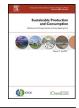


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Financial and Technical Analyses of Solar Boats as A Means of Sustainable Transportation

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ABSTRACT

Because of the effects of climate change, a sustainable transportation system based on renewable energy resources needs to be developed to improve the quality of life. In this study, three sustainable transportation designs and an on-grid power plant design using photovoltaic (PV) panels were analyzed for their feasibility as an alternative to diesel-powered tourist boats. Various financial and technical aspects were considered, such as the local irradiation, energy yield, and system energy loss. As a case study, a solar-aided boat was considered, where an off-grid rooftop PV system with 9.8 kWh batteries was installed to meet the energy requirements for internal services and reduce diesel usage. The solar-aided boat was demonstrated to be an economical solution, where the PV system reduced the diesel consumption of the boat by 15% and produced an annual energy output of 5540 kWh. For fully electric solar boats, simulation results showed that a 60 kWh battery system covers it in 13 years. A 300 kW on-grid PV plant was analyzed for its ability to meet the energy demands of an entire tourist boat fleet, and the plant was estimated to reduce CO_2 emissions by 330 tons each year. These findings show that various off-grid rooftop PV systems can be adapted for sustainable transportation while reducing the operating costs of the boat. This study also promotes the transition of boats to cleaner and more sustainable energy sources.

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1. Introduction

Climate change is a global problem in the 21^{st} century, and urban sustainability has been identified as a critical challenge for humans (Nations, 2015). Various regions are expected to encounter many difficulties, such as droughts, high temperatures, heavy rain, and windstorms. Energy experts have been searching for methods to adapt to and mitigate climate change in specific regions such as islands, coasts, river basins, and wetlands. These regions are attractive to tourists and welcome many activities such as boat tours. Australia has many examples of such regions with a 35,000-km-long coastline. In Australia, marine attractions make up 70,000 tons CO_2 eq. or 1% of the annual greenhouse gas emissions from the transportation sector. Case studies of Australian boat tour operators have shown that each tourist has a carbon footprint of 61 kg CO_2 eq. if they join a boat tour with a diesel motor and 27 kg

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 CO_2 eq. if the boat has a petrol motor (Byrnes and Warnken, 2006). These carbon footprints are equivalent to a single individual driving 300 or 140 km, respectively, in a standard passenger vehicle.

Many islands are also facing the negative impacts of tourism. A number of island destinations have become synonymous with massive tourism, particularly in the Mediterranean and Caribbean Seas. While their geographical, cultural, ecological, and economic features attract visitors, the fragility and limitations of such features mean that both the island environment and communities are weak against the pressures of tourism (Kokkranikal et al., 2003). Renewable energy could be a sophisticated solution to such difficulties, but this requires more technological and institutional advances for implementation. Some projects have focused on implementing micro-grid projects consisting of photovoltaic (PV) systems (Eid et al., 2014). In Thailand (Veilleux et al., 2020), Koh Jik Island has been used to model a series of micro-grid projects to obtain techno-economic insights into rural electrification. The minimum cost of electricity was obtained with lithium-ion batteries at 0.220 EUR/kWh; when compared to the cost of 0.307 EUR/kWh

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for lead-acid batteries, this translates into a payback period of as short as 6.3 years with an internal rate of return of 15.28%. Another micro-grid project was implemented in the Maldives, which has many villages on remote islands that rely on diesel for power generation. This project implemented a hybrid design consisting of wind and solar power systems. The end users participating in the project adjusted their activities to reduce the load when requested. The results demonstrated a key concept for energy transition: a 100% transition to renewable energy is not a reasonable substitute for fossil fuels. Demand habits developed when fossil fuels were abundant and low in cost (Fulhu et al., 2019).

Globally, the renewable energy sector has been increasing in size, and increasingly ambitious targets are being set. Most countries signed the Paris Agreement in 2015, and they have set targets for decreasing their own greenhouse gas emissions and achieving 100% of their energy coming from renewable sources in the next few decades. In a study on the Danish energy system, the results showed that the current electricity market structure cannot financially sustain the amount of wind power necessary to transition to a scenario of 100% renewable energy use by 2050. Remodeling this structure could help Denmark achieve this goal (Djorup et al., 2018). Turkey is located in the Mediterranean basin and has a high renewable energy potential but also many regulations for utilization. Turkey has realized a renewable energy potential equal to 13% of the total renewable energy potential of the European Union nations. In recent years, advances in technologies such as solar and wind power have made them more effective for energy production (Bulut and Muratoglu, 2018).

