020; Trautner et al. 2016).

50 These studies concur that the Drake and Elkin (1999) approach (which underlies the *de facto* design  
51 method in the United States through DG1) is effective from a mechanistic standpoint, i.e., it is able  
52 to satisfactorily characterize the internal force distribution within ECBP connections in a  
53 deterministic sense (Gomez et al. 2010; Kanvinde et al. 2013). However, a closer examination of  
54 the method (and associated literature) from a probabilistic standpoint (e.g., Aviram et al. 2010)  
55 reveals inconsistencies that must be addressed to ensure that ECBP connections meet target  
56 reliability (i.e., provide acceptable probabilities of failure/safety levels). These issues emerge  
57 because the approach treats the ECBP connection as a collection of components, each designed  
58 separately, without considering their collective effect on the connection failure. Specifically, the  
59 approach determines an internal force distribution (i.e., forces in the anchor rods, and bending  
60 moments in the base plate) based on an assumed bearing stress distribution in the concrete/grout,  
61 and then applies design checks independently to each of these components (i.e., the anchor rods and  
62 base plate) by comparing these estimated forces/moments to their capacities, modified by resistance  
63 (i.e.,  $\phi$ –) factors. This is problematic for numerous reasons:

- 64 • Connection failure is controlled by interactions of these components. Research by Gomez et al.  
65 (2010), as well as Kanvinde et al. (2015), has indicated that flexural yielding of the base plate  
66 on the compression side of the connection does not result in connection failure, unless also  
67 accompanied either by yielding of the anchor rods, or by flexural yielding of the base plate on  
68 the tension side. Applying design checks independently to these components disregards this  
69 effect, resulting in undue conservatism.
- 70 • From the perspective of system reliability, applying the design checks independently is  
71 inappropriate, because the probability of failing one design check may not necessarily

72 correspond to failure of the entire connection.

73 • The assumed bearing stress in the concrete (used for determination of the internal force  
74 distribution) includes a  $\phi$ – factor to incorporate the uncertainty in this stress. While this may be  
75 suitable for design of the concrete footing itself (to provide a conservative estimate of bearing  
76 stress), it cannot be justified for design of the other components (i.e., base plate and anchor  
77 rods). This is because the bearing stress effectively acts as a “demand” on these other  
78 components through overall equilibrium of the connection, such as that a lower estimate of  
79 bearing stress may, in fact, be unconservative.

80 • Finally, the  $\phi$ – factors in the independent design checks for the anchor rods and base plates are  
81 borrowed in an *ad hoc* manner from other similar components, and are not based on reliability  
82 analysis. Specifically, the design checks consider only the uncertainty in capacities of the  
83 components and disregard both the uncertainty as well as bias in the estimated forces and  
84 moments in these components.

85 Other researchers have also noted that the DG1 approach does not incorporate reliability analysis.  
86 Torres-Rodas et al. (2020) performed reliability analysis for the DG1 approach, with a primary  
87 focus on uncertainty in seismic demands. Their analysis addresses the overall response of the  
88 connection, and does not consider the interaction of various components. Nonetheless, the results  
89 indicate that the reliability provided by the DG1 approach is unacceptable. In summary: (1) while  
90 well-intentioned, the DG1 approach fails to effectively incorporate system reliability as well as  
91 overall connection response; and (2) given the complex and sometimes counteracting nature of the  
92 effects noted above, consistent connection reliability cannot be ensured. In response to these issues,  
93 this study conducts a detailed analysis of the current DG1 approach for the design of ECBP  
94 connections, with the following objectives:

- 95 1. To examine the level of connection reliability (conventionally quantified by the reliability index  
96  $\beta$ ) provided by ECBP connections designed as per the DG1 approach, with a focus on its  
97 consistency across various design scenarios as well as component failure modes.
- 98 2. To identify deficiencies in the DG1 approach and examine possible enhancements that are based  
99 on considering system response, and eliminating the use of  $\phi$ –factors that do not comport with  
100 physics.
- 101 3. Based on these analyses, to suggest prospective design strategies that ensure acceptable and  
102 consistent performance/reliability, while also incorporating overall connection behavior.

103 The paper begins by providing background, including the DG1 approach; this is followed by a  
104 summary of the methodology used for reliability analysis. A set of 59 design scenarios (SMRF  
105 columns for which ECBP connections must be designed) that represent various combinations of  
106 gravity, wind, and seismic loading are then described. For each of these scenarios, ECBP  
107 connections are designed using existing as well as proposed approaches, and reliability analyses are  
108 conducted using Monte Carlo simulations modelling several sources of uncertainty. The paper  
109 concludes by providing commentary regarding the analyzed approaches and suggesting strategies  
110 that ensure consistent reliability.

111

## 112 **Background and Review of Current Design Practice**

113 Fig. 2 illustrates the key assumptions of the DG1 method. Note that the superscript (i.e., DG1) of  
114 some symbols in the figure indicates the design method used to determine the internal forces and  
115 moments in the ECBP connection. Since this method is well documented in the design guide itself,  
116 it is only briefly summarized here. Referring to Fig. 2, the axial compression ( $P$ ) and moment ( $M$ )

117 combination is resisted by: (1) a compression stress block of constant magnitude ( $= f$ ), if the axial  
 118 force is high relative to moment, i.e., a “low-eccentricity” condition; or (2) a compression stress  
 119 block (of magnitude  $= f_{\max}^{\text{DG1}}$ ) supplemented by tension ( $T_{\text{rods}}^{\text{DG1}}$ ) that develops in the anchor rods as  
 120 the base plate uplifts when the axial compression is low compared to the moment, i.e., a “high-  
 121 eccentricity” condition. The process for design involves the following steps:

- 122 • Determine whether the condition is low-, or high-eccentricity. For this, the critical value of load  
 123 eccentricity ( $e_{\text{crit}}$ ) is determined as:

$$124 \quad e_{\text{crit}} = \frac{N}{2} - \frac{P}{2 \cdot B \cdot f_{\max}^{\text{DG1}}} \quad (1)$$

125 The terms  $B$  and  $N$  denote the length and width of base plate. The above assumes that the  
 126 bearing side of the connection develops a rectangular stress block with a constant magnitude  
 127  $f_{\max}^{\text{DG1}}$ , determined as  $\phi_{\text{bearing}} \times \min(f_{\text{grout}}, f_{\text{concrete}})$ , where the  $\phi_{\text{bearing}}$  – factor is taken as 0.65,  $f_{\text{grout}}$   
 128 is the crushing strength of the grout, whereas  $f_{\text{concrete}}$  is estimated as below, accounting for the  
 129 effects of concrete confinement (if the footing is larger than the base plate):

$$130 \quad f_{\text{concrete}} = 0.85 \cdot f_c' \cdot \sqrt{\frac{A_2}{A_1}} \leq 1.7 \cdot f_c' \quad (2)$$

131 In the above equation,  $f_c'$  is the compressive strength of the concrete,  $A_1$  is the bearing area of  
 132 the plate, and  $A_2$  is the effective area of the concrete (typically the plan area of the footing). The  
 133 grout pad is usually not confined similarly, since it is above the concrete surface. Thus, a similar  
 134 adjustment is not required for the grout strength ( $f_{\text{grout}}$ ).

- 135 • For low-eccentricity, i.e., the design load eccentricity  $e (= M/P) < e_{\text{crit}}$ , the magnitude of the

136 upward bearing stresses  $f$ , as well as the stress block length  $Y^{DG1}$  (Fig. 2(a)) may be readily  
 137 calculated through force and moment equilibrium. If a suitable equilibrium solution cannot be  
 138 found with  $f < f_{\max}^{DG1}$  and  $Y^{DG1} < N$ , then the base plate plan dimensions must be resized – the  
 139 concrete/grout bearing failure check is applied implicitly in this manner. This design check is  
 140 denoted  $BF$  (representing the Bearing Failure limit state) to facilitate subsequent discussion of  
 141 the reliability analysis. For the low-eccentricity condition, the only other possible mode of  
 142 failure is flexural yielding of the base plate on the compression side due to bearing stresses; this  
 143 is calculated by assuming that the toe of the base plate bends upwards as a cantilever flap, with a  
 144 yield line parallel to the edge of the column compression flange. This design check is denoted  
 145  $PC$  (Plate failure on the Compression side). Specifically, failure is assumed to occur if the  
 146 cantilever moment (denoted  $M_{pl,comp}^{DG1}$ ) over the yield line exceeds the reliable capacity of the  
 147 base plate, i.e.,  $\phi_{plate} \times M_p^{plate}$ , where  $M_p^{plate} (= F_{y,pl} \cdot B \cdot t_p^2 / 4$ ,  $F_{y,pl}$  is the yield strength of base  
 148 plate steel and  $t_p$  is the thickness of base plate) refers to the plastic moment capacity of the base  
 149 plate, and  $\phi_{plate} = 0.9$ .

- 150 • If  $e \geq e_{crit}$ , i.e. the “high-eccentricity” condition (Fig. 2(b)), then the stress in the bearing zone  
 151 reaches its maximum value (i.e.,  $f_{\max}^{DG1}$ ), such that the two remaining unknowns, i.e., the stress  
 152 block length  $Y^{DG1}$  as well as the tension forces in the anchor rods  $T_{rods}^{DG1}$  may be calculated from  
 153 force and moment equilibrium, as per the following equations:

$$154 \quad Y^{DG1} = (N - g) - \sqrt{(N - g)^2 - \frac{2 \cdot \left[ M + P \cdot \left( \frac{N}{2} - g \right) \right]}{f_{\max}^{DG1} \cdot B}} \quad (3)$$

$$T_{\text{rods}}^{\text{DG1}} = f_{\text{max}}^{\text{DG1}} \cdot B \cdot \left( (N - g) - \sqrt{(N - g)^2 - \frac{2 \cdot \left[ M + P \cdot \left( \frac{N}{2} - g \right) \right]}{f_{\text{max}}^{\text{DG1}} \cdot B}} \right) - P \quad (4)$$

156 This results in four possible limit states, and associated design checks. As in the low-  
 157 eccentricity case, the *BF* design check is applied implicitly, such that failure is assumed to occur  
 158 if  $Y^{\text{DG1}} > N - g$  (where  $g$  is the distance between the center of the anchor rods to the edge of the  
 159 base plate, see Fig. 2(b)), which indicates that the bearing zone extends into the tension anchor  
 160 rods (which is impossible from a compatibility standpoint). For the base plate, two limit states  
 161 are possible: (1) the *PC* limit state due to upward bearing on the compression side; and (2)  
 162 flexural yielding of the base plate on the tension side due to downward tension forces in the  
 163 anchor rods; this is denoted *PT*, and evaluated by comparing the moment in the plate due to the  
 164 anchor forces  $T_{\text{rods}}^{\text{DG1}}$  (denoted  $M_{pl,ten}^{\text{DG1}}$ ) and the reliable capacity  $\phi_{\text{plate}} \times M_p^{\text{plate}}$ . For the *PT* limit  
 165 state, the controlling mechanism may involve either a yield line parallel to the column flange or  
 166 inclined to the plate edge, depending on the location of the anchor rods. The final limit state is  
 167 the yielding of the anchor rods themselves, which is determined to occur if  $T_{\text{rods}}^{\text{DG1}} / n_{\text{rod}} >$   
 168  $\phi_{\text{rod}} \times 0.75 \cdot F_u^{\text{rod}} \cdot A_{\text{rod}}$  (where  $n_{\text{rod}}$  is the number of anchor rods in a line,  $F_u^{\text{rod}}$  is the ultimate  
 169 strength of the rod,  $A_{\text{rod}}$  is the unthreaded area of anchor rod, and  $\phi_{\text{rod}} = 0.75$ ) – this is denoted  
 170 *AT*. Other anchor limit states include rod pullout or concrete blowout. These depend on the  
 171 footing configuration and reinforcement, and are outside the scope of this article; American  
 172 Concrete Institute (ACI) 318 (ACI 2019) provides greater detail.

173 Each of the design checks outlined above includes  $f_{\text{max}}^{\text{DG1}}$ , and consequently  $\phi_{\text{bearing}}$ , which is used  
 174 to estimate it. For the *PC* check, the non-conservatism is readily apparent because  $\phi_{\text{bearing}}$  reduces



175 the bearing stress, which acts as a “load” on the cantilever flap for the *PC* limit state. The effect of  
176  $\phi_{\text{bearing}}$  on the other limit states is not as direct (see Eqs. (3) and (4)). Nonetheless, it is evident that  
177 for the same reasons as for the *PC* check, incorporating  $\phi_{\text{bearing}}$  within the design checks is not  
178 appropriate, and is likely to result in biased or inaccurate characterizations of reliability. Finally, as  
179 discussed earlier, the  $\phi_{\text{plate}}$  and  $\phi_{\text{rod}}$  do not consider either the accuracy of the demand estimation  
180 within the individual components or the variability within it – which is also inappropriate from the  
181 perspective of estimating reliability. The next section outlines a process for estimating the reliability  
182 of ECBP connections that addresses these various issues, before applying it to the current and  
183 prospective design approaches.

184

## 185 **Methodology for Reliability Assessment of ECBP Connections**

186 This section describes the process of evaluating the reliability of ECBP connections for which the  
187 nominal configuration (i.e., geometry, material properties), as well as the design loadings are known.  
188 Once this process is established for a given connection, it may be used to test alternative strategies  
189 resulting in specific designs. The main steps involved in this process (see Fig. 3) are:

- 190 • Developing a set of representative and realistic loading scenarios, in terms of the applied  
191 moment ( $M$ ) and axial forces ( $P$ ) combinations at column bases for which ECBP connections  
192 are to be designed.
- 193 • Designing the ECBP connections as per the appropriate design method (DG1 or prospective),  
194 sometimes resulting in multiple configurations, each of which satisfy all design checks.
- 195 • Identifying sources of uncertainty in each designed configuration.

- 196 • For each configuration, formulating limit-state functions associated with each failure mode, i.e.,  
197 *BF*, *PC*, *PT*, and *AT*.
- 198 • Performing Monte-Carlo sampling that utilize the statistical distributions of input random  
199 variables (RVs) to assess the probability of failure ( $P_f$ ) and reliability indices ( $\beta$ ) of each  
200 designed configuration.

### 201 **Generation of Representative Design Cases**

202 The design condition for ECBP connections is defined by a combination of moment ( $M$ ) and axial  
203 force ( $P$ ); shear is not considered in this study and is assumed to be transferred independently, e.g.,  
204 through a shear key – see Gomez et al. (2011). To ensure realism in these  $P$ - $M$  load pairs, these are  
205 not arbitrarily generated, but derived from four archetype steel moment frames (each consisting of  
206 four stories and three bays). These designs, based on ASCE 7-05 (ASCE 2006) and AISC 341-05  
207 (AISC 2005), are selected from an archetype set of special steel moment frames developed by the  
208 National Earthquake Hazards Reduction Program (NEHRP 2010); only key details are provided  
209 here. Table 1 summarizes the member properties, whereas Fig. 4 illustrates the dimensions and  
210 floorplans. The key differences between the frames are the level of seismicity they are designed for  
211 (also indicated in Table 1, in accordance with Seismic Design Category, SDC, i.e., SDC- $D_{\max}$  or  
212 SDC- $D_{\min}$ ) and the method used to design them (Response Spectrum Analysis, RSA; or the  
213 Equivalent Lateral Force, ELF). Four-story frames are selected for the representative load case,  
214 because taller frames usually warrant embedded base connections (e.g., see Grilli et al. 2017),  
215 whereas 1-2 story frames often assume ECBP connections to be pinned (e.g., see Zareian and  
216 Kanvinde 2013).

217 For each frame, Dead ( $D$ ), Live ( $L$ ), and Earthquake ( $E$ ) loads are determined from the applicable  
218 code used in the frame design, i.e., ASCE 7-05 (ASCE 2006). Wind ( $W$ ) load was not considered in

219 the original frame design, and it is determined as per ASCE 7-16 (ASCE 2016). Corresponding  $P$   
220 and  $M$  values at each of the column base locations in each building are recovered, and subsequently  
221 used to generate  $P$ - $M$  pairs based on the load combinations indicated in Table 2. These load  
222 combinations include those prescribed by ASCE 7-16, as well as others that are informed by recent  
223 research and other standard practices. For example, Torres-Rodas et al. (2018) indicate that the  
224 minimum (rather than maximum) compressive axial force in the column may control the design of  
225 some ECBP connections, since lower compression increases tension in the rods. The load factor  
226  $-\Omega_0 E$  (in which  $\Omega_0$  represents the “overstrength” seismic load) reflects the overturning effect that  
227 minimizes axial compression. The factor  $1.1R_y M_p$  in some of the seismic load cases reflects a  
228 capacity design (AISC 341-16 2016b), which is often specified in high-seismic zones to induce a  
229 plastic hinge the attached column, rather than in the connection. Referring to Table 2, the exterior  
230 and interior base connections within each frame are designed separately. This results in the  
231 generation of five  $P$ - $M$  pairs for which each ECBP connection must be designed – two pairs of  
232 seismic and two pairs of wind load combinations, considering maximum or minimum  $P$  associated  
233 with its  $M$ , in addition to a  $P$ - $M$  pair derived from the gravity load combination.

234 Once the  $P$ - $M$  pairs are generated as above, the ECBP connections may be designed as per any  
235 approach (e.g., the DG1 approach or prospective approaches) with the following additional  
236 information/material specifications that are representative of standard practice: (1) nominal concrete  
237 compressive strength  $f'_c = 27.58$  MPa (4 ksi), and  $f'_{\text{grout}} = 58.61$  MPa (8.5 ksi); (2) concrete  
238 confinement factor (i.e.,  $\sqrt{A_2/A_1}$ ) assumed to be equal to its maximum value of 2.0; (3) ASTM  
239 A992 ( $F_{y,col} = 345$  MPa) steel used for all the beams and columns; (4) base plate material specified  
240 as A572 (Grade 50,  $F_{y,pl} = 345$  MPa); (5) anchor rod material selected from two available grades of  
241 ASTM F1554 steel, i.e., Grade 55 ( $F_u = 517$  MPa), Grade 105 ( $F_u = 862$  MPa); (5) a minimum of

242 four anchor rods (with diameters  $d_{rod}$  in the range of 19.05 – 63.5 mm) provided as per Occupational  
243 Safety and Health Administration requirements (OSHA 2001), and 76.2 mm (3 in) edge distances  
244 ( $g$ ) used for all anchor holes following standard practice; (6) base plate thicknesses ( $t_p$ ) varied in  
245 3.18 mm (1/8 in) increments up to 31.75 mm (1¼ in) thickness and in 6.35 mm (1/4 in) above this;  
246 (7) in-plane dimensions of base plate ( $N$  and  $B$ ) varied in 50.4 mm (2 in) increments, and assumed  
247 to be identical for different design approaches. In addition, three examples available in the design  
248 manuals (i.e., two from DG1 and one from the design manual of Structural Engineers Association  
249 of California, SEAOC 2015) are also analyzed in this study, since these represent the only published  
250 guidance for ECBP connection design. Note that the base plate material (A36,  $F_{y,pl} = 248$  MPa),  
251 anchor rod material (ASTM F1554 Grade 36,  $F_u = 400$  MPa) used in these DG1 examples are  
252 representative of erstwhile construction practice, and different from those used in this study. The  
253 details of all the 59  $P$ - $M$  cases (for design) are further summarized in Table 2.

### 254 **Characterization of Uncertainty**

255 Using the above considerations, and the appropriate set of design checks (DG1 or the ones proposed  
256 later in this article), ECBP connections may be designed. This results in the selection of the  
257 following design variables: (1) Geometric parameters: overall depth ( $d$ ), flange width ( $b_f$ ), flange  
258 thickness ( $t_f$ ) and web thickness ( $t_w$ ) of base column section (W-shape), length ( $N$ ), width ( $B$ ) and  
259 thickness ( $t_p$ ) of base plate, diameter ( $d_{rod}$ ) of anchor rods, and edge distance ( $g$ ) of anchor holes;  
260 and (2) Material parameters: concrete compressive strength ( $f'_c$ ), grout strength ( $f_{grout}$ ), yield  
261 strength of base column ( $F_{y,col}$ ) and base plate ( $F_{y,pl}$ ) steels, as well as the tensile (ultimate) strength  
262 of anchor rods ( $F_u$ ). Once this has been accomplished, reliability assessment of each designed  
263 ECBP connection requires the characterization of uncertainty arising from four sources: (1)  
264 geometry of each component; (2) material properties; (3) applied loads on the connection; and (4)

265 mechanical models used to characterize the demand and capacity of each component. Table 3  
266 summarizes the uncertainties used for Monte Carlo sampling (discussed later). These are  
267 represented as RVs with statistical distributions that reflect the bias coefficient (i.e., the ratio  
268 between the mean value of each RV to its nominal value as specified in the design cases mentioned  
269 above), and the coefficient of variation (CoV, defined as the ratio between the standard deviation of  
270 each RV to its mean value). All these RVs are considered statistically independent.