Solar boats refer to electric boats powered by solar energy. The technical aspects of solar boats include the assembly of PV panels, batteries, and electric motor in the hull. In this study, the technical and financial aspects of applying several PV systems to an existing boat were evaluated to assess the feasibility of transitioning to a sustainable transportation mode. A case study was performed to investigate the benefits of installing PV panels on the rooftop of a tourist boat to supply the energy for internal services. The PV panels generated electricity as the boat sailed or waited in the marina without any need for infrastructure such as charging points. The generated electricity was consumed by the lighting, refrigeration, hot drinks, pumps, navigation, and sound systems of the boat. This paper shows that various off-grid rooftop PV systems can be easily adapted for sustainable transportation to reduce the operating costs of boat owners. The results of the analysis demonstrate that the negative environmental impacts of boats can be reduced, which can help in efforts to mitigate climate change.

2. Literature Review

In recent decades, the importance of the relationship between tourism, transportation, and the environment has been increasing (Blancas et al., 2018, Mihalic, 2016). Tourism-based transportation threatens nature and natural resources while increasing pollution (Wang et al., 2019, Azam et al., 2018, Høyer, 2000). The Sustainable Development Goals of the United Nations recommends that countries focus on sustainable tourism activities to ensure their social, economic, and environmental well-being (Nations, 2015). Sustainable transportation modes are an important tool for supporting sustainable tourism.

Solar boats reduce the negative impact of motorboats and contribute to sustainability (Del Pizzo et al., 2010, Bianucci et al., 2015) by helping achieve the goal of reducing CO₂ emissions by up to 50% (Łebkowski, 2017, Karimpour and Karimpour, 2016). Factors such as environmental health, the preservation of clean water resources, rising energy costs, and a limited budget are forcing tourist boat owners and local authorities to find cost-efficient solutions for achieving sustainability. Low-cost and high-quality solar boats are an innovative solution with growing relevance, but awareness about the profitability of solar boats is insufficient. The related high costs have prevented wide usage so far, and financial mechanisms are needed to facilitate the use of solar boats.

The "willingness to pay" of tourists can be used to develop a financial model. One study investigated whether tourists are willing to pay for the introduction of electric boats in Lake Trasimeno Regional Park, which is a protected area in Italy. Two alternative boat types were considered: hybrid and fully electric. The tourists' willingness to pay was found to cover more than half of the purchase price of the hybrid electric boat. The study also investigated the reduction in CO_2 emissions and concluded that the earnings from selling carbon credits would be insufficient to convince ferry operators to buy one of these alternatives (Bigerna et al., 2019).

Since 2000, many studies have focused on sustainable transportation. A review on sustainable transportation between 2000 and 2019 found that the development of new fuels for vehicles is an active research topic, while more research is needed on topics such as resilient and sustainable transportation (Zhao et al., 2020). Accordingly, some researchers have been working on solar power as a new alternative fuel (Faulin et al., 2019) that can be used to meet the needs of services provided on boats. For example, one study in Tanzania focused on fishers who use kerosene lanterns to attract fish to their nets. These fishers were spending 35%-50% of their take-home pay on lighting equipment and fuel. The researchers suggested a battery-powered LED lighting system, which has a payback period of 3-4 months, and provided a roadmap for deployment (Mills et al., 2014). Another study compared the specifications and prices of selected low- and medium-power internal combustion motors and batteries for yachts. They found that electric motors are a good alternative to internal combustion motors when a low power level is required, but the conventional internal combustion motor is preferable when a high power level is required (Łapko, 2016).