### 271 **Component Geometry**

272 Uncertainty in component geometry is attributable to construction or fabrication processes,  
273 tolerances, and the resulting quality (Nowak and Szerszen 2003). Dimensional statistics of W-shape  
274 column sections are collected from Schmidt and Bartlett (2002); these include the overall depth ( $d$ ),  
275 flange width ( $b_f$ ), flange thickness ( $t_f$ ) and web thickness ( $t_w$ ) – note that these are relevant for  
276 calculating  $1.1R_yM_p$  (for capacity design) as well as for determining edge distances/cantilever  
277 lengths for plate flexure limit states. According to Aviram et al. (2010), the standard deviations of  
278 base plate dimensions (i.e., length  $N$ , width  $B$  and thickness  $t_p$ ) and anchor rod diameter ( $d_{rod}$ ) are  
279 established based on their tolerances specified in ASTM A6-19 (2019) and ASTM F1554-18 (2018),  
280 respectively. The tolerance (standard deviation) of edge distance ( $g$ ) is defined as per AISC 303-16  
281 (2016c). The bias factors are assumed equal to 1.0 to represent average quality of construction or  
282 fabrication. Moreover, the normal distribution is assumed for these dimensional RVs with a  
283 relatively small CoV (i.e.,  $< 10\%$ ), as expected for geometry-related RVs.

### 284 **Material Properties**

285 The statistical properties of concrete compression strength for nominal  $f'_c = 27.58$  MPa (4 ksi) are  
286 comprehensively documented in Nowak and Szerszen (2003), in which 116 concrete samples  
287 obtained from different concrete industrial sources in the United States were assessed. According to

288 testing by Gomez (2010), the compressive strength of grout ( $f_{grout}$ ) is 58.61 MPa with a CoV of 13%.  
289 Statistics of structural steel used for the column and base plate were assembled from a detailed  
290 survey by Liu et al. (2007). These properties include the yield strength ( $F_{y,pl}$ ) of base plate materials  
291 (both ASTM A572 Grade 50 and ASTM A36 steels), and the yield stress ( $F_{y,col}$ ) of the A992 steel  
292 used for the base columns. Statistical distributions for the anchor rod tensile strength ( $F_u$ ) of ASTM  
293 F1554 steels are characterized based on the approach of Aviram et al. (2010) and the tolerances  
294 given in ASTM F1554-18 (2018). Table 3 summarizes the distributions as well as statistical  
295 parameters for all material properties.

## 296 **Applied Loads**

297 Combinations of Dead ( $D$ ), Live ( $L$ ), Earthquake ( $E$ ), and Wind ( $W$ ) loads are considered to  
298 determine the axial ( $P$ ) and flexural ( $M$ ) forces acting on the ECBP connections. The RV describing  
299 the dead load is usually assumed as normally distributed and Ellingwood et al. (1980) suggests a  
300 bias of 1.05 and a CoV of 10%. For the RVs to describe live load and wind load, a Gumbel-type  
301 distribution is selected (Ellingwood et al. 1980), and their bias and CoV values are summarized in  
302 Table 3. For the earthquake load, a lognormal distribution with a bias of 1.0 is assumed, based on  
303 the calibration by Fayaz and Zareian (2019) using linear time-history analysis. The assumed bias is  
304 also close to the value suggested by Ellingwood et al. (1980) for a site in Los Angeles, CA. It is also  
305 worth noting that Torres-Rodas et al. (2018) performed nonlinear time-history analyses to  
306 characterize demands in ECBP connections in 4-story steel moment frame (similar to one of the  
307 selected frames in this study). Their findings indicate bias values of 1.17 and 1.02 for the  
308 determination of axial force (for interior and exterior column bases, respectively) subjected to the  
309 seismic load combination (i.e.,  $P = 1.2D + 0.5L + \Omega_0 E$ ). A CoV of 60% is arbitrarily assumed here  
310 for the distribution of the maximum earthquake load effects over a service period of 50 years. It is

311 worth highlighting that an explicit/advanced calibration of the earthquake-induced demands (and  
312 their distributions) for each case-study connection and the consequent seismic reliability assessment  
313 would require performing nonlinear time-history analyses using hazard-consistent ground motions  
314 (for a given target site) and integrating the obtained structural demands with a site-specific hazard  
315 curve, as done for instance in Torres-Rodas et al. (2020) (or similarly in Fayaz and Zareian (2019)  
316 by using linear time-history analysis). This is outside the scope of this study. The simplified  
317 approach used here is deemed appropriate to compare and discuss different design strategies for  
318 ECBP connection as proposed in this paper. Note that for the cases that involve capacity-design for  
319 calculation of the moment (i.e.,  $M = 1.1R_yM_p$ , nominally, where,  $M_p = F_{y,col}Z_x$  where  $Z_x$  is the plastic  
320 modulus of the section), the uncertainty in geometry and material properties (outlined in the  
321 previous subsections) is used to simulate uncertainty in  $1.1R_yF_{y,col}Z_x$ . Referring to Table 3, the bias  
322 factor as well as the distribution for  $F_{y,col}$  includes the  $R_y$  effect (i.e., the difference between  
323 specified and true yield stress), based on Liu et al. (2007).

## 324 **Mechanical Models**

325 Model uncertainties, often known as professional uncertainties, connote the error in demand or  
326 capacity estimates determined through models or equations. In general, these may be determined by  
327 comparing the demand or capacity obtained in experimental or numerical tests with the  
328 corresponding values obtained via analytical formulations or simplified models. On the capacity  
329 side, the expressions for plate bending strength (i.e.,  $M_p^{plate} = F_{y,pl} \cdot t_p^2 / 4$ ) as well as the anchor rod  
330 strength (i.e.,  $T_R^{rods} = n_{rod} \cdot 0.75 \cdot F_u^{rod} \cdot A_{rod}$ ) are derived from basic mechanics and are  
331 straightforward; consequently errors in their estimations are assumed to be negligible and not  
332 considered in this study. The bearing stress of the concrete/grout ( $f_{max}$ ) includes the factor  
333  $0.85 \cdot \sqrt{A_2/A_1}$  (to reflect the confining effect of the concrete footing – refer Eq. (2)), and may be

334 expressed in the following manner:

$$335 \quad f_{\max} = \min \left( f_{\text{grout}}, \frac{f_{\text{concrete}}^{\text{test}}}{f_{\text{concrete}}^{\text{Eq.(2)}}} \times \left( 0.85 \times f_c' \times \sqrt{\frac{A_2}{A_1}} \right) \right) \quad (5)$$

336 Expressing the bearing stress of concrete in this manner allows for the incorporation of model  
337 uncertainty through the term  $f_{\text{concrete}}^{\text{test}}/f_{\text{concrete}}^{\text{Eq.(2)}}$  in Eq. (5), which may be simulated as an RV.

338 Comparison of experimental data by Hawkins (1968), for  $f_{\text{concrete}}^{\text{test}}$ , to the solutions obtained by Eq.

339 (2) ( $f_{\text{concrete}}^{\text{Eq.(2)}}$ ) is used to determine the parameters for the distribution of error in bearing stress

340 calculation – see Table 3. On the demand side, the primary modeling uncertainties are in the

341 estimations of bending moments on the compression side and tension side of base plate (denoted as

342  $M_{pl,comp}$  and  $M_{pl,ten}$ , respectively), as well as tension forces in the anchor rods ( $T_{\text{rods}}$ ). These

343 uncertainties arise from the simplifying assumptions of the strength characterization method itself

344 (i.e., the rectangular stress block, and arising internal force distribution). For the tensile force

345 demands in the anchor rods, experimental data from Gomez et al. (2010) as well as Kanvinde et al.

346 (2015) are informative because these feature direct measurement of anchor rod forces through strain

347 gages or load cells. These findings are supplemented by Continuum Finite Element (CFE) by

348 Kanvinde et al. (2013). Based on these results, the model uncertainty in the estimated anchor rod

349 forces may be represented through an RV ( $T_{\text{rods}}^{\text{true}}/T_{\text{rods}}^{\text{model}}$ , see Table 3):

$$350 \quad T_{\text{rods}} = \left( \frac{T_{\text{rods}}^{\text{true}}}{T_{\text{rods}}^{\text{model}}} \right) \cdot T_{\text{rods}}^{\text{model}} \quad (6)$$

351 The two other quantities, i.e.,  $M_{pl,comp}$  and  $M_{pl,ten}$ , are challenging to measure experimentally;

352 consequently, their CFE-based estimates (from Kanvinde et al. 2013) are used to characterize model



353 uncertainty in them through the RVs,  $M_{pl,comp}^{true}/M_{pl,comp}^{model}$  and  $M_{pl,ten}^{true}/M_{pl,ten}^{model}$  (whose distributions  
 354 are also summarized in Table 3). These may be expressed as:

$$355 \quad M_{pl,comp} = \left( \frac{M_{pl,comp}^{true}}{M_{pl,comp}^{model}} \right) \cdot M_{pl,comp}^{model} \quad (7)$$

$$356 \quad M_{pl,ten} = \left( \frac{M_{pl,ten}^{true}}{M_{pl,ten}^{model}} \right) \cdot M_{pl,ten}^{model} \quad (8)$$

357 Note that in the above equations, the superscript “model” is used to denote a model generically and  
 358 may be used for the DG1 model or those suggested herein; these result in distinct distributions –  
 359 each determined by comparing estimates from the corresponding model to the CFE or test results  
 360 (indicated by the superscript “true”).

### 361 **Formulation of Limit States**

362 As discussed in the previous section, four failure modes of ECBP connections subjected to  
 363 combined flexural and axial loadings have been identified: (1) bearing failure in the footing – *BF*;  
 364 (2) flexural yielding of base plate on the compression side – *PC*; (3) flexural yielding of base plate  
 365 on the tension side – *PT*; and (4) anchor rod yielding – *AT*. For each of these, conditions that lead to  
 366 failure may be expressed as limit-state functions (*G*) defined as the difference between the capacity  
 367 (*C*) and counterpart demand (*D*):

$$368 \quad G = C - D \quad (9)$$

369 Failure of each component occurs when demand exceeds capacity, i.e.,  $G < 0$ . Following this, the  
 370 limit-state functions of three of the four individual failure modes (i.e., *PC*, *PT*, *AT*) may be  
 371 formulated as below:

372 
$$G_{PC} = C_{PC} - D_{PC} = M_p^{\text{plate}} - M_{pl,comp} \quad (10)$$

373 
$$G_{PT} = C_{PT} - D_{PT} = M_p^{\text{plate}} - M_{pl,ten} \quad (11)$$

374 
$$G_{AT} = C_{AT} - D_{AT} = T_R^{\text{rods}} - T_{\text{rods}} \quad (12)$$

375 All the terms in Eqs. (10)-(12) are discussed above, in the Mechanical Models subsection. For the  
 376 *BF* failure mode, the limit-state function cannot be formulated in a single equation because failure is  
 377 assumed to occur when the bearing stress  $f$  and bearing width  $Y$  required to resist the applied  $P$ - $M$   
 378 combination, violates either of the following conditions:

379 
$$f < f_{\max} \quad (13)$$

380 
$$Y < N - g \quad (14)$$

381 The former (Eq. (13)) enforces the condition that the maximum stress is limited by the bearing  
 382 capacity of the grout/concrete footing, whereas the latter (Eq. (14)) disallows the unphysical  
 383 development of a zone of compression in the foundation under the tensile anchor rods.

### 384 **Monte Carlo Sampling and Reliability Assessment**

385 For each of the design cases, plain Monte Carlo sampling is used to simulate the demands ( $D$ ) and  
 386 capacities ( $C$ ) of each failure mode described above. The Monte Carlo sampling is conducted  
 387 through a MATLAB code developed by the authors, and used to estimate the probability of the  
 388 limit-state functions (as formulated above) being negative, i.e., the probability of failure ( $P_f$ ):

389 
$$P_f = \Pr(G < 0) = \Pr(C - D < 0) \quad (15)$$

390 A total of  $10^8$  samples (of the RV sets with statistics listed in Table 3) are randomly generated, and  
 391 the  $P_f$  of each failure mode is estimated through a one-by-one check of  $G$  in each simulation:

$$P_f = \frac{\text{Number of } G < 0}{\text{Total Number of Samples } (=10^8)} \quad (16)$$

Then, a commonly-used measure of reliability, known as the reliability index  $\beta$  (Cornell 1969), is adopted to evaluate the results. If  $G$  follows a normal distribution,  $\beta$  is related to  $P_f$  via the standard normal cumulative distribution function  $\Phi$ :

$$P_f = \Phi(-\beta) \Leftrightarrow \beta = -\Phi^{-1}(P_f) \quad (17)$$

Even though  $G$  does not have a normal distribution it is common practice to convert the failure probabilities to  $\beta$  through Eq. (17) as an indicator of reliability; the approximation associated with this conversion is usually very low (Iervolino and Galasso 2012). For each simulation, a total  $10^8$  samples are used; this sample size of Monte Carlo simulation is able to achieve stable estimates of a  $P_f = 3.17 \times 10^{-5}$  (corresponding to a target reliability index,  $\beta_T = 4.0$ ) with a CoV of 2% or less (Nowak and Collins 2012).

Acceptable or “target”  $\beta_T$  values for a given component usually depend on the consequences of component failure on system performance, because the ultimate goal is to limit the annual probability of system collapse to a tolerable level (Victorsson 2011). However, tuning the probability of failure of each component within a system to achieve a target annual probability of system failure is typically infeasible due to the multitude of variables and uncertainties involved in the process. As a result, the LRFD approach (also used in the DG1) sets lower target probabilities of failure for connections (whose failure is assumed to be catastrophic) compared to members. Specifically, the target probability of connection failure is set at 2.5 orders of magnitude lower than member failure. This is reflected in the target reliability indices of 4.5 and 3.0 for connections and members (under dead and live loadings), respectively (AISC 1986). Similarly,  $\beta_T = 4.1$  (for dead

413 plus live plus wind loading, i.e., wind load combination) and 3.6 (for dead plus live plus earthquake  
414 loading, i.e., seismic load combination) are recommended for connection design. Following this  
415 rationale, these target  $\beta_T$  values (4.5 for gravity, 4.1 for gravity and wind, 3.6 for gravity and  
416 seismic) are adopted in this study.

417 This above reliability assessment process is first applied to the designs generated by the ECBP  
418 connections designed as per the DG1; this is the topic of the next section. Based on the results of  
419 this reliability assessment, refinements to the approach are proposed, and the reliability assessment  
420 process is reapplied to connections designed with these refinements.

421

## 422 **Reliability Analysis of ECBP Connections Designed as per Current Practice**

423 The methodology discussed in the previous section is applied to analyze the structural reliability of  
424 59 ECBP connections designed as per current practice, i.e., the DG1 method. For all these  
425 connections, a  $\beta$  value (reflecting the probability of failure) is computed for each of the four failure  
426 modes. These  $\beta$  values are represented as histograms in Fig. 5. Specifically, Fig. 5 shows the  
427 median  $\beta$  value (with error bars representing lower and upper quartiles, i.e., 25<sup>th</sup> and 75<sup>th</sup> percentiles)  
428 for various subsets of data to examine reliability with respect to different failure modes and under  
429 different loadings. The histograms in Fig. 5 are grouped into sets, each corresponding to a failure  
430 mode (i.e., *BF*, *PC*, *PT* and *AT*). Within each set, the three bars correspond to different loading  
431 combinations, i.e., gravity only, gravity plus wind loading, and gravity plus earthquake loading.  
432 Referring to Fig. 5, the following observations may be made:

- 433 • The median  $\beta$  value for the *PC* limit state (i.e., flexural yielding of the plate on the compression  
434 side) is the lowest compared to the other failure modes, indicating the highest probability of  
435 failure. The range of these  $\beta$  values (1.1 – 2.3, with a median of 1.5) corresponding to the

436 seismic load combinations (designed mainly for high-eccentricity conditions) is unacceptable  
437 relative to conventional expectations of reliability for connections (that require a  $\beta$  value of 3.6),  
438 as outlined earlier. This non-conservatism is not surprising, considering the use of the  $\phi_{\text{bearing}}$  –  
439 factor (discussed earlier) within the bearing stress block, which artificially decreases the flexural  
440 demand on the base plate on the compression side of the connection. While this is problematic  
441 from a reliability standpoint, experimental research by Gomez et al. (2010) and Kanvinde et al.  
442 (2015) indicates that exceeding this limit state (i.e., base plate yielding on the compression side)  
443 may not result in loss of strength – owing to the high ductility associated with this mechanism.  
444 A total of 15 experiments in these studies indicate that the connection continues to gain strength  
445 even after the *PC* limit state, reaching its capacity only when a limit state on the tension side  
446 (i.e., either *PT* or *AT* limit state) is also attained. Based on this information, the Seismic  
447 Provisions (AISC 341-16 2016b, Commentary) suggest that the ultimate strength of the ECBP  
448 connection be calculated upon attainment of yielding on both the tension and compression sides  
449 of the base plate.

- 450 • For the *PT* and *BF* limit states, satisfactory reliability (median  $\beta > 4.0$ ) is achieved across all  
451 loading cases. In fact, in many of these cases, the histograms are shown as incomplete because  
452 no failure was observed in the  $10^8$  RV realizations for the Monte Carlo sampling.
- 453 • For the *AT* limit state, the reliability for the design cases corresponding to seismic load is  
454 unacceptable (median  $\beta$  value of 1.7), while it is acceptable for the other loading cases.
- 455 • Fig. 5 also indicates a reliability index corresponding to “connection failure”, which  
456 corresponds to the weakest failure mode (i.e., the lowest  $\beta$ ) in each of the design cases – this is  
457 shown as a separate group of histograms. Referring to these, the  $\beta$  values for most of the load  
458 cases (46 out of 59 cases) are identical to those for the *PC* limit states. A closer examination of

459 the data indicates that for these design cases, the *PC* limit state has the lowest reliability, while  
460 the *AT* and *PT* limit states are observed as the weakest failure mode for the 11 and two  
461 exceptions, respectively.

- 462 • For all limit states, it is noted that the  $\beta$  value associated with the seismic load cases is  
463 significantly lower than that associated with the other (gravity and wind) load cases, and also  
464 unacceptable relative to the values outlined above for *PC* and *AT* limit states (with median  $\beta$  of  
465 1.5 and 1.7, respectively).

466 In summary, the reliabilities attained for ECBP connections designed as per the DG1 approach are  
467 inconsistent across various limit states as well as loadings. For a few of these limit states and  
468 loading cases, the reliability estimates are clearly unacceptable.

469

## 470 **Alternative Design Approaches**

471 The above discussion motivates alternative design approaches that mitigate the problems of the  
472 DG1 approach. It is evident that the use of the  $\phi_{\text{bearing}}$  – factor in the determination of plate bending  
473 moments and anchor rod forces is problematic from both a mechanistic and a reliability standpoint.  
474 Further, it is noted that *PC* limit state is the most critical in terms of reliability, although exceedance  
475 of this limit state does not result in overall failure of the connection, as suggested by AISC 341-16  
476 (AISC 2016b). Following these observations, two alternative design approaches are considered:

- 477 • The first approach (termed DG1\*) is identical to the DG1 approach, except for the omission of  
478 the  $\phi_{\text{bearing}}$  – factor in the determination of the anchor rod tension as well as the plate flexural  
479 stresses. All limit states, i.e., *BF*, *PC*, *PT*, and *AT* are checked in design.

480 • The second approach (termed CF – Connection Failure) is similar to DG1\*, i.e., the  $\phi_{\text{bearing}}$  –  
481 factor is not considered. However, only the *PT* and *AT* limit states are checked, assuming that  
482 overall failure of the connection does not occur until at least one of these is attained.

483 In each of these approaches, the plan dimensions of the base plate are designed as per DG1 i.e.,  
484 using  $\phi_{\text{bearing}} = 0.65$  to check the *BF* limit state (see Table 2), as discussed earlier, therefore, the  
485 results of *BF* check are identical to those in the previous sections. It is emphasized here that the use  
486 of  $\phi_{\text{bearing}} = 0.65$  is problematic only when the bearing stress is being considered a demand or  
487 loading on the remainder of the base connection. Using both approaches, ECBP connections are re-  
488 designed for each of the loading cases summarized previously in Table 2 (and also used for  
489 generation of designs for the reliability analysis of the DG1 approach). Within each of these  
490 approaches, a range of trial  $\phi$  – factors are used to size both the plate (using  $\phi_{\text{plate}} = 0.9, 0.8, 0.7, 0.6,$   
491  $0.5$  and  $0.4$ ) and the rods (using  $\phi_{\text{rod}} = 0.75, 0.65, 0.55, 0.45$  and  $0.35$ ). This enables effective  
492 selection of  $\phi$  – factors that provide adequate safety for all limit states and loading scenarios. The  
493 resulting design configurations (i.e., base plate and anchor rod sizes) may then be subjected to  
494 reliability analysis in a manner similar to that conducted for the DG1 approach. Specifically, the  
495 Monte Carlo sampling follows exactly the same procedure as earlier (for DG1), with uncertainties  
496 characterized through the RVs and their distributions summarized in Table 3. The key results of  
497 these simulations are the probabilities of failure, expressed in terms of equivalent  $\beta$  factors for  
498 various limit states and design cases.