Electric propulsion systems are widely applied in modern ships, including transportation ships and warships. Researchers have been working on fully electric ships that use electricity not only for its propulsion but also for other vital functions such as navigation and other services (Spyropoulos et al., 2013). Electric boats are gaining interest around the world as an emerging technology, similar to electric cars. However, docks and marinas generally do not have electric charging points. Thus, an innovative and effective solution is to install PV panels as a standalone system on the boat. Several solar boats have already been introduced to the market and are presented below in Table 1. (https://www.boote-magazin.de/ratgeber/berechnungen.html April 2017).

3. Methods

3.1. Boat Specifications and Simulation Model

In this study, three sustainable transportation designs and an on-grid power plant using PV panels were analyzed for their feasibility as alternatives to diesel-powered tourist boats. For the case study, a solar-aided boat was considered where PV panels were installed with a 9.8 kWh battery system to meet the energy needs for internal services. Then, fully electric solar boats were considered with 60 kWh and 120 kWh battery systems. The on-grid power plant was used to consider the feasibility of converting a tourist boat fleet to fully electric boats. The PV*SOL simulation software was used to evaluate the different designs. PV*SOL can consider many factors such as the size and direction of the system, number and duration of use of electric devices, the general climatic conditions of the region, and the associated solar radiation and local grid distribution (PV*SOL software August 2018). The required

Table 1 Specifications of solar boat examples in	nples in the market.							
Solar Boat	Passenger Capacity Motor Power Battery System	Motor Power	Battery System	PV Panels	Operation Time	Speed	Operation Time Speed Recharging Time Price EUR	Price EUR
Aquawatt 550 Aquawatt 715 (solar-taxi) SolarWaterWorld SunCat 46	3-4 7 60	0.8 kW 4.4 kW 8 kW	5 kWh lead-acid 17.5 kWh lead-acid 46 kWh	4 m² 0.4 kWp 1 kWp 6 kWn	6.5 h N.A. 8 h	4.7 kn 3 days N.A. 5 days 5 kn N.A.	3 days 5 days N.A.	25,000 90,000 750.000
NavAlt	75	20 kW	2×25 kWh LiFePo ₄	polycrystalline	4.5-6 h	7.5 kn	N.A.	355,000

Sustainable Production and Consumption 25 (2021) 404-412

battery system and inverter power were determined by calculating the system capacity, annual power generation, and performance of the solar boat designs.

For the case study, the most common boat design for tourist boats in the study area was selected. The technical details were collected from onsite observations. The boat length and width were 14 and 4.90 m, respectively. The boat had two floors, and 15 PV panels were installed on the rooftop. The boat weighed 25 tons and had a capacity of 45 passengers. Gel batteries were selected because of their efficiency. The total weight of the batteries was nearly 100 kg, which is negligible with regard to diesel consumption for propulsion. Alternative fuels such as compressed natural gas and hydrogen were not considered because their supply chains are not available in the study area. Fig. 1 shows the required motor power for 1 h of driving at a constant speed for various boat weights. A boat weight reduction of 1% is equivalent to a power demand reduction of 0.44%. In the study area, boats travel at speeds of 6-10 km/h (3.2 - 5.4 kn). This results in a power demand of 10-20 kW.

3.2. Functional Analysis

The challenge with solar boats is developing a design that is attractive to the local market. An adequate business model needs to be developed to address financial hurdles. A functional analysis was performed to assess the ability of solar boats to meet user needs in comparison with diesel-powered competitors to highlight their sustainability. Within this context, the functional analysis focused on identifying the needs of boat owners and determining how these needs can be fulfilled. The solar boats and dieselpowered boat were then assessed on their abilities to fulfill these needs. Functions were defined and used as criteria for analyzing which boat design best fit the users' needs, which were identified based on interviews with experts who have worked in the market. Boat designs were given a score of 1 (minimum) to 10 (maximum) based on how well they met each function. Table 2 connects functions with criteria. Fig. 2 shows the strengths and weaknesses of each design.

3.3. Case Study

Gaziantep-Rumkale-Halfeti, Turkey is a touristic region on the Euphrates River. Most of the old village was submerged in the 1990s by the water behind a constructed dam. Diesel-powered tourist boats frequently operate on this dam lake for tourist activities. A fleet of 40 boats travels 40 min to the base of a rocky bluff, on top of which sits a ruined fortress. The fortress features a mosque, church, and monastery, all of which are relatively well preserved. Depending on the number of tourists and travel demand, the boats operate up to five times a day. In this area, the annual average solar irradiation time is 2978 h, and the total solar energy potential is 1586 kWh/m² (Solar Irradiation Turkey 2019). This implies that a PV installation capacity of 100 kWp can produce 166,100 kWh of energy per year.