499

500 Figs. 6(a)-(e) plot the  $\beta$  values versus the corresponding  $\phi$  – factors for the DG1\* approach. The  
501 clusters of  $\beta$  for each value of  $\phi$  – factor represent the different ECBP designs that all satisfy the

502 design checks; the graph line connects the median  $\beta$  values of these clusters. Referring to these  
503 figures, the *BF* limit state is not included in these graphs because only a single  $\phi_{\text{bearing}}$  – factor (i.e.,  
504 0.65) is used for sizing the footprint (i.e., plan dimensions) of the base plate. Further, the tension  
505 side limit states (*PT* and *AT*) are not included for the gravity and wind loading cases (once designed  
506 for low-eccentricity conditions), because for these cases, the demands are much lower relative to  
507 capacities for all selected values of  $\phi_{\text{plate}}$  and  $\phi_{\text{rod}}$  (resulting in  $\beta$  values greater than 4.9 in all cases),  
508 thereby making their selection inconsequential. Referring to Figs. 6(a)-(e) for the remaining limit  
509 states, the following observations may be made:

- 510 • For the base plate, the *PC* limit state controls (in a vast majority of cases) over the *PT* limit state  
511 for the seismic loading cases, and is the only possible plate limit state for wind and gravity (that  
512 are designed for low-eccentricity conditions). Thus, focusing on the *PC* limit states across the  
513 three load cases (seismic, gravity, and wind) provides insights into suitable  $\phi_{\text{plate}}$  – factors.  
514 Specifically, it is noted that: (1) the current estimate of  $\phi_{\text{plate}} = 0.9$  used in DG1, results in  
515 unacceptable median  $\beta$  values in the range of 1.9 – 3.2 for the three load cases, and (2) the value  
516 of  $\phi_{\text{plate}} = 0.6$  results in acceptable (median)  $\beta$  values, in the range of 4.1 – 5.1.
- 517 • For the *AT* limit state (which is shown only for the seismic load cases), a similar trend is  
518 observed, such that the current value (i.e.,  $\phi_{\text{rod}} = 0.75$ ) results in  $\beta$  values in the range of 0.3 –  
519 2.1 (unacceptable), whereas a value of  $\phi_{\text{rod}} = 0.35$  results in more acceptable values of  $\beta$  (with  
520 median = 3.6).

521 Since the suitable  $\phi$  values for both the base plate and the anchor rods are significantly lower than  
522 those commonly used, this observation bears some explanation. Specifically, the current values of



523  $\phi_{\text{plate}}$  and  $\phi_{\text{rod}}$  are directly adopted from the AISC Specification (AISC 2016a) for plate bending  
524 and axial tension in threaded rods. In turn, these values are calibrated based on reliability analysis in  
525 which demands (i.e., dead and/or live loads) with their associated distributions, are applied directly  
526 to the components. In contrast, for the ECBP connections, the demands (with similar distributions)  
527 are applied at the connection level rather than the component level. This distinction is important,  
528 because the component forces (e.g.,  $M_{pl,comp}$ ,  $M_{pl,ten}$  or  $T_{rods}$ ) are related to the connection demands  
529 (i.e.,  $P$ - $M$  pairs) in a highly nonlinear manner. Thus, the uncertainties in the component demands  
530 are greatly amplified relative to those at the connection level. A lower  $\phi$ -factor (applied to the  
531 capacity) is necessary to compensate for this effect, and produce an acceptable level of safety.  
532 Based on observations of Figs. 6(a)-(e) above,  $\phi_{\text{plate}} = 0.6$  and  $\phi_{\text{rod}} = 0.35$  are recommended as  
533 prospective  $\phi$ -factors for use with the DG1\* approach. Fig. 7 shows histograms similar to those  
534 presented for the DG1 reliability analysis for these  $\phi$ -factors as applied to the DG1\* method –  
535 these histograms illustrate expected  $\beta$  values for all limit states and load combinations. As expected,  
536 the histograms suggest that using the DG1\* approach with these  $\phi$ -factors results in acceptable  
537 values of reliability across all limit states, and for all loadings.

538 Figs. 8(a)-(b) show the  $\beta$  versus  $\phi$  plots for the CF approach (i.e., for connections designed only  
539 based on the  $PT$  and  $AT$  limit states). The  $PT$  and  $AT$  limit states are relevant only for the seismic  
540 cases, because only these cases result in the high-eccentricity condition. The observations from Figs.  
541 8(a)-(b) are qualitatively similar to those noted previously for the DG1\* approach. Specifically, the  
542 current values of  $\phi_{\text{plate}} = 0.9$ , and  $\phi_{\text{rod}} = 0.75$  result in grossly unacceptable levels of reliability for  
543 both the  $PT$  and  $AT$  limit states. Based on the trends shown in these figures, the values of  $\phi_{\text{plate}} =$   
544  $0.4$ , and  $\phi_{\text{rod}} = 0.35$  are suggested for use with the CF approach. Fig. 9 shows the resulting  $\beta$  values

545 for the three limit states (note that the *PC* limit state is omitted from the CF analysis). Referring to  
546 the figure, it is evident that these  $\phi$ – factors, used within the CF approach result in acceptable  
547 values of  $\beta$  ( $> \beta_T = 3.6$ ) across all limit states. It is interesting to observe that the  $\phi_{\text{plate}} = 0.4$   
548 required to produce acceptable  $\beta$  values for the CF approach is lower than the corresponding  $\phi_{\text{plate}}$   
549 (= 0.6) for the DG1\* approach, suggesting that the CF approach will result in a thicker base plate.  
550 However, this is not true, because the *PC* limit state, which is disregarded in the CF approach (but  
551 included in the DG1\* approach), in fact results in significantly thicker base plates, in a large  
552 majority of cases.

553 To examine the implications for design more generally, Figs. 10(a)-(f) compare the plate thickness  
554 ( $t_p$ ) as well as the anchor rod sizes generated by all three methods (i.e., DG1, DG1\*, and CF) for  
555 each of the design cases. The first column of the figures (i.e., Figs. 10(a), (c), and (e)) illustrate the  
556 plate thicknesses (in all cases, ASTM A572 Grade 50 plate was specified), while the second column  
557 (Figs. 10(b), (d), and (f)) illustrate the anchor rod areas ( $A_{\text{rods,all}}$ ). For the latter, ASTM F1554 Grade  
558 55 steel was used in most cases except when congestion of anchor rods necessitated the use of a  
559 higher grade (i.e., Grade 105) for reducing the number/size of rods. The figures only report the rod  
560 area ( $A_{\text{rods,all}}$ ). Referring to these figures, the following observations may be made:

- 561 • Figs. 10(a) and (b) compare the DG1 and DG1\* approaches. The primary observation is that the  
562 DG1\* approach results in thicker base plates as well larger anchor rods as compared to the DG1  
563 approach. This is not surprising since the DG1 approach (owing to its use of the  $\phi_{\text{bearing}}$  – factor  
564 in the equations to determine plate flexure and rod tension) unconservatively mischaracterizes  
565 the demands in these components. On average, the thickness of the plate as determined by  
566 DG1\* is 1.28 times the thickness determined by DG1, whereas the rod area is 1.84 times the rod

567 area determined by DG1 (for seismic design cases only).

568 • Figs. 10(c) and (d) compare the DG1 and CF approaches. The CF approach results in similar  
569 plate thicknesses as compared to the DG1 approach; this is not surprising, since the CF  
570 approach does not consider the *PC* limit state that controls in a majority of the design cases. On  
571 the other hand, the CF approach results in significantly larger anchor rod areas compared to  
572 DG1. This is similar to the comparison between DG1 and DG1\* above, and may be attributed to:  
573 (1) the absence of the  $\phi_{\text{bearing}}$  – factor in the CF approach, when estimating forces and moments  
574 in the anchor rods and the base plate, and (2) recalibration of the lower  $\phi_{\text{rod}}$  – factor (= 0.35) in  
575 the CF approach to achieve acceptable reliability.

576 • Figs. 10(e) and (f) compare the two prospective approaches, i.e., DG1\* and CF. These result in  
577 exactly the same anchor rod sizes, since the basis for estimation of anchor rod forces (i.e., no  
578  $\phi_{\text{bearing}}$  in the equations) as well as  $\phi_{\text{rod}}$  (= 0.35) are identical between the two approaches. On  
579 the other hand, the base plate thicknesses as determined by the CF approach, are on average, 25%  
580 lower than those determined by the DG1\* approach.

581 Based on the reliability analysis outlined earlier, both prospective approaches provide acceptable  
582 and consistent levels of reliability across all limit states and loading cases, as compared to the DG1  
583 approach, which does not. Of these, the DG1\* approach is likely to increase the cost of the ECBP  
584 connections, since it requires, on average, thicker base plates as well as larger anchor rods. On the  
585 other hand, the CF approach results in thinner base plates but larger anchor rods. Nonetheless, it  
586 does admit the possibility of base plate yielding on the compression side of the connection. Suitable  
587 approaches for design may be selected or developed based on these observations.

588

## 589 **Summary and Conclusions**

590 Exposed Column Base Plate (ECBP) connections are commonly constructed in SMRFs across the  
591 United States and beyond. Methods to estimate the strength of these connections and design them  
592 are well-documented in scientific literature, as well as in design guidelines – primarily, the  
593 American Institute of Steel Construction’s *Design Guide One* (DG1 – Fisher and Kloiber 2006).  
594 While mechanistic aspects of the strength models have been studied extensively, the reliability  
595 provided by ECBP connections designed as per these approaches has received relatively less  
596 attention. Motivated by this, a detailed reliability analysis of the DG1 approach is conducted. The  
597 results indicate that DG1 approach results in unacceptable and inconsistent probabilities of failure  
598 of the connection, which is largely controlled by flexural failure of the base plate on the  
599 compression side of the connection. This is attributed to the  $\phi_{\text{bearing}}$  – factor, which artificially  
600 reduces the flexural demands on the base plate. Further, it is noted that: (1) the probabilities of  
601 failure are inconsistent across the four limit states, and (2) the seismic load cases result in lower  
602 reliability for all limit states as compared to the gravity and wind cases. In response to these  
603 problems identified in the DG1 approach, two alternative design methods are suggested. Both  
604 eliminate the  $\phi_{\text{bearing}}$  – factor in the bearing stress used for calculating flexural stresses in the base  
605 plate, whereas one considers overall connection failure, rather than the failure of individual  
606 components within it. Both these approaches provide adequate reliability.

607 While the study suggests significant improvements to the current method for designing ECBP  
608 connections, it has several limitations that must be considered in its interpretation and application.  
609 First, the models used in this study inherit all the limitations of the internal force distributions  
610 implied by the DG1 approach that may be inaccurate for low-eccentricity cases (Gomez et al. 2010;  
611 Kanvinde et al. 2013). Further, the DG1 approach is also inapplicable to ECBP connections

612 subjected to biaxial bending or if the connection is overtopped with a slab on grade (Hanks and  
613 Richards 2019) as is sometimes the case. For biaxial bending, studies suggest using an empirical  
614 interaction equation to interpolate for angles of resultant moment that are not aligned with the major  
615 or minor axes (e.g., see Choi and Ohi 2005; Fasae et al. 2018; Lee et al. 2008a; b). Second, the  
616 study considers a limited number of SMRF configurations – and these may bias the design cases (in  
617 terms of size, and configuration) relative to ECBP connections that differ significantly – e.g., those  
618 found in mezzanine columns (Kanvinde et al. 2015), or storage racks (Petroni et al. 2016). Third,  
619 the distributions of random variables to define various forms of uncertainty are based on limited  
620 data/engineering judgement (in some cases) and are considered uncorrelated. Notwithstanding these  
621 limitations, the study presents a critical analysis of current and prospective design approaches that  
622 may be used to more effectively design ECBP connections.