To simulate the PV system, commercially available PV panels were assumed to cover a horizontal rooftop area of roughly 25 m². Climatic data for the study area were used to simulate the specific yield of each design. Table 3 presents the monthly yield for the study area simulated in PV*SOL. The rooftop PV system was found to achieve an annual yield of 200 kWh/m² and peak capacity of 150 Wp/m² (one panel covers about 1.70 m²). When only solar power is used to drive the electric motor, the solar boat is very slow. Thus, a battery system of sufficient size is also required, as demonstrated by the commercially available boats discussed in Section 2.

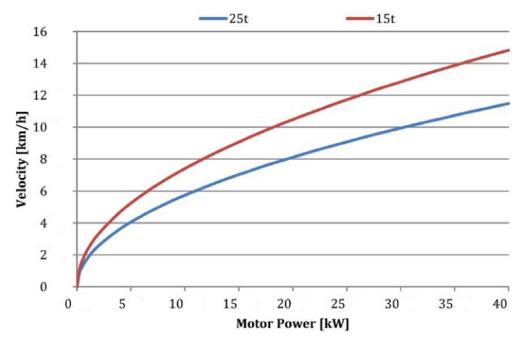


Fig. 1. Relationship between engine power for various speed levels and weights (https://www.boote-magazin.de/ratgeber/berechnungen.html April 2017).

Functional analysis table.	
Function	Criteria
Technical and economic functions	
Adaptable to any types of boats	Size and geometry
	Equipment and appliances
	Assembling
	Integration into existing system
Comply with relevant regulations & standards	Legal obligations/references
	Safety issues
	Procurement procedures
Compatible with other technologies	Appliances
	Battery
Easy and safe implementations	Installation time
	Onsite equipment
	Skill of craftsmen
Performance guarantee	Contract about performance & maintenance
	Validation procedure
Affordability	Investment costs
	Payback time

Table 3

Specific	yield	forecast	by	PV*SOL
sofware.				

. . .

	Specific Yield	
Month	Wh/m ² /d	kWh/d
JAN	275	6.88
FEB	352	8.8
MAR	543	13.56
APR	687	17.18
MAY	766	19.15
JUN	874	21.86
JUL	849	21.21
AUG	761	19.02
SEP	659	16.47
OCT	486	12.15
NOV	349	8.73
DEC	272	6.79

Solar-powered systems consist of the PV panels, batteries, and the related control system. EU Directive 92/75/EEC (EU Directive 92/75/EEC April 2017) established an energy consumption labeling scheme that also applies to boats. Energy management involves optimizing the balance of the system according to the load demands. For effective energy management, the supply from the PV panels, battery capacity, and energy consumption need to be calculated correctly. The rooftop area of the boat is clearly too small for PV panels to produce enough electricity to replace the diesel motor with an electric motor. Thus, only the service demands were considered for energy consumption: lighting, refrigeration, hot drinks, pumps, navigation, and the sound system. The intention was to minimize the energy demand to limit the size of the PV panels and necessary battery capacity. Fifteen PV panels with dimensions of 1647 \times 992 \times 40 mm were installed on the rooftop of the tourist boat. These PV panels had an efficiency of 16.62% and capacity of 270 W. An inverter with a capacity of 4400 W and four gel batteries (12 V, 200 Ah) were integrated in the boat. Fig. 3 shows a line diagram of the installed system.