623

#### 624 **Data Availability Statement**

625 Some or all data, models, or code that support the findings of this study are available from the  
626 corresponding author upon reasonable request.

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756

**Table 1.** Member sizes for 4-story archetype frames selected to generate *P-M* pairs for ECBP connection design

Story	RSA SDC-D <sub>max</sub> frame			RSA SDC-D <sub>min</sub> frame			ELF SDC-D <sub>max</sub> frame			ELF SDC-D <sub>min</sub> frame		
	Beam	Exterior column	Interior column	Beam	Exterior column	Interior column	Beam	Exterior column	Interior column	Beam	Exterior column	Interior column
1	W21×73	W24×103	W24×103	W16×57	W14×74	W14×82	W24×103	W24×103	W24×131	W18×71	W18×86	W18×97
2	W21×73	W24×103	W24×103	W18×60	W14×74	W14×82	W24×103	W24×103	W24×131	W18×86	W18×86	W18×97
3	W21×57	W24×62	W24×62	W18×60	W14×48	W14×74	W24×76	W24×76	W24×84	W18×71	W18×65	W18×86
4	W21×57	W24×62	W24×62	W16×57	W14×48	W14×74	W24×76	W24×76	W24×84	W18×71	W18×65	W18×86

Note: RSA = Response Spectrum Analysis; ELF = Equivalent Lateral Force; SDC = Seismic Design Category.

**Table 2.** Representative  $P$ - $M$  matrix for ECBP connection design

Design case #	Frame	Base column	Site location <sup>a</sup>	Design load combination <sup>b</sup>		Base plate dimension <sup>c</sup>	
				$P$	$M$	$N$	$B$
1				$1.2D + 0.5L - \Omega_0 E$	$1.1R_u M_p$		
2				$1.2D + 0.5L + \Omega_0 E$	$1.1R_u M_p$		
3			LA	$1.2D + 0.5L - W$	$1.2D + 0.5L - W$	965 (38)	558 (22)
4	RSA SDC- $D_{\max}$	Exterior (W24×103)	LA	$1.2D + 0.5L + W$	$1.2D + 0.5L + W$		
5				$1.2D + 1.6L$	$1.2D + 1.6L$		
6–9			SAC	Same to cases 1–4 <sup>d</sup>	Same to cases 1–4 <sup>d</sup>		
10–14		Interior (W24×103)	LA <sup>e</sup>	Same to cases 1–5	Same to cases 1–5	965 (38)	558 (22)
15–19		Exterior (W14×74)	LA			711 (28)	610 (24)
20–23	RSA SDC- $D_{\min}$	Interior (W14×82)	SAC	Same to cases 1–14	Same to cases 1–14	711 (28)	610 (24)
24–28			LA				
29–33			LA				
34–37	ELF SDC- $D_{\max}$	Exterior (W24×103)	SAC	Same to cases 1–14	Same to cases 1–14	965 (38)	558 (22)
38–42		Interior (W24×131)	LA			965 (38)	660 (26)
43–47			LA				
48–51	ELF SDC- $D_{\min}$	Exterior (W18×86)	SAC	Same to cases 1–14	Same to cases 1–14	813 (32)	610 (24)
52–56		Interior (W18×97)	LA			813 (32)	610 (24)
57 (SEAOC) <sup>f</sup>	–	W14×211	–	$(0.9-0.2S_{DS})D + \Omega_0 E^i$	$(0.9-0.2S_{DS})D + \Omega_0 E^i$	813 (32)	711 (28)
58 (DG1) <sup>g</sup>	–		–	$1.2D + 1.6L$	$1.2D + 1.6L$	483 (19)	483 (19)
59 (DG1) <sup>g</sup>	–	W12×96	–			508 (20)	508 (20)

<sup>a</sup>Two site locations in California are selected to reflect different seismic hazard levels for design: (1) LA = Los Angeles (high seismicity); (2) SAC = Sacramento (medium seismicity).

<sup>b</sup>The code specified  $D$ ,  $L$ ,  $W$ , and  $E$  loads are obtained from linear elastic analyses of archetype frames modeled in SAP2000.

<sup>c</sup>Two units are given for  $N$  and  $B$ : (1) Système International (SI) unit: mm; (2) U.S. customary unit in parentheses after the SI unit: in.

<sup>d</sup>The  $P$ - $M$  pairs determined from gravity load combination for same base column at two locations are identical, therefore, only case 5 is considered.

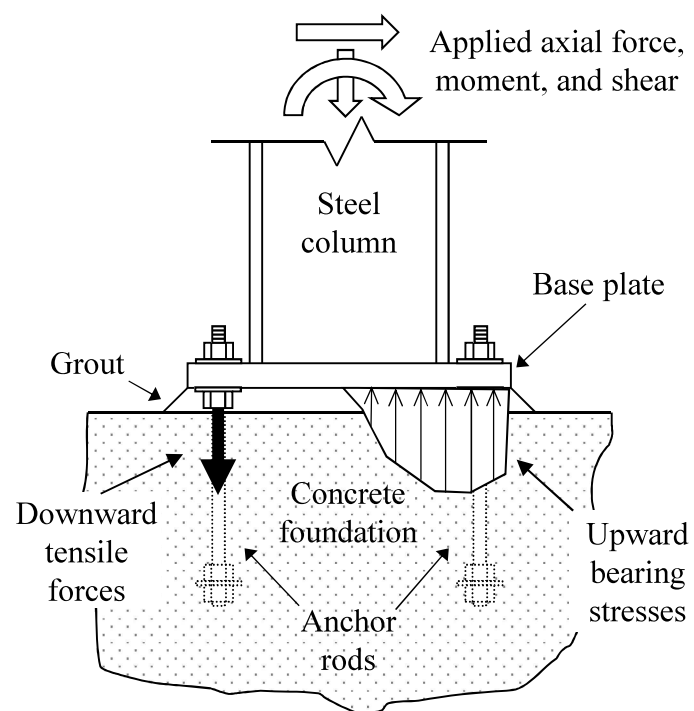
<sup>e</sup>For interior column base, the seismic and wind loadings at two sites are similar, therefore, only the relatively larger values achieved from LA (owing high seismic hazard condition and higher basic wind speed) are considered to develop design cases.

<sup>f</sup>This case is employed from the design manual of Structural Engineers Association of California (SEAOC). This design example adopts different governing (seismic) load combinations, where,  $S_{DS}$  (= 1) is the assumed design (5% damped) spectral response acceleration parameter at short periods.

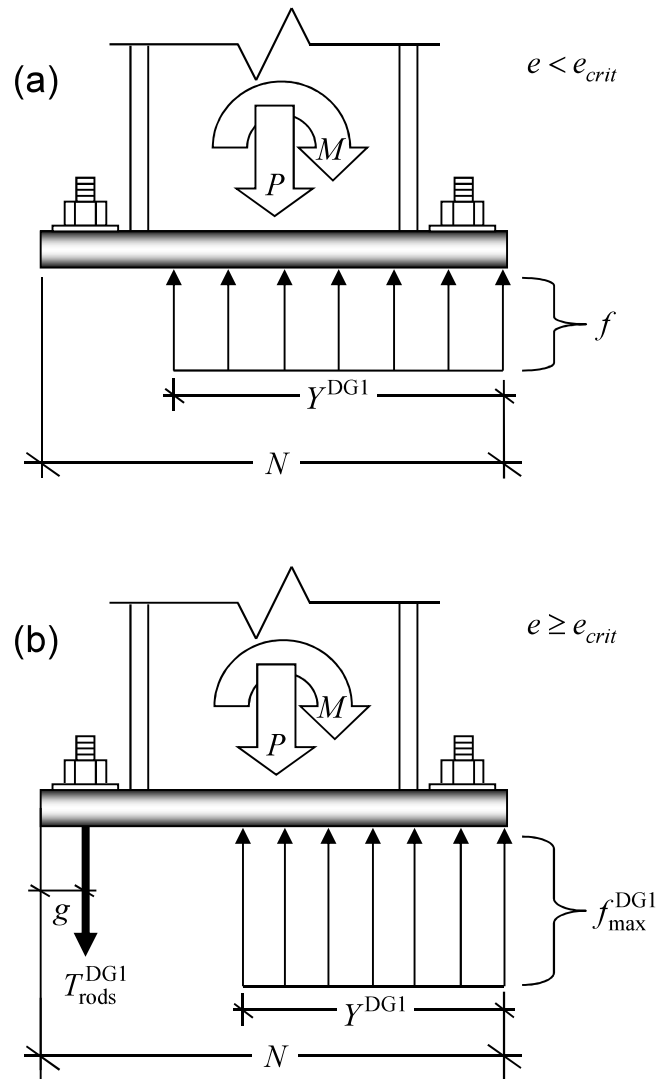
<sup>g</sup>These two cases are employed from the DG1 – case 58 is designed for low-eccentricity condition, while case 59 is designed for high-eccentricity condition.

**Table 3.** Summary of random variables (RVs) for reliability analysis of ECBP connections

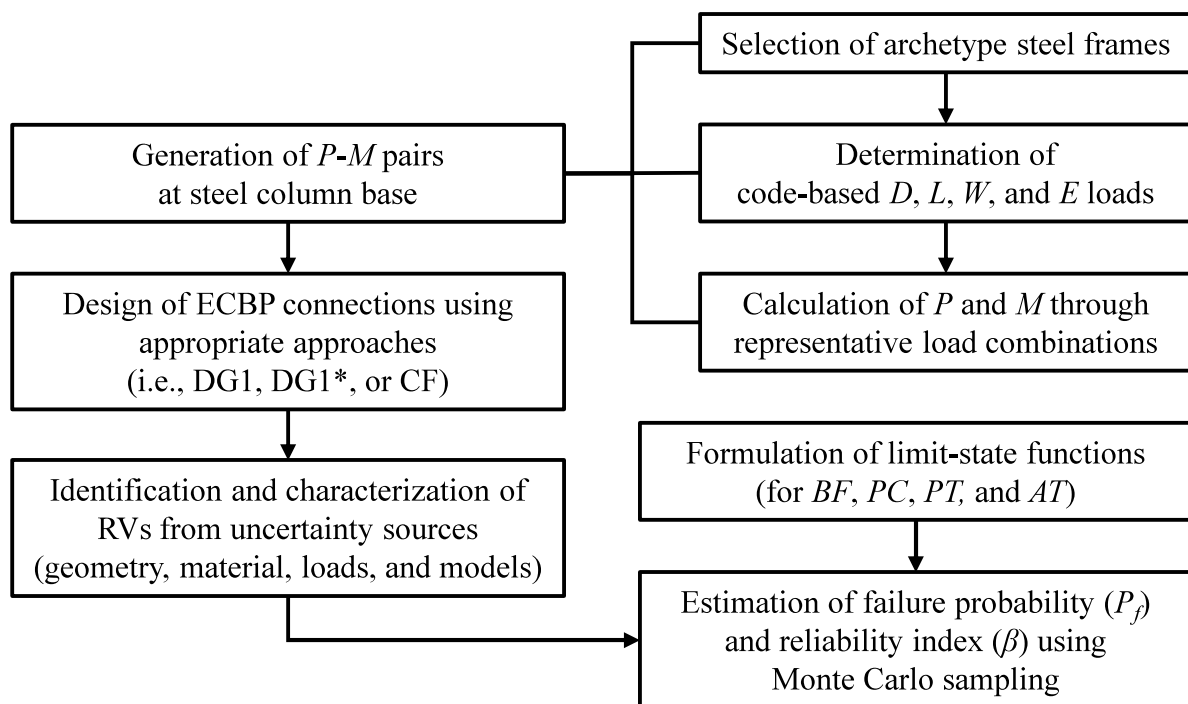
Category	Variable	Bias	CoV (%)	Distribution
Geometry	Overall depth of base column section, $d$	0.999	0.2	Normal
	Flange width of base column section, $b_f$	0.998	0.4	Normal
	Flange thickness of base column section, $t_f$	1.04	2.5	Normal
	Web thickness of base column section, $t_w$	1.04	2.5	Normal
	Base plate length, $N$	1.0	2.5	Normal
	Base plate width, $B$	1.0	4	Normal
	Base plate thickness, $t_p$	1.0	3	Normal
	Anchor rod diameter, $d_{rod}$	1.0	8.5	Normal
	Edge distance, $g$	1.0	5	Normal
Material	Concrete compressive strength, $f'_c$	1.235	14.5	Normal
	Grout compressive strength, $f_{grout}$	1.0	13	Normal
	Ratio of expected to specified minimum yield strength of W-shaped column steel (ASTM A992), $R_y$ (nominal = 1.1)	1.0	5	Normal
	Yield strength of base plate steel, $F_{y,pl}$			
	ASTM A36	1.39	7	Normal
	ASTM A572 Grade 50	1.16	7	Normal
	Tensile (ultimate) strength of anchor rod steel, $F_u$			
	ASTM F1554 Grade 36	1.19	16	Lognormal
ASTM F1554 Grade 55	1.13	12	Lognormal	
ASTM F1554 Grade 105	1.1	9	Lognormal	
Load	Dead load, $D$	1.05	10	Normal
	Live load, $L$	1.0	25	Gumbel
	Wind load, $W$	0.78	37	Gumbel
	Earthquake load, $E$	1.0	60	Lognormal
Model	Ratio of concrete bearing stress to concrete compressive strength, $f_{concrete}^{test} / f_{concrete}^{Eq.(2)}$	1.07	16	Normal
	Error in characterization of flexural demand of base plate on the compression side, $M_{pl,comp}^{true} / M_{pl,comp}^{model}$			
	DG1 model	0.88	19	Normal
	DG1* and CF models	0.74	20	Normal
	Error in characterization of flexural demand of base plate on the tension side, $M_{pl,ten}^{true} / M_{pl,ten}^{model}$			
	DG1 model	0.99	12	Normal
	DG1* and CF models	1.1	14	Normal
	Error in Characterization of tension demand in anchor rods, $T_{rods}^{true} / T_{rods}^{model}$			
DG1 model	0.99	12	Normal	
DG1* and CF models	1.1	14	Normal	



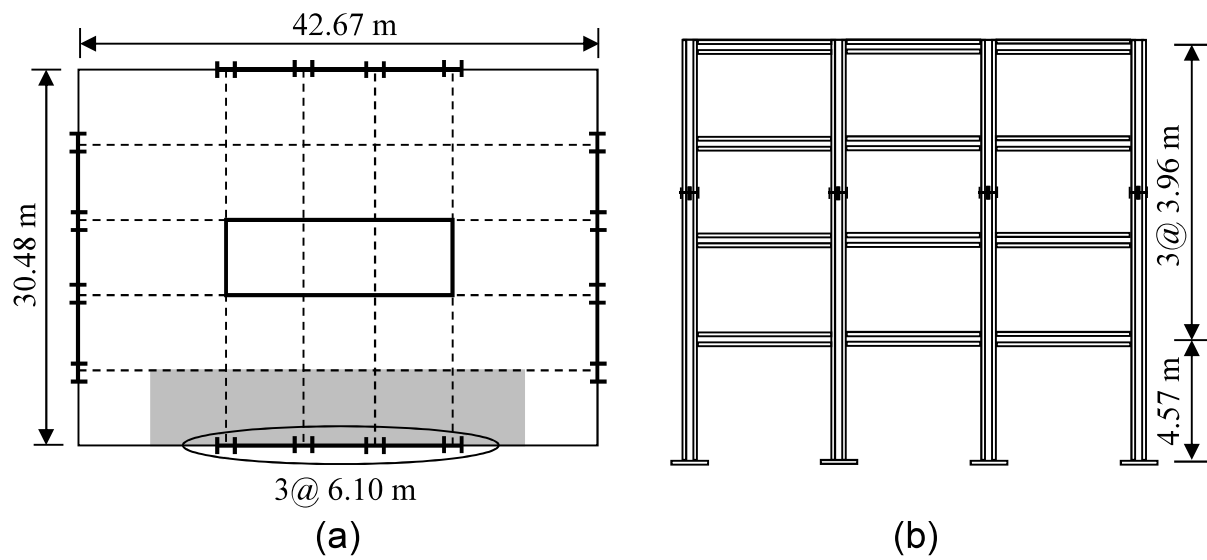
**Fig. 1.** Schematic illustration of an exposed column base plate (ECBP) connection and force transfer mechanisms



**Fig. 2.** Internal stress distributions used in the *Design Guide One* (DG1) method: (a) low-eccentricity and (b) high-eccentricity conditions

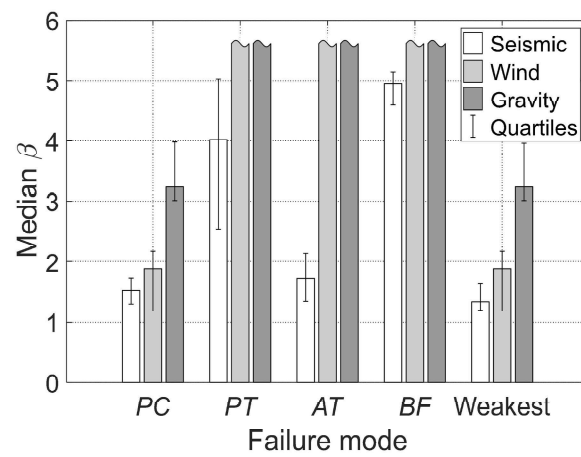


**Fig. 3.** Flowchart of the methodology for reliability assessment of ECBP connections designed as per current and prospective approaches