Fig. 4 shows the boat equipped with PV panels. The PV system provided the solar-aided boat with 5540 kWh in a year, which reduces the annual CO_2 emissions by 4.26 tons compared to a boat

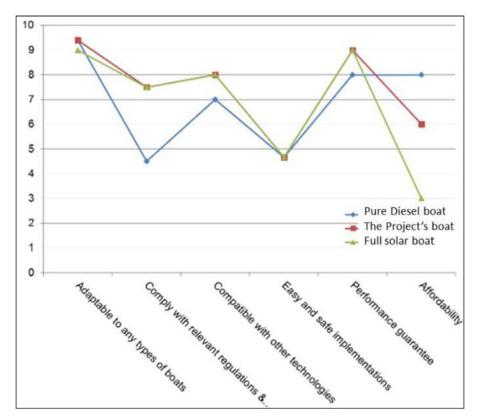


Fig. 2. Functional value characteristics per investigated competitive solution.

powered by diesel alone (United States Environmental Protection Agency October 2020). The simulation results indicated that the main limitation was the rooftop area, which was insufficient to convert the diesel-powered boat to a fully electric boat. The installed rooftop PV system can meet the service demands of the boat, while the diesel motor is more economical for propulsion.

Table 4	
Cost Summary.	

Item Group	Cost (EUR)
Photovoltaic System	4000
Construction	5000
Motors	16,000
Battery System	50,000
Total	75,000

4. Results and Discussion

4.1. Motors and Battery Systems

Considering the available technologies, solar boats require maximizing the PV area and battery capacity to facilitate long-distance travel. Electric motors with a power of up to 60 kW are commercially available. If a solar boat is assumed to have the same size and tonnage of the diesel-powered tourist boats in the study area as well as the same maximum speed of approximately 5 kn, two 10 kW motors may be sufficient. One example of such a motor is available from Aquawatt: type IEC 132 with a 100 V battery system and a cost of about 8000 EUR. With regard to the battery, lithium-ion batteries are more expensive than lead-acid batteries but are preferable because of their better deep charge behavior and higher number of loading cycles and thus longer lifetime. Such lithium-ion batteries are also commercially available. Lithium-ion battery systems for boats can be hidden on board and usually cost around 1000 EUR/kWh, including the charge controller and management. Compared to in-house PV battery systems, which cost up to 2500 EUR/kWh, these systems are much cheaper. However, a battery system with a capacity of 60 kWh (also available from Aquawatt) would cost approximately 50,000 EUR. Table 4 summarizes the system cost (not including labor) for retrofitting a solar boat.

4.2. System Performance

A battery capacity of 60 kWh would allow a boat to operate for a maximum of 3 h/day, depending on the number of transported people and speed, until the battery is discharged. However, the system will need at least 3 days to recharge the battery if the battery is discharged and the boat not in use. A bigger battery would increase the range of the solar boat but also increase the recharge time. However, one approach would be for the boat to operate on the weekend and recharge during the week. A more practical option would be to use a diesel motor to supplement the battery capacity of the solar-powered system and extend the travel distance.

The boat size needs to be considered when assessing the potential of retrofitting it as a solar boat. Fig. 5 shows three scenarios considering the payoff of the solar boat depending on the battery capacity and in comparison to the reference diesel-powered boat. Further simulations were carried out to compare existing and new solar boats as well as a landside PV plant to supply boats docking in the harbor with electricity.

Two options were analyzed assuming a battery cost of 1000 EUR/kWh, PV panel cost of 950 EUR/kWp and cost of 16,000 EUR for upgrading the reference diesel-powered boat with an electric motor. The 60 kWh and 120 kWh battery systems were assessed. The simulation results indicated that the PV panels provide 1/4 of

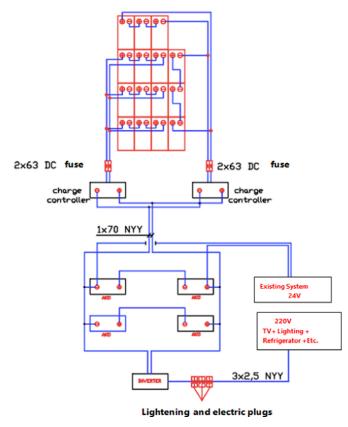


Fig. 3. Single line diagram of installed PV system for the solar -aided boat.

the annual required energy to drive the boat. Thus, the remaining energy must be purchased from the electricity grid. Gasoline prices were taken from the Global Petrol Price Index (Global petrol prices December 2019), and electricity prices were taken from Eurostat (Global electrical prices December 2019). Rates for inflation were taken from trade economics (Inflation Rates of Turkey December 2019). In addition, the boat would be noiseless and could access regions where no power sockets and gas refill stations are available. Compared to a regular diesel-powered boat, a solar boat with a more efficient motor, solar panels, and 60 kWh battery systems would have a payback period of approximately 9 years. However, this system is not self-sufficient and needs to connect to the grid to recharge the battery at night.

Table 5

Month	Solar Radiation	Energy Output
	(kWh/m²/day)	(kWh)
January	3.69	9.295
February	4.50	10.121
March	5.96	14.522
April	6.48	15.036
May	7.34	16.788
June	7.94	17.391
July	7.96	17.825
August	7.70	17.071
September	7.09	15.340
October	5.87	13.724
November	4.25	9.917
December	3.65	9.073
Annual	6.04	166.103

In contrast to the previous scenario, a solar boat with 120 kWh battery systems would have a payback period of approximately 13 years and would be 100% energy self-sufficient. Fig. 6 shows the net present value of the diesel-powered boat and new solar boats.

4.3. On-grid PV Power Plant and Potential Benefits

The favorable conditions of the study area in terms of solar radiation (Table 5) and availability of a legislative structure on solar power provide an interesting potential alternative for boat owners. The incentive structure for generating solar energy is only relevant in a scenario where electricity is generated from a grid-connected solar power system and used to charge battery systems of boats. The development of such a system would provide local authorities or boat owners with an opportunity to transition to 100% renewable energy consumption while being financially feasible through the sale of surplus electricity with high feed-in tariffs. The available incentive in the study region is a minimum of 0.133 USD/kWh (0.11 ϵ /kWh). This could be achieved either through a private company (initiated by the boat owners, municipality, energy production company, or combination of these) or through an established energy corporation.

4.3.1. Sizing

The size of the on-grid PV power plant was estimated assuming a demand of 120,000 kWh/day in the peak times of July and August. This demand was calculated by assuming that 40 boats make 5 trips per day with each trip requiring 60 kWh of energy. This de-



Fig. 4. The "Case Study" solar boat on the River Euphrates, Turkey.

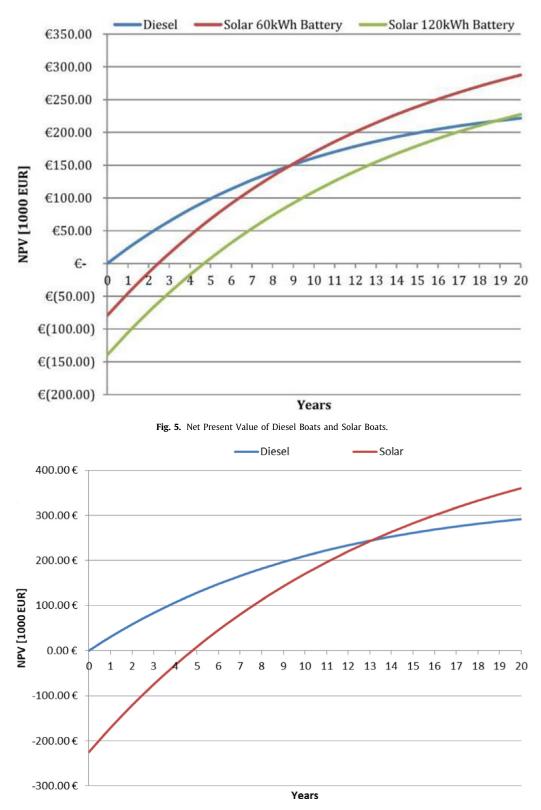


Fig. 6. Net Present Value of Diesel Boats and Solar Boats.

mand can be reduced to 3600 kWh/day with more energy-efficient systems, where a 20-ton vessel with 60 passengers traveling at 5 kn would only requires 48 kWh for 8 h of travel. Assuming that all boats work at full capacity (i.e., 40 boats makes 5 trips a day) on weekends (Saturday and Sunday) and at 30% capacity during weekdays, the energy demand is 50,400 kWh/month for July and

August. In August, a PV power plant with an installed capacity of 300 kWp would generate 53,480 kWh of energy. This production is enough to cover even the peak loads of the boats without relying on electricity from the grid. Tourism statistics for Gaziantep (Gaziantep tourism, 2019) indicate the possibility of variation in the peak load. However, a larger installation capacity than required

Table 6

Cost	ratio	of	the	PV	components.
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PV System Investment Items	Share within the total cost
Panel	45% - 50%
Inverter	5% - 10%
Electrical equipment	10% - 15%
Construction works	10% - 15%
Labor cost	5% - 15%
Unit cost of total investment*	0.95 USD/W for Land Type 1.3 USD/W for Roof Type

*VAT Exemption is provided for this type of EU project activity.