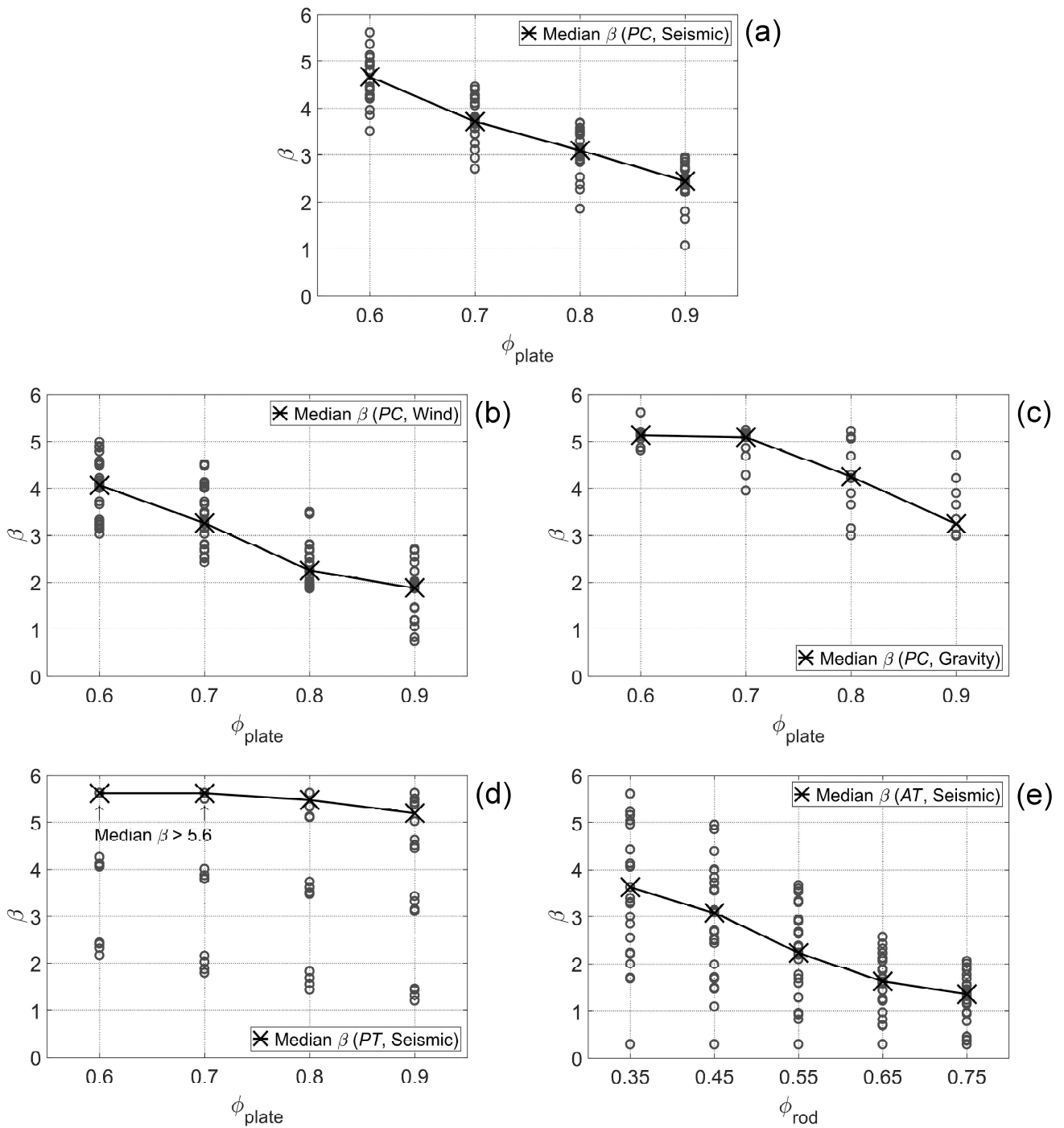


**Fig. 4.** Schematic illustration of 4-story archetype frames: (a) plan configuration; and (b) elevation view

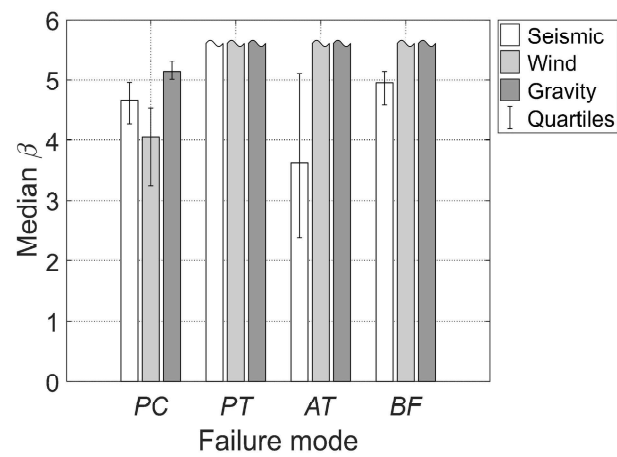




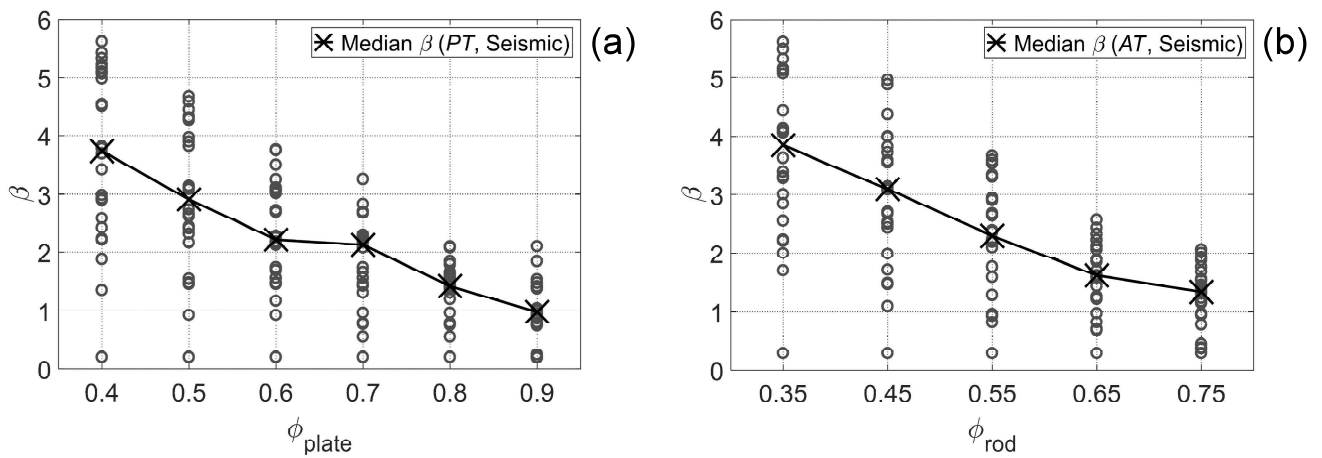
**Fig. 5.** Median reliability index ( $\beta$ ) values (with respect to different failure modes and load combinations) of ECBP connections designed as per the DG1 method



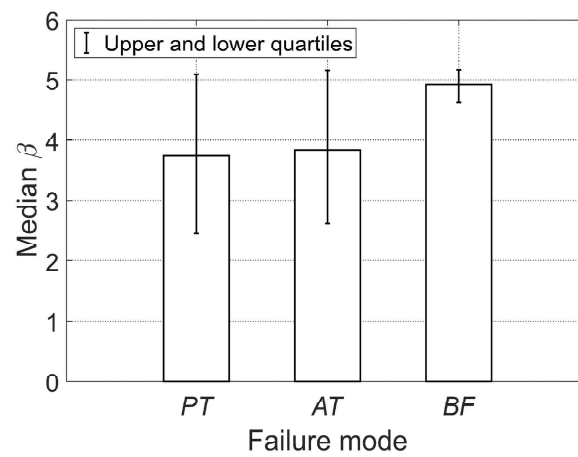
**Fig. 6.** Reliability index ( $\beta$ ) plotted against trial  $\phi$ -factors for the DG1\* approach:  $\beta$  vs.  $\phi_{\text{plate}}$  for PC check considering (a) seismic, (b) wind, and (c) gravity load cases, respectively; (d)  $\beta$  vs.  $\phi_{\text{plate}}$  for PT check and (e)  $\beta$  vs.  $\phi_{\text{rod}}$  for AT check, both only considering seismic load cases



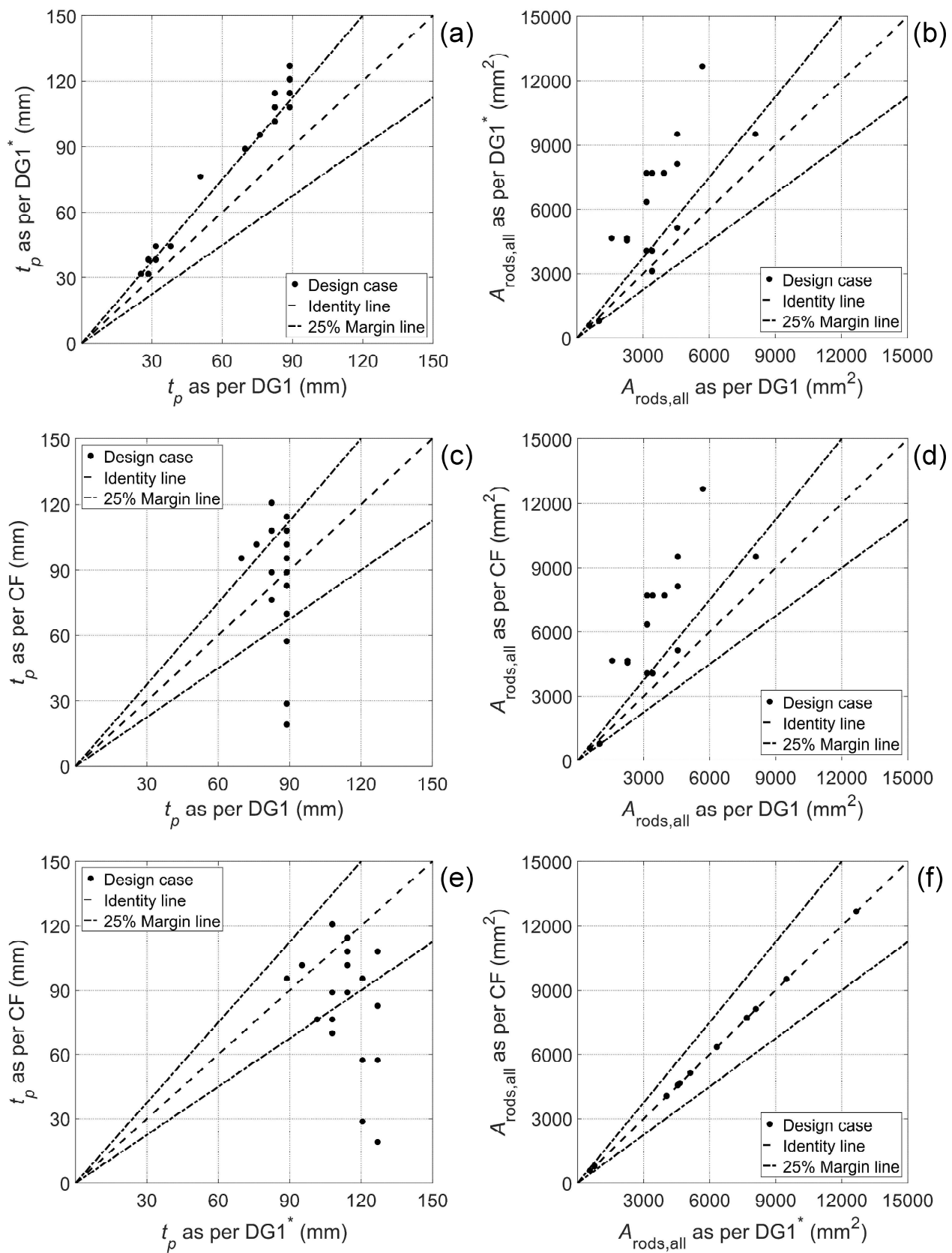
**Fig. 7.** Median reliability index ( $\beta$ ) values (with respect to different failure modes and load combinations) of ECBP connections designed as per the DG1\* method.



**Fig. 8.** Reliability index ( $\beta$ ) plotted against trial  $\phi$ -factors for the CF approach: (a)  $\beta$  vs.  $\phi_{\text{plate}}$  for  $PT$  limit-state check and (b)  $\beta$  vs.  $\phi_{\text{rod}}$  for  $AT$  limit-state check, for seismic load cases



**Fig. 9.** Median reliability index ( $\beta$ ) values (with respect to different failure modes and seismic load combinations) of ECBP connections designed as per the CF method



**Fig. 10.** Comparisons of plate thickness ( $t_p$ ) and total anchor rod area ( $A_{\text{rods,all}}$ ) for ECBP connections designed as per the DG1, DG1\* and CF methods.

**Fig. 1.** Schematic illustration of an exposed column base plate (ECBP) connection and force transfer mechanisms

**Fig. 2.** Internal stress distributions used in the *Design Guide One* (DG1) method: (a) low-eccentricity and (b) high-eccentricity conditions

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**Fig. 6.** Reliability index ( $\beta$ ) plotted against trial  $\phi$ -factors for the DG1\* approach:  $\beta$  vs.  $\phi_{\text{plate}}$  for *PC* check considering (a) seismic, (b) wind, and (c) gravity load cases, respectively; (d)  $\beta$  vs.  $\phi_{\text{plate}}$  for *PT* check and (e)  $\beta$  vs.  $\phi_{\text{rod}}$  for *AT* check, both only considering seismic load cases

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**Fig. 8.** Reliability index ( $\beta$ ) plotted against trial  $\phi$ -factors for the CF approach: (a)  $\beta$  vs.  $\phi_{\text{plate}}$  for *PT* limit-state check and (b)  $\beta$  vs.  $\phi_{\text{rod}}$  for *AT* limit-state check, for seismic load cases

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