Table 7

Maintenance cost shares.

Annual Operational Cost items	Share within the total cost	
	Land Type	Roof Type
Maintenance and Repair Costs	35% - 40%	65%-70%
Personal Costs	35% - 40%	-
System Fee	25% - 30%	-
Insurance	5% - 10%	25%-30%
Unexpected costs	0.5% - 1%	10%

is permissible because the surplus electricity can be fed into the national grid with a guaranteed feed-in tariff.

4.3.2. Overview of Investment Costs

Table 6 summarizes the breakdown for turnkey PV installation. The PV panels, inverter, electromechanical components, and cabling make up 90% of the total investment costs.

4.3.3. Overview of Operating Costs

The operating costs are low relative to the initial investment costs. The most significant operating costs consist of security shares and system usage fees. Table 7 briefly explains the shares

Table 8

A sample of 300 kW (land type) PV Power Plant cost shares.
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Total Initial Cost*	285,000 USD
System Connection Cost	18,000 USD
Land Cost	27,000 USD
Unexpected Costs	6000 USD
VAT	N.A.
Total Initial Cost	336,000 USD
Electricity generation	
Estimated electricity generation	498,309 kWh/year
Technical lifetime	25 year
Estimated annual performance loss	0.5%
Required land area	6000 m ²
Operational Costs	
Maintenance and Repair Costs	6000 USD
Personal Costs	10,000 USD
System Usage Fee	4000 USD
Unexpected costs	1000 USD
Insurance	1200 USD
Total operational Cost	22,200 USD
Annual Income	
Applied tariff	13.3 USD cent/kWh
Annual Income**	66,275 USD/year

*The above financial indicators only provide an estimate on installation of a 300 kWp PV power plant and do not include the cost of interventions for the boat or the required charging station.

**It should be also noted that a portion of the electricity generated will be used to charge the batteries of the boats. The selfconsumption is not taken into consideration and assumed that all the generated electricity is exported to the grid when calculating the annual income. of costs. Table 8 presents the financial indicators of a sample 300 kW PV power plant based on the above assumptions.

5. Conclusions and Recommendations

This study compared solar boats with their conventional fossil fuel competitors in terms of the energy consumption and production to evaluate the effectiveness of different approaches and the feasibility of achieving a sustainable solution. Three alternative sustainable transportation scenarios and an on-grid power plant design were analyzed and compared to diesel-powered tourist boats. The case study showed that a solar-aided boat with a diesel motor and PV panels installed on the rooftop with 9.8 kWh batteries to meet the energy demands of internal services can be a sustainable solution. This design reduces the diesel fuel consumption by 15% and annual CO₂ emissions by 4.26 tons while producing 5540 kWh of energy. These results will help increase awareness of solar boats and their potential contribution to combating climate change. To realize a fully electric boat, two options were considered. According to the simulation results, the solar boat with 60 kWh batteries pays back its initial investment in 9 years, while the boat with 120 kWh batteries does so in 13 years. A 300 kW on-grid PV plant was analyzed for its ability to meet the energy demands of a whole tourist boat fleet, and it was calculated to reduce CO₂ emissions by 330 tons each year.

The results of this study demonstrate the benefits of various off-grid rooftop PV systems, which can be adapted for sustainable transportation to reduce the operating costs of boat owners. This study also promotes the transition of boats to renewable energy sources. The presented systems provide good examples to local authorities on how to achieve sustainability goals to combat climate change. For future research on sustainable transportation, more efficient solar boats should be designed, such as construction with lighter materials and embedding PV panels in the hull.

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Declaration of Competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests.

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